

Answers

Glass shards	
Brittle plastic pieces	
Small piece of duct tape	
Metal shavings	
False eyelash	
Flour beetle	
Wood splinters	
Small screw	
Strand of hair from employee	
Wire clipping from electrical wire	
Piece of plastic handle	
Small piece of paper from ingredient bag	
Bristle from a cleaning brush	
Sliver of bone in boneless chicken breast	



Answers

- 1) What are two possible physical foreign material issues you may identify upon inspecting the top hatch of the trailer before and after unloading?

Deteriorated gasket on the hatch

Debris inside the hatch

Debris inside the trailer after it has been unloaded

Rust or oxidation of the trailer walls

- 2) The hose used for unloading is transported on the trailer in a compartment (pipe) and then hooked up for unloading the liquids. What are two possible physical foreign material issues with the hose, storage compartment, or connection port you may identify before connecting the hose to the trailer and building?

Deterioration on the interior of the hose

Deteriorated gasket in the cap on the unloading port

Physical foreign material inside the unloading hose

Debris inside the compartment where the hose is kept on the trailer

Debris, rust, or oxidation on the cap of the trailer

Answers

Glass light bulb on a forklift

Provide plastic lens caps/covers

Glass emergency light bulbs

Provide plastic lens caps/covers

Glass computer screen

Cover with a plastic shield

Exposed fluorescent bulbs in the ceiling of a production area

Use a shatter-resistant bulb or provide plastic covers on the lights

Glass bulb inside of an electric insect light trap

Provide a shatter-resistant bulb

Glass picture frame on the quality policy that is displayed in the production area

Provide a plastic picture frame

- Remove and discard all affected products and ingredients, including those previously produced that could have been jeopardized
- Stop production
- Document the cleanup of this area and what was done with all affected products and ingredients
- Gather appropriate cleanup tools and materials
- Quarantine the area
- Conduct an inspection with a flashlight to ensure all glass has been removed
- Thoroughly clean the area to remove any broken glass

Answers

1. Stop production
2. Quarantine the area
3. Remove and discard all affected products and ingredients, including those previously produced that could have been jeopardized
4. Gather appropriate cleanup tools and materials
5. Thoroughly clean the area to remove any broken glass
6. Conduct an inspection with a flashlight to ensure all glass has been removed
7. Document the cleanup of this area and what was done with all affected products and ingredients

Physical Foreign Material Devices Workshop

FOOD SAFETY AND SANITATION

Answers

Magnets

Glass	
Plastic	
Wood	
Metal	
Paper	
Insects	

Strainers

Glass	
Plastic	
Wood	
Metal	
Paper	
Insects	

**Bottle Washers or
Can Cleaners**

Glass	
Plastic	
Wood	
Metal	
Paper	
Insects	

Sifters

Glass	
Plastic	
Wood	
Metal	
Paper	
Insects	

Metal Detectors

Glass	
Plastic	
Wood	
Metal	
Paper	
Insects	