

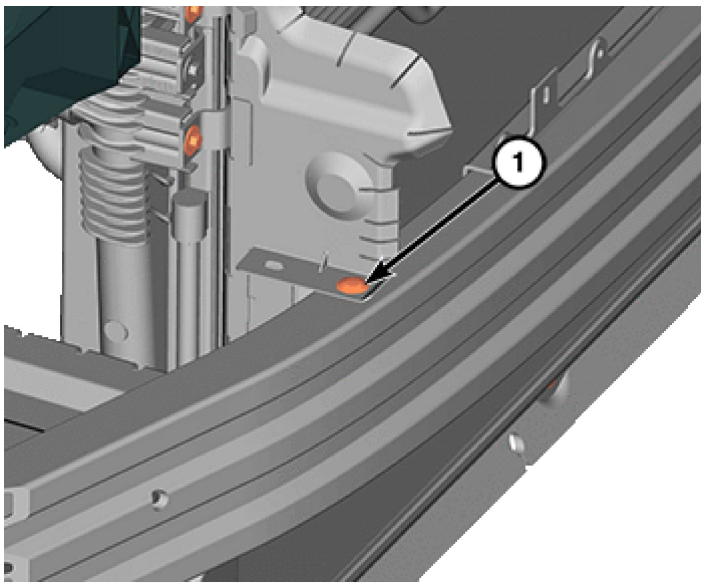
YOUR CURRENT VEHICLE

**2018 Chrysler Pacifica**

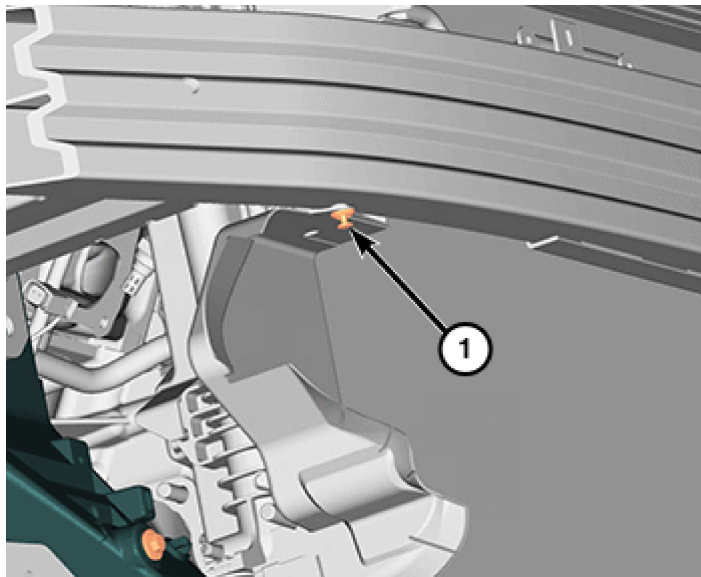
## Removal & Installation

### REMOVAL AND INSTALLATION

#### REMOVAL

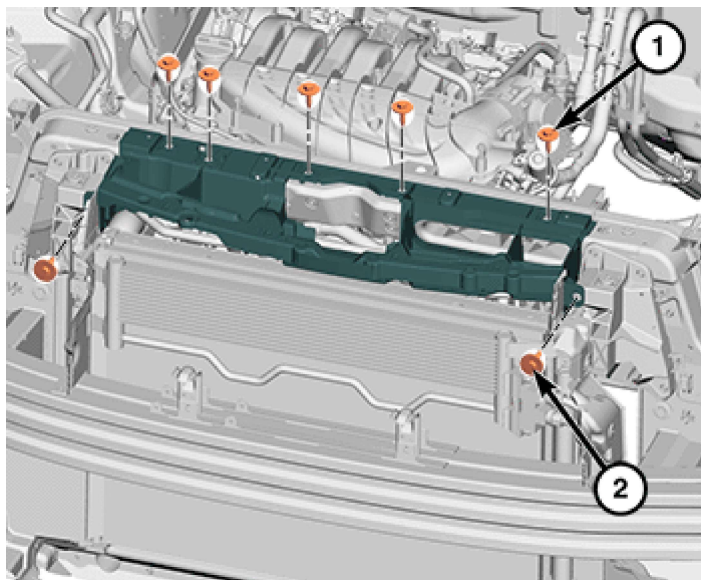
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1. Remove the front fascia ([Refer to Frame and Bumpers/Bumpers/FASCIA, Front/Removal and Installation](#)).
2. Remove the horn assemblies ([Refer to Electrical/8H - Horn/HORN/Removal and Installation](#)).
3. Remove the hood latch and separate the cable from the crossmember ([Refer to Body/Hood/LATCH, Hood/Removal and Installation](#)).
4. Remove the upper push pin fasteners (1) from the side covers.



