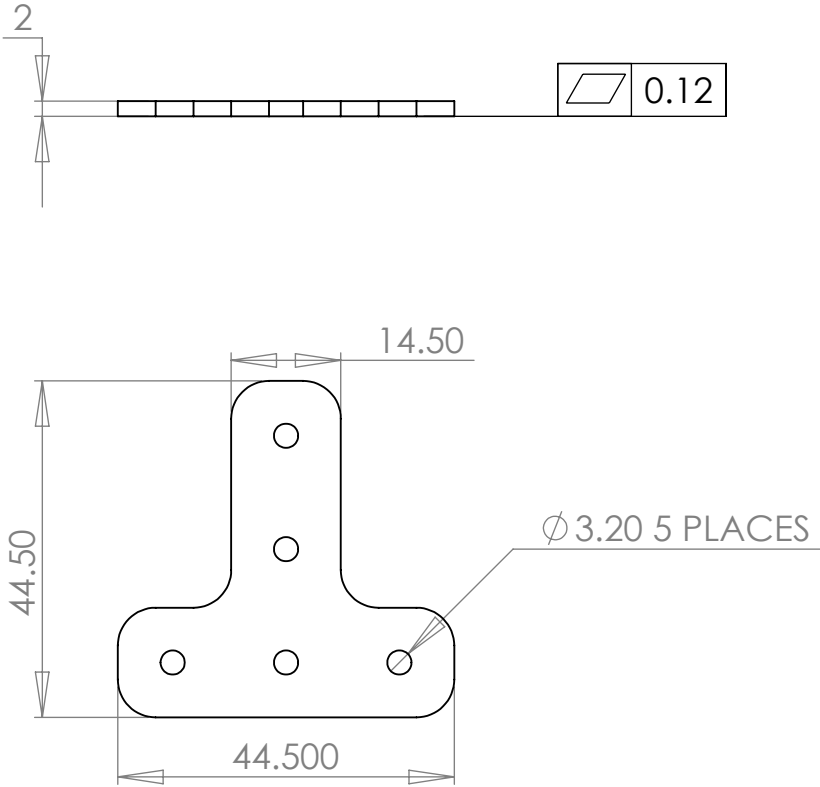


NOTES:

UNLESS OTHERWISE SPECIFIED:

1.
- CAD: USE TL400-000108-001.DXF FOR TOOLING AND MANUFACTURE. THIS DRAWING WAS GENERATED FROM A CAD DATABASE. QUERY CAD FILE FOR BASIC DIMENSIONS. IF A CONFLICT EXISTS BETWEEN THIS DOCUMENT AND ANY REFERENCED DOCUMENT, THIS ONE TAKES PRECEDENCE.
2.
- DIMENSIONING: ALL DIMENSIONS ARE IN MM. DIMENSIONING AND TOLERANCING ARE PER ASME Y14.5-1994.
3.
- TOLERANCES: UNLESS OTHERWISE STATED, FEATURE SIZE AND POSITIONAL TOLERANCES ARE AS FOLLOWS:  
  
X ± 0.50 MM  
X.X ± 0.50 MM  
X.XX ± 0.50 MM  
ANGLES ± 2°  
ALL BEND POSITIONS: ± 0.50 MM
4.
- MATERIAL: ALUMINUM, 5052H32, 2MM THICK.
5.
- FINISH: ANODIZE PER MIL-A-8625 TYPE II B. DYE BLACK AND SEAL DYE LAYER AFTER ANODIZING.
6.
- PART CLEANINESS: REMOVE ALL BURRS & SHARP CORNERS. CLEAN OFF ALL OILS, DIRT, OR OTHER CONTAMINANTS
7.
- INSPECTION DIMENSIONS: DIMENSIONS IN OVALS SHALL BE INSPECTED AT INCOMING INSPECTION.
8.
- RoHS COMPLIANCE: THIS COMPONENT SHALL COMPLY WITH THE EU 2002/95/EC (RoHS) AND EU 2002/96/EC (WEEE) DIRECTIVES
9.
- CONTROLLED DRAWING: NO CHANGES TO THIS DRAWING ALLOWED WITHOUT PRIOR APPROVAL FROM TAM LABS, LLC.

REV		DESCRIPTION OF CHANGE	DATE
01			



COPYRIGHT © TAM LABS LLC		TOLERANCES:		TITLE:	
The CAD and 3D data files, drawings, designs, specifications and engineering information in this drawing is the exclusive proprietary property of Tam Labs, LLC and are not to be disseminated without prior written permission from Tam Labs, LLC. It is disclosed with the understanding that acceptance or review by the recipient constitutes an undertaking by the recipient: 1) to hold this information in strict confidence and 2) not to disclose, copy or use the information in whole or part for any purpose other than which disclosed.		REFER TO NOTES FOR TOLERANCE INFORMATION.		Joining Plate, T, Metal, OpenBeam 15 Series	
SIZE:		ENGINEER:	TERENCE T.S. TAM	PART NUMBER:	REV
B		DRAWN BY:		TL-400-000108	01
DATE CREATED:					