

MILL'S BIN CLEANING ANALYSIS



18

Total Workers

135

Total Bins

2

Type of Bin Status

6

Count of BinPurpose

4

Count of CleaningT...

REGION

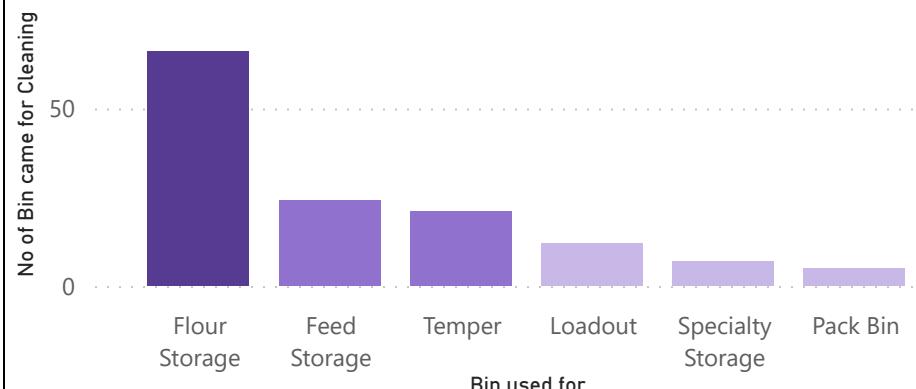
East

West

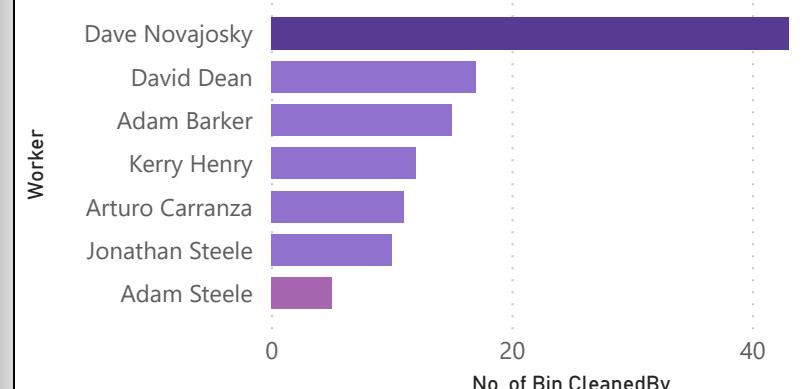
BinStatus

Late

No of BinsCleaned based on BinsPurposes



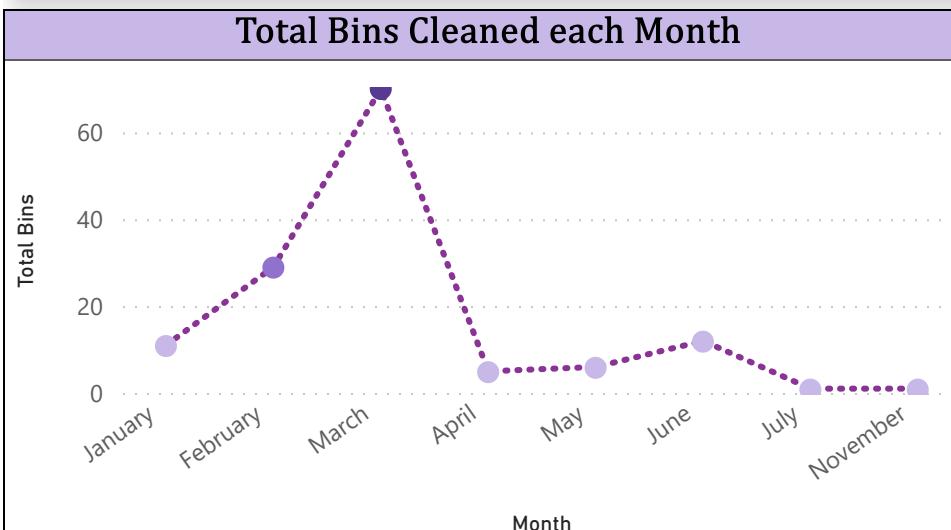
Total no of Bins cleaned by each Worker



Ranking of worker based on count of Bins Cleaned

Workers	Rank based on BinCleaning
Brandon Tanner	10
Edgar Perez	10
Kwaku Amanfo	10
Tony Fraga	10
Kwaku Boasiako	9
MWI	9
Oscar Muniz	9
Total	1

