

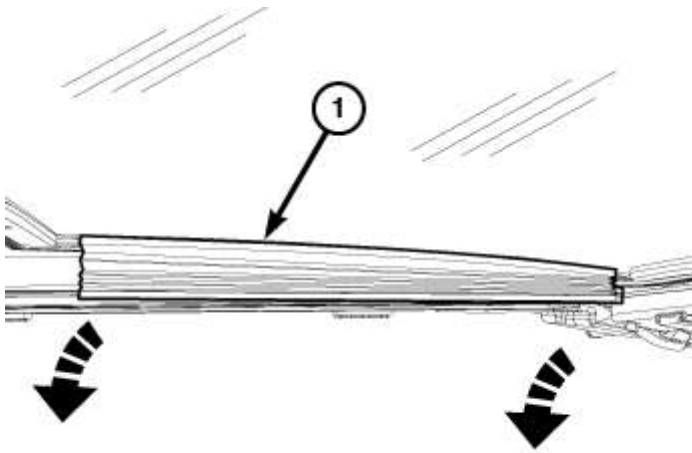
YOUR CURRENT VEHICLE

2018 Chrysler Pacifica

Adjustment

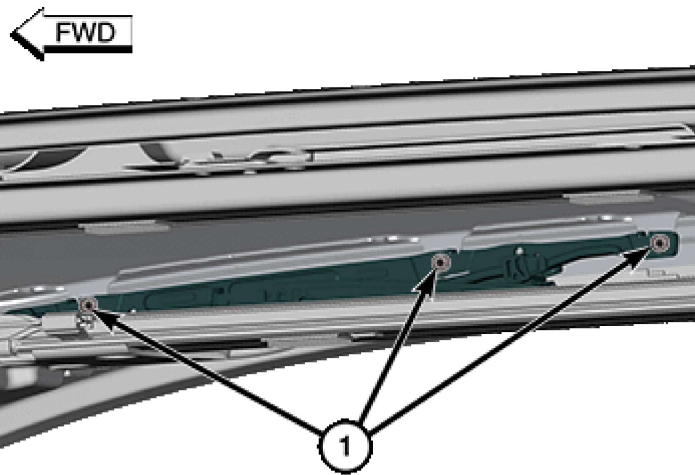
ADJUSTMENTS

1. Open the sunshade fully.
2. Verify the sunroof glass panel is in the fully closed position.

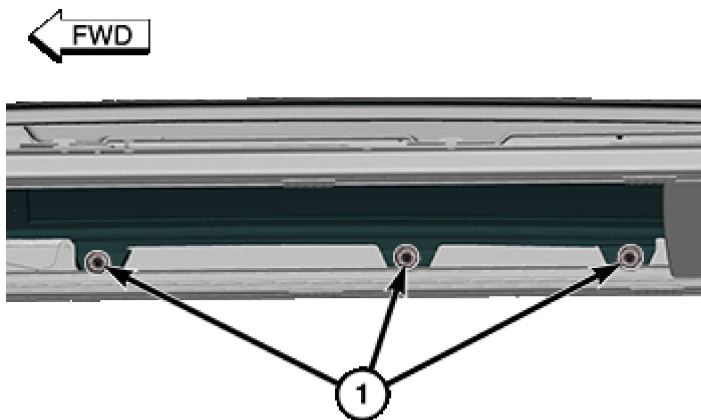


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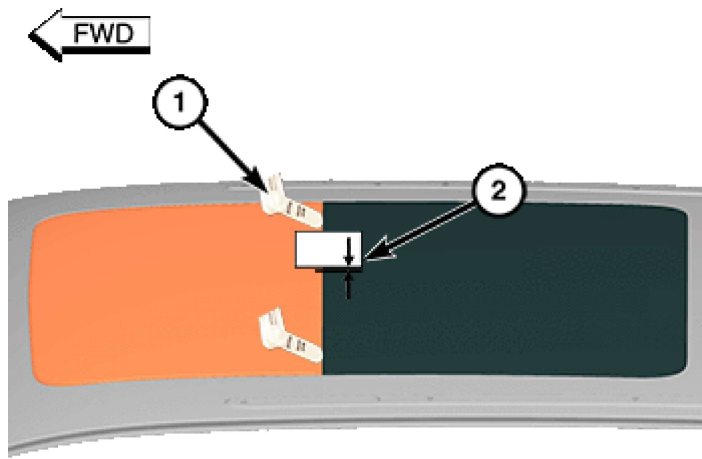
3. Disconnect the top of the mechanism covers (1) from the front glass panel and slide rearward to access attachment screws.

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4. Loosen but do not remove all six front glass panel attachment screws (1) (three per side).

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5. Loosen but do not remove all six rear glass panel attachment screws (1) (three per side).

