



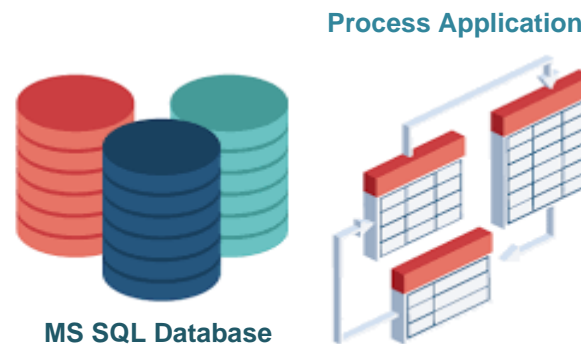
Innovation by Chemistry

Traceability for Cord Production

Phase 1 – G4 | Receive Raw | 1st Twisting | Ageing | DIP Cord | Chemical

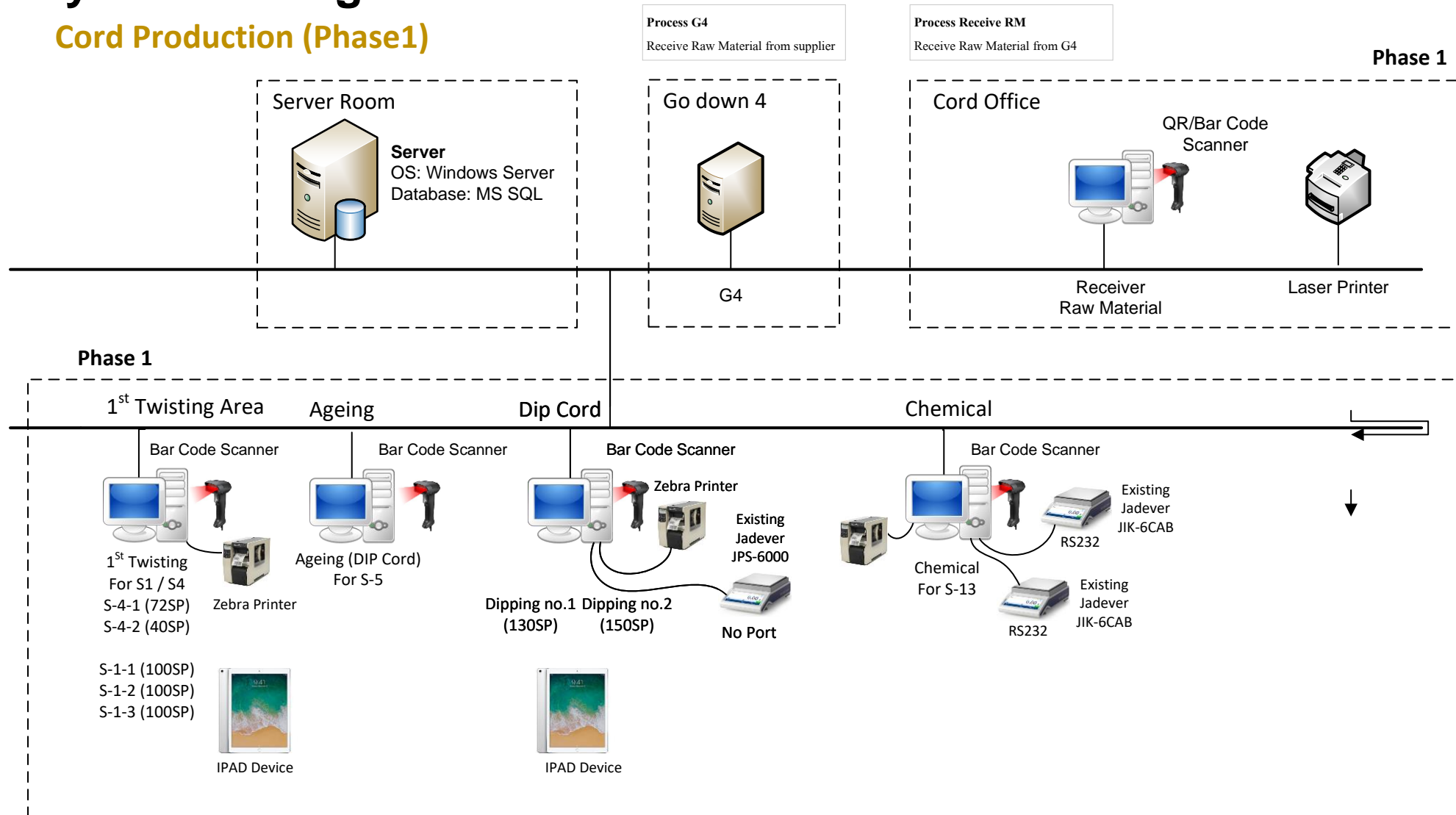
“Thai Toray Texttile – Mill3”