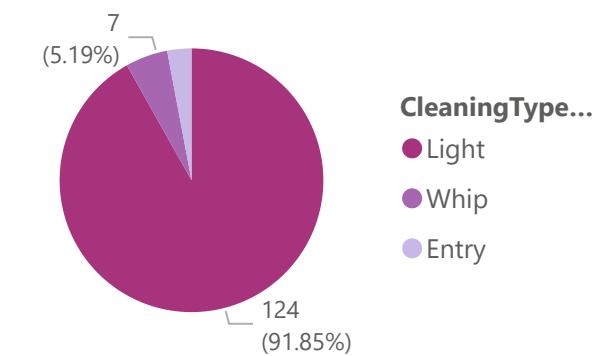
Total Bins Cleaned each Month



Bins handled by each worker based on purpose , status and Type

CleaningCompletedBy	BinPurpose	CleaningType_ID	BinStatus
Adam Barker	Feed Storage	Light	Late
Adam Barker	Temper	Light	OnTime
Adam Steele	Flour Storage	Whip	OnTime
Arturo Carranza	Feed Storage	Light	Late
Arturo Carranza	Flour Storage	Light	OnTime
Arturo Carranza	Temper	Light	OnTime
Bill Scott	Temper	Light	OnTime
Brandon Tanner	Temper	Light	OnTime
Dave Novajosky	Feed Storage	Entry	Late
Dave Novajosky	Flour Storage	Light	OnTime

