

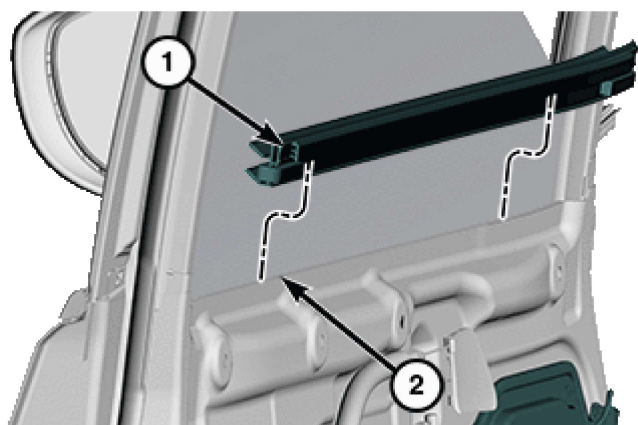
YOUR CURRENT VEHICLE

2018 Chrysler Pacifica

Removal & Installation

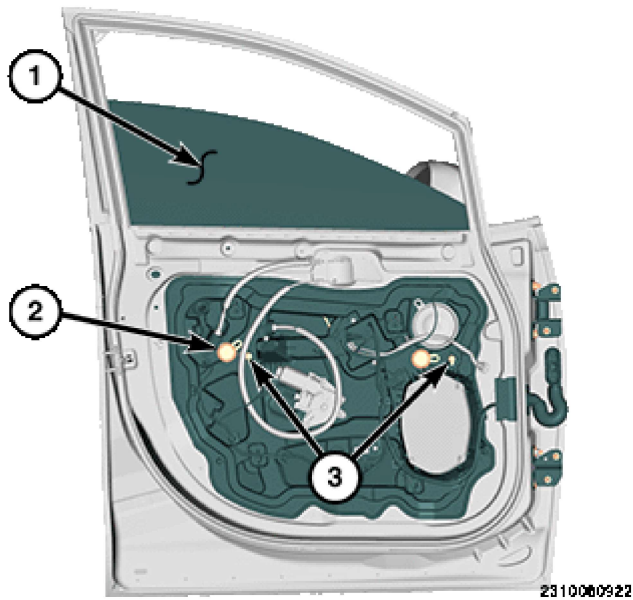
REMOVAL AND INSTALLATION

REMOVAL

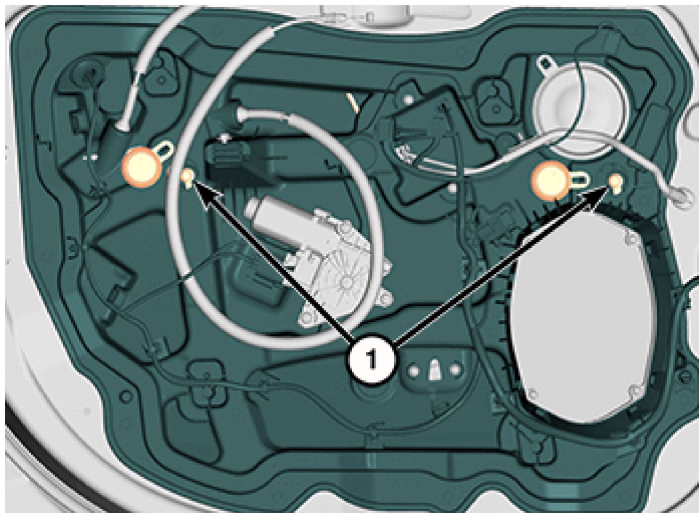


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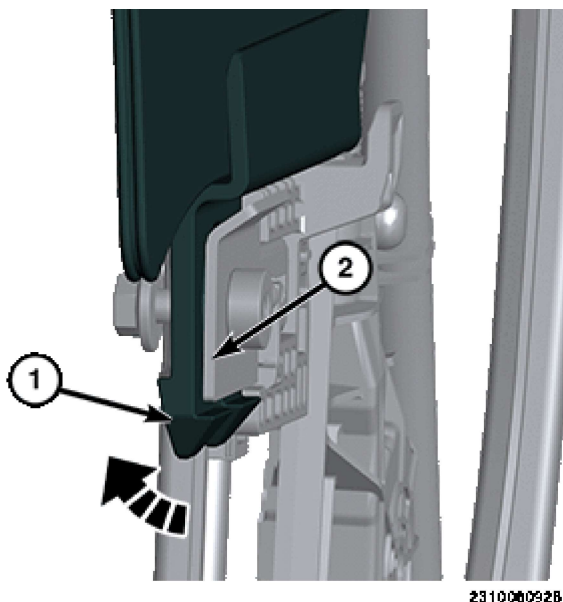
1. Remove the front door trim panel ([Refer to 23 - Body/Door - Front/PANEL, Door Trim/Removal and Installation](#)).
2. Remove the inner belt weatherstrip (1) from the front door (2).



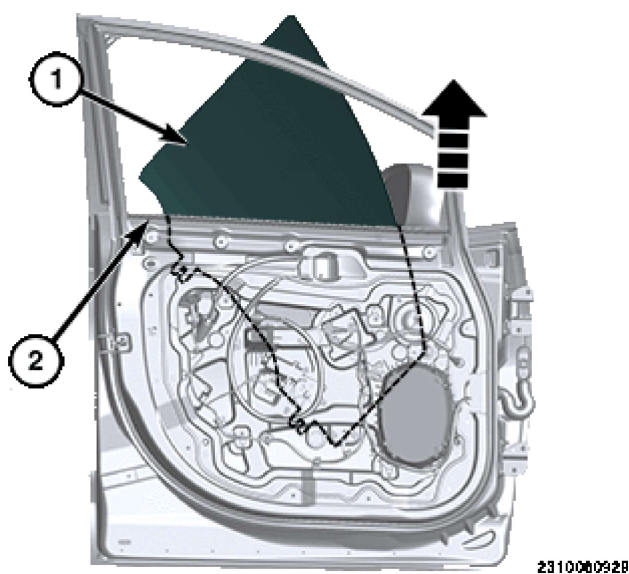
3. Open the access hole plugs (2) and position aside.
