1. ABSTRACT

Various algorithms have been used for solving combinatorial optimization problems. Variable Neighborhood Search (VNS) and Particle Swarm Optimization (PSO) are two algorithms that have been able to effectively solve these problems, weren't able to produce optimum results [3, 4]. This failure was an account of not considering the effect of some constraints on optimality.

In this study, the effects of make-span and flow time constraints on optimality have been taken into account to solve various sized combinatorial optimization problems. The results show that VNS produces optimum results and gives 0.75% average improvement over PSO.

2. INTRODUCTION

2.1 Variable Neighborhood Search Algorithm

Variable Neighborhood Search (VNS) was discovered by Mladenovic, Hansen in 1972. It is based on an iterative process of finding the solutions using the local search method for combinatorial optimization problems. It is a meta-heuristic framework based model. Local Search Method, a feature in VNS overcomes the drawback of heuristic problems, where optimum results are not quarantined.

Decisions and Variables

A solution $s^* \in S$ can be considered as optimal if

$$P(x^*) \le P(x), \forall x \in X$$

Where, min f(x) is a global or combinatorial problem

Initialized terms and associated values

For a group containing of 'size' number of neighborhood structures in a given problem:

I.e.,
$$N_k$$
 ($k=1 \dots k_{size}$)

The initialization process is carried out by giving positions to all the neighborhood particles in a random manner (either choosing arbitrarily or using functions to generate a randomized order within in a specific range).

Procedure for optimization

The following iterations after the initialization are carried out in a similar fashion unless the stopping condition is achieved. The stopping condition depends on the type of the problem and also on the requirement of the problem.

2.2 Particle Swarm Optimization

Fascinated by the social behavior of a flock of birds and fishes, that was studied by Craig Reynolds (a Biologist) in the late 80's and 90's, Russel Eberhart (Electrical Engineer) and James Kennedy (Social Psychologist) developed this theory in 1995 (both U. Indiana, Purdue). PSO is an iterative, evolutionary algorithm, where the solution is optimized gradually based on the movement and values associated with the swarms.

Description of Swarms

After the initialization of the attributes related to swarms based on the problem requirement, the evolution of these attributes begins. This evolution is carried out on the basis of two solutions of every particle and iteration.

- P-best (personal best)
- G-best (global best)

Initialization of particles

Depending upon the size and complexity of the problem, the number of swarms is to be decided and they are instantiated with a position and velocity within a solution space in a calculative randomized manner.

I.e., X_{ij} and V_{ij} for the swarms are initialized for iteration 0

Where, 'i' denotes iteration number

'j' denotes particle/swarm number in ith iteration

Formulae used during the optimization

After finding the two best values: personal best and global best, the particle updates its positions with the following equations (1) and (2).

I.e.,
$$X_{ij}^{t} = V_{ij}^{t} + X_{ij}^{t-1}$$

Where, V_{ij}^{t} represents the velocity of particle i at iteration t with respect to j^{th} dimension (j=1,2...n)

 $X_{ij}{}^{t}$ is the position value of the i^{th} particle with respect to j^{th} dimension.

 X_{ij}^{t-1} is the previous position value

3. BODY

3.1 Analysis of different constraints involved and extent of usage

There are several constraints on jobs and machines. One of the constraints is to operate on various jobs simultaneously. Here, simultaneous refers to performing operations on various jobs at a time and the job itself. Other constraints that the machine should always be available until the task is completed, plays a vital role in determining the usage of the machines by the jobs. Constraints for prioritizing different jobs are required for giving preferences for certain jobs over the others. For any kind of algorithm being used for performing operations on the jobs, it is necessary that no operation can be disrupted before completing the task.

3.2Application of algorithms on same problems

Effect of Optimization based on constraints

The following constraints are the two key points to optimality:

- 1. The maximum completion time (make span): C_{max}
- 2. The sum of the completion times (flow time): C_{sum}

Minimizing C_{sum} asks the average job finishes quickly, at the expense of the largest job taking a long time, whereas minimizing C_{max} , asks that no job takes too long, at the expense of most jobs taking a long time. Minimization of C_{max} would result in maximization of $C_{sum}[2]$.

Number of iterations

In PSO, the number of parameters to be adjusted plays a key role in attaining the optimum solution within a minimum number of iterations. While comparing PSO and VNS, number of iterations is not a criteria for attaining the optimum values: because there wouldn't be any significant difference between them. Hence, PSO loses the edge over VNS.