Percentage of BinsCleaned based on Cleaning Type



Product Generation Analysis



119

Total No of Products

3

Total Belt lines

2

No. of Sites

125

Average of MinutesRun

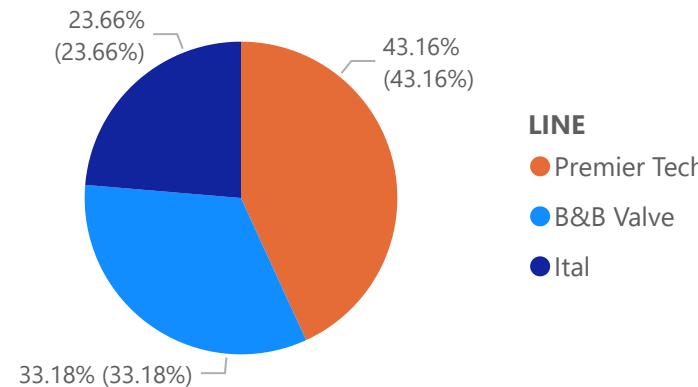
523K

Sum of TotalUnits

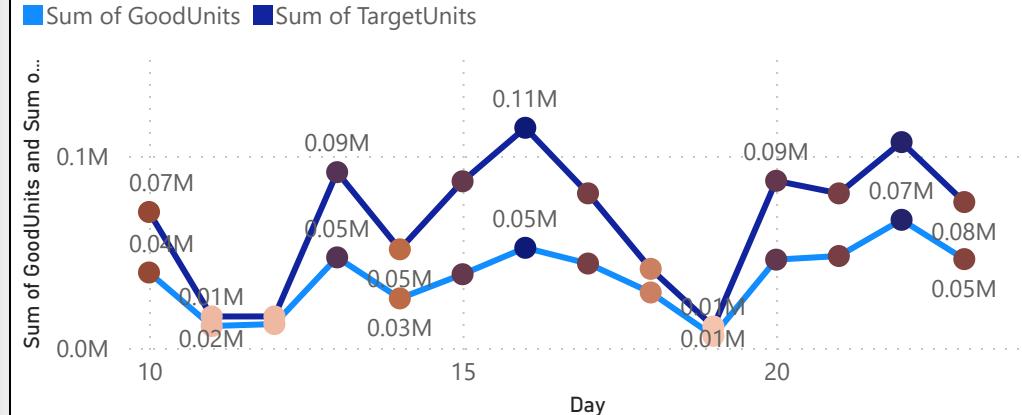
932K

Sum of TargetUnits

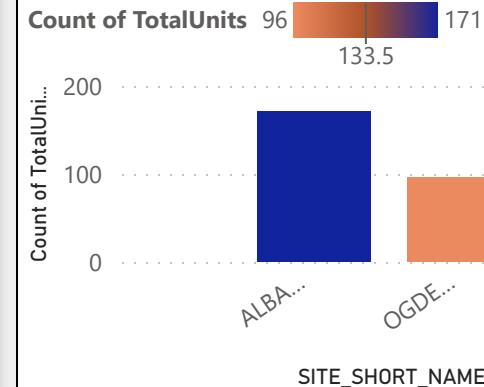
Percentage of RunMinute of each Line



Sum of GoodUnits and Sum of TargetUnits by Day



Count of TotalUnits by SITE_SHORT_NAME



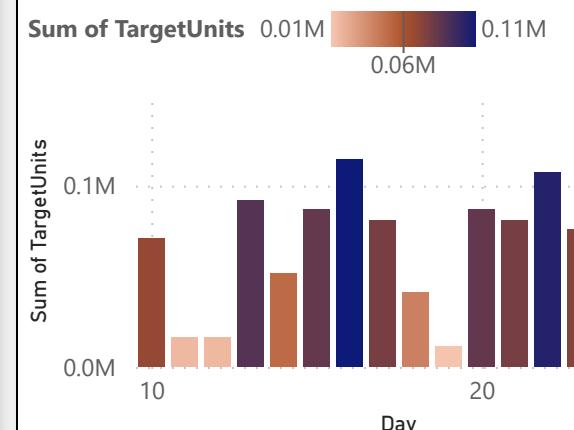
Sum of TotalUnits by LINE and Month



Goodunits, TotalUnits, MinutesRun based on Product and LINE

PRODUCT_DESC	LINE	Sum of GoodU...
(21043) NEW SPR SPEC HG FLR 50LB-AA-NWF	B&B Valve	
(21314) ARDENT SPR WHITE WW FLR 50LB-AA-NWF	Premier Tech	
2ND CLEAR FLR 50LB-AA (FEED)	B&B Valve	
3 STAR FLR 50LB-RK	B&B Valve	
4 BAKERS FLR 50LB-RG	B&B Valve	
AGUSTA TRIUMPH FLR 50LB-AZ	B&B Valve	
APOLLO HG FLR 50LB-RK6	B&B Valve	
Total		513

