

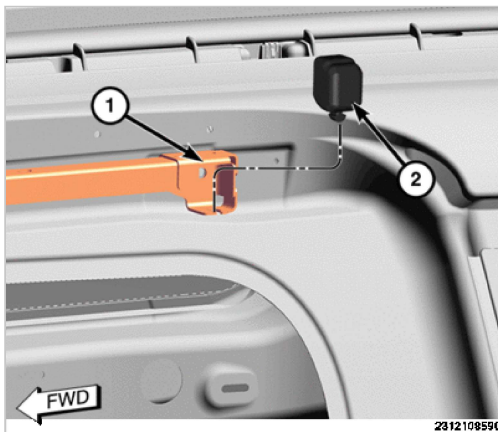
YOUR CURRENT VEHICLE

2018 Chrysler Pacifica

Removal & Installation

REMOVAL AND INSTALLATION

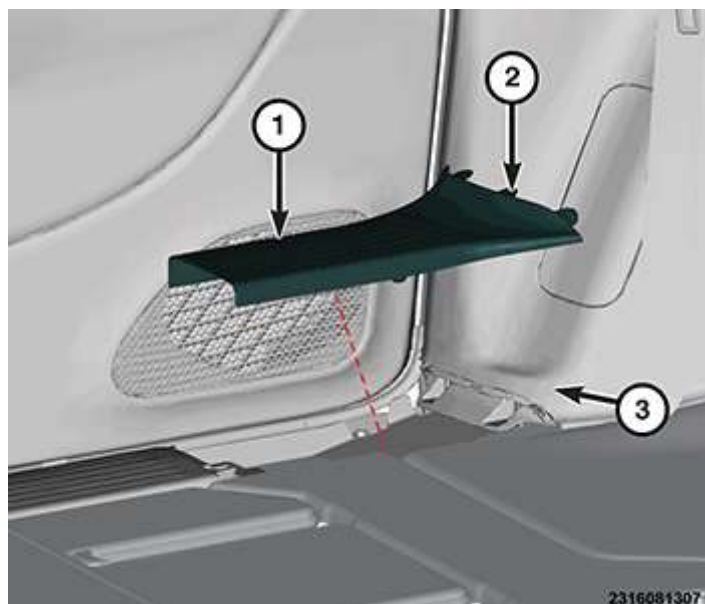
REMOVAL



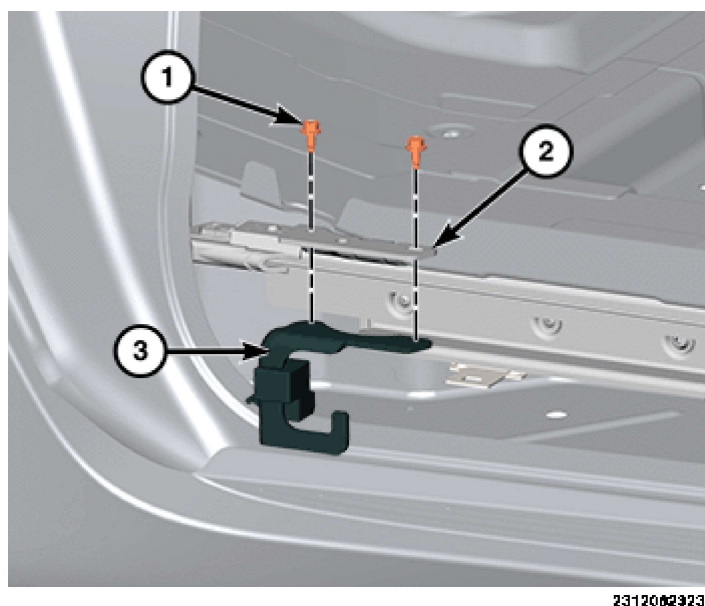
WARNING

On vehicles equipped with the high voltage system, disconnecting the 12-volt battery negative cable alone will not power down the 12-volt system. You must perform the 12-volt Power Down procedure before proceeding. Failure to follow these instructions may result in possible serious or fatal injury.

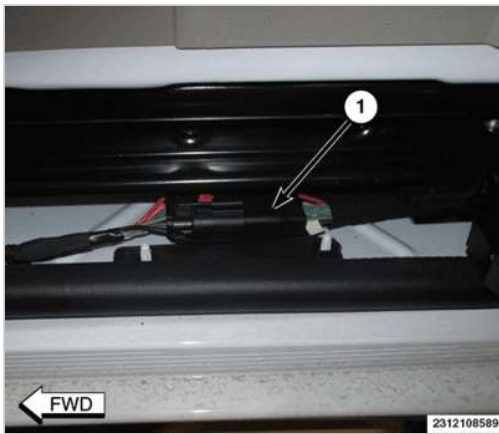
1. Power down the 12-volt system (Refer to 08 - Electrical/Standard Procedure).
2. Apply masking tape to outside surface of quarter panel below the center roller channel, rearward of the door opening.
3. Release sliding door latch and open door.
4. Apply masking tape to door jamb area, rearward of the upper roller channel.
5. Remove upper stop bumper (2) from upper roller hinge channel (1).