Procedure for Application of VNS

- Step 1: All the neighborhood particles are given positions in a random manner (either choosing arbitrarily or using functions to generate a randomized order within in a specific range)
 - I.e., $x_1 \in N_k(x)$ is generated randomly
- Step 2: Local optimal values are computed using the local search method staring from the first particle to the 'size' values.

Step 3: If the values of x of a neighbor are better than that of its previous iteration, then it remains the same. On the contrary, if the value of the incumbent is better, then the value of the incumbent is taken into consideration.

Application to a problem

For the analysis of a two algorithms, a job-shop scheduling problem is considered and a modified version of the algorithms are considered in order to produce the best possible results from [4]. The application was evaluated for every instance, until an optimum solution was attained and the results are as follows.

| Instance | Size m x n | Opt (UB) | Z _{NS} | JSP-PSO _{VNS} | | | JSP-VNS | | | JSP-PSO | | |
|----------|---------------|-------------|-----------------|------------------------|------|------|---------|------|------|---------|------|------|
| | | | | Z | Avg | Time | Z | Avg | Time | Z | Avg | Time |
| la01 | 5x10 | 666 | 666* | 666* | 670 | 18 | 666* | 666 | 0.3 | 666* | 671 | 1 |
| la02 | 5x10 | 655 | 655* | 655* | 656 | 17 | 655* | 655 | 2 | 704 | 734 | 1 |
| 1a03 | 5x10 | 597 | 597* | 597* | 603 | 81 | 597* | 602 | 35 | 630 | 664 | 1 |
| la04 | 5x10 | 590 | 590* | 590* | 597 | 54 | 590* | 593 | 23 | 619 | 641 | 2 |
| la05 | 5x10 | 593 | 593* | 593* | 593 | 0.4 | 593* | 593 | 0.3 | 593* | 593 | 0.2 |
| la06 | 5x15 | 926 | 926* | 926* | 926 | 1 | 926* | 926 | 1 | 926* | 930 | 2 |
| la07 | 5x15 | 890 | 890* | 890* | 891 | 51 | 890* | 890 | 1 | 922 | 957 | 4 |
| 1a08 | 5x15 | 863 | 863* | 863* | 863 | 1 | 863* | 863 | 1 | 884 | 895 | 4 |
| la09 | 5x15 | 951 | 951* | 951* | 951 | 1 | 951* | 951 | 1 | 951* | 971 | 3 |
| la10 | 5x15 | 958 | 958* | 958* | 958 | 2 | 958* | 958 | 1 | 958* | 958 | 1 |
| lal1 | 5x20 | 1222 | 1222* | 1222* | 1222 | 4 | 1222* | 1222 | 4 | 1222* | 1233 | 8 |
| la12 | 5x20 | 1039 | 1039* | 1039* | 1039 | 4 | 1039* | 1039 | 4 | 1039* | 1050 | 5 |
| la13 | 5x20 | 1150 | 1150* | 1150* | 1150 | 4 | 1150* | 1150 | 4 | 1150* | 1155 | 5 |
| la14 | 5x20 | 1292 | 1292* | 1292* | 1292 | 6 | 1292* | 1292 | 4 | 1292* | 1292 | 1 |
| la15 | 5x20 | 1207 | 1207* | 1207* | 1207 | 3 | 1207* | 1207 | 3 | 1305 | 1332 | 9 |
| la16 | 10x10 | 945 | 945* | 945* | 945 | 294 | 945* | 946 | 461 | 1047 | 1065 | 7 |
| la17 | 10x10 | 784 | 784* | 784* | 784 | 125 | 784* | 784 | 35 | 865 | 884 | 6 |
| la18 | 10x10 | 848 | 848* | 848* | 854 | 196 | 848* | 854 | 228 | 888 | 947 | 7 |
| la19 | 10x10 | 842 | 842* | 842* | 849 | 563 | 842* | 846 | 286 | 958 | 984 | 9 |
| la20 | 10x10 | 902 | 902* | 902* | 905 | 421 | 902* | 905 | 320 | 995 | 1053 | 7 |

