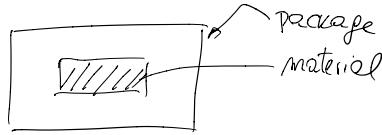


ABE 308 — SOLUTIONS OF HOMEWORK # 5
SPRING 2018

(1)

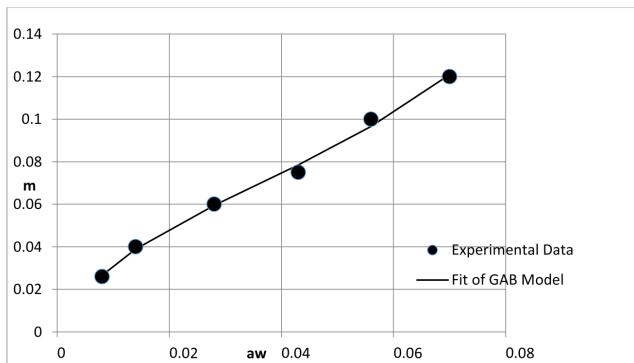
Problem 1

(1)



RH	M
0.008	0.026
0.014	0.040
0.028	0.060
0.043	0.075
0.056	0.10
0.070	0.12

A plot of M versus $\frac{RH}{100} = aw$ is given in the following page. For example the GAB model can be used to fit the moisture isotherm parameters. Values of the table are already given as $RH/100$ so values as given in the table are plotted



The GAB model is :

$$M = \frac{KCm_1 Q_w}{(1 - KQ_w)(1 + KCQ_w - KQ_w)}$$

By using Excel the following parameters can be calculated:

$$K = 7.10$$

$$C = 9.95$$

$$m_1 = 0.07$$

$$(2) M = 0.05 \frac{kg_{water}}{kg_{dry\ solid}}$$

$$L = 0.1 \text{ mm}$$

$A = 15 \text{ cm} \times 15 \text{ cm}$

$C_{ws} = 0$

$P_{air,dry} = 1.1 \frac{kg}{m^3}$

$D_{w,film} = D_w = 0.4 \times 10^{-11} \frac{m^2}{s}$

Obviously by assuming steady state, no convection, no chemical reaction mass transfer in X-direction and no convection inside the package

$$N_{w,x} = D_w A \frac{C_{ws} - C_{wo}}{L} \quad (1)$$

Also assume $K^* = 1$

We can assume that the concentration of water vapor in equilibrium with the material having a $m = 0.05 \frac{\text{kg water}}{\text{kg dry solid}}$, which can be obtained from (2)

the plot above (or by using the GAB model) can be obtained and its value is : $C_{w,\text{air}} = C_{w,s}$ [Because there is no convection inside the package]

From the plot for $m = 0.05 \frac{\text{kg water}}{\text{kg dry solid}}$ $\rightarrow R_w = 0.021$ and $RH = 2.1\%$

at 30°C $P_w^0 = 0.0424 \frac{\text{bars}}{\text{kg dry solid}}$

$$\text{and } \frac{R_w}{100} = \frac{P_w}{P_w^0} \implies P_w = \frac{R_w \times P_w^0}{100} = \frac{2.1 \times 0.0424}{100} \text{ bars}$$

$$P_w = 8.9 \times 10^{-4} \text{ bars}$$

By assuming that the water vapor behaves as an ideal gas

$$P_w V_w = n_w RT = \frac{M_w}{M_w} RT$$

$$\text{and } \frac{m_w}{V_w} = C_w = \frac{P_w M_w}{RT} = \frac{8.9 \times 10^{-4} \text{ bars} \times 18 \text{ g/mol}}{\frac{83.14 \text{ bars} \times \text{cm}^3}{\text{mol K}} \times 303 \text{ K}} = 6.4 \times 10^{-7} \frac{\text{g}}{\text{cm}^3}$$

Substituting values into Eq.(4) we can obtain :

$$N_{w,x} = 0.4 \times 10^{-11} \frac{\text{m}^2}{\text{s}} \times \frac{10^4 \text{ cm}^2}{\text{m}^2} \times 15 \times 15 \text{ cm}^3 \times \frac{(6.4 \times 10^{-7} - 0) \text{ g/cm}^3}{0.1 \times 10^{-3} \text{ cm}^3} \equiv 5.8 \times 10^{-8} \frac{\text{g}}{\text{s}}$$

$$N_{w,x} = 5.8 \times 10^{-8} \frac{\text{g}}{\text{s}} \times \frac{3600 \text{ s}}{1 \text{ h}} \times \frac{24 \text{ h}}{1 \text{ day}} = 5 \times 10^{-3} \frac{\text{g}}{\text{day}}$$

$$\boxed{N_{w,x} = 5 \times 10^{-3} \text{ g/day}}$$

Problem 2

$$N_A = \frac{C_{A1} - C_{A2}}{\text{Resistance}} \quad [\text{This is the objective, i.e. to get an equation like this}]$$

