



LED Panel Display Documentation

10x13 RGB dot display matrix that can be daisy chained

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1 Overall device description

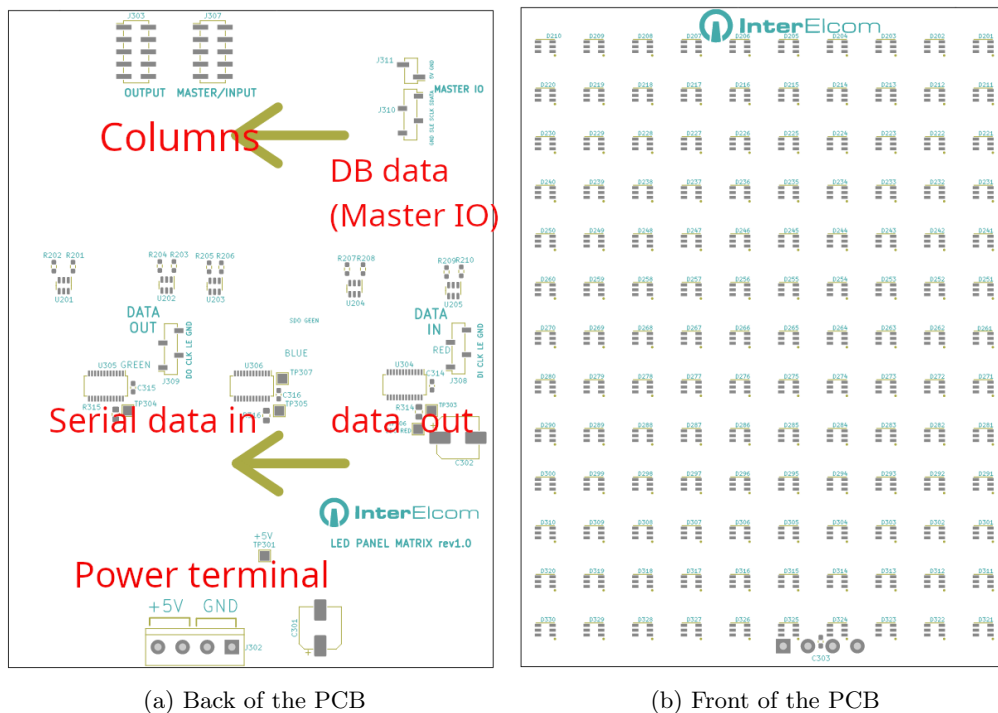
The panel in question is a 10 by 13 RGB pixel array that can be connected in a straight line in order to create an arbitrary length display. Each pixel can be a combination of red, green or blue. No gradient in between is possible. All panels in a line share a common column bus and serial data bus. Panel that is first in line is to be selected as a master by mounting a daughter board on its back. This daughter board serves as controller for whole display and allows for communication via RS-485 interface allowing for management of displayed text.

2 Physical description

2.1 Daisy chaining and panel board interface

Each panel has two connections for the columns that are shared between each board connected in series. In case of a board that is first in line one column line serves as a connection to a master daughter board. In case of each next segment the input and output connector for the column acts as a pass through. The daughter board should connect to the **Master / Input** connector and to the **Master IO** connector. In addition to ensure the robust mounting of two PCBs a hole for a M2 Screw is provided.

Arrows on the back of the PCB indicate in which way the panels should be arranged.



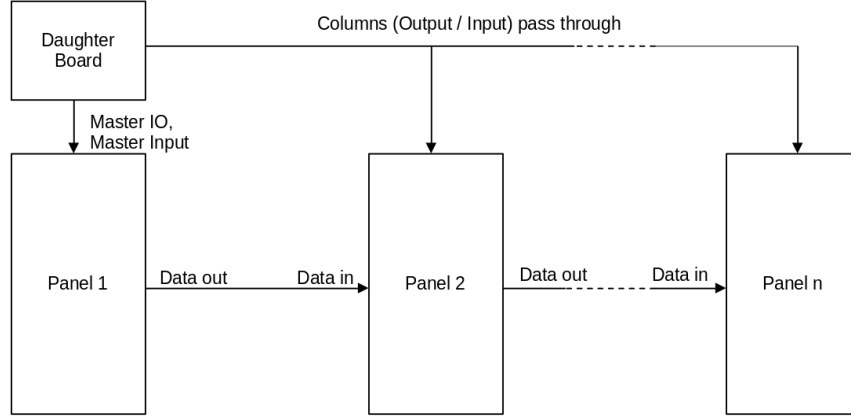


Figure 2: Block diagram of a system consisting of n panels

2.2 Daughter board

Daughter board also referred to as a DB board or a master is a PCB containing a STM32F030 microcontroller and a RS485 half duplex transceiver.

