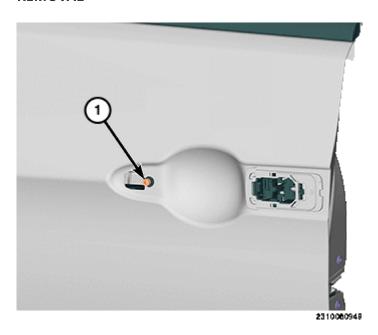
CHILTONLIBRARY



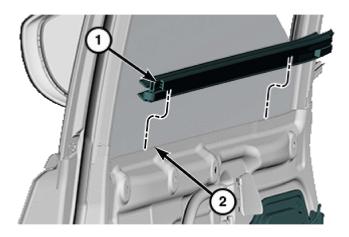
Removal & Installation

REMOVAL AND INSTALLATION

REMOVAL

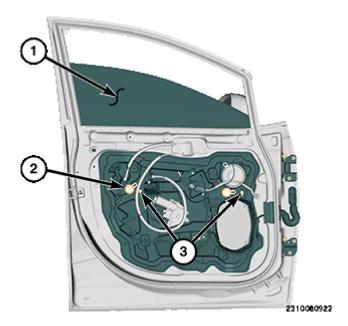


- 1. Remove the exterior handle (Refer to Body/Door Front/HANDLE/Removal and Installation).(Refer To List 1)
- 2. Remove the exterior handle support screw (1).
- 3. Remove the front door trim panel (Refer to 23 Body/Door Front/PANEL, Door Trim/Removal and Installation).

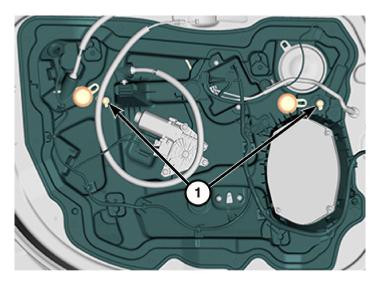


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4. Remove the inner belt weatherstrip (1) from the front door (2).

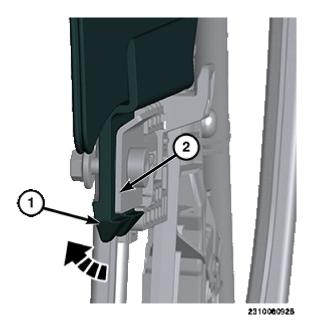


- 5. Open the access plugs (2) and position aside.
- 6. Temporarily install the window switch, connect the negative battery cable and lower the window (1) until the glass fasteners are visible in both access holes (3).
- 7. Remove the window switch assembly and disconnect and isolate the negative battery cable.

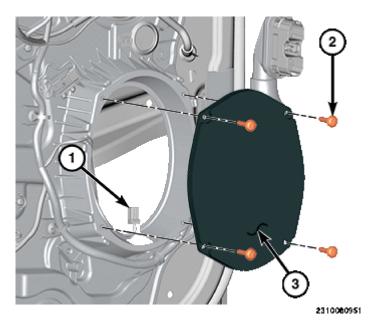


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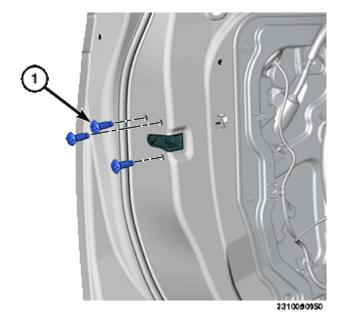
8. Remove the glass fasteners (1).



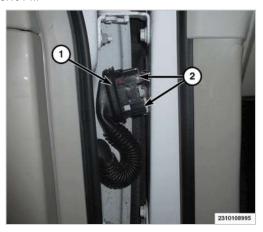
- 9. Using a hook-type tool or equivalent, release the lower glass tabs (1) from the regulator lift plates (2).
- 10. Secure the window glass into place with a wedge or tape.



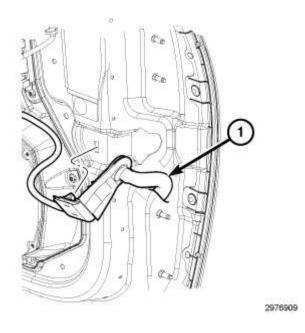
- 11. Remove the screws (2) and remove the speaker (3).
- 12. Disconnect the wire harness connector (1).



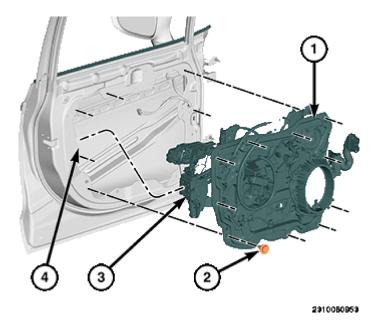
13. Remove the front door latch mounting screws (1).