Table 1: Results from first 20 instances [4]

| Instance | Size m x n | Opt (UB) | Z _{NS} | JSP-PSO _{VNS} | | | JSP-VNS | | | JSP-PSO | | |
|----------|---------------|-------------|-----------------|------------------------|------|-------|---------|------|-------|---------|------|------|
| | | | | Z | Avg | Time | Z | Avg | Time | Z | Avg | Time |
| la21 | 10x15 | 1046 | 1047 | 1046* | 1052 | 3253 | 1047 | 1057 | 2749 | 1293 | 1308 | 27 |
| la22 | 10x15 | 927 | 927* | 927* | 941 | 3068 | 927* | 928 | 2037 | 1102 | 1169 | 26 |
| la23 | 10x15 | 1032 | 1032* | 1032* | 1032 | 24 | 1032* | 1032 | 10 | 1210 | 1232 | 28 |
| la24 | 10x15 | 935 | 939 | 935* | 942 | 3047 | 937 | 941 | 3558 | 1129 | 1156 | 26 |
| la25 | 10x15 | 977 | 977* | 984 | 988 | 2592 | 977* | 981 | 2717 | 1190 | 1225 | 32 |
| la26 | 10x20 | 1218 | 1218* | 1218* | 1218 | 109 | 1218* | 1218 | 63 | 1453 | 1517 | 88 |
| la27 | 10x20 | 1235 | 1236 | 1240 | 1259 | 7695 | 1235* | 1252 | 5179 | 1556 | 1623 | 75 |
| la28 | 10x20 | 1216 | 1216* | 1216* | 1216 | 4791 | 1216* | 1216 | 1471 | 1443 | 1518 | 97 |
| la29 | 10x20 | 1152 | 1160 | 1163 | 1174 | 11730 | 1163 | 1171 | 11100 | 1465 | 1520 | 70 |
| la30 | 10x20 | 1355 | 1355* | 1355* | 1355 | 28 | 1355* | 1355 | 39 | 1566 | 1630 | 77 |
| la31 | 10x30 | 1784 | 1784* | 1784* | 1784 | 153 | 1784* | 1784 | 125 | 1987 | 2089 | 264 |
| la32 | 10x30 | 1850 | 1850* | 1850* | 1850 | 142 | 1850* | 1850 | 117 | 2143 | 2174 | 304 |
| la33 | 10x30 | 1719 | 1719* | 1719* | 1719 | 146 | 1719* | 1719 | 121 | 1919 | 2017 | 309 |
| la34 | 10x30 | 1721 | 1721* | 1721* | 1721 | 139 | 1721* | 1721 | 115 | 2022 | 2066 | 260 |
| la35 | 10x30 | 1888 | 1888* | 1888* | 1888 | 160 | 1888* | 1888 | 124 | 2152 | 2258 | 237 |
| la36 | 15x15 | 1268 | 1268* | 1268* | 1271 | 13928 | 1268* | 1269 | 8520 | 1560 | 1612 | 86 |
| la37 | 15x15 | 1397 | 1407 | 1397* | 1410 | 8785 | 1397* | 1407 | 7084 | 1670 | 1742 | 108 |
| la38 | 15x15 | 1196 | 1196* | 1201 | 1205 | 14155 | 1201 | 1207 | 9599 | 1495 | 1551 | 99 |
| la39 | 15x15 | 1233 | 1233* | 1233* | 1236 | 9737 | 1233* | 1237 | 7802 | 1543 | 1619 | 83 |
| la40 | 15x15 | 1222 | 1229 | 1224 | 1226 | 11678 | 1224 | 1227 | 12398 | 1540 | 1576 | 119 |
| tal l | 15x20 | (1364) | | 1386 | 1396 | 41628 | 1380 | 1394 | 28701 | 1826 | 1863 | 223 |
| ta12 | 15x20 | (1367) | 1377 | 1377 | 1379 | 32317 | 1377 | 1385 | 31288 | 1814 | 1899 | 196 |

Table 2: Results from iterations 21 [4]

A star mark indicates that the value was attained as an optimum solution.

Contradictory case

When the size of the problem is small, PSO can reach the optimal value in lesser number of iterations when compared to VNS. On the other hand, VNS attains a better optimal solution in more number of iterations. An example of such case is evident from the below example.

