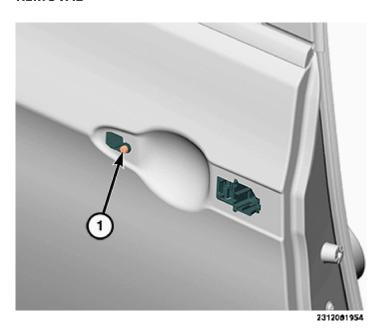
# **CHILTON**LIBRARY



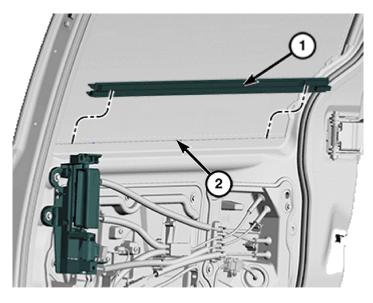
# **Removal & Installation**

### **REMOVAL AND INSTALLATION**

### **REMOVAL**



- 1. Remove the exterior handle (Refer to Body/Doors Sliding/HANDLE, Exterior/Removal and Installation). (Refer To List 1)
- 2. Remove the exterior handle bracket screw (1).



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- 3. Remove the trim panel (Refer to Body/Doors Sliding/PANEL, Door Trim/Removal and Installation).
- 4. Remove the inner belt molding (1).



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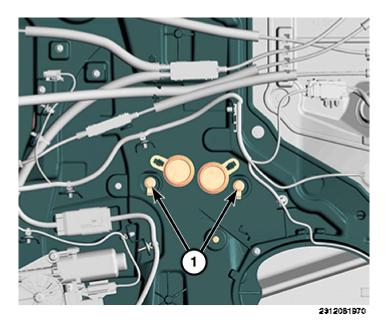
5. Open the access hole covers (2) and position aside.

# NOTE

If the door glass will not move in the door, remove the regulator motor and manually position the window regulator and glass to the appropriate position.

6. Temporarily install the window switch, connect the negative battery cable and lower the window (1) until the glass fasteners are visible in both access holes (3).

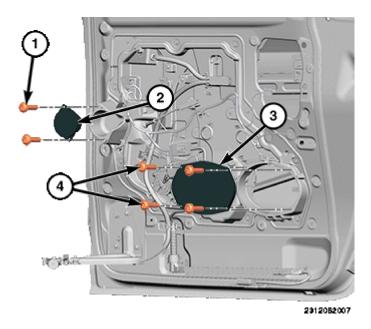
7. Remove the window switch assembly and disconnect and isolate the negative battery cable.



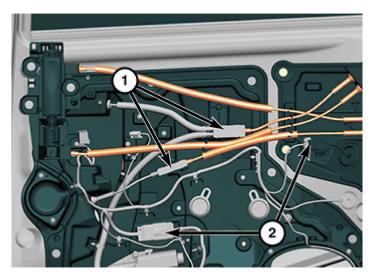
# **WARNING**

Use care when removing the door glass to prevent breakage. Do not force the glass out of the door. Failure to follow this warning may result in serious injury.

8. Remove the glass fasteners (1) and secure the glass in the full up position using tape or wedge block.

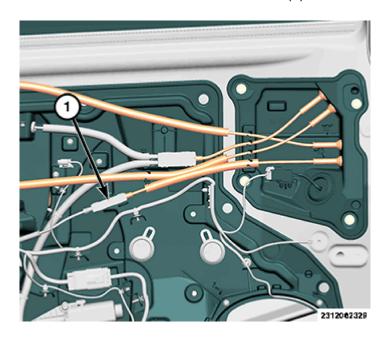


- 9. Remove the screws (1 and 4) as necessary and remove the speakers (2, 3).
- 10. Disconnect the speaker wire harness connectors.

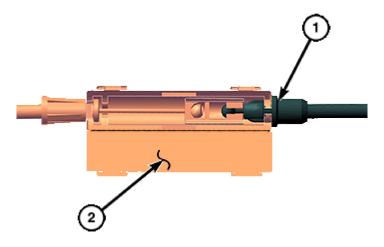


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11. Disconnect the wire harness connectors (2).

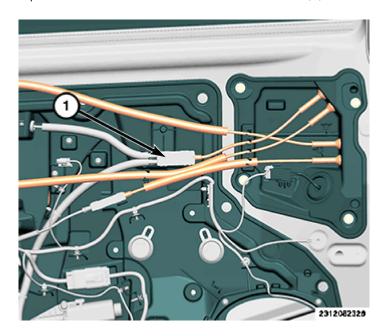


12. Locate the front latch control cable union connectors (1).

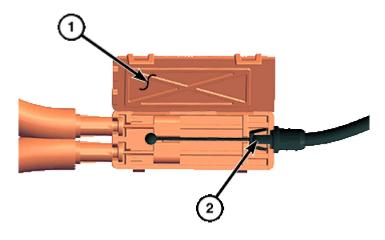


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13. Open the front latch control cable union lid (2) and disconnect the cable (1).

