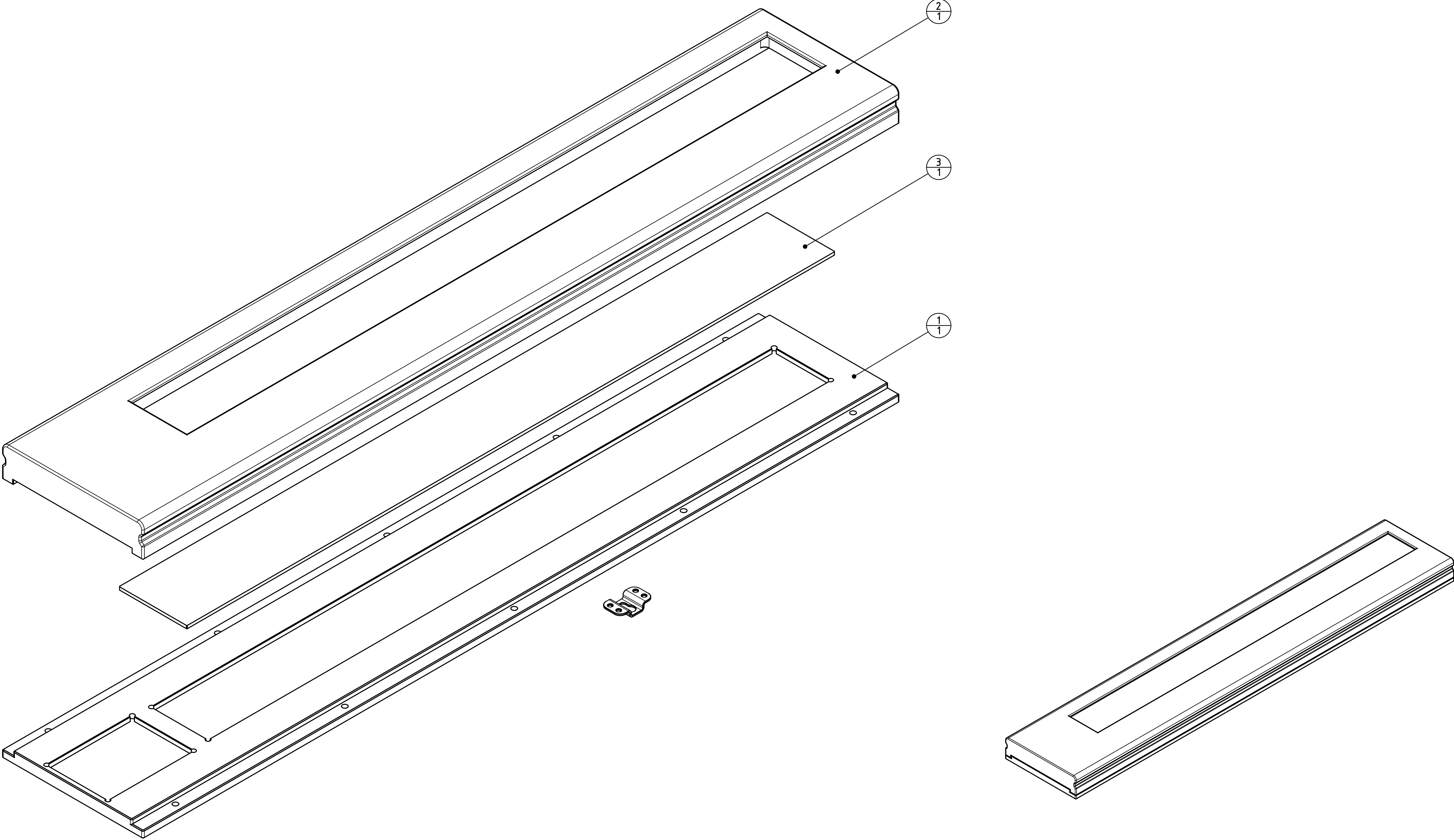


ECN No.	REV.	REV.DATE	REVISED BY	DESCRIPTION
X ---	0	12-07-14	AKN	INITIAL RELEASE



4	BRACKET	BRACKET	2	0,00	STEEL	---
3	TINTED-SHIELD	TINTED SHIELD	1	0,05	PLEXIGLAS	---
2	ENCLOSURE-LID	LID	1	0,20	WOOD	---
1	ENCLOSURE-BASE	BASE	1	0,24	WOOD	---

