

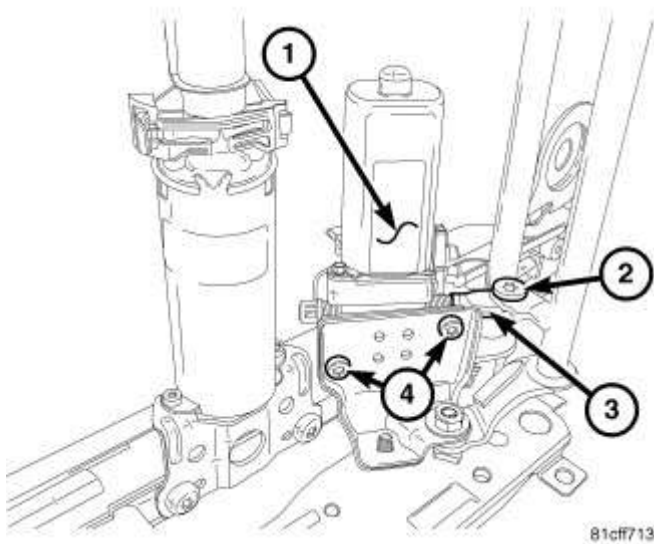
YOUR CURRENT VEHICLE

2018 Chrysler Pacifica

Removal & Installation

REMOVAL AND INSTALLATION

REMOVAL



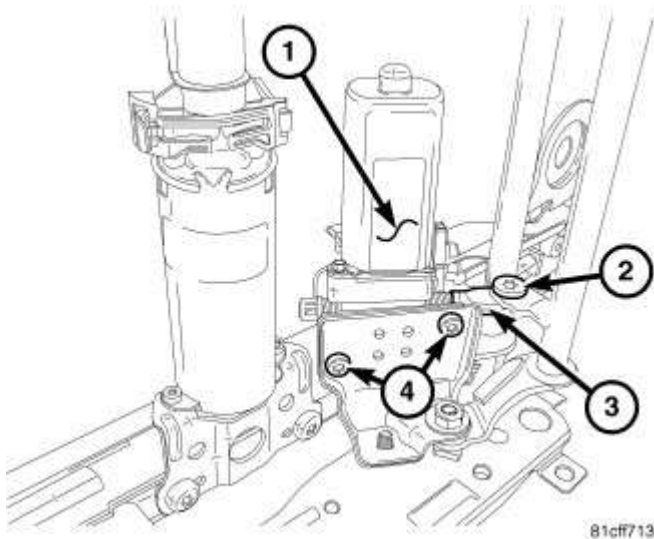
WARNING

Disable the airbag system before attempting any component diagnosis or service of the front seats, when equipped with front seat air bags. Disconnect and isolate the negative battery (ground) cable, then wait two minutes for the airbag system capacitor to discharge before performing further diagnosis or service. This is the only sure way to disable the airbag system. Failure to take the proper precautions may result in accidental airbag deployment and possible serious or fatal injury.

1. Remove the inoperative front seat assembly, ([Refer to 23 - Body/Seats/SEAT/Removal and Installation](#)) ([Refer To List 1](#)).
2. Disconnect the front tilt motor electrical connector.
3. Remove the front tilt motor gearbox spindle (3) retaining screw (2).

4. Remove the motor retaining screws (4).
5. Remove the front tilt motor and gearbox assembly (1) from the seat track.

INSTALLATION



1. Screw the front tilt motor gearbox spindle (3) in or out as necessary until the motor retaining screws (4) and spindle screw (2) holes are aligned and all fasteners can be installed.
2. Position the front tilt motor and gearbox assembly (1) onto the seat track.
3. Install the motor retaining screws (4). Tighten the screws to 12 N·m (106 in. lbs.).
4. Install the front tilt motor gearbox spindle (3) retaining screw (2). Tighten the screw to 17 N·m (150 in. lbs.).
5. Connect the motor electrical connector.
6. Install the power seat, ([Refer to Body/Seats/SEAT/Removal and Installation](#))([Refer To List 1](#)).
7. Verify proper power seat operation.

Refer To List:

List 1

- [23 - Body / Seats, First Row / SEAT, Front / Removal and Installation](#)
- [23 - Body / Seats, Second Row, Stow-n-Go / SEAT, Stow-n-Go / Removal and Installation](#)
- [23 - Body / Seats, Third Row, Stow-n-Go / SEAT / Removal and Installation](#)
- [23 - Body / Seats, Third Row, Power Folding / SEAT / Removal and Installation](#)