3 January 2023



System Configuration

Cord Production (Phase1)



Process 1st Twisting (S-1/S-4)

- Setting MC before Start
- Start lot Production
- Finish Lot Production
- 1st Twisting Production List

Process Ageing (for DIP Cord)

bake yarn From 1st Twisting

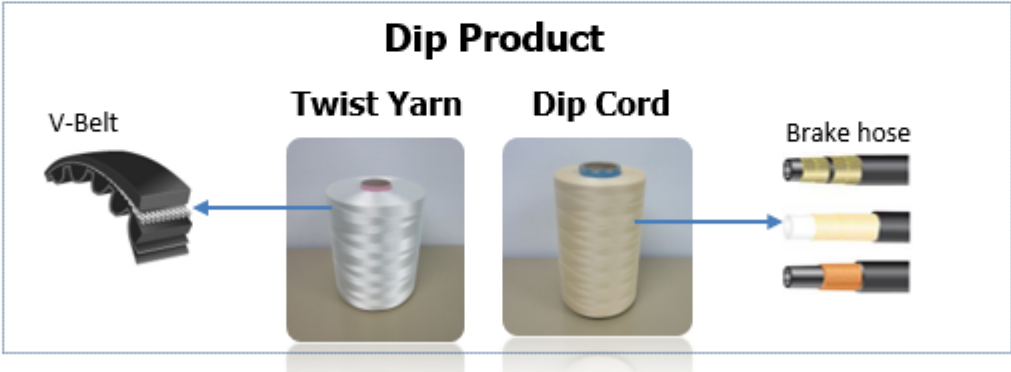
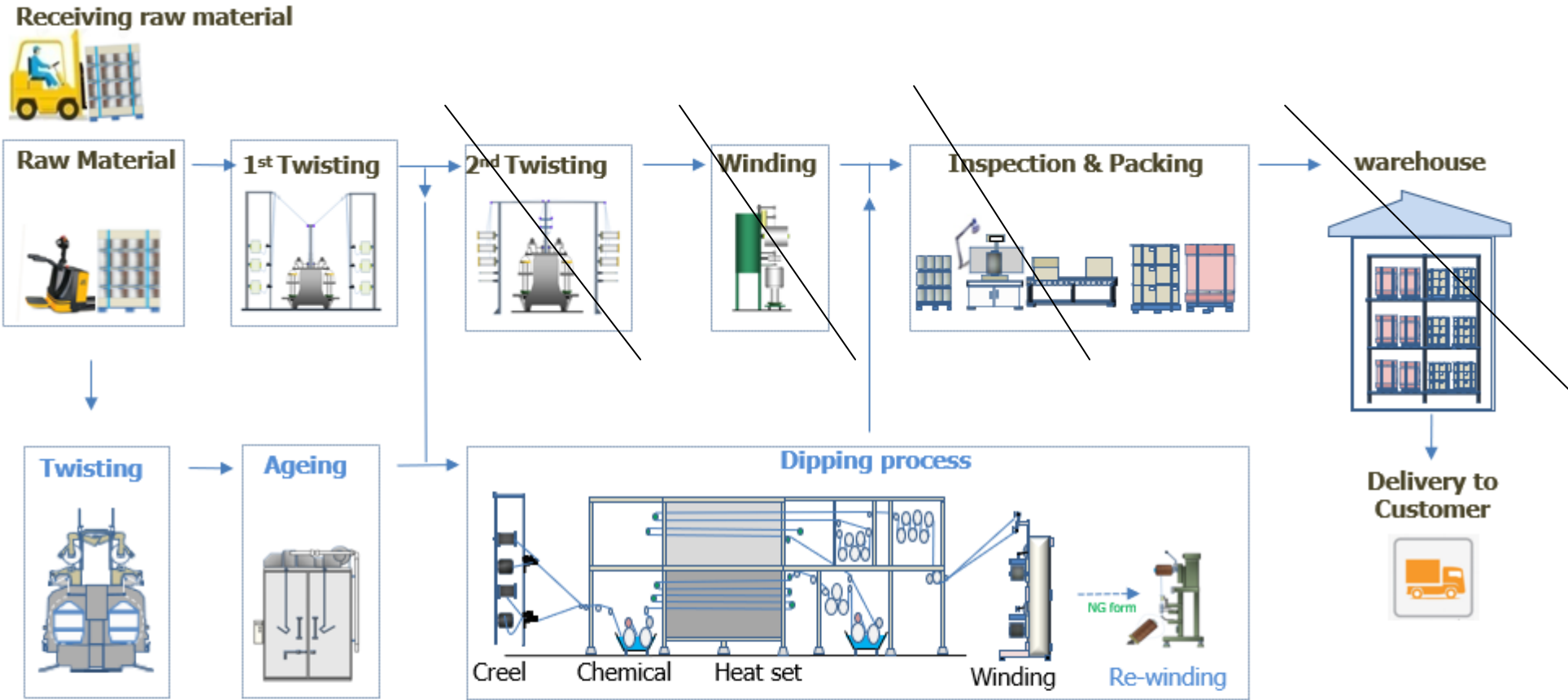
Process Dipping

