

Designing a Machine Learning Pipeline for Preventive Maintenance of Building HVAC Systems

APS490 | Multidisciplinary Capstone Project

Final Showcase

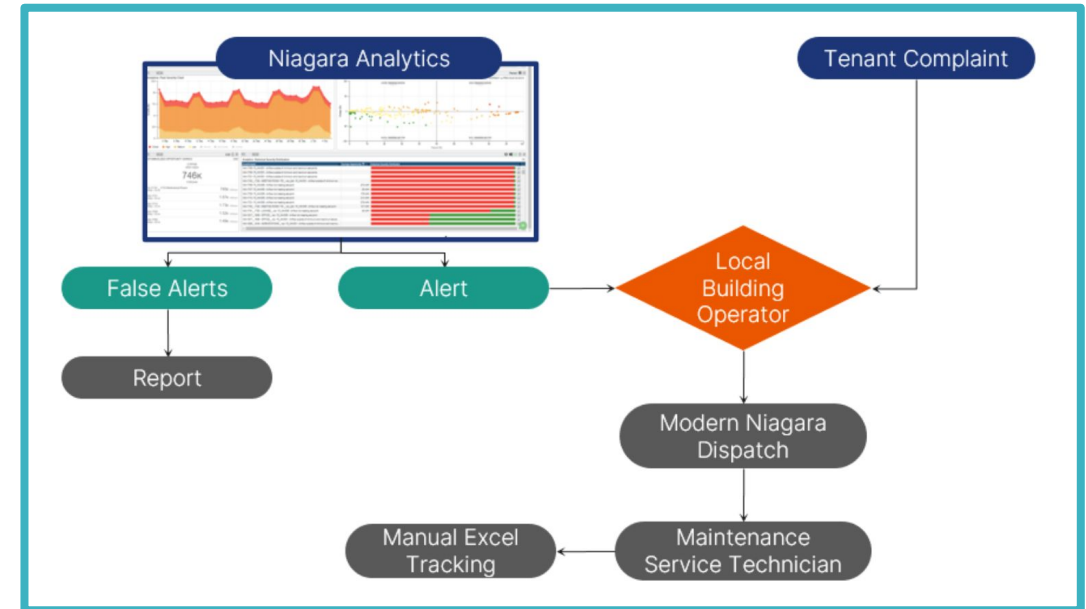
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Problem Statement

For maintenance issues such as abrupt faults, Modern Niagara Group (MNG) is reliant on the customer's local building operator to place a call to MNG's 24/7 dispatch for reactive service.

Results in delays in regular building activities which is:

1. Costly
2. Detrimental to customer satisfaction



Objectives

Create a proof-of-concept that can identify potential building maintenance failures before they occur, without manual intervention.

Autonomous:
No human
intervention.

Reliable:
Training
Accuracy > 90%.

Modular:
Can be separated
into components.

**Computationally
Efficient:**
<16 RAM

Exploratory Data Analysis



Sensor data from 1 CU and 42 VAVs from the 17th floor of the CPPIB building over a 10-month period.

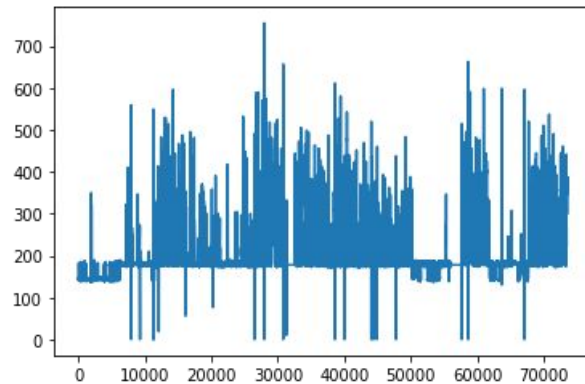


Hourly temperature data at Toronto City Centre.

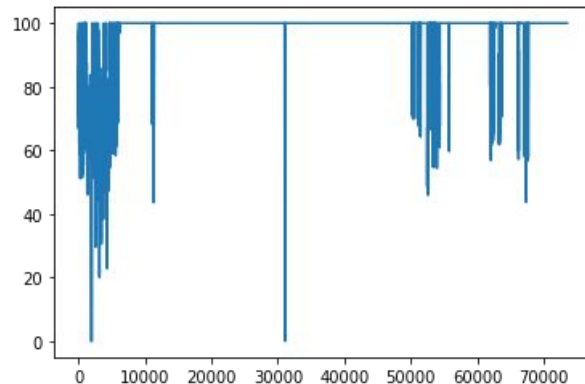
Exploratory Data Analysis - HVAC data

Univariate Visualization

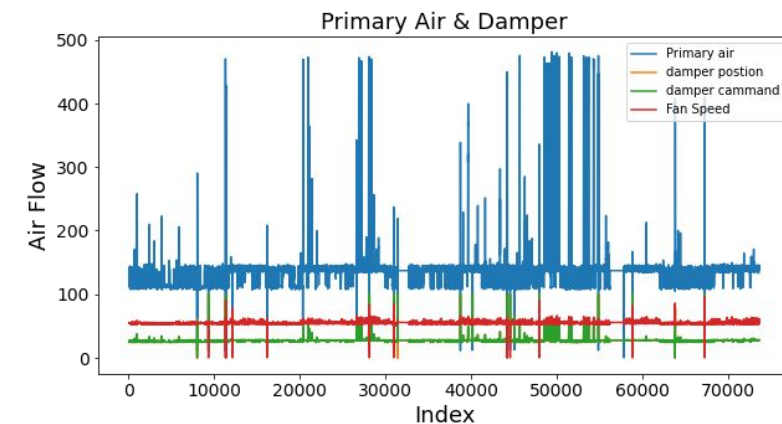
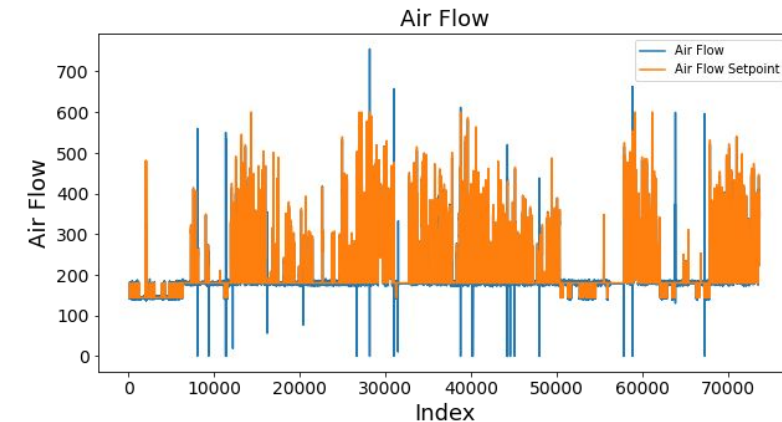
air flow