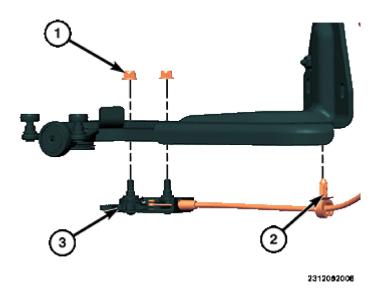


14. Locate the hold open latch control cable union (1).

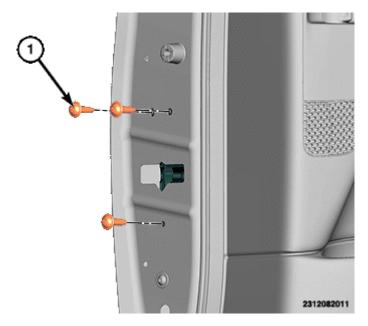


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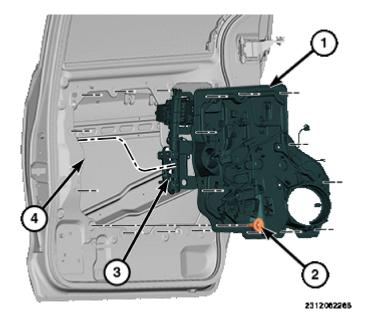
15. Open the hold open latch control cable union lid (1) and disconnect the cable (2).



16. Remove the nuts (1) and separate the hold open latch (3) and cable (2) from the hinge assembly.

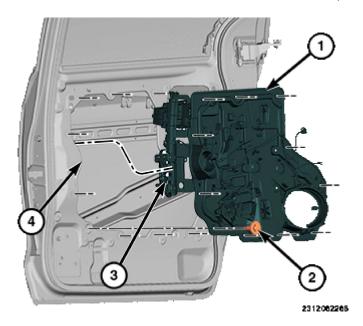


17. Remove the front door latch mounting screws (1).



- 18. Remove the 11 bolts (2) and separate the carrier plate assembly (1) from the door.
- 19. Move the assembly (1) rearward in the door, remove the latch assembly (3) from the door interior (4) and remove the carrier plate.

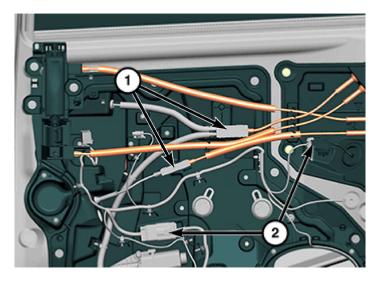
## **INSTALLATION**



- 1. Position the latch presenter assembly (3) back into the door cavity (4) and install the carrier plate assembly (1).
- 2. Install the 11 bolts (2) and tighten to the proper (Torque Specifications).

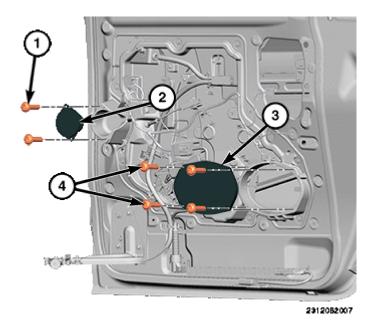


3. Install the front latch mounting screws (1).

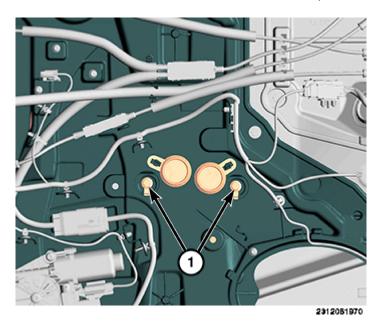


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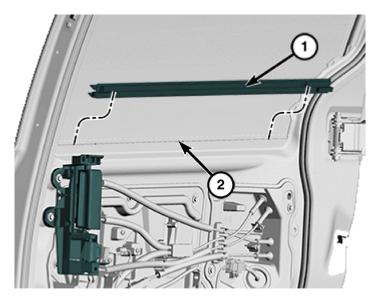
- 4. Connect the control cables (1) and close the covers fully.
- 5. Connect the wire harness connectors (2).



- 6. Connect the wire harness connectors and install the speakers (1, 3).
- 7. Install the screws (1, 4).

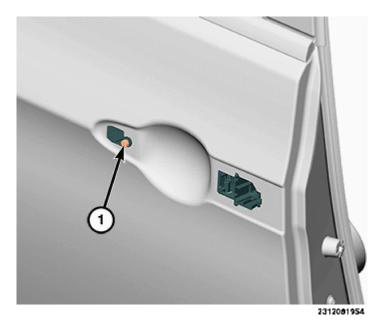


- 8. Lower the glass into position and install the bolts (1).
- 9. Tighten the bolts (1) to the proper (Torque Specifications).
- 10. Close the access hole covers.



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- 11. Install the inner belt molding (1) and seat onto the inner door panel (2) fully.
- 12. Install the trim panel (Refer to Body/Doors Sliding/PANEL, Door Trim/Removal and Installation).



- 13. Install the exterior handle bracket screw (1).
- 14. Remove the exterior handle (Refer to Body/Doors Sliding/HANDLE, Exterior/Removal and Installation). (Refer To List 1)

### **Refer To List:**

#### List 1

- 23 Body / Doors Sliding / HANDLE, Exterior / Removal and Installation
- 23 Body / Doors Sliding / HANDLE, Interior / Removal and Installation