bake yarn From 1st Twisting

Process Chemical

Record & Issue DIP Label

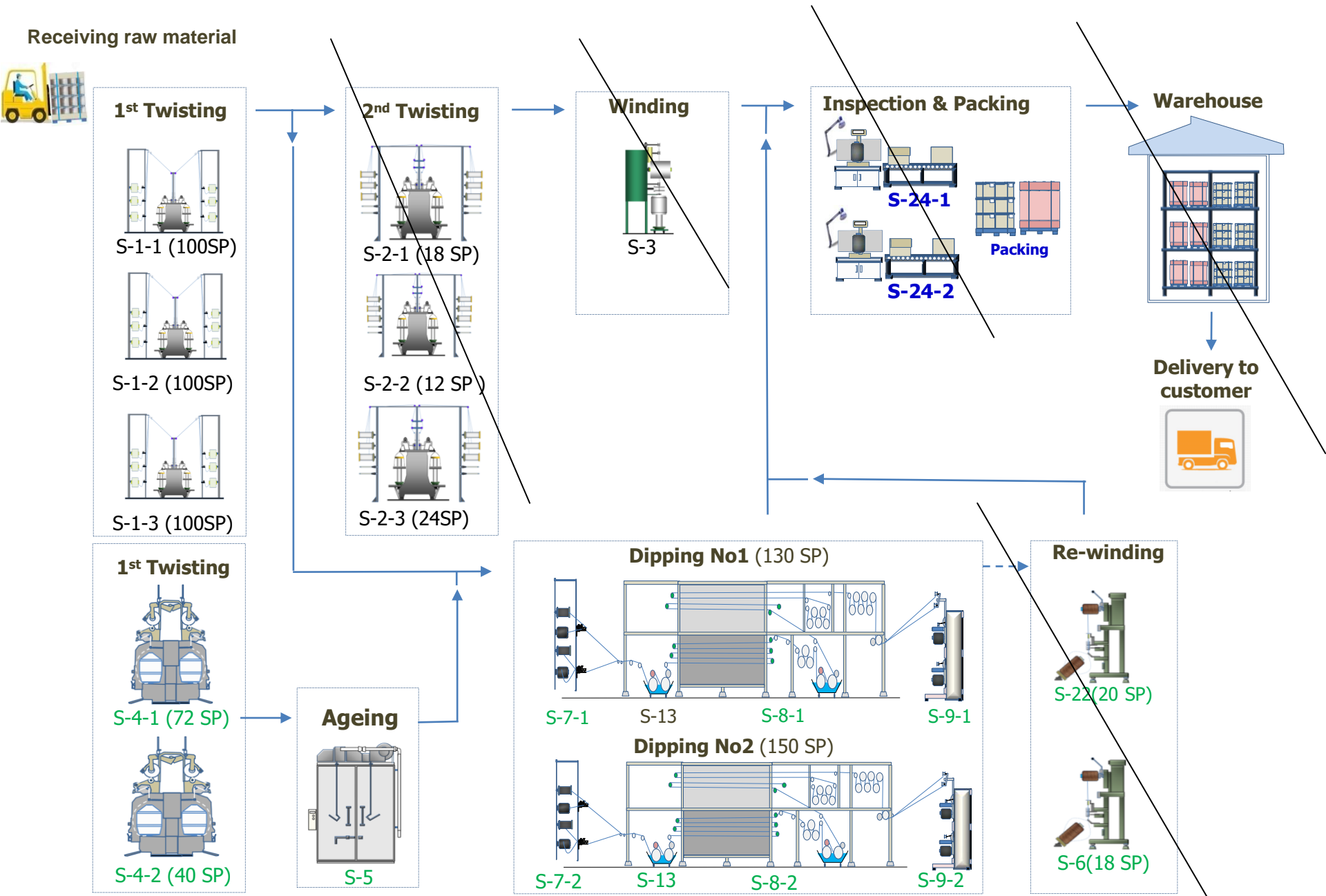
Cord Processing flow Chart



Flow Overview

(ข้อมูลจากโรงงาน)

Cord Processing flow Chart



1st Twisting

| New One | | Item | | Lot | | Date | |
|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| No. | | Description | | No. | | Date | |
| Defect | | Item | | Lot | | Date | |
| SP 1 sublot 1 | 1100-360-704M | SP 1 sublot 2 | 1100-360-704M | SP 3 sublot 1 | 1100-360-704M | SP 2 sublot 2 | 1100-360-704M |
| 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 |
| 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 |
| | | | | | | | |
| SP 3 sublot 4 | 1100-360-704M | SP 3 sublot 2 | 1100-360-704M | SP 4 sublot 1 | 1100-360-704M | SP 4 sublot 2 | 1100-360-704M |
| 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 |
| 1 7 27 802 13 020 | 1 7 27 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 |
| | | | | | | | |
| SP 5 sublot 1 | 1100-360-704M | SP 5 sublot 2 | 1100-360-704M | SP 6 sublot 1 | 1100-360-704M | SP 6 sublot 2 | 1100-360-704M |
| 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 |
| 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 |
| | | | | | | | |
| SP 7 sublot 1 | 1100-360-704M | SP 7 sublot 2 | 1100-360-704M | SP 8 sublot 1 | 1100-360-704M | SP 8 sublot 2 | 1100-360-704M |
| 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 |
| 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 |
| | | | | | | | |
| SP 9 sublot 1 | 1100-360-704M | SP 9 sublot 2 | 1100-360-704M | SP 10 sublot 1 | 1100-360-704M | SP 10 sublot 2 | 1100-360-704M |
| 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 | 015, 80 |
| 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 | 1 7 28 802 13 020 |
| | | | | | | | |

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| | |
|---|-----------------|
| Yoray Textiles (Thailand) Public Company Limited | |
| ใบแจ้งการรวมหนี้ดอว์น (Doffing Report Slip) | |
| วันที่ | เดือน/ปี |
| Date: 27-10-21 | M/C No. S-1-2 |
| ลูกค้า (Client) | BANDO |
| ผลิตภัณฑ์ (Product) | GH-01131 |
| วัสดุหลัก (Material No.) | 1100-360-904 |
| จำนวนดอว์น (Twist No.) | 184 7/2 |
| เลขใบแจ้งหนี้ดอว์น (Doffing No.) | D 3 |
| เลขใบ (Lot No.) | 21724 |
| จำนวนใบแจ้งหนี้ดอว์น (Number of bill package) | 50 CH |
| จำนวน (Counter) (Mts.) | 20000 m 4.66 Hs |
| บุคคลที่รับผิดชอบในการดอว์น (Person in charge of doffing) | B อนุมัติ |