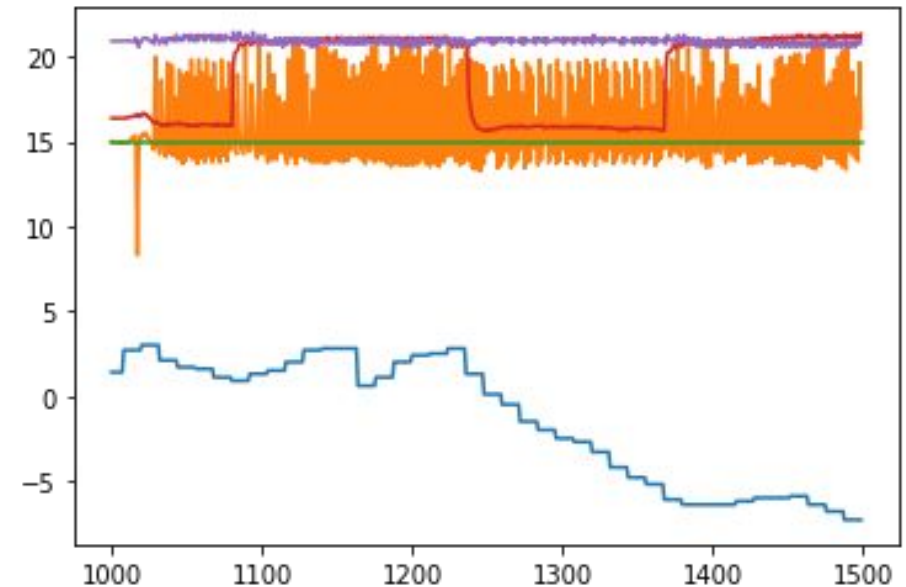
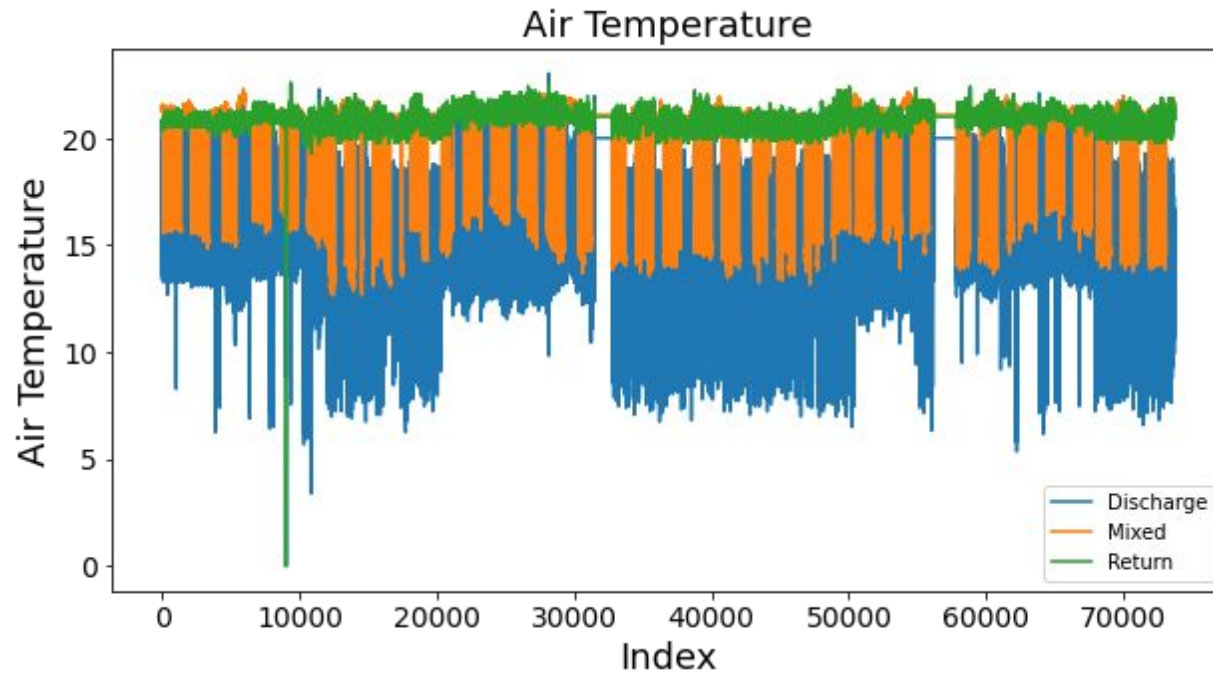
damper



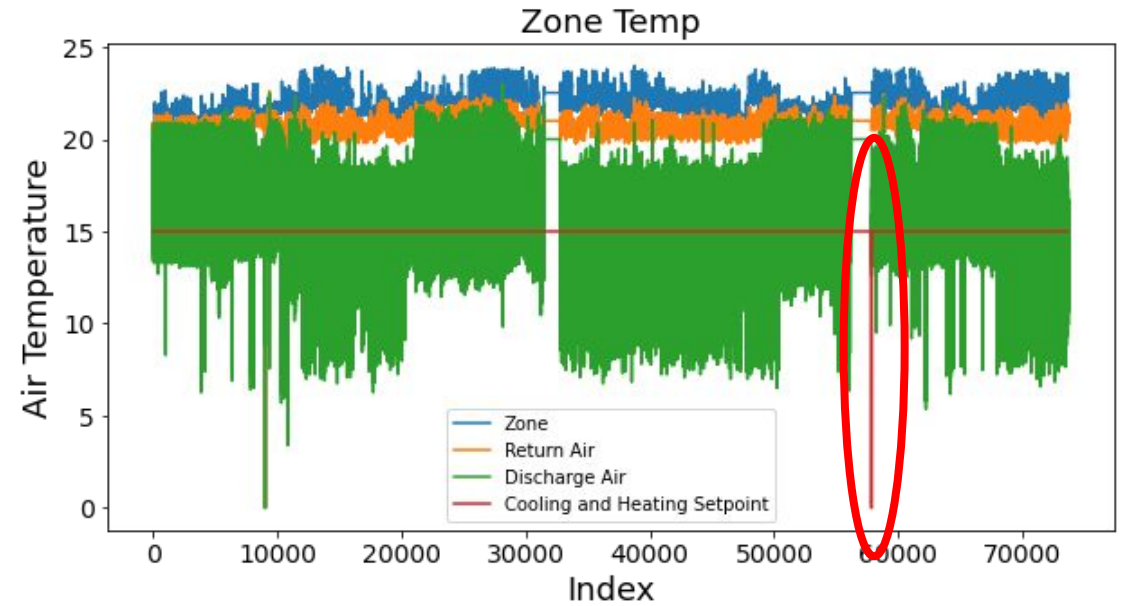
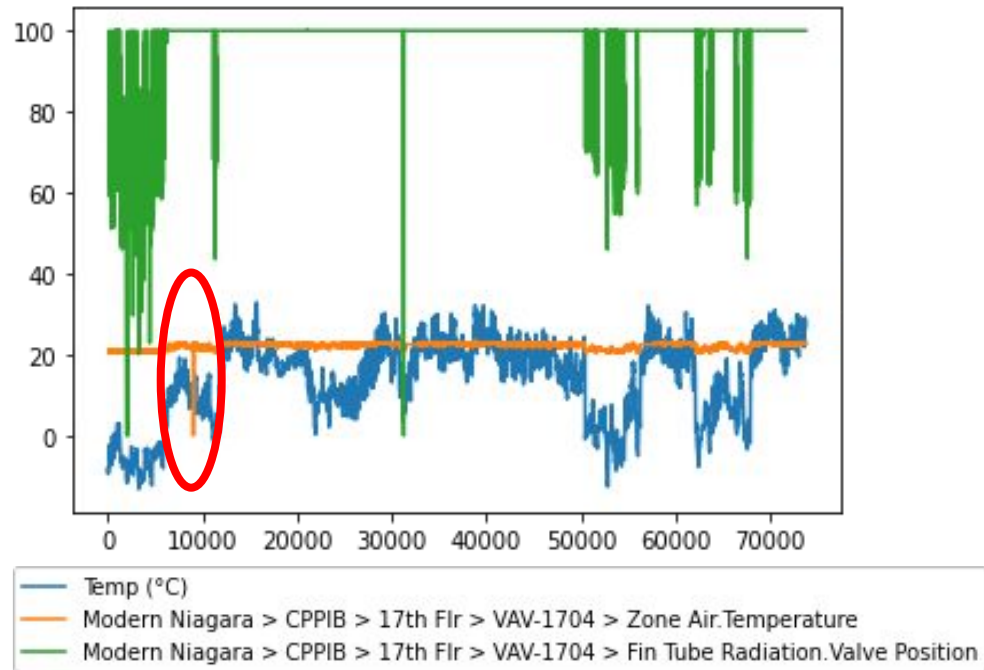
Multivariate Visualization