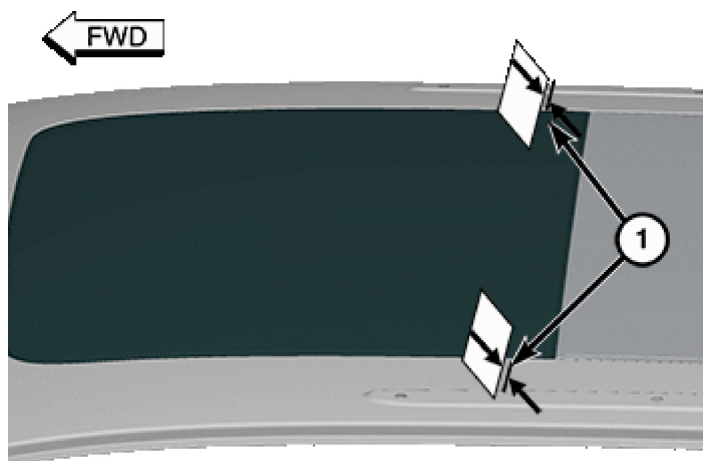


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6. Insert

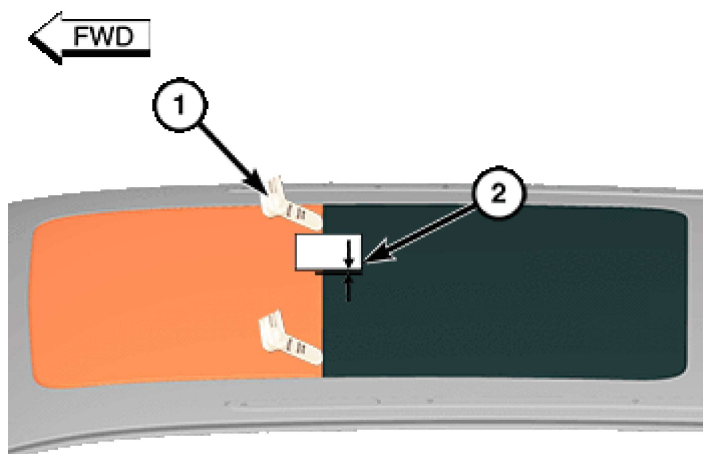
Gauges, Clearance Measurement, Non-Metallic





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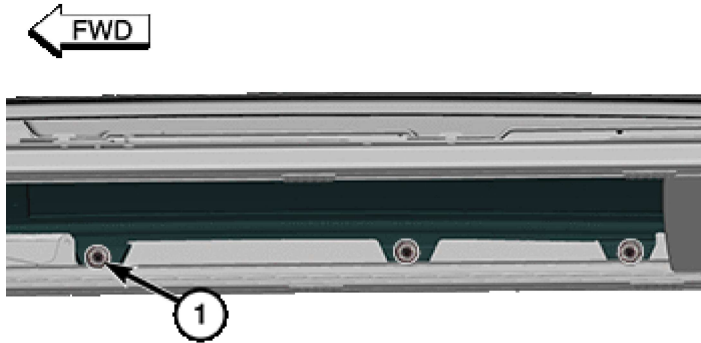
7. Standing outside car and reaching into interior to support glass panel by hand from bottom surface adjust the flushness of the front glass panel surface along the FRONT to be within flush to 2.5 mm under flush relative to the roof surface.
8. With assistance of a helper seated in the interior tighten only the furthest forward sunroof glass panel attachment screw (one per side) to the proper [Torque Specifications](#).
9. Adjust the flushness of front glass panel surface at the REAR corners (1) to be within flush to 2.5 mm (0.1 in) over flush relative to the roof surface.



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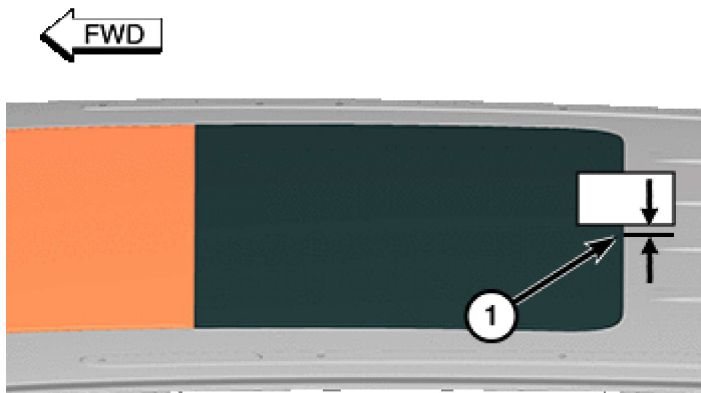
10. Tighten all four remaining front sunroof glass panel attachment screws to the proper [Torque Specifications](#).

11. Adjust the flushness of the rear glass panel surface to be within flush to 2.5mm under flush relative to front glass panel surface.



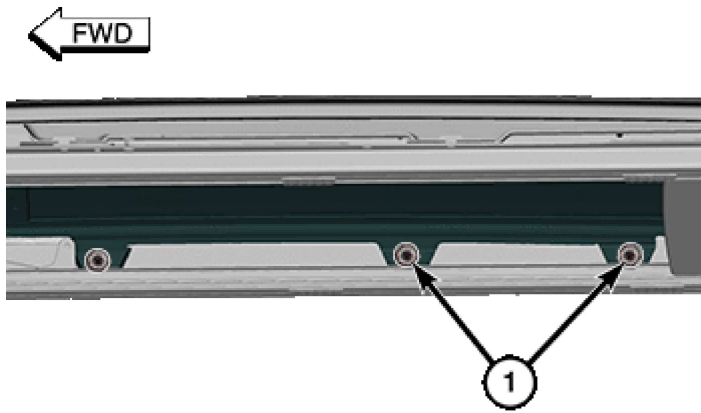
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12. Tighten only the furthest forward sunroof glass panel attachment screw (1) (one per side) to the proper [\(Torque Specifications\)](#).



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13. Adjust the flushness of rear glass panel surface along the REAR to be within flush to 2.5mm over flush relative to the roof surface.



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14. Tighten all four remaining rear sunroof glass panel attachment screws (1) to the proper [Torque Specifications](#).
15. Remove the feeler gauges between glass panels.
16. Check for proper fit. If not OK, repeat glass panel adjustment.
17. Connect mechanism covers to front glass panel.
18. Verify sunroof glass operation.