

'TORAY'

Innovation by Chemistry

Traceability for Cord Production

Phase 1 – G4 | Receive Raw | 1st Twisting | Ageing | DIP Cord | Chemical

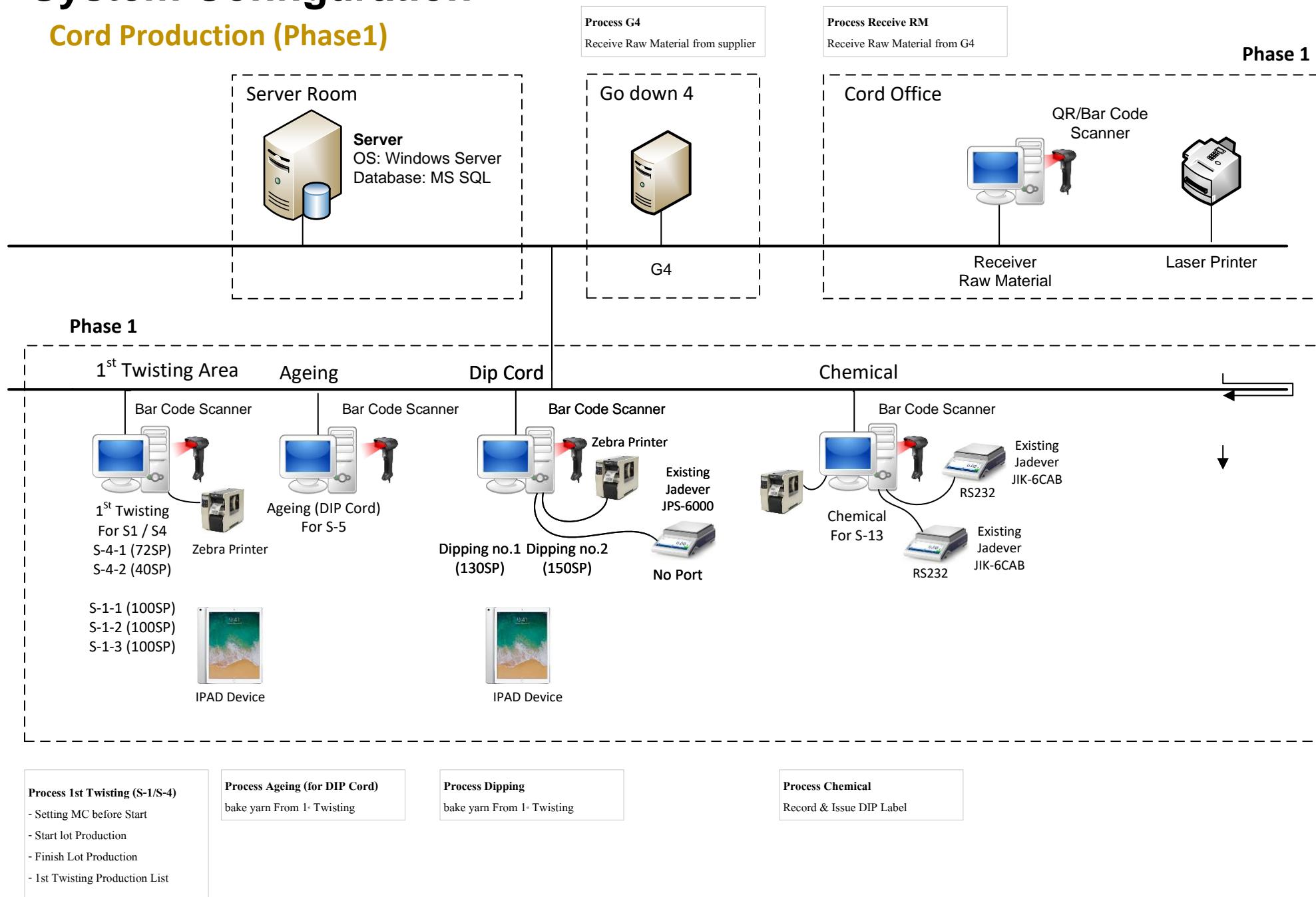
"Thai Toray Texttile – Mill3"