Exploratory Data Analysis - weather data



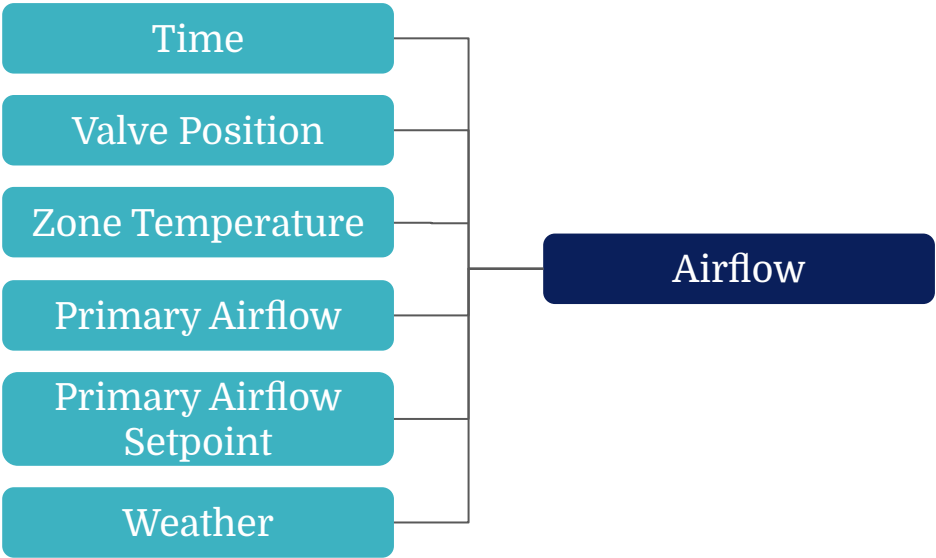
Data Cleaning



Feature Selection: Airflow Model

| | Airflow | Valve Position | Airflow Setpoint | Zone Air Temperature | Outdoor Temperature |
|---------|---------|----------------|------------------|----------------------|---------------------|
| Airflow | 1.000 | 0.3260 | 0.8335 | 0.6225 | 0.6190 |

Spearman Correlation Coefficients

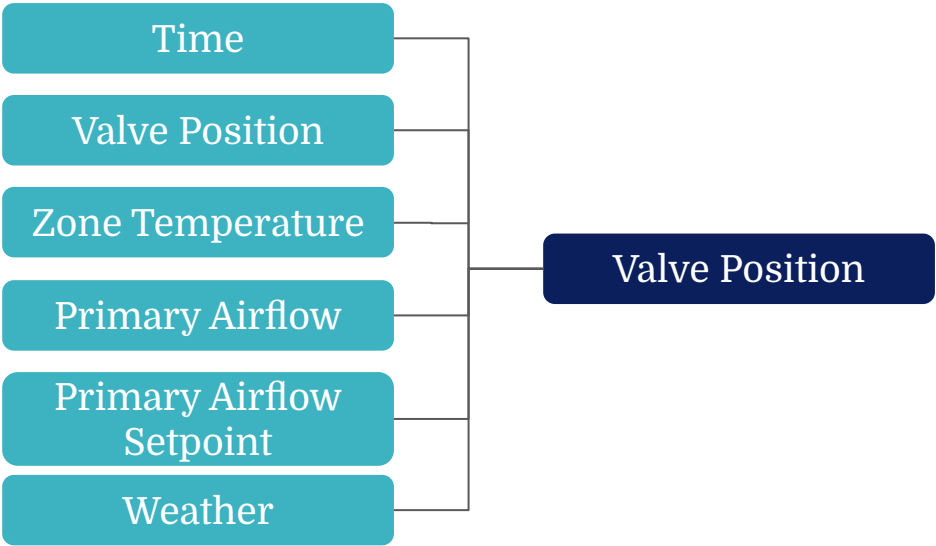


Inputs and Outputs of Airflow Model

Feature Selection: Valve Position Model

| | Valve Position | Airflow | Airflow Setpoint | Zone Air Temperature | Outdoor Temperature |
|----------------|----------------|---------|------------------|----------------------|---------------------|
| Valve Position | 1.00 | 0.277 | 0.278 | 0.553 | 0.597 |

Spearman Correlation Coefficients



Inputs and Outputs of Valve Model

Model Selection

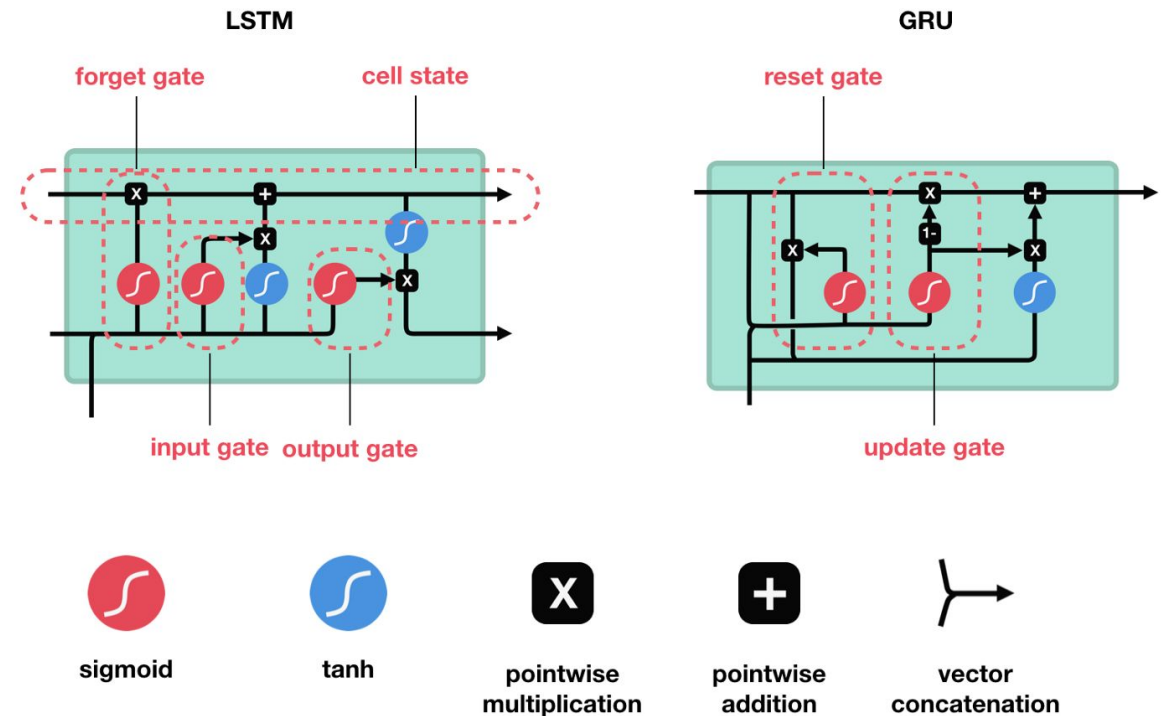
Baseline

Vector Autoregression (VAR)

$$\begin{aligned} Y_t &= \alpha + \beta_{11}Y_{t-1} + \beta_{12}Y_{t-2} \\ &\quad + \gamma_{11}X_{t-1} + \gamma_{12}X_{t-2} + \varepsilon_{1t} \\ X_t &= \alpha_2 + \beta_{21}Y_{t-1} + \beta_{22}Y_{t-2} \\ &\quad + \gamma_{21}X_{t-1} + \gamma_{22}X_{t-2} + \varepsilon_{2t} \end{aligned}$$

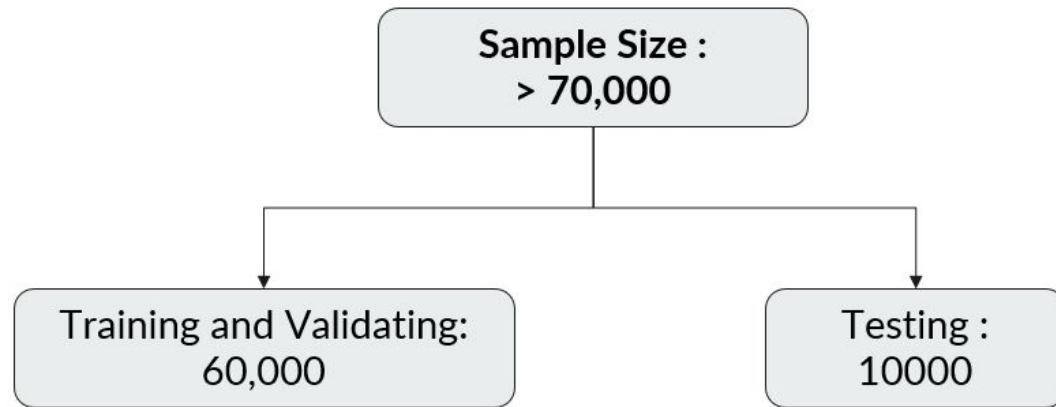
Recurrent Neural Networks (RNNs)

