

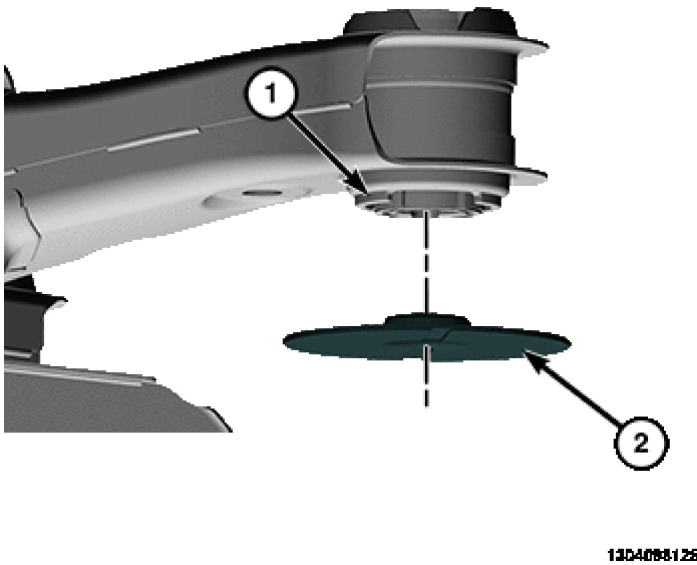
YOUR CURRENT VEHICLE

**2018 Chrysler Pacifica**

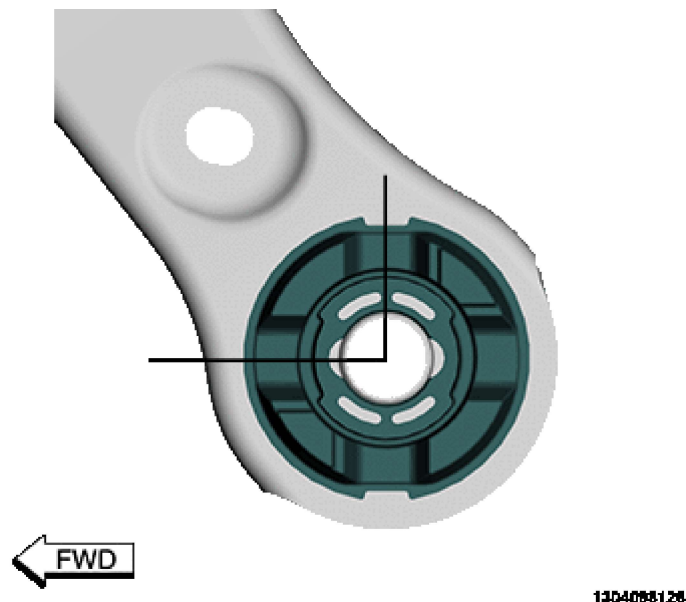
## Removal & Installation

### REMOVAL AND INSTALLATION

#### REMOVAL



1. Remove the rear crossmember ([Refer to Frame and Bumpers/Frame/CROSSMEMBER, Rear Suspension/Removal and Installation](#)).([Refer To List 1](#))
2. Remove the washer (2) from bushing inner metal sleeve (1).



### CAUTION

It is very important that bushing be installed in same position as original to maintain vehicle ride quality and bushing longevity. That is why bushing, once installed, needs to closely match reference marks applied upon removal of original bushing.

3. As an installation reference, carefully mark location of isolator requiring removal on crossmember (around isolator can flange) using a marker or crayon.

**Do not use a scratch awl to mark location.**



1 - Press, Ball Joint C-4212F

2 - Installer, Bushing 9520-2A
3 - C-Support, Bushing Large 2026300170-C
4 - Receiver, Removal 10106-4
5 - Adapter, Ball Joint Installer C-4212-5

#### 4. **NOTE**

Prior to using special tools, lubricate Press, Ball Joint  
Press, Ball Joint



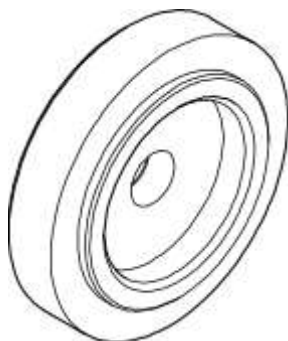
(1) threads to provide ease of use and promote tool longevity.

Assemble tools over isolator crossmember assembly as shown:

