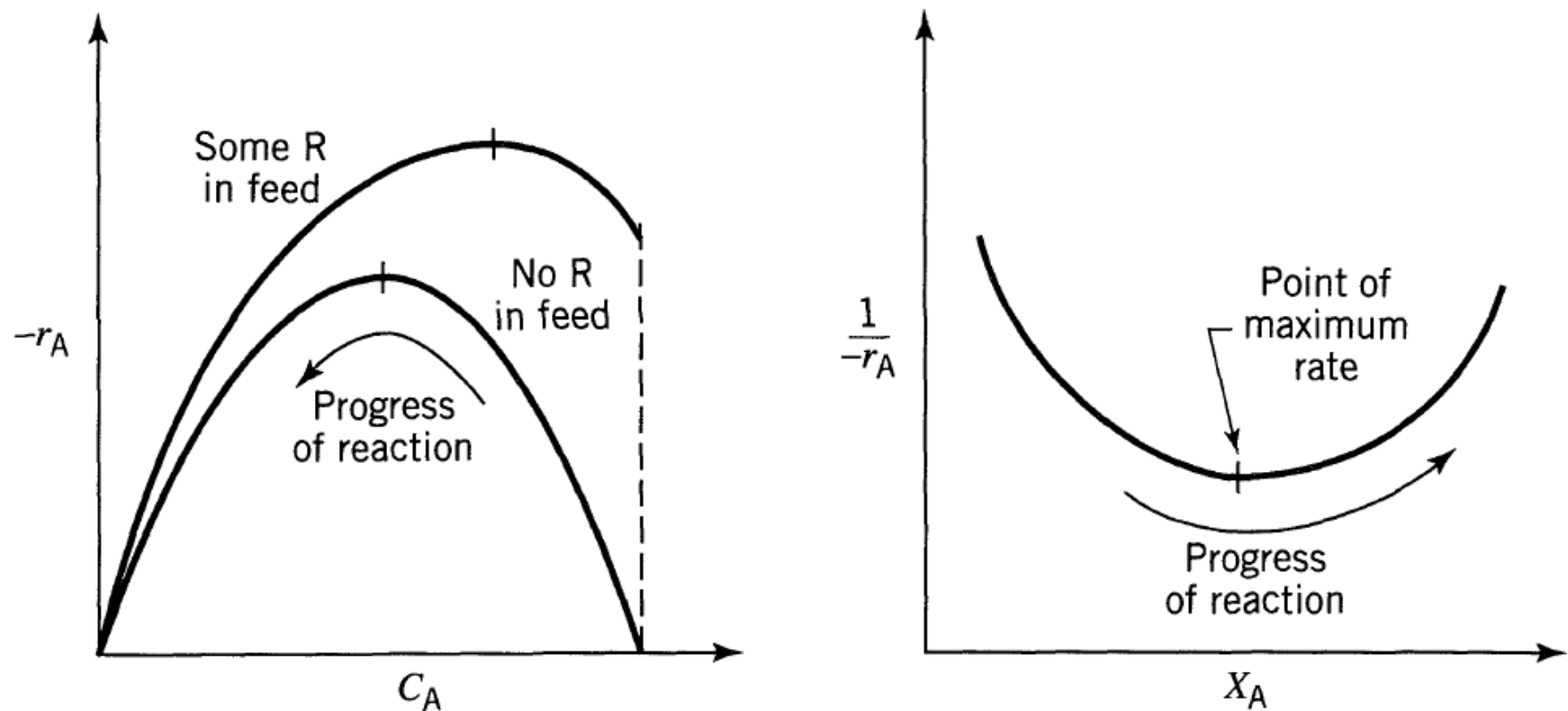
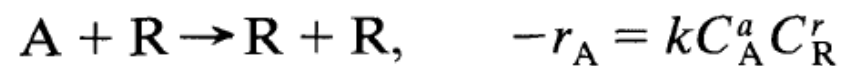


