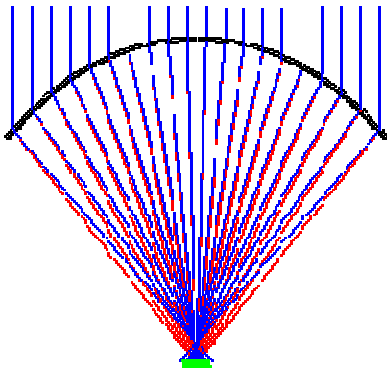


# Using Mirrors with Solar Cells Should Be a Capital Offense...

Mark O'Neill

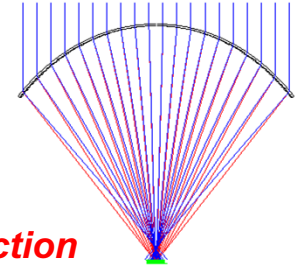
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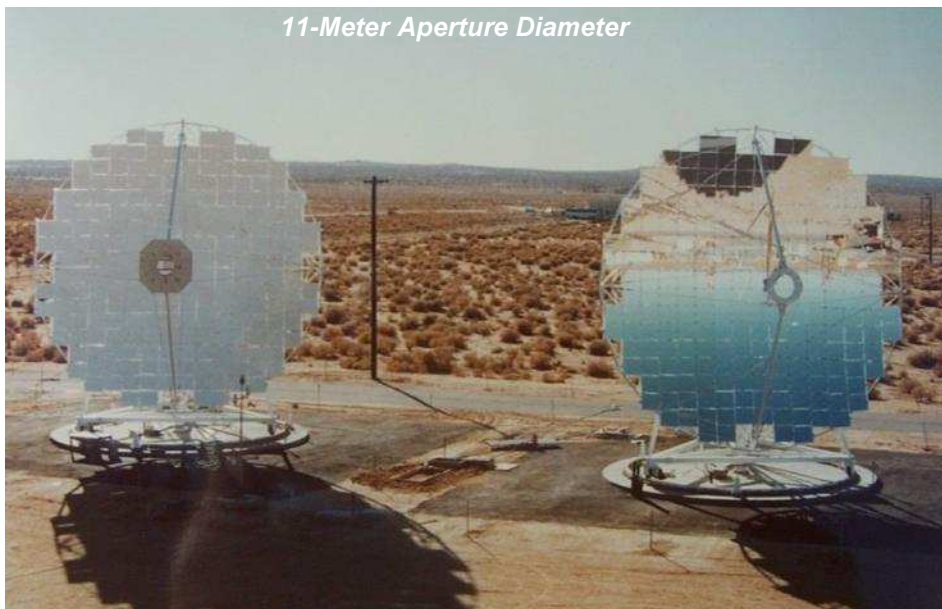


# Entech's Background With Reflective Concentrators Led To Our Adoption of Refractive Concentrators

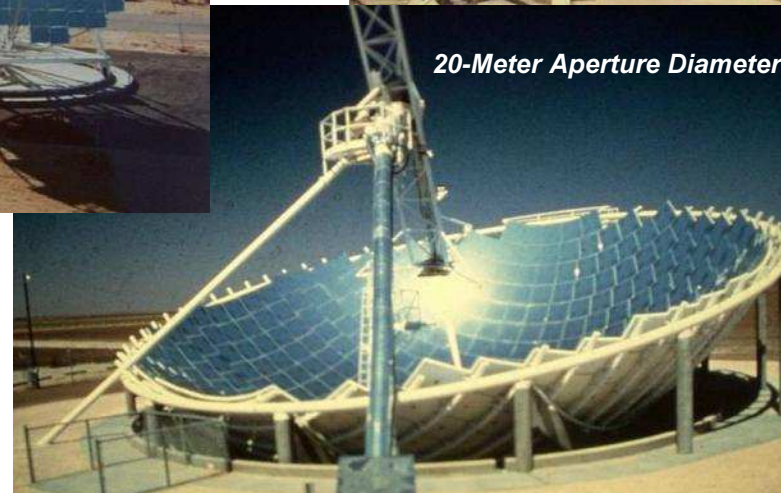
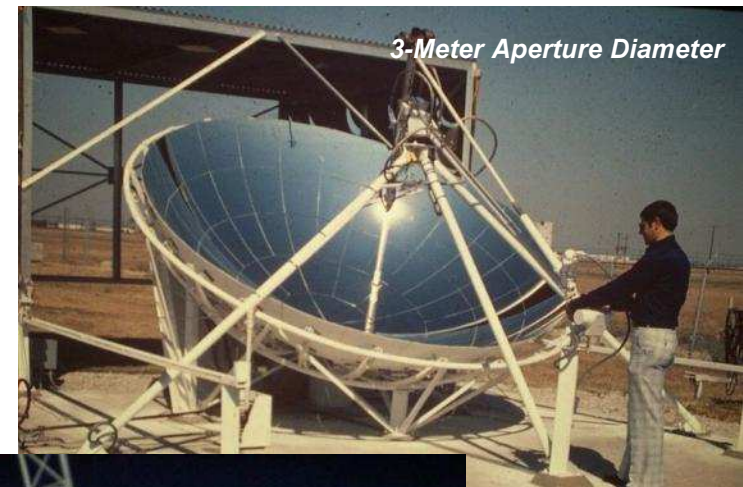