14. Release the wire harness (1) from the A-pillar and disconnect the wire harness connectors (2).

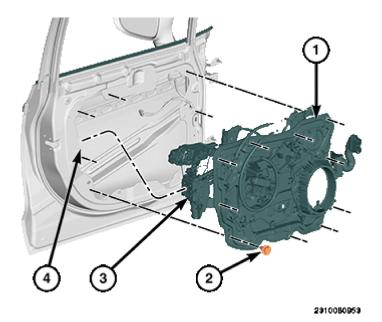


15. Remove the front door wire harness bracket (1) from the front of the door.

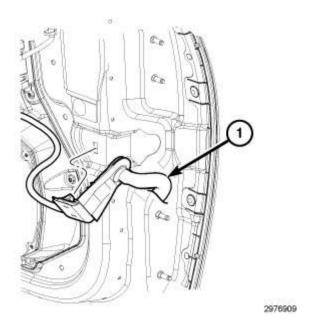


- 16. Remove the 10 bolts (2) and separate the carrier plate assembly (1) from the door.
- 17. Move the assembly (1) forward in the door and remove the latch assembly (3) from the door interior (4) and remove the carrier plate.

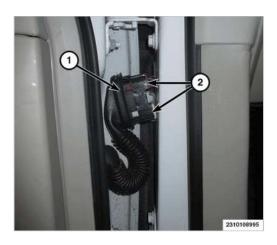
INSTALLATION



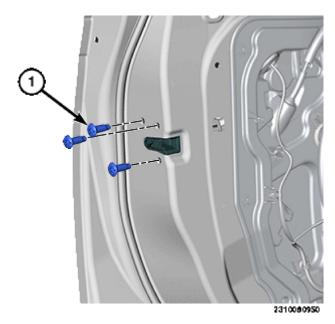
- 1. Position the latch assembly (3) back into the door cavity (4) and install the carrier plate assembly (1).
- 2. Install the 10 bolts (2) and tighten to the proper (Torque Specifications).



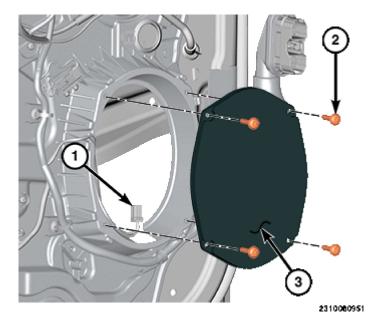
3. Install the front door wire harness bracket (1) to the front of the door.



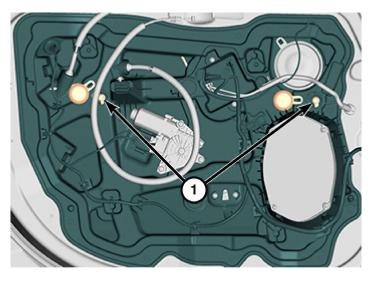
4. Connect the wire harness connectors (2) and seat the wire harness (1) into the A-pillar and seat fully.



5. Install the front door latch mounting screws (1).

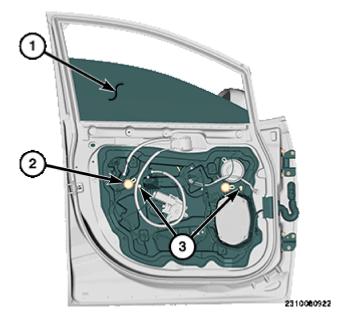


- 6. Connect the wire harness connector (1).
- 7. Install the speaker (3) and install the screws (2).

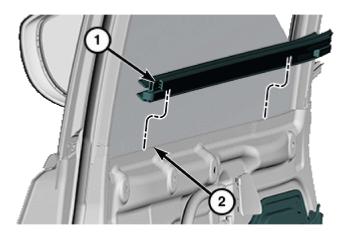


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- 8. Position the door glass and secure it to the window regulator glass sliders, making sure the glass and lift plates are properly seated.
- 9. Install the glass fasteners (1) and tighten to the proper (Torque Specifications).

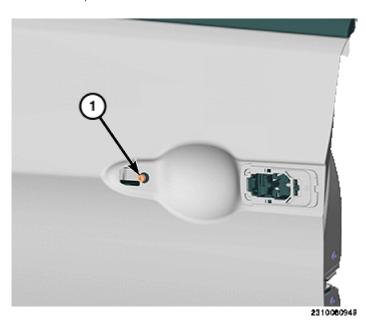


10. Position the access plugs (2) back into place and seat fully.



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- 11. Install the inner belt weatherstrip (1) to the front door opening (2).
- 12. Install the front door trim panel (Refer to 23 Body/Door Front/PANEL, Door Trim/Removal and Installation).



- 13. Install the exterior handle support screw (1) and tighten to the proper (Torque Specifications).
- 14. Install the exterior handle (Refer to 23 Body/Door Front/HANDLE/Removal and Installation).(Refer To List 1)

Refer To List:

List 1

• 23 - Body / Door - Front / HANDLE, Exterior / Removal and Installation

• 23 - Body / Door - Front / HANDLE, Interior / Removal and Installation