This part sends serial data to the first shift register in series and parallel data to all columns across the whole display. DB connects to a motherboard which should be the first panel in line to **MASTER/INPUT** 2 x 5 2.54 mm IDC connector and to **MASTER IO** connector which consists of 2 x 1 2.54 mm pin header for 5 V supply rail and 4 x 1 2.54 mm pin header for the serial data connection to the first shift register in line.

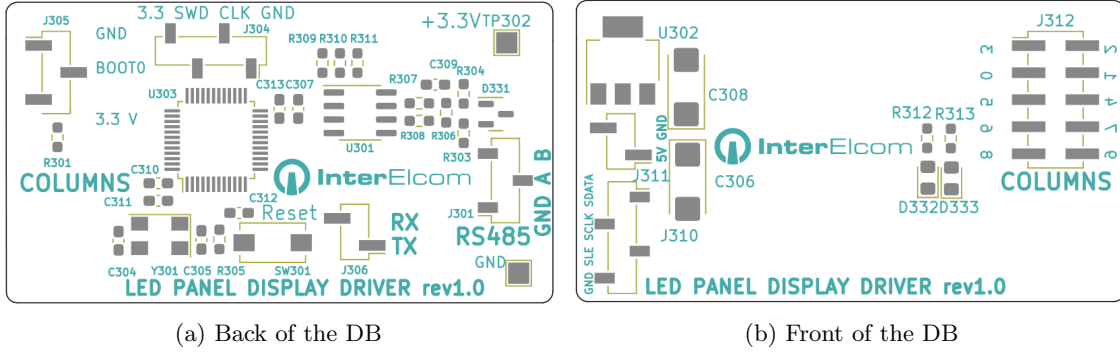


Figure 3: Illustration of the daughter board

2.3 Power connection and absolute maximum operating conditions

Power to the board is supplied by a 4 pin screw terminal in which there are two positive terminals and two ground terminals this allows for easy daisy chaining by linking one set of terminals from a block to another set of terminals on another block without making special cables for the whole length of the display. Example of such an application is shown in the fig. 4

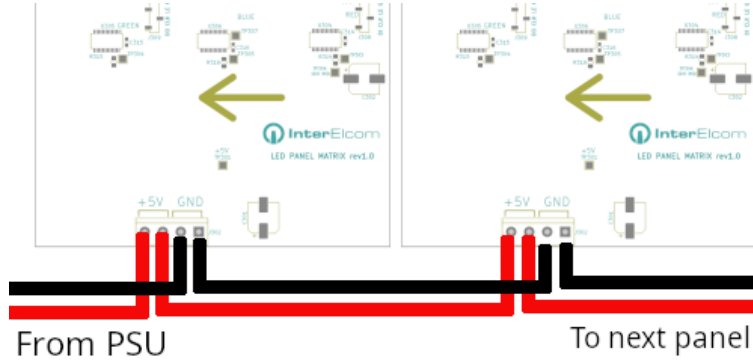


Figure 4: Suggested connection of power to series of panels

2.3.1 Absolute maximum operating conditions

| Symbol | Characteristic | Range | unit |
|-------------|--|---------|-------------|
| +5V VDD | DC power supply | 4.5-6 | V |
| DI, CLK, LE | Input voltage | VDD+0.4 | V |
| I_{max} | Maximum current drawn by single panel | 8 | A |
| I_{DB} | Maximum current drawn by daughter board master | 500 | mA |
| F CLK | Serial clock Frequency | 30 | MHz |
| T_{opr} | Ambient temperature of operation | -40+85 | C° |
| T_{stg} | Ambient storage temperature | -55+150 | C° |

Table 1: Absolute maximum operating conditions

2.4 Design implementation consideration

When a longer display is planned to be powered from a single power supply unit attention should be put on the resistance of the cables since in bus configuration presented in fig 4 a significant drop might occur along the power rail. For larger displays a multiple power supplies with common ground can be used to split the current load and to approximate a star topology.