3 January 2023

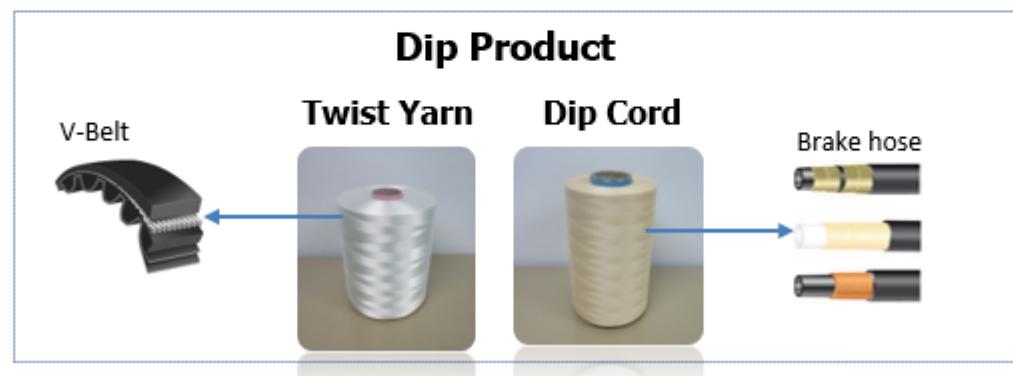
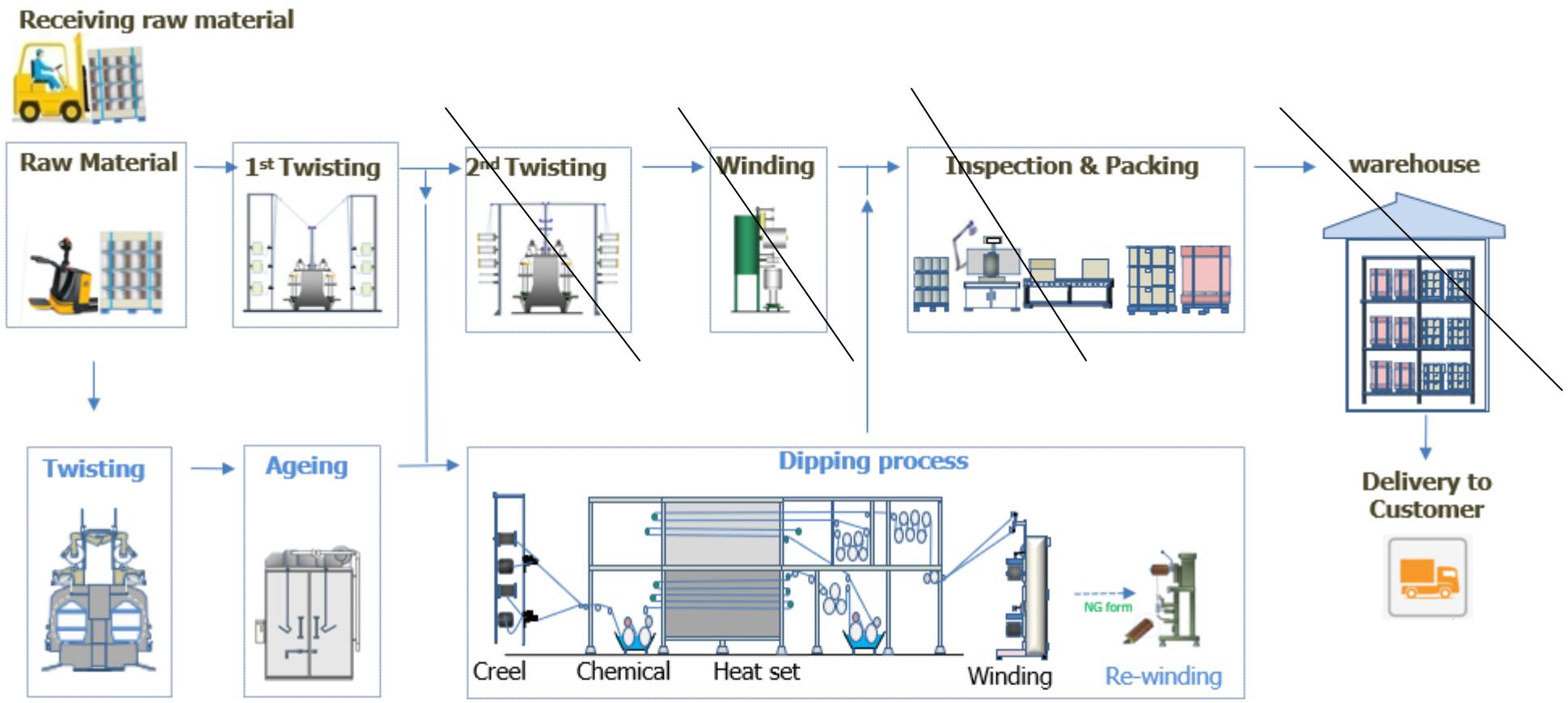


System Configuration

Cord Production (Phase1)



Cord Processing flow Chart



Traceability for Cord Process

Flow Overview

VS Enterprise Group Co., Ltd.