Sum of TargetUnits by Day



Sales Analysis of March'17



3

Total no of mills

7

Types of Class

191

Types of Items

4

Types of Order Status

141

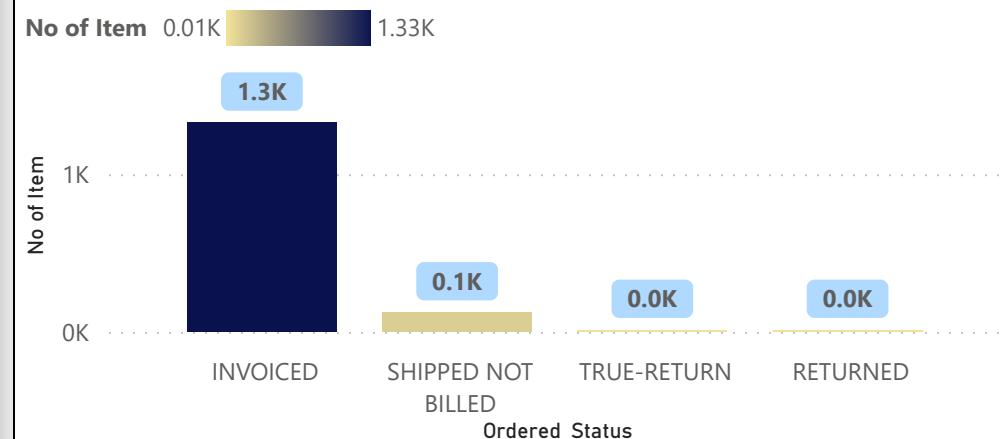
Total no of Customer

Site Name
ALBANY-1...
AYER-1004

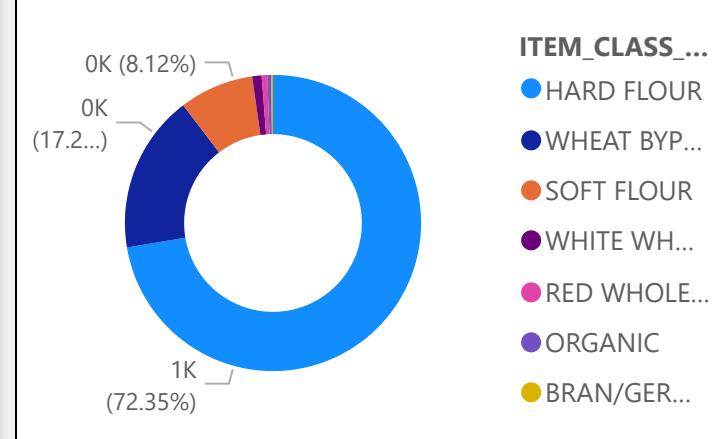
Customer and no. of Orders made

CUSTOMER_NM	count of orders
A B P CORP	3
A FIORILLO CO LLC	4
A FODERA & SON INC	43
A OLIVERI & SONS INC	20
AMARALS BAKERY INC	1
AMERICAN LICORICE CO INC	3
AMERICAN NUTRITION INC	5
AMERICAS BAKERY CORP	2
APFX LLC	11
Total	1465

No of item based on Order Status



Percentage of item made based on Class



No of order's in each Order Status



count of orders by Day



Customer's Rank based on Order's made

CUSTOMER_NM	customer rr
WALMART STORES INC	
PEPPERIDGE FARM INC	
BIMBO HUNGRIA CO	
FLOWERS BAKERIES LLC	
A FODERA & SON INC	
KING SOOPERS - RETAIL	
COSTCO WHOLESALE	
Total	

Fills Information Analysis'17



2

Total Regions Inv...