LSTM and GRU

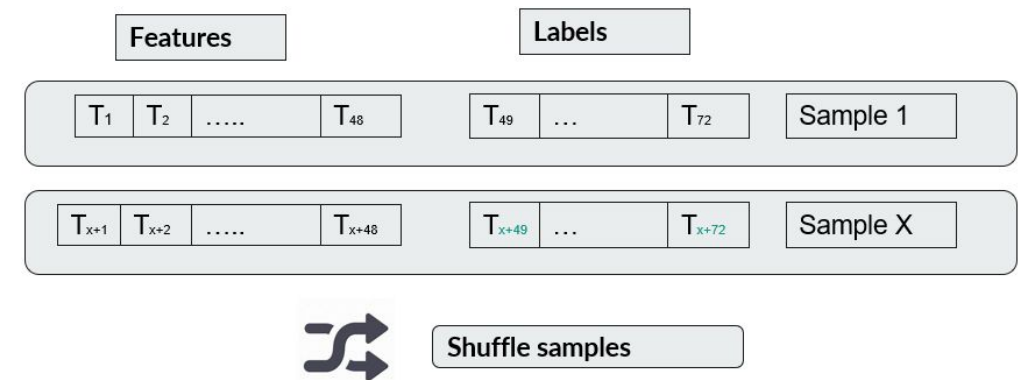


Machine Learning Data Preparation

Training/Validation/Test Split

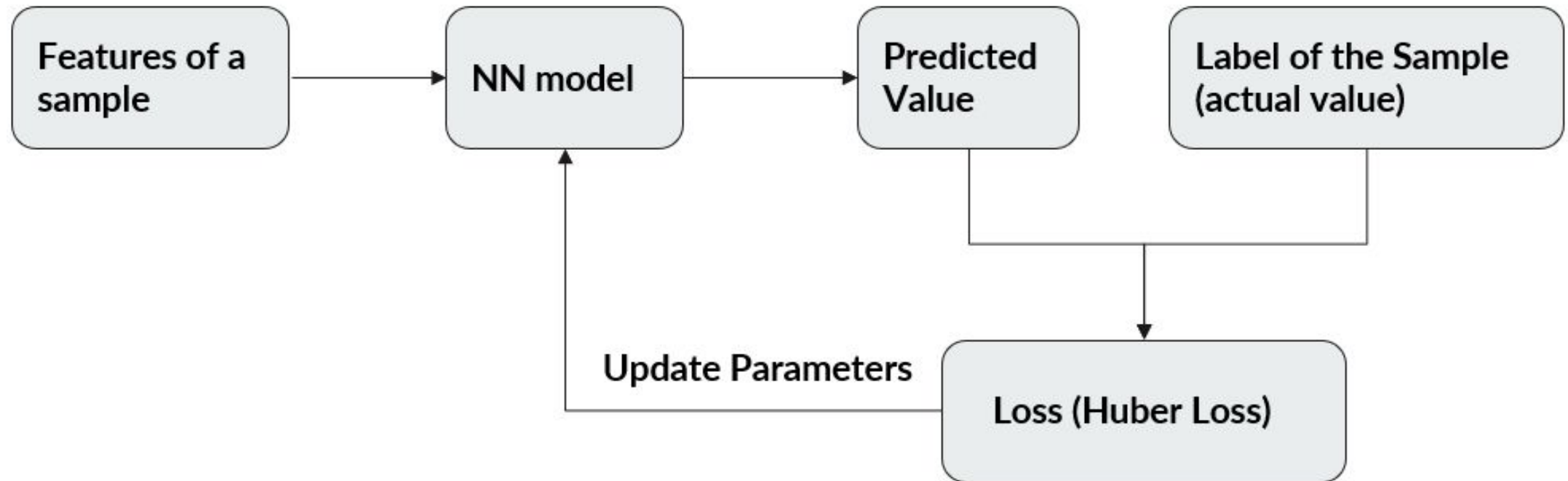


Organization of Data Samples



Machine Learning Training

RNN Model Training Process

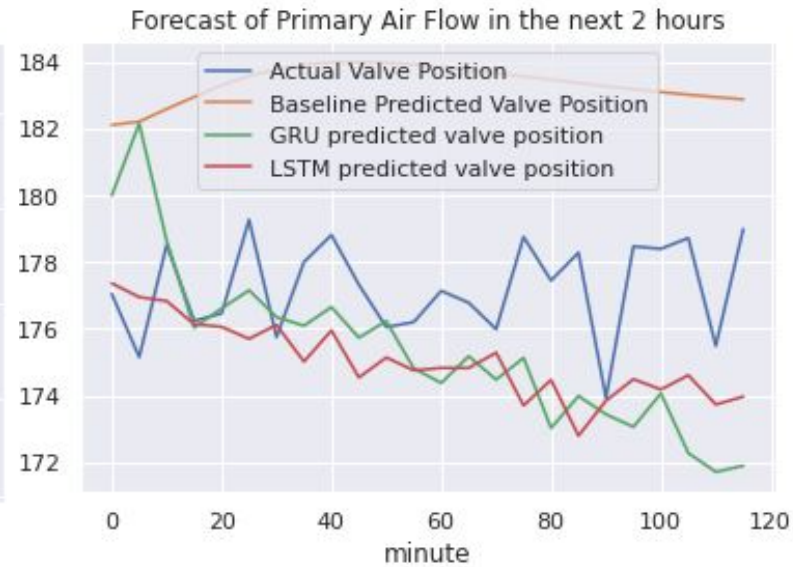
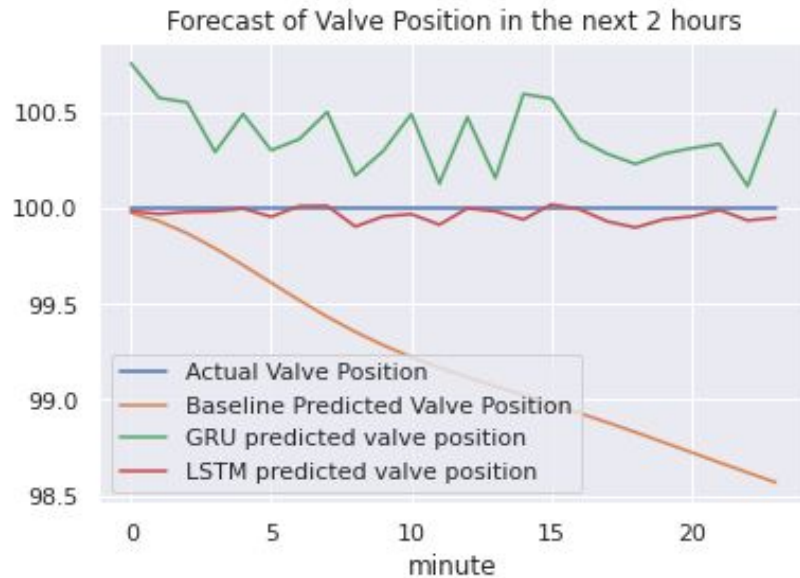


Machine Learning Prediction Results

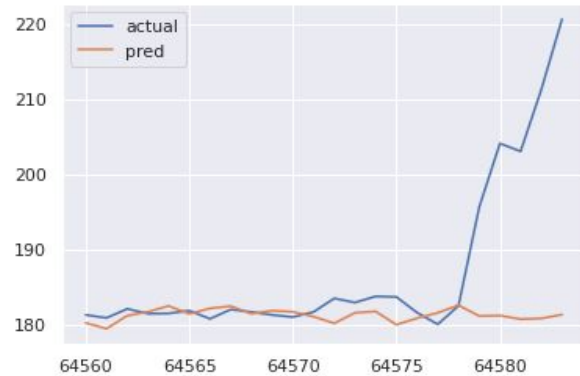
| Model | MAE | |
|-------|---------|----------------|
| | Airflow | Valve Position |
| VAR | 23.05 | 1.32 |
| LSTM | 17.27 | 1.14 |
| GRU | 17.55 | 1.31 |

