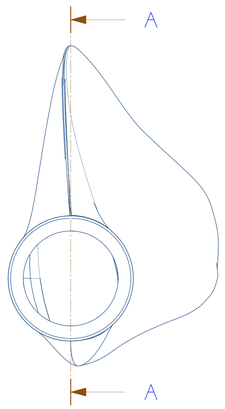


Trailing Edge Outside Overlamination

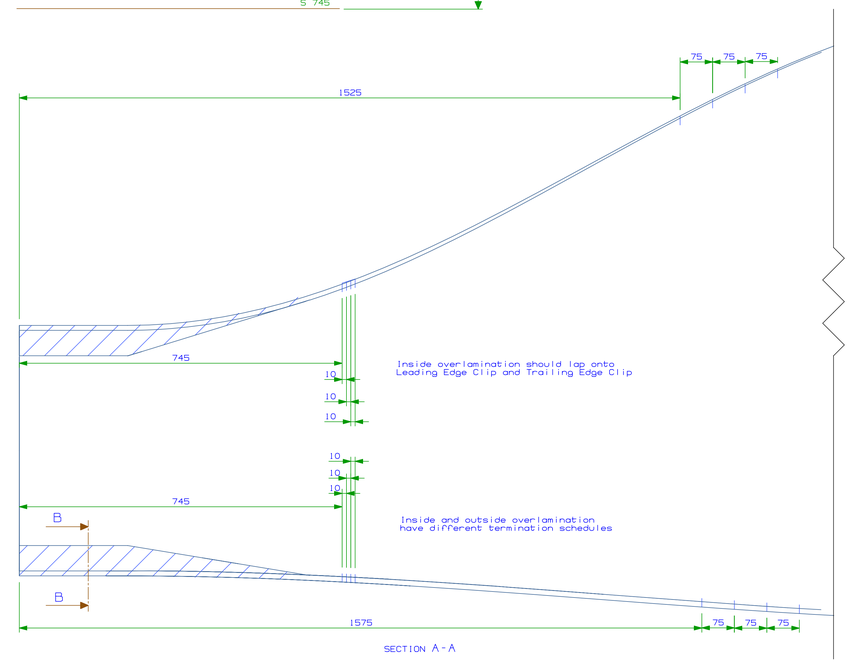
Layer 01	EDB	0°	S 1750
Layer 02	EDB	0°	S 1675
Layer 03	EDB	0°	S 1600
Layer 04	EDB	0°	S 1525

Linear Taper From
S 1750 to S 1525
Drop Every 75 mm

Trailing Edge Inside Overlamination

Layer 01	EDB	0°	S 775
Layer 02	EDB	0°	S 765
Layer 03	EDB	0°	S 755
Layer 04	EDB	0°	S 745

Linear Taper From
S 775 to S 745
Drop Every 10 mm



SECTION A-A

Leading Edge Outside Overlamination

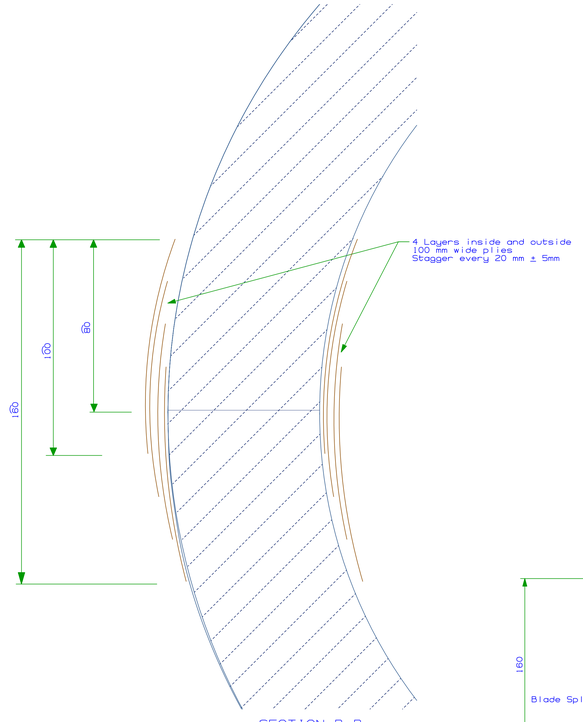
Layer 01	EDB	0°	S 1800
Layer 02	EDB	0°	S 1725
Layer 03	EDB	0°	S 1650
Layer 04	EDB	0°	S 1575

Linear Taper From
S 1800 to S 1575
Drop Every 75 mm

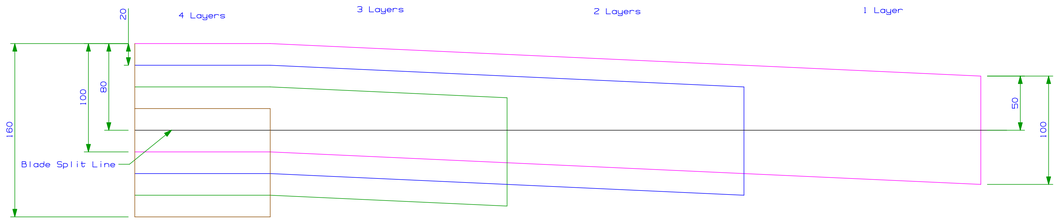
Leading Edge Inside Overlamination

Layer 01	EDB	0°	S 775
Layer 02	EDB	0°	S 765
Layer 03	EDB	0°	S 755
Layer 04	EDB	0°	S 745

Linear Taper From
S 775 to S 745
Drop Every 10 mm



SECTION B-B
SCALE 1:1



Not to Scale
Intended for Illustrative purposes only

Note: Total Overlamination width equal above and below blade split line.

Tolerance:
Spanwise Ply Drop: ±10mm
Fiber Orientation: ±3°

Sparwise position of whole unit:
+25/-0 at Start and +0/-25 at End

All material specifications
are expressed as nominal values.
Refer to detailed material specification
for specific material properties.

MATERIAL	DESCRIPTION	AREAL WEIGHT	WIDTH
EDB	E-Glass ±45 Double Bias	808 gsm	100 mm

SNL 13m-225K-A Blade

WETZEL ENGINEERING

Release History		
Rel	Date	Description of Change
A	4/22/2016	Original

Sheet 1/1 — Overlamination

Drawing No. 189.02.04.016	Rel	Released/Drawn By ASE	Date 04/15/2016
Release Date 04/15/2016	Units mm	Reviewed By ART	Date 04/18/2016
Scale 1:15	Size A0	Checked By RMB	Date 04/18/2016
		Approved By KKW	Date 04/22/2016