***Entech's Reflective Concentrator Work Confirmed That Its Symmetrical-Refraction Fresnel Lens Approach Is Vastly Superior to Reflective Concentrators for Photovoltaics***

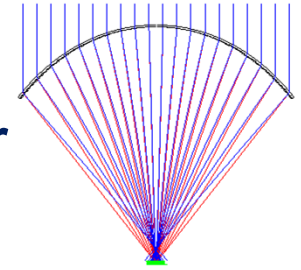
**Parabolic Dish/Test Bed Concentrators Built for JPL and Transferred to Sandia-Albuquerque**



**Spherical Bowl Solar Concentrators**



# Direct Ray-Trace Comparison of Shape Error Tolerance of Symmetrical-Refractive Lens Versus a Reflective Concentrator

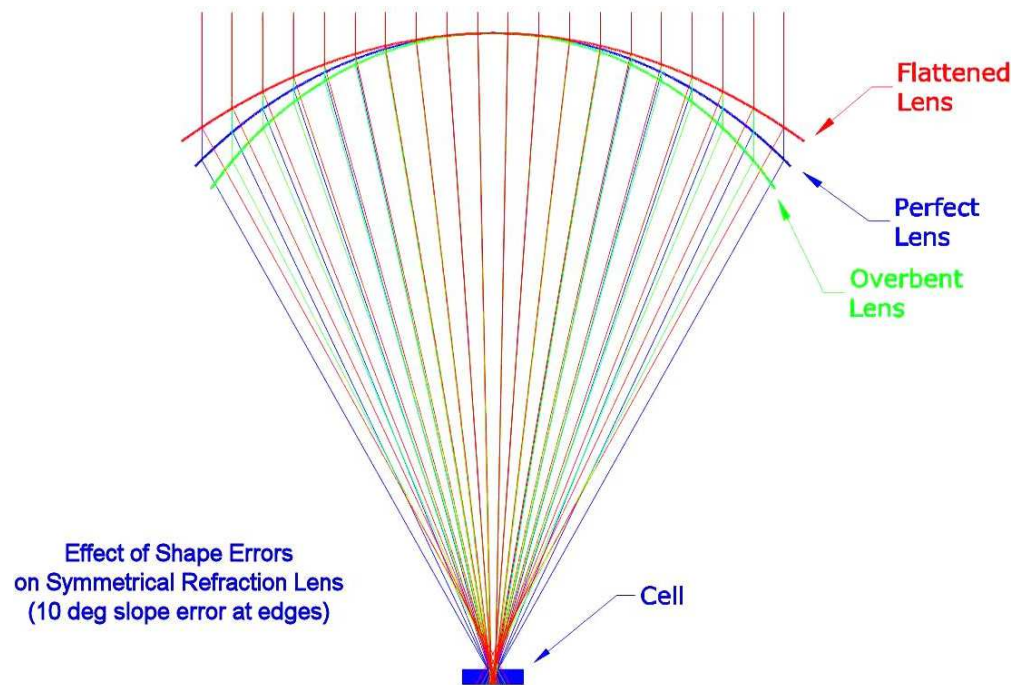


Identical Slope Error Distributions for Lens and Reflector  
(0 deg at Middle and 10 deg at Edges)