(ข้อมูลจากโรงงาน)

Cord Processing flow Chart

Receiving raw material



1st Twisting

S-1-1 (100SP)

S-1-2 (100SP)

S-1-3 (100SP)

2nd Twisting

S-2-1 (18 SP)

S-2-2 (12 SP)

S-2-3 (24SP)

Winding

S-3

Inspection & Packing

S-24-1

S-24-2

Packing

Warehouse

Delivery to customer



1st Twisting

S-4-1 (72 SP)

S-4-2 (40 SP)

Ageing

S-5

Dipping No1 (130 SP)

S-7-1

S-8-1

S-9-1

Dipping No2 (150 SP)

S-7-2

S-8-2

S-9-2

Re-winding

S-22(20 SP)

S-6(18 SP)

02 Jun 2021

Traceability for Cord Process

1st Twisting

Tiskoviny vydávané v letech			
Seznam číslo	Datum vydání	Číslo sítě	Datum vydání
SP 1 účetní 1	1100-360-704M	SP 1 účetní 2	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 2 účetní 1	1100-360-704M
		SP 2 účetní 2	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 3 účetní 1	1100-360-704M
SP 3 účetní 2	1100-360-704M	SP 3 účetní 2	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 4 účetní 1	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 4 účetní 2	1100-360-704M
		SP 5 účetní 1	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 5 účetní 2	1100-360-704M
SP 5 účetní 2	1100-360-704M	SP 6 účetní 1	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 6 účetní 2	1100-360-704M
		SP 6 účetní 2	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 7 účetní 1	1100-360-704M
SP 7 účetní 2	1100-360-704M	SP 7 účetní 2	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 8 účetní 1	1100-360-704M
		SP 8 účetní 2	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 9 účetní 1	1100-360-704M
SP 9 účetní 2	1100-360-704M	SP 9 účetní 2	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002	SP 10 účetní 1	1100-360-704M
		SP 10 účetní 2	1100-360-704M
1 7 28 903 14 000	1 7 28 903 14 002		

Terry Textiles (Thailand) Public Company Limited	
ใบตอกมือการหักแม่สัมภารท์ (Doffing Report Slip)	
วันที่ Date.....	27-10-21
หมายเลข M/C No.	S-1-2
บุคคล (User) ผลิตภัณฑ์ (Product)	BANDO AH-013L
รหัสวัสดุ (Material No.)	1100-360 704 -
จำนวนหัว (Twist No.)	164 หัว
เลขที่หักแม่สัมภารท์ (Doffing No.)	D.3
หมายเลข (Lot No.)	21724
จำนวนหักแม่สัมภารท์ (Number of off package)	50 CH
จำนวนเงิน (Cost) 300 (Mu.)	20000 = 4.66 HS
ผู้คนที่มีอำนาจตัดสินใจในการหักแม่สัมภารท์ (Person in charge of doffing)	บ. ภานุรัตน์

Twisting S-4

บันทึกการจัดซื้อ			
วันที่	Item	Lot.	หน่วย
Date	No.	Ref. No.	(kg)
SP 1	SP 2	SP 3	SP 4
1670-360-705M 000 00 1 4 10 001 00 000			
SP 5	SP 6	SP 7	SP 8
1670-360-705M 000 00 1 4 10 001 00 000			
SP 9	SP 10	SP 11	SP 12
1670-360-705M 000 00 1 4 10 001 00 000			
SP 13	SP 14	SP 15	SP 16
1670-360-705M 000 00 1 4 10 001 00 000			
SP 17	SP 18	SP 19	SP 20
1670-360-705M 000 00 1 4 10 001 00 000			