4. Temporarily install the window switch, connect the negative battery cable and lower the window (1) until the glass fasteners are visible in both access holes (3).
5. Remove the window switch assembly, disconnect and isolate the negative battery cable.



6. Remove the glass fasteners (1).



7. Using a hook-type tool or equivalent, release the lower glass tabs (1) from the regulator lift plates (2).

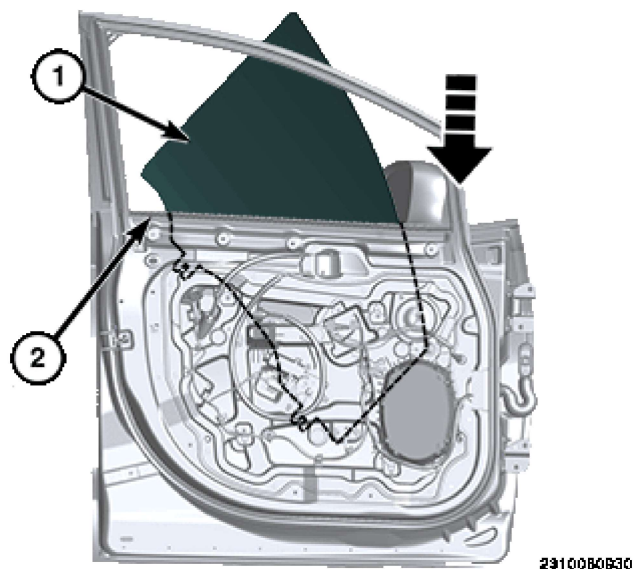


WARNING

Use care when removing the door glass to prevent breakage. Do not force the glass out of the door. Failure to follow this warning may result in serious injury.

