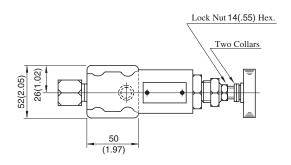
PRESSURE CONTROLS

Valve Type	Graphic Symbols	Maximum Operating Pressure MPa (PSI)	Maximum Flow U.S.GPM .5 1 2 5 10 20 50 100 200 500 1 2 3 5 10 20 30 50 100 200 300 500 1 2 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Page
Remote Cont. Relief Valves		25 (3630)	DT 01	203
Direct Type Relief Valves		21 (3050)	DT/DG 02	206
Pilot Operated Relief Valves		25 (3630)	BT/BG 03 06	209
Low Noise Type Pilot Operated Relief Valves		25 (3630)	S-BG 03 06 10	216
Sol. Cont. Relief Valves	MIXE .	25 (3630)	BST/BSG 03 06 10	220
Low Noise Type Sol. Cont. Relief Valves		25 (3630)	S-BSG 03 06 10	230
H TypePress. Cont. Valves / HC TypePress. Cont. Valves		21 (3050)	HT/HG HCT/HCG 03 06 10 HF HCF 16	237
Press. Reducing Valves / Press. Reducing & Check Valves		21 (3050)	RT/RG RCT/RCG 03 06 10 RF 16	251
Pres. Reducing & Relieving Valves		03 : 14(2030) 06 : 25(3630)	RBG 03 06	260
Unloading Relief Valves		21 (3050)	BUCG 06 10	265
Brake Valves		25 (3630)	UBGR 03 06 10	271
Semiconductor Type Pressure Switches		35 (5080)	JT-02	272
Pressure Monitoring System		20(2900) 35(5080)		274

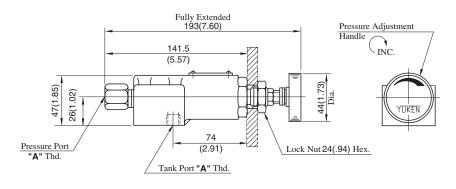


DT-01-22/2280/2290

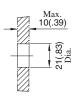


DIMENSIONS IN MILLIMETRES (INCHES)

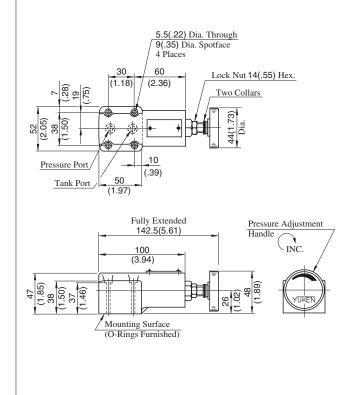
Model Numbers	"A" Thd.
DT-01-22	Rc 1/4
DT-01-2280	1/4 BSP.F
DT-01-2290	1/4 NPT



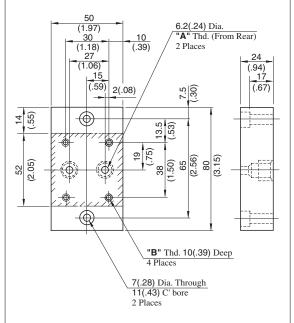
Dimensions of The Panel Mounting Hole



DG-01-22/2290



Sub-plate: DGM-02-20/2080/2090



Model Numbers	"A" Thd.	"B" Thd.	
DGM-02-20	Rc 1/4	M5	
DGM-02-2080	1/4 BSP.F	IVIS	
DGM-02-2090	1/4 NPT	No. 10-24 UNC	



Direct Type Relief Valves

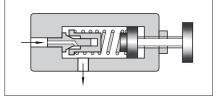
This valve is used in a hydraulic circuit to prevent damage due to over pressure and to adjust the maximum circuit pressure of small capacity.

Specifications

Model	Numbers	Max. Operat-	Pres. Adj.	Max. Flow	Approx. Mass	
Threaded	Sub-plate	ing Pressure	Range	L/min	kg (lbs.)
Connection	Mounting	MPa (PSI)	MPa (PSI)	(U.S.GPM)	DT type	DG type
DT-02-*-22*	DG-02-*-22*	21 (3050)	Note)	16 (4.23)	1.5 (3.3)	1.5 (3.3)

Note: Refer to the Model Number Designation.





■ Model Number Designation

F-	D	Т	-02	-B	-22	*
Special Seals	Series Number	Type of Mounting	Valve Size	Pres. Adj. Range MPa (PSI)	Design Number	Design Standards
F: Special Seals for Phosphate	D:	T: Threaded Connection	02	B: ★-7 (★-1020) C: 3.5-14	22	None: Japanese Std. "JIS" 80: European Design Std. 90: N. American Design Std.
Ester Type Fluids (Omit if not required)	Direct Type Relief Valves	G: Sub-plate Mounting	UZ	(510-2030) H: 7-21 (1020-3050)	22	None: Japanese Std. "JIS" and European Design Std. 90: N. American Design Std.

^{*} Refer to the Minimum Adjustment Pressure Characteristics.

Instructions

- To adjust the pressure, loosen the lock nut and turn the handle slowly clockwise for higher pressures or anti-clockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- Piping of the tank line should not be connected to any tank line of the other valves, but connected directly to the reservoir.

Graphic Symbol



Attachment

Mounting bolts

Valve Model	Socket Head Cap Screw						
Numbers	Japanese Std. "JIS" and European Design Std.	N. American Design Std.	Qty.				
DG-02	M5 × 45 Lg.	No.10-24 UNC ×1-3/4 Lg.	4				

Sub-plate

Walna Madal	Japanese Standa	rd "JIS"	European Design	Standard	N. American Desig	Approx.	
Numbers	Valve Model Sub-plate Thread		Sub-plate	Thread	Sub-plate	Thread	Mass
Numbers	Model Numbers	Size	Model Numbers	Size	Model Numbers	Size	kg (lbs.)
DG-02	DGM-02-20	Rc 1/4	DGM-02-2080	1/4 BSP.F	DGM-02-2090	1/4 NPT	0.7 (1.5)

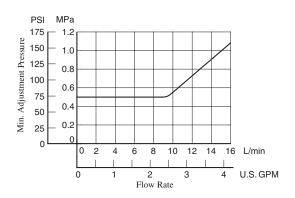
[•] Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish.

[•] The sub-plates are those for remote control relief valves. For dimensions, see page 204.



Relief Valves

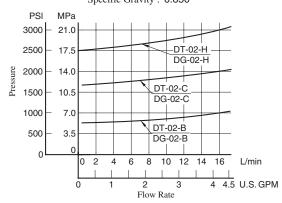
Min. Adjustment Pressure

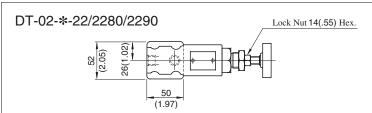


Nominal Override Characteristics

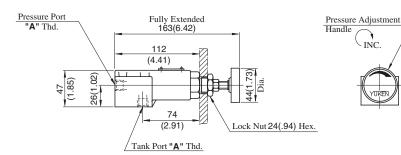
Hydraulic fluid

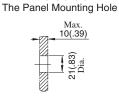
Viscosity: 35 mm²/s (164 SSU) Specific Gravity: 0.850





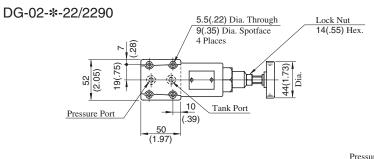
Model Numbers	"A" Thd.
DT-02-*-22	Rc 1/4
DT-02-*-2280	1/4 BSP.F
DT-02-*-2290	1/4 NPT

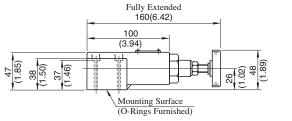




Dimensions of









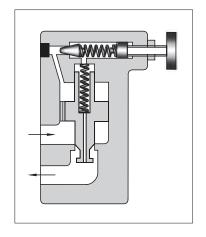
INC

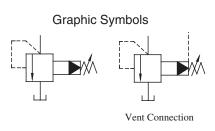
Note: For dimensions of the valve mounting surface, see the dimensional drawing (page 204) of the subplate used together.

Pilot Operated Relief Valves

These valves protect the hydraulic system from excessive pressure, and can be used to maintain constant pressure in a hydraulic system. Remote control and unloading are permitted by using vent circuits.











perated Valves

Specifications

Model Numbers		Max. Operating	Pres. Adj.	Max. Flow	Approx. Mass		
Threaded	Sub-plate	Pressure	Range	L/min	kg (lbs.)	
Connection	Mounting	MPa (PSI)	MPa (PSI)	(U.S.GPM)	BT type	BG type	
BT-03-*-32*	BG-03-*-32*			100 (26.4)	5.0 (11.0)	4.7 (10.4)	
BT-06-*-32*	BG-06-*-32*	25 (3630)	Note) ★-25 (★-3630)	200 (52.8)	5.0 (11.0)	5.6 (12.3)	
BT-10-*-32*	BG-10-*-32*		(🛪 - 3030)	400 (106)	8.5 (18.7)	8.7 (19.2)	

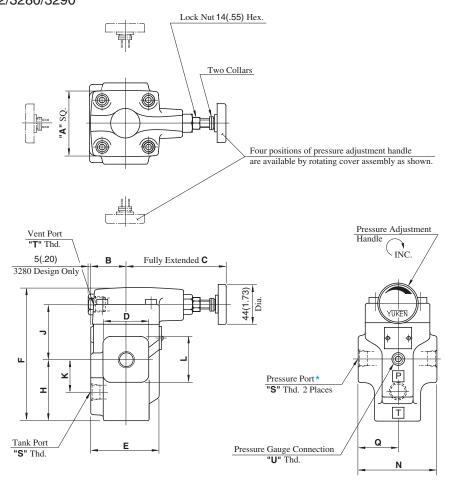
Note: Refer to the Minimum adjustment Pressure characteristics on page 214.

■ Model Number Designation

F-	В	T	-03	-V	-32	*		
Special Seals	Series Number	Type of Mounting	Valve Size	High Venting* Pres. Feature	Design Number	Design Standards		
F:		T- 751 1 1	03	V:	32	None: Japanese Std. "JIS"		
Special Seals		T: Threaded Connection	06	For High	32	80: European Design Std.		
for Phosphate Ester Type	B: Pilot Operated	Connection	10	Venting Pressure	32	90: N. American Design Std.		
Fluids	Relief Valves	0.61.1.	03	Feature	32	None: Japanese Std. "JIS" and		
(Omit if not		G: Sub-plate Mounting	Mounting		06	(Omit if not	32	European Design Std.
required)		mounting	10	required)	32	90: N. American Design Std.		

 $[\]bigstar$ Use high venting pressure type to reduce the response time from unload to onload.

BT-03-*-32/3280/3290 BT-06-*-32/3280/3290 BT-10-*-32/3280/3290 DIMENSIONS IN MILLIMETRES (INCHES)



★ There are two threaded connection pressure ports. They can be connected each other in-line; one as inlet and the other as an outlet or the valve can be used by plugging one of the pressure ports.