ITEM No.	IDENTITY No.	DESCRIPTION	QTY	UOM	MASS,kg	MATERIAL	SPECIFICATION
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ALL DIMENSIONS IN MM. UNLESS OTHERWISE STATED. DRAWING IS MADE MTS. DO NOT SCALE. THE DRAWING ALL UNSPECIFIED SHARP EDGES TO BE BEVELED OR ROUNDED TO 0,5. REMOVE BURRS.	PREPARED BY AKN	APPROVED BY AKN	INITIAL RELEASE DATE 12-07-14	DRAWING TITLE DISPLAY ENCLOSURE
---	--------------------	--------------------	----------------------------------	------------------------------------

✓ BY ANY METHOD	✓ MATERIAL REMOVAL PRESCRIBED	✓ MATERIAL REMOVAL FORBIDDEN	✓ BY ANY METHOD	✓ MATERIAL REMOVAL PRESCRIBED	✓ MATERIAL REMOVAL FORBIDDEN
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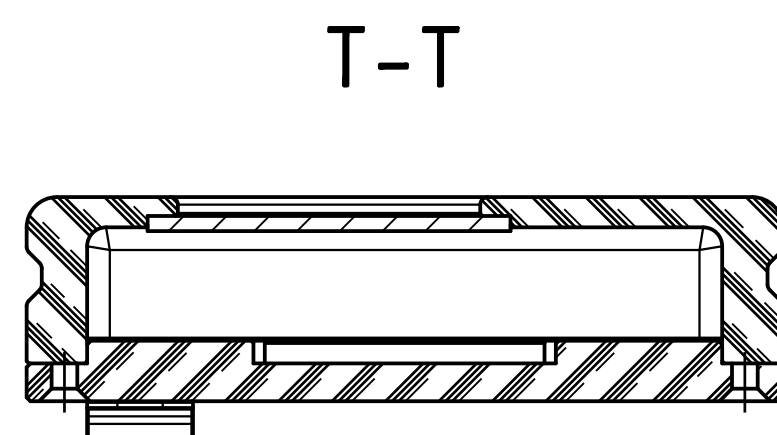
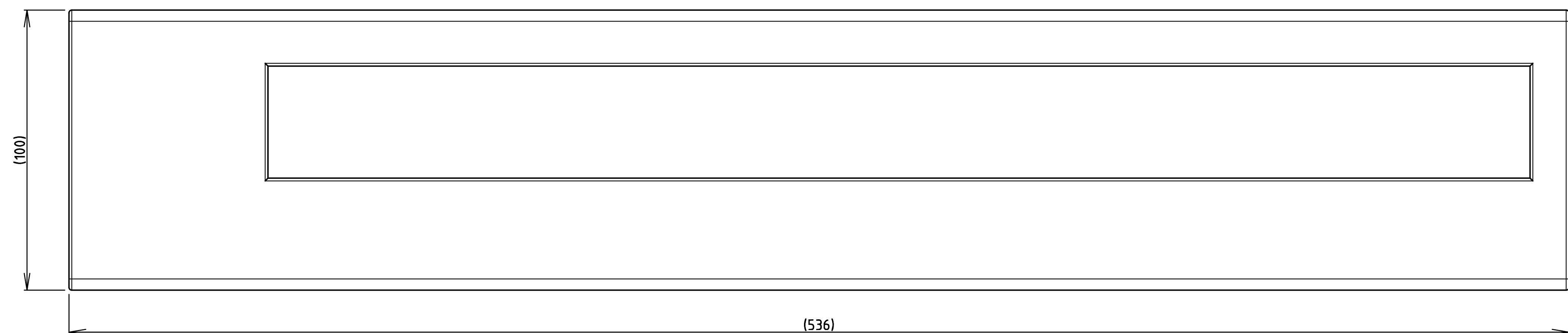
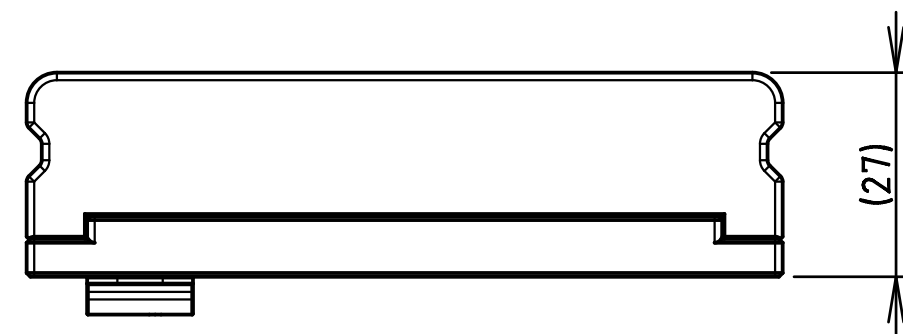
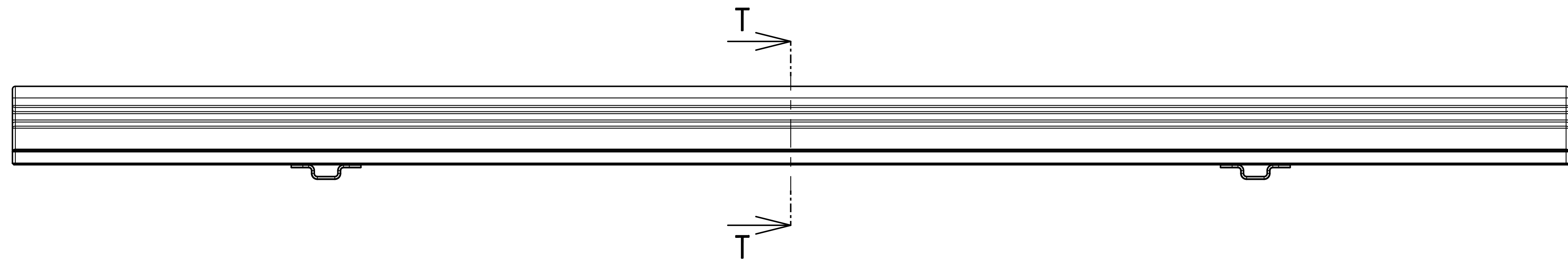
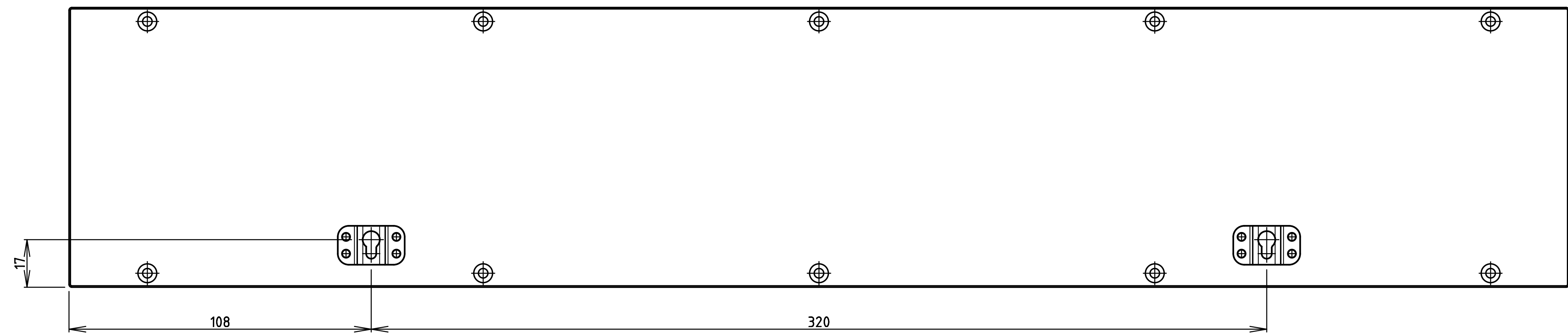
PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS EXCEPT FOR BROKEN EDGES (TOLERANCE CLASS MEDIUM "m" PER ISO 2768-2 1989)									
PERMISSIBLE DEVIATIONS FOR BASIC SIZE RANGE									
OVER	0,5	3	6	30	120	400	1000	2000	
UPTO	3	6	30	120	400	1000	2000	4000	
TOL.	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	

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SHEET No.	1	5
NO. OF SHEETS	1	5