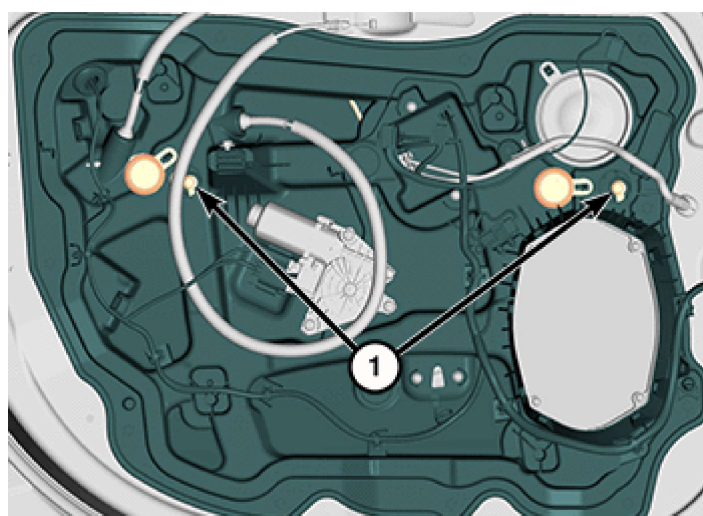
8. Carefully rotate the door glass (1) within the window opening (2) and remove the glass from the door through the window opening.

INSTALLATION

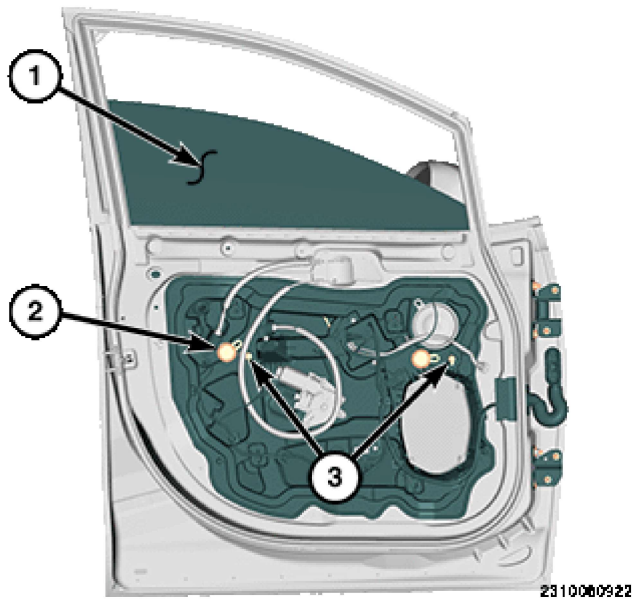
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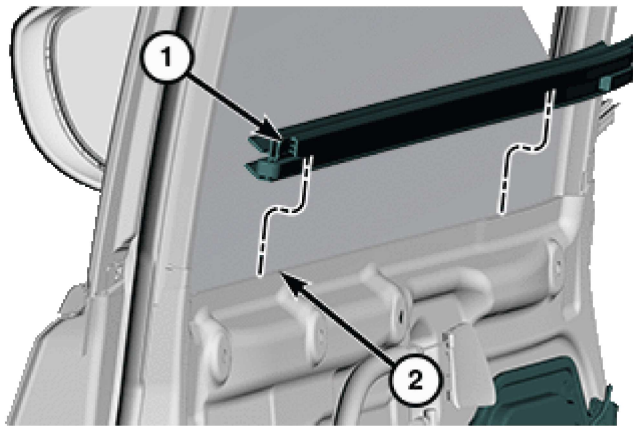
1. From the outside of the front door, insert the front side of the glass (1) into the top of the door shell first to load the glass into the door.
2. Rotate the door glass into position and secure it to the window regulator glass sliders making sure the glass and lift plates are properly seated.



3. Install the glass fasteners (1) and tighten to the proper [\(Torque Specifications\)](#).



4. Position the access hole plugs (2) back into place and seat fully.



5. Install the inner belt weatherstrip (1) to the front door opening (2).

6. Install the front door trim panel ([Refer to 23 - Body/Door - Front/PANEL, Door Trim/Removal and Installation](#)).