CHILTONLIBRARY



Removal & Installation

REMOVAL AND INSTALLATION

REMOVAL

WARNING

To avoid serious or fatal injury on vehicles equipped with airbags, disable the supplemental restraint system before attempting any steering wheel, steering column, airbag, seat belt tensioner, impact sensor, or instrument panel component diagnosis or service. Disconnect and isolate the battery negative (ground) cable, then wait two minutes for the system capacitor to discharge before performing further diagnosis or service. This is the only sure way to disable the supplemental restraint system. Failure to take the proper precautions could result in accidental airbag deployment.

WARNING

To avoid serious or fatal injury when removing a deployed airbag, rubber gloves, eye protection, and a long-sleeved shirt should be worn. There may be deposits on the airbag unit and other interior surfaces. In large doses, these deposits may cause irritation to the skin and eyes.

WARNING

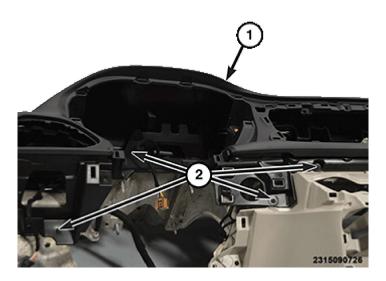
To avoid serious or fatal injury, use extreme care to prevent any foreign material from entering the passenger airbag, or becoming entrapped between the passenger airbag cushion and the instrument panel top pad. Failure to observe this warning could result in occupant injuries upon airbag deployment.



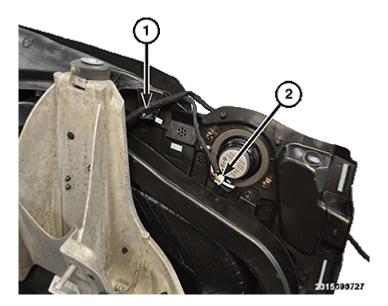
- 1. Remove the instrument panel from the vehicle (Refer to 23 Body/Instrument Panel/PANEL, Instrument Panel/Removal and Installation).
- 2. Disconnect the wire harness connectors (2) from the WiFi antenna (1), if equipped. Remove the screws and the WiFi antenna.



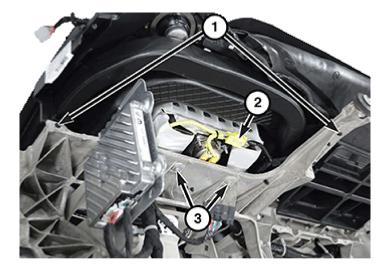
- 3. Remove the four screws (2) and the instrument cluster (1).
- 4. Remove the instrument panel air outlets (Refer to 24 Heating and Air Conditioning/Distribution/OUTLET, Air/Removal and Installation)(Refer To List 1).



- 5. Remove the 13 screws (2) along the front side attaching the instrument panel cover (1) to the support structure.
- 6. Disconnect and remove the sun sensor, if equipped.

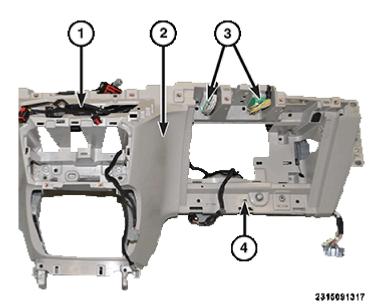


7. Turn the instrument panel over, disconnect the speakers (2) and unclip the speaker wiring harness (1).



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- 8. Remove the two bolts (3) and disconnect the passenger airbag (2).
- 9. Remove the six screws (1) on the back side attaching the instrument panel cover to the support structure.
- 10. Remove the instrument panel cover from the support structure.



- 11. If removing the lower cover (2), complete the following steps.
- 12. Unclip the wire harness (1) and release the connectors (3) from the lower cover.
- 13. Remove all the screws (4) then the lower cover from the support structure.

