

# Evolutionary Multitasking for Dynamic Flexible Job Shop Scheduling via Genetic Programming Hyper-heuristics

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## ABSTRACT

Genetic programming, as a hyper-heuristic approach, has been successfully used to evolve scheduling heuristics for job shop scheduling. However, the environments of job shops vary in configurations, and the scheduling heuristic for each job shop is normally trained independently, which leads to low efficiency for solving multiple problems. This paper introduces the idea of multitasking to genetic programming to improve the efficiency of solving multiple dynamic flexible job shop scheduling problems with scheduling heuristics. It is realised by the proposed evolutionary framework and knowledge transfer mechanism for genetic programming to train scheduling heuristics for different tasks simultaneously. The results show that the proposed algorithm can dramatically reduce the training time for solving multiple dynamic flexible job shop tasks.

## CCS CONCEPTS

• Computing methodologies → Planning under uncertainty;

## KEYWORDS

Multitask Optimisation, Knowledge Transfer, Genetic Programming Hyper-heuristics, Dynamic Flexible Job Shop Scheduling.

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## 1 INTRODUCTION

In flexible job shop scheduling,  $n$  jobs  $J = \{J_1, J_2, \dots, J_n\}$  need to be processed by  $m$  machines  $M = \{M_1, M_2, \dots, M_m\}$ . Each job  $J_j$  has an arrival time  $at(J_j)$  and a sequence of operations  $O_j = (O_{j1}, O_{j2}, \dots, O_{ji})$ . Each operation  $O_{ji}$  can only be processed by one of its optional machines  $\pi(O_{ji})$  and its processing time  $\delta(O_{ji})$  depends on the machine that processes it. In dynamic flexible job shop scheduling (DFJSS) [4], not only the routing decision and sequencing decision need to be made simultaneously, but also dynamic events are necessary to be taken into account when making

schedules. This paper focuses on one dynamic event that new jobs arrive at the job shop dynamically and stochastically.

Tree-based genetic programming (GP) [2], as a hyper-heuristic approach (GPHH), has been successfully applied to evolve scheduling heuristics for JSS *automatically* [3, 5]. However, the training efficiency of GP in solving multiple job shop tasks is still limited. One reason is that the configurations of job shop scenarios vary from one scenario to the other, and the training processes of scheduling heuristics for different tasks are often treated independently with multiple GP runs.

Evolutionary multitasking was proposed in [1] to address multiple related tasks simultaneously. The main feature is that the knowledge from different tasks can be transferred with each other during the evolutionary process. However, they are mostly applied to benchmarks with continuous, numeric optimisation problems rather than discrete, combinatorial optimisation problems. In DFJSS, the different job shop tasks with the same objective but with different configurations can be considered as different but related tasks to be optimised together. This paper introduces the idea from evolutionary multitasking but incorporates with GP as a hyper-heuristics algorithm to evolve scheduling heuristics for the related DFJSS tasks simultaneously. It is a new attempt for evolutionary multitasking to explore in tree-based heuristic search space, and discrete, combinatorial optimisation problems.

## 2 THE PROPOSED ALGORITHM

This paper defines the tasks with the same objective but with different utilisation levels as related tasks to be optimised together. A larger utilisation level leads to a more complex scheduling task. The algorithm groups the GP individuals for optimising different tasks by dividing the entire population into several subpopulations. The individuals in the same or different subpopulation are used to optimise the same or different task. Assuming  $k$  tasks (i.e.  $P_1, P_2, \dots, P_k$ ) are desired to be solved simultaneously, the population of GPHH is equally divided into  $k$  subpopulations (i.e.  $Subpop_1, Subpop_2, \dots, Subpop_k$ ) and each subpopulation aims to solve the corresponding task only. On one hand, the evolutionary process of each subpopulation is independent, and the individuals in different subpopulations are evolved respectively. On the other hand, different subpopulations assist with each other by sharing their knowledge with others. The output of a GPHH run consists of  $k$  best evolved rules (i.e.  $ind_1^*, ind_2^*, \dots, ind_k^*$ ).

The crossover with the parents from different subpopulations is used to transfer knowledge between different tasks instead of transferring the whole individuals. This paper defines a transfer ratio  $tr$  to control the frequency to transfer knowledge from other subpopulations, and simply transfer knowledge at each generation.

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If knowledge transfer mechanism is triggered ( $rand \leq tr$ ), the first parent  $parent_1$  will be selected from the current subpopulation, and the other parent  $parent_2$  will be selected from one of the other subpopulations. Only the offspring derived from  $parent_1$  is kept to the next generation for the current subpopulation. Otherwise ( $rand > tr$ ), two parents will be selected from the current subpopulation to produce two offspring for new subpopulation.

From a knowledge transfer perspective, for a subpopulation with a complex task, introducing knowledge from a simple task can speed up its convergence, since the evolved rules with simple task have good quality easier. For a subpopulation with a simple task, learning knowledge from a complex task can help increase the quality of individuals since the evolved rules with a complex task are more comprehensive. In general, the knowledge transfer is supposed to benefit all of the involved tasks.