- (1) Microscopic Mass Balance for the Component A, assuming no convection no chemical reaction, spherical geometry and radial diffusion

$$\frac{\partial C_A}{\partial t} = D \left[\frac{1}{r^2} \frac{\partial}{\partial r} (r^2 \frac{\partial C_A}{\partial r}) \right] \quad [\text{this equation assumes that } D = \text{constant}]$$

if we assume steady state the equation simplifies to :

$$\frac{d}{dr} \left[r^2 \frac{dC_A}{dr} \right] = 0 \quad (1)$$

and the Boundary Conditions are:

$$C = C_i \text{ at } r = R_i \quad (1a) \quad (3)$$

$$C = C_0 \text{ at } r = R_o \quad (1b)$$

By integrating Eq.(1) once we get

$$r^2 \frac{dC_A}{dr} = C_1 \quad (2) \text{ where } C_1 \text{ is an integration constant}$$

$$\frac{dC_A}{dr} = \frac{C_1}{r^2} \quad (3)$$

By integrating Eq.(3) once more

$$C_A(r) = -\frac{C_1}{r} + C_2 \quad (4)$$

By using the Boundary conditions (1a) and (1b) we obtain:

$$C_A(r=R_i) = C_i = -\frac{C_1}{R_i} + C_2 \quad (5)$$

$$C_A(r=R_o) = C_0 = -\frac{C_1}{R_o} + C_2 \quad (6)$$

Substracting Eqs (5) and (6) we obtain

$$C_i - C_0 = -C_1 \left[\frac{1}{R_i} - \frac{1}{R_o} \right] \Rightarrow C_1 = \frac{C_i - C_0}{\frac{1}{R_o} - \frac{1}{R_i}} \quad (7)$$

$$\text{and from Eq.(5)} \quad C_2 = C_i + \frac{C_1}{R_i}$$

$$\text{and} \quad C_2 = C_i + \frac{C_i - C_0}{R_i \left[\frac{1}{R_o} - \frac{1}{R_i} \right]} = C_i + \frac{C_i - C_0}{\frac{R_i}{R_o} - 1} \quad (8)$$

substituting Eqs (7) and (8) into Eq.(4)

$$C_A(r) = -\frac{C_i - C_0}{\frac{1}{R_o} - \frac{1}{R_i}} \frac{1}{r} + C_i + \frac{C_i - C_0}{\frac{R_i}{R_o} - 1} \quad (9)$$

$$\text{and} \quad \frac{dC_A(r)}{dr} = \frac{C_i - C_0}{\frac{1}{R_o} - \frac{1}{R_i}} \frac{1}{r^2} \quad (10)$$

(2) Flow of A through the layer

$$N_A = -D_A \frac{dC_A(r)}{dr} \quad (10)$$

$$\text{From Eq.(10)} \quad N_A = -D A \cdot \left[\frac{C_i - C_o}{\frac{1}{R_o} - \frac{1}{R_i}} \frac{1}{r^2} \right] \quad (11) \quad (4)$$

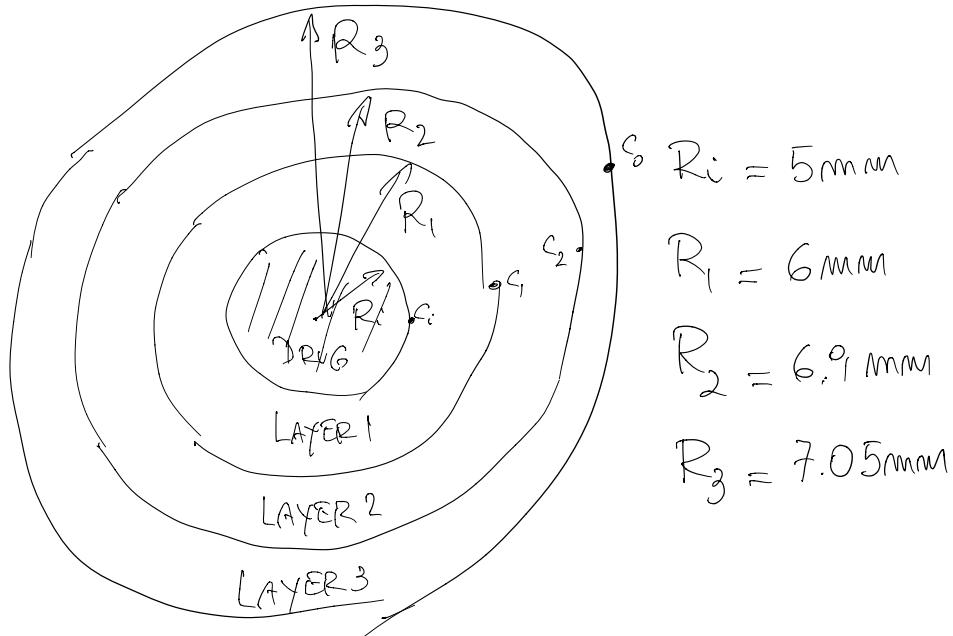
For a sphere $A = 4\pi r^2$ so substituting into Eq.(11) we obtain

