CHILTONLIBRARY



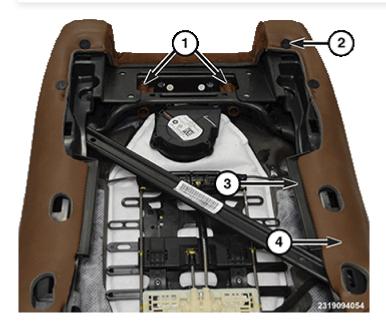
Removal & Installation

REMOVAL AND INSTALLATION

REMOVAL

WARNING

Disable the airbag system before attempting any front seat diagnosis or service. Disconnect and isolate the negative battery (ground) cable and wait two minutes for the airbag system capacitor to discharge before performing further diagnosis or service. This is the only sure way to disable the airbag system. Failure to follow these instructions may result in accidental airbag deployment and possible serious or fatal injury.

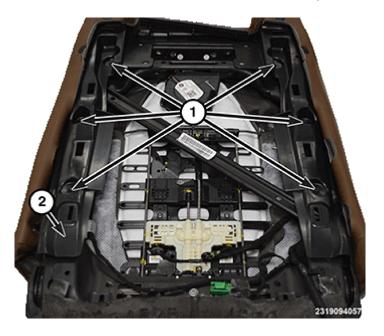


- 1. Before proceeding with the following repair procedure, review all warnings and cautions (Refer to Body/Seats Warning).
- 2. Remove the armrest (Refer to Body/Seats/ARMREST/Removal and Installation) (Refer To List 1).

- 3. Remove the front seat back panel, if equipped (Refer to Body/Seats, Front/PANEL, Seat Back, Front/Removal and Installation).
- 4. Remove the front seat back (Refer to Body/Seats/SEAT BACK, Front/Removal and Installation)(Refer To List 2).
- 5. On seats without a seat back panel, open the zippers on each side of the seatback cover and release the cover J-hooks.
- 6. Push the tab of the headrest sleeves (1) and pull out to remove.
- 7. Remove the four push fasteners (2).
- 8. Release the J-hook retainers (3) for the seat back cover (4).



9. Using a trim stick, separate the seat back ventilation (2) from the fan motor (1), if equipped.



10. Remove the six screws (1) and the plastic frame (2).



- 11. Remove the seat air bag from the seat back frame, following all warnings and cautions (Refer to Restraints/AIR BAG, Seat/Removal and Installation).
- 12. Remove the seat air bag nuts (1).



- 13. Pull back the seat back cover and disconnect the wire harness connector (2) from the seat air bag.
- 14. Remove the seat air bag from the chute (1) and set aside.



15. Disconnect the seat back heater wire harness connect (1), if equipped.



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NOTE

Be careful not to damage the clips molded into the seat cushion. If the clips or cushion are damaged during removal, replace the cushion.

- 16. Remove the seat back foam and seat back cover as an assembly, from the seat back frame.
- 17. Pull the seat back cover (3) away from the seat foam, releasing the hook and loop fasteners (1) first.
- 18. Using a hook tool, start at one end to release the clip strips (2) and the seat back cover.

INSTALLATION



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- 1. Before proceeding with the following repair procedure, review all warnings and cautions (Refer to Body/Seats Warning).
- 2. Position the seat cover (3) onto the seat foam and engage the clip strips (2).
- 3. Pull the seat cover tight and engage the hook and loop fasteners (1).



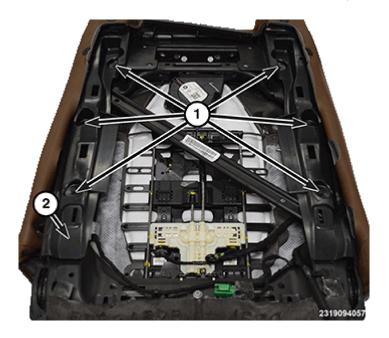
4. Position the seat back foam assembly onto the seat back frame and connect the wire harness connector (1).



5. Install the seat air bag into the chute (1) and connect the wire harness connector (2).



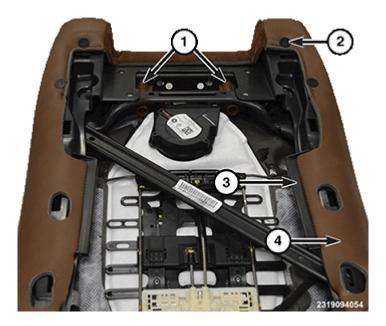
6. Install the seat air bag into the seat back frame, following all warnings and cautions (Refer to Restraints/AIR BAG, Seat/Removal and Installation).



7. Install the plastic frame (2) and the six screws (1).



8. Engage the ventilation pad (2) to the ventilation fan (1), if equipped. Make sure it is engaged fully.



- 9. Install the headrest sleeves (1).
- 10. For seats with back panel, fasten the J-hook retainers (3) and install the push fasteners (2).
- 11. For seats without a back panel, close the side zippers and fasten the J-hook retainers.
- 12. Install the front seat back (Refer to Body/Seats/SEAT BACK, Front/Removal and Installation)(Refer To List 2).
- 13. Install the front seat back panel, if equipped (Refer to Body/Seats, Front/PANEL, Seat Back, Front/Removal and Installation).

14. Install the armrest (Refer to Body/Seats/ARMREST/Removal and Installation)(Refer To List 1).

Refer To List:

List 1

- 23 Body / Seats, First Row / ARMREST, Front / Removal and Installation
- 23 Body / Seats, Second Row, Stow-n-Go / ARMREST, Stow-n-Go / Removal and Installation

List 2

- 23 Body / Seats, First Row / SEAT BACK, Front / Removal and Installation
- 23 Body / Seats, Second Row / SEAT BACK, Second Row Center / Removal and Installation
- 23 Body / Seats, Third Row, Stow-n-Go / SEAT BACK / Removal and Installation
- 23 Body / Seats, Third Row, Power Folding / SEAT BACK / Removal and Installation