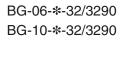
Model Numbers		Dimensions mm (Inches)										
Wiodel Numbers	Α	В	С	D	Е	F	Н	J	K	L	N	Q
BT-03-*-32/3280/3290	75	40	105	52	78	150.5	68.5	62	36	52	90	45
BT-06-*-32/3280/3290	(2.95)	(1.57)	(4.13)	(2.05)	(3.07)	(5.93)	(2.70)	(2.44)	(1.42)	(2.05)	(3.54)	(1.77)
BT-10-*-32/3280/3290	85 (3.35)	50 (1.97)	101 (3.98)	80 (3.15)	96 (3.78)	183 (7.20)	89 (3.50)	74 (2.91)	49 (1.93)	80 (3.15)	120 (4.72)	60 (2.36)

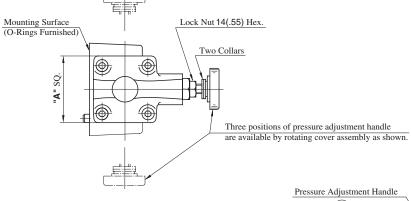
Model Numbers	Thread Size						
Model Numbers	"S" Thd.	" T " Thd.	"U" Thd.				
BT-03-*-32	Rc 3/8	Rc 3/8	Rc 1/4				
BT-03-*-3280	3/8 BSP.F	3/8 BSP.F	1/4 BSP.Tr				
BT-03-*-3290	3/8 NPT	3/8 NPT	1/4 NPT				
BT-06-*-32	Rc 3/4	Rc 3/8	Rc 1/4				
BT-06-*-3280	3/4 BSP.F	3/8 BSP.F	1/4 BSP.Tr				
BT-06-*-3290	3/4 NPT	3/8 NPT	1/4 NPT				
BT-10-*-32	Rc 1-1/4	Rc 3/8	Rc 1/4				
BT-10-*-3280	1-1/4 BSP.F	3/8 BSP.F	1/4 BSP.Tr				
BT-10-*-3290	1-1/4 NPT	3/8 NPT	1/4 NPT				

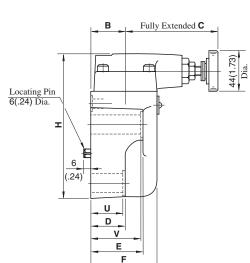


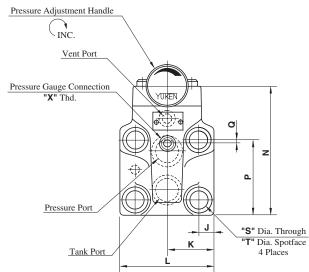
BG-03-*-32/3290

DIMENSIONS IN MILLIMETRES (INCHES)









Model Numbers							Di	mensio	ns mn	n (Inch	es)						
Model Numbers	Α	В	С	D	Е	F	Н	J	K	L	N	Р	Q	S	Т	U	V
BG-03-*-32/3290	75	40	105	57	78	78	137	14.1	41	82	117	77	22	13.5	21	55	77
	(2.95)	(1.57)	(4.13)	(2.24)	(3.07)	(3.07)	(5.39)	(.56)	(1.61)	(3.23)	(4.61)	(3.03)	(.87)	(.53)	(.83)	(2.17)	(3.03)
BG-06-*-32/3290	75	40	105	40	60	78	161	17	52	104	141	83.5	4.5	17.5	26	38	58
	(2.95)	(1.57)	(4.13)	(1.57)	(2.36)	(3.07)	(6.34)	(.67)	(2.05)	(4.09)	(5.55)	(3.29)	(.18)	(.69)	(1.02)	(1.50)	(2.28)
BG-10-*-32/3290	85	45	101	47	67	87.5	195	20.7	62	124	175	110	6	21.5	32	45	65
	(3.35)	(1.77)	(3.98)	(1.85)	(2.64)	(3.44)	(7.68)	(.81)	(2.44)	(4.88)	(6.89)	(4.33)	(.24)	(.85)	(1.26)	(1.77)	(2.56)

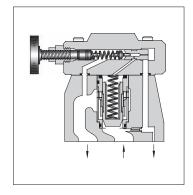
Model Numbers	Thread Size	Mounting Surface		
Wiodel Numbers	"X" Thd	Mounting Surface		
BG-03-*-32	Rc 1/4 = 1/4 BSP.Tr	ISO 6264-AR-06-2-A		
BG-03-*-3290	1/4 NPT	18O 6264-AR-06-2-A		
BG-06-*-32	Rc 1/4 = 1/4 BSP.Tr	ISO 6264-AS-08-2-A		
BG-06-*-3290	1/4 NPT	13O 0204-A3-06-2-A		
BG-10-*-32	Rc 1/4 = 1/4 BSP.Tr	ISO 6264-AT-10-2-A		
BG-10-*-3290	1/4 NPT	1SO 6264-A1-10-2-A		

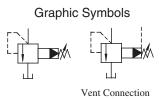


Low Noise Type Pilot Operated Relief Valves

Pilot operated relief valves here have been particularly developed as low-noise types. Able to protect pumps and control valves against excessive pressures, they are used to control the pressure in the hydraulic system to a constant level. Remote control and unloading are permitted by using vent circuits.







Specifications

Model Numbers	Max. Operating Pressure MPa (PSI)	Pres. Adj. Range MPa (PSI)	Max. Flow L/min (U.S.GPM)	Approx. Mass kg (lbs.)
S-BG-03-*-*-40*		Note)	100 (26.4)	4.1 (9.0)
S-BG-06-*-*-40*	25 (3630)	★-25	200 (52.8)	5.0 (11.0)
S-BG-10-*-40*		(★-3630)	400 (106)	10.5 (23.2)

Note: See minimum adjustment pressure characteristics on page 218.

Model Number Designation

F-	S-	В	G	-03	-V	-L	-40	*
Special Seals	Low Noise Type	Series Number	Type of Mounting	Valve Size	High Venting *1 Pres. Feature	Direction of Handle	Design Number	Design Std.
F: Special Seals for	S:	B:	G:	03	V:	(Viewed from pressure)	40	
Phosphate Ester Type Fluids (Omit if not	Low Noise Type	Pilot Operated Relief	Sub-plate Mounting	06	For High Venting Pressure Feature (Omit if not	L: Left (Normal) R: Right	40	Refer to ★2
required)		Valves	! ! !	10	required)		40	

- ★1. Use the high venting pressure type where it is necessary to reduce the response time from unloading to onloading.
- ★2. Design Standards: None Japanese Standard "JIS" and European Design Standard
 - 90 N. American Design Standard

Sub-plate

Valve	Japanese Stand	ard "JIS"	European Desig	gn Standard	N. American Desig	gn Standard	Approx.
Model Numbers	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	Mass kg (lbs.)
S-BG-03	BGM-03-20	Rc 3/8	BGM-03-3080	3/8 BSP.F	BGM-03-2090	3/8 NPT	2.4 (5.3)
3-DG-03	BGM-03X-20	Rc 1/2	BGM-03X-3080	1/2 BSP.F	BGM-03X-2090	1/2 NPT	3.1 (6.8)
S-BG-06	BGM-06-20	Rc 3/4	BGM-06-3080	3/4 BSP.F	BGM-06-2090	3/4 NPT	4.7 (10.4)
3-BG-00	BGM-06X-20	Rc 1	BGM-06X-3080	1 BSP.F	BGM-06X-2090	1 NPT	5.7 (12.6)
S-BG-10	BGM-10-20	Rc 1-1/4	BGM-10-3080	1-1/4 BSP.F	BGM-10-2090	1-1/4 NPT	8.4 (18.5)
3-BG-10	BGM-10X-20	Rc 1-1/2	BGM-10X-3080	1-1/2 BSP.F	BGM-10X-2090	1-1/2 NPT	10.3 (22.7)

[•] Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish.

[•] The sub-plates are those for pilot operated relief valves. For dimensions, see page 213.

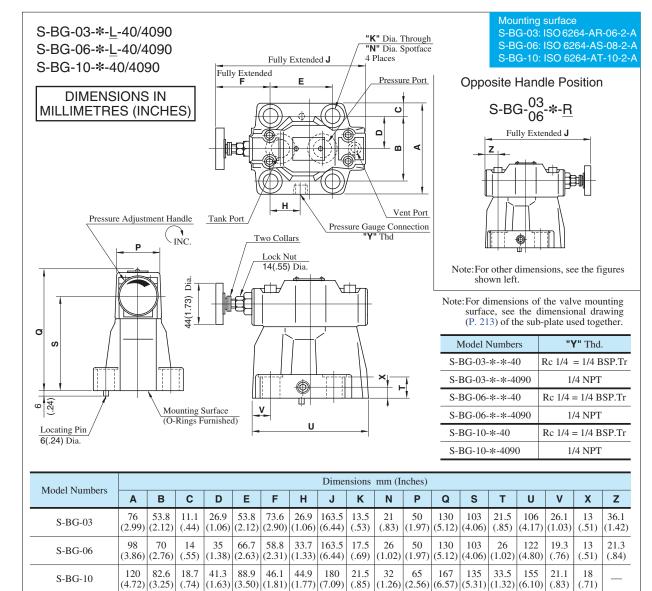
Attachment

Mounting Bolts

Volue Model Numbers	Socket Head Cap	Screw	Otto
Valve Model Numbers	Japanese Std. "JIS" and European Design Std.	N. American Design Std.	Qty.
S-BG-03	M12 × 40 Lg.	1/2-13 UNC × 1-1/2 Lg.	4
S-BG-06	$M16 \times 50 \text{ Lg}.$	5/8-11 UNC × 2 Lg.	4
S-BG-10	M20 × 60 Lg.	3/4-10 UNC × 2-1/4 Lg.	4

Instructions

- If a remote control relief valve is used in the vent circuit, see page 203. In addition, if the internal volume of the vent line is too large, chattering is likely to occur. Thus, as far as possible reduce the inside Dia. and the length of the pipe.
- To adjust the pressure, loosen the lock nut and turn the handle slowly clockwise for higher pressures or anti-clockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- Piping of the tank line should not be connected to any tank line of the other valves, but connected directly to the reservoir.
- Pressure is limited by collars fitted. If a working pressure cannot be attained, remove some collars. One collar is equivalent to 10 MPa (1450 PSI).
- With a small flow, the setting pressure may be unstable. Use models numbered 03 and 06 with a flow rate above 5 L/min (1.3 U.S. GPM) and model 10 with 8 L/min (2.1 U.S. GPM).



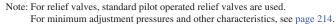


Solenoid Controlled Relief Valves

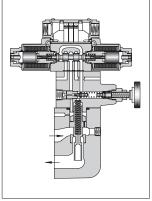
These valves are a combination of a pilot operated relief valve and a solenoid operated directional valve. Piping between the two is eliminated as the solenoid valve is directly mounted on the relief valve and connected with the relief valve vent. Pump pressure may be unloaded remotely by an electrical signal to the solenoid, or by connecting pilot relief valves to the solenoid valve ports.

Specifications

		Max.	Pressure	Max.	Appı	ox. Mass kg	(lbs.)
М	odel Numbers	Operating Pressure MPa (PSI)	Range	Flow L/min (U.S.GPM)	Double Sol.	Single Sol.	With Vent Restrictor
	BST-03-*-*-*-48*		Note)	100 (26.4)	7.1 (15.7)	6.6 (14.6)	7.6 (16.8)
Threaded Connection	BST-06-*-*-*-48*	25 (3630)	★ -25	200 (52.8)	7.1 (15.7)	6.6 (14.6)	7.6 (16.8)
Connection	BST-10-*-*-*-48*		(* -3630)	400 (106)	10.8 (23.8)	10.3 (22.7)	11.3 (24.9)
	BSG-03-*-*-*-48*		Note)	100 (26.4)	6.8 (15.0)	6.3 (13.9)	7.3 (16.1)
Sub-plate Mounting	BSG-06-*-*-*-48*	25 (3630)	★-25	200 (52.8)	7.7 (17.0)	7.2 (15.9)	8.2 (18.1)
	BSG-10-*-*-*-48*		(★-3630)	400 (106)	11.0 (24.3)	10.5 (23.2)	11.5 (25.4)







Model Number Designation

	F-	Α-	BS	T	-03	-V	-2B3A	-A100	-N	-48	*
	Special Seals	With Vent Restrictor	Series Number	Type of Mounting	Valve Size	High Venting Pres. Feature	Vent Type	Coil Type*4	Type of Elect- rical Con.	Design Number	Design Standards
Se Ph Es Flu (O	ecial als for osphate ter Type uids		BS: Solenoid Controlled Relief Valves	T: Threaded Connection G: Sub-plate Mounting	03 06 10	V: For High*2 Venting Pressure Feature (Omit if not required)	2B3A*3 2B3B 2B2B 2B2 3C2 3C3	AC: A100, A120 A200, A240 DC: D12, D24 D48 AC→DC: R100, R200	None: Terminal Box Type N: With Plug-in Connector (DIN) N: With Plug-in Connector (DIN)	48	None: Japanese Std. "JIS" 90: N. American Design Std. 80: European Design Std.

- ★1. Models with vent restrictor are applicable only for the vent type 2B3A and 2B3B. For details, see page 222.
- ★2. Use high venting pressure types to reduce response time from unloading to onloading.
- \star 3. For the details of the vent types, see the following page.
- ★4. The coil codes are the same as for solenoid operated directional valve DSG-01. See the Solenoid Ratings on page 345.