FM-TW-04-01 Effective date : 1/ Dec / 19. Approved by : PD LT-0108

Twisting S-4

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| | | | | | | | |
|--|--|------------------------|--|----------------------|--|------------------|--|
| for <u>10000</u> | | Date <u>08/08/2018</u> | | Issued by <u>Phu</u> | | Approved by | |
| 0 : 100 Tons (This product cannot be converted to other units) Unit (unit) count Unit (unit) count | | | | | | | |
| This unit (40000) unit = 1000 Tons (Japan) | | | | Unit (unit) (unit) | | | |
| This unit (unit) (unit) | | This unit (unit) | | This unit (unit) | | This unit (unit) | |
| This unit (unit) (unit) | | This unit (unit) | | This unit (unit) | | This unit (unit) | |
| This unit (unit) (unit) | | This unit (unit) | | This unit (unit) | | This unit (unit) | |

| UNITED STATES DEPARTMENT OF JUSTICE | | | | | | | | | |
|---|----------------|--|--|----------------|--|--|--|--|--|
| FEDERAL BUREAU OF INVESTIGATION | | | | | | | | | |
| Form No. 1 (Rev. 1-25-60) | | | | | | | | | |
| 1. Name of subject | SA - #1 | | | 100-100000 | | | | | |
| 2. Date of birth | 10/10/10 | | | 10/10/10 | | | | | |
| 3. Sex | M | | | M | | | | | |
| 4. Race | W | | | W | | | | | |
| 5. Height | 5' 10" | | | 5' 10" | | | | | |
| 6. Weight | 175 | | | 175 | | | | | |
| 7. Eyes | Blue | | | Blue | | | | | |
| 8. Hair | Brown | | | Brown | | | | | |
| 9. Complexion | Fair | | | Fair | | | | | |
| 10. Birthplace | New York, N.Y. | | | New York, N.Y. | | | | | |
| 11. Present address | 100-100000 | | | 100-100000 | | | | | |
| 12. Previous addresses | 100-100000 | | | 100-100000 | | | | | |
| 13. Education | High School | | | High School | | | | | |
| 14. Occupation | Student | | | Student | | | | | |
| 15. Social Security Number | 100-100000 | | | 100-100000 | | | | | |
| 16. Date of entry into country | 10/10/10 | | | 10/10/10 | | | | | |
| 17. Date of departure from country | 10/10/10 | | | 10/10/10 | | | | | |
| 18. Date of return to country | 10/10/10 | | | 10/10/10 | | | | | |
| 19. Date of last contact | 10/10/10 | | | 10/10/10 | | | | | |
| 20. Date of last sighting | 10/10/10 | | | 10/10/10 | | | | | |
| 21. Date of last communication | 10/10/10 | | | 10/10/10 | | | | | |
| 22. Date of last contact with family | 10/10/10 | | | 10/10/10 | | | | | |
| 23. Date of last contact with friends | 10/10/10 | | | 10/10/10 | | | | | |
| 24. Date of last contact with associates | 10/10/10 | | | 10/10/10 | | | | | |
| 25. Date of last contact with enemies | 10/10/10 | | | 10/10/10 | | | | | |
| 26. Date of last contact with relatives | 10/10/10 | | | 10/10/10 | | | | | |
| 27. Date of last contact with neighbors | 10/10/10 | | | 10/10/10 | | | | | |
| 28. Date of last contact with community | 10/10/10 | | | 10/10/10 | | | | | |
| 29. Date of last contact with government | 10/10/10 | | | 10/10/10 | | | | | |
| 30. Date of last contact with military | 10/10/10 | | | 10/10/10 | | | | | |
| 31. Date of last contact with police | 10/10/10 | | | 10/10/10 | | | | | |
| 32. Date of last contact with justice system | 10/10/10 | | | 10/10/10 | | | | | |
| 33. Date of last contact with legal system | 10/10/10 | | | 10/10/10 | | | | | |
| 34. Date of last contact with medical system | 10/10/10 | | | 10/10/10 | | | | | |
| 35. Date of last contact with educational system | 10/10/10 | | | 10/10/10 | | | | | |