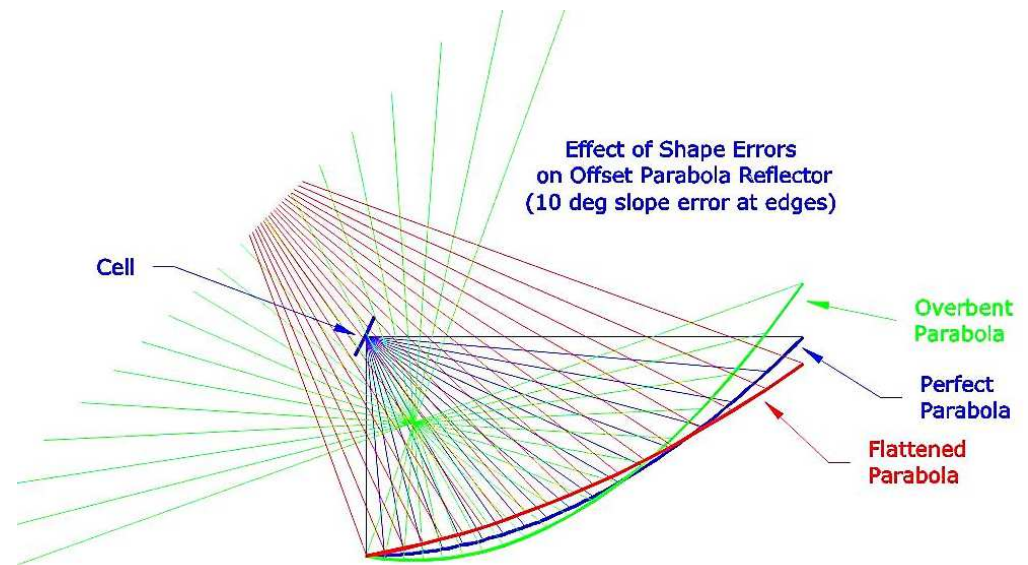
The Same Slope Error Causes About **300 Times** More Defocusing for a Reflector of Any Kind than for Symmetrical-Refractive Lens

Incident Solar Rays Not Shown for Reflector to Make Reflected Rays More Visible

While Not Shown Here, a Similar Ray Trace Analysis Shows the Entech Solar Lens to Have a **100X Shape Error Tolerance Advantage** Over Flat Fresnel Lenses