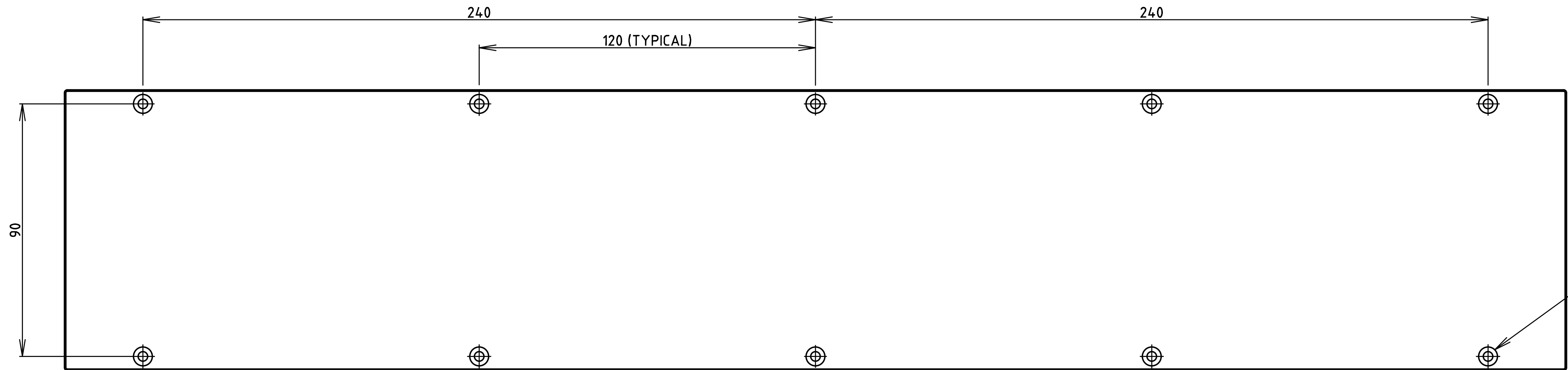
DRAWING No.	ENCLOSURE	REVISION	R0
TRIFOLIUM TRIFOLIUM ENGINEERING PRIVATE LIMITED ENGINEERING www.trifolium-engineering.com			