| 36. Date of last contact with religious system | 10/10/10 | | | 10/10/10 | | | | | |
| 37. Date of last contact with cultural system | 10/10/10 | | | 10/10/10 | | | | | |
| 38. Date of last contact with entertainment system | 10/10/10 | | | 10/10/10 | | | | | |
| 39. Date of last contact with sports system | 10/10/10 | | | 10/10/10 | | | | | |
| 40. Date of last contact with arts system | 10/10/10 | | | 10/10/10 | | | | | |
| 41. Date of last contact with science system | 10/10/10 | | | 10/10/10 | | | | | |
| 42. Date of last contact with technology system | 10/10/10 | | | 10/10/10 | | | | | |
| 43. Date of last contact with industry system | 10/10/10 | | | 10/10/10 | | | | | |
| 44. Date of last contact with commerce system | 10/10/10 | | | 10/10/10 | | | | | |
| 45. Date of last contact with finance system | 10/10/10 | | | 10/10/10 | | | | | |
| 46. Date of last contact with energy system | 10/10/10 | | | 10/10/10 | | | | | |
| 47. Date of last contact with transportation system | 10/10/10 | | | 10/10/10 | | | | | |
| 48. Date of last contact with communication system | 10/10/10 | | | 10/10/10 | | | | | |
| 49. Date of last contact with information system | 10/10/10 | | | 10/10/10 | | | | | |
| 50. Date of last contact with knowledge system | 10/10/10 | | | 10/10/10 | | | | | |
| 51. Date of last contact with wisdom system | 10/10/10 | | | 10/10/10 | | | | | |
| 52. Date of last contact with understanding system | 10/10/10 | | | 10/10/10 | | | | | |
| 53. Date of last contact with awareness system | 10/10/10 | | | 10/10/10 | | | | | |
| 54. Date of last contact with perception system | 10/10/10 | | | 10/10/10 | | | | | |
| 55. Date of last contact with sensation system | 10/10/10 | | | 10/10/10 | | | | | |
| 56. Date of last contact with feeling system | 10/10/10 | | | 10/10/10 | | | | | |
| 57. Date of last contact with emotion system | 10/10/10 | | | 10/10/10 | | | | | |
| 58. Date of last contact with thought system | 10/10/10 | | | 10/10/10 | | | | | |
| 59. Date of last contact with mind system | 10/10/10 | | | 10/10/10 | | | | | |
| 60. Date of last contact with soul system | 10/10/10 | | | 10/10/10 | | | | | |
| 61. Date of last contact with spirit system | 10/10/10 | | | 10/10/10 | | | | | |
| 62. Date of last contact with life system | 10/10/10 | | | 10/10/10 | | | | | |
| 63. Date of last contact with love system | 10/10/10 | | | 10/10/10 | | | | | |
| 64. Date of last contact with peace system | 10/10/10 | | | 10/10/10 | | | | | |
| 65. Date of last contact with joy system | 10/10/10 | | | 10/10/10 | | | | | |
| 66. Date of last contact with happiness system | 10/10/10 | | | 10/10/10 | | | | | |
| 67. Date of last contact with well-being system | 10/10/10 | | | 10/10/10 | | | | | |
| 68. Date of last contact with health system | 10/10/10 | | | 10/10/10 | | | | | |
| 69. Date of last contact with strength system | 10/10/10 | | | 10/10/10 | | | | | |
| 70. Date of last contact with power system | 10/10/10 | | | 10/10/10 | | | | | |
| 71. Date of last contact with influence system | 10/10/10 | | | 10/10/10 | | | | | |
| 72. Date of last contact with authority system | 10/10/10 | | | 10/10/10 | | | | | |
| 73. Date of last contact with leadership system | 10/10/10 | | | 10/10/10 | | | | | |
| 74. Date of last contact with guidance system | 10/10/10 | | | 10/10/10 | | | | | |

