

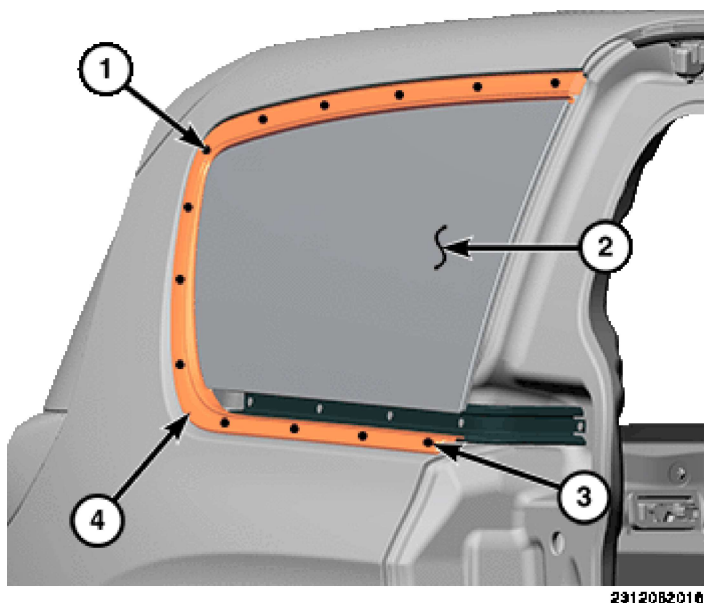
YOUR CURRENT VEHICLE

2018 Chrysler Pacifica

Removal & Installation

REMOVAL AND INSTALLATION

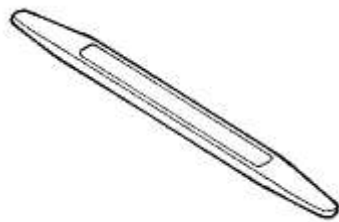
REMOVAL



1. Remove the quarter glass ([Refer to Body/Stationary Glass/GLASS, Quarter/Removal and Installation](#)).
([Refer To List 1](#))