[Redacted]		Date	Entered by	Approved by
Line	Product name	Quantity	Entered date	Entered date
1	U-10 UP Toner (Toner product contains fluorescent materials)	1000	2023-08-10	2023-08-10
2	(Line 1 quantity) - 1000	-1000	2023-08-10	2023-08-10
3	Water (水 (水)) (1000 units - 1000 = 0 units)	0	2023-08-10	2023-08-10
4	(Line 2 quantity) (Line 3 quantity)	= 0 units	2023-08-10	2023-08-10
5	Total quantity (Line 4 quantity)	= 0 units	2023-08-10	2023-08-10
Product Details				
No.	Line No.	Line 1	Line 2	Line 3
		Line 1 (Line 1)	Line 2 (Line 2)	Line 3 (Line 3)
		Quantity (Line 1)	Quantity (Line 2)	Quantity (Line 3)
1	Water (水 (水))	1000	1000	1000
2	U-10 UP Toner (Toner product contains fluorescent materials)	1000	1000	1000
3	Water (水 (水)) (1000 units - 1000 = 0 units)	0	0	0
4	(Line 1 quantity) - 1000	-1000	-1000	-1000
5	Water (水 (水)) (1000 units - 1000 = 0 units)	0	0	0
6	(Line 2 quantity) - 1000	-1000	-1000	-1000
7	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
8	(Line 3 quantity) - 0	-0	-0	-0
9	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
10	(Line 4 quantity) - 0	-0	-0	-0
11	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
12	(Line 5 quantity) - 0	-0	-0	-0
13	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
14	(Line 6 quantity) - 0	-0	-0	-0
Inventory Status				
		Line 1 (Line 1)	Line 2 (Line 2)	Line 3 (Line 3)
		Quantity (Line 1)	Quantity (Line 2)	Quantity (Line 3)
1	Water (水 (水))	1000	1000	1000
2	U-10 UP Toner (Toner product contains fluorescent materials)	1000	1000	1000
3	Water (水 (水)) (1000 units - 1000 = 0 units)	0	0	0
4	(Line 1 quantity) - 1000	-1000	-1000	-1000
5	Water (水 (水)) (1000 units - 1000 = 0 units)	0	0	0
6	(Line 2 quantity) - 1000	-1000	-1000	-1000
7	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
8	(Line 3 quantity) - 0	-0	-0	-0
9	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
10	(Line 4 quantity) - 0	-0	-0	-0
11	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
12	(Line 5 quantity) - 0	-0	-0	-0
13	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
14	(Line 6 quantity) - 0	-0	-0	-0
Inventory Status				
		Line 1 (Line 1)	Line 2 (Line 2)	Line 3 (Line 3)
		Quantity (Line 1)	Quantity (Line 2)	Quantity (Line 3)
1	Water (水 (水))	1000	1000	1000
2	U-10 UP Toner (Toner product contains fluorescent materials)	1000	1000	1000
3	Water (水 (水)) (1000 units - 1000 = 0 units)	0	0	0
4	(Line 1 quantity) - 1000	-1000	-1000	-1000
5	Water (水 (水)) (1000 units - 1000 = 0 units)	0	0	0
6	(Line 2 quantity) - 1000	-1000	-1000	-1000
7	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
8	(Line 3 quantity) - 0	-0	-0	-0
9	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
10	(Line 4 quantity) - 0	-0	-0	-0
11	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
12	(Line 5 quantity) - 0	-0	-0	-0
13	Water (水 (水)) (0 units - 0 = 0 units)	0	0	0
14	(Line 6 quantity) - 0	-0	-0	-0