$$N_A = -D 4\pi r^2 \frac{C_i - C_o}{\frac{1}{R_o} - \frac{1}{R_i}} \frac{1}{r^2} = -4\pi D \frac{C_i - C_o}{\frac{R_i - R_o}{R_i R_o}} = \frac{C_i - C_o}{4\pi D R_i R_o}$$

$$N_A = \frac{C_i - C_o}{\frac{R_o - R_i}{4\pi D R_i R_o}} \Rightarrow \text{Resistance} = \frac{R_o - R_i}{4\pi D R_i R_o}$$

$$(3) \quad N_A = \frac{C_i - C_o}{\text{Resistance Diffusion}} \quad (12) \quad \text{Resistance Diffusion} = \frac{R_o - R_i}{4\pi D R_i R_o}$$

(4) MULTILAYER TABLET - NO CONVECTION



By analogy with Eq.(12)

$$N_A = \frac{C_i - C_o}{\text{Res layer 1} + \text{Res layer 2} + \text{Res layer 3}}$$

$$N_A = \frac{C_i - C_o}{\frac{R_1 - R_i}{4\pi D_1 R_i R_1} + \frac{R_2 - R_1}{4\pi D_2 R_1 R_2} + \frac{R_3 - R_2}{4\pi D_3 R_2 R_3}} \quad (13) \quad (5)$$

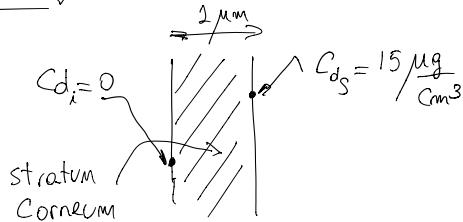
Substituting values into Eq. (13)

$$N_A = \frac{1 \text{ mg/mm}^3 - 0}{\frac{6 - 5 \text{ mm}}{4\pi \times 10^{-2} \frac{\text{mm}^2}{\text{s}} \times 5 \times 6 \text{ mm}^2} + \frac{6.9 - 6}{4\pi \times 0.2 \times 10^{-2} \frac{\text{mm}^2}{\text{s}} \times 6.9 \times 6 \text{ mm}^2} + \frac{7.05 - 6.9}{4\pi \times 0.35 \times 10^{-2} \frac{\text{mm}^2}{\text{s}} \times 7.05 \times 6.9 \text{ mm}^2}}$$

$$N_A = \frac{1 \text{ mg/mm}^3}{0.0265 \frac{\text{s}}{\text{mm}^3} + 0.865 \frac{\text{s}}{\text{mm}^3} + 0.07 \frac{\text{s}}{\text{mm}^3}} \approx 1.04 \frac{\text{mg}}{\text{s}}$$

$$\boxed{N_A = 1.04 \frac{\text{mg}}{\text{s}}}$$

Problem 3



(1) Flux of drug for steady state

$$n_d = -D \frac{dC_d}{dx} = D \frac{C_{ds} - C_{di}}{l} = 10^{-10} \frac{\text{cm}^2}{\text{s}} \times \frac{(15 - 0) \mu\text{g}/\text{cm}^3}{0.1 \mu\text{m} \times \frac{1 \text{ cm}}{10^4 \mu\text{m}}} \\ \boxed{n_d = 1.5 \times 10^{-2} \frac{\mu\text{g}}{\text{s}}}$$

(2) To know how much medication resides in the stratum corneum we need to determine the concentration profile

By assuming steady state, slab geometry, no convection and no chemical reaction the balance of mass for the drug is :

$$\frac{d^2 C_d}{dx^2} = 0 \quad (1)$$

$$\text{at } x=0 \quad C_d = C_{ds} \quad (1a)$$

$$\text{at } x=l \quad C_d = C_{di} \quad (1b)$$

By integrating Eq.(1) twice (6)

$$C_d(x) = C_1 x + C_2 \quad (2)$$

and using the boundary conditions

$$C_2 = C_{ds} \quad \text{and} \quad C_1 = \frac{C_{di} - C_{ds}}{l} = -\frac{C_{ds} - C_{di}}{l} \quad (3)$$

