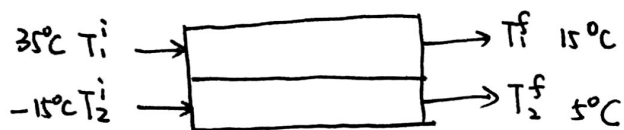
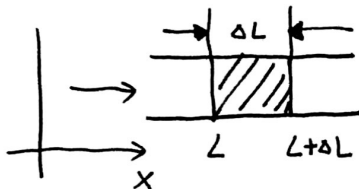


① co-current



1) mass balance



$$\text{Mass}(t+\Delta t) - \text{Mass}(t) = \dot{m}_{in} \Big|_L - \dot{m}_{out} \Big|_{L+\Delta L} \Delta t$$

at steady-state  $0 = (\dot{m}_L - \dot{m}_{L+\Delta L}) \Delta t$

2) Energy Balance

$$\text{Energy}_{@t+\Delta t} - \text{Energy}_{@t} = \dot{E}_{in} \Big|_L - \dot{E}_{out} \Big|_{L+\Delta L} + \text{Energy flow due to heat in } \Delta t$$

at steady-state  $0 = \dot{m}_L \underline{H}_L \Delta t - \dot{m}_{L+\Delta L} \underline{H}_{L+\Delta L} \Delta t + \dot{Q} \Delta L \Delta t$

$$\rightarrow \dot{m} (\underline{H}_{L+\Delta L} - \underline{H}_L) = \dot{m} C_p (T_{L+\Delta L} - T_L) = \dot{Q} \Delta L$$

for flow 1:  $\dot{m}_1 C_{p1} \frac{dT_1}{dL} = \dot{Q} = k(T_2 - T_1) \dots \dots \dots ①$

2:  $\dot{m}_2 C_{p2} \frac{dT_2}{dL} = -\dot{Q} = -k(T_2 - T_1) \dots \dots \dots ②$

$\dot{m}_1$  &  $\dot{m}_2$  are both positive for cocurrent flow

$$① + ② \rightarrow \frac{d(T_1 + T_2)}{dL} = 0 \rightarrow \int d(T_1 + T_2) = \int 0 dL$$

$$\boxed{T_1 + T_2 = C} \dots \dots \dots ③$$

↑  
constant

sub ③ into ①

$$\frac{dT_1}{dL} = \frac{k}{\dot{m}c_p} (T_2 - T_1) = \frac{k}{\dot{m}c_p} (C - 2T_1)$$

$$\int_{T_1^i}^{T_1^f} \frac{dT_1}{C - 2T_1} = \int \frac{k}{\dot{m}c_p} dL$$

$$-\frac{1}{2} \ln(C - 2T_1) \Big|_{T_1^i}^{T_1^f} = \frac{kL}{\dot{m}c_p}$$

$$\ln\left(\frac{C - 2T_1^i}{C - 2T_1^f}\right) = \frac{2kL}{\dot{m}c_p} \Rightarrow \ln\left(\frac{C - 2T_1^f}{C - 2T_1^i}\right) = -\frac{L}{L_0}$$

where  $C = T_1^i + T_2^i = T_1^f + T_2^f = 20^\circ\text{C}$

at length L :  $T_1^i = 35^\circ\text{C}$   $T_1^f = 15^\circ\text{C}$   $L_0 = \frac{\dot{m}c_p}{2k}$

$$\ln\left(\frac{20 - 2 \times 35}{20 - 2 \times 15}\right) = \frac{2kL}{\dot{m}c_p}$$

$$L = \ln(5) \cdot L_0 = 1.61 L_0$$

$\uparrow$  length of the whole exchanger

at any position in heat exchanger

$$\frac{C - 2T_1(L)}{C - 2T_1^i} = e^{-\frac{L}{L_0}}$$

$$T_1^i = 35^\circ\text{C}$$

$$T_1(L) = 25 e^{-\frac{L}{L_0}} + 10 \quad \dots \dots \dots \textcircled{4}$$

$$T_2(L) = C - T_1(L) = 10 - 25 e^{-\frac{L}{L_0}} \quad \dots \dots \dots \textcircled{5}$$

3) Entropy Balance.

