



Crossing Guards – Theory of Operation:

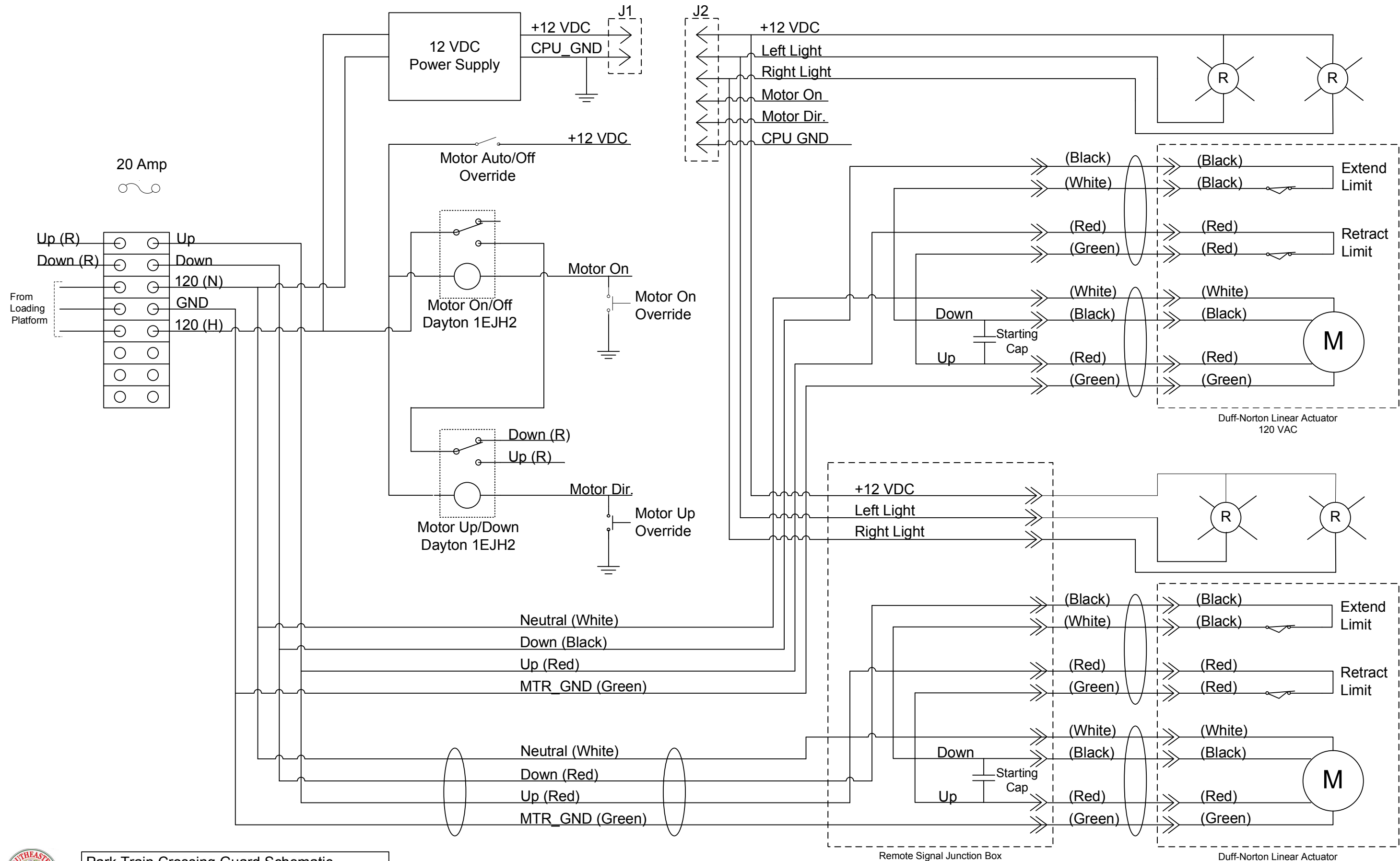
- 1) Upon first application of power, the control logic will reset. The microcontroller state machine will enter the “initialization” state. The lights and bells will be turned on, the gate motor direction relay will be set to “up”, and the gate motor power control relay will be activated for 13 seconds. After this time, all relays, lights, and bells will be deactivated.
- 2.0) The gate down/up cycle begins when the track occupation sensor line is pulled low. This line must remain low for 0.5 seconds in order for the micro controller to detect the change, and “trigger” the start of the cycle.
- 2.1) Upon the “trigger” event, the bells and lights will be activated 3 seconds prior to the gates being lowered.
- 2.2) The motor direction relay is then set to “down”.
- 2.3) The motor is activated for 13 seconds. Power to the gate motor will be interrupted (cut off), by the actuator limit switches when the gate arm reaches the max down position.
- 2.4) The gates will remain in the down position for 30 seconds.
- 2.5) Should the track occupation sensor “retrigger” during the down/up cycle, the gate down count will reset the 30 second count.
- 2.6) Once the gates have been down for the max duration, the gate motor control relay will be set to “up”.
- 2.7) The motor will then be activated for 13 seconds, which will drive the gates to the up position. Power to the gate motor will be interrupted (cut off), by the actuator limit switches when the gate arm reaches the max up position.
- 2.8) Once the gate arms are in the up position, the lights and bells will be turned off.