10		11		12	
	ECN No.	REV.	REV.DATE	REVISED BY	DESCRIPTION
X	---	0	12-07-14	AKN	INITIAL RELEASE

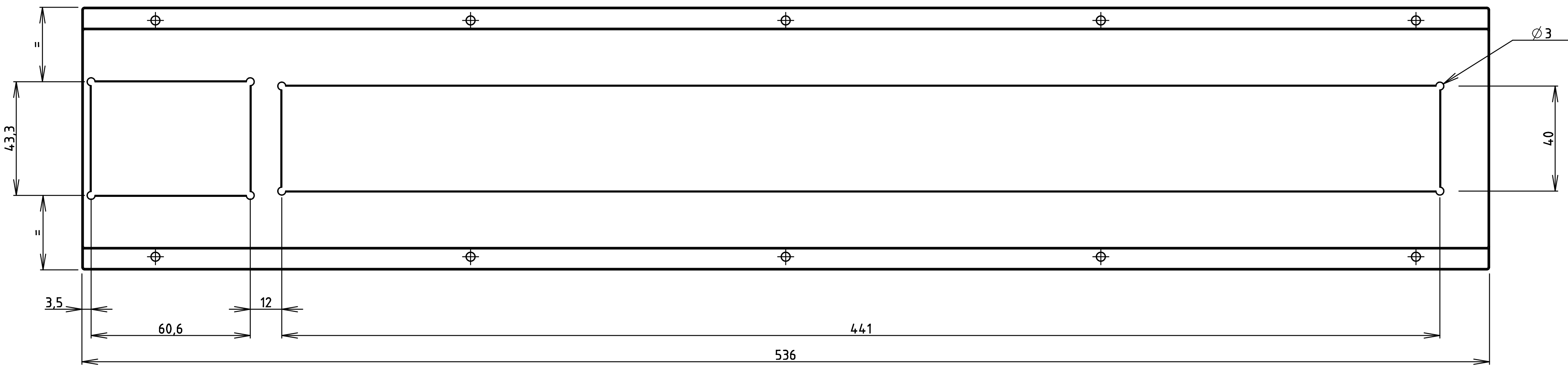
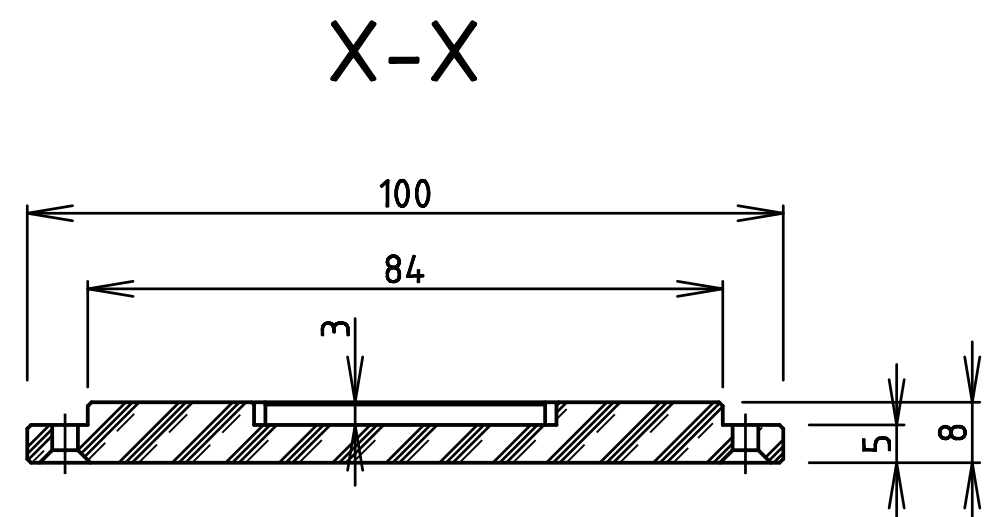
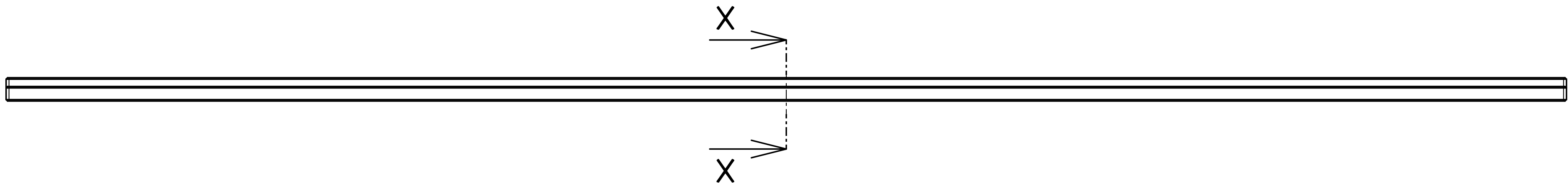


ALL DIMENSIONS IN MM, UNLESS OTHERWISE STATED. DRAWING IS MADE NTS. DO NOT SCALE THE DRAWING. ALL UNSPECIFIED SHARP EDGES TO BE BEVELED OR ROUNDED TO 0.5x REMOVE BURRS										--- --- INITIAL RELEASE DATE 12-07-14 MASS % 0.50 DRAWING TITLE																			
MATERIAL SPECIFICATION										APPROVED BY AKN STAMP/PRINT PLACED HERE HEAT TREATMENT SURFACE TREATMENT										DISPLAY ENCLOSURE									
✓ BY METHOD ✓ MATERIAL REMOVAL PRESCRIBED ✓ MATERIAL REMOVAL FORBIDDEN										---																			
PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS EXCEPT FOR BROKEN EDGES (TOLERANCE CLASS MEDIUM "m" PER ISO 2768-2 1989)										TRIFOLIUM ENGINEERING PRIVATE LIMITED RESERVES ALL RIGHTS IN THIS DOCUMENT AND IN THE INFORMATION CONTAINED THEREIN. REPRODUCTION, USE OR DISCLOSURE TO THIRD PARTIES WITHOUT EXPRESS AUTHORITY IS STRICTLY FORBIDDEN. © TEPL										SHEET NO. 2 NO. OF SHEETS 5 DRAWING NO. ENCLOSURE R0									
PERMISSIBLE DEVIATIONS FOR BASIC SIZE RANGE										TRIFOLIUM ENGINEERING PRIVATE LIMITED RESERVES ALL RIGHTS IN THIS DOCUMENT AND IN THE INFORMATION CONTAINED THEREIN. REPRODUCTION, USE OR DISCLOSURE TO THIRD PARTIES WITHOUT EXPRESS AUTHORITY IS STRICTLY FORBIDDEN. © TEPL										ENCLOSURE R0									
OVER 0.5 3 6 30 120 430 1000 2000 TO +0.1 +0.1 +0.2 +0.3 +0.4 +0.8 +1.2 +2.0 +3.0										TRIFOLIUM ENGINEERING PRIVATE LIMITED RESERVES ALL RIGHTS IN THIS DOCUMENT AND IN THE INFORMATION CONTAINED THEREIN. REPRODUCTION, USE OR DISCLOSURE TO THIRD PARTIES WITHOUT EXPRESS AUTHORITY IS STRICTLY FORBIDDEN. © TEPL										ENCLOSURE R0									
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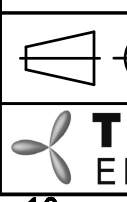
	10		11		12
ECN No.	---	REV.	0	REV.DATE	12-07-14
REVISD BY	AKN	INITIAL RELEASE			