# Autocatalytic Reactions



**Figure 6.18** Typical rate-concentration curve for autocatalytic reactions, for example:

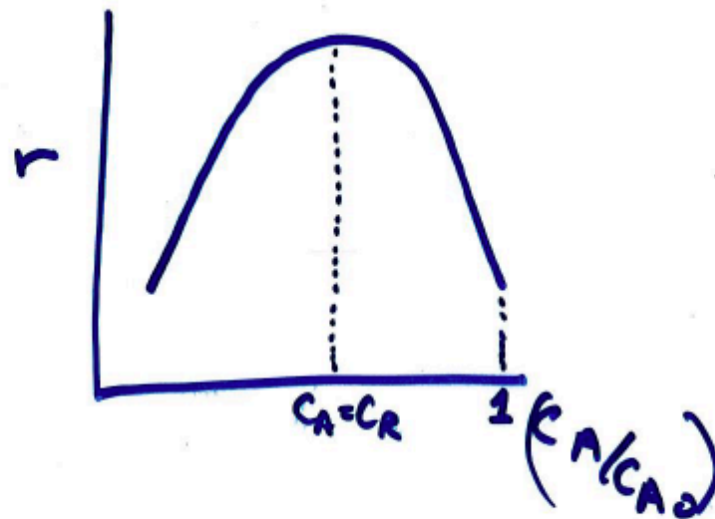




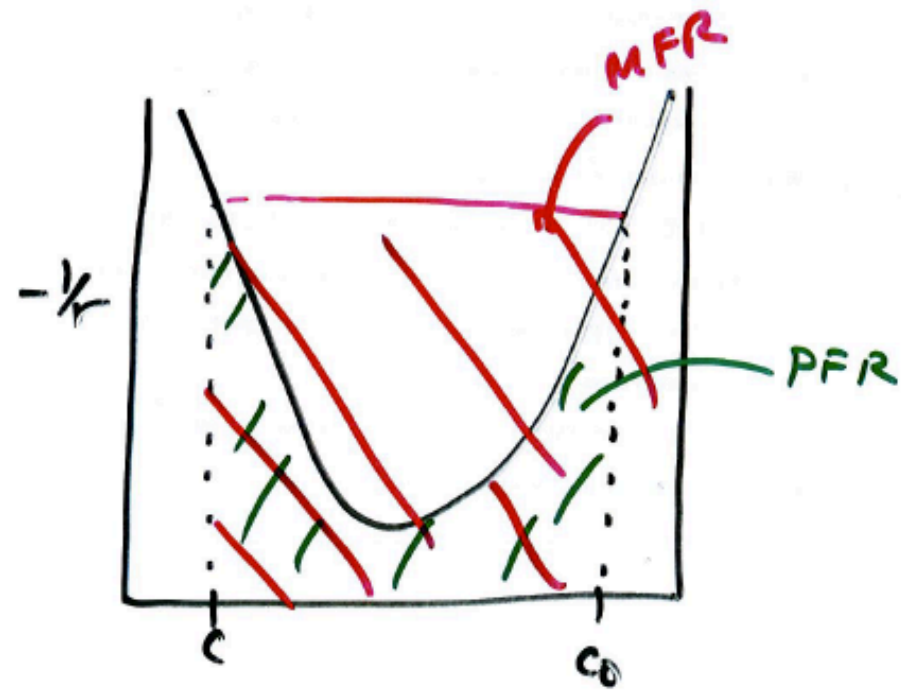
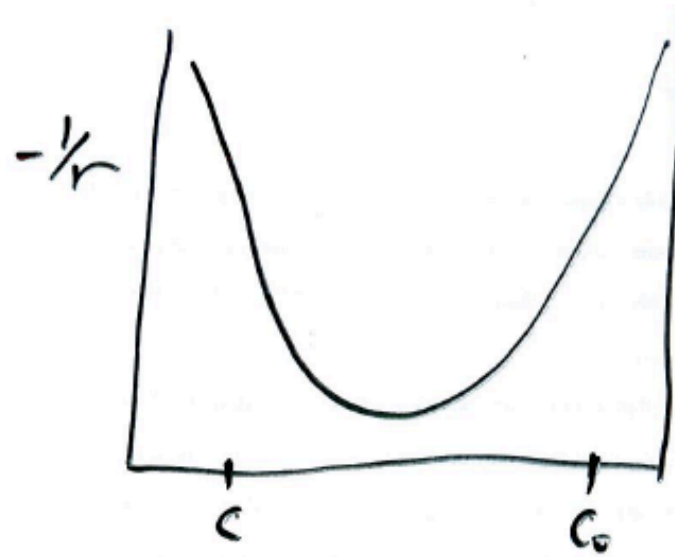
$$-\frac{dC_A}{dt} = k C_A C_R = k C_A (C_0 - C_A)$$