Processing Control Card									
Customer Inquiry Details			Processing Details				Comments		
PC No.	Customer Ref.	Date	Entered by	Approved by					
PC-101	KONEN	01/01/2023	John Doe	P1671FT					
Processing Instructions:	Customer Ref.: KONEN Address: 123 Main St, Anytown, USA Phone: +1 555-1234			Item Code: 12345 - KG Quantity: 1000 Unit: Piece			Status: Pending Last Update: 01/01/2023		
Customer Type:									
Customer Info:									
Purchase Order / Work Order Details									
Customer Ref. No.	Customer Name	Address	Processing Ref. / Work Order Details			Last Updated			Status
			S-01			01/01/2023			
Part Number	Description	Status	Item Details		Manufacturing Details		Last Update	Last User	
			Part No.	QTY	Model	Batch No.			Serial No.
S-01-01	Steel Plate	Open	S-01-01	100	001-001	00000000000000000000	01/01/2023	John Doe	Pending
S-01-02	Aluminum Sheet	Open	S-01-02	50	002-002	00000000000000000000	01/01/2023	John Doe	Pending
S-01-03	Copper Wire	Open	S-01-03	100	003-003	00000000000000000000	01/01/2023	John Doe	Pending
S-01-04	Plastic Bag	Open	S-01-04	1000	004-004	00000000000000000000	01/01/2023	John Doe	Pending
S-01-05	Wood Plank	Open	S-01-05	50	005-005	00000000000000000000	01/01/2023	John Doe	Pending
S-01-06	Brass Nut	Open	S-01-06	1000	006-006	00000000000000000000	01/01/2023	John Doe	Pending
S-01-07	Nylon Thread	Open	S-01-07	1000	007-007	00000000000000000000	01/01/2023	John Doe	Pending
S-01-08	Stainless Steel	Open	S-01-08	1000	008-008	00000000000000000000	01/01/2023	John Doe	Pending
S-01-09	Cast Iron	Open	S-01-09	1000	009-009	00000000000000000000	01/01/2023	John Doe	Pending
S-01-10	Galvanized Steel	Open	S-01-10	1000	010-010	00000000000000000000	01/01/2023	John Doe	Pending
S-01-11	Plastic Film	Open	S-01-11	1000	011-011	00000000000000000000	01/01/2023	John Doe	Pending
S-01-12	Wooden Box	Open	S-01-12	1000	012-012	00000000000000000000	01/01/2023	John Doe	Pending
S-01-13	Brass Pin	Open	S-01-13	1000	013-013	00000000000000000000	01/01/2023	John Doe	Pending
S-01-14	Steel Wire	Open	S-01-14	1000	014-014	00000000000000000000	01/01/2023	John Doe	Pending
S-01-15	Aluminum Foil	Open	S-01-15	1000	015-015	00000000000000000000	01/01/2023	John Doe	Pending
S-01-16	Copper Wire	Open	S-01-16	1000	016-016	00000000000000000000	01/01/2023	John Doe	Pending
S-01-17	Brass Nut	Open	S-01-17	1000	017-017	00000000000000000000	01/01/2023	John Doe	Pending
S-01-18	Wooden Box	Open	S-01-18	1000	018-018	00000000000000000000	01/01/2023	John Doe	Pending
S-01-19	Plastic Film	Open	S-01-19	1000	019-019	00000000000000000000	01/01/2023	John Doe	Pending
S-01-20	Wooden Box	Open	S-01-20	1000	020-020	00000000000000000000	01/01/2023	John Doe	Pending
S-01-21	Brass Pin	Open	S-01-21	1000	021-021	00000000000000000000	01/01/2023	John Doe	Pending
S-01-22	Steel Wire	Open	S-01-22	1000	022-022	00000000000000000000	01/01/2023	John Doe	Pending
S-01-23	Aluminum Foil	Open	S-01-23	1000	023-023	00000000000000000000	01/01/2023	John Doe	Pending
S-01-24	Copper Wire	Open	S-01-24	1000	024-024	00000000000000000000	01/01/2023	John Doe	Pending
S-01-25	Brass Nut	Open	S-01-25	1000	025-025	00000000000000000000	01/01/2023	John Doe	Pending
S-01-26	Wooden Box	Open	S-01-26	1000	026-026	00000000000000000000	01/01/2023	John Doe	Pending
S-01-27	Plastic Film	Open	S-01-27	1000	027-027	00000000000000000000	01/01/2023	John Doe	Pending
S-01-28	Wooden Box	Open	S-01-28	1000	028-028	00000000000000000000	01/01/2023	John Doe	Pending
