CHILTONLIBRARY



Removal & Installation

REMOVAL AND INSTALLATION

REMOVAL

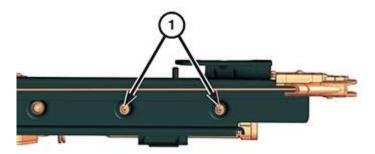
- 1. Disconnect and isolate the battery negative cable.
- 2. Fully open the appropriate power sliding door.

Interior view shown for clarity



0811085024

- 3. Disconnect the wiring harness connections (2) from each side of the power sliding door module (1).
- 4. Reposition the sliding door to body weatherstrip seal at the bottom to gain more clearance.



0811085025

5. From outside the vehicles power sliding door, remove the two bolts (1) securing the power sliding door module to the lower power sliding door track.

NOTE

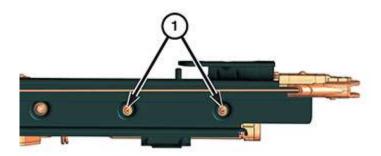
There is enough clearance to reach your hand into the valley below the power sliding door track and above the sill in order to remove the power sliding door module from the vehicle.

INSTALLATION

NOTE

Any time a power sliding door component is removed, replaced, door adjustment is performed or diagnostic trouble codes are addressed and erased, a learn cycle **must** be performed. The power sliding door learn cycle enables the power sliding door control module to learn or relearn critical information (travel limits, resistance to door travel, door position, etc.) which allows the system to perform properly and safely. (Refer to Electrical/8N - Power Systems/Power Sliding Door - Standard Procedure) for the appropriate procedure.

1. Maneuver the power sliding door control module through the valley below the track and position the module for fastening to the track.



0811085025

2. Secure the power sliding door module to the lower power sliding door track using two fasteners (1). Interior view shown for clarity



0811085024

- 3. Connect the body wiring harness and the power sliding door drive unit wiring harness connection (1) to the power sliding door module (1).
- 4. Position the weatherstrip back to the installed position.
- 5. Connect the negative battery cable.
- 6. Perform the power sliding door learn cycle. (Refer to Electrical/8N Power Systems/Power Sliding Door Standard Procedure).