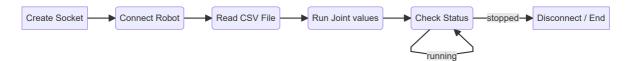


Robot Hans

Workflow



- Create Socket
- Connect Robot
 - o IP, Port
- Read CSV File
 - CSV file save the joint values
 - o Each line have 6 Joint values
 - Each line is a step position
- Run Joint values
 - MoveJ
- Check Status
 - o check the status of the robot
 - o if stopped, end
 - o if running, check again
- End
 - Node end

Plugin Dev(/Source Code)

C++

```
struct HansCtrlCmmd
{
    bool bReadActPos;
    bool bRobMoveJ;
    bool bRobEnable;
    bool bReadActPosFlag;
    bool bRobMoveJFlag;
    string sRobTartgetPos;
};
struct DataCtrl
{
    string sClientDataRecv;
    string sClientDataRecv;
};
```

```
CTCPClient robotMove;
    DataCtrl TenCom;
    HansCtrlCmmd stRobCtrlCmd;
   QnRtnCode rc1, rc2, rc3, rc;
    std::string port1 = "PosPath";
    std::string port2 = "robotIP";
    std::string port3 = "robotPort";
    std::string PosPath1 = "";
    std::string robotIP1 = "";
   int robotPort1 = 0;
    rc1 = hasProperty(port1);
    rc2 = hasProperty(port2);
    rc3 = hasProperty(port3);
   if (rc1.isSuccess() && rc2.isSuccess() && rc3.isSuccess())
    {
       auto data1 = property(port1);
       auto data2 = property(port2);
        auto data3 = property(port3);
       Json::Reader reader;
        Json::Value root:
       if (reader.parse(data1, root, true))
            if (!root.empty())
                if (root.isObject())
                    if (root.isMember("value"))
                        if (root["value"].isString())
                            PosPath1 = root["value"].asCString();
       if (reader.parse(data2, root, true))
            if (!root.empty())
                if (root.isObject())
                    if (root.isMember("value"))
                        if (root["value"].isString())
                            robotIP1 = root["value"].asCString();
       if (reader.parse(data3, root, true))
            if (!root.empty())
                if (root.isObject())
                    if (root.isMember("value"))
                        if (root["value"].isInt())
                            robotPort1 = root["value"].asInt();
   }
    robotMove.CreateSocket();
    u_short ushortRobotPort1 = static_cast<u_short>(robotPort1);
    int connectResult = robotMove.ConnectSocket(robotIP1.c_str(),
ushortRobotPort1);
    robotMove.ReadPosFromCSV(PosPath1);
    std::size_t dataSize = robotMove.GetDataSize();
    for (std::size_t i = 0; i < dataSize; i++)</pre>
    {
        try {
            const AuoCtrlData& stAutoDataDo = robotMove.GetDataElement(i);
            string command = "MoveJ,0,";
            stRobCtrlCmd.sRobTartgetPos = "";
            for (int j = 0; j < 6; j++)
```

```
command = command +
formatFloatValue(stAutoDataDo.rRobTargetPos[j], 2) + ",";
            stRobCtrlCmd.sRobTartgetPos = command + ";";
            TenCom.sClientDataSend = stRobCtrlCmd.sRobTartgetPos;
            {\tt robotMove.TcpSend}({\tt TenCom.sClientDataSend});\\
            TenCom.sClientDataRecv = robotMove.TcpReceive();
            bool CheckSignal = true;
            while (CheckSignal)
            {
                string command1 = "ReadActPos,0,;";
                robotMove.TcpSend(command1);
                Sleep(100);
                TenCom.sClientDataRecv = robotMove.TcpReceive();
                std::vector<std::string> dataParts =
robotMove.split(TenCom.sClientDataRecv, ',');
                std::vector<double> jValues(6);
                float ActJoint[6];
                bool bRes[6];
                for (int i = 0; i < 6; ++i)
                    ActJoint[i] = std::stod(dataParts[i + 2]);
                    if (abs(ActJoint[i] - stAutoDataDo.rRobTargetPos[i]) < 0.5)</pre>
                    {
                        bRes[i] = TRUE;
                    }
                    else
                    {
                        bRes[i] = FALSE;
                    }
                }
                if ((bRes[0] == true) && (bRes[1] == true) && (bRes[2] == true)
                    && (bRes[3] == true) && (bRes[4] == true) && (bRes[5] ==
true))
                {
                    CheckSignal = FALSE;
                }
                else
                {
                    CheckSignal = TRUE;
                }
                Sleep(100);
            }
        catch (const std::out_of_range& e) {
            return rc = -1;
            // Handle error
        }
```

Documentation from Hans Robot

- Hans Robot V5 SDK en
- Hans Robot Internet Conf ch

Summary

• The plugin is used to control the Hans Robot. Inside we defined a workflow, which starts from creating socket, connecting to robot, selecting files, checking the status, disconnecting until robot has finished one times job.