The coil type numbers in the shaded column are handled as optional extras. In case these coils are required to be chosen, please confirm the time of delivery with us before ordering.

C



Solenoid Controlled Relief Valves

■Vent Types

X T	0 1: 0 1 1	Solenoid Operated		C	Operation
Vent Type	Graphic Symbols	Directional Valve Model Number	SOL "a"	SOL "b"	Vent Connecting
2B3A	"A" b	DSG-01-2B3A	_	OFF	Connected to port "A".
				ON	Connected to tank (no-load)
2B3B	"B"	DSG-01-2B3B	_	OFF	Connected to tank (no-load)
2030		D3O-01-2B3B		ON	Connected to port "B".
2B2B	"B"	DSG-01-2B2B		OFF	Closed state (relief valve setting pressure)
2020		D3O-01-2B2B		ON	Connected to port "B".
2B2	"A" "B"	DSG-01-2B2		OFF	Connected to port "A".
282		D3G-01-2B2		ON	Connected to port "B".
	"A" "B"		OFF	OFF	Closed state (relief valve setting pressure)
3C2	1	DSG-01-3C2	ON	OFF	Connected to port "A".
			OFF	ON	Connected to port "B".
	"A" "B"		OFF	OFF	Connected to tank (no-load)
3C3		DSG-01-3C3	ON	OFF	Connected to port "A".
			OFF	ON	Connected to port "B".

Attachment

Mounting Bolts

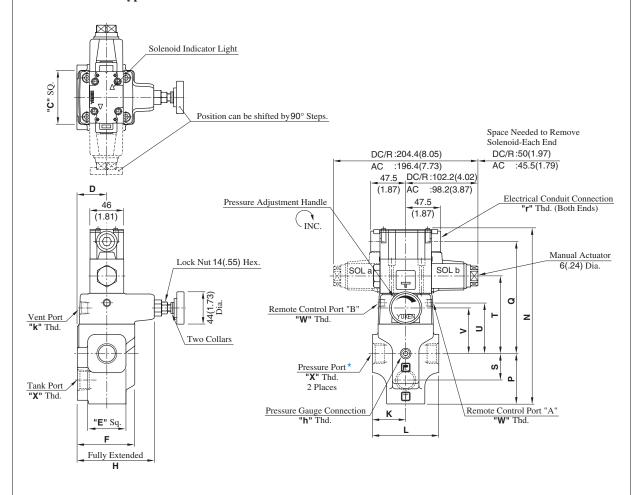
Valve Model	Soc	eket Head Cap Screw
Numbers	Japanese Std. "JIS" and European Design Std.	N. American Design Std.
BSG-03	M12 × 70 Lg. (2 pcs.), M12 × 95 Lg. (2 pcs.)	1/2-13UNC × 2-3/4 Lg. (2 pcs.), 1/2-13UNC × 3-3/4 Lg. (2 pcs.)
BSG-06	$M16 \times 60 \text{ Lg.} (2 \text{ pcs.}), M16 \times 80 \text{ Lg.} (2 \text{ pcs.})$	5/8-11UNC × 2-1/4 Lg. (2 pcs.), 5/8-11UNC × 3-1/4 Lg. (2 pcs.)
BSG-10	$M20 \times 70 \text{ Lg.} (2 \text{ pcs.}), M20 \times 90 \text{ Lg.} (2 \text{ pcs.})$	3/4-10UNC × 2-3/4 Lg. (2 pcs.), 3/4-10UNC × 3-1/2 Lg. (2 pcs.)

DIMENSIONS IN MILLIMETRES (INCHES)

BST-03-*-*-48/4890 BST-06-*-*-48/4890

BST-10-*-*-48/4890

Terminal Box Type



★ There are two threaded connection pressure ports. They can be connected each other in-line; one as inlet and the other as an outlet or the valve can be used by plugging one of the pressure ports.

Model Numbers		Dimensions mm (Inches)												
Wiodel Numbers	С	D	Е	F	Η	K	L	N	Р	Q	S	Т	J	٧
BST-03-*-48/4890	75	40	52	78	145	45	90	239.3	68.5	152.5	36	105.5	69	62
BST-06-*-48/4890	(2.95)	(1.57)	(2.05)	(3.07)	(5.71)	(1.77)	(3.54)	(9.42)	(2.70)	(6.00)	(1.42)	(4.15)	(2.72)	(2.44)
BST-10-*-48/4890	85 (3.35)	50 (1.97)	80 (3.15)	96 (3.78)	151 (5.94)	60 (2.36)	120 (4.72)	271.8 (10.70)	89 (3.50)	164.5 (6.48)	49 (1.93)	117.5 (4.63)	81 (3.19)	74 (2.91)

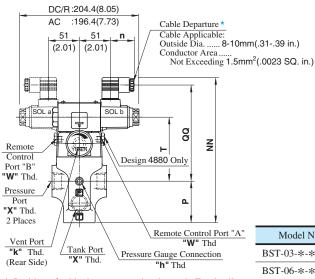
Model Numbers		Japane	ese Standard Design 48	d "JIS"		N. American Design Standard Design 4890					
	" W " Thd.	"X" Thd.	"h" Thd.	"k" Thd.	"r" Thd.	"W" Thd.	"X" Thd.	"h" Thd.	"k" Thd.	"r" Thd.	
BST-03		Rc 3/8					3/8 NPT				
BST-06	Rc 1/8	Rc 3/4	Rc 1/4	Rc 3/8	G 1/2	1/8 NPT	3/4 NPT	1/4 NPT	3/8 NPT	1/2 NPT	
BST-10		Rc 1-1/4				1111	1-1/4 NPT		1111	141.1	



Models with Plug-in Connector

03 BST-06-*-*-N-48/4880/4890 10





Model Numbers		Dimens	ions mm	(Inches)	
Model Numbers	Р	Т	NN	QQ	n
BST-03-*-A*-N	68.5	105.5	239	158.5	
BST-06-*-A*-N	(2.70)	(4.15)	(9.41)	(6.24)	39
BST-10-*-A*-N	89 (3.50)	117.5 (4.63)	271.5 (10.69)	170.5 (6.71)	(1.54)
BST-03-*-D*-N	68.5	105.5	250	169.5	
BST-06-*-D*-N	(2.70)	(4.15)	(9.84)	(6.67)	39
BST-10-*-D*-N	89 (3.50)	117.5 (4.63)	282.5 (11.12)	181.5 (7.15)	(1.54)
BST-03-*-R*-N	68.5	105.5	253	162.7	
BST-06-*-R*-N	(2.70)	(4.15)	(9.96)	(6.41)	53
BST-10-*-R*-N	89 (3.50)	117.5 (4.63)	285.5 (11.24)	174.7 (6.88)	(2.09)

 Model Numbers
 "W" Thd.
 "X" Thd.
 "h" Thd.
 "k" Thd.

 BST-03-*-*-N-4880
 3/8 BSP.F
 1/8 BSP.F
 1/4 BSP.Tr
 3/8 BSP.Tr

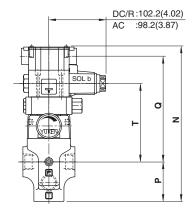
 BST-06-*-*-N-4880
 1/8 BSP.F
 1/4 BSP.F
 1/4 BSP.Tr
 3/8 BSP.Tr

★ Position of cable departure can be changed. For details, refer to DSG-01 valve on page 357.

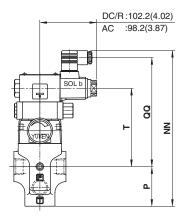
See the installation drawing of terminal box type on page 223 for design 48 and 4890 port thread and other dimensions.

Options - Models with Vent Restrictor

Terminal Box Type



Plug-in Connector Type



Dimensions			Torminal	Box Type	Plug-in Connector Type								
mm (Inches)	Р	Т	Terminar	вох туре	AC So	lenoid	DC So	lenoid	R (AC→DC) Solenoid				
Model Numbers			N	Q	NN	QQ	NN	QQ	NN	QQ			
A-BST-03	68.5	135.5	269.3	182.5	269	188.5	280	199.5	283	192.7			
A-BST-06	(2.70)	(5.33)	(10.60)	(7.19)	(10.59)	(7.42)	(11.02)	(7.85)	(11.14)	(7.59)			
A-BST-10	89 (3.50)	147.5 (5.81)	301.8 (11.88)	194.5 (7.66)	301.5 (11.87)	200.5 (7.89)	312.5 (12.30)	211.5 (8.33)	315.5 (12.42)	204.7 (8.06)			

For other dimensions, see the models without vent restrictor type on page 223 and 224.

BSG-03-*-*-*-48/4890 BSG-06-*-*-*-48/4890 BSG-10-*-*-48/4890

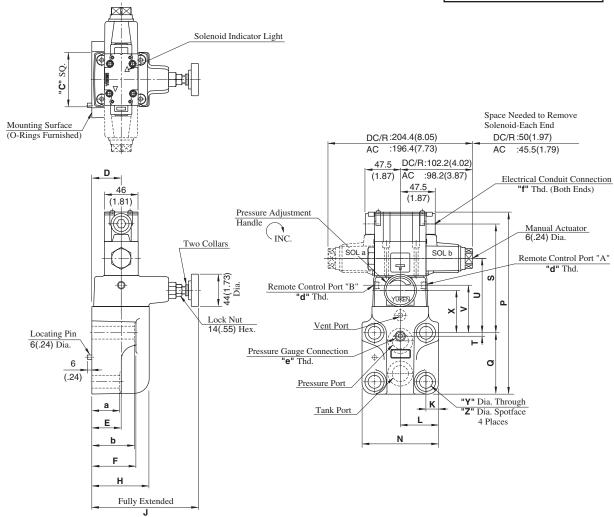
DIMENSIONS IN MILLIMETRES (INCHES)

Mounting surface

BSG-03: ISO 6264-AR-06-2-A BSG-06: ISO 6264-AS-08-2-A

BSG-10: ISO 6264-AT-10-2-A

Terminal Box Type



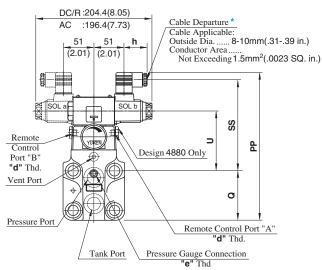
Model		Dimensions mm (Inches)																		
Numbers	С	D	Е	F	Н	J	K	L	N	Р	Q	S	Т	U	V	Х	Υ	Z	а	b
BSG-03	75 (2.95)	40 (1.57)	57 (2.24)	78 (3.07)	78 (3.07)	145 (5.71)	14.1 (.56)	41 (1.61)	82 (3.23)	225.8 (8.89)	77 (3.03)	130.5 (5.14)	I	83.5 (3.29)	47 (1.85)	40 (1.57)	13.5 (.53)	21 (.83)	55 (2.17)	77 (3.03)
BSG-06	75 (2.95)	40 (1.57)	40 (1.57)	60 (2.36)	78 (3.07)	145 (5.71)	17 (.67)	52 (2.05)	104 (4.09)	249.8 (9.83)	83.5 (3.29)	148 (5.83)	4.5 (.18)	101 (3.98)	64.5 (2.54)		17.5 (.69)	26 (1.02)	38 (1.50)	58 (2.28)
BSG-10	85 (3.35)	45 (1.77)	47 (1.85)	67 (2.64)	84 (3.31)	146 (5.75)	20.7 (.81)	62 (2.44)	124 (4.88)	283.8 (11.17)				108.5 (4.27)	72 (2.83)	65 (2.56)	21.5 (.85)	32 (1.26)	45 (1.77)	65 (2.56)

Model Numbers	Japan	ese Standard Design 48	l "JIS"	N. American Design Standard Design 4890						
	"d" Thd.	"e" Thd.	"f" Thd.	" d " Thd.	"e" Thd.	" f " Thd.				
BSG-03										
BSG-06	Rc 1/8	Rc 1/4	G 1/2	1/8 NPT	1/4 NPT	1/2 NPT				
BSG-10										

Note: For dimensions of the valve mounting surface, see the installation drawing (P. 213) of the sub-plate used together.



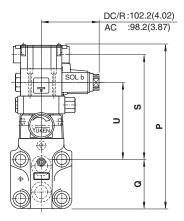
Models with Plug-in Connector



★ Position of cable departure can be changed. For details, refer to DSG-01 valve on page 357.

