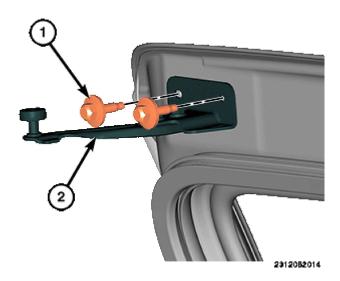
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Removal & Installation

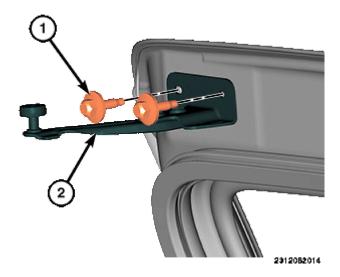
REMOVAL AND INSTALLATION

REMOVAL



- 1. Open the sliding door but do not latch it open.
- 2. Mark the outline of the upper hinge (2) bracket on the sliding door.
- 3. Remove the upper hinge fasteners (1).
- 4. Remove the upper hinge (2) from the door.
- 5. Rotate the roller out of the upper track.
- 6. Remove upper hinge (2) from vehicle.

INSTALLATION



NOTE

A suitable body sealant should be used when removing or moving the hinges.

- 1. Rotate the roller into the upper track.
- 2. Place the upper hinge (2) in position on door and aligned with the marks made during removal.
- 3. Install the upper hinge fasteners (1).
- 4. Verify sliding door alignment and operation. Adjust as necessary. (Refer to Body/Doors Sliding/DOOR, Sliding Adjustments).