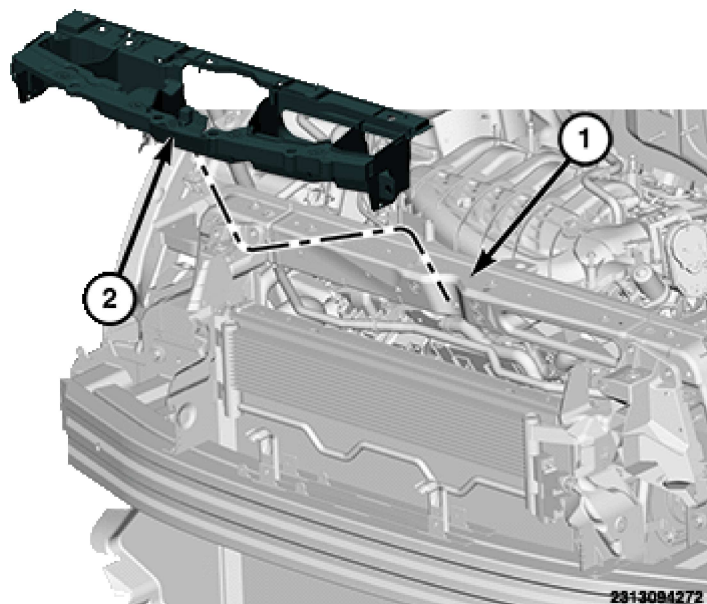
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5. Remove the lower push pin fasteners (1) from the side covers.

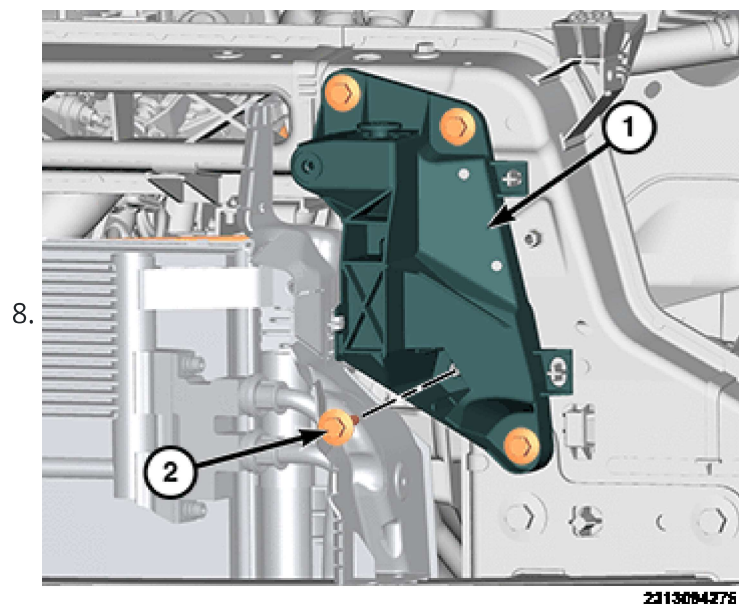


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6. Remove the upper (1) and lower bolts (2) from the radiator closeout panel.

