

YOUR CURRENT VEHICLE

**2018 Chrysler Pacifica**

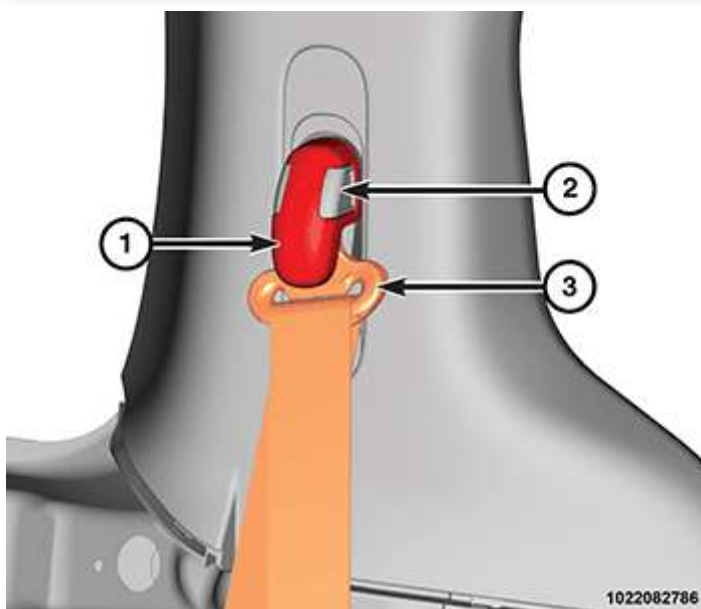
## Seat Belt Retractor - Second Row Outboard

### SEAT BELT RETRACTOR - SECOND ROW OUTBOARD

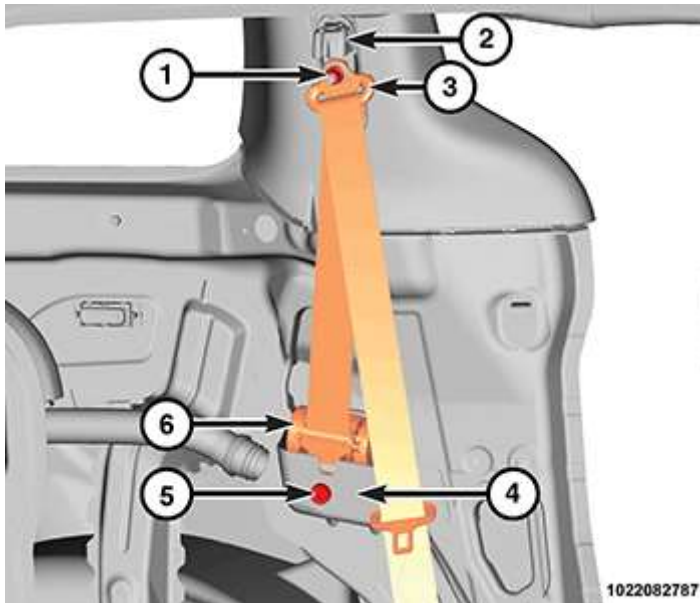
#### REMOVAL

##### WARNING

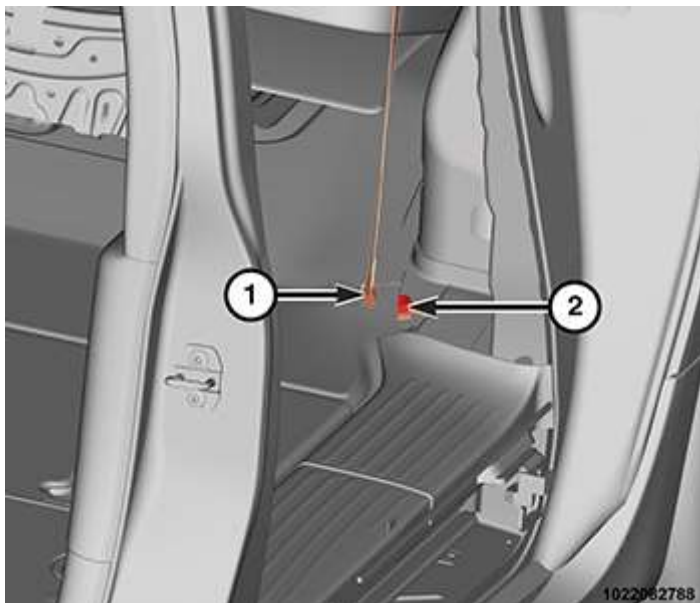
To avoid serious or fatal injury during and following any seat belt or child restraint anchor service, carefully inspect all seat belts, buckles, mounting hardware, retractors, tether straps, and anchors for proper installation, operation, or damage. Replace any belt that is cut, frayed, or torn. Straighten any belt that is twisted. Tighten any loose fasteners. Replace any belt that has a damaged or ineffective buckle or retractor. Replace any belt that has a bent or damaged latch plate or anchor plate. Replace any child restraint anchor or the unit to which the anchor is integral that has been bent or damaged. Never attempt to repair a seat belt or child restraint component. Always replace damaged or ineffective seat belt and child restraint components with the correct, new and unused replacement parts listed in the Mopar® Parts Catalog. Failure to follow these instructions may result in possible serious or fatal injury.



1. Remove the appropriate left or right quarter trim panel. ([Refer to Body/Interior/PANEL, Quarter Trim, Rear/Removal and Installation](#)).
2. Remove the protective cover (1) from over the nut for the seat belt turning loop (3) on the C-pillar height adjuster (2).