DIMENSIONS IN MILLIMETRES (INCHES)

- Options Models with Vent Restrictor
- Terminal Box Type

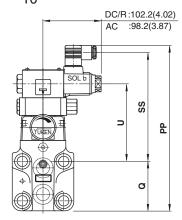


Model Numbers		Dimens	ions mm	(Inches)	
Model Numbers	Q	U	PP	SS	h
BSG-03-*-A*-N	77 (3.03)	83.5 (3.29)	225.5 (8.88)	136.5 (5.37)	
BSG-06-*-A*-N	83.5 (3.29)	101 (3.98)	249.5 (9.82)	154 (6.06)	39 (1.54)
BSG-10-*-A*-N	110 (4.33)	108.5 (4.27)	283.5 (11.16)	161.5 (6.36)	
BSG-03-*-D*-N	77 (3.03)	83.5 (3.29)	236.5 (9.31)	147.5 (5.81)	
BSG-06-*-D*-N	83.5 (3.29)	101 (3.98)	260.5 (10.26)	165 (6.50)	39 (1.54)
BSG-10-*-D*-N	110 (4.33)	108.5 (4.27)	294.5 (11.59)	172.5 (6.79)	
BSG-03-*-R*-N	77 (3.03)	83.5 (3.29)	239.5 (9.43)	140.7 (5.54)	
BSG-06-*-R*-N	83.5 (3.29)	101 (3.98)	263.5 (10.37)	158.2 (6.23)	53 (2.09)
BSG-10-*-R*-N	110 (4.33)	108.5 (4.27)	297.5 (11.71)	165.7 (6.52)	

Model Numbers	" d " Thd.	"e" Thd.
BSG-03-*-*-*-N-4880		
BSG-06-*-*-N-4880	1/8 BSP.F	1/4 BSP.Tr
BSG-10-*-*-N-4880		

See the installation drawing of terminal box type on page 225 for design 48 and 4890 port threads and other dimensions.

Plug-in Connector Type



Dimensions			Tarminal	Dov Tyma	Plug-in Connector Type								
mm (Inches)	Q	U	Terminar	Terminal Box Type		lenoid	DC So	lenoid	R (AC→DC) Solenoid				
Model Numbers			Р	S	PP	PP SS		SS	PP	SS			
A-BSG-03	77	113.5	255.8	160.5	255.5	166.5	266.5	177.5	269.5	170.7			
	(3.03)	(4.47)	(10.07)	(6.32)	(10.06)	(6.56)	(10.49)	(6.99)	(10.61)	(6.72)			
A-BSG-06	83.5	131	279.8	178	279.5	184	290.5	195	293.5	188.2			
	(3.29)	(5.16)	(11.02)	(7.01)	(11.00)	(7.24)	(11.44)	(7.68)	(11.56)	(7.41)			
A-BSG-10	110	138.5	313.8	185.5	313.5	191.5	324.5	202.5	327.5	195.7			
	(4.33)	(5.45)	(12.35)	(7.30)	(12.34)	(7.54)	(12.78)	(7.97)	(12.89)	(7.70)			

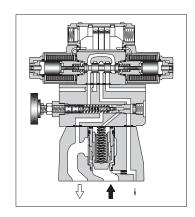
For other dimensions, see the models without vent restrictor type on page 225 and 226.



Low Noise Type Solenoid Controlled Relief Valves

The low-noise solenoid controlled relief valve is a combination of a low-noise type pilot operated relief valve and a solenoid operated directional valve. It is used for no-load pump operation by using electric signals or, together with a remote control relief valve, for two or three pressure control of the hydraulic system.





Specifications

	Max.	Pressure	Max. Flow	Approx. Mass kg (lbs.)					
Model Numbers	Operating Pressure MPa (PSI)	Adj. Range MPa (PSI)	L/min (U.S.GPM)	Double Sol.	Single Sol.	With Vent Restrictor			
S-BSG-03-*-*-*-53*			100 (26.4)	6.0 (13.2)	5.5 (12.1)	6.5 (14.3)			
S-BSG-06-*-*-*-53*	25 (3630)	★ - 25 (★ - 3630)	200 (52.8)	6.9 (15.2)	6.4 (14.1)	7.4 (16.3)			
S-BSG-10-*-*-*-53*			400 (106)	12.6 (27.8)	12.1 (26.7)	12.9 (28.4)			

[★] For relief valves, low-noise type pilot operated relief valves are used. For minimum adjustment pressures and other characteristics, see page 218.

Model Number Designation

F-	A-	S-	BS	G	-03	-V	-2B3A	-A100	-N	-L	53	*
Special Seals	With Vent Restric- tor	Low Noise Type	Series Number	Type of Mtg.	Valve size	High Venting Pres. Feature	Vent Type	Coil Type	Type of Electrical Connec- tions	Direction of Handle	Design Number	Design Standards
F: Special Seals for	A: *1 With		DO:		03	V: *2	2B3A	AC: *4 A100 A120 A200 A240	Box Type N:	Viewed from pressure gauge connection		None: Japanese Std. "JIS" 90:
Phosphate Ester Type Fluids (Omit	Vent Restrictor (Option- Omit if not	S: Low Noise Type		G: Sub -plate Mtg.	06	For High Venting Pressure Feature (Omit if	2B3B 2B2B 2B2 3C2	DC: D12 D24 D48	With Plug-in Connector (DIN) N:	L: Left (Normal) R: Right	53	N. American Design Std.
if not re- quired)	required)		Valves	1 1 1 1 1 1 1 1 1 1 1	10	not required)	3C3	AC →DC: R100 R200	With Plug-in Connector (DIN)			80: European Design Std.

- ★1. Models with vent restrictor are applicable only for the vent type 2B3A and 2B3B. For details, see page 231.
- ★2. Use high venting pressure types to reduce response time from unloading to onloading.
- ★3. The vent types are the same as for the conventional type solenoid controlled relief valves. For the details of the vent types, see page 221.
- ★4. The coil codes are the same as for solenoid operated directional valve DSG-01 valve. See the solenoid ratings on page 345.

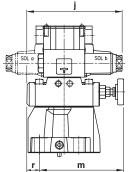
The coil type numbers in the shaded column are handled as optional extras. In case these coils are required to be chosen, please confirm the time of delivery with us before ordering.



Terminal Box Type

Opposite Handle Position





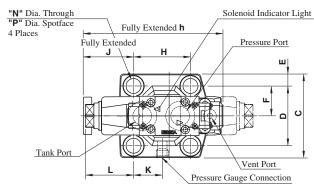
Note: For other dimensions, see the figures shown below.

S-BSG-06: ISO 6264-AS-08-2-A S-BSG-10: ISO 6264-AT-10-2-A

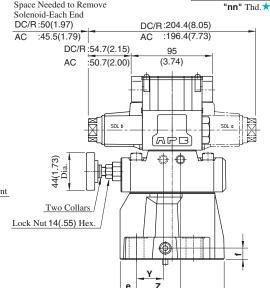
Mounting surface

S-BSG-03: ISO 6264-AR-06-2-A

S-BSG- $^{03}_{06}$ -*-*-*-L-53/5390 S-BSG-10-*-*-*-53/5390



Space Needed to Remove



Electrical Conc	luit Connection	n	
Design Std.	Thd. Size		
53	G 1/2		
5390	1/2 NPT	46	
Both	Ends	(1.81)
	mote Control Port "A" "ff" Thd. Locating Pin 6(.24) Dia.		Manual Actuator Both Ends 6(.24) Dia. Remote Control Port "B" "ff" Thd. Pressure Adjustment Handle INC. Mounting Surface (O-Rings Furnished)

Model		Dimensions mm (Inches)																					
Numbers	С	D	Е	F	Н	J	K	N	Р	Q	S	Т	U	٧	Х	Υ	Z	d	е	f	h	m	r
S-BSG-03	76 (2.99)	53.8 (2.12)	11.1 (.44)	26.9 (1.06)		73.6 (2.90)	26.9 (1.06)	13.5 (.53)				151.5 (5.96)		103 (4.06)	21.5 (.85)		36.6 (1.44)	106 (4.17)	26.1 (1.03)	13 (.51)		127.4 (5.02)	
S-BSG-06	98 (3.86)	70 (2.76)	14 (.55)	35 (1.38)	66.7 (2.63)	58.8 (2.31)	33.7 (1.33)	17.5 (.69)				151.5 (5.96)		103 (4.06)	26 (1.02)	31.9 (1.26)	51.4 (2.02)	122 (4.80)	19.3 (.76)	13 (.51)	163.5 (6.44)	142.2 (5.60)	
S-BSG-10	120 (4.72)	82.6 (3.25)	18.7 (.74)	41.3 (1.63)	88.9 (3.50)	46.1 (1.81)		21.5 (.85)				186.5 (7.34)		135 (5.31)	33.5 (1.32)	43.2 (1.70)	62.7 (2.47)	155 (6.10)	21.1 (.83)	18 (.71)	180 (7.09)		

Dimensions mm (Inches)	AC So	olenoid	DC/R Solenoid					
Model Numbers	L	j	L	j				
S-BSG-03	71.3 (2.81)	161.2 (6.35)	75.3 (2.96)	165.2 (6.50)				
S-BSG-06	56.5 (2.22)	161.2 (6.35)	60.5 (2.38)	165.2 (6.50)				
S-BSG-10	44.3 (1.74)		48.3 (1.90)					

DIMENSIONS IN MILLIMETRES (INCHES)

Note: For dimensions of the valve mounting surface, see the installation drawing (P. 213) of the sub-plate used together.

[★] For the port screws, see the Plug-in Connector type on page 233.

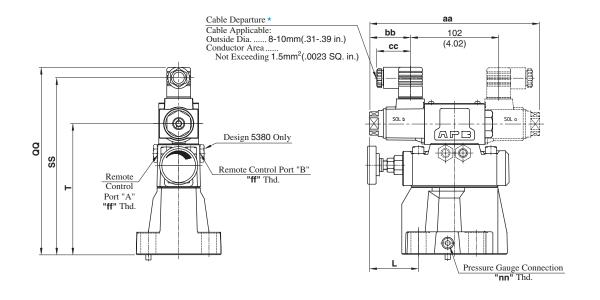
DIMENSIONS IN

MILLIMETRES (INCHES)

■Plug-in Connector Type

S-BSG-03 -*-*-*-N-L-53/5380/5390

S-BSG-10-*-*-*-N-L-53/5380/5390



★ Position of cable departure can be changed. For details, refer to DSG-01 valve on page 357.