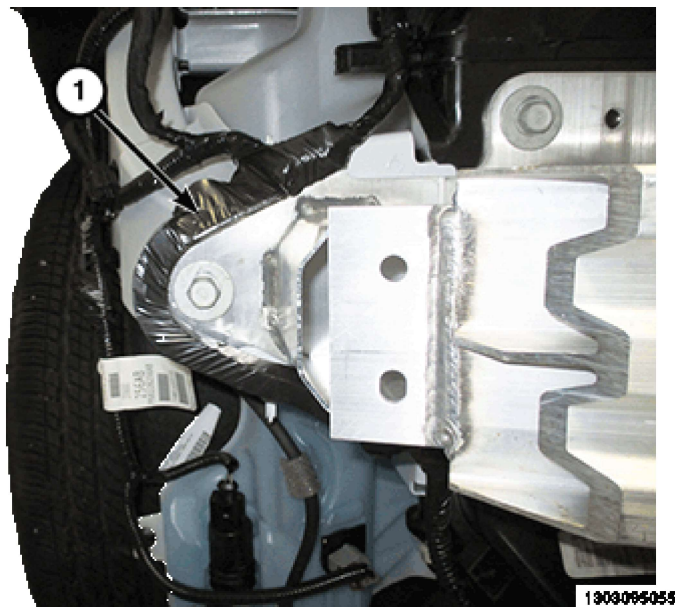


7. Remove the radiator closeout panel (2) from the radiator crossmember (1).

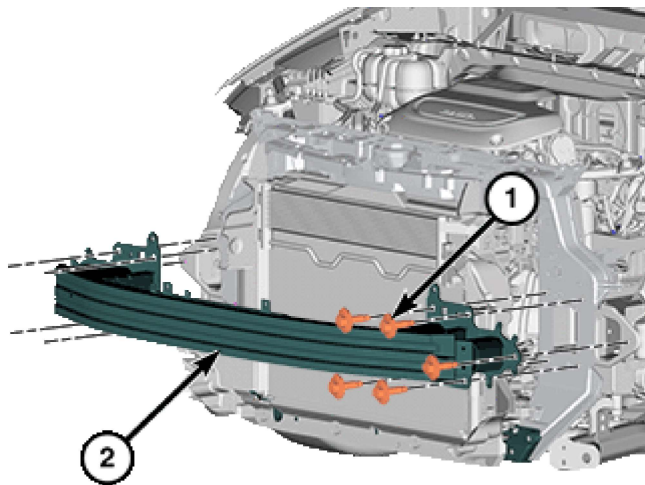


9. Separate the side cover tabs.

10. Remove the bolts (2) and remove the upper radiator support brackets (1).



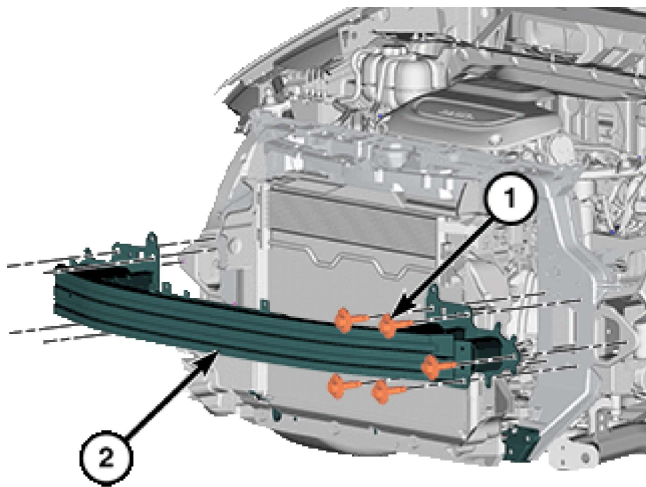
11. Separate the wire harness (1) from the reinforcement from both sides.



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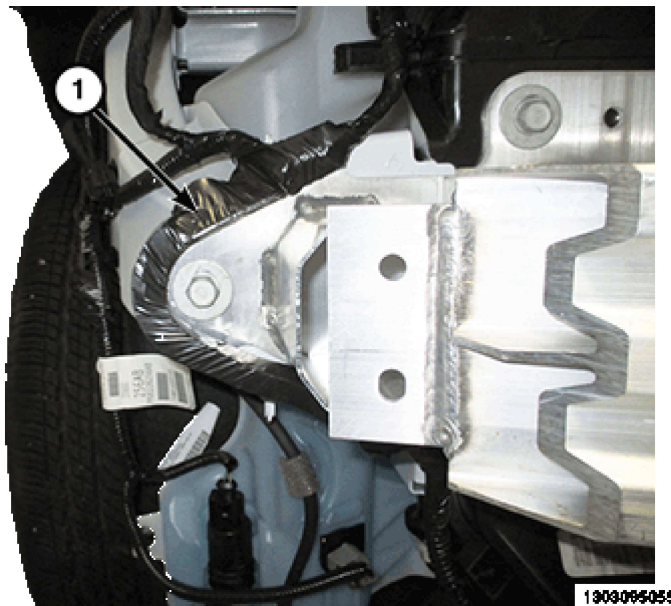
12. Remove the bolts (1) and remove the bumper reinforcement (2).