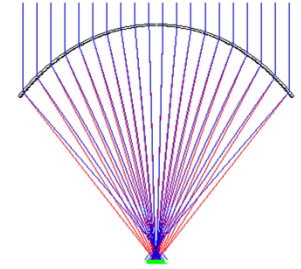


**Symmetrical-Refractive  
Fresnel Lens Is Unique in  
Its Shape Error Tolerance**





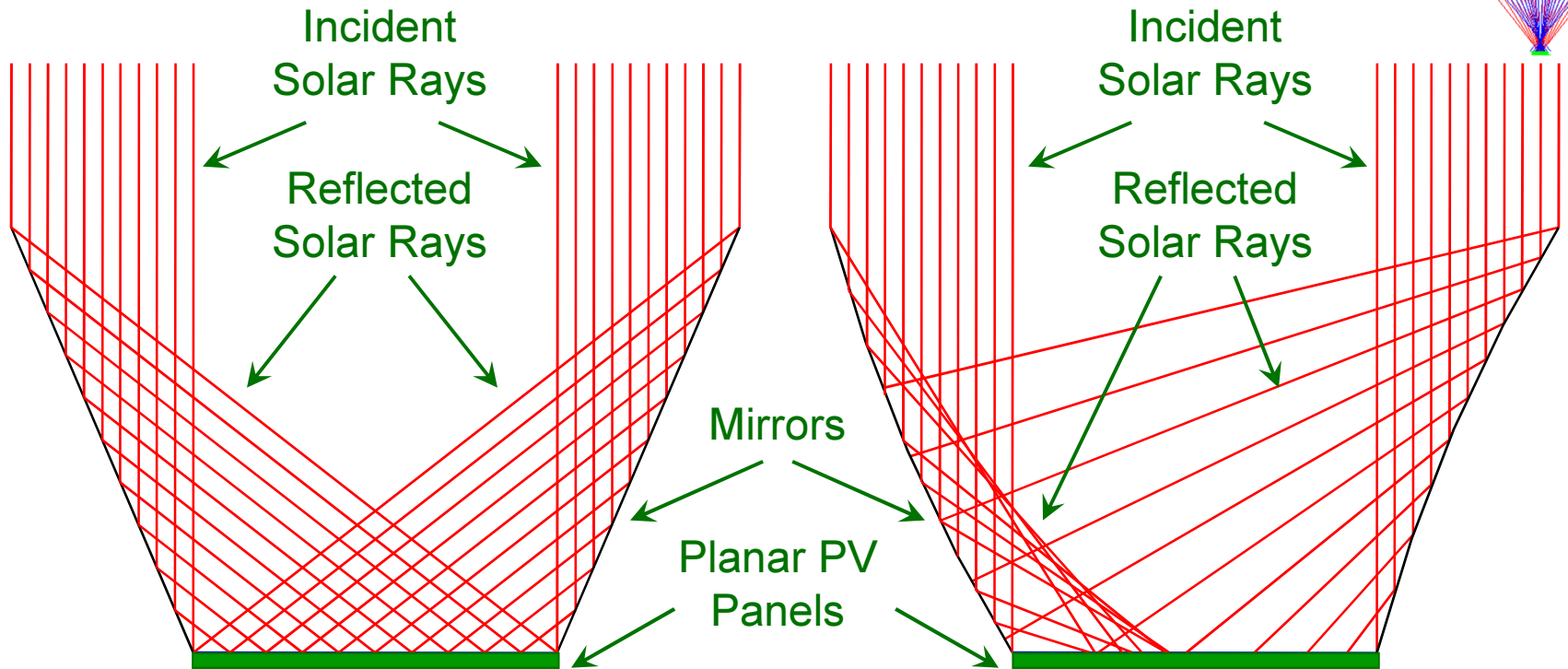
# Skyline Solar Parabolic Trough Focal Lines from One of Their Website Videos – Note Focal Line Variation



<http://www.skyline-solar.com/video/SkylineSolarJune102010.mov>



# Ray Traces for Perfect and Distorted 60 Degree Mirrors for 2X Flux Augmentation

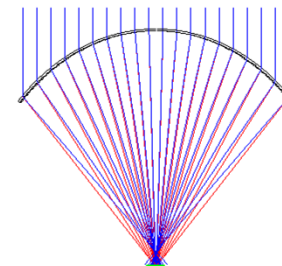


**Perfect Mirror Shapes –  
Uniform Flux and No Lost Rays**

**Mirrors with Same End Points but with  
10 Degree Slope Errors at Both Edges –  
Concave on Left (Flux Spikes and Voids)  
and Convex on Right (Many Lost Rays)**

**Using Reflective Optics with Solar Cells Has Led to Many Failed Solar Arrays,  
on the Ground and in Space, Including the Hughes/Boeing 702 \$1.8 Billion Loss**

## Terrible Terrestrial Experience with ARCO Solar (Now SolarWorld) 5 MW Mirror-Augmented Photovoltaic Panel System at Carissa Plains, California



**Performance Degraded 10% per Year**

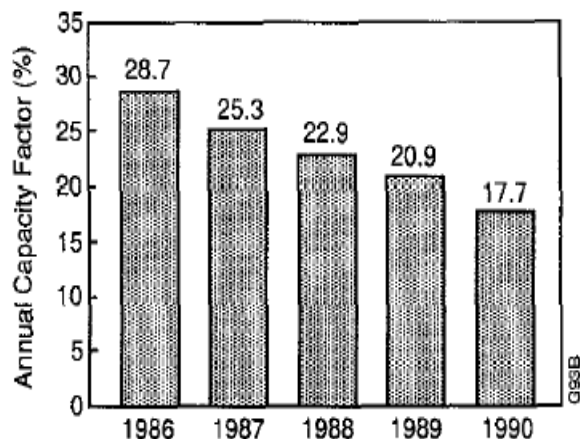


Figure 1. Decline of power plant capacity factor.