10

No. of States

60

No. of Cities

3

No. of sites

73

No. of Company

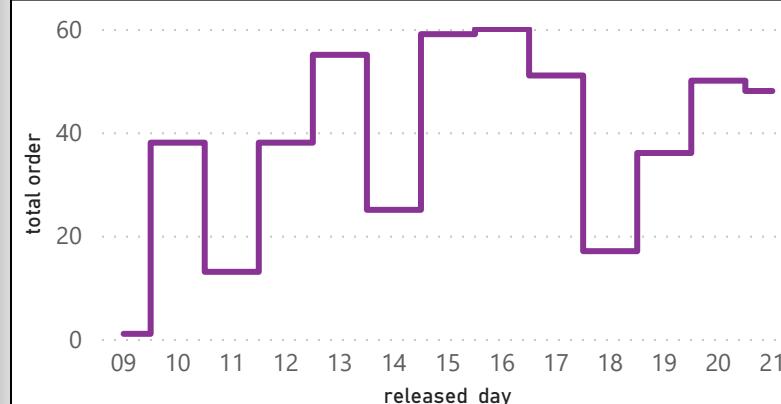
25K

Total Volume of Pr...

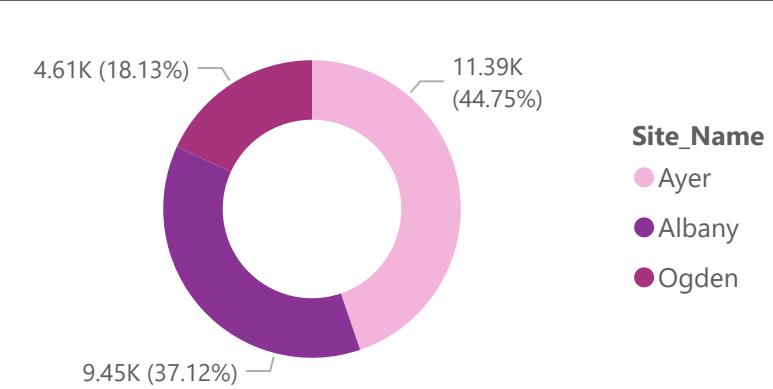
No. of Vessel based on Site, Shipping City

Site_Name	No. Of vessel	Shipping City	Shipping
Albany	22	ALBANY	NY
Albany	4	AMSTERDAM	NY
Albany	1	ASTORIA	NY
Ayer	14	BLOOMFIELD	CT
Ayer	3	BRAINTREE	MA
Albany	2	BRATTLEBORO	VT
Ayer	7	BRATTLEBORO	VT
Total	70		

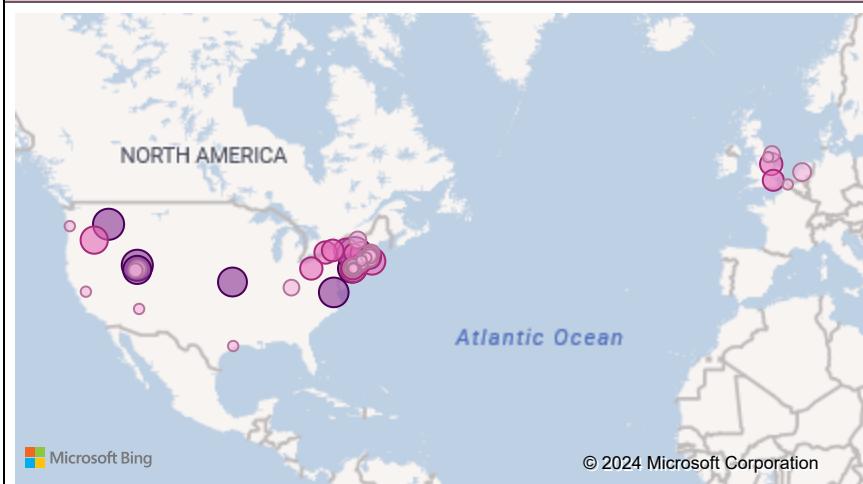
Total order based on Days of March'17



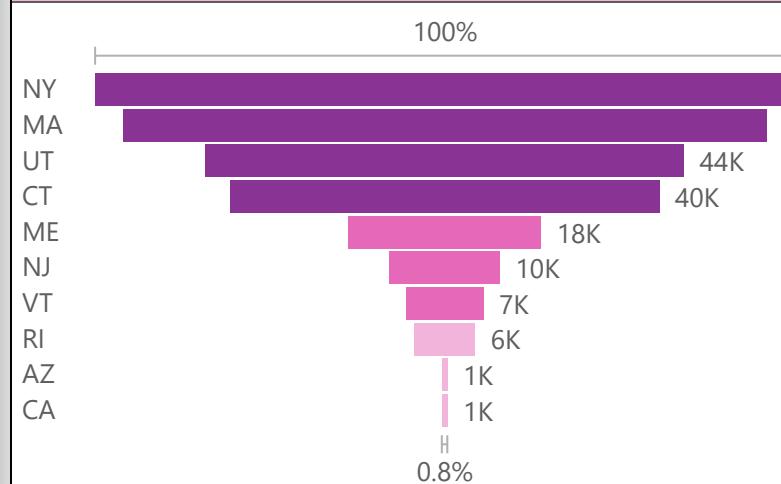
Percentage of Volume generated on each Site