| Iteration | New Sequence | System | Through | Objective | Unassigned |
|-----------|-----------------|-----------|---------|-----------|------------|
| | | Unbalance | put | function | jobs |
| | | | | value | |
| 1 | 4,6,7,3,1,2,5,8 | 141 | 41 | 1.439 | 1,2,5,8 |
| 2 | 4,7,2,3,5,6,1,8 | 14 | 48 | 1.5927 | 2,6,8 |
| 3 | 4,7,2,5,3,6,1,8 | 14 | 48 | 1.5927 | 2,6,8 |
| 4 | 2,5,4,7,8,1,3,6 | 0 | 36 | 1.45 | 8,3,6 |
| 5 | 8,5,1,2,6,3,7,4 | 185 | 40 | 1.403 | 2,3,7,4 |
| 6 | 8,1,6,3,5,2,7,4 | 127 | 44 | 1.483 | 5,2,7,4 |
| 7 | 1,6,8,3,5,7,2,4 | 127 | 44 | 1.483 | 5,7,2,4 |
| 8 | 6,3,4,1,7,8,2,5 | 18 | 46 | 1.565 | 7,8,5 |
| 9 | 4,7,2,3,6,5,1,8 | 14 | 48 | 1.592 | 2,6,8 |
| 10 | 4,7,2,5,3,6,1,8 | 14 | 48 | 1.592 | 2,6,8 |
| 11 | 4,2,5,7,8,3,1,6 | 0 | 36 | 1.45 | 8,3,1,6 |
| 12 | 8,5,2,1,3,6,7,4 | 144 | 43 | 1.4625 | 2,6,7,4 |
| 13 | 8,1,6,5,3,2,7,4 | 185 | 40 | 1.403 | 3,2,7,4 |
| 14 | 8,1,6,3,5,2,7,4 | 127 | 44 | 1.483 | 5,2,7,4 |
| 15 | 6,1,3,8,7,5,4,2 | 127 | 44 | 1.483 | 7,5,4,2 |
| 16 | 4,7,6,3,1,2,5,8 | 14 | 48 | 1.5927 | 6,2,8 |
| 17 | 4,7,2,3,5,6,1,8 | 14 | 48 | 1.5927 | 2,6,8 |
| 18 | 4,7,2,5,3,6,1,8 | 14 | 48 | 1.5927 | 2,6,8 |
| 19 | 4,2,5,7,8,3,1,6 | 0 | 36 | 1.45 | 8,3,1,6 |
| 20 | 5,2,8,1,7,3,4,6 | 130 | 31 | 1.319 | 1,7,3,4,6 |

Table 3: Example to a contrary case

Evidence of Optimization

Flexible Manufacturing Systems consists of a number of pre-release and post-release decisions. Machine loading problem is one of the pre-release decisions, which is a combinatorial optimization problem. Particle Swarm Optimization based on the previous constraints and analysis is applied to it and optimum results are produced [5].

4.RESULTS

| Problem | Δ_{NS} | JSP-PSO _{VNS} | | JSP- | VNS | JSP-PSO | | |
|---------|---------------|------------------------|-------|-------|-------|---------|------|--|
| type | (%) | Δ (%) | Time | Δ (%) | Time | Δ (%) | Time | |
| 5×10 | 0.00 | 0.00 | 34 | 0.00 | 12 | 3.58 | 1 | |
| 5 × 15 | 0.00 | 0.00 | 11 | 0.00 | 1 | 1,21 | 3 | |
| 5×20 | 0.00 | 0.00 | 4 | 0.00 | 4 | 1.62 | 6 | |
| 10×10 | 0.00 | 0.00 | 320 | 0.00 | 266 | 9.99 | 7 | |
| 10×15 | 0.10 | 0.14 | 2397 | 0.06 | 2214 | 20.46 | 28 | |
| 10×20 | 0.16 | 0.27 | 4871 | 0.19 | 3571 | 21.34 | 81 | |
| 10×30 | 0.00 | 0.00 | 148 | 0.00 | 120 | 14.06 | 275 | |
| 15×15 | 0.26 | 0.12 | 11657 | 0.12 | 9081 | 23.75 | 99 | |
| 15×20 | _ | 1.17 | 36973 | 0.95 | 29995 | 33.29 | 210 | |

Table 4: Summary from results of Table 2

In the above illustration, percentage (%) of values are computed for average deviation between the upper bound and the best solution value found by the algorithms. After considering the constraints, it is observed that VNS and PSO have been able to produce efficient results. Also, the results produced by VNS are better than PSO.

5. **CONCLUSION**

According to my study, when the size of the problem is big (problem having 10 or more number of jobs), VNS produces better results than PSO in a similar number of iterations.

On the other hand, when the size of the problem is small (problem having less than 10 number of jobs), PSO reaches its optimum value in lesser number of iterations. But, the optimum value reached by PSO is not better than that of VNS. So, even when the problem size is small, VNS produces better results.

It is observed that VNS on an average produces 0.75% improvement over PSO.

6. REFERENCES

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