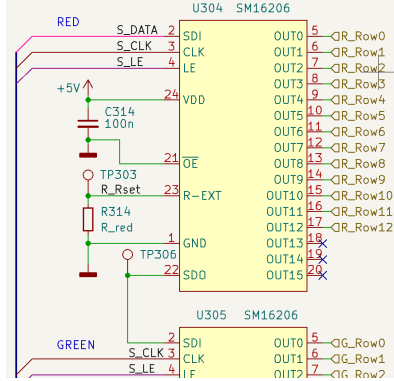
It is also a good practice to connect a power supply with short lead to the panel unit that has the daughter board mounted onto it. This method should prevent significant drops that may occur along the power line from affecting the more sensitive microcontroller.

The maximum current drawn by a panel with daughter board connected to it is equal to $I_{db} + I_{max}$

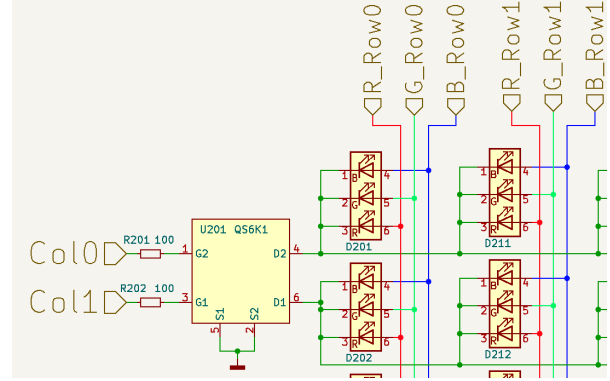
3 Theory of operation

3.1 Multiplexing and rows

Device bases its operation of the idea of multiplexing. Basically the rows and columns are switched in a certain configuration that allows the current flow to individual diodes without having as many connections on the copper layer as we have diodes.



(a) First shift register of DB



(b) Fundamental part of the matrix

Figure 5: Elements driving the rows and columns

In this case with 10 columns and 13 rows we have 130 diodes but only 23 physical lines to control. This control task is further simplified by the use of SM16206S integrated circuits. This IC consists of a sixteen bit shift register and constant current driver for each channel making it suitable for powering LEDs. Each panel uses three shift registers in series one for each color. Fixed resistors allow change of current that is to be supplied to each color of the panel. Control of the shift registers is done by the microcontroller which sets the latch and provides clock to all the registers in common (these signals are passed through the card and connect to all registers), Microcontroller also feeds the first register in line with serial data which passes through all chain setting the proper output ports to either high or low. This process sets the state of rows.

3.2 Columns and mosfets

There are also 10 pins of the microcontroller that need to set state of columns. As one can see in the figure 5b anodes of the diodes are connected to the rows (ports of SM16206S. Because ports of microcontroller cannot withstand large current flowing through them and since all the current from all panels would sink into these ports mosfets are used on each board to open or close the column to ground. For this task QS61 was chosen. This part consists of two N channel mosfets with low drain to source resistance smaller than 0.364Ω these devices can handle up to 1 A of constant current. Since we use one mosfet per column we can expect current reaching up to 260 mA assuming forward current of 20 mA for each diode. This is safe bulk estimation leaving in safe space of operation with not much of dissipated heat. Since these mosfets are expected to switch rapidly and since all gates are connected to shared bus a series 100Ω resistors were put between microcontroller and each drain to limit the inrush current to the gate. input capacitance of the chosen mosfet input is approximately 77 pF which is not a large amount for a mcu port but we have consider multiple gates in parallel with long tracks leading to ever larger capacitance and hence choice of series current limiting resistor to each gate is a rational choice.

3.3 LED current setting

Each SM16206S shift register has a constant current driver at each output port allowing for the setting one value of current output for all sixteen channels. Each board has SM16206 IC for red green and blue color. Therefore there are three resistors on each board setting the current for red green and blue LEDs of each pixel. These resistors are marked as R315 for green, R316 for blue and R314 for red color. Value of resistance that should be presented between R_{ext} port and ground in order to obtain desired output current I_{out} in mA can be calculated from the formula:

$$R_{ext} = \frac{16500}{I_{out}} \quad (1)$$

Data sheet of the SM16206 also provides a graph of this function as an $f(R_{ext}) = I_{out}$.