3. Remove the nut (1) that secures the seat belt turning loop (3) to the C-pillar height adjuster (2).
4. Remove the seat belt turning loop (3) from the C-pillar height adjuster (2).
5. Remove the screw (5) that secures the retractor (6) to the bracket (4) on the inner body quarter panel.

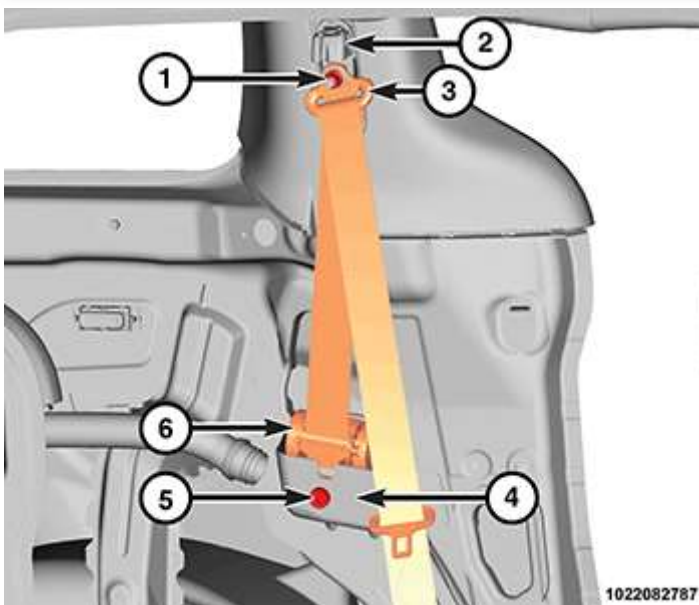


6. Remove the screw (2) that secures the second row outboard seat belt lower anchor (1) near the base of the C-pillar.
7. Remove the second row outboard seat belt and retractor from the vehicle as a unit.

## INSTALLATION

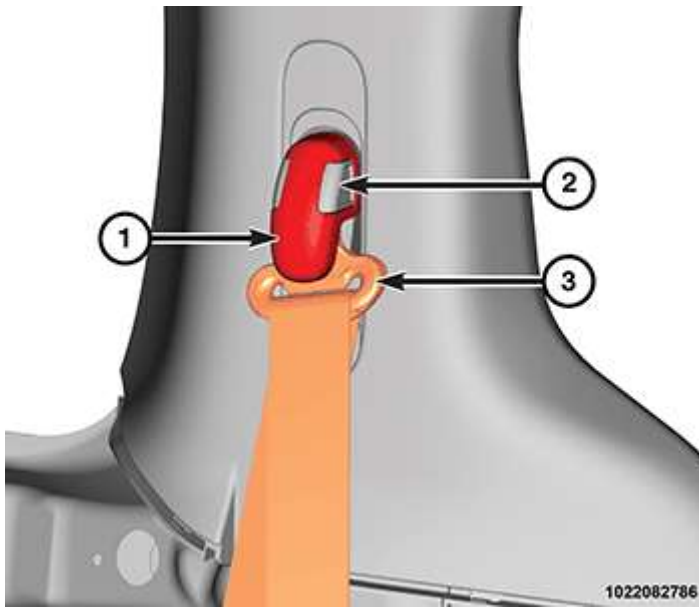
### WARNING

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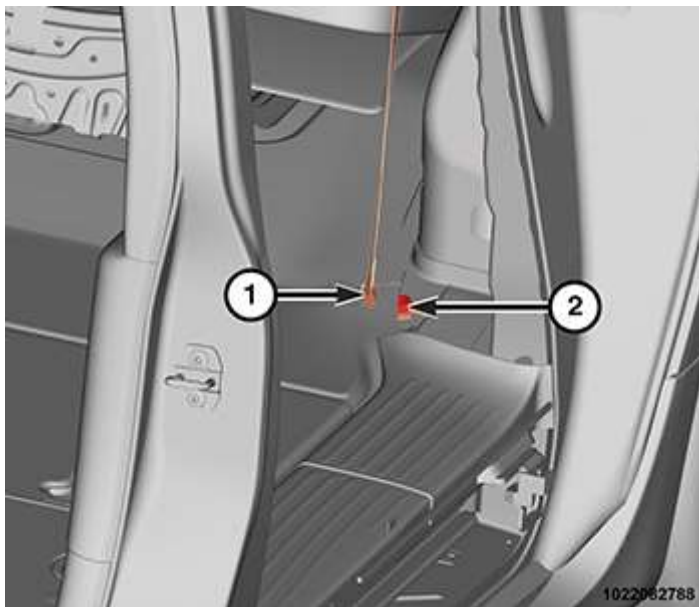


1. Position the second row outboard seat belt and retractor (6) to the bracket (4) on the inner body quarter panel as a unit.
2. Install the screw (5) that secures the retractor (6) to the bracket (4) on the inner body quarter panel. Tighten the screw to the proper [Torque Specifications](#).
3. Position the seat belt turning loop (3) to the C-pillar height adjuster (2). Be certain the seat belt webbing between the retractor and the turning loop is not twisted.

4. Install the nut (1) that secures the turning loop (3) to the C-pillar height adjuster (2). Tighten the screw to the proper [Torque Specifications](#).



5. Install the trim cover (1) over the nut for the seat belt turning loop (3).



6. Position the second row outboard seat belt lower anchor (1) near the base of the C-pillar. Be certain the seat belt webbing between the turning loop and the lower anchor is not twisted.
7. Install the screw (2) that secures the lower anchor (1) near the base of the C-pillar. Tighten the screw to the proper [Torque Specifications](#).
8. Install the appropriate left or right quarter trim panel. [Refer to Body/Interior/PANEL, Quarter Trim, Rear/Removal and Installation](#).

