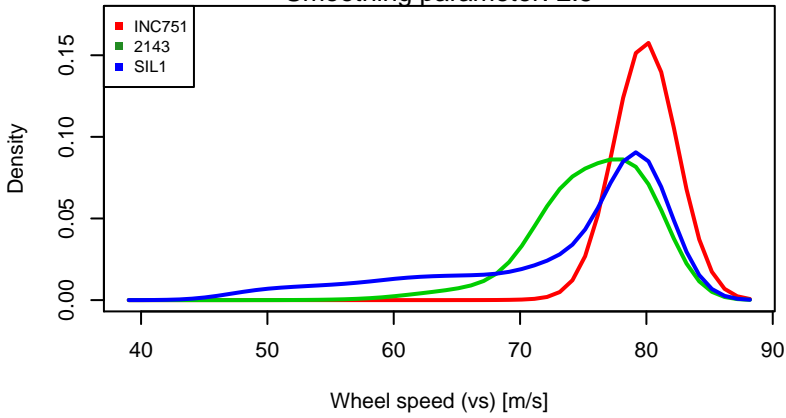


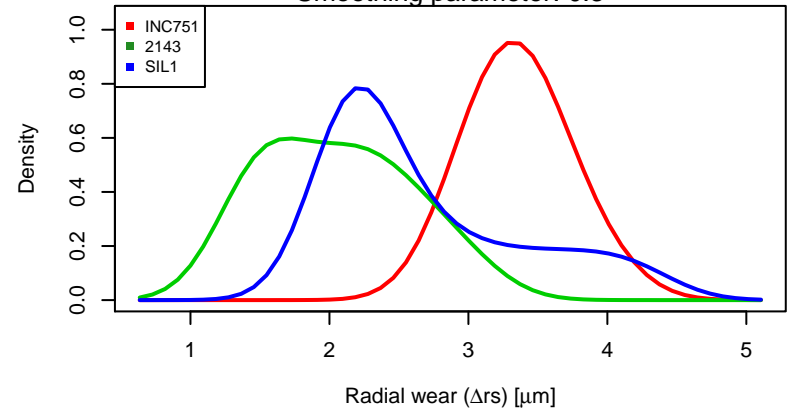
(a) Density of speed values for cBN

Smoothing parameter: 2.5



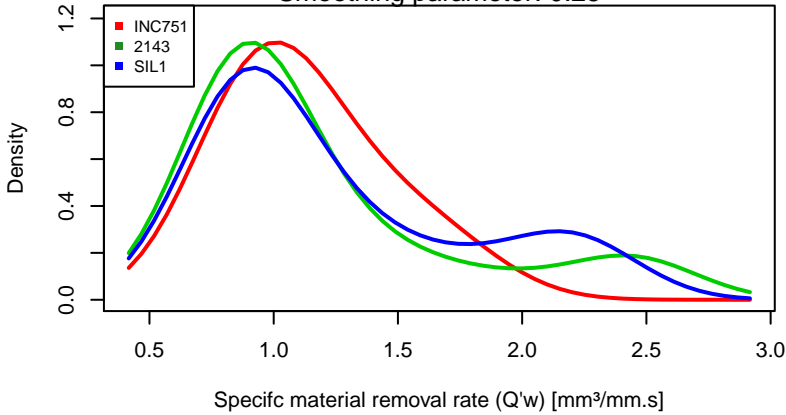
(d) Density of wear values for cBN

Smoothing parameter: 0.3



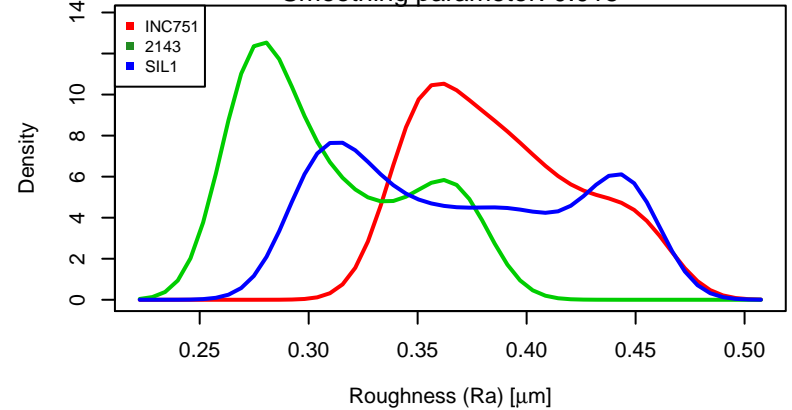
(b) Density of rate values for cBN

Smoothing parameter: 0.25



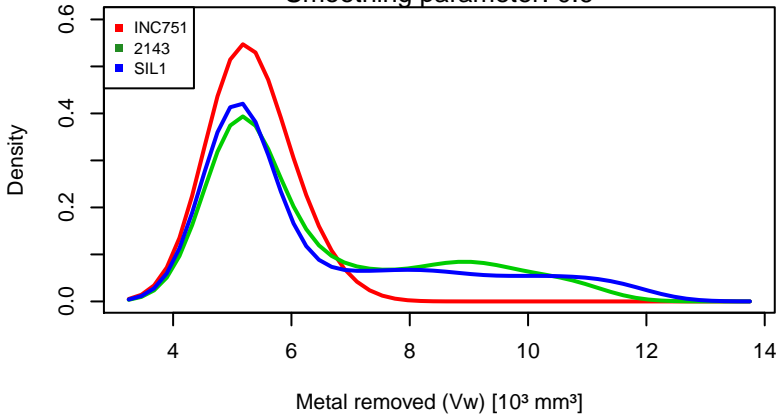
(e) Density of roughness values for cBN

Smoothing parameter: 0.015



(c) Density of volume values for cBN

Smoothing parameter: 0.6



(f) Density of cost values for cBN

Smoothing parameter: 3