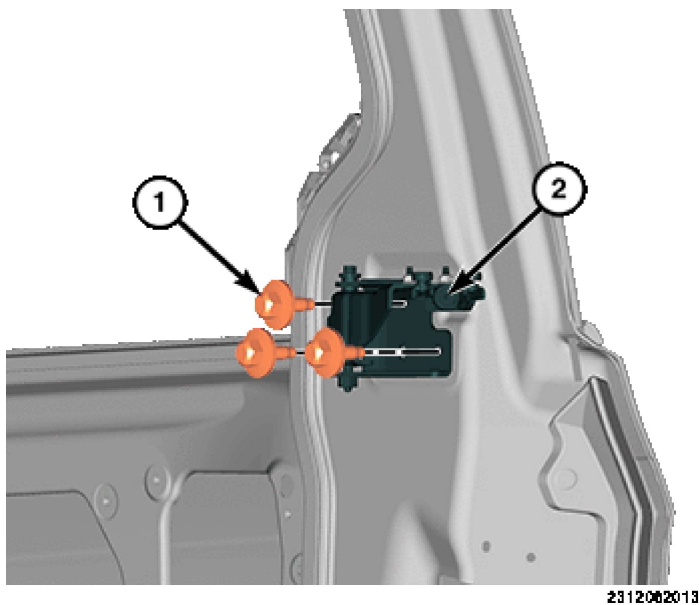
2. Using trim stick

Trim Stick



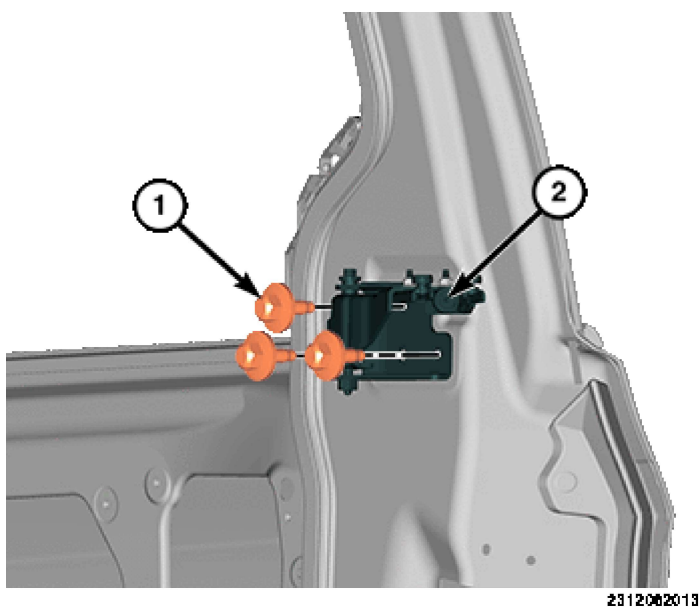
or equivalent, release the nine upper push pin fasteners (1) and the four lower tabs (3) and remove the window molding (4).

3. Open sliding door to the mid point of its travel.
4. Support sliding door on a suitable lifting device.



5. Mark outline of the center hinge (2) on the inner door panel to aid installation.
6. Remove the bolts (1) attaching the center hinge to the sliding door.
7. Remove the center hinge from the door.
8. Roll the center hinge to rear of roller channel and remove from the vehicle.

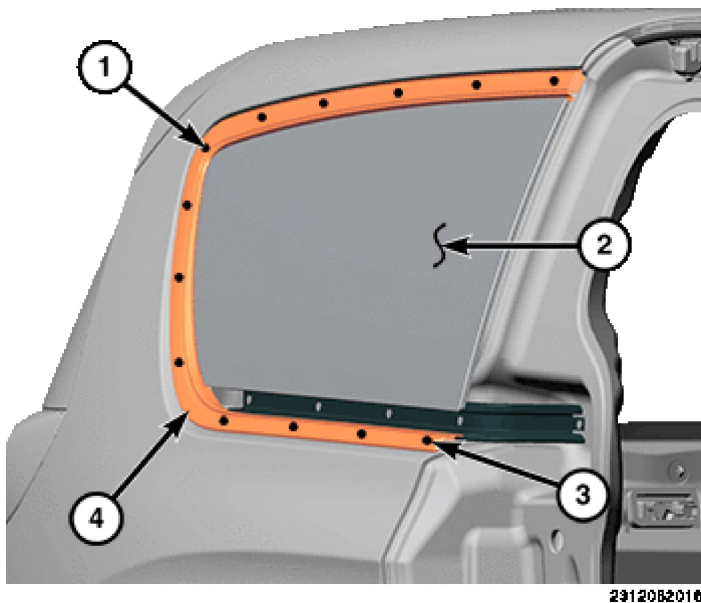
INSTALLATION



NOTE

A suitable body sealant should be used when removing or moving the hinges.

1. Place the center hinge (2) into position on the center track.
2. Roll the hinge (2) forward in roller track.
3. Place the hinge into position on the sliding door and align with the marks made during removal.
4. Install the bolts (1) attaching center hinge to sliding door and tighten to the proper [Torque Specifications](#).



5. Install the quarter glass ([Refer to Body/Stationary Glass/GLASS, Quarter/Removal and Installation](#)). ([Refer To List 1](#))
6. Install the glass molding (4) and seat the nine upper push pin fasteners (1) and the lower tabs (3) fully.
7. Verify sliding door alignment and operation.

Refer To List:

List 1

- [23 - Body / Stationary Glass / GLASS, Liftgate / Removal and Installation](#)
- [23 - Body / Stationary Glass / GLASS, Quarter / Removal and Installation](#)
- [23 - Body / Stationary Glass / GLASS, Sunroof / Removal and Installation](#)