Machine Learning Prediction Results

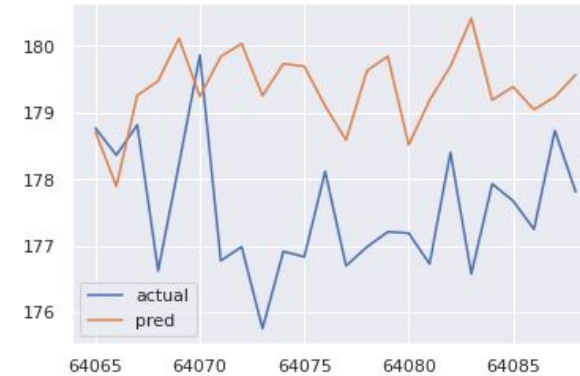
Sample



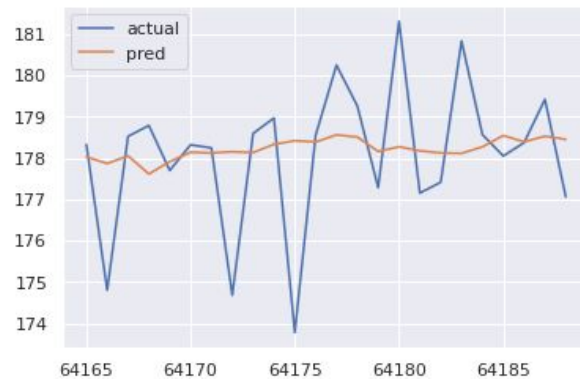
Error Analysis - Airflow Model



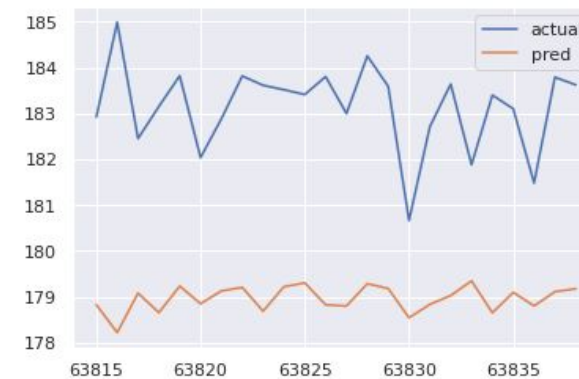
Prediction Failing to Catch Up



Overestimation

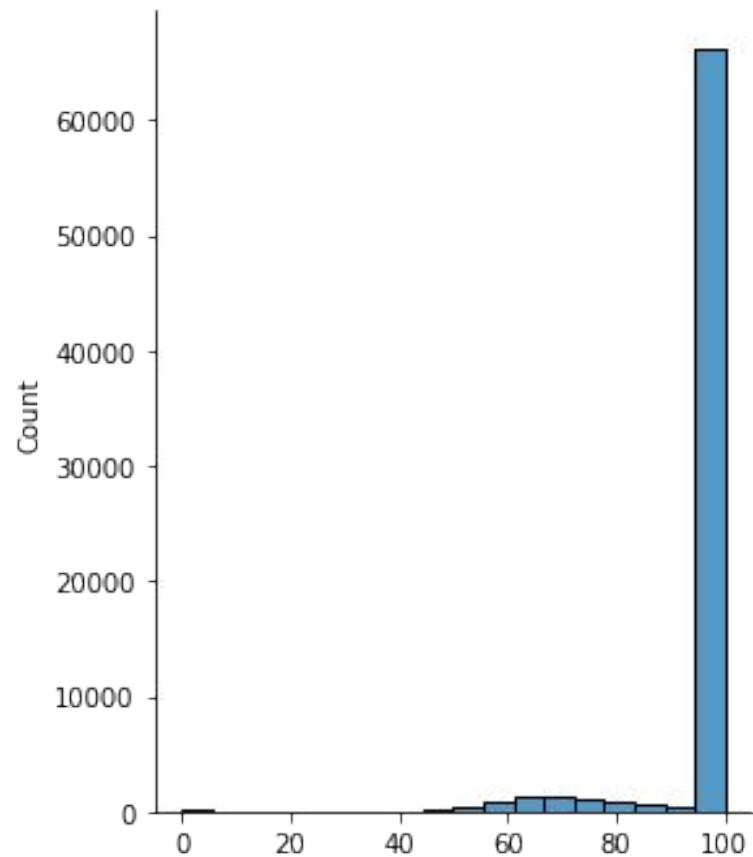


Variance

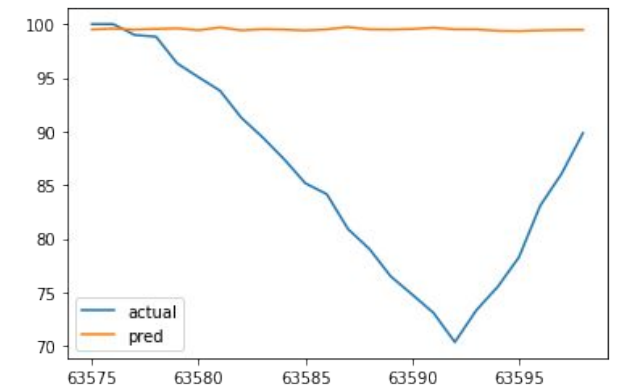
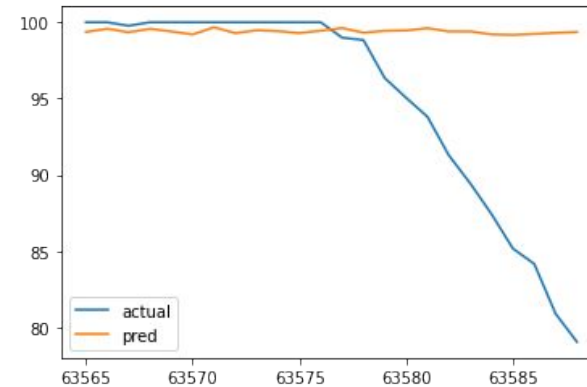