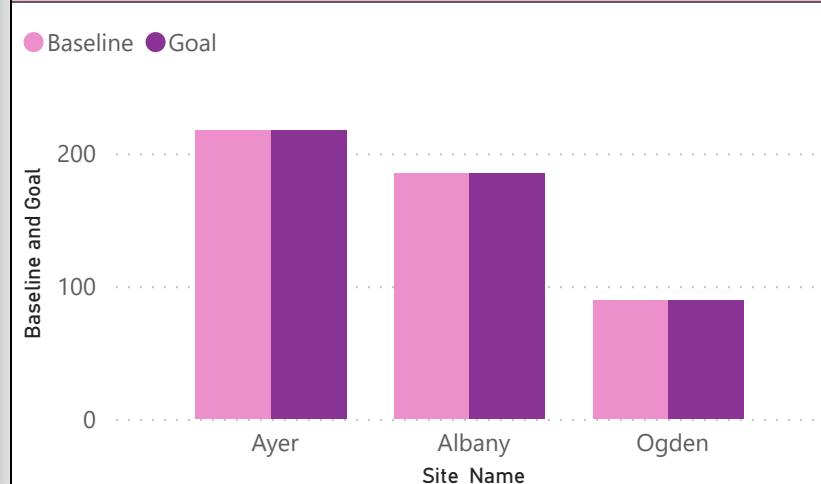
Total orders based on Locations



Accumulated Site Goal by State



Baseline and Goal by Site_Name



Work Order Analysis



9

Types of Category

9

Types of Maintenance

3

Types of Process indicator

4

Types of Status

2

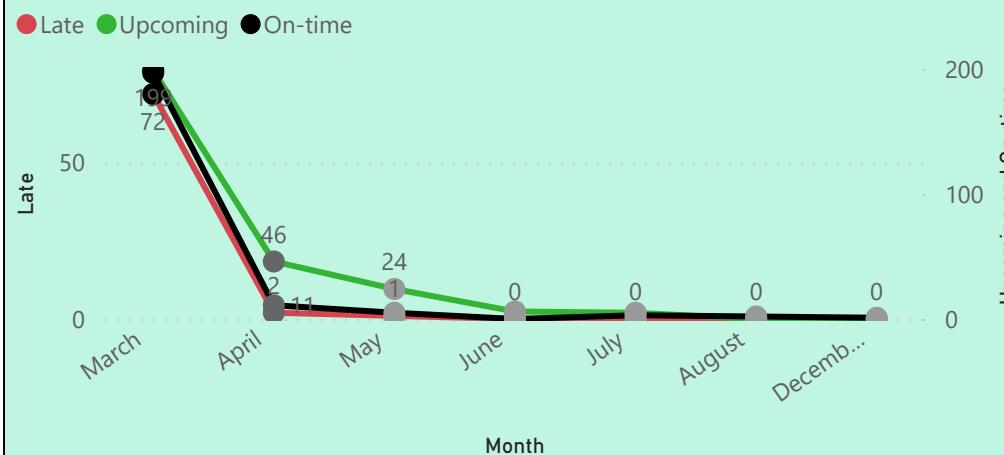
Types of Measures

STATUS_CD

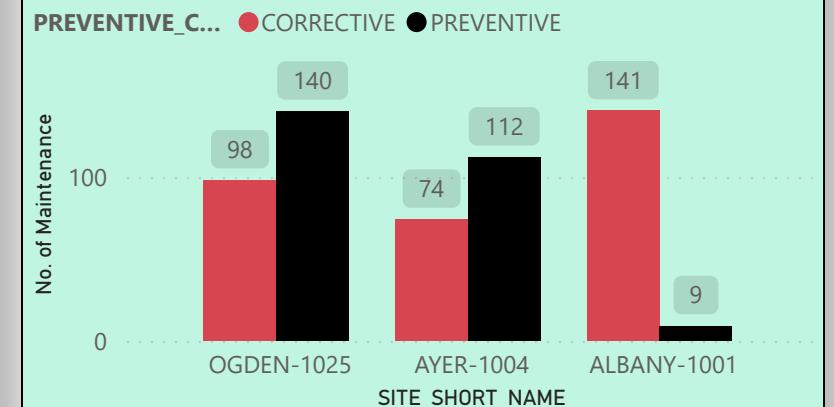
CANCELLED



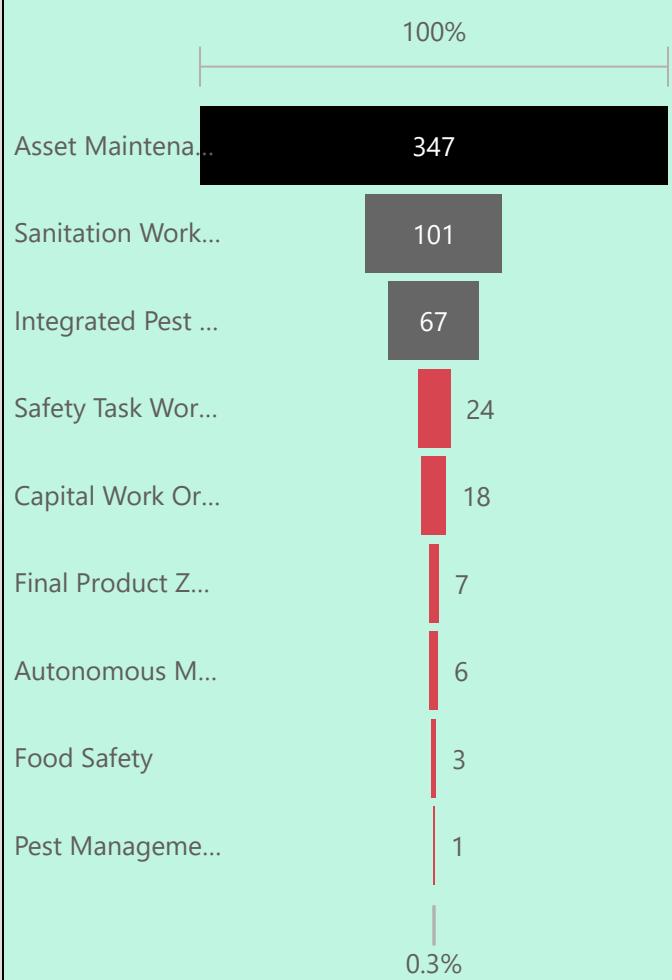
Late, Upcoming and On-time by Month



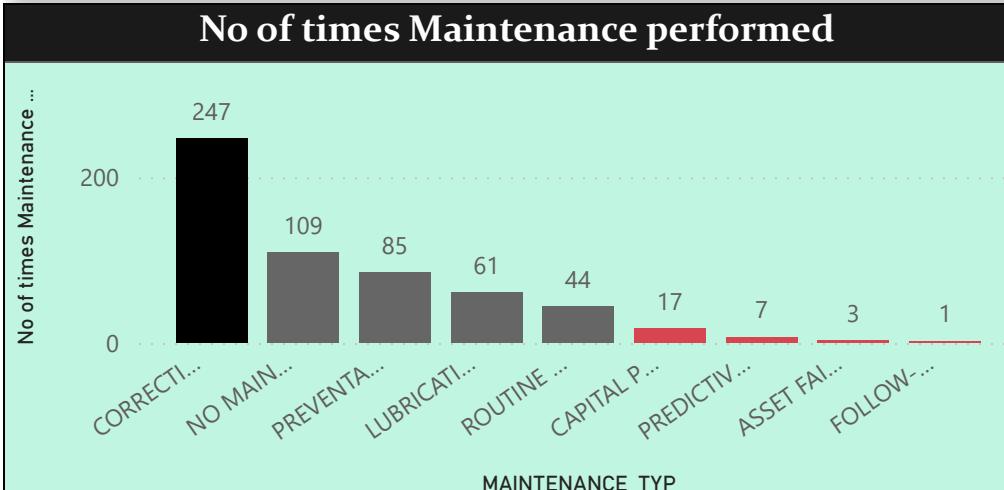
No. of Maintenance based on measure on each site



