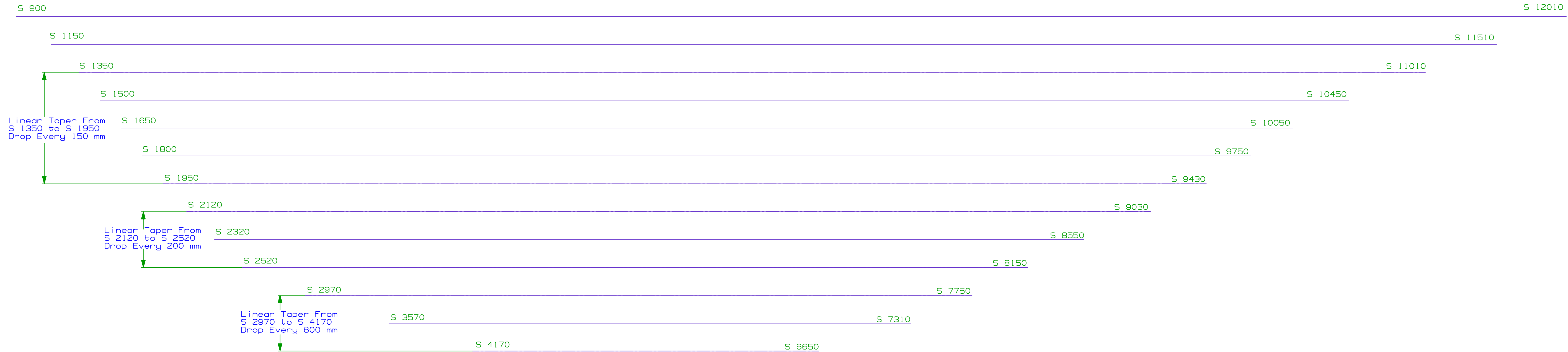


Layer 01	EUD	0°
Layer 02	EUD	0°
Layer 03	EUD	0°
Layer 04	EUD	0°
Layer 05	EUD	0°
Layer 06	EUD	0°
Layer 07	EUD	0°
Layer 08	EUD	0°
Layer 09	EUD	0°
Layer 10	EUD	0°
Layer 11	EUD	0°
Layer 12	EUD	0°
Layer 13	EUD	0°



Lamination Schedule is Identical on Pressure and Suction Surfaces

Place plies after outer skin  
Tolerance:  
Spanwise Termination Tolerance:  
Inboard Ply Initiation: ± 5 mm  
Outboard Ply Termination: ± 20 mm  
Chordwise Placement: ± 5 mm  
Fiber Orientation: ± 3°

All material specifications are expressed as nominal values. Refer to detailed material specification for specific material properties.

MATERIAL	DESCRIPTION	AREAL WEIGHT	WIDTH
EUD	E-Glass 0° Unidirectional	1200 gsm	300 mm

SNL 13m-225K-A Blade			
Release History		Main Sparcap Lamination	
Rev	Date	Description of Change	Rev
A	03/30/2018	Original	1
Drawing No.		169-02-04-005	Rev
Release Date		03/30/2018	Rev
Scale		1:15	Rev
Material		AD	Rev
Notes		AD	Rev

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