### 3 EXPERIMENT DESIGN

The terminal and function sets for GPHH, the parameter setting for GP, and the simulation in [4] are adopted. For simplicity, two tasks are solved simultaneously in this paper. The population of GPHH consists of two subpopulations, and the number of individuals are set to 512 for each subpopulation. This paper sets the transfer ratio  $tr$  to 0.6, since it is a reasonable setting according to our preliminary work. For the sake of convenience,  $F_{max}$ ,  $F_{mean}$ , and  $WF_{mean}$  indicate max flowtime, mean flowtime, and mean weighted flowtime, respectively. The tasks with the same objective but with different utilisation levels are solved simultaneously.

Two algorithms are compared in this paper. The GP with multi-tree representation [4] (MTGP) algorithm is selected as the baseline algorithm. The proposed algorithm based on multitasking, is named  $MT^2GP$ , since it involves *multi-tree representation GP (MTGP)*, and *multitasking GP (MTGP)*. Note that MTGP works with one population with 1024 individuals while  $MT^2GP$  operates with two subpopulations with 1024 individuals (i.e. 512 individuals for each subpopulation). In addition, MTGP solves six tasks with six GP runs, while  $MT^2GP$  handles six tasks with three GP runs.

### 4 RESULTS AND DISCUSSIONS

“–”, “+”, and “=” indicate the result is significantly better than, worse than or similar to its counterpart based on wilcoxon rank-sum test with a significance level of 0.05 over 30 independent runs.

#### 4.1 Training Time

The tasks in each multitasking scenario are handled simultaneously, and this paper records the total time of solving the two tasks for  $MT^2GP$ . Table 1 shows that the training time of  $MT^2GP$  for solving six tasks is dramatically reduced, and its total training time for six tasks is roughly half of that of MTGP. The main reason is that  $MT^2GP$  handles tasks simultaneously rather than independently.

#### 4.2 The Effectiveness of Knowledge Transfer

Table 2 shows that with knowledge transfer, the performance of the evolved rules in five out of six tasks are significantly better than its counterpart without knowledge transfer. To be specific, the performance of  $MT^2GP_{0.85}(\text{with})$  is better than  $MT^2GP_{0.85}(\text{without})$  in most tasks, while the performance of  $MT^2GP_{0.95}(\text{with})$  is better

**Table 1: The mean (standard deviation) of the training time (in minutes) of MTGP and  $MT^2GP$  for solving six tasks.**

		Task	MTGP	$MT^2GP$
scenario 1	task1	<Fmax,0.85>	64(9)	65(10)(–)
	task2	<Fmax,0.95>	67(12)	
scenario 2	task1	<Fmean,0.85>	61(11)	60(10)(–)
	task2	<Fmean,0.95>	64(13)	
scenario 3	task1	<WFmean,0.85>	62(13)	60(8)(–)
	task2	<WFmean,0.95>	63(11)	

**Table 2: The mean (standard deviation) of the objective values of  $MT^2GP_{0.85}$  and  $MT^2GP_{0.95}$  with and without knowledge transfer on test instances in six DFJSS tasks.**

Task	$MT^2GP_{0.85}$		$MT^2GP_{0.95}$	
	without	with	without	with
<Fmax,0.85>	1252.21(44.44)	1235.04(40.51)	/	/
<Fmax,0.95>	/	/	2018.93(93.22)	1965.24(38.45)(–)
<Fmean,0.85>	386.26(3.16)	384.67(1.17)(–)	/	/
<Fmean,0.95>	/	/	560.74(9.48)	552.39(4.90)(–)
<WFmean,0.85>	836.43(9.68)	829.78(3.99)(–)	/	/
<WFmean,0.95>	/	/	1126.73(21.54)	1113.69(10.28)(–)

than  $MT^2GP_{0.95}(\text{without})$  in all tasks. This indicates that both involved tasks with different utilisation levels can benefit from the knowledge transfer. The knowledge obtained with the task with lower utilisation level is useful for the task with higher utilisation level, and vice versa.

### 5 CONCLUSIONS

The goal of this paper was to develop an efficient GP hyper-heuristics algorithm based on multitasking optimisation to evolve effective scheduling heuristics for distinct DFJSS tasks simultaneously. The efficiency and effectiveness of the proposed algorithm are verified by comparing the training time, the qualities of evolved rules for each task, and the analysis of knowledge transfer mechanism. The results show that the proposed algorithm  $MT^2GP$  can dramatically reduce the computational time of GPHH. Specifically, the training time needed for solving six tasks is less than half of its counterpart, since the tasks in a multitasking scenario are handled simultaneously. In summary, the proposed algorithm  $MT^2GP$  can successfully improve the efficiency of GPHH, and achieve comparable scheduling heuristics automatically for solving multiple DFJSS tasks.

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