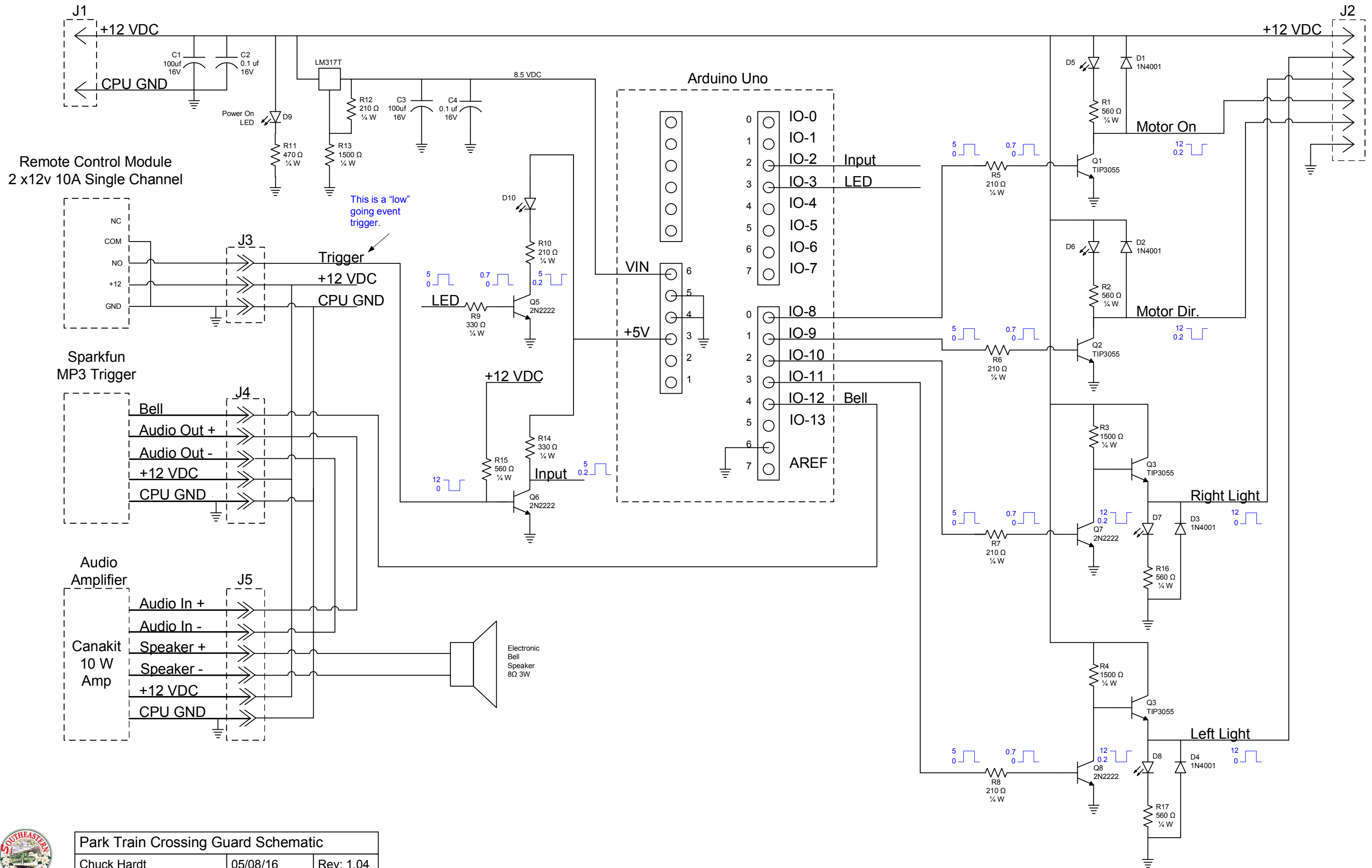
Crossing Guards – Actuator Motor Operational Notes:

