

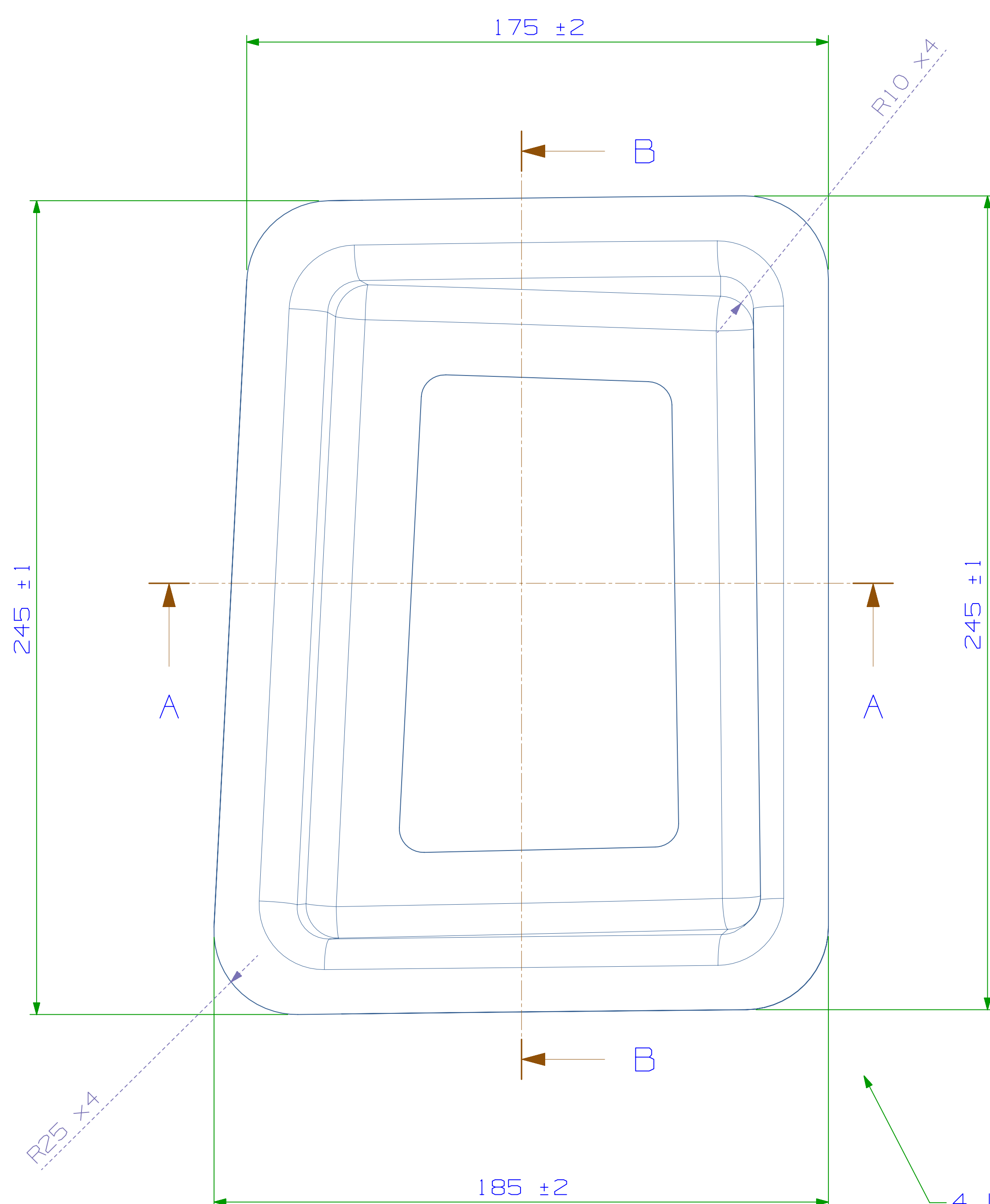
Spanwise Alignment Tolerance: ±35mm
Chordwise Alignment Tolerance: ±5mm

Balance box should be placed on the suction side shell. Balance box should be centered at S 11400.

During mold closure bond to pressure side shell.