Underestimation

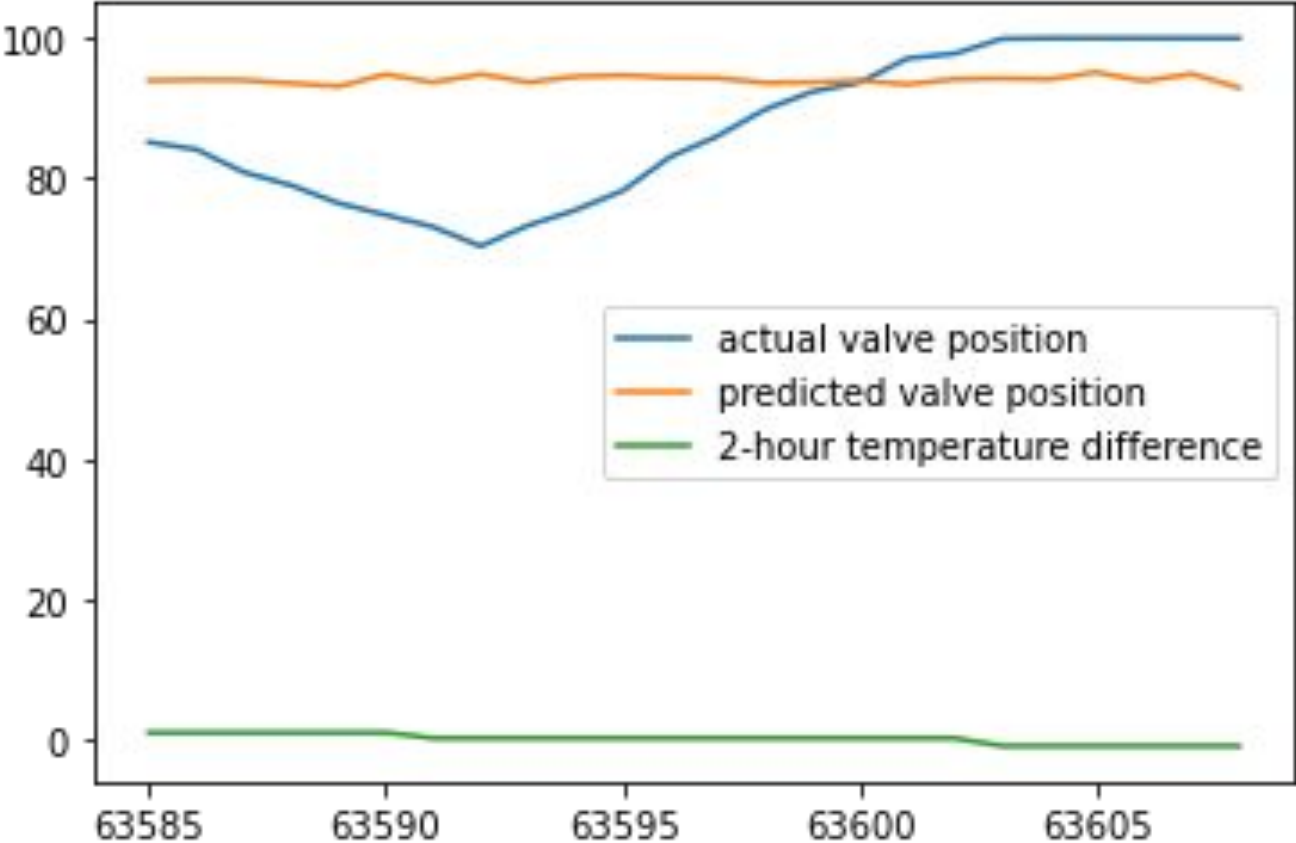
Error Analysis - Valve Model



Modern Niagara > CPPIB > 17th Flr > VAV-1704 > Fin Tube Radiation.Valve Position



Error Analysis - Valve Model



| df_input | | |
|----------|-----------|-----------|
| | Temp (°C) | Temp Diff |
| 0 | -8.2 | 0.9 |
| 1 | -8.2 | 0.9 |
| 2 | -8.0 | 1.8 |
| 3 | -8.0 | 1.8 |
| 4 | -8.0 | 1.8 |
| ... | ... | ... |
| 73510 | 26.7 | -1.3 |
| 73511 | 26.7 | -1.3 |
| 73512 | 26.7 | -1.3 |
| 73513 | 26.7 | -1.3 |
| 73514 | 26.7 | -1.3 |

Anomaly Detection Overview

Generate Predictions

Use selected ML model to predict for next time horizon and append prediction to the timeseries

Preprocess

- Normalize
- Add date-related features
- Add weather feature

Display Anomaly Report

Anomaly detection is:

- **Unsupervised**
- **Global**

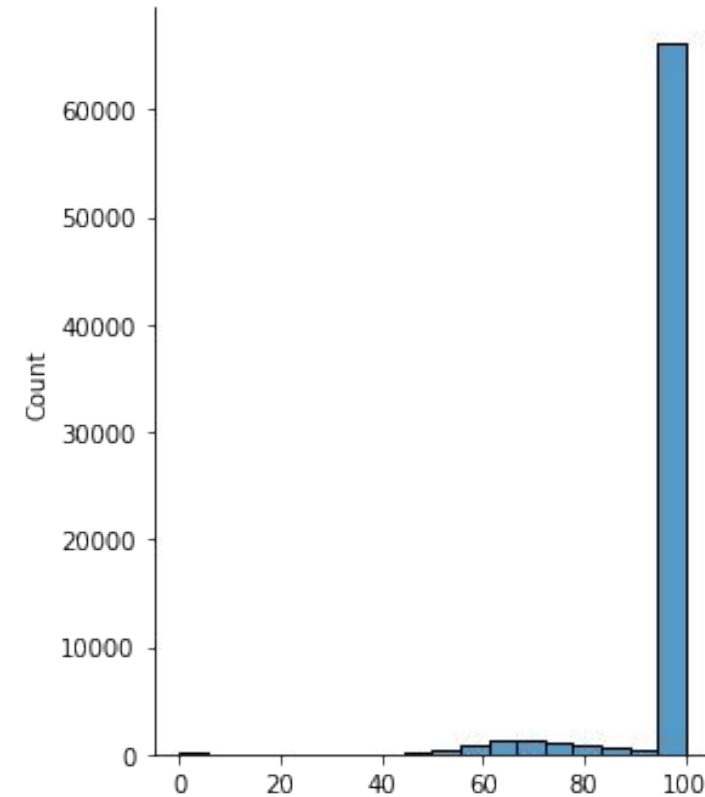
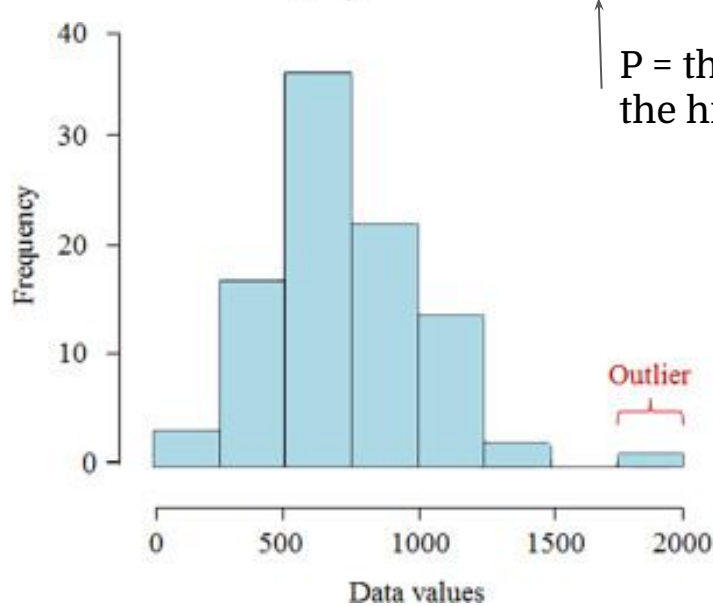
Show anomalous points and corresponding information

Histogram Based Outlier Score (HBOS)

Simple statistical method based on empirical densities, but not all assumptions hold in real-life

- Sensitive to scaling methods
- Only works for continuous features

$$HBOS(p) = \sum_{i=0}^d \log\left(\frac{1}{hist_i(p)}\right) \leftarrow \text{Larger score} = \text{more anomalous}$$

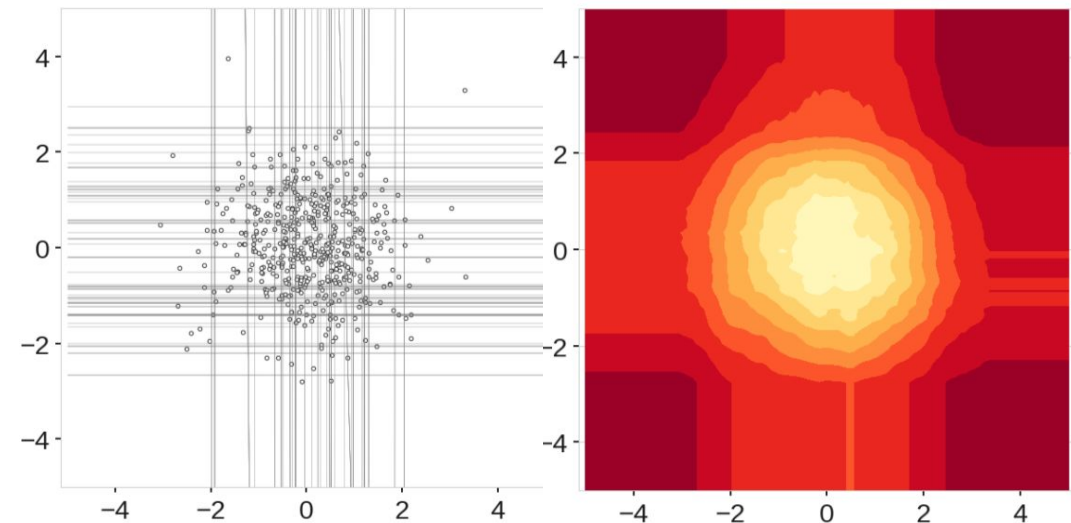
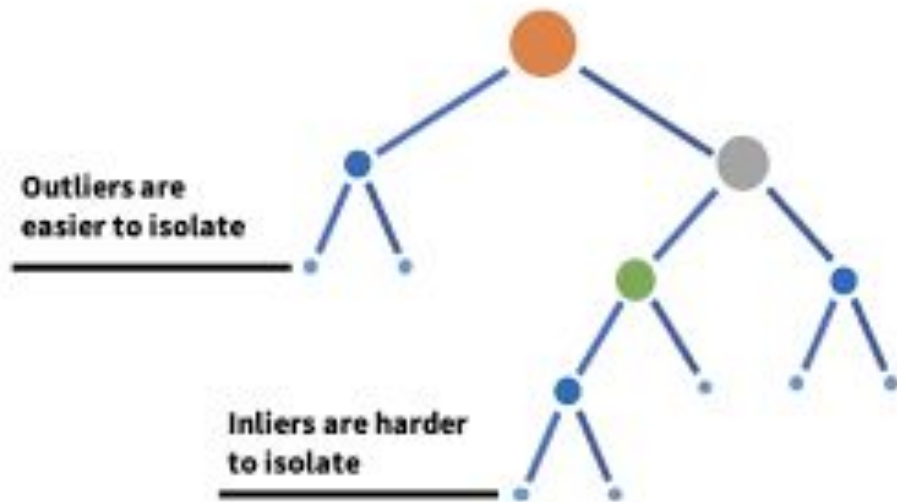


Modern Niagara > CPPIB > 17th Flr > VAV-1704 > Fin Tube Radiation.Valve Position

Isolation Forest (iForest)

More sophisticated, tree-based method that isolates outliers rather than models normal behaviour.