S-01-29	Brass Pin	Open	S-01-29	1000	029-029	00000000000000000000	01/01/2023	John Doe	Pending
S-01-30	Steel Wire	Open	S-01-30	1000	030-030	00000000000000000000	01/01/2023	John Doe	Pending
S-01-31	Aluminum Foil	Open	S-01-31	1000	031-031	00000000000000000000	01/01/2023	John Doe	Pending
S-01-32	Copper Wire	Open	S-01-32	1000	032-032	00000000000000000000	01/01/2023	John Doe	Pending
S-01-33	Brass Nut	Open	S-01-33	1000	033-033	00000000000000000000	01/01/2023	John Doe	Pending
S-01-34	Wooden Box	Open	S-01-34	1000	034-034	00000000000000000000	01/01/2023	John Doe	Pending
S-01-35	Plastic Film	Open	S-01-35	1000	035-035	00000000000000000000	01/01/2023	John Doe	Pending
S-01-36	Wooden Box	Open	S-01-36	1000	036-036	00000000000000000000	01/01/2023	John Doe	Pending
S-01-37	Brass Pin	Open	S-01-37	1000	037-037	00000000000000000000	01/01/2023	John Doe	Pending
S-01-38	Steel Wire	Open	S-01-38	1000	038-038	00000000000000000000	01/01/2023	John Doe	Pending
S-01-39	Aluminum Foil	Open	S-01-39	1000	039-039	00000000000000000000	01/01/2023	John Doe	Pending
S-01-40	Copper Wire	Open	S-01-40	1000	040-040	00000000000000000000	01/01/2023	John Doe	Pending
S-01-41	Brass Nut	Open	S-01-41	1000	041-041	00000000000000000000	01/01/2023	John Doe	Pending
S-01-42	Wooden Box	Open	S-01-42	1000	042-042	00000000000000000000	01/01/2023	John Doe	Pending
S-01-43	Plastic Film	Open	S-01-43	1000	043-043	00000000000000000000	01/01/2023	John Doe	Pending
S-01-44	Wooden Box	Open	S-01-44	1000	044-044	00000000000000000000	01/01/2023	John Doe	Pending
S-01-45	Brass Pin	Open	S-01-45	1000	045-045	00000000000000000000	01/01/2023	John Doe	Pending
S-01-46	Steel Wire	Open	S-01-46	1000	046-046	00000000000000000000	01/01/2023	John Doe	Pending
S-01-47	Aluminum Foil	Open	S-01-47	1000	047-047	00000000000000000000	01/01/2023	John Doe	Pending
S-01-48	Copper Wire	Open	S-01-48	1000	048-048	00000000000000000000	01/01/2023	John Doe	Pending
S-01-49	Brass Nut	Open	S-01-49	1000	049-049	00000000000000000000	01/01/2023	John Doe	Pending
S-01-50	Wooden Box	Open	S-01-50	1000	050-050	00000000000000000000	01/01/2023	John Doe	Pending
S-01-51	Plastic Film	Open	S-01-51	1000	051-051	00000000000000000000	01/01/2023	John Doe	Pending
S-01-52	Wooden Box	Open	S-01-52	1000	052-052	00000000000000000000	01/01/2023	John Doe	Pending
S-01-53	Brass Pin	Open	S-01-53	1000	053-053	00000000000000000000	01/01/2023	John Doe	Pending
S-01-54	Steel Wire	Open	S-01-54	1000	054-054	00000000000000000000	01/01/2023	John Doe	Pending
S-01-55	Aluminum Foil	Open	S-01-55	1000	055-055	00000000000000000000	01/01/2023	John Doe	Pending
S-01-56	Copper Wire	Open	S-01-56	1000	056-056	00000000000000000000	01/01/2023	John Doe	Pending
S-01-57	Brass Nut	Open	S-01-57	1000	057-057	00000000000000000000	01/01/2023	John Doe	Pending
S-01-58	Wooden Box	Open	S-01-58	1000	058-058	00000000000000000000	01/01/2023	John Doe	Pending
S-01-59	Plastic Film	Open	S-01-59	1000	059-059	00000000000000000000	01/01/2023	John Doe	Pending
S-01-60	Wooden Box	Open	S-01-60	1000	060-060	00000000000000000000	01/01/2023	John Doe	Pending
S-01-61	Brass Pin	Open	S-01-61	1000	061-061	00000000000000000000	01/01/2023	John Doe	Pending
S-01-62	Steel Wire	Open	S-01-62	1000	062-062	00000000000000000000	01/01/2023	John Doe	Pending
S-01-63	Aluminum Foil	Open	S-01-63	1000	063-063	00000000000000000000	01/01/2023	John Doe	Pending
S-01-64	Copper Wire	Open	S-01-64	1000	064-064	00000000000000000000	01/01/2023	John Doe	Pending
S-01-65	Brass Nut	Open	S-01-65	1000	065-065	00000000000000000000	01/01/2023	John Doe	Pending
