# **CHILTON**LIBRARY



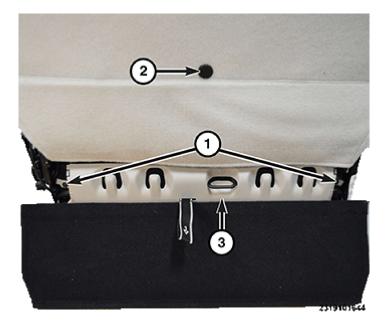
# **Removal & Installation**

#### **REMOVAL AND INSTALLATION**

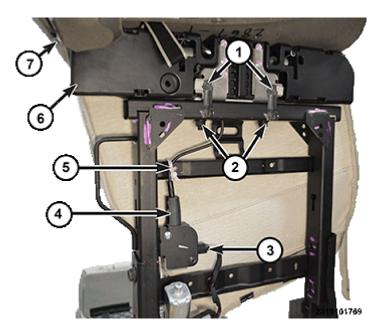
## **REMOVAL**



- 1. Remove the third row seat (Refer to Body/Seats/SEAT/Removal and Installation)(Refer To List 1).
- 2. Using a trim tool, remove the end clip from the soft cover (2), and remove the screw (1).
- 3. Pull at the front of the side cover (3) to release the clip, then lift off the recliner to remove. Remove both side covers.

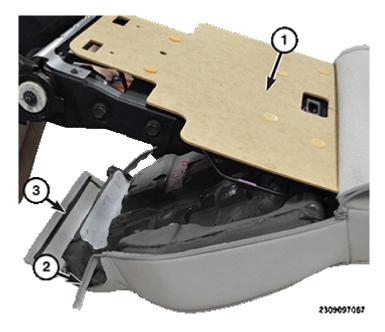


- 4. Remove the two screws (1).
- 5. Pull at the bottom of the cover (3) to release the clips, then lift to remove from the seat frame.

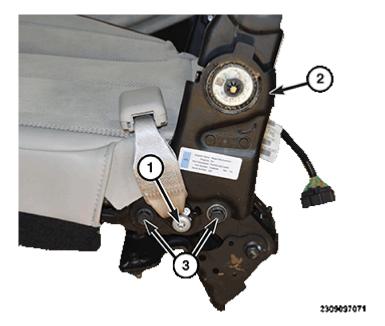


- 6. Remove the third row seat back cover (7) (Refer to 23 Body/Seats/COVER, Seat Back/Removal and Installation)(Refer To List 2).
- 7. Disconnect the wiring harness connectors (3) and unclip the wire harness from the seatback frame.

  Route the wire harness out from the seatback frame.
- 8. Remove the cover (4) and disconnect the cable end. Cut the zip-tie (5).
- 9. Remove the two headrest nuts (2) and four bolts (1), then the headrest mechanism (6).

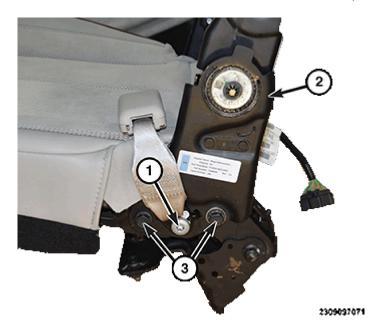


10. Using a trim tool, remove the seatback board (1).

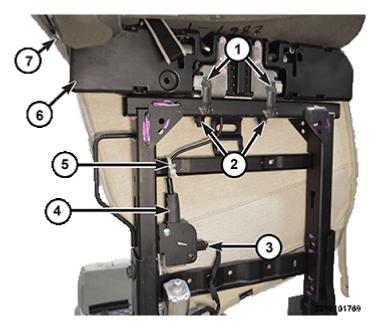


- 11. Remove the seat belt buckle (1).
- 12. Remove the seatback recliner bolts (3) on both sides of the seat and remove the seatback frame assembly (2).

# **INSTALLATION**

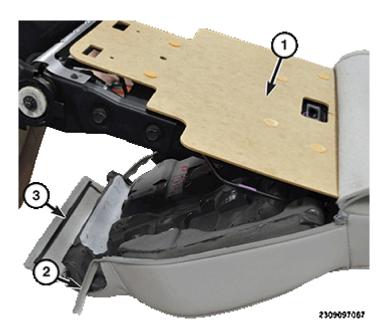


- 1. Position the seatback frame assembly (2) and install the seatback recliner bolts (3). Tighten the third row seatback recliner bolts to the proper (Torque Specifications).
- 2. Install the third row seat belt buckle (1) (Refer to Restraints/BUCKLE, Seat Belt/Removal and Installation).

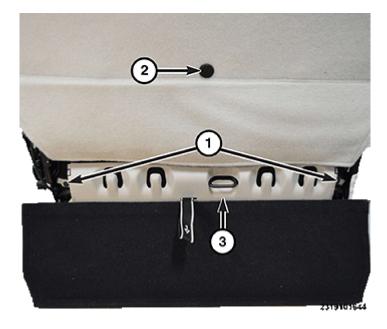


- 3. Install the headrest mechanism (6). Install the two headrest nuts (2) and tighten to the proper (Torque Specifications).
- 4. Install the four headrest bolts (1) and tighten securely.
- 5. Connect the cable end and install the cover (4).

- 6. Install a new zip-tie (5).
- 7. Route the wire harness in the seatback frame and connect the wiring harness connectors (3).



- 8. Install the seatback board (1).
- 9. Install the third row seat back cover (Refer to 23 Body/Seats/COVER, Seat Back/Removal and Installation)(Refer To List 2).



10. Install the cover (3) the two screws (1).



- 11. Install the side cover (3) and the screw (1) on both sides of the seat.
- 12. Clip the soft cover (2) into place.
- 13. Install the third row seat (Refer to 23 Body/Seats/SEAT/Removal and Installation)(Refer To List 1).

#### **Refer To List:**

#### List 1

- 23 Body / Seats, First Row / SEAT, Front / Removal and Installation
- 23 Body / Seats, Second Row, Stow-n-Go / SEAT, Stow-n-Go / Removal and Installation
- 23 Body / Seats, Third Row, Stow-n-Go / SEAT / Removal and Installation
- 23 Body / Seats, Third Row, Power Folding / SEAT / Removal and Installation

### List 2

- 23 Body / Seats, First Row / COVER, Seat Back, Front / Removal and Installation
- 23 Body / Seats, Second Row / COVER, Seat Back Second Row Center / Removal and Installation
- 23 Body / Seats, Second Row, Stow-n-Go / COVER, Seat Back, Stow-n-Go / Removal and Installation
- 23 Body / Seats, Third Row, Stow-n-Go / COVER, Seat Back / Removal and Installation
- 23 Body / Seats, Third Row, Power Folding / COVER, Seat Back, Third Row / Removal and Installation