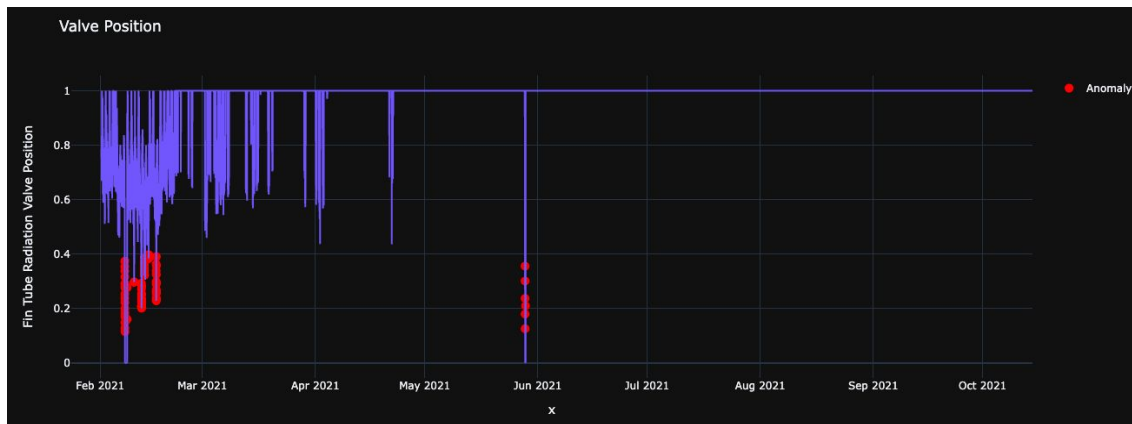
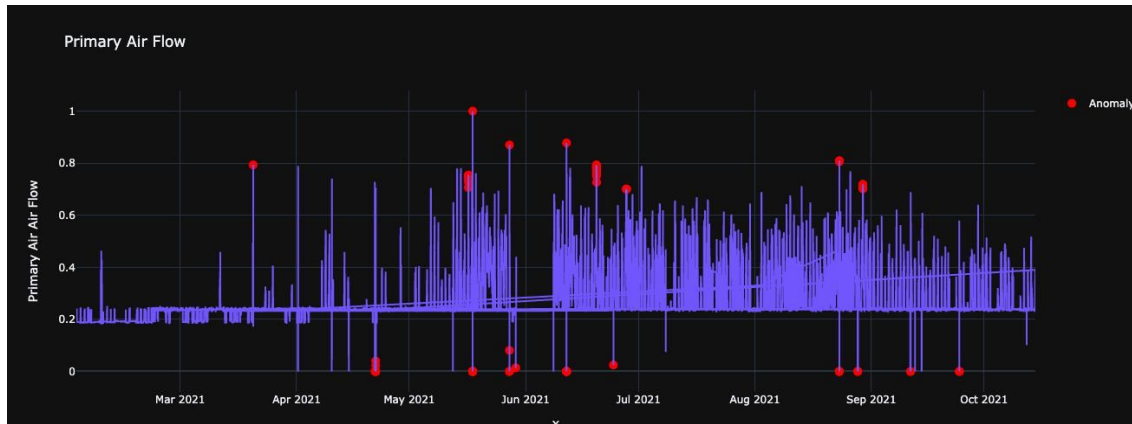
- Assumes outliers are **few** and **very different**
- Sub-sampling efficiency
- Sensitive to feature errors, hyperparameters
- Less visualizable and explainable



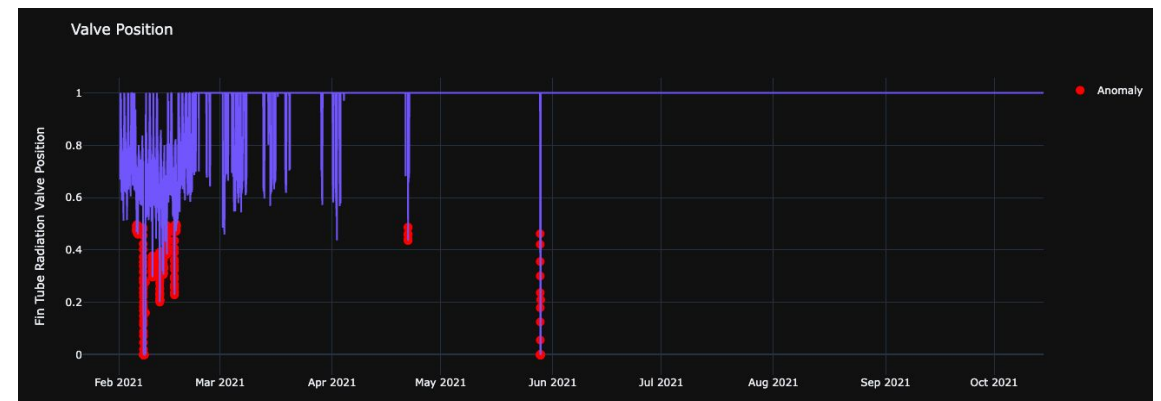
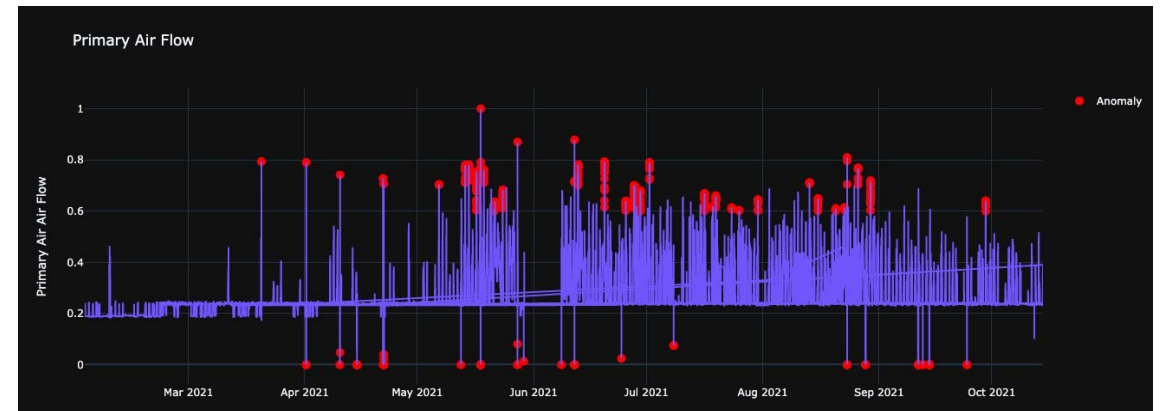
Setting the Contamination Fraction