Model Numbers		Dimensions mm (Inches)						
Model Numbers	L	QQ	SS	Т	aa	bb	СС	Remarks
S-BSG-03-*-*-A*-N	71.3 (2.81)	216.5 (8.52)	204.5 (8.05)	151.5 (5.96)				
S-BSG-06-*-*-A*-N	56.5 (2.22)	216.5 (8.52)	204.5 (8.05)	151.5 (5.96)	196.4 (7.73)	47.2 (1.86)	39 (1.54)	With AC Solenoid
S-BSG-10-*-*-A*-N	44.3 (1.74)	251.5 (9.90)	239.5 (9.43)	186.5 (7.34)				
S-BSG-03-*-*-D*-N	75.3 (2.96)	227.5 (8.96)	215.5 (8.48)	151.5 (5.96)				
S-BSG-06-*-*-D*-N	60.5 (2.38)	227.5 (8.96)	215.5 (8.48)	151.5 (5.96)	204.4 (8.05)	51.2 (2.02)	39 (1.54)	With DC Solenoid
S-BSG-10-*-*-D*-N	48.3 (1.90)	262.5 (10.33)	250.5 (9.86)	186.5 (7.34)				
S-BSG-03-*-*-R*-N	75.3 (2.96)	230.5 (9.07)	208.7 (8.22)	151.5 (5.96)				
S-BSG-06-*-*-R*-N	60.5 (2.38)	230.5 (9.07)	208.7 (8.22)	151.5 (5.96)	204.4 (8.05)	51.2 (2.02)	53 (2.09)	With AC → DC Solenoid
S-BSG-10-*-*-R*-N	48.3 (1.90)	265.5 (10.45)	243.7 (9.59)	186.5 (7.34)				

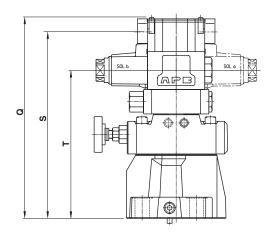
		Thread Size							
Model Numbers	Japanese Standard "JIS" Design 53		European Design Standard Design 5380		N. American Design Standard Design 5390				
	"ff" Thd.	"nn" Thd.	"ff" Thd.	"nn" Thd.	"ff" Thd.	"nn" Thd.			
S-BSG-03-*-*-N									
S-BSG-06-*-*-N	Rc 1/8	Rc 1/4	1/8 BSP.F	1/4 BSP.F	1/8 NPT	1/4 NPT			
S-BSG-10-*-*-N									



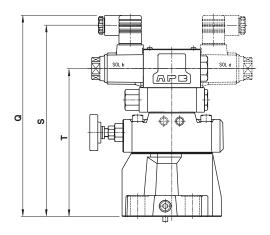
Options-Models with Vent Restrictor

DIMENSIONS IN MILLIMETRES (INCHES)

Terminal Box Type



• Plug-in Connector Type



Model Numbers	D	imensions mm (Inch	es)	- Remarks	
wiodei Numbers	Q	S	Т	Remarks	
A-S-BSG-03-*-*-A*/D*/R*-L	246.8(9.72)	228.5(9.00)	181.5(7.15)		
A-S-BSG-06-*-*-A*/D*/R*-L	240.8(9.72)	228.3(9.00)	161.3(7.13)	Terminal Box Type	
A-S-BSG-10-*-*-A*/D*/R*	281.8(11.09)	263.5(10.37)	216.5(8.52)		
A-S-BSG-03-*-*-A*-N-L	246.5(9.70)	234.5(9.23)	181.5(7.15)		
A-S-BSG-06-*-*-A*-N-L	240.3(9.70)	234.3(9.23)	161.3(7.13)	Plug-in Connector with AC Solenoid	
A-S-BSG-10-*-*-A*-N	281.5(11.08)	269.5(10.61)	216.5(8.52)	with the solehold	
A-S-BSG-03-*-*-D*-N-L	257.5(10.14)	245.5(9.67)	181.5(7.15)		
A-S-BSG-06-*-*-D*-N-L	237.3(10.14)	243.3(9.07)	161.3(7.13)	Plug-in Connector with DC Solenoid	
A-S-BSG-10-*-*-D*-N	292.5(11.52)	280.5(11.04)	216.5(8.52)	with Be solehold	
A-S-BSG-03-*-*-R*-N-L	260.5(10.26)	238.7(9.40)	181.5(7.15)	Plug-in Connector with R Type Solenoid	
A-S-BSG-06-*-*-R*-N-L	200.3(10.20)	236.7(9.40)	161.3(7.13)		
A-S-BSG-10-*-*-R*-N	295.5(11.63)	273.7(10.78)	216.5(8.52)		

H/HC Type Pressure Control Valves

These valves are hydraulically damped, direct operated, pressure control valves which can be actuated by internal or external pilot pressure.

H Type Pressure Control Valves

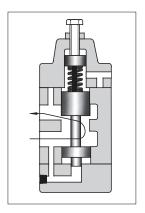
There are various types of valve including sequence, unloading and low pressure relief valves, all of which are operated by a pressure rise in the circuit, sensed either internally or remotely.

HC Type Pressure Control Valves

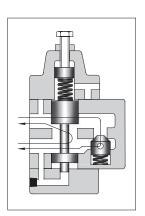
They are available with integral check valves for use when free reverse flow from secondary port to the primary port is desired. There are various types of valve including sequence and counterbalance valves, all of which are operated by a pressure rise in the circuit, sensed either internally or remotely.











Specifications

	Model Nur	mbers	Max. Oper-	Max. Flow	Approx. Mass kg (lbs.)		
Series	Threaded Connection	Sub-plate Mounting	ating Pres. MPa (PSI)	L/min (U.S.GPM)	Threaded Connection	Sub-plate Mounting	
	HT-03-**-*-22/2280/2290	HG-03-**-*-22/2290		50 (13.2)	3.7 (8.2)	4.0 (8.8)	
H Type Pressure Control Valves	HT-06-**-*-22/2280/2290	HG-06-**-*-22/2290	21(3050)	125 (33)	6.2 (13.7)	6.1 (13.5)	
	HT-10-**-*-22/2280/2290	HG-10-**-*-22/2290		250 (66)	12.0 (26.5)	11.0 (24.3)	
	HCT-03-**-*-22/2280/2290	HCG-03-**-*-22/2290		50 (13.2)	4.1 (9.0)	4.8 (10.6)	
HC Type Pressure Control Valves	HCT-06-**-*-22/2280/2290	HCG-06-**-*-22/2290	21(3050)	125 (33)	7.1 (15.7)	7.4 (16.3)	
	HCT-10-**-*-22/2280/2290	HCG-10-**-*-22/2290		250 (66)	13.8 (30.4)	13.8 (30.4)	

• For check valve pressure drops of HC type, see free flow pressure drop characteristics described on page 247.

Yuken can offer flanged connection valves described below. For details, contact us.

Model Numbers	Max. Operating Pressure MPa (PSI)	Max. flow L/min (U.S.GPM)
HF/HCF-10-**-*-22/2290	21	250(66)
HF/HCF-16-**-*-20/2090	(3050)	500(132)



■ Model Number Designation

F-	Н	Т	-03	-C	3	-P	-22	*	
Special Seals	Series Number	Type of Mounting	Valve Size	Pres. Adj. Range MPa (PSI)	Valve Type	With Auxiliary Pilot Pressure	Design Number	Design Standards	
		T:	03				22	None: Ionanasa Ctd. "IIC"	
		Threaded Connection	06		1*2 2 3 4	1 *2		None: Japanese Std. "JIS" 80: European Design Std.	
	H: H Type	Connection	10				22	90: N. American Design Std.	
F: Special	Pressure Control	G: Sub-plate Mounting	03	L: 0.25 - 0.45 (36 - 65) M: 0.45 - 0.9 (65 - 130) N: 0.9 - 1.8 (130 - 260) A: 1.8 - 3.5			22		
Seals for Phosphate	Valves		06			P: *3	22	None: Japanese Std. "JIS" & European Design Std. 90: N. American Design Std.	
Ester Type			10			With	22		
Fluids (Omit if		T:	03			Auxiliary Pilot Pressure	22	N Co. 1 HIIOH	
not required)		Threaded	06	(260-510) B: 3.5 - 7.0			22	None: Japanese Std. "JIS" 80: European Design Std.	
	HC: HC Type	Connection	10	(510-1020) C: 7.0 - 14			22	90: N. American Design Std.	
	Pressure Control	rol es G: Sub-plate	03	(1020 - 2030)	3		22		
	Valves		06	4			22	None: Japanese Std. "JIS" & European Design Std.	
		Mounting	10				22	90: N. American Design Std.	

^{★1.} For the details of valve types, see the following page.

Instructions

- To adjust the pressure, loosen the lock nut and turn the pressure adjustment screw slowly clockwise to increase pressures or anti-clockwise to decrease pressures. After adjustments, do not forget to tighten the lock nut.
- Connect the secondary side pressure ports of types 1 and 4 (internal drain) and the drain ports of types 2 and 3 (external drain) directly to the reservoir with a back pressure close to the atmospheric pressure.
- There are two threaded connection primary pressure ports. They can be connected each other in-line; one as inlet and the other as an outlet or the valve can be used by plugging one of the pressure ports.

Sub-plate

Valve	Japanese Standa	rd "JIS"	European Design	Standard	N.American Design	Standard	Approx.
Model Numbers	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	Mass kg (lbs.)
HG 03 **	HGM-03-20	Rc 3/8	HGM-03-2080	3/8 BSP.F	HGM-03-2090	3/8 NPT	1.6 (3.5)
HG HCG ⁻⁰³⁻ **	HGM-03X-20	Rc 1/2	HGM-03X-2080	1/2 BSP.F	HGM-03X-2090	1/2 NPT	1.6 (3.5)
HG 02 44 B	HGM-03-P-20	Rc 3/8	HGM-03-P-2080	3/8 BSP.F	HGM-03-P-2090	3/8 NPT	2.0 (4.4)
HG HCG ⁻⁰³⁻ **-P	HGM-03X-P-20	Rc 1/2	HGM-03X-P-2080	1/2 BSP.F	HGM-03X-P-2090	1/2 NPT	2.0 (4.4)
HG of stute	HGM-06-20	Rc 3/4	HGM-06-2080	3/4 BSP.F	HGM-06-2090	3/4 NPT	2.4 (5.3)
HG HCG ⁻⁰⁶ -**	HGM-06X-20	Rc 1	HGM-06X-2080	1 BSP.F	HGM-06X-2090	1 NPT	3.0 (6.6)
HG 06 state B	HGM-06-P-20	Rc 3/4	HGM-06-P-2080	3/4 BSP.F	HGM-06-P-2090	3/4 NPT	2.4 (5.3)
HG HCG ⁻⁰⁶ -**-P	HGM-06X-P-20	Rc 1	HGM-06X-P-2080	1 BSP.F	HGM-06X-P-2090	1 NPT	3.0 (6.6)
HG 10 state	HGM-10-20	Rc 1-1/4	HGM-10-2080	1-1/4 BSP.F	HGM-10-2090	1-1/4 NPT	4.8 (10.6)
HG HCG ⁻¹⁰ -**	HGM-10X-20	Rc 1-1/2	HGM-10X-2080	1-1/2 BSP.F	HGM-10X-2090	1-1/2 NPT	5.7 (12.6)
HG 10 state B	HGM-10-P-20	Rc 1-1/4	HGM-10-P-2080	1-1/4 BSP.F	HGM-10-P-2090	1-1/4 NPT	4.8 (10.6)
HG HCG ⁻¹⁰ -**-P	HGM-10X-P-20	Rc 1-1/2	HGM-10X-P-2080	1-1/2 BSP.F	HGM-10X-P-2090	1-1/2 NPT	5.7 (12.6)

[•] Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish.

^{★2.} Type 1 is only possible for pressure adjustment ranges L and M.

^{★3.} Models with auxiliary pilots are used where valves must be operated under a lower external pilot pressure than the adjusted pressure (types N, A, and B: about 1/8 of adjusted pressure; type C: about 1/16). This does not apply to pressure adjustment ranges L and M and valve type 1.

Attachment

Mounting Bolts

Valve Model	Socket Head Cap So	crew	Otre
Numbers	Japanese Std. "JIS" and European Design Std.	N. American Design Std.	Qty.
HG-03	M10×50 Lg.	3/8 -16 UNC × 2 Lg.	4
HG-06	M10×50 Lg.	3/8 -16 UNC × 2 Lg.	4
HG-10	M10 × 50 Lg.	3/8 -16 UNC × 2 Lg.	6
HCG-03	M10×70 Lg.	3/8 -16 UNC × 2-3/4 Lg.	4
HCG-06	M10×80 Lg.	3/8 -16 UNC × 3-1/4 Lg.	4
HCG-10	M10×90 Lg.	3/8 -16 UNC × 3-1/2 Lg.	6

Valve TypesH Type

Valve Type	Type 1: Low Pres. Relief Valve	Type 2: Sequence Valve	Type 3: Sequence Valve	Type 4: Unloading Valve
Pilot-Drain Type	Internal Pilot-Internal Drain	Internal Pilot-External Drain	External Pilot-External Drain	External Pilot-Internal Drain
Operations				
Graphic Symbols		With auxiliary pilot port	With auxiliary pilot port	With auxiliary pilot port
Description	Can be used as low- pressure relief valve, but be careful to occurrence of surge pressure.	Used to control the operational sequence of two or more actuators. If primary pressure exceeds the pressure setting, effective fluid is delivered to the secondary side.	Used for the same purpose as for the type 2. Operated by external pilot pressure irrespective of primary pressure.	Used as unloading valve. If external pilot pressure exceeds the pressure setting, the pump is turned no-load by releasing all fluid to the tank.