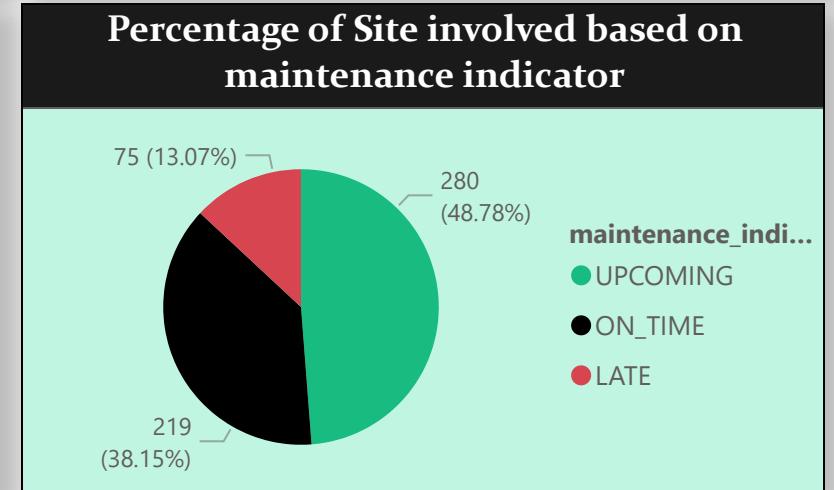
Total Work Order based on Category



No of times Maintenance performed

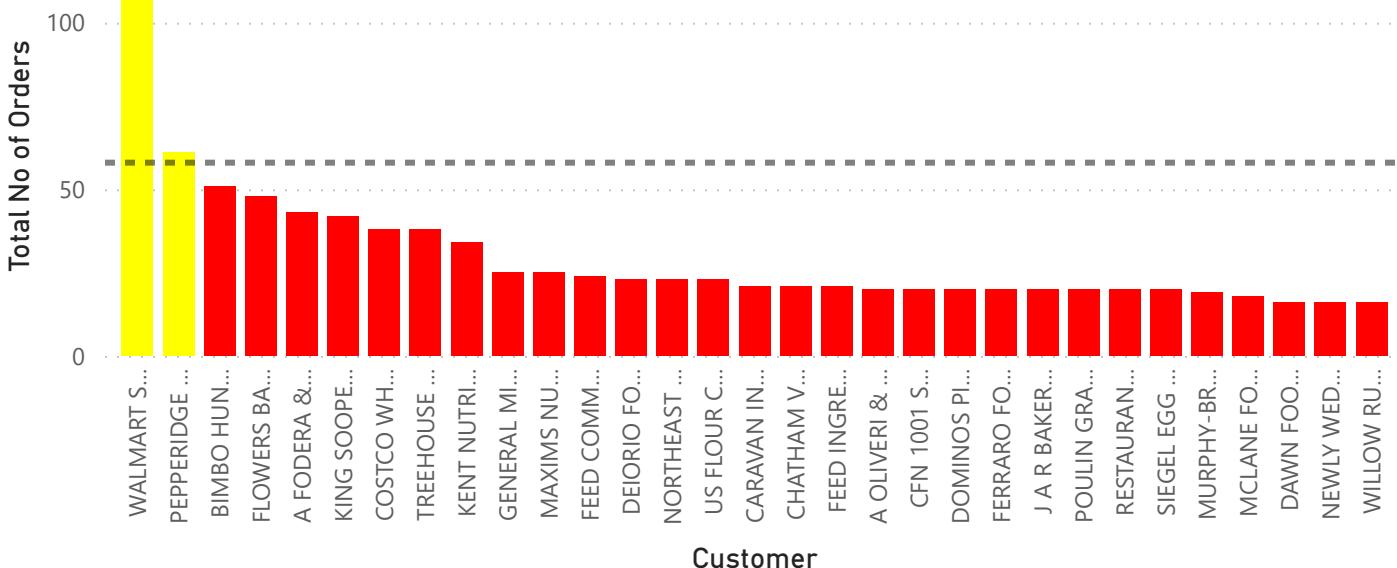


Percentage of Site involved based on maintenance indicator



Year	Quarter	Month	Day	count of orders	MTD	QTD	YTD
2017	Qtr 1	March	11	42	42	42	42
2017	Qtr 1	March	12	64	106	106	106
2017	Qtr 1	March	13	168	274	274	274
2017	Qtr 1	March	14	66	340	340	340
2017	Qtr 1	March	15	119	459	459	459
2017	Qtr 1	March	16	173	632	632	632
2017	Qtr 1	March	17	144	776	776	776
2017	Qtr 1	March	18	68	844	844	844
2017	Qtr 1	March	19	47	891	891	891
2017	Qtr 1	March	20	162	1053	1053	1053
2017	Qtr 1	March	21	151	1204	1204	1204
2017	Qtr 1	March	22	134	1338	1338	1338
2017	Qtr 1	March	23	127	1465	1465	1465
2017	Qtr 1	March	24		1465	1465	1465
2017	Qtr 1	March	25		1465	1465	1465
2017	Qtr 1	March	26		1465	1465	1465
2017	Qtr 1	March	27		1465	1465	1465
2017	Qtr 1	March	28		1465	1465	1465
Total				1465		1465	

