NOTICE OF SHIPMENT/ PACKING LIST

END ALLOYS TRACER#0485715US Page 1 of 4

CERTIFICATE OF TEST

AL 6168-6 0814

SOLD TO ROLLED ALLOYS INC 0133257-TEM FORMS DISTRIBUTION CUST. ORD. NO. & DATE 장

| BRACKENRIDGE, REPEAT DO FRI-ONDER RATE ORITY 7575-0 31 ACCEPTING MILL 07575-0 01/11/16 773550 CUST. CODE

SHIPPER NO. PA 513172 GOVT CONTRACT Flat Rolled Products

08/04/16 INVOICE DATE SHIPPED 034335 2370 BRACKENRIDGE #3 | PA MILL ORDER NUMBER 31020101060000 |52-016-014 | MATL | SHIPPINGLOCATION PRODUCT CODE

SHIP TO

125 WEST STERNS ROAD ROLLED ALLOYS INC. TEMPERANCE DSO

DSO PRIME

48182

MI

PO BOX 310 TEMPERANCE

48182

CARRIER GRADE AND SPECIFICATIONS

SND) (ASQR-01 REV 9) (ASME-SB-443 ED 2015 GRADE 1) (NACE MR0175/ISO 15156-3:10/2009) (WNR 2.4856) (S-1000 DATED 05/29/2015) (S-400 DTD 02/07/2014) (MTS 1187-1 CONDITION B) (02/11/15 EXCEPTIONS "ATI 625" NICKEL ALLOY PLATE-HOT ROLLED COILS ANNEALED PICKLED 3 EDGE (AMS 5599G) (ASTM-B-443-00 R2014 (EMS95377 REV D) (ROLLS ROYCE SABRE) (DIN EN 10204:2005 3.1 CERTIFICATE) - CLAY TRANSPORT, MTS 1187) (NACE MR0103:2012) GRADE 1) N06625)

ITEM PCS DIMENSIONS W/G/L

48./.250/329.9085

001B

C CUST IDENTITY 0042289

SKID

COIL # HEAT #

524225 -02 AAB36882

TEST #

13602

3742271

TAG #/ CD SKID THEO

#

GROSS TARE NET

INCERT CABSTIS S

13514 88 13602

> - 0.00800 GAUGE TOL: + 0.00800

- CUSTOMER SENT ELECTRONICALLY DO NOT SEND S/N - WILL BE DO NOT SEND PAPER CPY OF ACK RECEIVES THROUGH EXTRANET DIST:

--TA--.010 --CB--3.42 -------.08 --WO--8.66 TC --AL--7.22 TC --IN--60.09 --CR--22.18 --IS--222 ---S--.0001 600. --NW--.36 TC ---0---.04 (M.T. %) TYPE HEAT/TEST 524225-02 TEST LOCATION

五五二 --CO----IL--

4.28 .22

524225-02

HEAT

TEST LOCATION

ESR MELT METHOD: EF + AOD +

HARDNESS 99.HRBW TC 96.HRBW R/A0/٥ IN 2" 50.# TENSILE % ELONG PSI T 71700. YIELD

HARDENABILITY

ASTM GRAIN

SIZE

7

K

09:51:57

08/04/16

122600

PAGE 01 - CONTINUED ON PAGE 02

TEST LOCATION

ITEM TEST NO 3742271

001B

The above is a true copy of data on life. The material and test results conform to the sales contract and specification(s) as set forth in ATI Flat Holled Products' Order Acknowledgement.

Salety Data Sheets for this product are available on our website, www.ATmetals.com. Athorough raview of the Salety Data Sheet for the grade of material purchased chall be performed prior to working with this product and all ash a health considerations outlined must be implemented. carrier in first class condition, being correctly backed, at which time our responsibility for loss or damage in shipment ceased, For your projection pease examines shipment as it arrives. It amy shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

Stephen Wolff -Director, Corporate Quality Assurance

NOTICE OF SHIPMENT/ PACKING LIST

EED ALLOYS TRACER#0485715US Page 2 of 4 010

lat Rolled Products ACCEPTING MALL

PRODUCT CODE PA |513172 gov7 contract

CERTIFICATE OF TEST

AL 6168-6 0814

DATE SHIPPED 034335 MILL ORDER NUMBER

2370 BRACKENRIDGE #3 | PA |31020101060000 |52-016-014 | MATL | SHIPPINGLOCATION

0 BRACKENRIDGE,
REPENT DO FRI:
ORDER RATE ORITY
07575-0 31

01/11/16 773550

0133257-TEM FORMS DISTRIBUTION

CUST. ORD. NO. & DATE

CUST, CODE

SHIP TO

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48182

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ROLLED ALLOYS INC

PO BOX 310 TEMPERANCE

SOLD

125 WEST STERNS ROAD ROLLED ALLOYS INC. TEMPERANCE

48182

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- CLAY TRANSPORT, INC. 625" NICKEL ALLOY PLATE-HOT ROLLED COILS ANNEALED PICKLED 3 EDGE CARRIER GRADE