INSTALLATION

WARNING

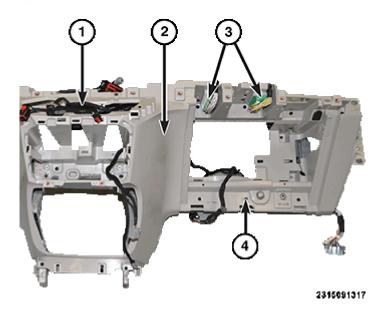
To avoid serious or fatal injury on vehicles equipped with airbags, disable the supplemental restraint system before attempting any steering wheel, steering column, airbag, seat belt tensioner, impact sensor, or instrument panel component diagnosis or service. Disconnect and isolate the battery negative (ground) cable, then wait two minutes for the system capacitor to discharge before performing further diagnosis or service. This is the only sure way to disable the supplemental restraint system. Failure to take the proper precautions could result in accidental airbag deployment.

WARNING

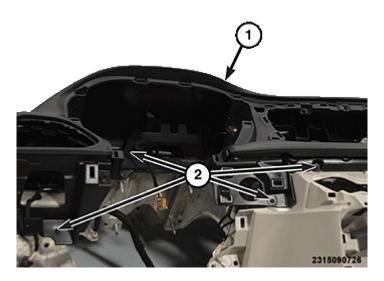
To avoid serious or fatal injury when removing a deployed airbag, rubber gloves, eye protection, and a long-sleeved shirt should be worn. There may be deposits on the airbag unit and other interior surfaces. In large doses, these deposits may cause irritation to the skin and eyes.

WARNING

To avoid serious or fatal injury, use extreme care to prevent any foreign material from entering the passenger airbag, or becoming entrapped between the passenger airbag cushion and the instrument panel top pad. Failure to observe this warning could result in occupant injuries upon airbag deployment.



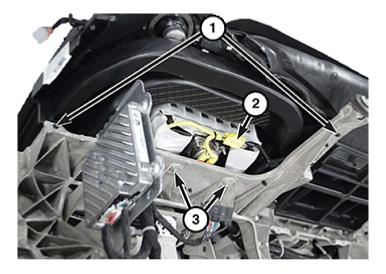
- 1. If the lower cover (2) was removed, position it onto the support structure and install the screws (4).
- 2. Route the wire harness (1) and install the connectors (3) to the lower cover.



- 3. Carefully position the instrument panel cover (1) onto the support structure.
- 4. Install the 13 screws (2) along the front side and tighten securely.
- 5. Install the instrument panel vent outlets.

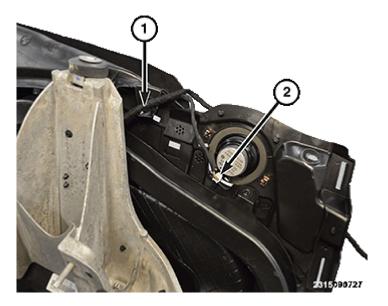


- 6. Install the instrument cluster (1) and the screws (2).
- 7. Install the seven screws (1) around the glove box opening and tighten securely.



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- 8. Install the six screws (1) on the back side attaching the instrument panel cover to the support structure.
- 9. Install the passenger airbag bolts (3) and tighten to the proper (Torque Specifications).
- 10. Connect the passenger airbag wire harness connectors (2).



- 11. Connect the speakers (2) and route the speaker wiring harness (1).
- 12. Connect and install the sun sensor, if equipped.



- 13. Install the WiFi antenna (1) and connect the wire harness connectors (2), if equipped.
- 14. Install the instrument panel into the vehicle (Refer to 23 Body/Instrument Panel/PANEL, Instrument Panel/Removal and Installation).

Refer To List:

List 1

- 24 Heating and Air Conditioning / Distribution, Front / OUTLET, Air / Removal and Installation
- 24 Heating and Air Conditioning / Distribution, Rear / OUTLET, Air, Rear / Removal and Installation