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|--|---|
| TORAY | |
| Toray Textiles (Thailand) Public Company Limited | |
| ใบแจ้งยอดการนำเข้าสินค้า (Doffing Report Slip) | |
| วันที่ Date: 26-10-51 | เลขใบแจ้ง MEC No. 5.44 S.23 |
| ผู้แจ้ง (User) บริษัท (Product) หมายเลขใบแจ้ง (Material No.) วันที่นำเข้า (Date No.) เลขใบแจ้ง (Doffing No.) เลขประจำ (Lot No.) จำนวนใบแจ้ง (Number of full package) บริษัท (Counter) (Date) ผู้แจ้ง (Person in charge of doffing) | WSGM P163117 1630-360-405M 2051 01 21326T 125 CH X 5.26 kg 300920M A 0 10/10/51 |

Ageing S 5

TORAY
CONFIRMATION CONDITION CHECK SHEET

S-5 Ageing Condition (#การย้อมสี)

| | | |
|-----------|-----------|-------------|
| Date | Issued by | Approved by |
| 24/5/2021 | อภินันท์ | Drill |

| | | | |
|--------------------------------|---------------------|---------------------------|--------------------|
| Customer (ลูกค้า) | KOSEN | Item Code (รหัสสินค้า) | P16T1TT |
| Raw yarn (เส้น yarn) (SC) | 1670T - 360F - 705M | Use Product (การใช้) | BRAKE HOSE |
| Cord structure (โครงสร้างเส้น) | P 1670T/1 | Twisting No (จำนวนเกลียว) | 80.0 ± 10.0 (S) TM |