0.2% OFFSET METHOD Y.S. BY

SOURCE

ITEM TEST NO 001B 3742271

ELONG AT FRACTURE

ETCHANT USED: HC1/CHROMIC ACID METALLOGRAPHIC MAGNIFICATION: 100X - DATA NOT REQUIRED

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT. (L) IS THE LENGTH, LONG TRANSVERSE (LT) ATI-FRP DEFINES THE GRAIN ORIENTATION NOMENCLATURE AS LONGITUDINAL IS THE WIDTH, AND SHORT TRANSVERSE (ST) IS THE THICKNESS OR GAUGE.

ATI FLAT ROLLED PRODUCTS HAS COMPLIED WITH ALL PRODUCER REQUIREMENTS OF AS6279

MATERIAL IS OF USA MELT AND MANUFACTURE.

- CONTINUED ON PAGE 03 02 PAGE CONSIGNEE. Please Note. This consignment was furned over to entire in first Class condition, being concerfly banded at which time our responsibility for loss or damage in shipment, ceased, For your protection please examine shipment as it entives. If any shortage not damage it a skoovered, have a full description made by funsportation agent on warphil before \$grifty.

The above is a title copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Fiat Rolled Products' Order Acknowledgement. websile, www.ATmetals.com. Athorough review of the Serky Data Sherk for the grace of makenial purchased ath be performed prior to working with this product and all as it health considerations outfined must be implemented.

Stephen Wolff -Director, Corporate Quality Assurance

08/04/16

DATE SHIPPED

AL 6168-6 0814

CUST. CODE

| 01/11/16| 773550 |

0133257-TEM FORMS DISTRIBUTION

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CUST, ORD, NO. & DATE

BRACKENRIDGE,
REPEAT DO PRICE
ORDER RATE ORITY ACCEPTING MALL

SHIPPER NO. PA |513172 govr contract

MILL ORDER NUMBER 31020101060000 |52-016-014 | MATL | SHIPPING LOCATION PRODUCT CODE

2370 BRACKENRIDGE #3 PA

034335

SHIP TO

E 125 WEST STERNS ROAD ROLLED ALLOYS INC. TEMPERANCE

DSO

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TEMPERANCE PO BOX 310

ROLLED ALLOYS INC

SOLD

07575-0

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MACEN CLOSOLISAS

- CLAY TRANSPORT, INC. "ATI 625" NICKEL ALLOY PLATE-HOT ROLLED COILS ANNEALED PICKLED 3 EDGE CARRIER GRADE

EN 10204;2005 - ATI FLAT ROLLED PRODUCTS IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC. THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 24 DATED 10/16/2015.

ATI FLAT ROLLED PRODUCTS WORKS TO THE ROLLS ROYCE SABRE QUALITY MANAGEMENT SYSTEM REQUIREMENTS

BY TUV SUD, 4.3 QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, ANNEX I, (NOTIFIED BODY 0036) INDUSTRIE SERVICE GMBH,

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES FOR TESTING LOCATIONS TC, BN, MI,

C, S BY COMBUSTION/INFRARED

N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY

MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF B BY OES

AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES PB, BI, AG BY GFAA MATERIAL TESTED AT ATI FLAT ROLLED PRODUCTS GEAE S400 APPROVED FACILITIES (T1225 & T9317) NATRONA HEIGHTS, PA; BRACKENRIDGE, PA AND NEW BEDFORD, MA.

- CONTINUED ON PAGE 04 PAGE · 03

08/04/16

CONSIGNEE. Please Note—This consignment was furned over to carrien in first clease condition, being conceilly loaded, at which line our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. It any shortage of dranage is a discovered, have a full description made by transportation agent on waybit before signific.

The above is a true copy of data on life. The makeriel and test results conform to the sales contract and speckication(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement. Salety Data Sheets for this product are uvaliable on our websile, www.ATImefals.com. Athorough review of the assky Data Sheet for the grade of makinal purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

Stephen Wolff -Director, Corporate Quality Assurance

CERTIFICATE OF TEST

ROLLED ALLOYS INC SOLD 0133257-TEM FORMS DISTREUTION CUST. ORD. NO. & DATE 먌

| 01/11/16| 773550 | BRACKENRIDGE, | REPEAT | DO | PRI-| OFFT | DO | PRI-| 07575-0 | 31 | ACCEPTING MILL PRIME CUST, CODE

PA |513172 govt contract

2370 BRACKENRIDGE #3 | PA |31020101060000 |52-016-014 | MATL | SHIPPING LOCATION

ROLLED ALLOYS INC.

