

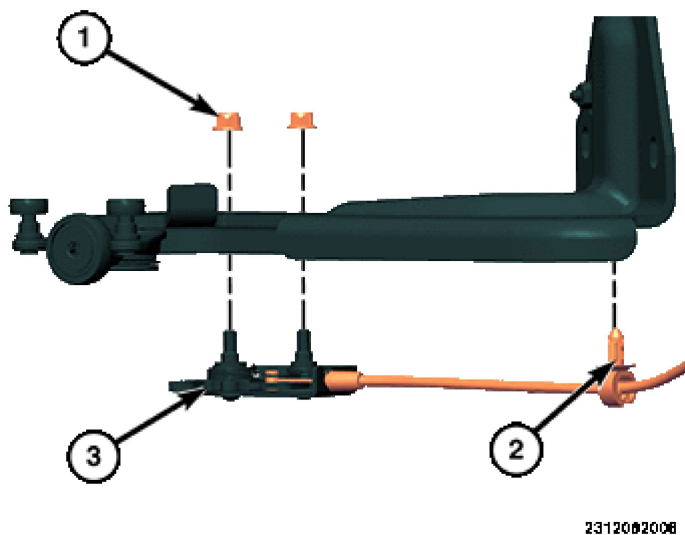
YOUR CURRENT VEHICLE

**2018 Chrysler Pacifica**

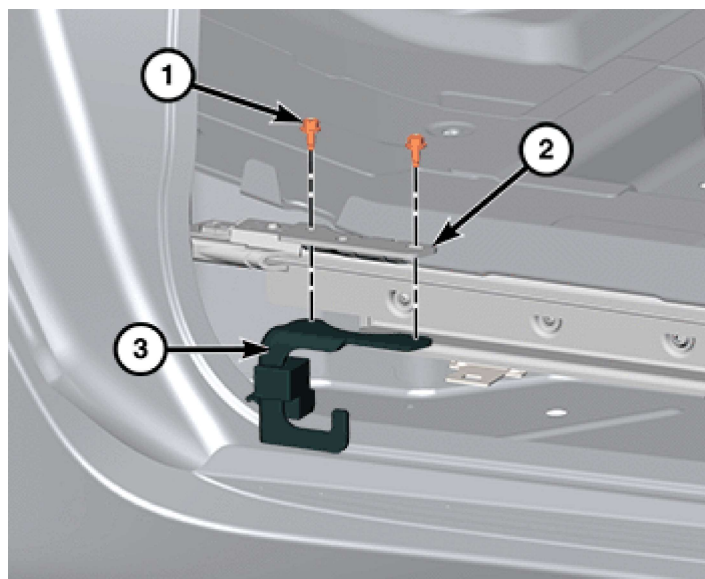
## Removal & Installation

### REMOVAL AND INSTALLATION

#### REMOVAL

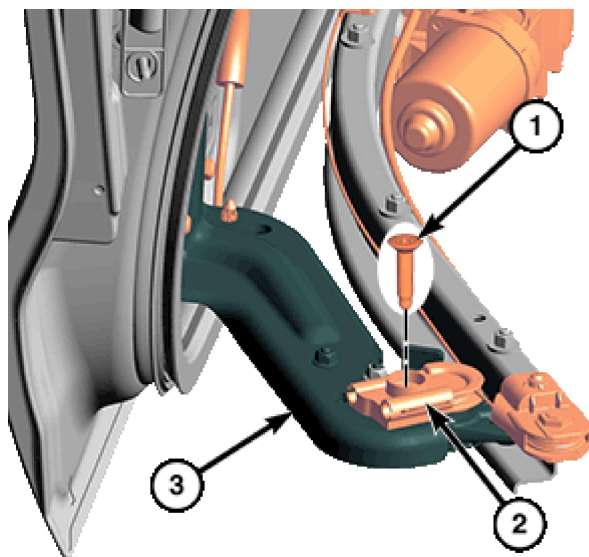


1. Open sliding door.
2. Remove the slider door sill scuff plate ([Refer to 23 - Body/Interior/PLATE, Scuff, Sliding Door Sill/Removal and Installation](#)).
3. Using a grease pencil or equivalent, mark the position of the hinge assembly on the door to aid installation.
4. Remove the nuts (1) and separate the hold open latch (3) and cable (2) from the hinge assembly.
5. Support sliding door on a suitable lifting device with a padded upper surface. The door must be moveable with lifting device in place.