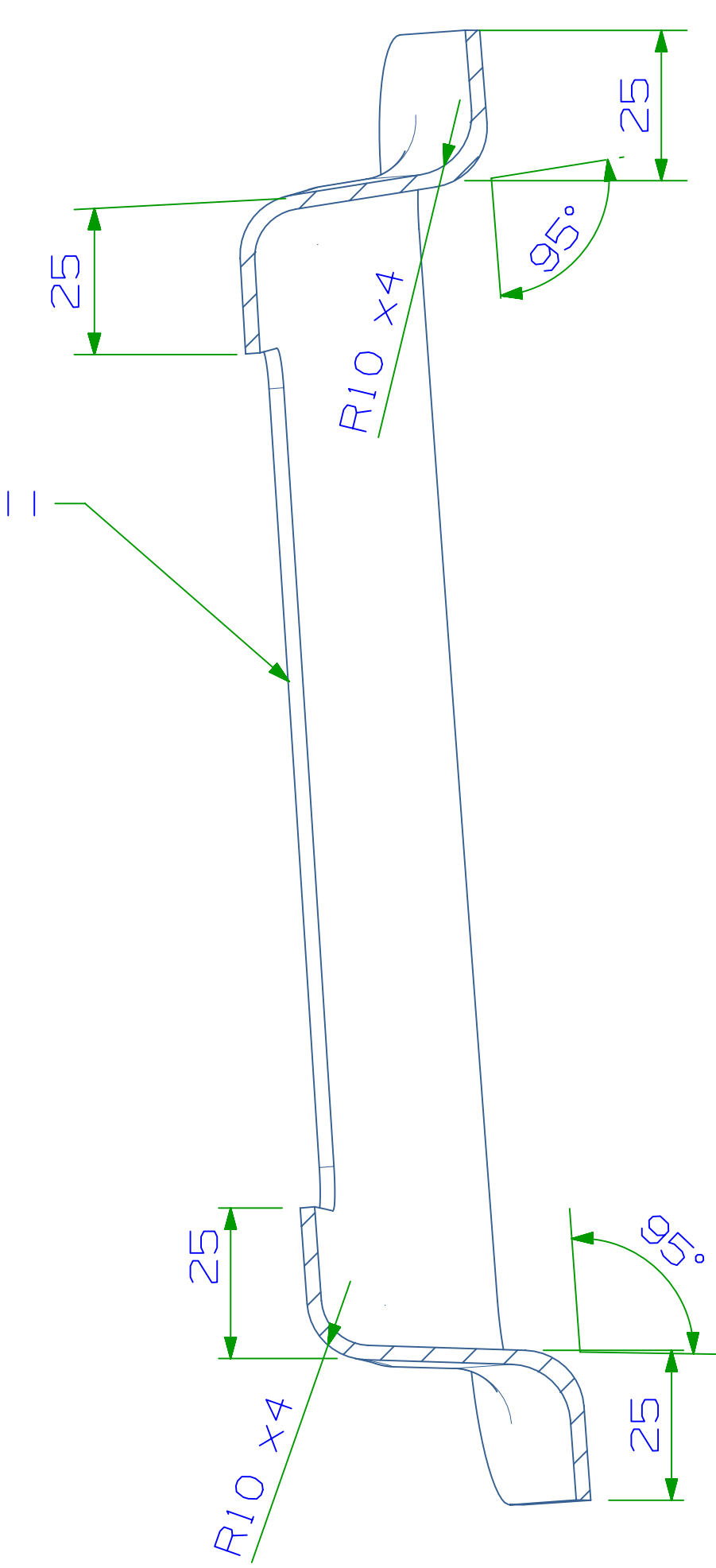
See Section A-A for details.

SNL 13m-225K-A Blade									
Rev	Date	Release History		Sheet	Balance Box Placement				
		Description of Change	Original		Drawn By	Checked By	Released By	Date	Notes
A	4/22/2016			1/2	169-02-04-015	1	ASE	04/13/2016	
					Release Date	Drawn By	Checked By	Released By	
					04/13/2016	mm	mm	04/20/2016	
					1115	AD	KKW	04/22/2016	