**When System Was Being Dismantled, Array Power Was Actually Higher When Mirrors Were Removed!**

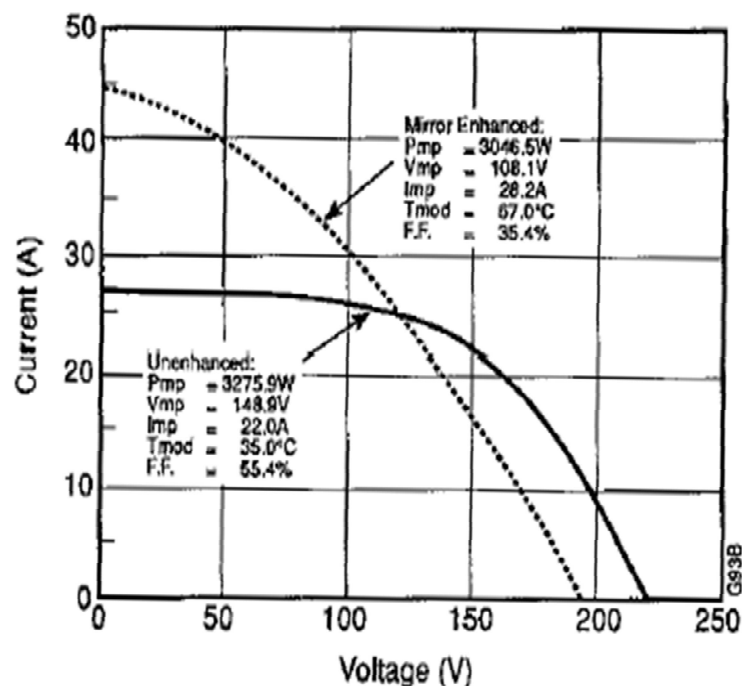
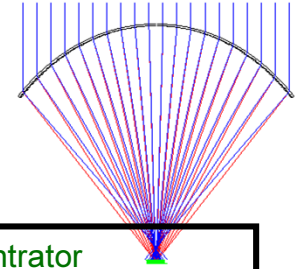


Figure 7. Tracker I-V curves, with and without mirrors.

**Figures 1 and 7 from this Reference: Wenger et al., "Decline of the Carissa Plains PV Power Plant: the Impact of Concentrating Sunlight on Flat Plates," 22nd IEEE PVSC, 1991.**

# Sandia's PV Concentrator Team Abandoned Reflective Optics in the 1980's After Numerous Field Tests



## Concentrator Optics

Today's concentrator optics are the product of many years of development effort. **Refractive Fresnel lens technology is the optics of choice** today because of its low cost, its tolerance to tracking and alignment errors, and its relatively high efficiency. **Reflective approaches including parabolic troughs, dishes, compound parabolic concentrators, and central receivers have all been investigated.** In addition, luminescent and holographic techniques have been explored. **For all of these approaches, the cost-effectiveness has been evaluated and none have been found to have the potential of Fresnel lens technology.** Furthermore, progress in Fresnel lens technology continues at an impressive rate. It is projected that optical efficiency will eventually be 90 to 95% and lenses will cost \$15/m<sup>2</sup>.

Dan Arvizu, "Photovoltaic Concentrator Research Progress," 18<sup>th</sup> IEEE PVSC, 1985.

*(Incidentally, Dan is currently the Director of the National Renewable Energy Laboratory.)*

Two important lessons-learned in concentrator technology which have significantly impacted the concentrator technology development program are:

- 1) turntable tracking structures are considerably more costly than "rack and post" (BDM, DFW and G. N. Wilcox) or "pedestal" (Sky Harbor) structures and
- 2) **reflective optics are much poorer performers than refractive optics (Fresnel lens systems).**

The Sea World project was canceled and the Sky Harbor collector design changed because of the cost of the turntable systems; a significant portion of this cost was for installation. The two parabolic trough projects experienced considerable difficulty in trying to adapt solar thermal collectors to PV, and the resulting performance was 6-7 percent. The Fresnel lens systems have been essentially trouble-free and perform at over 10 percent efficiency. **As a result of these experiences and other development data, turntables and reflective troughs have been dropped from the DOE concentrator development program.**

Ed Burgess, "Design and Installation Experiences from Nine Intermediate-Sized Photovoltaic Systems: A Critical Analysis" 16<sup>th</sup> IEEE PVSC, 1982.

## Using Mirrors with Solar Cells Should Be a Capital Offense...