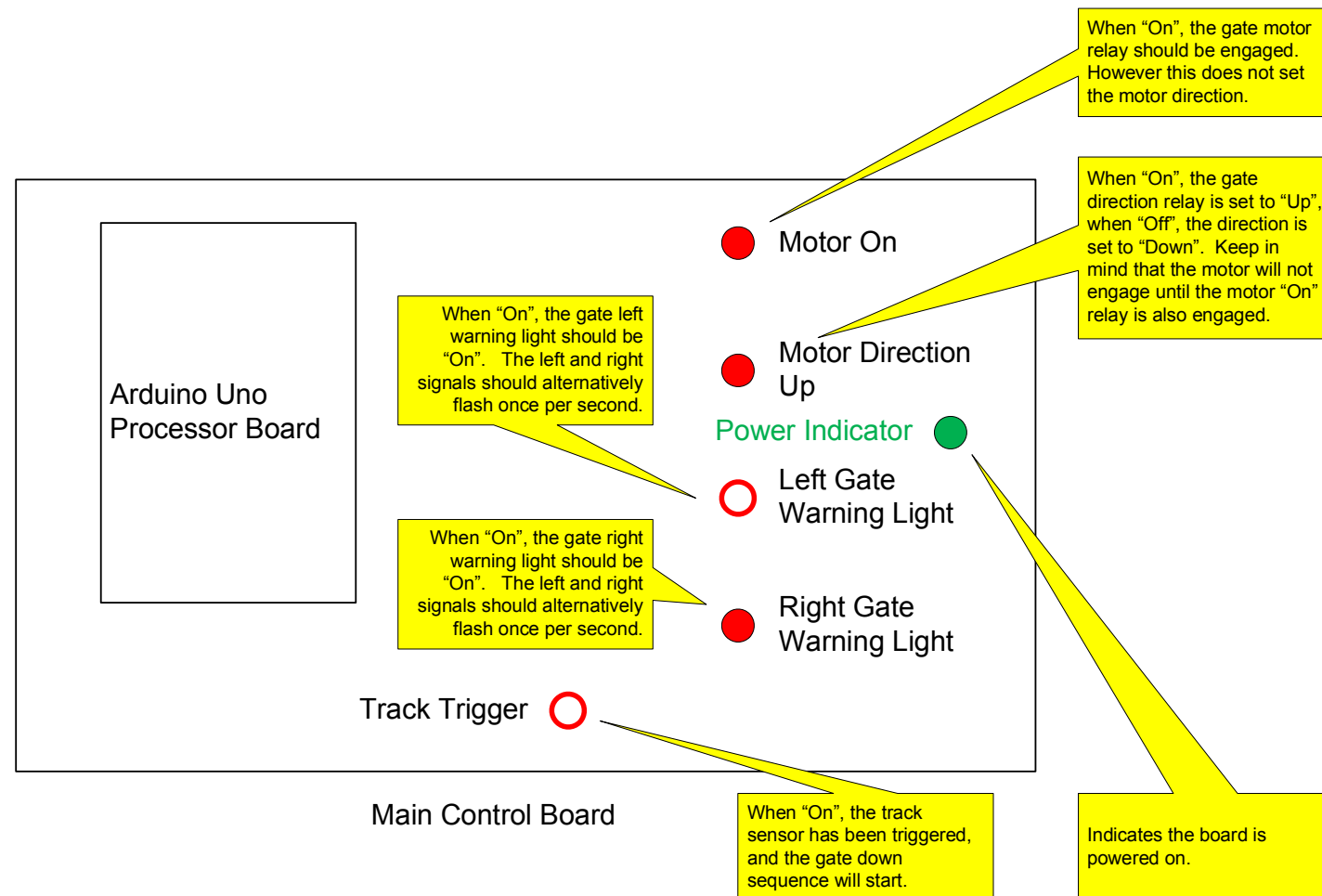
- 1) The linear actuators that control the up/down movement of the gate arms are protected by limit switches. Power to the drive motor will automatically be cut when the actuator is fully extended (gate down), or fully retracted (gate up).
- 2) The gate motors are protected from over heating by built in thermal switches. These cannot be manually reset. If the motors overheat, they will automatically be disabled and remain in this state until they cool down. This could leave the gates in the “down” state.
- 3) The actuator motors are rated at a 10% duty cycle, and cannot run continuously. When lowering or raising the gates, the actuator motor will run for 13 seconds. Thus one complete up and down cycle will total 26 seconds (13 down, 13 up). For every down/up cycle the motors must cool for 260 seconds (4.33 mins).
- 4) Should the motor duty cycle be exceeded, the motors will be left in the up state, however the lights and bells will continue to function. Once the duty cycle is within normal limits, gate operations will continue.