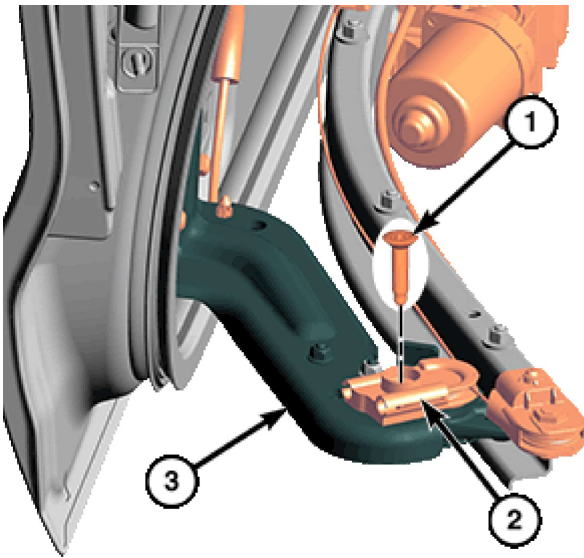
6. Using a trim stick, lift the front of the scuff plate extension (1) then pull forward to release the tabs (2) and remove.



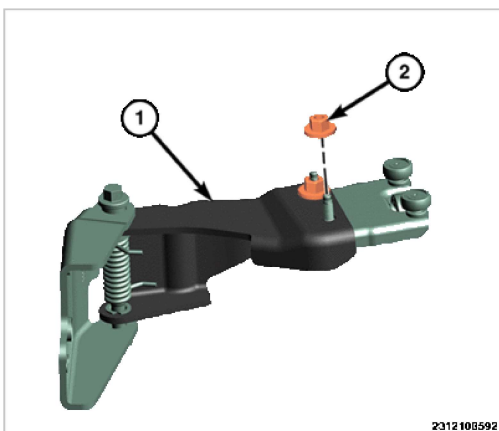
7. Remove the bolts (1) and separate the hold open latch striker (3) from the mounting plate (2).



8. Disconnect and separate the wire harness connector (1).



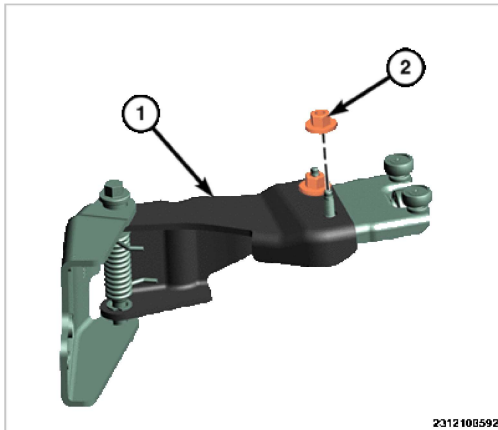
9. Remove the bolt (1) and separate the drive plate (2) from the hinge assembly (3), if equipped.



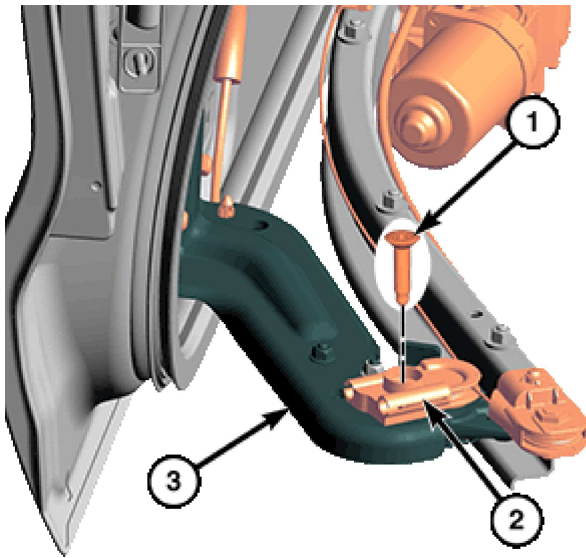
10. Support sliding door on a suitable lifting device with a padded upper surface. The door must be moveable with lifting device in place.

11. Remove the nuts (2) and separate the center door hinge arm (1) from the rollers.
12. Slide door rearward until the upper sliding door hinge roller disengages from the upper channel.
13. Continue moving the door rearward until the lower rollers exit the lower track.
14. Remove sliding door from vehicle.