10 x Ø 3,4 THRU
✓ 90° x Ø 6,72



WOOD		---	PREPARED	AKN	INITIAL RELEASE DATE	MASS, kg	DRAWING TITLE	
MATERIAL		SPECIFICATION	APPROVED BY	AKN	12-07-14	0,24	BASE	
✓ BY ANY METHOD	✓ MATERIAL REMOVAL PRESCRIBED	✓ MATERIAL REMOVAL FORBIDDEN	BY/DRAW/PAT. PLAN	HEAT TREATMENT	SURFACE TREATMENT			
ALL DIMENSIONS IN MM. UNLESS OTHERWISE STATED. DRAWING IS MADE N.T.S. DO NOT SCALE THE DRAWING. ALL UNSPECIFIED SHARP EDGES TO BE BEVELED OR ROUNDED TO 0,5. REMOVE BURRS.		TRIFOLIUM ENGINEERING PRIVATE LIMITED RESERVES ALL RIGHTS IN THIS DOCUMENT AND IN THE INFORMATION CONTAINED THEREIN. REPRODUCTION, USE OR DISCLOSURE TO THIRD PARTIES WITHOUT EXPRESS AUTHORITY IS STRICTLY FORBIDDEN. © TEPL		SHEET No. 3		No. OF SHEETS 5	DRAWING No. ENCLOSURE-BASE	
PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS EXCEPT FOR BROKEN EDGES (TOLERANCE CLASS MEDIUM "m" PER ISO 2768-2 1989)							REVISION R0	
PERMISSIBLE DEVIATIONS FOR BASIC SIZE RANGE								
OVER	0,5	3	6	30	120	400	1000	2000
UPTO	3	6	30	120	400	1000	2000	4000
TOL.	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2