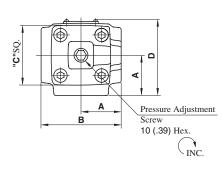
• HC Type

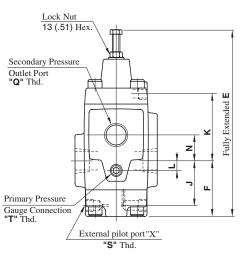
	Type 1:	Type 2:	Type 3:	Type 4:
Valve Type	Counterbalance Valve	Sequence and Check Valve	Sequence and Check Valve	Counterbalance Valve
Pilot-Drain Type	Internal Pilot-Internal Drain	Internal Pilot-External Drain	External Pilot-External Drain	External Pilot-Internal Drain
Thot-Drain Type	Internal I not-internal Diam	Internal Friot-External Brain	External Flor-External Brain	External Finot-Internal Drain
Operations				
Graphic Symbols	With auxiliary pilot port	With auxiliary pilot port	With auxiliary pilot port	With auxiliary pilot port
Descriptions	Used to prevent gravitational falls by generating a pressure on the actuator return side. If primary pressure exceeds the pressure setting, fluid is released to keep the pressure constant.	Used to control the operating sequence of two or more actuators. If primary pressure exceeds the pressure setting, effective fluid is delivered to the secondary side. Reversed flow is free by a check valve.	Used for the same purpose as for type 2. Operated by external pilot pressure irrespective of primary pressure. Reversed flow is free by a check valve.	Used for the same purpose as for type 1. Operated by external pilot pressure irrespective of primary pressure. Reversed flow is free by a check valve.



HT-03, 06, 10-**-*-22/2280/2290

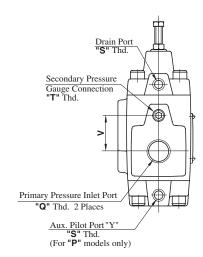
Type 3: Sequence Valve (External Pilot, External Drain)





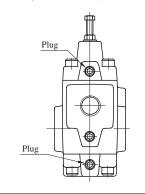
DIMENSIONS IN MILLIMETRES (INCHES)

Model Numbers		Thread Size		
Model Numbers	"Q" Thd.	"S" Thd.	" T " Thd.	
HT-03, 22	Rc 3/8			
HT-06, 22	Rc 3/4	Rc 1/4	Rc 1/4	
HT-10, 22	Rc 1-1/4			
HT-03, 2280	3/8 BSP.F		1/4 BSP.Tr	
HT-06, 2280	3/4 BSP.F	1/4 BSP.F		
HT-10, 2280	1-1/4 BSP.F			
HT-03, 2290	3/8 NPT			
HT-06, 2290	3/4 NPT	1/4 NPT	1/4 NPT	
HT-10, 2290	1-1/4 NPT			

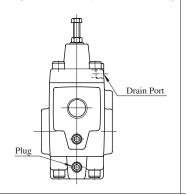


Model Numbers					Dimensi	ions mm	(Inches)				
Wiodel Numbers	Α	В	С	D	Е	F	J	K	L	N	V
HT-03	41 (1.61)	82 (3.23)	60 (2.36)	74 (2.91)	191 (7.52)	57 (2.24)	43 (1.69)	70 (2.76)	0 (0)	28 (1.10)	28 (1.10)
HT-06	48 (1.89)	96 (3.78)	73 (2.87)	87 (3.43)	221 (8.70)	64.5 (2.54)	50.5 (1.99)	80.5 (3.17)	9 (.35)	33 (1.30)	42 (1.65)
HT-10	66 (2.60)	132 (5.20)	86 (3.39)	112 (4.41)	272 (10.71)	84 (3.31)	66 (2.60)	98 (3.86)	12 (.47)	40 (1.57)	52 (2.05)

Type 1: Low Pressure Relief Valve (Internal Pilot, Internal Drain)

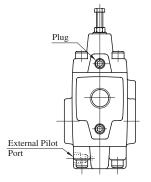


Type 2: Sequence Valve (Internal Pilot, External Drain)



Type 4: Unloading Valve

(External Pilot, Internal Drain)



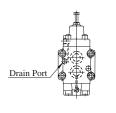


Pressure Control Valves

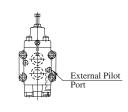
Type 2: Sequence Valve (Internal Pilot, External Drain)

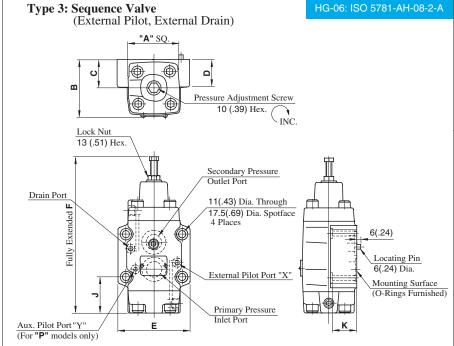
Type 1: Low Pressure Relief Valve

(Internal Pilot, Internal Drain)



Type 4: Unloading Valve (External Pilot, Internal Drain)





Model Numbers	Dimensions mm (Inches)										
	Α	В	С	D	Е	F	J	K			
HG-03	60	67	35	39	89	191	49.6	38			
	(2.36)	(2.64)	(1.38)	(1.54)	(3.50)	(7.52)	(1.95)	(1.50)			
HG-06	73	79	40	39	102	221	51	38			
	(2.87)	(3.11)	(1.57)	(1.54)	(4.02)	(8.70)	(2.01)	(1.50)			

HG-10-**-*-22/2290

HG-03, 06-**-*-22/2290

Type 3: Sequence Valve (External Pilot, External Drain)

86(3.39) SQ

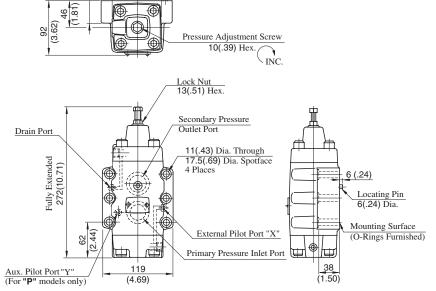
ISO 5781-AJ-10-2-A **DIMENSIONS IN**

MILLIMETRES (INCHES)

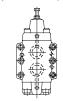
Mounting Surface

Mounting Surface

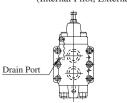
HG-03: ISO 5781-AG-06-2-A



Type 1: Low Pressure Relief Valve (Internal Pilot, Internal Drain)



Type 2: Sequence Valve (Internal Pilot, External Drain)



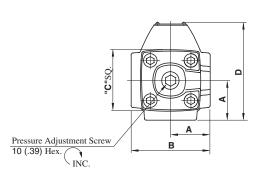
Type 4: Unloading Valve (External Pilot, Internal Drain)

External Pilot



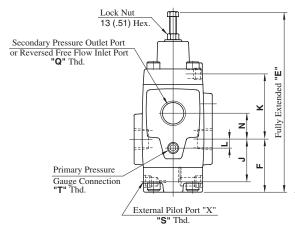
HCT-03, 06, 10-**-*-22/2280/2209

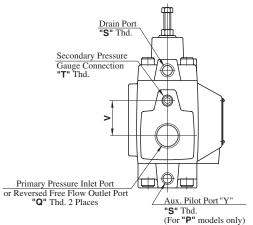
Type 3: Sequence and Check Valve (External Pilot, External Drain)



DIMENSIONS IN MILLIMETRES (INCHES)

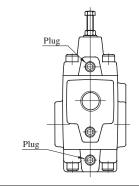
Model Numbers		Thread Size		
Wiodel Nullibers	" Q" Thd.	"S" Thd.	"T" Thd.	
HCT-03, 22	Rc 3/8			
HCT-06, 22	Rc 3/4	Rc 1/4	Rc 1/4	
HCT-10, 22	Rc 1-1/4			
HCT-03, 2280	3/8 BSP.F			
HCT-06, 2280	3/4 BSP.F	1/4 BSP.F	1/4 BSP.Tr	
HCT-10, 2280	1-1/4 BSP.F			
HCT-03, 2290	3/8 NPT			
HCT-06, 2290	3/4 NPT	1/4 NPT	1/4 NPT	
HCT-10, 2290	1-1/4 NPT			



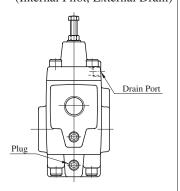


Model Numbers		Dimensions mm (Inches)											
Wiodei Nullibers	Α	В	С	D	Е	F	J	K	L	N	V		
HCT-03	41 (1.61)	82 (3.23)	60 (2.36)	96 (3.78)	191 (7.52)	57 (2.24)	43 (1.69)	70 (2.76)	0 (0)	28 (1.10)	28 (1.10)		
HCT-06	48 (1.89)	96 (3.78)	73 (2.87)	116 (4.57)	221 (8.70)	64.5 (2.54)	50.5 (1.99)	80.5 (3.17)	9 (.35)	33 (1.30)	42 (1.65)		
HCT-10	66 (2.60)	132 (5.20)	86 (3.39)	152 (5.98)	272 (10.71)	84 (3.31)	66 (2.60)	98 (3.86)	12 (.47)	40 (1.57)	52 (2.05)		

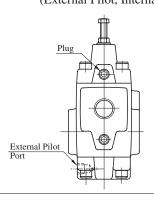
Type 1: Counterbalance Valve (Internal Pilot, Internal Drain)



Type 2: Sequence and Check Valve (Internal Pilot, External Drain)

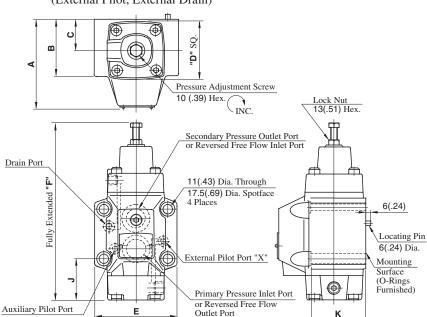


Type 4: Counterbalance Valve (External Pilot, Internal Drain)



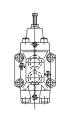


Type 3: Sequence and Check Valve (External Pilot, External Drain)



Model Numbers		Dimensions mm (Inches)										
	Α	В	С	D	Е	F	J	K				
HCG-03	90 (3.54)	59 (2.32)	35 (1.38)	60 (2.36)	89 (3.50)	191 (7.52)	49.6 (1.95)	58 (2.28)				
HCG-06	108 (4.25)	69 (2.72)	40 (1.57)	73 (2.87)	102 (4.02)	221 (8.70)	51 (2.01)	68 (2.68)				

Type 1: Counterbalance Valve (Internal Pilot, Internal Drain)



Type 2: Sequence and Check Valve (Internal Pilot, External Drain)



Type 4: Counterbalance Valve (External Pilot, Internal Drain)



HCG-10-**-*-22/2290

(For "P" models only)

Type 3: Sequence and Check Valve (External Pilot, External Drain)



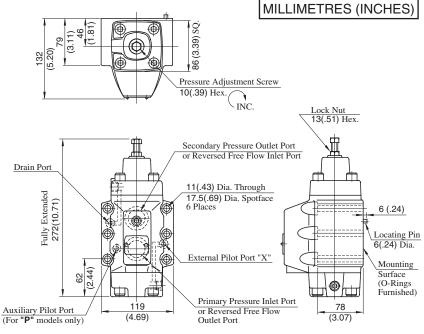
Mounting Surface

ISO 5781-AJ-10-2-A

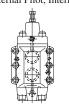
Mounting Surface

HCG-03: ISO 5781-AG-06-2-A

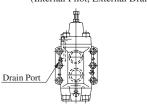
HCG-06: ISO 5781-AH-08-2-A



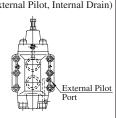
Type 1: Counterbalance Valve (Internal Pilot, Internal Drain)



Type 2: Sequence and Check Valve (Internal Pilot, External Drain)



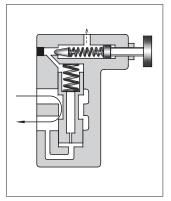
Type 4: Counterbalance Valve (External Pilot, Internal Drain)



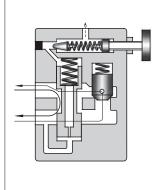
Pressure Reducing Valves / Pressure Reducing and Check Valves

Pressure reducing valves are used to set the pressure of a hydraulic circuit below that of the main circuit. In addition, operation under remote control is possible by using the remote control port. Pressure reducing and check valves have check valves, which allow a free flow from the secondary side to the primary.