Customer



ref line

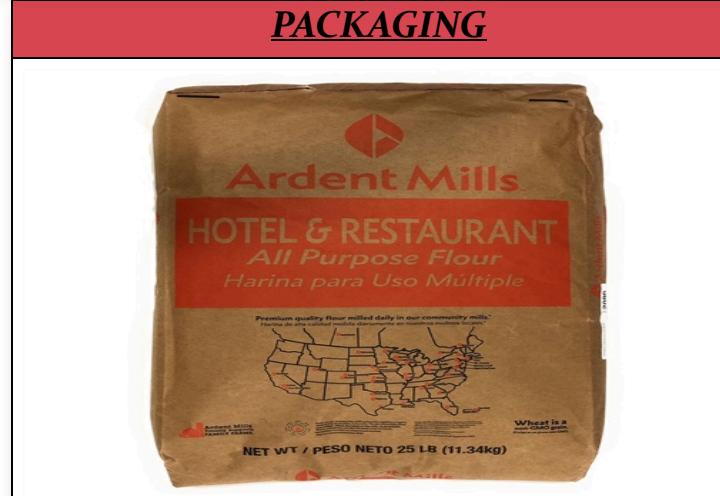
58

ARDENT MILL ANALYSIS

BIN CLEANING



PACKAGING

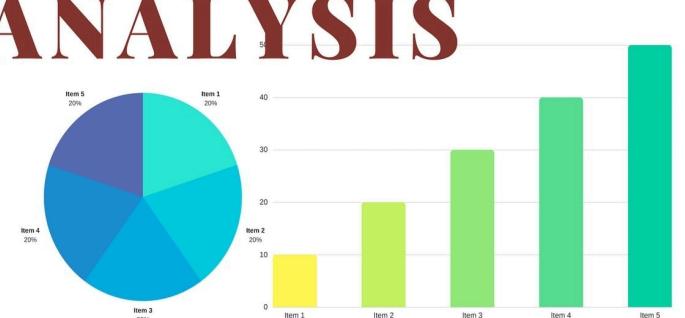


FILLS



SALES

SALES ANALYSIS



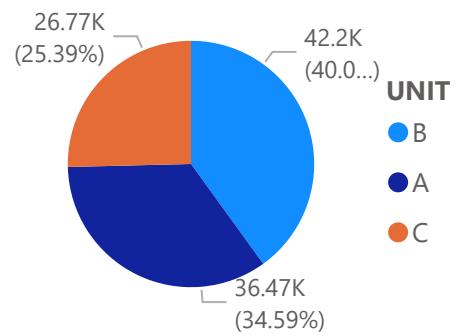
WORK ORDER



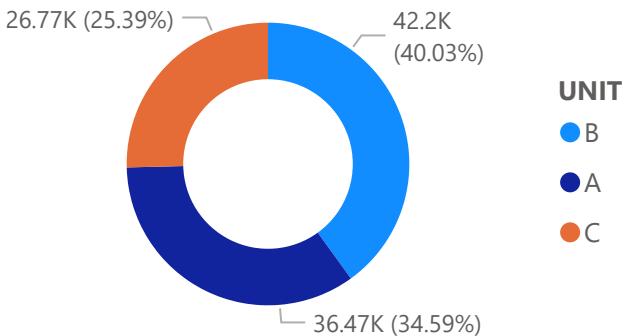
UNIT	Sum of Mill OEE	Sum of Calculated Downtime
A	101.15	17,414.04
B	127.39	13,663.03
C	51.59	13,190.76
Total	280.12	44,267.83

SITE_SHORT_NAME	Sum of NODemand Downtime	Sum of MinRun
ALBANY-1001	14,294.00	40,255.00
AYER-1004	8,640.00	25,920.00
OGDEN-1025	15,180.00	39,260.00
Total	38,114.00	1,05,435.00

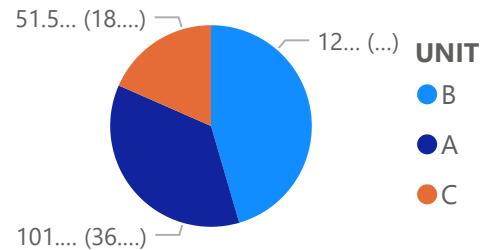
Sum of MinRun by UNIT



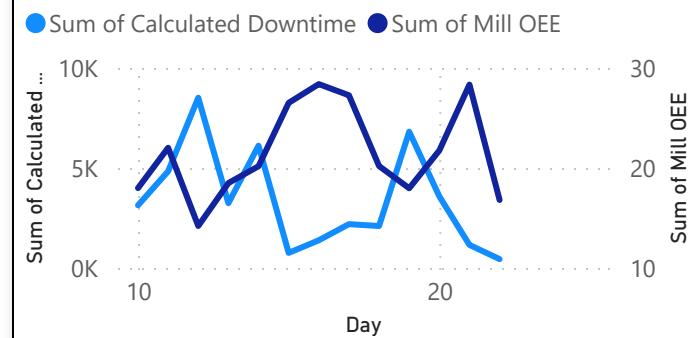
Sum of MinRun by UNIT



Sum of Mill OEE by UNIT



Sum of Calculated Downtime and Sum of Mill OEE by Day



PACKPLANT No_Pack

REGION Total Bins Last Bin_ID First Bin_ID

East	38	1AJK-B-20	1AJK-22
West			
Total	38	1AJK-B-20	1AJK-22

REGION	Total Bins
East	81
West	54
Total	135

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