

YOUR CURRENT VEHICLE

**2018 Chrysler Pacifica**

## Seat Belt Buckle - Second Row Outboard Seat

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### SEAT BELT BUCKLE - SECOND ROW OUTBOARD SEAT

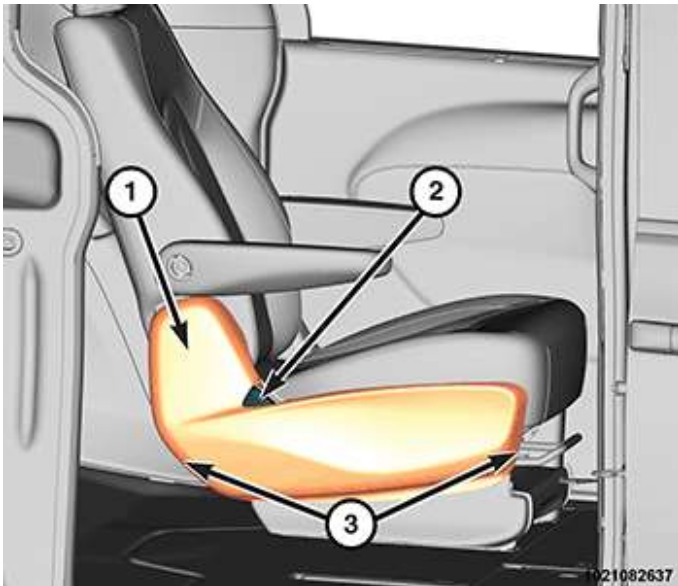
#### REMOVAL

##### WARNING

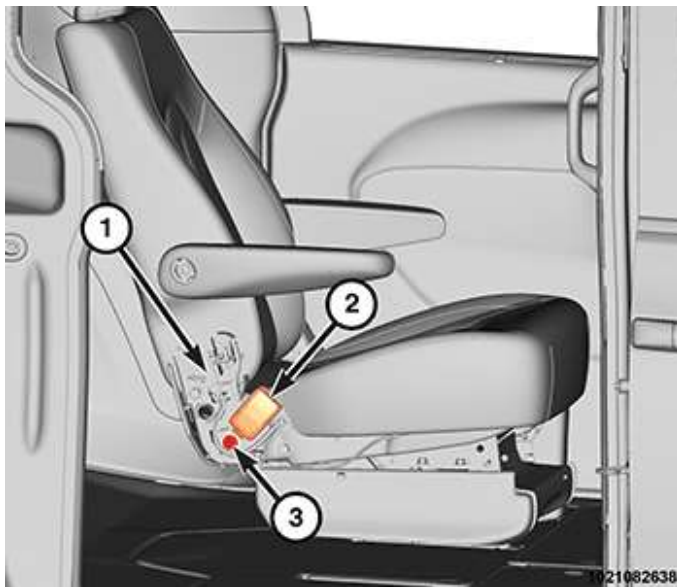
To avoid serious or fatal injury during and following any seat belt or child restraint anchor service, carefully inspect all seat belts, buckles, mounting hardware, retractors, tether straps, and anchors for proper installation, operation, or damage. Replace any belt that is cut, frayed, or torn. Straighten any belt that is twisted. Tighten any loose fasteners. Replace any belt that has a damaged or ineffective buckle or retractor. Replace any belt that has a bent or damaged latch plate or anchor plate. Replace any child restraint anchor or the unit to which the anchor is integral that has been bent or damaged. Never attempt to repair a seat belt or child restraint component. Always replace damaged or ineffective seat belt and child restraint components with the correct, new and unused replacement parts listed in the Mopar® Parts Catalog. Failure to follow these instructions may result in possible serious or fatal injury.

##### NOTE

Before replacing the seat belt buckle due to not latching, verify the orientation of the buckle. Be sure that the seat belt is not hitting the side shield preventing the seat belt from fully latching into the buckle.



1. If equipped with a center seat in the second row, remove the center seat from the vehicle. ([Refer to Body/Seats/SEAT/Removal and Installation](#))(Refer To List 1).
2. Remove the screw and clip (3) from the appropriate seat inboard side cover (1).
3. Remove the inboard seat side cover (1) from the vehicle.