Process route (กระบวนการผลิต) S-4 → S-5 → S-13 → S-8 → S-24

| Lot No: 21E24T | | | ค่าที่กำหนด | | Actual value | |
|----------------|---|------|---|---|---|---|
| No ลำดับ | Checking item รายการตรวจสอบ | Unit | Set | Actual Set | Spec | Actual |
| 1 | Main Supply Steam Pressure (kg/cm²) แรงดันไอน้ำ (kg/cm²) | | 6.0 ± 1.0 | 6.0 | 6.0 ± 1.0 | 6.0 |
| 2 | Ageing Steam pressure (kg/cm²) แรงดันไอน้ำ (kg/cm²) | | 6.0 ± 1.0 | 6.0 | 6.0 ± 1.0 | 6.0 |
| 3 | Setting Temperature (°C) (อุณหภูมิ) | | 60 ± 3.0 C | 60 | 60 ± 3.0 C | 60 |
| 4 | Setting time (hr) (เวลา) | | 12.0 ± 0.5 Hrs | 12 ชม. | 12.0 ± 0.5 Hrs | 12 ชม. |
| 5 | Lamp status system สัญญาณไฟสถานะ | | เปิดหลอดไฟสถานะ เมื่อมีสัญญาณไฟสถานะ | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No | เปิดหลอดไฟสถานะ เมื่อมีสัญญาณไฟสถานะ | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |
| 6 | Soud system Temperature อุณหภูมิของระบบ | | เปิดระบบอุณหภูมิ | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No | เปิดระบบอุณหภูมิ | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |
| 7 | Yarn Type (เส้น yarn) | SC | 1670T - 360F - 705M | 1670-360-705M | 1670T - 360F - 705M | 1670-360-705M |
| 8 | Cord Structure (โครงสร้างเส้น) | | P1670T | P1670/1 | P1670T | P1670/1 |
| 9 | Twisting No (จำนวนเกลียว) | SC | 80 ± 10.0 (S) TM | 80 | 80 ± 10.0 (S) TM | 80 |
| 10 | Unit weight (น้ำหนัก) (g) | | 5.0 ± 0.2 Kg / CH | 5.20 kg | 5.0 ± 0.2 Kg / CH | 5.20 kg |
| 11 | Starting time (เวลาเริ่ม) | | Date full: 25-5-21 Setting Time: 12-28 | | Start Aging Time: 12.40 | 12.40 |
| 12 | Finish time (เวลาจบ) | | Date full: 26-5-21 | | Time end: 01.40 | 01.40 |
| 13 | Out time (เวลาออก) | | Date full: 26-5-21 | | Time end: 01.40 | 01.40 |
| 14 | Doff No. (หมายเลข) | | Machine info: 5.4.1 + 5.4.2 | | Doff And: 1 | Qty: 125 CH |
| 15 | Doff No. (หมายเลข) | | Machine info: 5.4.1 + 5.4.2 | | Doff And: 2 | Qty: 125 CH |

Remarks: 1. ผู้ปฏิบัติงานต้องปฏิบัติตามขั้นตอนการปฏิบัติงานอย่างเคร่งครัด

Signature: 24/5/2021

| | |
|--------------------|--------------------------|
| Check by | Confirm by |
| operator / พนักงาน | Leader shift / หัวหน้ากะ |
| อภินันท์ | Drill |

| | |
|---------------------------|--------------------------|
| Section Head (หัวหน้างาน) | Manager/MGR. (ผู้จัดการ) |
| Drill | Drill |

TORAY
Toray Textiles (Thailand) Public Company Limited

ใบสรุปการรายงานผลย้อมสี (Doffing Report Slip)

วันที่ 24-10-21

Date: 24-10-21

เบอร์เครื่อง 34.1 34.2

M/C No. 34.1 34.2

| | |
|--|---------------|
| ลูกค้า (Customer) | KOSEN |
| รหัสสินค้า (Item Code) | P16T1TT |
| เบอร์วัสดุ (Material No.) | 1670-360-705M |
| จำนวนเกลียว (Twisting No.) | 80.0 ± 10.0 |
| เบอร์ใบดoff (Doff No.) | 17.2.3.4 |
| เบอร์ชุด (Lot No.) | 51334T |
| จำนวนผลิตภัณฑ์ (Number of full package) | 125 CHX5.88KJ |
| จำนวน (Count) | 30070M |
| บุคคลที่รับผิดชอบในการดoff (Person in charge of doffing) | Drill |