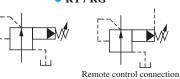
Specifications

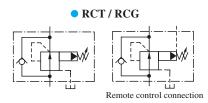
	Model 1	Model Numbers		Max. Flow ★1		D	Approx	
Valve Name	Threaded Connection	Sub-plate Mounting	Operating Pressure MPa (PSI)	Setting Pressure MPa (PSI)	Max. Flow L/min (U.S.GPM)	Drain Flow L/min (U.S.GPM)	Threaded Connection	Sub-plate Mounting
	RT-03-*-22*	RG-03-*-22*	21 (3050)	0.7 - 1.0 (102 - 145) 1.0 - 20.5 (145 - 2970)	40 (10.6) 50 (13.2)	0.8 - 1.0 (.2126)	4.3 (9.5)	4.5 (9.9)
Pressure Reducing	RT-06-*-22*	RG-06-*-22*	21 (3050)	0.7 - 1.0 (102 - 145) 1.0 - 1.5 (145 - 220) 1.5 - 20.5 (220 - 2970)	50 (13.2) 100 (26.4) 125 (33.0)	0.8 - 1.1 (.2129)	6.9 (15.2)	6.8 (15.0)
Valve	RG-10-*-22*	21 (3050)	0.7 - 1.0 (102 - 145) 1.0 - 1.5 (145 - 220) 1.5 - 10.5 (220 - 1520) 10.5 - 20.5 (1520 - 2970)	130 (34.3) 180 (47.6) 220 (58.1) 250 (66.0)	1.2 - 1.5 (.3240)	12.0 (26.5)	11.0 (24.3)	
	RCT-03-*-22*	RCG-03-*-22*	21 (3050)	0.7 - 1.0 (102 - 145) 1.0 - 20.5 (145 - 2970)	40 (10.6) 50 (13.2)	0.8 - 1.0 (.2126)	4.8 (10.6)	5.4 (11.9)
Pressure Reducing and	RCT-06-*-22*	RCG-06-*-22*	21 (3050)	0.7 - 1.0 (102 - 145) 1.0 - 1.5 (145 - 220) 1.5 - 20.5 (220 - 2970)	50 (13.2) 100 (26.4) 125 (33.0)	0.8 - 1.1 (.2129)	7.8 (17.2)	8.1 (17.9)
Check Valve RCT-10-*-22*	RCG-10-*-22*	21 (3050)	0.7 - 1.0 (102 - 145) 1.0 - 1.5 (145 - 220) 1.5 - 10.5 (220 - 1520) 10.5 - 20.5 (1520 - 2970)	130 (34.3) 180 (47.6) 220 (58.1) 250 (66.0)	1.2 - 1.5 (.3240)	13.8 (30.4)	13.8 (30.4)	

- \star 1. The max. flow rates are those shown at the primary pressure at 21 MPa (3050 PSI).
- ★2. The drain flow rates are equal to pilot flow rates when differential pressure between primary and secondary pressure is at 20.5 MPa (2970 PSI).

Yuken can offer flanged connection valves described below. For details, contact us. Max. Operating Pressure MPa (PSI) RF/RCF-10-*-22* RF/RCF-10-*-22* RF/RCF-16-*-20* Max. Flow L/min (U.S.GPM) 250 (66) 500 (132)









Model Number Designation

F-	R	Т	-03	-B	-22	*
Special Seals	Series Number	Type of Mounting	Valve Size	Pres. Adj. Range MPa (PSI)	Design Number	Design Standards
		1	03		22	
	R:	T: Threaded Connection	06		22	
	Pressure	Connection	10		22	None: Japanese Std. "JIS"
F:	Reducing Valves	G: Sub-plate Mounting	03	B: 0.7-7	22	80: European Design Std. 90: N.American Design Std.
Special Seals			06	(102-1020)	22	Joseph Stat.
for Phosphate			10	C: 3.5-14	22	
Ester Type Fluids		 	03	(510-2030)	22	
(Omit if not	RC:	T: Threaded Connection	06	U. 7.20.5	22	
required)	Pressure	Connection	10	H: 7-20.5 (1020-2970)	22	None: Japanese Std. "JIS"
	Reducing and		03	, , , , , , , , , , , , , , , , , , ,	22	80: European Design Std. 90: N.American Design Std.
	Check Valves	G: Sub-plate Mounting	06		22	Design Sta
		Wiodilding	10		22	

Attachment

Mounting bolts

Valve Model	Socket Head Cap So	rew	04
Numbers	Japanese Std. "JIS" and European Design Std.	N. American Design Std.	Qty.
RG-03	$M10 \times 50$ Lg.	$3/8-16$ UNC \times 2 Lg.	4
RG-06	$M10 \times 50$ Lg.	$3/8-16$ UNC \times 2 Lg.	4
RG-10	$M10 \times 50$ Lg.	3/8-16 UNC × 2 Lg.	6
RCG-03	M10×70 Lg.	3/8-16 UNC × 2-3/4 Lg.	4
RCG-06	M10 × 80 Lg.	3/8-16 UNC × 3-1/4 Lg.	4
RCG-10	M10×90 Lg.	3/8-16 UNC × 3-1/2 Lg.	6

Sub-plate

Valve	Japanese Standa	ard "JIS"	European Design	n Standard	N. American Desi	gn Standard	Approx. Mass	
Model Numbers	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	kg (lbs.)	
RG RCG ⁻⁰³	HGM-03-20	Rc 3/8	HGM-03-2080	3/8 BSP.F	HGM-03-2090	3/8 NPT	1.6 (3.5)	
RCG ⁻⁰³	HGM-03X-20	Rc 1/2	HGM-03X-2080	1/2 BSP.F	HGM-03X-2090	1/2 NPT	1.0 (3.3)	
RG RCG-06	HGM-06-20	Rc 3/4	HGM-06-2080	3/4 BSP.F	HGM-06-2090	3/4 NPT	2.4 (5.3)	
RCG ⁻⁰⁶	HGM-06X-20	Rc 1	HGM-06X-2080	1 BSP.F	HGM-06X-2090	1 NPT	3.0 (6.6)	
RG RCG-10	HGM-10-20	Rc 1-1/4	HGM-10-2080	1-1/4 BSP.F	HGM-10-2090	1-1/4 NPT	4.8 (10.6)	
RCG ⁻¹⁰	HGM-10X-20	Rc 1-1/2	HGM-10X-2080	1-1/2 BSP.F	HGM-10X-2090	1-1/2 NPT	5.7 (12.6)	

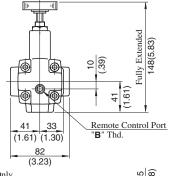
[•] Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish.

Instructions

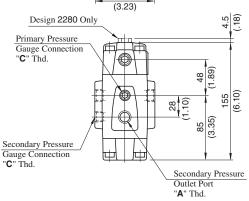
- To adjust the pressure, loosen the lock nut and turn the pressure adjustment handle slowly clockwise for higher pressures and anti-clockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- Connect the drain port directly to the reservoir in which case the pressure at the drain port should be kept at a low back pressure close to the atmospheric pressure.
- In case of "Threaded Connections", there are two threaded connection type primary pressure ports. They can be connected each other in-line; one as an inlet and the other as an outlet or the valve can be used by plugging one of the pressure ports.

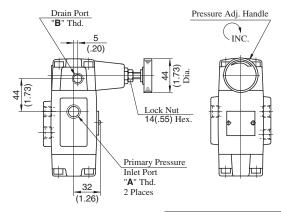
[•] The sub-plates are the same as those for H type pressure control valves. With the reducing and check valve, the sub-plate is used in a position 180° turned (upside down) from the normal position. When mounting the sub-plate, be sure to bring the valve locating pin to the sub-plate pin hole. For dimensions, see page 244 to 246.

RT-03-*-22/2280/2290



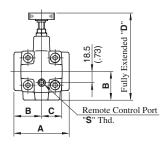
Model Numbers	Thread Size							
Woder Numbers	" A " Thd.	" B " Thd.	" C " Thd.					
RT-03-*-22	Rc 3/8	Rc 1/4	Rc 1/4					
RT-03-*-2280	3/8 BSP.F	1/4 BSP.F	1/4 BSP.Tr					
RT-03-*-2290	3/8 NPT	1/4 NPT	1/4 NPT					



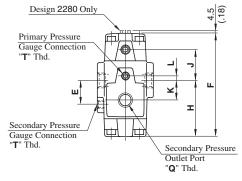


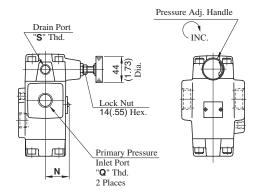
DIMENSIONS IN MILLIMETRES (INCHES)

RT-06-*-22/2280/2290



Model Numbers		Thread Size	
Wiodel Numbers	" Q " Thd.	" S " Thd.	" T " Thd.
RT-06-*-22	Rc 3/4	Rc 1/4	Rc 1/4
RT-06-*-2280	3/4 BSP.F	1/4 BSP.F	1/4 BSP.Tr
RT-06-*-2290	3/4 NPT	1/4 NPT	1/4 NPT
RT-10-*-22	Rc 1-1/4	Rc 1/4	Rc 1/4
RT-10-*-2280	1-1/4 BSP.F	1/4 BSP.F	1/4 BSP.Tr
RT-10-*-2290	1-1/4 NPT	1/4 NPT	1/4 NPT





Model Numbers	Dimensions mm (Inches)										
	Α	В	С	D	Е	F	Н	J	K	L	N
RT-06	96	48	36.5	149	42	179	97.5	53.5	33	9	39
	(3.78)	(1.89)	(1.44)	(5.87)	(1.65)	(7.05)	(3.84)	(2.11)	(1.30)	(.35)	(1.54)
RT-10	132	66	43	167	52	216	124	64	40	12	46
	(5.20)	(2.60)	(1.69)	(6.57)	(2.05)	(8.50)	(4.88)	(2.52)	(1.57)	(.47)	(1.81)



Remote Control Port

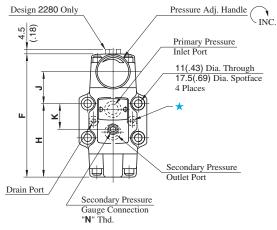
Mounting Surface

(O-Rings Furnished)

Locating Pin 6(.24) Dia.



★ Port connection is not required for RG models but an O-ring should be furnished.



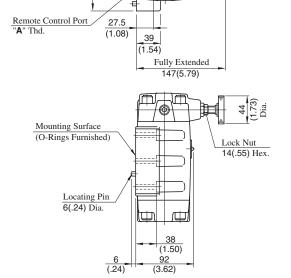
Model Numbers		Dimensions mm (Inches)											
	Α	В	С	D	E	F	Н	J	K				
RG-03	142	25	89	44.5	67	155.5	92.4	40.6	34.9				
	(5.59)	(.98)	(3.50)	(1.75)	(2.64)	(6.12)	(3.64)	(1.60)	(1.37)				
RG-06	141	21.5	102	51	79	179	111	40	48				
	(5.55)	(.85)	(4.02)	(2.01)	(3.11)	(7.05)	(4.37)	(1.57)	(1.89)				

Note: For dimensions of the valve mounting surface see the dimensional drawing (page 244 & 245) of the sub-plate used together.

DIMENSIONS IN MILLIMETRES (INCHES)

RG-10-*-22/2280/2290

119 (4.69)



В

39

(1.54)

囿

38

(1.50)

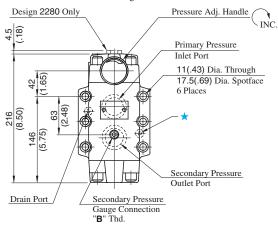
 $\frac{6}{(.24)}$

Fully Extended "A'

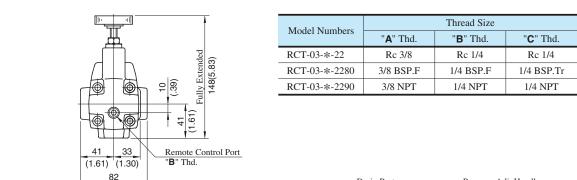
Lock Nut 14(.55) Hex.

