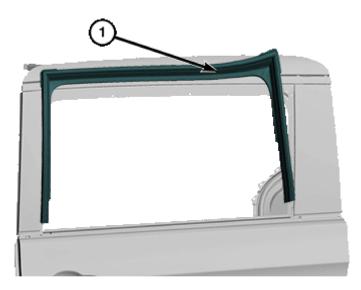
# **CHILTON**LIBRARY



# **Removal & Installation**

## **REMOVAL AND INSTALLATION**

#### **REMOVAL**

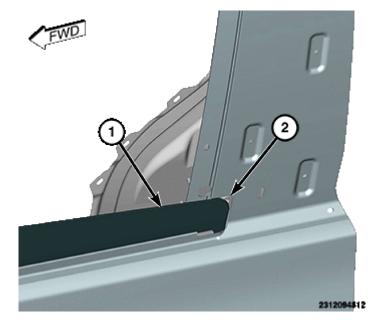


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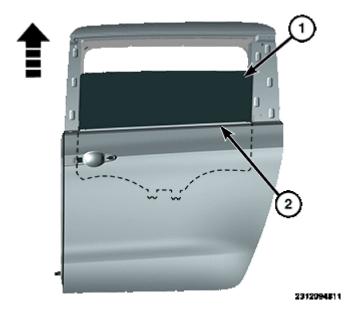
## **WARNING**

Use care when removing the door glass to prevent breakage. Do not force the glass out of the door. Failure to follow this warning may result in serious injury.

- 1. Remove the front carrier plate assembly (Refer to 23 Body/Doors Sliding/PLATE, Carrier/Removal and Installation).(Refer To List 1)
- 2. Remove the outer belt molding (Refer to Body/Doors Sliding/MOLDING, Door Belt, Outer/Removal and Installation).
- 3. Remove the glass run channel (1) from the door glass frame.

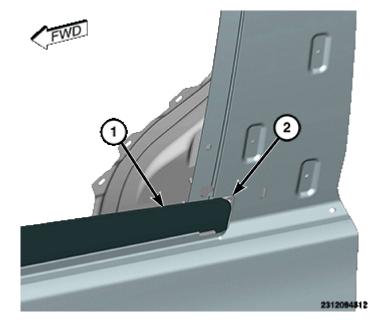


4. Lower the glass assembly (1) into the door cavity and carefully position the rear corner of the glass into the rear slot (2) at the C-pillar.



5. Carefully remove the glass (1) from the glass opening (2).

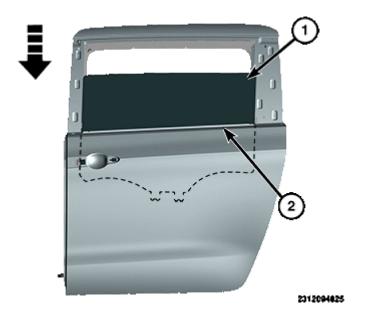
# **INSTALLATION**



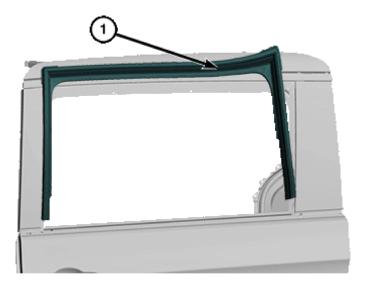
# WARNING

Use care when removing the door glass to prevent breakage. Do not force the glass out of the door. Failure to follow this warning may result in serious injury.

1. Position the glass (1) into the glass opening and slot (2) at the C-pillar.



2. Lower the glass (1) into the door opening (2).



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- 3. Install the glass run channel (1) back into the door glass frame and install the front carrier plate assembly (Refer to Body/Doors Sliding/PLATE, Carrier/Removal and Installation).(Refer To List 1)
- 4. Install the outer belt molding (Refer to 23 Body/Doors Sliding/MOLDING, Door Belt, Outer/Removal and Installation).

## **Refer To List:**

#### List 1

- 23 Body / Doors Sliding / PLATE, Carrier Front / Removal and Installation
- 23 Body / Doors Sliding / PLATE, Carrier Rear / Removal and Installation