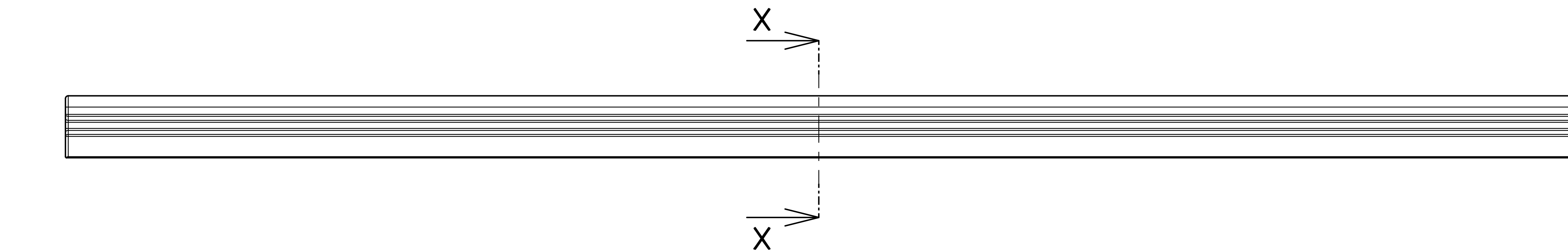
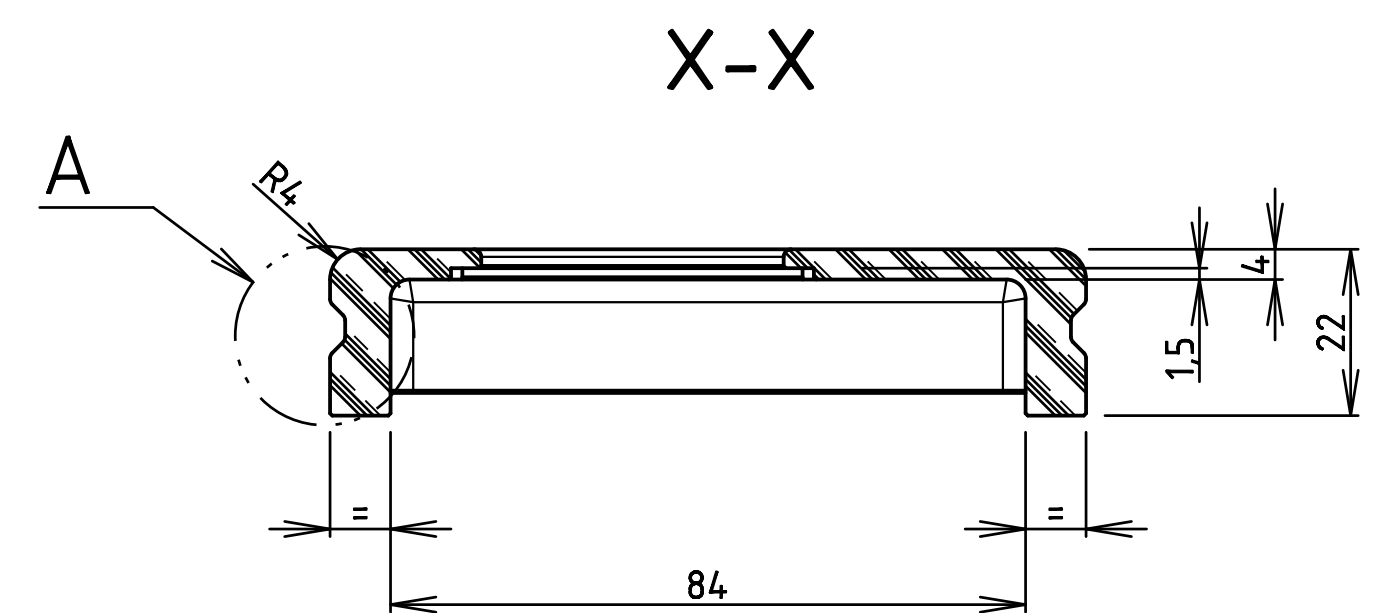
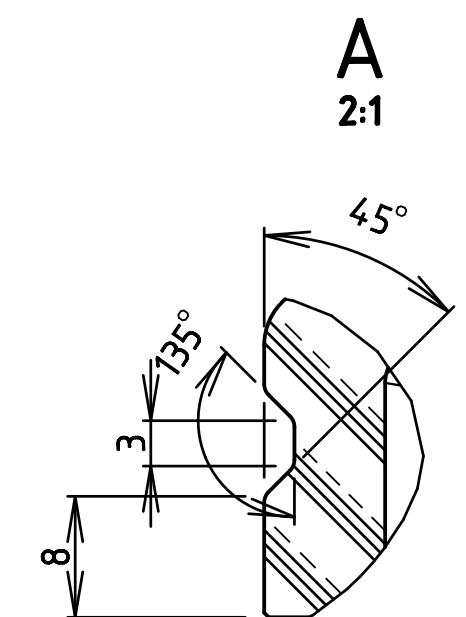
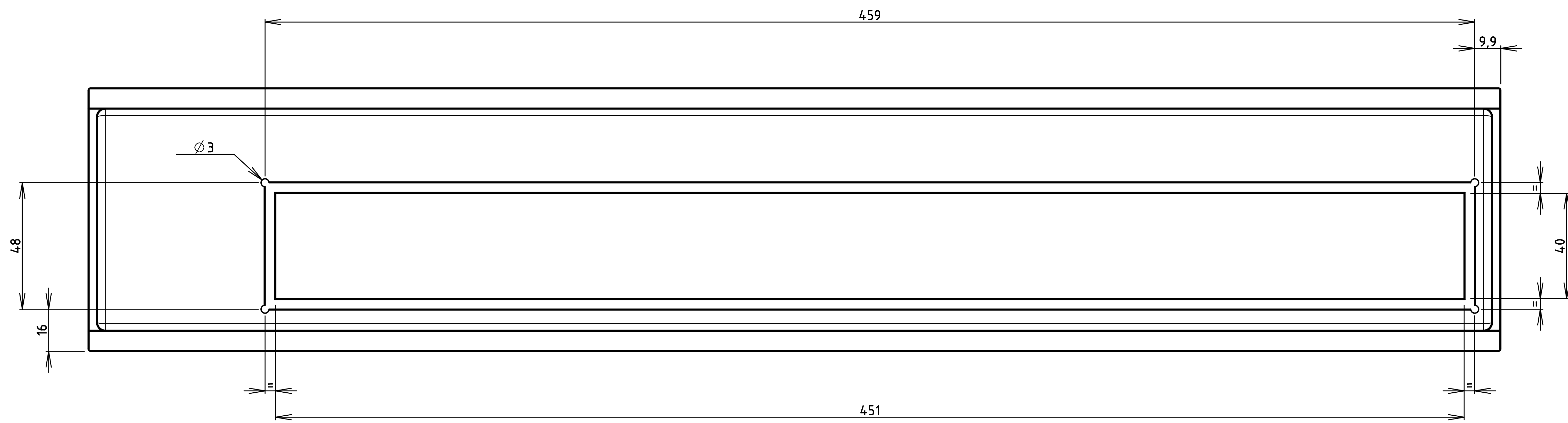