##### 1. Press, Ball Joint



##### 2. Installer, Bushing



### 3. Support, Bushing Large



### 4. Receiver, Removal

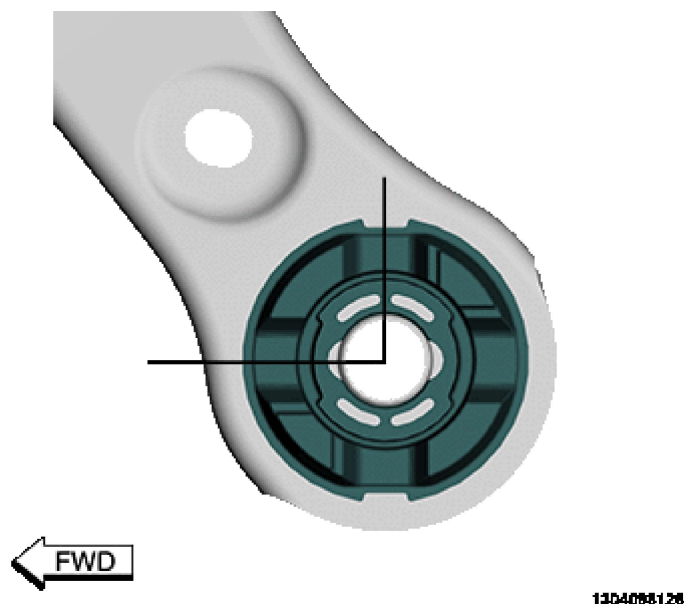


### 5. Adapters, Ball Joint Press

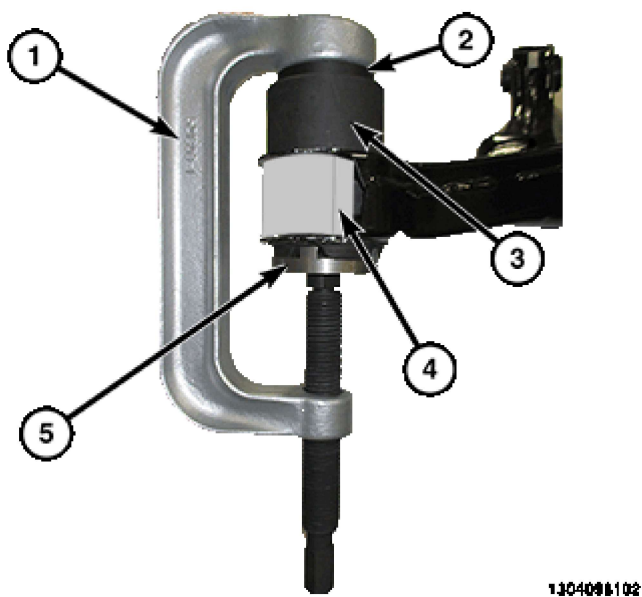


5. Tighten Press (1) screw-drive, pressing bushing out of crossmember and remove all tools.

## INSTALLATION



1. Position isolator on crossmember isolator bore aligning isolator can flange with reference marks applied during removal.



1 - Press, Ball Joint C-4212F

2 - Adapters, Ball Joint Press C-4212-6

3 - Receiver, Removal 8836-2

4 - C-Support, Bushing Large 2026300170-C

5 - Installer, Bushing Large 2026200170

**NOTE**

Prior to using special tools, lubricate Press, Ball Joint  
Press, Ball Joint



(1) threads to provide ease of use and promote tool longevity.

**NOTE**

A mixture of soap and water may be used to aid installation of the isolator.

2. Assemble tools over isolator crossmember assembly as shown:

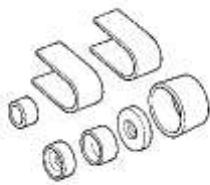
1. Press, Ball Joint



2. Adapters, Ball Joint Press



3. Remover/Installer



4. Support, Bushing Large



5. Installer, Bushing Large



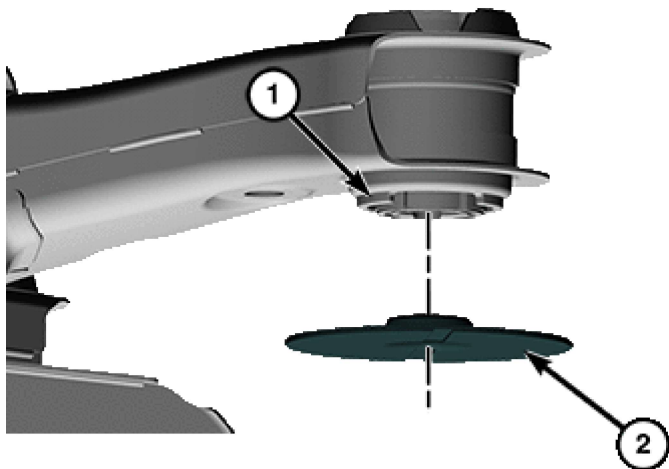
### 3. Tighten Press, Ball Joint

#### Press, Ball Joint



(1) screw-drive, pressing isolator (5) into crossmember (4). Install isolator until isolator can flange contacts surface of crossmember.

### 4. Remove tools.



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5. Install the washer (2) onto the bottom of the rear isolator (1) and seat fully.

6. Install the rear crossmember ([Refer to 13 - Frame and Bumpers/Frame/CROSSMEMBER, Rear Suspension/Removal and Installation](#)).(Refer To List 1)

#### Refer To List:

##### List 1

- [13 - Frame and Bumpers / Frame / CROSSMEMBER, Front Suspension / Removal and Installation](#)
- [13 - Frame and Bumpers / Frame / CROSSMEMBER, Rear Suspension / Removal and Installation](#)
- [13 - Frame and Bumpers / Frame / CROSSMEMBER, Steering Gear / Removal and Installation](#)