Substituting Eq.(3) into Eq.(2)

$$C_d(x) = C_{ds} - \frac{C_{ds} - C_{di}}{l} x$$

the amount of medication residing in the stratum corneum is:

$$C_{d\text{residing}} = \frac{1}{l} \int_0^l C_d(x) dx \quad (4)$$

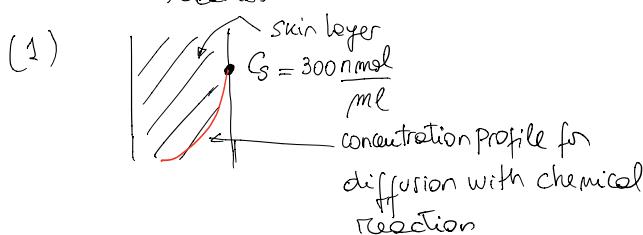
$$C_{d\text{residing}} = \frac{1}{l} \left[C_{ds} l - \frac{C_{ds} - C_{di}}{l} \frac{l^2}{2} \right]$$

$$C_{d\text{residing}} = \frac{1}{l} \left[C_{ds} \frac{l}{2} + \frac{C_{di} l}{2} \right]$$

$$C_{\text{residing}} = \frac{C_{ds} + C_{di}}{2} = 7.5 \frac{\mu\text{g}}{\text{cm}^3}$$

Problem 4

First order reaction $K = 1000 \frac{1}{\text{m}}$ $D = 2 \times 10^{-10} \text{ m}^2/\text{s}$



For a slab geometry by assuming steady state, no convection the equation simplifies to:

$$0 = D \frac{d^2 C}{dx^2} - KC \quad (1)$$

$$C = C_s \quad \text{at} \quad x=0 \quad (1a)$$

$$C = 0 \quad \text{at} \quad x=L \quad (1b)$$

$$(2) \text{ if we define } m^2 = \frac{K}{D} \text{ or } m = \sqrt{\frac{K}{D}} = \sqrt{\frac{1000 \text{ l/min} \times 1 \text{ mol}/60 \text{ s}}{2 \times 10^{-10} \frac{\text{m}^2}{\text{s}}}} \approx 2.9 \times 10^5 \frac{1}{\text{m}} \quad (7)$$

Solutions were given in lecture 10 as:

$$\frac{C(x)}{C_s} = e^{-mx} - \frac{e^{-mxL}}{e^{mL} - e^{-mL}} [e^{mx} - e^{-mx}] \quad (2)$$

but as m is large the equation simplifies to:

$$\frac{C(x)}{C_s} = e^{-2.9 \times 10^5 x} \quad (3)$$

(3) if $C = 0.10 C_s$ substituting into Eq.(3)

$$\frac{0.10 C_s}{C_s} = e^{-2.9 \times 10^5 x} \implies x_{\text{depth}} = -\frac{\ln 0.10}{2.9 \times 10^5 \text{ l/m}} = 7.94 \times 10^{-6} \text{ m}$$

$$x_{\text{depth}} = 7.9 \mu\text{m}$$

(4) DRUG FLUX [From LECTURE 10]

$$n_d = -D \frac{dC(x)}{dx} \Big|_{x=0} = -DC_s (-m) e^{-mx} \Big|_{x=0} = DC_s m = 2 \times 10^{-10} \frac{\text{m}^2}{\text{s}} \times 300 \frac{\text{nmol}}{\text{cm}^3} \times 2.9 \times 10^5 \frac{1}{\text{m}}$$

$$n_d = 1.74 \times 10^{-2} \frac{\text{nml}}{\text{s}} \times \frac{\text{m}}{\text{cm}^3} \times \frac{1}{2 \times 10^{-10}} = 1.74 \times 10^{-4} \frac{\text{nml}}{\text{m}^2 \text{s}}$$

$$(5) \text{ if } K = 2000 \text{ l/min} \quad m = \sqrt{\frac{K}{D}} = \sqrt{\frac{2000}{60 \times 2 \times 10^{-10}}} \approx 4.1 \times 10^5 \frac{1}{\text{m}}$$

$$x_{\text{depth}} = -\frac{\ln 0.10}{4.1 \times 10^5 \text{ l/m}} = 5.6 \times 10^{-6} \text{ m}$$

$$x_{\text{depth}} = 5.6 \mu\text{m}$$

(6) the diffusion coefficient could be changed but it is more practical to change the concentration at the surface. If we want to have the same concentration that will be $0.10 \times 300 \frac{\text{nml}}{\text{cm}^3}$. Thus,

$$30 \frac{\text{nml}}{\text{cm}^3} = C_{\text{sol}} e^{-7.94 \times 10^{-6} \text{ m} \times 4.1 \times 10^5 \frac{1}{\text{m}}} \implies C_{\text{sol}} = \frac{30 \frac{\text{nml}}{\text{cm}^3}}{3.86 \times 10^{-2}} \approx 778 \frac{\text{nml}}{\text{cm}^3}$$