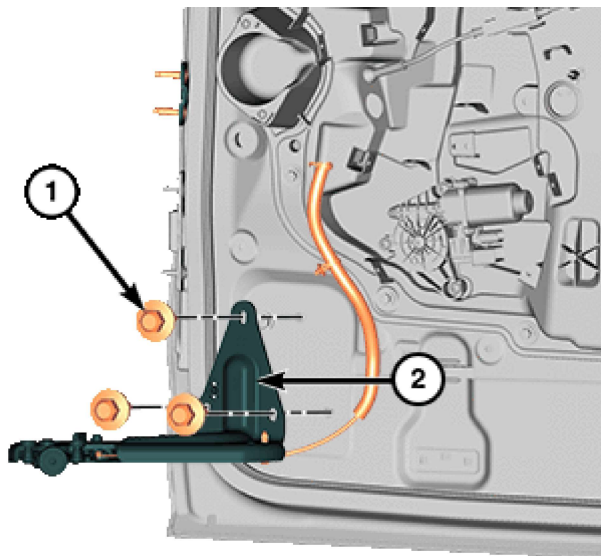
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6. Remove the bolts (1) and separate the hold open latch striker (3) from the mounting plate (2).



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7. Remove the bolt (1) and separate the drive plate (2) from the hinge assembly, if equipped.

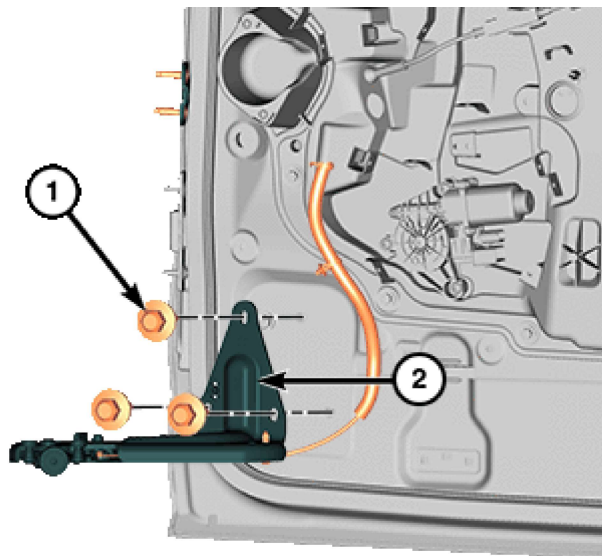


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8. Remove the bolts (1) and separate the hinge assembly (2) from the door.

9. Slide the hinge out the rear of the lower track and remove the hinge assembly.

## INSTALLATION



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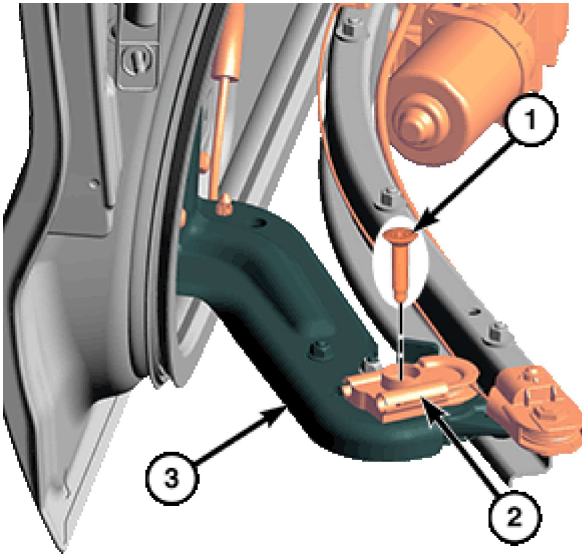
## NOTE

A suitable body sealant should be used when removing or moving the hinges.