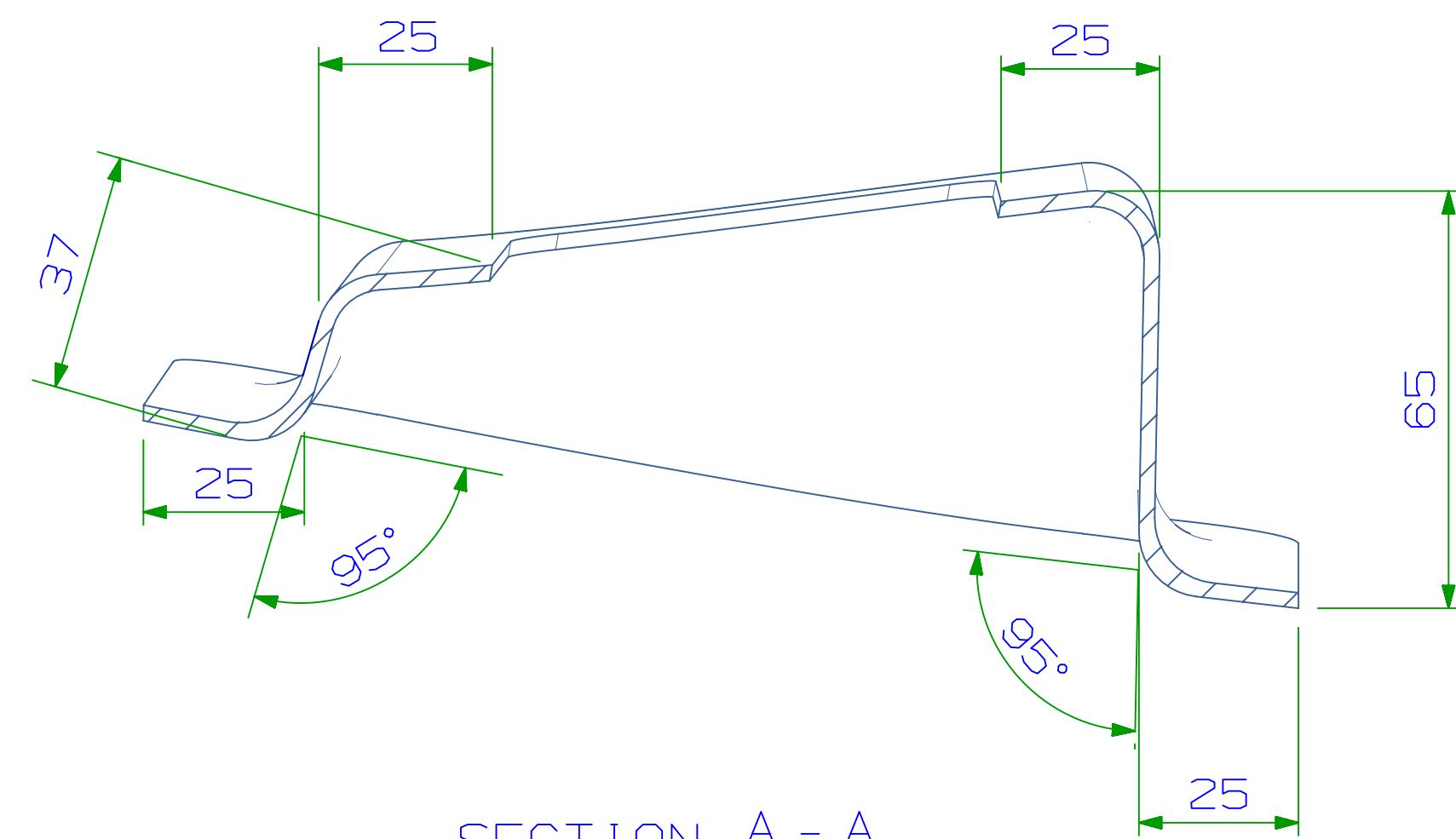
4 Layers ±45° Double Bias Glass
808 gsm

Surface follows contour of pressure shell
See 3D CAD model 169.02.05.009
for complex 3D Geometry



SECTION B-B

Tolerance on all Angles is ± 0.5°
Tolerance on all radii is ± 5mm



SECTION A-A

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SNL 13m-225K-A Blade									
Release History				Sheet		Balance Box Construction			
Rev	Date	Description of Change	Author	Drawn By	Checked By	Rev	Date	Description of Change	Author
WIP1	4/13/2016	Original	ASE	ASE	ASE	1	ASE	04/13/2016	ASE
WIP2	4/14/2016	Revised after ART check	ASE	ASE	ASE	2	ASE	04/14/2016	ASE
WIP3	4/20/2016	Revised after RMB check	RMB	RMB	RMB	3	RMB	04/20/2016	RMB
				Scale	1:1	Drawn By	AD	Checked By	KKW
				Scale	1:1	Drawn By	AD	Checked By	KKW