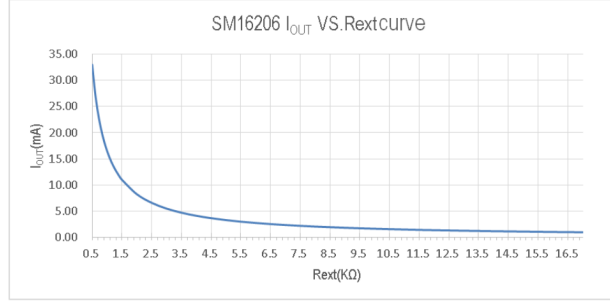


Figure 6: SM16206 output port current curve between IOUT and Rext

This constant current driver will also supply constant current as the voltage input is changing however care should be taken to supply only a V_{DD} that is within the maximum operating conditions specified in table 2.3.1. Higher voltage might cause higher heat dissipation because of the liner regulation in the IC and lack of external current limiting resistors. Lower voltage might trigger brown out detection on the controller daughter board.

Note that each pixel can display not only one of three colors separately but also multiple at once however the limitation is that it cannot mix their intensities limiting its ability to create gradients.

3.4 Daughter board and RS-485 interface

The controller board steps down voltage from 5V (V_{DD}) to 3.3 V for a STM32F030 microcontroller. Daughter board also implements an RS-485 interface so that instruction what to display can be send remotely from another embedded system or computer. For that TI SN65HVD11 is used as a transceiver for half duplex RS 485.

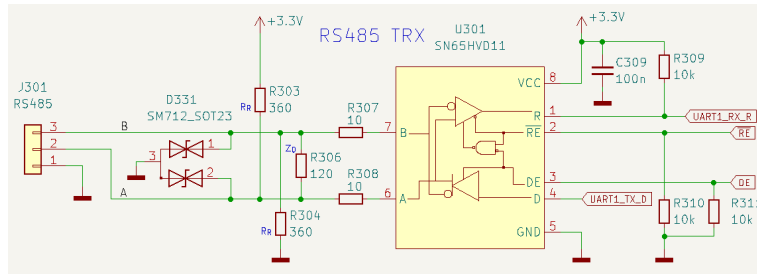


Figure 7: used implementation of RS485 transceiver

ESD protection including TVS diodes and pulse proof resistors was implanted according to a data sheet. Receiver enable and data enable pins are pulled low while receiver pin input is pulled high by 10k resistors each. Similarly to all ICs on this board transceiver supply voltage is decoupled by 100 nF capacitor.

4 PCB layout

Whole project was designed in KiCad 6.0. PCB is a two layer design with dimensions 100 mm by 136 mm. Every component beside the power terminal is surface mounted. Back of the PCB is occupied by the LEDs and each is placed 10 mm apart from another in both horizontal and vertical axis. What is more if two boards are placed next to each other the distance between two LEDs on edge is also 10 mm. PCB also has four holes for the M3 screw for mounting. Each LED is IE-3535 RGB in a 3.5x3.7 mm case with white diffuser at the top. This led is cheap and suitable for an outdoor applications. Absolute maximum forward current is 30 mA for each color, however because of the nonlinear region we will run the LEDs below 20 mA each. All the connectors are mounted o the side of the PCB that is opposite to the LEDs so that clear display can be assembled. Board uses lots of vias in order to provide low resistance to each element of the matrix.