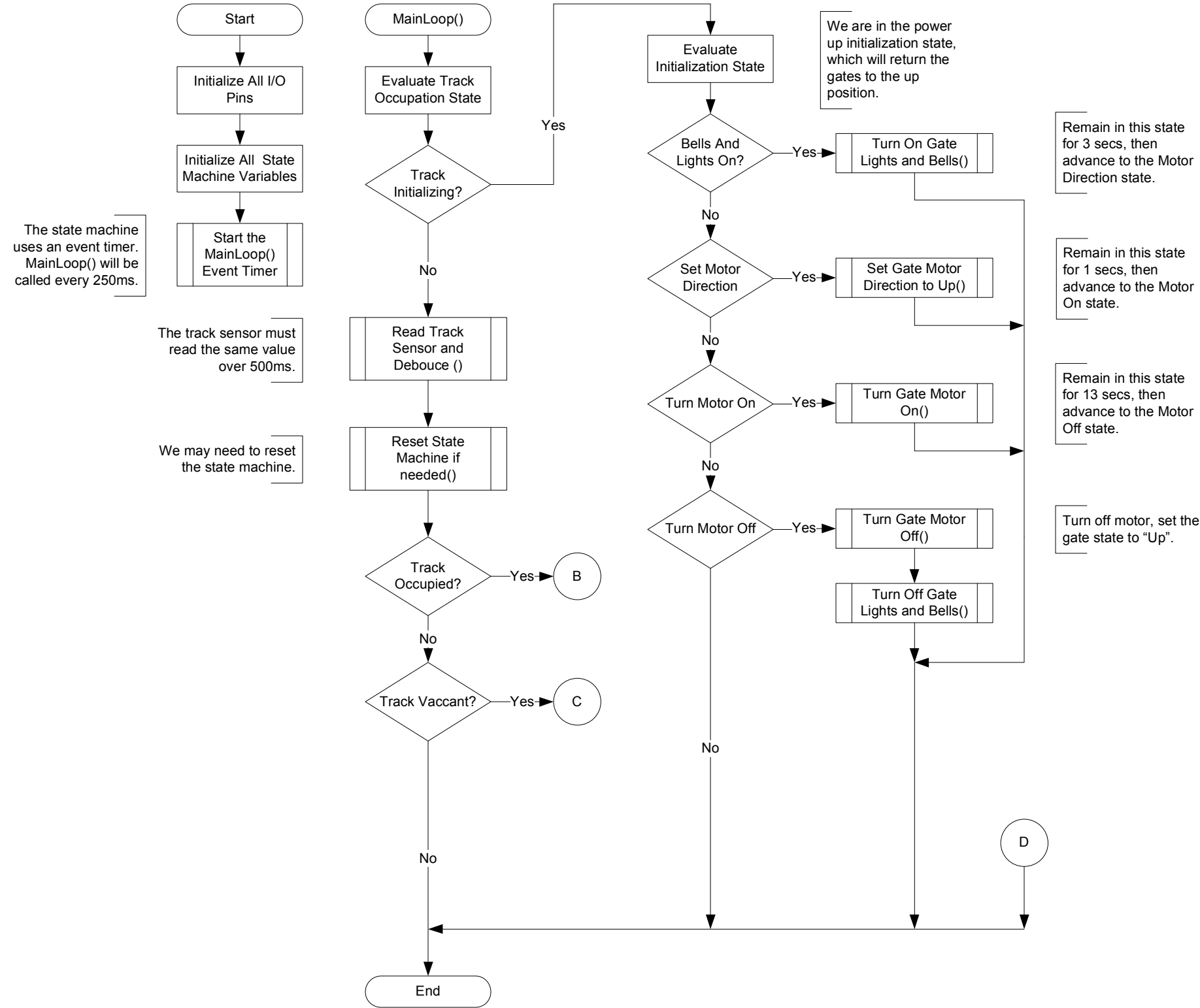


Park Train Crossing Guard Schematic		
Chuck Hardt	05/08/16	Rev: 1.04



