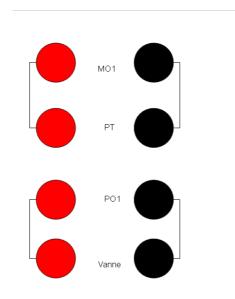


On realise le cablage pneumatique de cette facon, afin de pouvoir regler le debit d'entrée et le debit de perturbation à la sortie.



Programmation des entrées sortie et du PID entrée

TagName	01M01_08		LIN Name	01M01_08
Туре	AI_UIO		DBase	<local></local>
Task	3 (110ms)		Rate	0
MODE	AUTO		Alarms	
Fallback	AUTO		Node	>00
			Sitello	1
PV	0.0	%	Channel	1
HR	100.0	%	InType	mA
LR	0.0	%	HR_in	20.00
			LR_in	4.00
HiHi	100.0	%	Al	0.00
Hi	100.0	%	Res	0.000
Lo	0.0	%		
LoLo	0.0	%	CJ_type	Auto
Hyst	0.5000	%	CJ_temp	0.000
			LeadRes	0.000
Filter	0.000	Secs	Emissiv	1.000
Char	Linear		Delay	0.000
UserChar				
			SBreak	Up
PVoffset	0.000	%	PVErrAct	Up
AlmOnTim	0.000	Secs	Options	>0000
Alm0fTim	0.000	Secs	Status	>0000

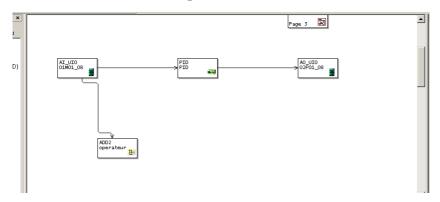
PID

TagHame	01M01_08		LIN Name	01M01_08
Туре	AI_UIO		DBase	<local></local>
Task	3 (110ms)		Rate	0
MODE	AUTO		Alarms	
Fallback	AUTO		Node	>00
			Sitello	1
PV	0.0	%	Channel	1
HR	100.0	%	InType	mA
LR	0.0	%	HR_in	20.00
			LR_in	4.00
HiHi	100.0	%	Al	0.00
Hi	100.0	%	Res	0.000
Lo	0.0	%		
LoLo	0.0	%	CJ_type	Auto
Hyst	0.5000	%	CJ_temp	0.000
			LeadRes	0.000
Filter	0.000	Secs	Emissiv	1.000
Char	Linear		Delay	0.000
UserChar				
			SBreak	Up
PVoffset	0.000	%	PVErrAct	Up
AlmOnTim	0.000	Secs	Options	>0000
Alm0fTim	0.000	Secs	Status	>0000

Sortie

TagHame	02P01_08		LIN Name	02P01_08
Type Task	AO_UIO		DBase Rate	<local></local>
	3 (110ms)			
MODE	AUTO		Alarms	
Fallback	AUTO		Node	>00
			Sitello	2
→ OP	0.0	%	Channel	1
HR	100.0	%	OutType	mA
LR	0.0	%	HR_out	20.00
			LR_out	4.00
Out	0.0	%	AO	0.00
Track	0.0	%		
Trim	0.000	mA	Options	>0000
			Status	>0000

Le bloc ADD convertie les pourcents en kPa



Le bouton pour régler entre 12 et 15kpa