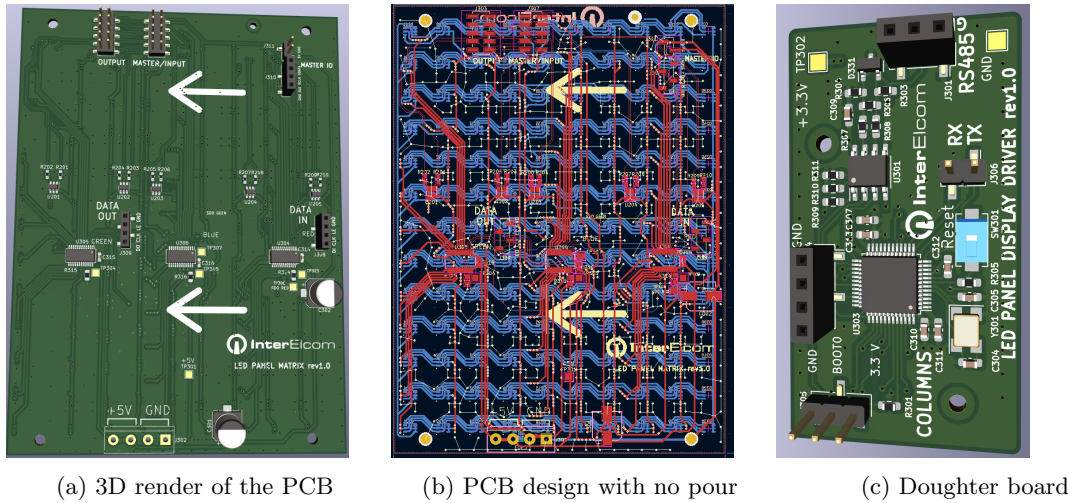


Figure 8: Design of panel and daughter board PCBs, DB is not to scale

Layout was designed in such a way that the top copper layer is used for power delivery to the ICs and daughter board as well as serial data between the registers. This top layer is also mostly responsible for column connection since it also has the mosfets on it. Bottom layer mostly the 13 rows and has footprints for all the diodes.

For larger scale manufacturing a via optimization could save some cost. Also a four layer board might turn out to be beneficial since it would save a significant amount of vias necessary.

Daughter board is also a two layer board with dimensions 51.63 mm by 28.254 mm.