S-01-66	Wooden Box	Open	S-01-66	1000	066-066	00000000000000000000	01/01/2023	John Doe	Pending
S-01-67	Plastic Film	Open	S-01-67	1000	067-067	00000000000000000000	01/01/2023	John Doe	Pending
S-01-68	Wooden Box	Open	S-01-68	1000	068-068	00000000000000000000	01/01/2023	John Doe	Pending
S-01-69	Brass Pin	Open	S-01-69	1000	069-069	00000000000000000000	01/01/2023	John Doe	Pending
S-01-70	Steel Wire	Open	S-01-70	1000	070-070	00000000000000000000	01/01/2023	John Doe	Pending
S-01-71	Aluminum Foil	Open	S-01-71	1000	071-071	00000000000000000000	01/01/2023	John Doe	Pending
S-01-72	Copper Wire	Open	S-01-72	1000	072-072	00000000000000000000	01/01/2023	John Doe	Pending
S-01-73	Brass Nut	Open	S-01-73	1000	073-073	00000000000000000000	01/01/2023	John Doe	Pending
S-01-74	Wooden Box	Open	S-01-74	1000	074-074	00000000000000000000	01/01/2023	John Doe	Pending
S-01-75	Plastic Film	Open	S-01-75	1000	075-075	00000000000000000000	01/01/2023	John Doe	Pending
S-01-76	Wooden Box	Open	S-01-76	1000	076-076	00000000000000000000	01/01/2023	John Doe	Pending
S-01-77	Brass Pin	Open	S-01-77	1000	077-077	00000000000000000000	01/01/2023	John Doe	Pending
S-01-78	Steel Wire	Open	S-01-78	1000	078-078	00000000000000000000	01/01/2023	John Doe	Pending
S-01-79	Aluminum Foil	Open	S-01-79	1000	079-079	00000000000000000000	01/01/2023	John Doe	Pending
S-01-80	Copper Wire	Open	S-01-80	1000	080-080	00000000000000000000	01/01/2023	John Doe	Pending
S-01-81	Brass Nut	Open	S-01-81	1000	081-081	00000000000000000000	01/01/2023	John Doe	Pending
S-01-82	Wooden Box	Open	S-01-82	1000	082-082	00000000000000000000	01/01/2023	John Doe	Pending
S-01-83	Plastic Film	Open	S-01-83	1000	083-083	00000000000000000000	01/01/2023	John Doe	Pending
S-01-84	Wooden Box	Open	S-01-84	1000	084-084	00000000000000000000	01/01/2023	John Doe	Pending
S-01-85	Brass Pin	Open	S-01-85	1000	085-085	00000000000000000000	01/01/2023	John Doe	Pending
S-01-86	Steel Wire	Open	S-01-86	1000	086-086	00000000000000000000	01/01/2023	John Doe	Pending
S-01-87	Aluminum Foil	Open	S-01-87	1000	087-087	00000000000000000000	01/01/2023	John Doe	Pending
S-01-88	Copper Wire	Open	S-01-88	1000	088-088	00000000000000000000	01/01/2023	John Doe	Pending
S-01-89	Brass Nut	Open	S-01-89	1000	089-089	00000000000000000000	01/01/2023	John Doe	Pending
S-01-90	Wooden Box	Open	S-01-90	1000	090-090	00000000000000000000	01/01/2023	John Doe	Pending
S-01-91	Plastic Film	Open	S-01-91	1000	091-091	00000000000000000000	01/01/2023	John Doe	Pending
S-01-92	Wooden Box	Open	S-01-92	1000	092-092	00000000000000000000	01/01/2023	John Doe	Pending
S-01-93	Brass Pin	Open	S-01-93	1000	093-093	00000000000000000000	01/01/2023	John Doe	Pending
S-01-94	Steel Wire	Open	S-01-94	1000	094-094	00000000000000000000	01/01/2023	John Doe	Pending
S-01-95	Aluminum Foil	Open	S-01-95	1000	095-095	00000000000000000000	01/01/2023	John Doe	Pending
S-01-96	Copper Wire	Open	S-01-96	1000	096-096	00000000000000000000	01/01/2023	John Doe	Pending
S-01-97	Brass Nut	Open	S-01-97	1000	097-097	00000000000000000000	01/01/2023	John Doe	Pending
S-01-98	Wooden Box	Open	S-01-98	1000	098-098	00000000000000000000	01/01/2023	John Doe	Pending
S-01-99	Plastic Film	Open	S-01-99	1000	099-099	00000000000000000000	01/01/2023	John Doe	Pending
S-01-100	Wooden Box	Open	S-01-100	1000	100-100	00000000000000000000	01/01/2023	John Doe	Pending
Total Quantity: 100000000000000000000									
Customer Name: John Doe					Last Update: 01/01/2023				