INSTALLATION

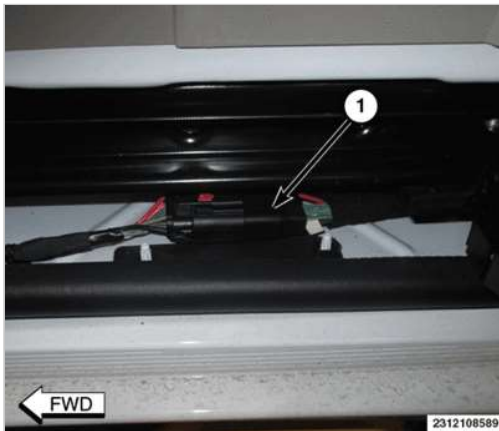


1. Place sliding door in position on lifting device.
2. Position door rearward of the sliding door opening.
3. Roll door forward until the lower roller hinge engages into rear of the track.
4. Engage the upper sliding door hinge into the upper channels.
5. Attach the center door hinge arm (1) to the rollers and install the nuts (2).
6. Tighten the nuts (2) to the proper [Torque Specifications](#).

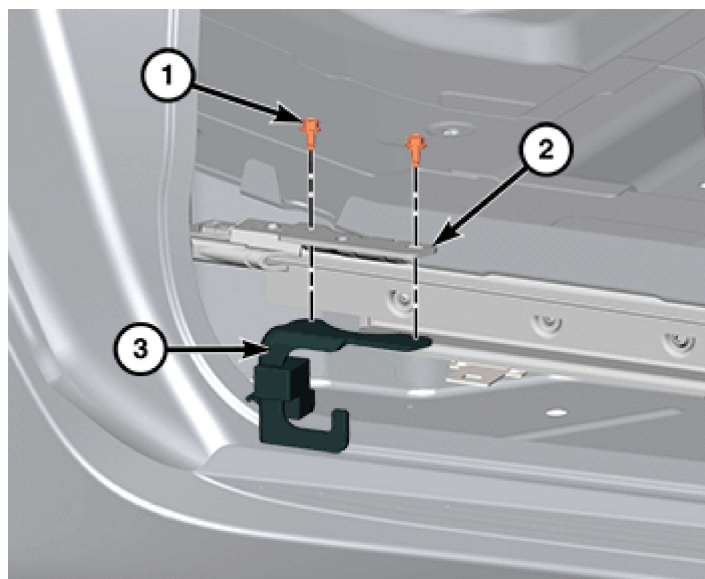


2312082209

7. Position the drive plate (2) back onto the hinge assembly (3) and install the bolt (1).
8. Tighten the bolt (1) to the proper [\(Torque Specifications\)](#).



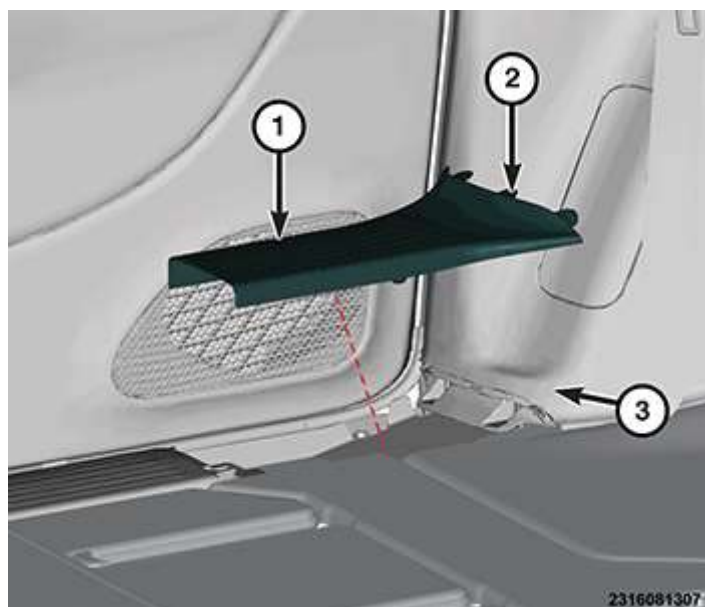
9. Connect the wire harness electrical connector (1) and secure onto the brackets fully.



2312002923

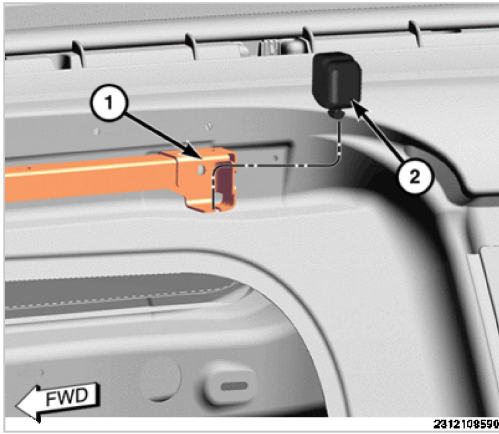
10. Install the hold open striker (3) onto the mounting plate (2) and install the bolts (1).

11. Tighten the bolts (1) to the proper [Torque Specifications](#).



2316081307

12. Install the scuff plate extension (1).



13. Install the upper stop bumper (2) back into the upper roller hinge channel (1) and seat fully.
14. Remove masking tape from body surfaces.
15. Power up the 12-volt system (Refer to 08 - Electrical/Standard Procedure).
16. Verify door operation and fit. Adjust as necessary. ([Refer to Body/Doors - Sliding/DOOR, Sliding - Adjustments](#)).