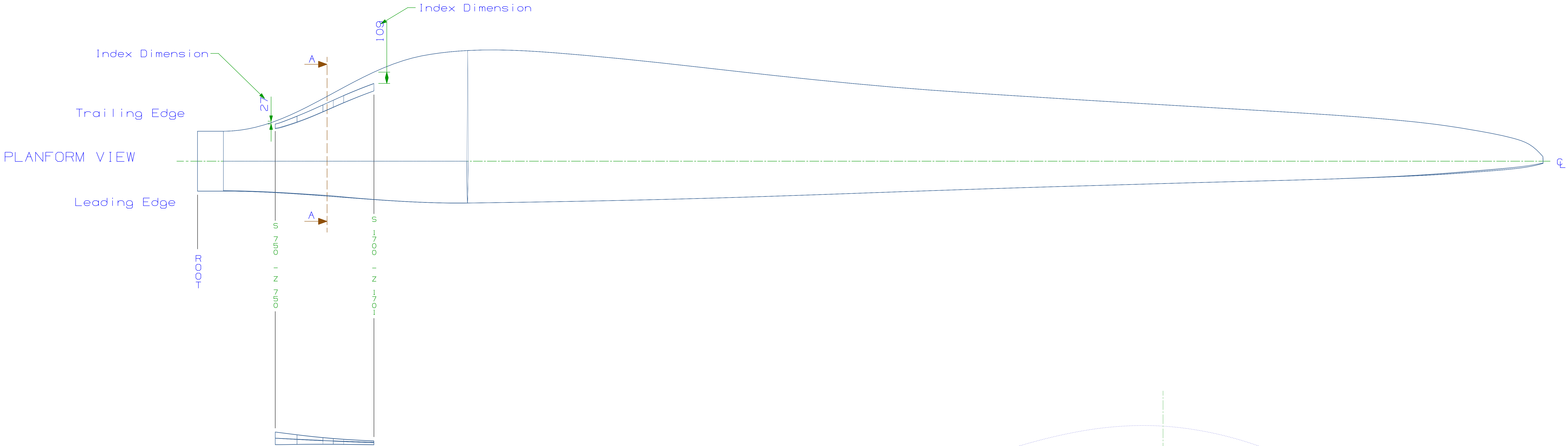


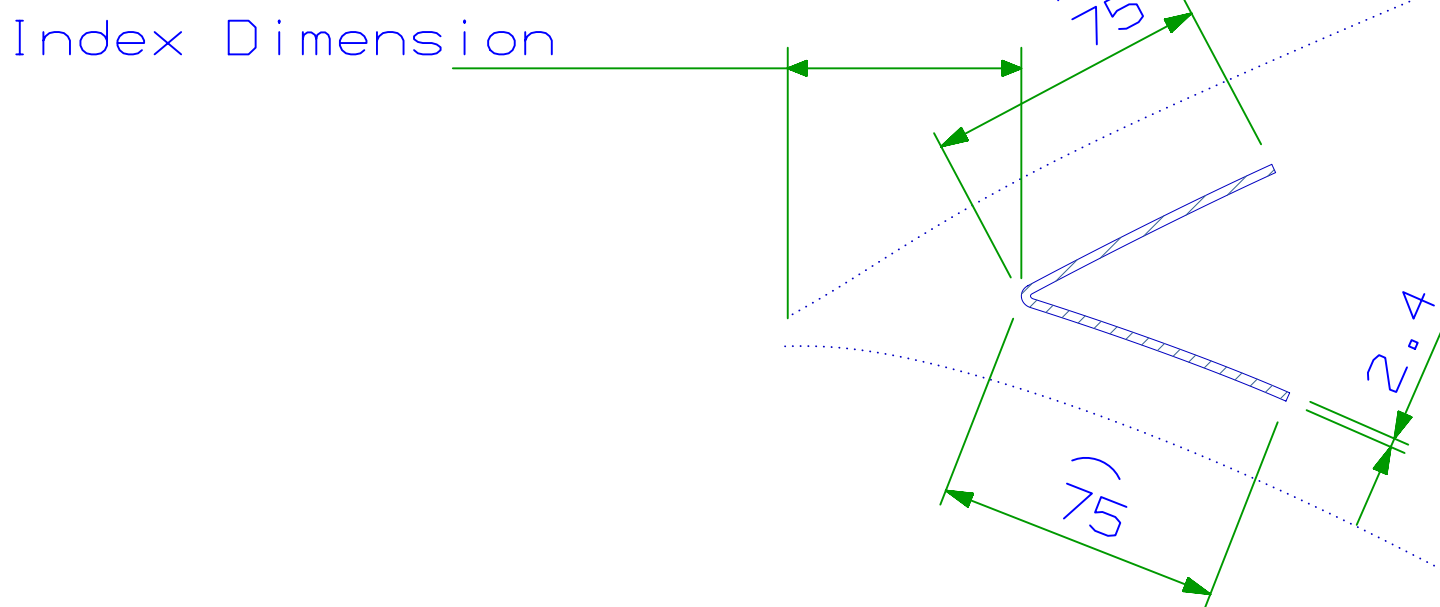
Note: S is measured along the
arc length of the blade centerline.
Z is measured along pitch axis.

Z stations denote the location of
blade leading edge at the corresponding
S station.

0° orientation is along Z axis.



Place after inner skin and before infusion



Layer 01	EDB	0°	S 750	S 1700
Layer 02	EDB	0°	S 760	S 1690
Layer 03	EDB	0°	S 770	S 1680
Layer 04	EDB	0°	S 780	S 1670

Tolerance:
Spanwise Ply Drop: ±5mm
Chordwise Ply Drop: ±3mm
Trailing Edge Clip Placement Tolerance:
Spanwise Placement: ±3mm
Chordwise Placement: ±5mm

SECTION A-A
SCALE 1:2

All material specifications
are expressed as nominal values.
Refer to detailed material specification
for specific material properties.

MATERIAL	DESCRIPTION	AREAL WEIGHT	WIDTH
EDB	E-Glass ±45° Double Bias Glass	808 gsm	150 mm

SNL 13m-225K-A Blade			
Release History			
Rev	Date	Description of Change	Trailing Edge Clip
A	04/22/2018	Original	
Drawn By:	169-02-04-012	1	ASE
Released Date:	04/14/2018	mm	ART
Revised Date:	04/18/2018	mm	RMB
Drawn By:	1115	AD	KKW

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