Subsidy contribution based on total household size												Number of households												Number of households																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
Household size			Number of households			Number of households			Number of households			Number of households			Number of households			Number of households			Number of households			Number of households			Number of households																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
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"TORAY"		Mill No.3
Toray Textiles (Thailand) Public Company Limited		
ใบตักติํดการหักผ้าที่ส่งออก (Doffing Report Slip)		
Date.....	96-10-31	ผู้ตักติํด..... M/C No. S-A3+S-J3
ชนิด (Item)	VOSSEN	
ผลิตภัณฑ์ (Product)	PILETT	
หมายเลข (Material No.)	1130 360 405 M	
เลขที่ตัก (Doff No.)	9091	
หมายเลขหัก (Doffing No.)	D1	
ล็อต (Lot No.)	3138 LT	
จำนวนหัก/แพค (Number of full packages)	135 CT X 5 JS KG	
ผู้ตักติํด (Controller) (Name)	2004 B.M.	
ผู้รับผิดชอบหักผ้าที่ส่งออก (Person in charge of doffing)	A. บุญเรือง	

Ageing S 5

"TORAY" CONFIRMATION CONDITION CHECK SHEET														
S-5 Ageing Condition (ฟาร์มาการชุด)														
<table border="1"> <tr> <td>Date</td> <td>Issued by</td> <td>Approved by</td> </tr> <tr> <td>24/5/2021</td> <td></td> <td></td> </tr> </table>			Date	Issued by	Approved by	24/5/2021								
Date	Issued by	Approved by												
24/5/2021														
Customer (ลูกค้า) : KOSEN	Item Code (รหัสสินค้า): P1671TT													
Raw yarn (ด้าย): 1670T - 360F - 705M	Use Product (รายการ): BRAKE HOSE													
Cord structure (โครงสร้างเส้น): P 1670T/1	Twisting No (ห้ามวนเกลียว): 80.0 ± 10.0 (S) TM													
Process route (ทางเดินกระบวนการ): S-4 → S-5 → S-13 → S-6 → S-24														
<table border="1"> <tr> <td colspan="2">Lot No: 21E24T</td> <td colspan="2">(Actual value)</td> </tr> <tr> <th>No.</th> <th>Checking Item รายการที่ต้องตรวจสอบ</th> <th>Class</th> <th>Actual</th> </tr> <tr> <td>Set</td> <td>Actual Set</td> <td>Spec</td> <td>Actual</td> </tr> </table>			Lot No: 21E24T		(Actual value)		No.	Checking Item รายการที่ต้องตรวจสอบ	Class	Actual	Set	Actual Set	Spec	Actual
Lot No: 21E24T		(Actual value)												
No.	Checking Item รายการที่ต้องตรวจสอบ	Class	Actual											
Set	Actual Set	Spec	Actual											
1	Main Supply Steam Pressure (kg/cm²) แรงดันไอน้ำ (kg/cm²)		6.0±1.0 											
2	Aging Steam pressure (kg/cm²) แรงดันไอน้ำ (kg/cm²)		6.0±1.0 											
3	Setting Temperature (วัด ณ จุดตั้ง): อุณหภูมิตั้ง (ณ จุดตั้ง)	60±3.0 C	60° 											
4	Setting time (เวลา): เวลาตั้ง (เวลา)	12.0±0.5 Hrs. 	12.0±0.5 Hrs. 											
5	Lamp status system สถานะของไฟ	<input checked="" type="checkbox"/> Yes 	<input type="checkbox"/> No 											
6	Soul system Temperature อุณหภูมิของสายโซ่	<input checked="" type="checkbox"/> Yes 	<input type="checkbox"/> No 											
7	Yarn Type (ประเภท): ประเภทด้าย	SC : 1670T - 360F - 705M 	1670T - 360F - 705M 											
8	Cord Structure (โครงสร้าง): โครงสร้างเส้น	P1670T 	P1670T 											
9	Twisting No (ห้ามวน): ห้ามวน	80 ± 10.0 (S) TM 	80 ± 10.0 (S) TM 											
10	Unit weight (น้ำหนัก): น้ำหนัก	5.0 ± 0.2 Kg / CH 	5.0 ± 0.2 Kg / CH 											
11	Starting time (เวลา): เวลาตั้ง (เวลา)	Date: 25-5-21 Starting Time: เวลาตั้ง: 18.38 	Start Aging Time: เวลาตั้ง: 18.40 											
12	Finish time (เวลา): เวลาต้ม (เวลา)	Date: 25-5-21 	Time ran: เวลาต้ม: 01.40 											
13	Out time (เวลา): เวลาต้ม (เวลา)	Date: 26-5-21 	Time ran: เวลาต้ม: 01.40 											
14	Doff No. (หมายเลข): หมายเลข	Machine off: S-4-1 + S-4-3 	Doff: ชุด: 1 Qty: Price: 125 CH 											
15	Doff No. (หมายเลข): หมายเลข	Machine off: S-4-1 + S-4-3 	Doff: ชุด: 2 Qty: Price: 125 CH 											
<table border="1"> <tr> <td>Check by operator / ผู้操縱</td> <td>Confirm by Leader shift / ผู้จัดการ</td> </tr> <tr> <td></td> <td></td> </tr> </table>			Check by operator / ผู้操縱	Confirm by Leader shift / ผู้จัดการ										
Check by operator / ผู้操縱	Confirm by Leader shift / ผู้จัดการ													
<table border="1"> <tr> <td>Scene Head (ผู้จัดการ): </td> <td>Scene MGR (ผู้จัดการ): </td> </tr> </table>			Scene Head (ผู้จัดการ): 	Scene MGR (ผู้จัดการ): 										
Scene Head (ผู้จัดการ): 	Scene MGR (ผู้จัดการ): 													

"TORAY"		MIL No.1
Toray Textiles (Thailand) Public Company Limited		
ใบสัปดาห์ (Doffing Report Slip)		
Date: 24.10.21	Line No.: 3A.1 3A.2	M/C No.:
Customer (ลูกค้า): 	Item Code (รหัสสินค้า): P1671TT	Material No. (หมายเลข): 1670-360-705M
Setting Temperature (วัด ณ จุดตั้ง): อุณหภูมิตั้ง (ณ จุดตั้ง)	80.0 ± 10.0 (S) TM	Twisting No (ห้ามวน): 12.0 ± 0.5 Hrs.
Unit weight (น้ำหนัก): น้ำหนัก	5.0 ± 0.2 Kg / CH	Count (จำนวน): 300.0 M
Person in charge of doffing (ผู้ดูแลที่ดูแล): 	FM-TW-04-01 Effective date : 1/ Dec / 19 Approved by : PD	

Dip Cord S-8

Dip Cord S-8

Lot no.: 21F01A1 Date: 1 b 2021

Line	Item	Spec	Actual	Diff	Unit	Line	Item	Spec	Actual	Diff	Unit	Line	Item	Spec	Actual	Diff	Unit	
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