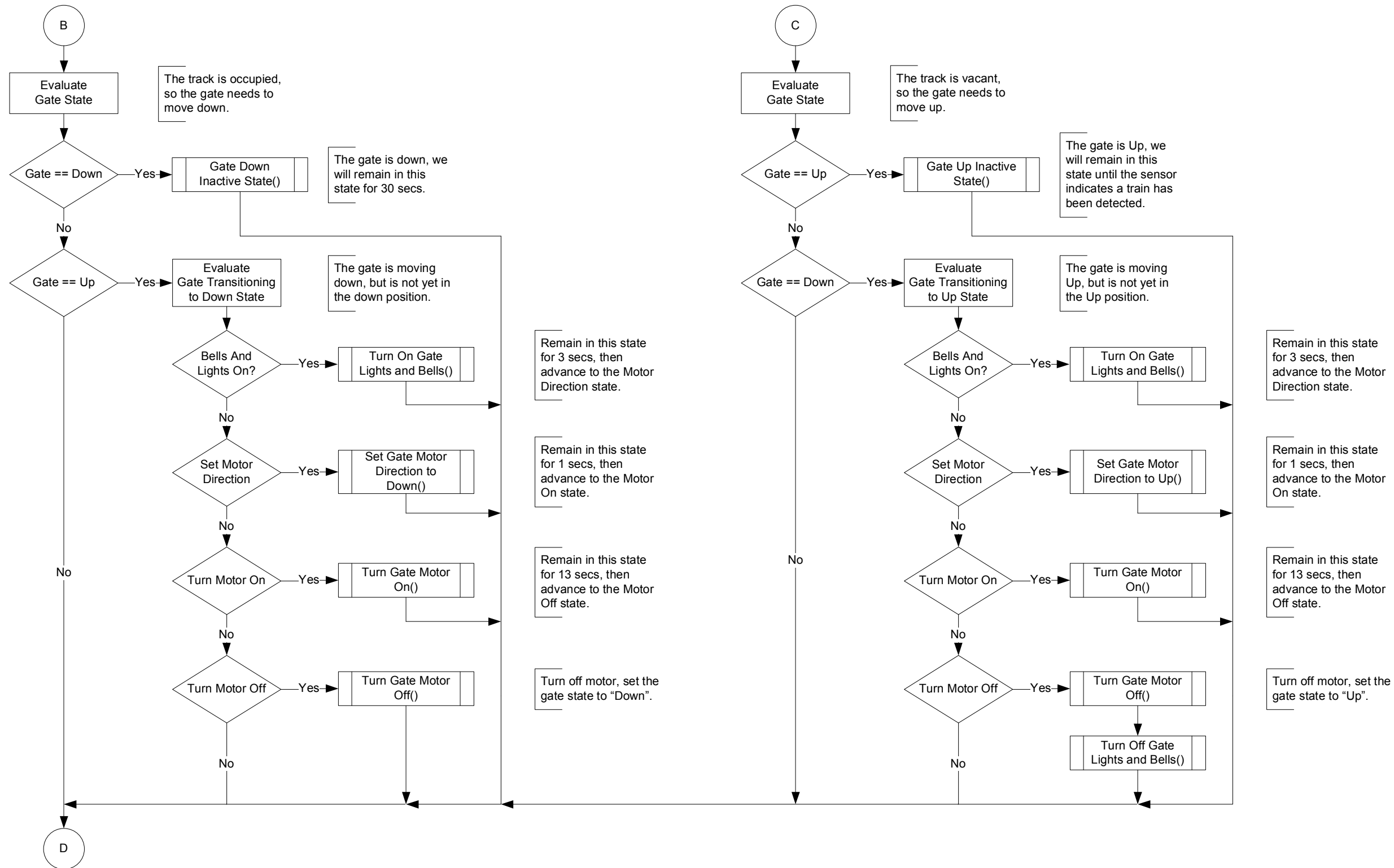






Micro Controller Software Flowchart





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