

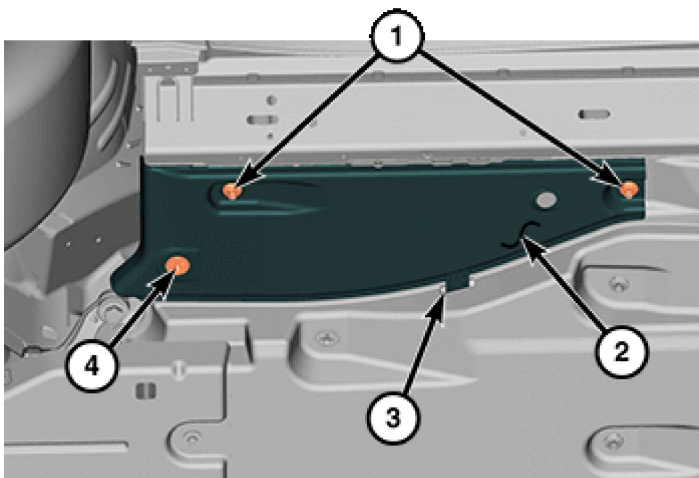
YOUR CURRENT VEHICLE

2018 Chrysler Pacifica

Removal & Installation

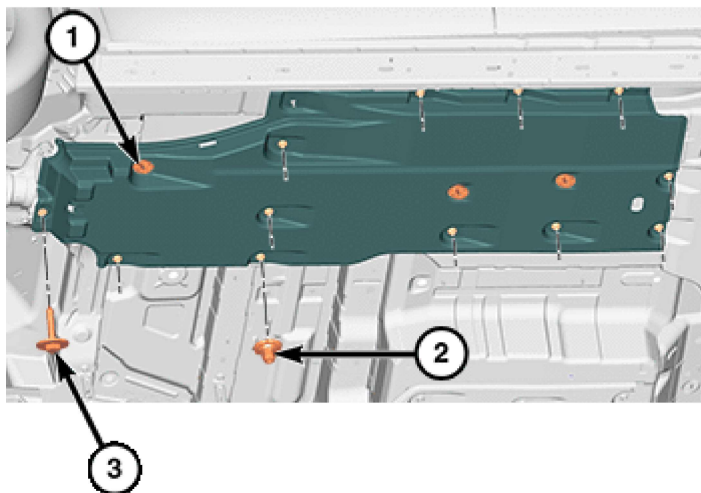
REMOVAL AND INSTALLATION

REMOVAL



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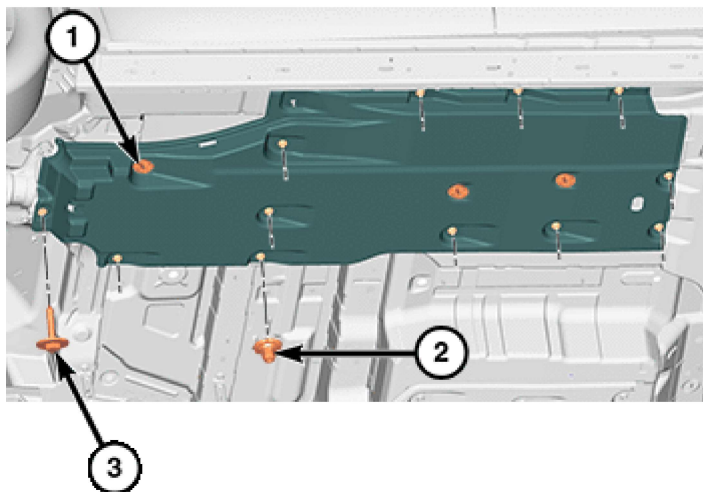
1. Remove the engine belly pan ([Refer to Frame and Bumpers/Under Body Protection/BELLY PAN/Removal and Installation](#)).([Refer To List 1](#))
2. Twist and release the decking aid (4).
3. Remove the nuts (1)
4. Remove the belly pan closeout panel (2) and release the tab from the side belly pan (3).



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5. Twist and release the three decking aids (1).
6. Remove the screw (3).
7. Remove the 11 nuts (2) on the left side.
8. Remove the 10 nuts (2) on the right side.
9. Remove the side belly pan.

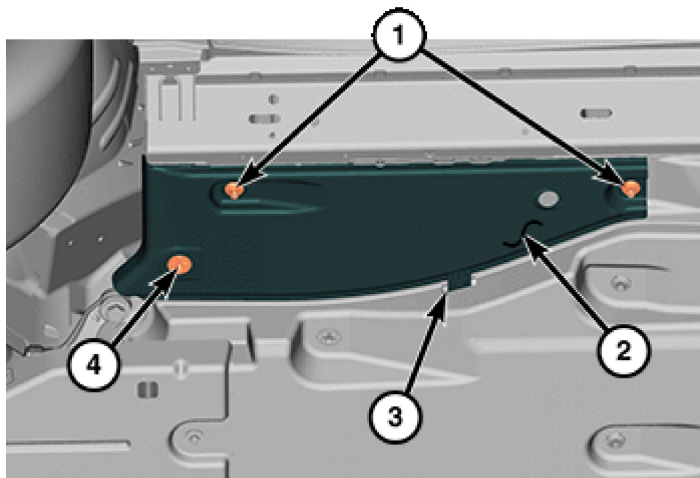
INSTALLATION



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1. Install the side belly pan and seat the three decking aids (1) fully.
2. Install the 10 nuts (2) on the right side belly pan.

3. Install the 11 nuts (2) on the left side belly pan.
4. Install the screw (3) and tighten all fasteners to the proper [\(Torque Specifications\)](#).



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5. Position the tab into the slot (3) of the side belly pan and install the belly pan closeout panels.
6. Seat the decking aid (4) fully.
7. Install the two nuts and to the proper [\(Torque Specifications\)](#).
8. Install the engine belly pan [\(Refer to 13 - Frame and Bumpers/Under Body Protection/BELLY PAN/Removal and Installation\)](#).(Refer To List 1)

Refer To List:

List 1

- [13 - Frame and Bumpers / Under Body Protection / BELLY PAN, Engine / Removal and Installation](#)
- [13 - Frame and Bumpers / Under Body Protection / BELLY PAN, Front / Removal and Installation](#)
- [13 - Frame and Bumpers / Under Body Protection / BELLY PAN, Rear / Removal and Installation](#)
- [13 - Frame and Bumpers / Under Body Protection / BELLY PAN, Rear Suspension / Removal and Installation](#)
- [13 - Frame and Bumpers / Under Body Protection / BELLY PAN, Side / Removal and Installation](#)