Effective date: 1/ Dec / 19 Approved by: PD

Dip Cord S-8




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| Initial Record that the not pick up (Unfilled data) indicate as suspension | | | | | | | | | |
|--|----------|-----------|---------------|---------------|------|-----------|------|-----------|------|
| Index (label) | Category | Frequency | Unit | Frequency | Unit | Frequency | Unit | Frequency | Unit |
| P 123456 | NOISE | USE | GT-3-1 (23.0) | | | | | | |
| Index | Unit | Frequency | Unit | Frequency | Unit | Frequency | Unit | Frequency | Unit |
| Category | Unit | Frequency | Unit | Frequency | Unit | Frequency | Unit | Frequency | Unit |
| 1-1-1 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 2-2-2 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 3-3-3 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 4-4-4 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 5-5-5 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 6-6-6 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 7-7-7 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 8-8-8 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 9-9-9 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 10-10-10 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 11-11-11 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 12-12-12 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 13-13-13 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 14-14-14 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 15-15-15 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 16-16-16 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 17-17-17 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 18-18-18 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 19-19-19 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 20-20-20 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 21-21-21 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 22-22-22 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 23-23-23 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 24-24-24 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 25-25-25 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 26-26-26 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 27-27-27 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 28-28-28 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 29-29-29 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 30-30-30 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 31-31-31 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 32-32-32 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 33-33-33 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 34-34-34 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 35-35-35 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 36-36-36 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 37-37-37 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 38-38-38 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 39-39-39 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 40-40-40 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 41-41-41 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 42-42-42 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 43-43-43 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 44-44-44 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |
| 45-45-45 | P | NOISE | USE | GT-3-1 (23.0) | | | | | |

Formulir untuk Pengukuran dan Pengukuran 3.7 3.8 3.9 Produk P 187171

Date: 1.1.21

Lot: 2101A

Section 1
Section 2
Section 3
Section 4

| Time | Item | 3.7 | | | | 3.8 | | | | | | Section | Remarks | Signature | |
|------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---------|---------|-----------|-----|
| | | 1st | 2nd | 3rd | 4th | 1st | 2nd | 3rd | 4th | 5th | 6th | | | | |
| 0:00 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:05 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:10 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:15 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:20 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:25 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:30 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:35 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:40 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:45 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:50 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 0:55 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:00 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:05 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:10 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:15 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:20 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:25 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:30 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:35 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:40 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:45 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:50 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 1:55 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 2:00 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 2:05 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 2:10 | ✓ | 1.0 | 1.0 | 1.0 | 1.0 | SC | SC | SC | SC | SC | SC | ✓ | Good | 1.0 | 1.0 |
| 2:15 | ✓ | 1.0 | 1.0 | | | | | | | | | | | | |

Dip Cord S-8

[illegible][illegible]

| | | |
|---|---------------------|-------------------------|
| TORAY | | Mill No.3 |
| Toray Textiles (Thailand) Public Company Limited | | |
| ใบอณัติการรายงานผลดักจับ (Doffing Report Slip) | | |
| วันที่ Date | 26/10/21 | เบอร์เครื่อง M/C No. |
| | | S8-1 |
| ลูกดี (User) | KOS EN | |
| ผลิตภัณฑ์ (Product) | P984ITT | |
| เบอร์วัสดุเดิม (Material No.) | P1840T/1 | |
| จำนวนเกลียว (Twist No.) | 80.0 ± 10.0 (S) T/n | |
| เบอร์ใบผลิตภัณฑ์ (Doffing No.) | D2 | |
| เบอร์ชุด (Lot No.) | 21U26A2 | |
| จำนวนผลิตภัณฑ์ที่ (Number of full package) | 126 CHα 5.12 kg | |
| ความยาว (Counter) มม (Mm.) | 29000 m | |
| บุคคลที่มีหน้าที่บันทึกใบผลิตภัณฑ์ (Person in charge of doffing) | อภิพล. | |