## INSTALLATION



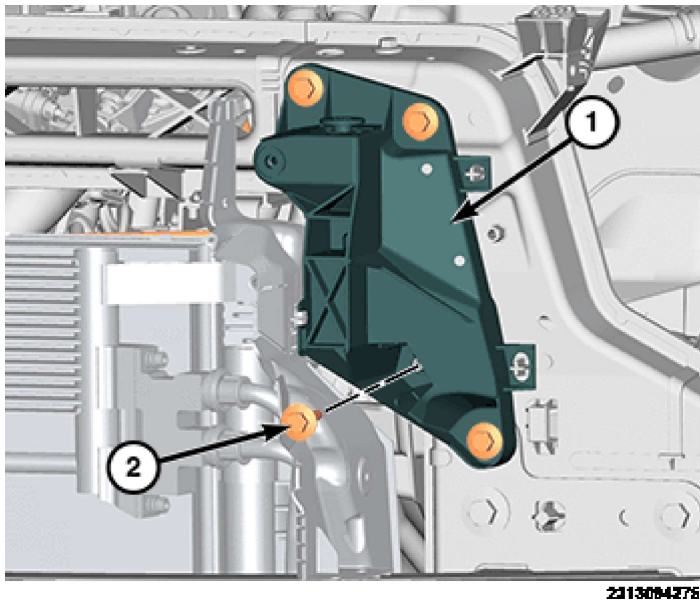
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1. Install the bumper reinforcement (2) and install the bolts (1).
2. Tighten the bolts to the proper [Torque Specifications](#).

