

Chapter 13 - PID Controllers

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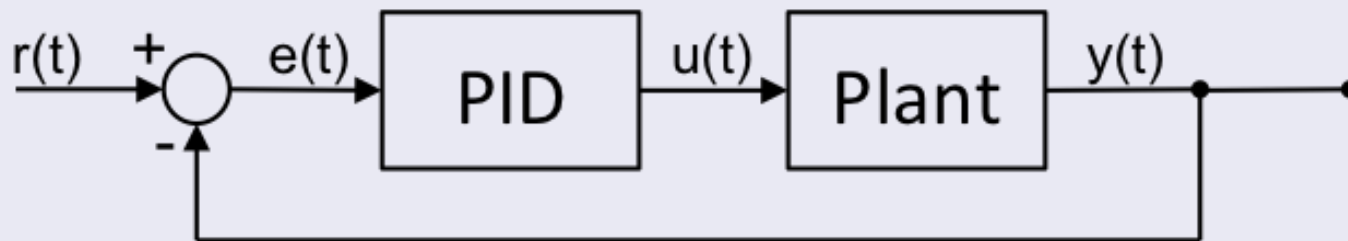
Outline

- 1 Introduction
- 2 Analog and Digital formulations
- 3 Implementations
 - Analog Implementation
 - Digital Implementation
- 4 PID Tuning
 - Manual Tuning
 - Heuristic Methods
 - Numerical Optimization Methods

What is a PID controller?

Definition

A **P**roportional-**I**ntegral-**D**erivative (PID) controller is a control-loop feedback mechanism (controller) widely used in process industry.



Continuous-time text book equation:

$$u(t) = \underbrace{K_p e(t)}_{\text{Proportional Action}} + \underbrace{K_i \int_0^t e(\tau) d\tau}_{\text{Integral Action}} + \underbrace{K_d \frac{de(t)}{dt}}_{\text{Derivative Action}}$$

Note: 90% (or more) of control-loops in process industry are PID.

What is a PID controller?

- **Proportional action** $u_p(t) = K_p e(t)$: it depends on the instantaneous value of the error.
 - + Reduces rise time
 - + Reduces but **does not eliminate the steady-state error**:
Only when $K \rightarrow \infty$, error $\rightarrow 0$ (unless the plant has pole(s) at $s = 0$)
- **Integral action** $u_i(t) = K_i \int_0^t e(\tau) d\tau$: it is proportional to the accumulated error.
 - + **Eliminates the steady-state error** in some cases
 - Makes transient response slower
- **Derivative action** $u_d(t) = K_d \frac{de(t)}{dt}$: it is proportional to the rate of change of the error.
 - + Increases the stability of the system, reduces overshoot, improves the transient response
 - Amplifies the noise present in the error signal

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Proportional Control

The continuous-time and discrete-time implementations are identical.

For the continuous-time case we have:

$$u_p(t) = K_p e(t) \quad \rightarrow \quad \frac{U_p(s)}{E(s)} = K_p$$

and for the discrete-time case:

$$u_p[k] = K_p e[k] \quad \rightarrow \quad \frac{U_p(z)}{E(z)} = K_p$$

where $e(t)$ or $e[k]$ is the error signal.

Derivative Control

In continuous-time it is given by:

$$u_d(t) = K_d \frac{de(t)}{dt} \rightarrow \frac{U_d(s)}{E(s)} = K_d s$$

and in discrete-time by (using backward Euler):

$$u_d[k] = K_d \frac{e[k] - e[k-1]}{T_s} \rightarrow \frac{U_d(z)}{E(z)} = K_d \frac{z-1}{T_s z}$$

with T_s the sampling time.

Integral Control

In continuous-time it is given by:

$$u_i(t) = K_i \int_0^t e(\tau) d\tau \quad \rightarrow \quad \dot{u}_i(t) = K_i e(t) \quad \rightarrow \quad \frac{U_i(s)}{E(s)} = \frac{K_i}{s}$$

and in discrete-time by (using backward Euler)

$$u_i[k] = u_i[k-1] + K_i T_s e[k] \quad \rightarrow \quad \frac{U_i(z)}{E(z)} = K_i \frac{z T_s}{z-1}$$

with T_s the sampling time.

Digital formulation (conventional version)

Digital PID controller (conventional version)

$$u[k] = K_p e[k] + \frac{K_d}{T_s} (e[k] - e[k-1]) + u_i[k]$$

$$\text{with } u_i[k] = u_i[k-1] + K_i T_s e[k]$$

In the \mathcal{Z} -domain:

$$\frac{U(z)}{E(z)} = K_p + K_i T_s \frac{z}{z-1} + \frac{K_d}{T_s} \frac{z-1}{z}$$

where $K_i T_s$ and $\frac{K_d}{T_s}$ are the new derivative and gains.

Digital PI controller

$$\frac{U(z)}{E(z)} = K_p + K_i T_s \frac{z}{z-1}$$

Digital PD controller

$$\frac{U(z)}{E(z)} = K_p + \frac{K_d}{T_s} \frac{z-1}{z}$$

Alternative Digital PID controller

If we discretize the continuous-time (analog) PID controller using the bilinear transformation,

$$\frac{U(z)}{E(z)} = K_p + \frac{K_i}{s} + K_d s \bigg|_{s = \frac{2}{T_s} \left(\frac{z-1}{z+1} \right)}$$

we obtain an alternative form for a digital PID controller

$$\begin{aligned} \frac{U(z)}{E(z)} &= K_p + \frac{K_i T_s (z+1)}{2(z-1)} + \frac{2K_d (z-1)}{T_s (z+1)} \\ &= \frac{\alpha_2 z^2 + \alpha_1 z + \alpha_0}{(z-1)(z+1)} \end{aligned}$$

where $\alpha_2, \alpha_1, \alpha_0$ are design parameters.