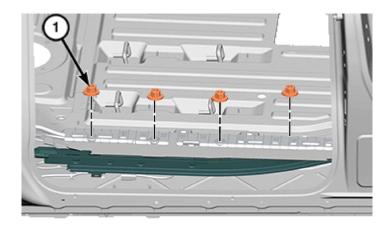
# **CHILTON**LIBRARY



# **Removal & Installation**

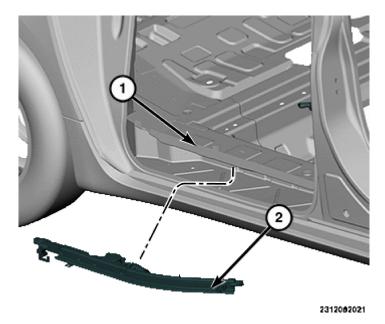
# **REMOVAL AND INSTALLATION**

# **REMOVAL**



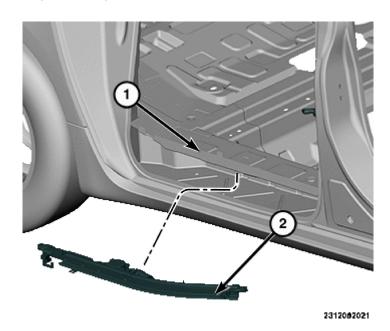
#### 2312582020

- 1. Remove the lower hinge (Refer to Body/Doors Sliding/HINGE/Removal and Installation).(Refer To List 1)
- 2. Disconnect the door motor wire harness connector, if equipped.
- 3. Remove the lower track assembly nuts (1).

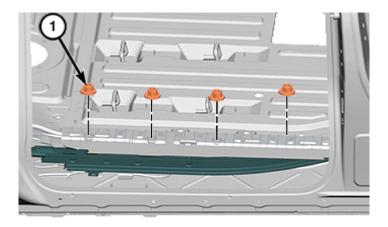


4. Remove the lower track assembly (2) from the body cavity (1).

# **INSTALLATION**



1. Place the lower track assembly (2) back into the body cavity (1) and seat fully.



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- 2. Install the lower track assembly nuts (1) and tighten to the proper (Torque Specifications).
- 3. Connect the door motor wire harness connector, if equipped.
- 4. Install the lower hinge (Refer to Body/Doors Sliding/HINGE/Removal and Installation).(Refer To List 1)

### **Refer To List:**

# List 1

- 23 Body / Doors Sliding / HINGE, Center / Removal and Installation
- 23 Body / Doors Sliding / HINGE, Lower / Removal and Installation
- 23 Body / Doors Sliding / HINGE, Upper / Removal and Installation