DSO

DSO 516

48182

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PO BOX 310 TEMPERANCE

SHIP TO

TRACE CASS LISS

- CLAY TRANSPORT, INC. "ATI 625" NICKEL ALLOY PLATE-HOT ROLLED COILS ANNEALED PICKLED 3 EDGE CARRIER

ATI FLAT ROLLED PRODUCTS HOLDS SEVERAL QUALITY AND LABORATORY CERTIFCATIONS THAT INCLUDE ISO-9001, AS9100, FRP AD 2000-MERKBLATT WO, EU PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, NADCAP, ISO/EIC 17025, GRAE S400 (T1225 & T9317), GEAE S-1000. REFER TO WWW.ATIMETALS.COM TO ACCESS THE CURRENT ATI QUALITY CERTIFICATIONS.

MATERIAL WAS SOLUTION ANNEALED AT 1600F (871C) MINIMUM, HELD WITHIN +/- 25F (+/- 14C) OF THE SETPOINT FOR A TIME COMNNESURATE WITH THICKNESS, AND COOLED AT A RATE EQUIVALENT TO AIR COOL OR FASTER.

THE NUMERIC CODES SHOWN UNDER MELT SOURCE CAN BE INTERPRETED AS FOLLOWS

- MATERIAL MELTED, ROLLED AND TESTED IN THE UNITED STATES

- FOREIGN MELT; ROLLED AND TESTED IN THE UNITED STATES.

ATI FLAT ROLLED PRODUCTS HAS RECEIVED NADCAP APPROVAL FOR CHEMICAL, MECHANICAL, METALLOGRAPHIC, HARDNESS, CORROSION TESTING, MECHANICAL TEST SPECIMEN PREPARATION, AND HEAT TREATMENT OF SPECIMENS. VERIFICATION OF SCOPE AND ACCREDITATION IS AVAILABLE ONLINE.

HOLLEP ALLEITS ACIDITY ASSERBANCE

EN 10204:2005 3.1 CERTIFICATE

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

TC = ATI-FLAT ROLLED PRODUCTS; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065

OF THE SETPOINT FOR MATERIAL WAS ANNEALED AT 1600 °F (871 °C) MINIMUM, HELD WITHIN ± 25 °F (± 14 °C) OF THE TIME COMMENSURATE WITH THICKNESS, AND COOLED AT A RATE EQUIVALENT TO AIR COOL OR FASTER. REISSUED BY ATI FLAT ROLLED PRODUCTS - 11/15/2016 08:54 /cmc

ď,

THE CHEMICAL PROPERTIES MEET THE REQUIREMENTS OF (AMS 5666J CHEMISTRY ONLY) SPECIFICATION REISSUED BY ATI FLAT ROLLED PRODUCTS' - 01/25/2017 09:06 /cmc

- FINAL PAGE.

CONSIGNEE. Prease Noie-This consignment was turned over to carefer in first dass condition, being contretly leaded, at which time our responsibility for loss or damage in shipment easted. For your protection please examine shipment as it arrives. It any shortage in damage is discovered, have a full description made by inansponsion agent on wayful before signing. PAGE 04

Satety Data Sheets for this product are available on our website, www.ATImetals.com. A thorough review of the gasty Data a Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

 $08/04/16 - 09 \pm 51$. The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement.

09:51:57

Stophen Wolff - De Chrance Director, Corporate Quality Assurance

Page 4 of 4 010 (RN CONTROL ALLOYS TRACER#0485715US

SHIPPER NO. Flat Rolled Products

DATE SHIPPED | MALL ORDER NUMBER

034335

125 WEST STERNS ROAD

Ħ TEMPERANCE

PRODUCT CODE

AL 6168-6 0814



Stephen J. Wolff Director, Corporate Quality Assurance

Corporate Quality Assurance Department 100 River Road Brackenridge, PA 15014 USA Phone: (724) 226-5344 Fax: (724) 226-5856 Stephen.Wolff@ATImetals.com

October 21, 2016

Adam Schwartz Rolled Alloys Director of Quality

Subject: AMS5599H

ATI 625[™] produced to AMS5599G meets the composition and properties requirements of AMS5599H.

Regards,

Stephen J. Wolff

CC:

D. M. Palo K. K. Schmidt J. K. Marinchek C. M. Napoli

HOLLED ALLOYS QUALITY ASSURANCE APPROVED A. Schwartz

DATE