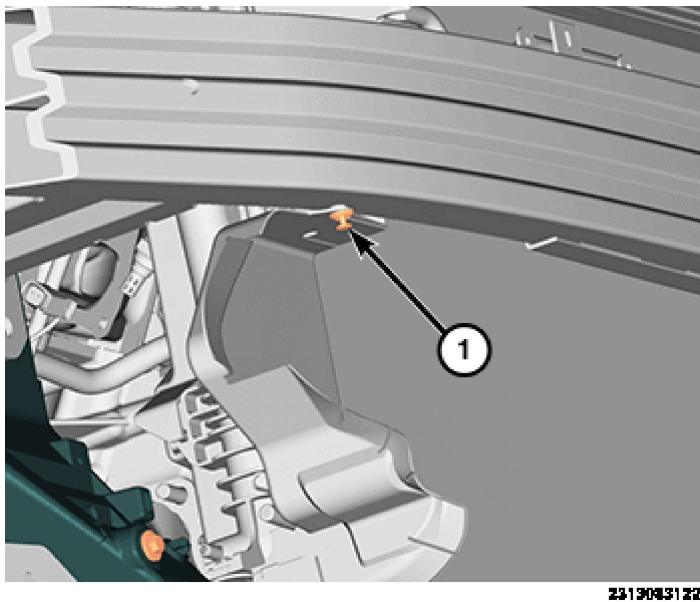


3. Connect the wire harness (1) to the reinforcement on both sides.

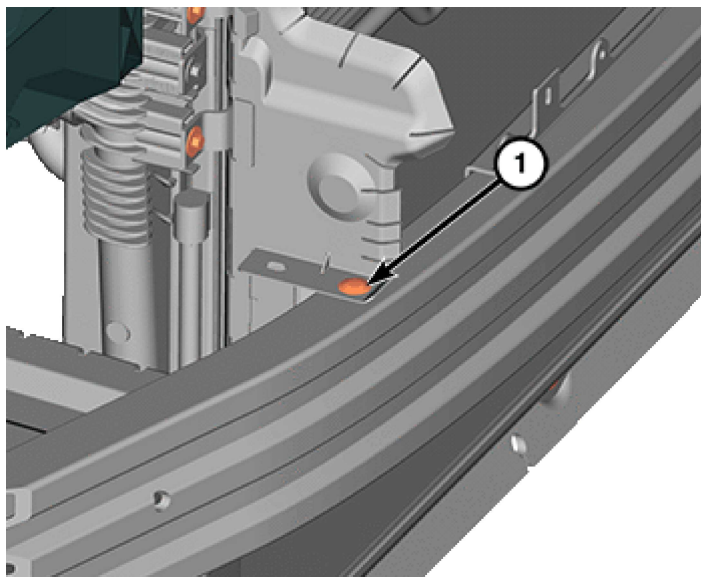




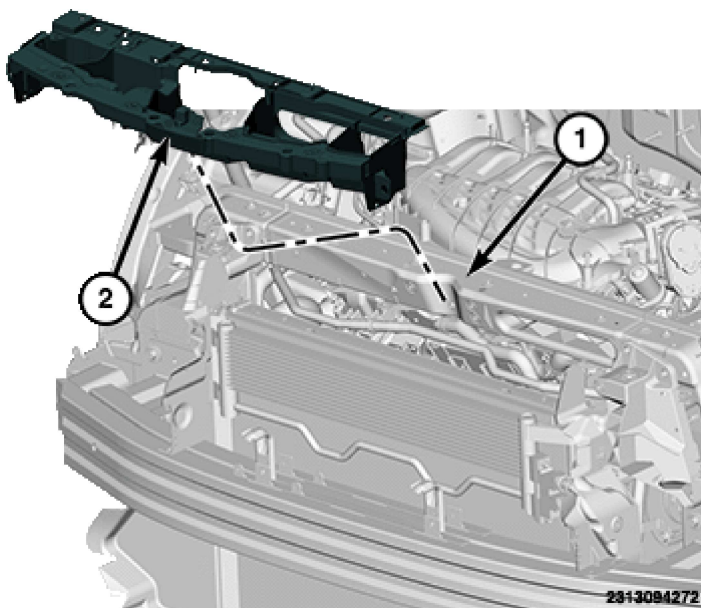
4. Install the upper radiator support brackets (1).
5. Install the bolts (2) and tighten to the proper [Torque Specifications](#).
6. Secure the side cover tabs.



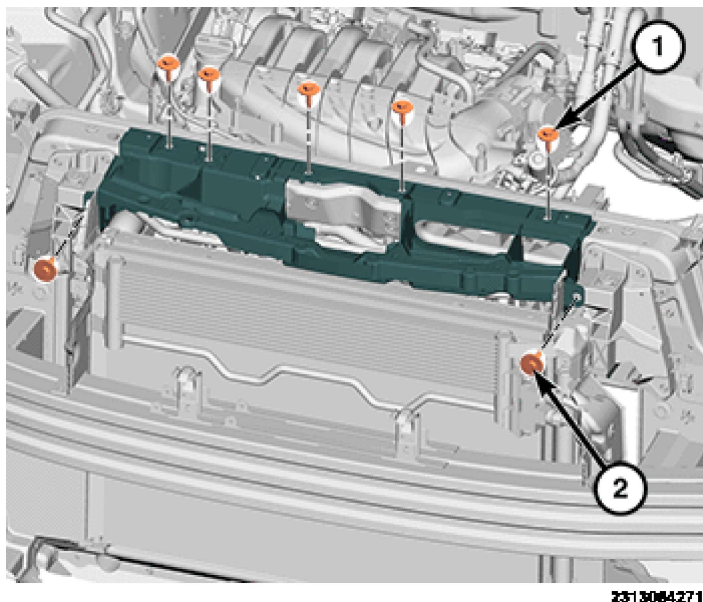
7. Install the side cover lower push pin fasteners (1).

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8. Install the side cover upper push pin fasteners (1).

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9. Position the radiator closeout panel (2) onto the radiator crossmember (1).



10. Install the crossmember bolts (1) and tighten to the proper [Torque Specifications](#).
11. Install the radiator support bracket bolts (2) and tighten to the proper [Torque Specifications](#).
12. Position the hood latch cable back and install the hood latch assembly [Refer to Body/Hood/LATCH, Hood/Removal and Installation](#).
13. Install the horn assemblies [Refer to 08 - Electrical/8H - Horn/HORN/Removal and Installation](#).
14. Install the front fascia [Refer to Frame and Bumpers/Bumpers/FASCIA, Front/Removal and Installation](#).