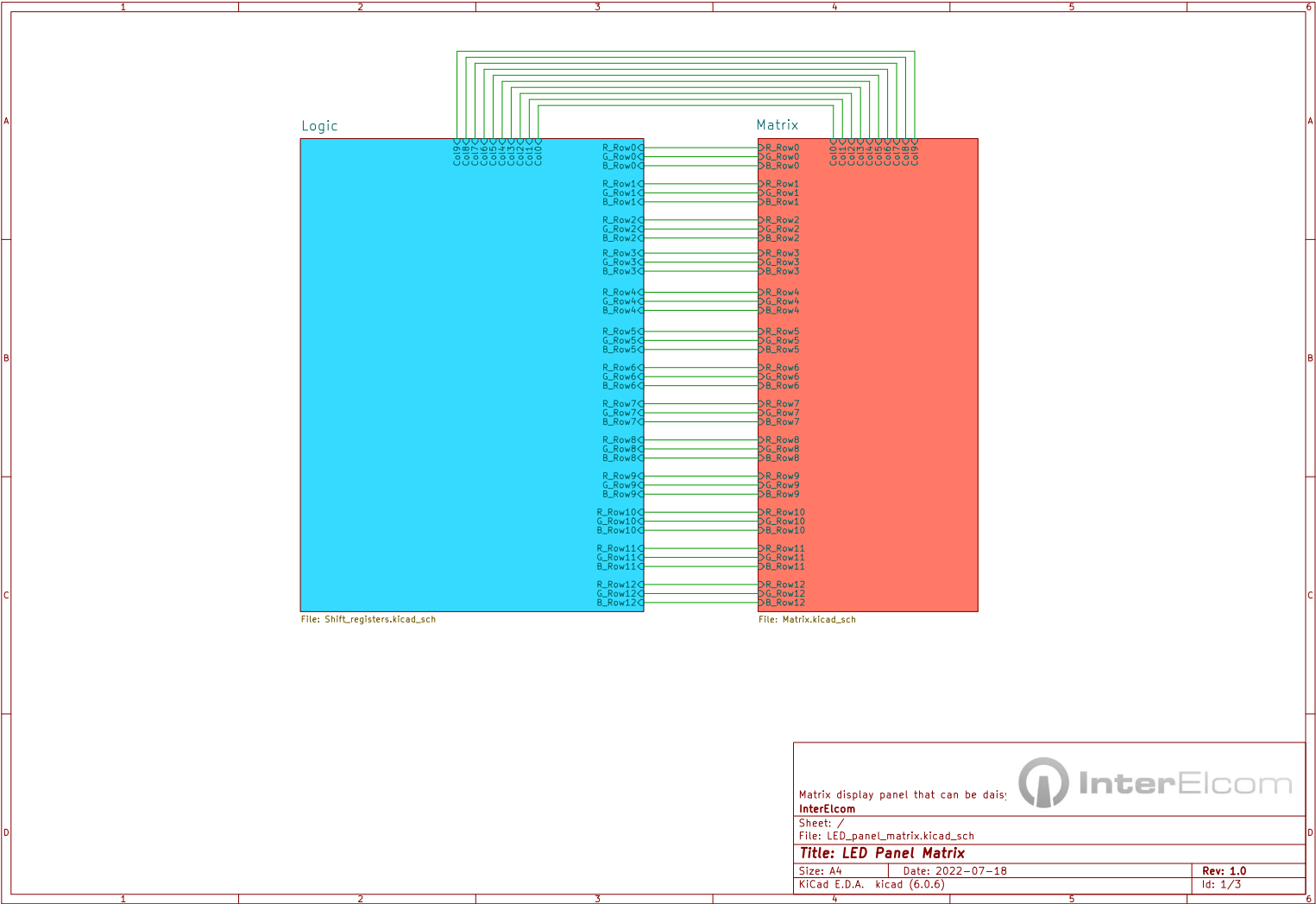
5 BOM

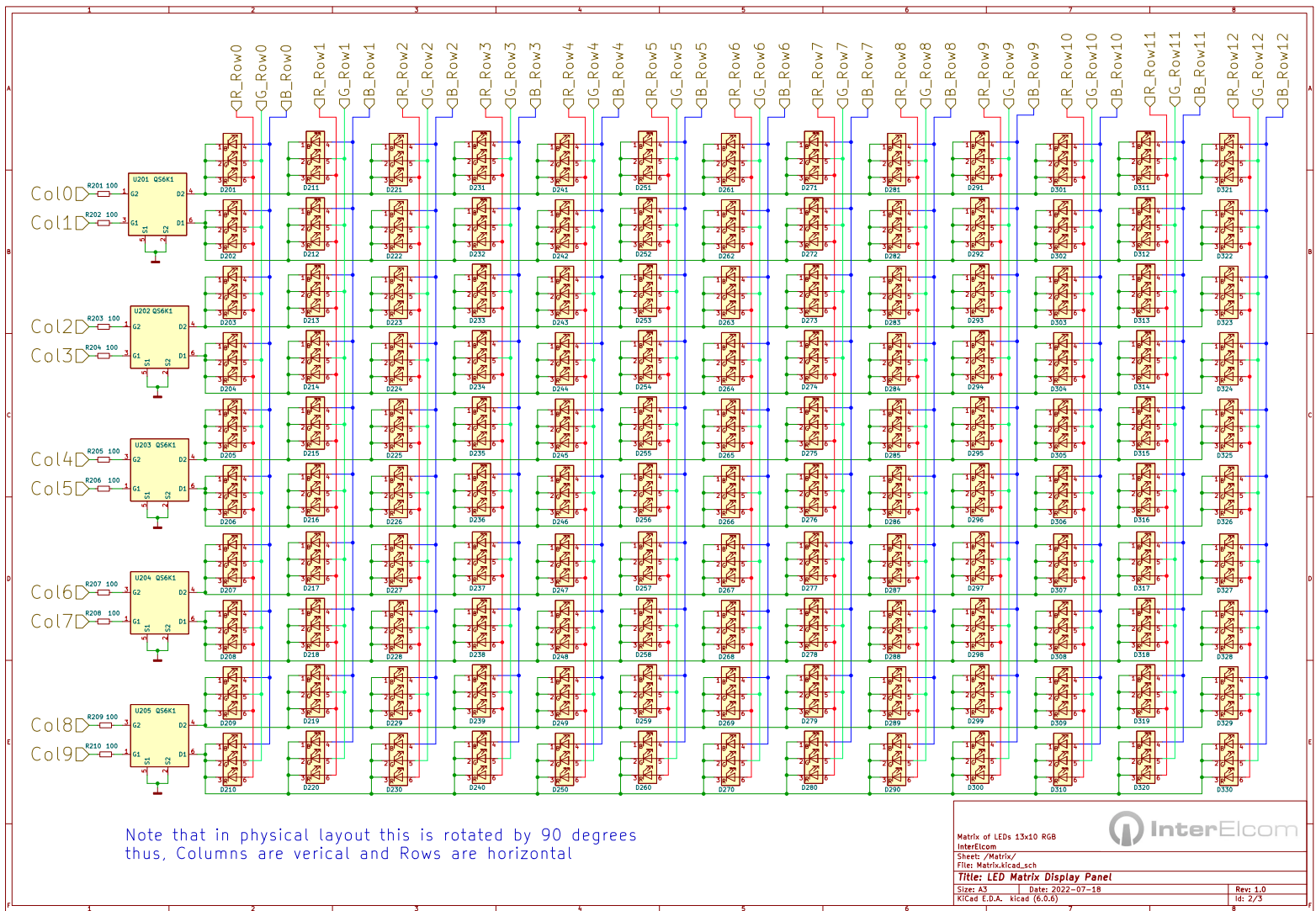
Fully detailed BOM including footprints, side of mounting, manufacturer part number and links is prepared in a separate spreadsheet.