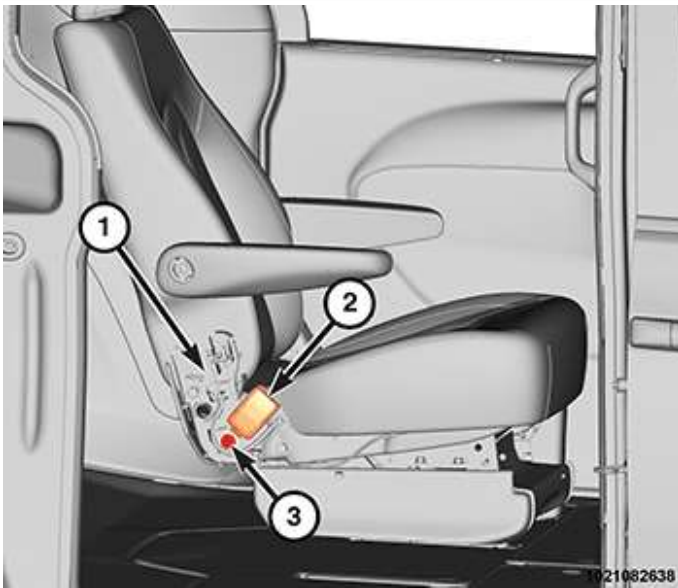


4. Remove the screw (3) that secures the seat belt buckle (2) anchor plate to the side of the seat cushion frame (1).
5. Remove the buckle unit from the seat.

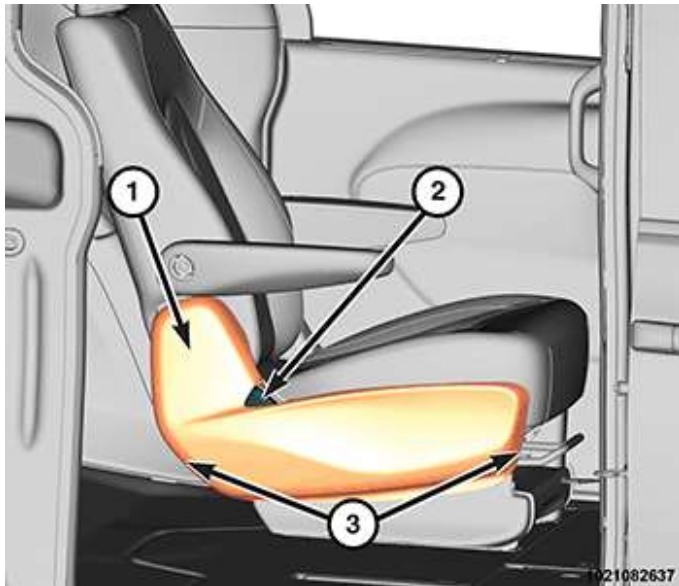
## INSTALLATION

### WARNING

To avoid serious or fatal injury during and following any seat belt or child restraint anchor service, carefully inspect all seat belts, buckles, mounting hardware, retractors, tether straps, and anchors for proper installation, operation, or damage. Replace any belt that is cut, frayed, or torn. Straighten any belt that is twisted. Tighten any loose fasteners. Replace any belt that has a damaged or ineffective buckle or retractor. Replace any belt that has a bent or damaged latch plate or anchor plate. Replace any child restraint anchor or the unit to which the anchor is integral that has been bent or damaged. Never attempt to repair a seat belt or child restraint component. Always replace damaged or ineffective seat belt and child restraint components with the correct, new and unused replacement parts listed in the Mopar® Parts Catalog. Failure to follow these instructions may result in possible serious or fatal injury.



1. Position the seat belt buckle (2) anchor plate onto the side of the seat cushion frame (1).
2. Install the screw (3) that secures the buckle anchor plate to the seat cushion frame (1). Tighten the screw to the proper [Torque Specifications](#).



3. Position the seat inboard side cover (1) and install the clip and screw (3) that secure it to the seat cushion frame. Tighten the screws securely.

#### NOTE

Verify the orientation of the seat belt buckle. Be sure that the seat belt is not hitting the side shield preventing the seat belt from fully latching into the buckle.

4. If equipped, install the second row center seat. ([Refer to Body/Seats/SEAT/Removal and Installation](#))([Refer To List 1](#)).

#### Refer To List:

##### List 1

- [23 - Body / Seats, First Row / SEAT, Front / Removal and Installation](#)
- [23 - Body / Seats, Second Row, Stow-n-Go / SEAT, Stow-n-Go / Removal and Installation](#)
- [23 - Body / Seats, Third Row, Stow-n-Go / SEAT / Removal and Installation](#)
- [23 - Body / Seats, Third Row, Power Folding / SEAT / Removal and Installation](#)