Histogram-Based Outlier Score (HBOS): Varying the contamination fraction

0.1%



0.5%

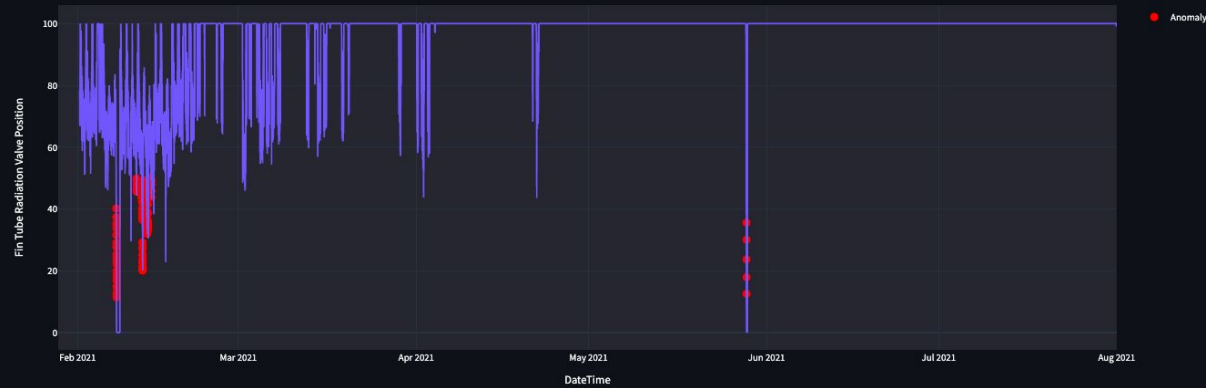


Valve Position - Comparison of Methods

Valve Position at Fraction = 0.5%

HBOS (Global) AD

Fin Tube Radiation Valve Position



Isolation Forests

Fin Tube Radiation Valve Position

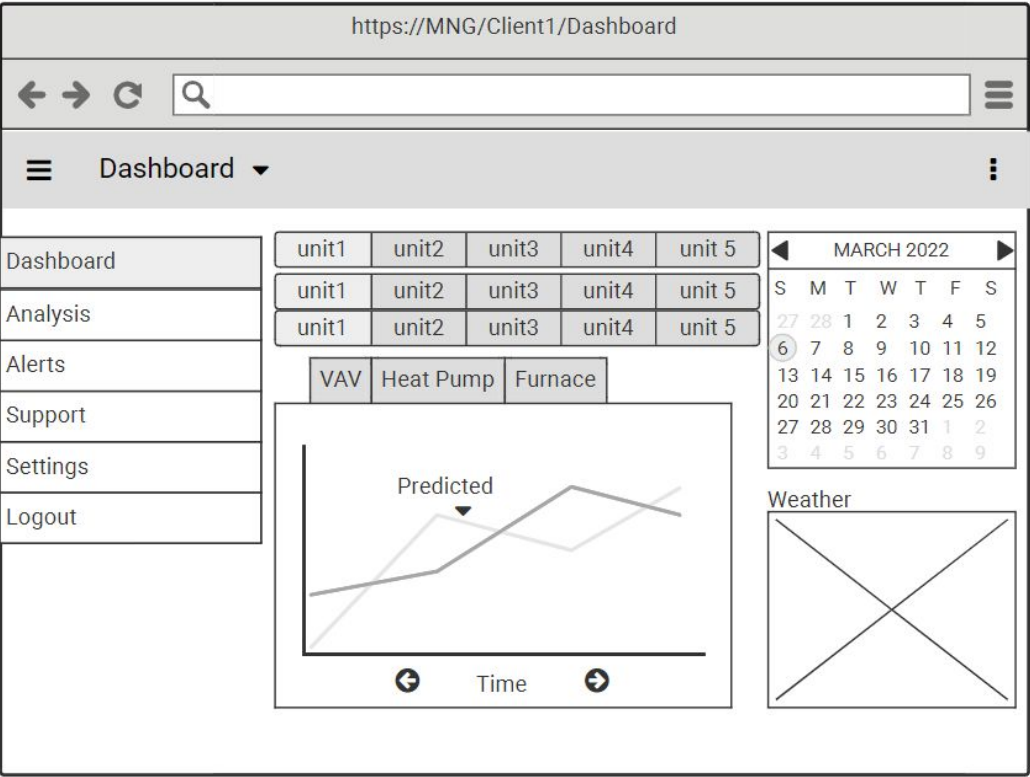


Airflow Model - Comparison of Methods

Airflow at Fraction = 0.5%



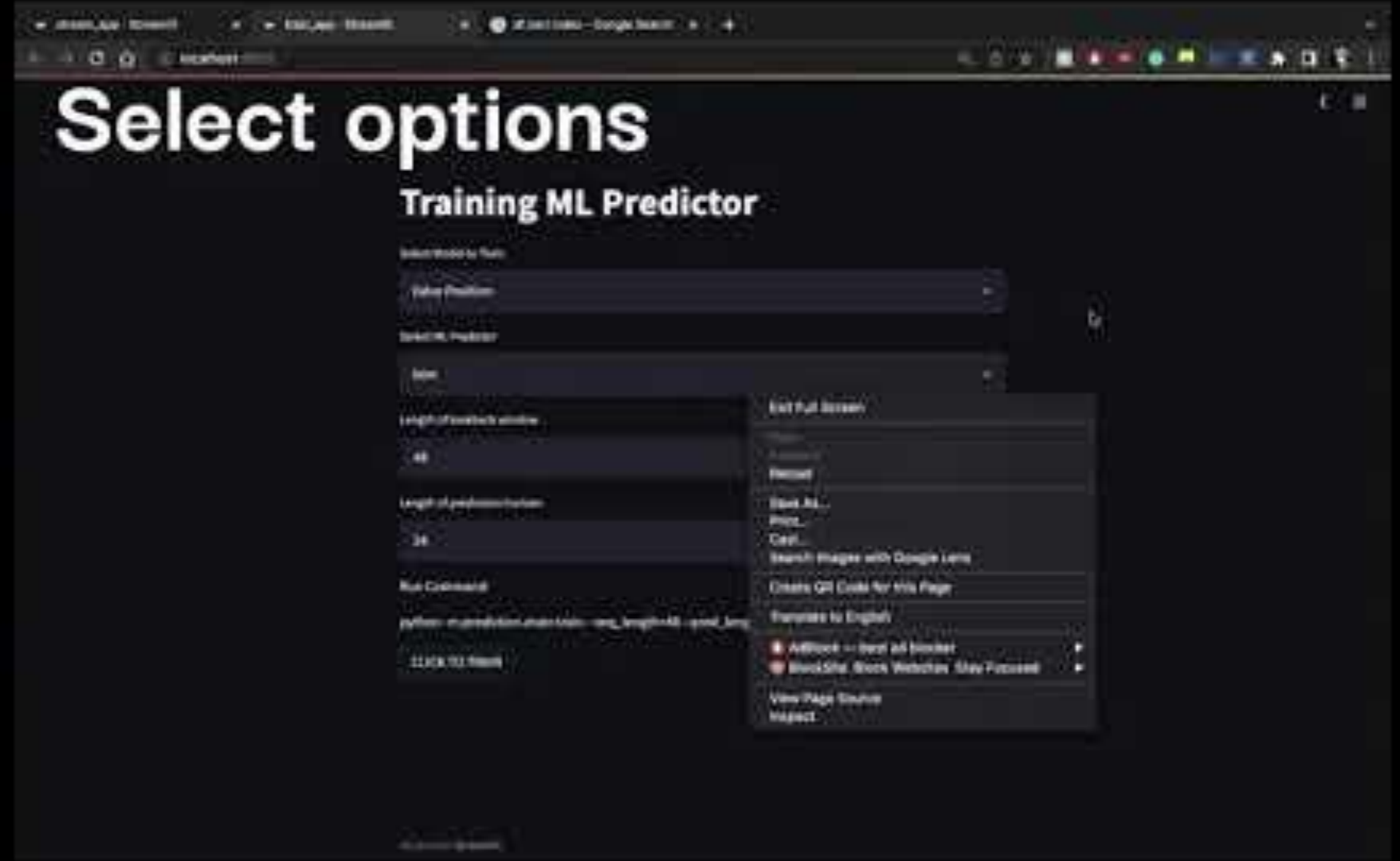
UI Design



| | |
|--------------------------|---|
| Input Window | Showing the static data |
| Filters | Ability select/navigate to a date and time |
| Output window | Ability to download predictions |
| Interactive Plots | The ability to navigate the plots that have been generated. |



Training Demo



Anomaly Detection Dashboard



Conclusion & Next Steps

Improving the Dataset: Adding more time-series data and documenting service calls that align with sensor data.

Improving the Machine Learning Model: Further tuning of PoC and modelling for further accuracy and reliability

Expanding the Diversity of Prediction: Develop more models and identify more inputs & outputs

Thank you!!

Questions?

**Feel free to contact
chizhang0826@gmail.com**