1. Install the hinge assembly (2) into the rear of the lower track and position into place onto the inner door panel.

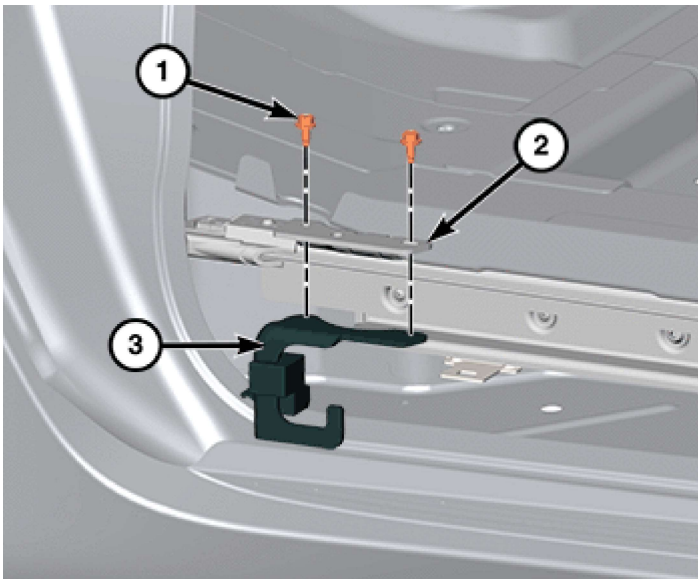
2. Line up the hinge (2) using the marks made during removal and install the bolts (1).

3. Tighten the bolts (1) to the proper [Torque Specifications](#).



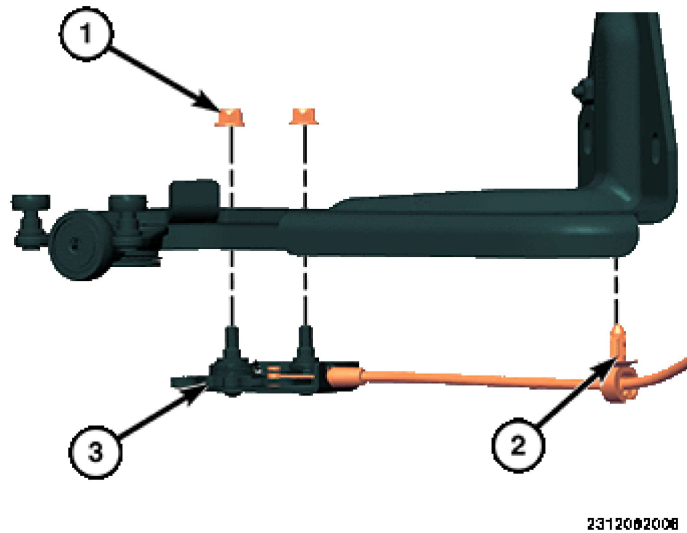
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4. Position the drive plate (2) back onto the hinge assembly (3) and install the bolt (1).
5. Tighten the bolt (1) to the proper [Torque Specifications](#).



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6. Install the hold open striker (3) onto the mounting plate (2) and install the bolts (1).
7. Tighten the bolts (1) to the proper [Torque Specifications](#).



8. Install the cable (2) and the hold open latch assembly (3) onto the hinge arm and install the nuts (1).
9. Tighten the nuts (1) to the proper [Torque Specifications](#).
10. Install the slider door sill scuff plate [\(Refer to Body/Interior/PLATE, Scuff, Sliding Door Sill/Removal and Installation\)](#).
11. Check sliding door for proper operation.