$$0 = \dot{m}_L \underline{S}_L \cancel{\Delta T} - \dot{m}_{L+\Delta L} \underline{S}_{L+\Delta L} \cancel{\Delta T} + \frac{\dot{Q}}{T_1} \Delta L \cancel{\Delta T}$$

$$\dot{m} \frac{[S_{L+\Delta L} - S_L]}{\Delta L} = \frac{k(T_2 - T_1)}{T_1}$$

$$\lim \Delta L \rightarrow 0$$

$$\dot{m} \frac{dS_1}{dL} = \frac{k(T_2 - T_1)}{T_1} \rightarrow \int_0^L \frac{k}{\dot{m}} \left( \frac{T_2(L) - T_1(L)}{T_1(L)} \right) dL = \int_0^L dS_1$$

Sub  $T_1, T_2$  from (4) & (5)

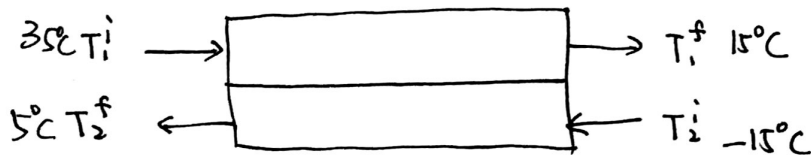
$$\begin{aligned} S_1(L) - S_1(L=0) &= \frac{k}{\dot{m}} \int \left( \frac{-50e^{-\frac{L}{L_0}}}{25e^{-\frac{L}{L_0}} + 10} \right) dL \\ &= \frac{k}{\dot{m}} \left( 2 \cdot L_0 \ln(5e^{-\frac{L}{L_0}} + 2) \right) \Big|_0^L \end{aligned}$$

$$\text{since } L_0 = \frac{\dot{m} C_p}{2k}$$

$$\Rightarrow \frac{k}{\dot{m}} \cdot \frac{\dot{m} C_p}{2k} \ln \left( \frac{5e^{-\frac{L}{L_0}} + 2}{5 + 2} \right)$$

$$\underline{S_1(L) - S_1(L=0) = C_p \ln \left( \frac{5e^{-\frac{L}{L_0}} + 2}{7} \right)}$$

(II) Counter-current flow



1) Mass balance.

for each flow same with co-current flow

But  $\dot{m}_2 = -\dot{m}_1$  since different direction

2) Energy Balance

$$\dot{m}_1 C_{p1} \frac{dT_1}{dL} = k(T_2 - T_1)$$

$$\dot{m}_2 C_{p2} \frac{dT_2}{dL} = k(T_2 - T_1)$$

$$\text{Since } \dot{m}_1 = -\dot{m}_2$$

$$\frac{d(T_1 - T_2)}{dL} = 0 \Rightarrow \boxed{T_1 - T_2 = \text{constant} = C}$$

$$T_1 - T_2 = T_1^i - T_2^i = T_1^f - T_2^f = 30^\circ\text{C}$$

for stream 1

$$\dot{m}_1 c_p \frac{dT_1}{dL} = k(T_2 - T_1) \quad \leftarrow -30$$

$$= -kC$$

$$\Rightarrow T_1(L) = -\frac{kC}{\dot{m}c_p} \cdot L + T_1^i$$

$$= -\frac{30kL}{\dot{m}c_p} + 35 = -\frac{15L}{L_0} + 35$$

$$T_2(L) = T_1 - C = -\frac{30kL}{\dot{m}c_p} + 5 = -\frac{15L}{L_0} + 5$$

3) Entropy

$$\dot{m} \frac{dS_1}{dL} = \frac{k(T_2 - T_1)}{T_1} = -\frac{kC}{T_1} \quad \leftarrow C$$

$$S dS = \int_0^L \frac{-k \cdot 30}{\dot{m} \left( \frac{-kL}{\dot{m}c_p} \cdot L + 35 \right)} dL$$

$$S(L) - S(L=0) = C_p \ln \left( 1 - 0.048 \frac{L}{L_0} \right)$$

$$\text{at } T_1(L) = 15$$

$$15 = -\frac{15L}{L_0} + 35$$

$$\underline{L_2 = 1.3L_0}$$

Counter-current  
is shorter