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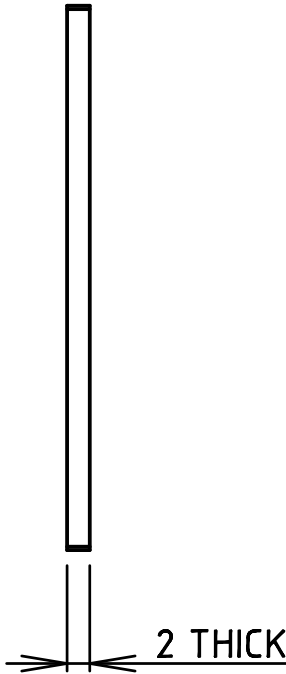
ENCLOSURE-BASE

R0

	ECN No.	REV.	REV.DATE	REVISED BY	DESCRIPTION
X	---	0	12-07-14	AKN	INITIAL RELEASE

[illegible]

	10		11		12
	ECN No.	REV.	REV.DATE	REVISED BY	DESCRIPTION
X	---	0	12-07-14	AKN	INITIAL RELEASE



PLEXIGLAS		---		PREPARED	AKN	INITIAL RELEASE DATE	MASS, kg	DRAWING TITLE	
MATERIAL		SPECIFICATION		APPROVED BY	AKN	12-07-14	0,05	TINTED SHIELD	
✓ BY ANY METHOD		✓ MATERIAL REMOVAL PRESCRIBED		✓ MATERIAL REMOVAL FORBIDDEN		IS/DA/PPAT PLAN	HEAT TREATMENT	SURFACE TREATMENT	
						---	---	---	
PERMISSIBLE DEVIATIONS FOR LINEAR DIMENSIONS EXCEPT FOR BROKEN EDGES (TOLERANCE CLASS MEDIUM "m" PER ISO 2768-2 1989)		TRIFOLIUM ENGINEERING PRIVATE LIMITED RESERVES ALL RIGHTS IN THIS DOCUMENT AND IN THE INFORMATION CONTAINED THEREIN. REPRODUCTION, USE OR DISCLOSURE TO THIRD PARTIES WITHOUT EXPRESS AUTHORITY IS STRICTLY FORBIDDEN. © TEPL		SHEET No.		5	No. OF SHEETS	5	DRAWING No.
PERMISSIBLE DEVIATIONS FOR BASIC SIZE RANGE									REVISION
OVER	0,5	3	6	30	120	400	1000	2000	
UPTO	3	6	30	120	400	1000	2000	4000	
TOL.	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	
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