| Nr | Comment | Description | Value | Quantity | Designator |
|----|--------------------------|------------------------------|-------------|----------|---|
| 1 | Electrolytic Capacitor | elect. 220u Cap 16V 8x18mm | 220u | 2 | C301, C302, |
| 2 | Capacitor | 100nF 50V X7R ±10% | 100n | 10 | C303, C307, C309, C310, C311, C312, C313, C314, C315, C316, |
| 3 | Capacitor | 20pF 100V NPO ±5% | 20p | 2 | C304, C305, |
| 4 | Capacitor Tantalum | 10uF 20V | 10u | 2 | C306, C308, |
| 5 | RGB LED | SMD 3.5x3.7mm RGB LED | IE-3535 | 130 | D201 to D330 |
| 6 | TVS diodes, ESD | TVS array SOT23-3 7.5-13.3V | SM712 | 1 | D331, |
| 7 | Indicator LED | SMD 0805 LED red | Green | 1 | D332, |
| 8 | Indicator LED | SMD 0805 LED Green | Red | 1 | D333, |
| 9 | RS485 Header | 2.54mm pin Header Male | RS485 | 1 | J301, |
| 10 | MB Power connector | P5.08 1x4 Screw Terminal | Power Input | 1 | J302, |
| 11 | MB Column connector | IDC 2.54mm SMD pin header | Columns IO | 2 | J303, J307, |
| 12 | DB ICSP connector | 2.54mm pin Header SWD | SWD | 1 | J304, |
| 13 | Boot selector | 2.54mm pin Header selection | SELECTOR | 1 | J305, |
| 14 | DB UART connector | 2.54mm pin Header 1x3 UART | UART 2 | 1 | J306, |
| 15 | MB Serial Data connector | 2.54mm pin Header Male 1x4 | BUS IO | 2 | J308, J309 |
| 16 | Resistor | SMD 0603 10k 0.1W ±5% | 10k | 6 | R301, R302, R305, R309, R310, R311, |
| 17 | Resistor | SMD 0603 360 0.2W ±5% | 360 | 2 | R303, R304, |
| 18 | Resistor, RS 485 Rt | SMD 0603 120 0.1W ±5 | 120 | 1 | R306, |
| 19 | Resistor | SMD 0603 10 1/4W Pulse Proof | 10 | 2 | R307, R308, |
| 20 | Resistor | SMD 0603 510 0.1W ±5% | 510 | 1 | R312, |
| 21 | Resistor | SMD 0603 680 0.1W ±5% | 680 | 1 | R313, |
| 22 | Resistor | SMD 0603 100 0.2W ±5% | 100 | 2 | R201, R202, R203, R204, R205, R206, R207, R208, R209, R210 |
| 23 | Resistor, I set | SMD 0805 820 0.125W ±1% | 820 | 1 | R314, R315, R316 |
| 24 | Tactile Switch | SMD 12VDC SPST | SW_SPST | 1 | SW301, |
| 25 | IC RS485 TRX | RS485 SOIC 8 TRX IC 3.3V | SN65HVD11 | 1 | U301, |
| 26 | Voltage regulator | 3.3V LDO regulator SOT223 | LM1117-3.3 | 1 | U302, |
| 27 | MCU | MCU LQFP48 STM32F030C6Tx | STM32F030 | 1 | U303, |
| 28 | IC, LED driver | CC 16 bit shift SSOP24 | elect | 3 | U304, U305, U306, |
| 29 | Crystal | 8MHz ±20ppm 18pF 5.3x3.2mm | 8MHz | 1 | Y301, |
| 30 | Mosfet array | 2x N channel MOSFET 1A SOT | QS6K1 | 5 | U201, U202, U203, U204, U205 |
| 31 | DB Column connector | 2.54mm pin Header Female 2x5 | Columns | 1 | J312 |
| 32 | DB Power connector | 2.54mm pin Header Female 1x2 | +5V GND | 1 | J311 |
| 33 | DB Serial Data connector | 2.54mm pin Header Female 1x4 | Bus IO | 1 | J305 |

Table 2: Bill of materials

6 Schematic





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