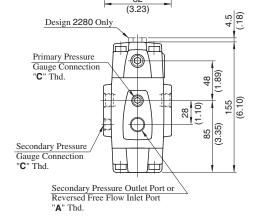
Model Numbers	Thread Size				
Wiodel Nullibers	" A " Thd.	" B " Thd.			
RG-10-*-22	Rc 1/4	Rc 1/4			
RG-10-*-2280	1/4 BSP.F	1/4 BSP.Tr			
RG-10-*-2290	1/4 NPT	1/4 NPT			

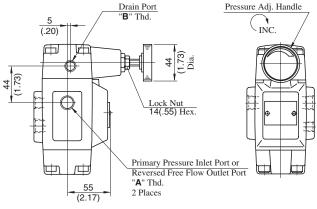
★ Port connection is not required for RG models but an O-ring should be furnished.



Note: For dimensions of the valve mounting surface see the dimensional drawing (page 246) of the sub-plate used together.



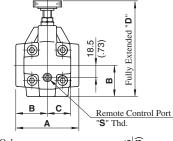




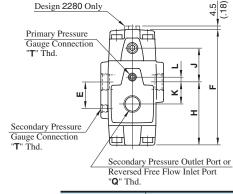
DIMENSIONS IN MILLIMETRES (INCHES)

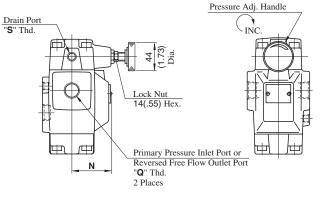
RCT-06-*-22/2280/2290

RCT-03-*-22/2280/2290



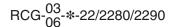
Model Numbers		Thread Size	
Wodel Numbers	" Q " Thd.	" S " Thd.	" T " Thd.
RCT-06-*-22	Rc 3/4	Rc 1/4	Rc 1/4
RCT-06-*-2280	3/4 BSP.F	1/4 BSP.F	1/4 BSP.Tr
RCT-06-*-2290	3/4 NPT	1/4 NPT	1/4 NPT
RCT-10-*-22	Rc 1-1/4	Rc 1/4	Rc 1/4
RCT-10-*-2280	1-1/4 BSP.F	1/4 BSP.F	1/4 BSP.Tr
RCT-10-*-2290	1-1/4 NPT	1/4 NPT	1/4 NPT

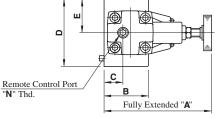




Model Numbers		Dimensions mm (Inches)									
Wiodei Numbers	Α	В	С	D	Е	F	Н	J	K	ш	N
RCT-06	96	48	36.5	149	42	179	97.5	53.5	33	9	68
	(3.78)	(1.89)	(1.44)	(5.87)	(1.65)	(7.05)	(3.84)	(2.11)	(1.30)	(.35)	(2.68)
RCT-10	132	66	43	167	52	216	124	64	40	12	86
	(5.20)	(2.60)	(1.69)	(6.57)	(2.05)	(8.50)	(4.88)	(2.52)	(1.57)	(.47)	(3.39)

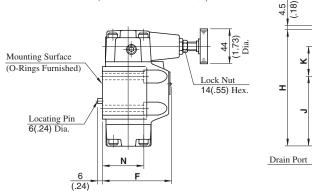


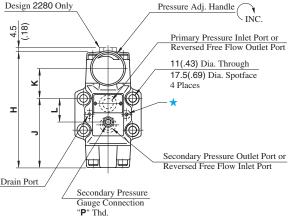




Model Numbers	Thread Size				
Wiodel Numbers	" N " Thd.	" P " Thd.			
RCG-03/06-*-22	Rc 1/4	Rc 1/4			
RCG-03/06-*-2280	1/4 BSP.F	1/4 BSP.Tr			
RCG-03/06-*-2290	1/4 NPT	1/4 NPT			

★ Port connection is not required for RCG models but an O-ring should be furnished.





Model Numbe	re	Dimensions mm (Inches)										
Wodel Numbers	18	Α	В	С	D	Е	F	Н	J	K	L	N
RCG-03		142 (5.59)	59 (2.32)	25 (.98)	89 (3.50)	44.5 (1.75)	90 (3.54)	155 (6.10)	92.4 (3.64)	40.6 (1.60)	34.9 (1.37)	58 (2.28)
RCG-06		141 (5.55)	69 (2.72)	21.5 (.85)	102 (4.02)	51 (2.01)	108 (4.25)	179 (7.05)	111 (4.37)	40 (1.57)	48 (1.89)	68 (2.68)

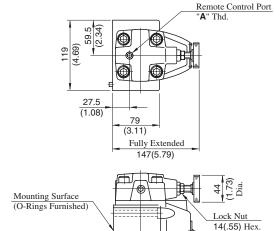
Note: For dimensions of the valve mounting surface see the dimensional drawing (page 244 & 245) of the sub-plate used together.

DIMENSIONS IN MILLIMETRES (INCHES)

RCG-10-*-22/2280/2290

Locating Pin 6(.24) Dia.

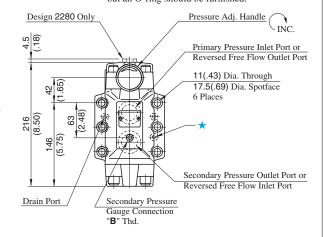
(.24)



(3.07)

Model Numbers	Thread Size				
Wiodel Numbers	" A " Thd.	" B " Thd.			
RCG-10-*-22	Rc 1/4	Rc 1/4			
RCG-10-*-2280	1/4 BSP.F	1/4 BSP.Tr			
RCG-10-*-2290	1/4 NPT	1/4 NPT			

★ Port connection is not required for RCG models but an O-ring should be furnished.



Note: For dimensions of the valve mounting surface see the dimensional drawing (page 246) of the sub-plate used together.

C



Unloading Relif Valves

Unloading Relief Valves

These valves are used to operate the pumps with minimum load in accumulator circuits or in high-low pump circuits.

In accumulator circuits, when the system pressure reaches to a cut out pressure (adjusted maximum), the valve acts to divert the pump delivery to the reservoir at low pressure, thus the pump is unloaded automatically.

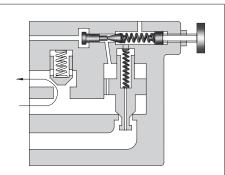
When the accumulator pressure drops to the cut in pressure (refer to characteristic chart on page 269), the valve directs the pump delivery to the accumulator and hydraulic system.

An integral check valve prevents reverse flow through the valve from the accumulator.

In high-low pump circuits, the valve acts to unload the large volume pump with the same manner as described above during load operation of the small volume pump.

Specifications

Model Numbers	Max. Operating Pres. MPa (PSI)	Max. Flow L/min (U.S.GPM)	Approx. Mass kg(1bs.)
BUCG-06-**-30/3080/3090	21 (2050)	125 (33)	12 (26.5)
BUCG-10-**-25/2580/2590	21 (3050)	250 (66)	21.5 (47.4)



Model Number Designation

F-	BUC	G	-06	-B	V	-30	*
Special Seals	Series Number	Type of Mounting	Valve Size	Cut-out Pres. Adj. Range MPa (PSI)	High Venting * Pres. Feature	Design Number	Design Standards
F: Special Seals for Phosphate Ester Type	BUC: Unloading	G: Sub-plate	06	B: 2.5-7.0 (360-1020) C: 3.5-14	V: For High Venting Pressure	30	None: Japanese Std. "JIS" 80: European
	Relief Valve	Mounting	10	(510-2030) H: 7.0-21 (1020-3050)	Feature (Omit if not required)	25	Design Std. 90: N. American Design Std.

[★] Use the high-venting-pressure type to reduce the shift time from unloading to onloading.

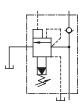
Pilot-drain system

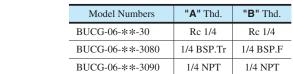
A pilot-drain system is typically configured with an external pilot and an external drain, as indicated by the right graphic symbol. However, customized pilot-drain systems with an internal pilot are also available.

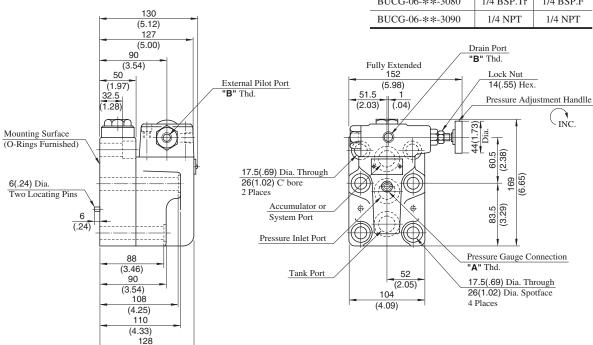
For the internal pilot type, the design standard number at the end of the model number is uniquely assigned. Refer to the table below for the internal pilot type. Please contact us for details.

Pilot &	Graphic	European Design	N. American Design	Japanese Std. "JIS"
Drain Conn.	Symbols	Standard	Standard	
Int. Pitot-		BUCG-06-**-30 <u>801</u>	BUCG-06-**-30 <u>901</u>	BUCG-06-**-30 <u>01</u>
Int. Drain		BUCG-10-**-25 <u>801</u>	BUCG-10-**-25 <u>901</u>	BUCG-10-**-25 <u>01</u>
Int. Pitot- Ext. Drain		BUCG-06-**-30 <u>802</u>	BUCG-06-**-30 <u>902</u>	BUCG-06-**-25 <u>02</u>

Graphic Symbol







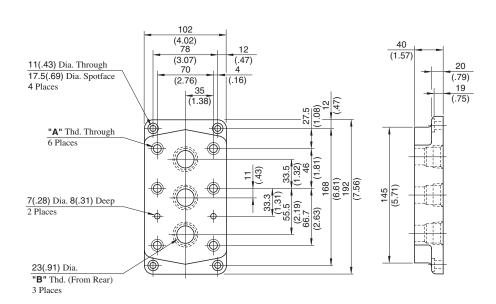
DIMENSIONS IN MILLIMETRES (INCHES)

Sub-plate

BUCGM-06-20/2080/2090

(5.04)

BUCG-06-**-30/3080/3090

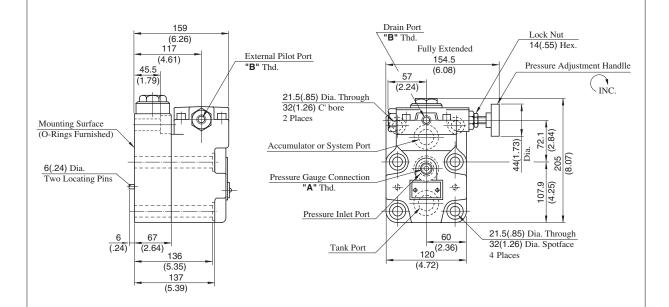


Sub-plate Model No.	"A" Thd.	"B" Thd.
BUCGM-06-20	M16	Rc 3/4
BUCGM-06-2080	M16	3/4 BSP.F
BUCGM-06-2090	5/8-11 UNC	3/4 NPT



BUCG-10-**-25/2580/2590

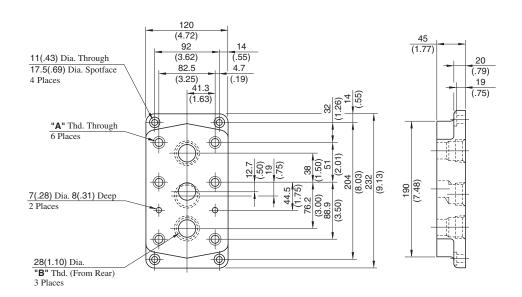
Model Numbers	"A" Thd.	"B" Thd.
BUCG-10-**-25	Rc 1/4	Rc 1/4
BUCG-10-**-2580	1/4 BSP.Tr	1/4 BSP.F
BUCG-10-**-2590	1/4 NPT	1/4 NPT



DIMENSIONS IN MILLIMETRES (INCHES)

Sub-plate

BUCGM-10-20/2080/2090



Sub-plate Model No.	" A " Thd.	"B" Thd.
BUCGM-10-20	M20	Rc 1-1/4
BUCGM-10-2080	M20	1-1/4 BSP.F
BUCGM-10-2090	3/4-10 UNC	1-1/4 NPT