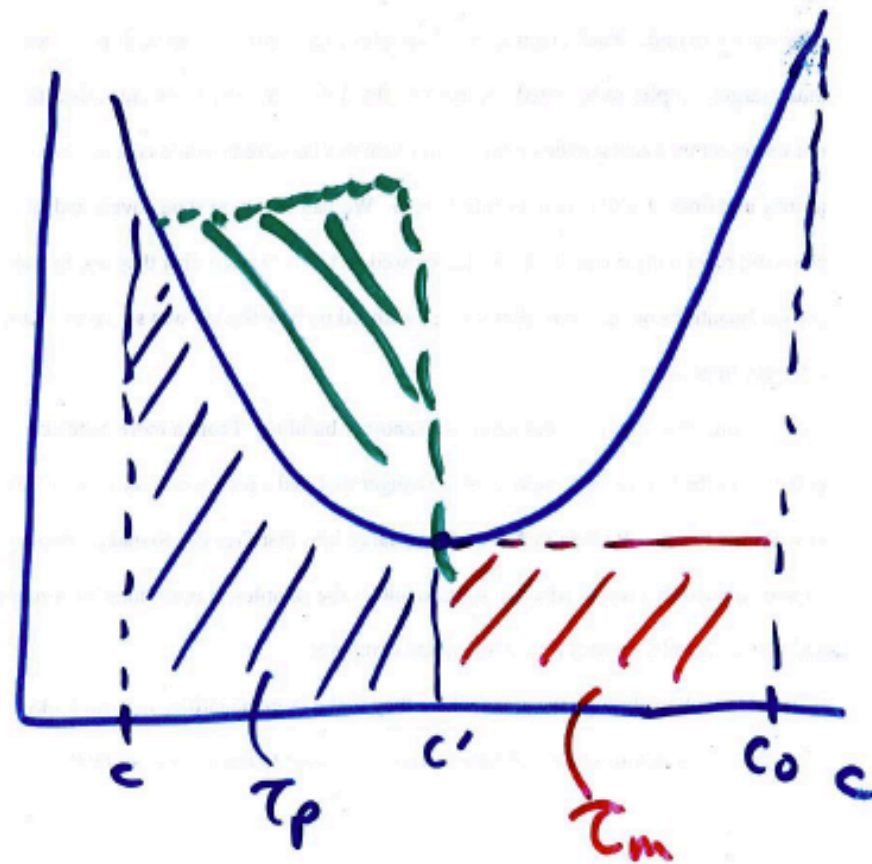
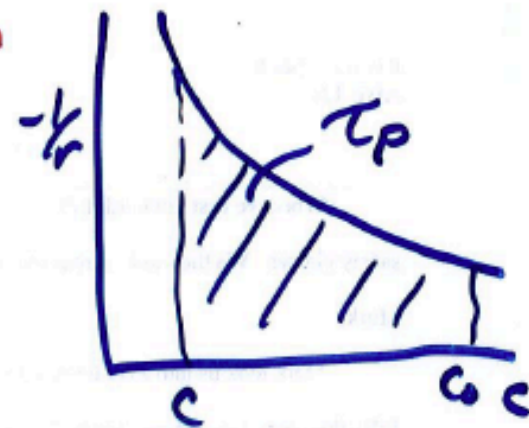
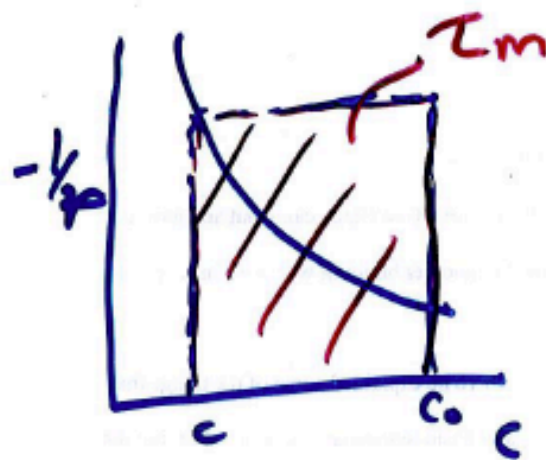
$$k t = \frac{1}{C_{A0} + C_{R0}} \ln \left[ \frac{C_{A0} (C_0 - C_A)}{C_A (C_0 - C_{A0})} \right]$$

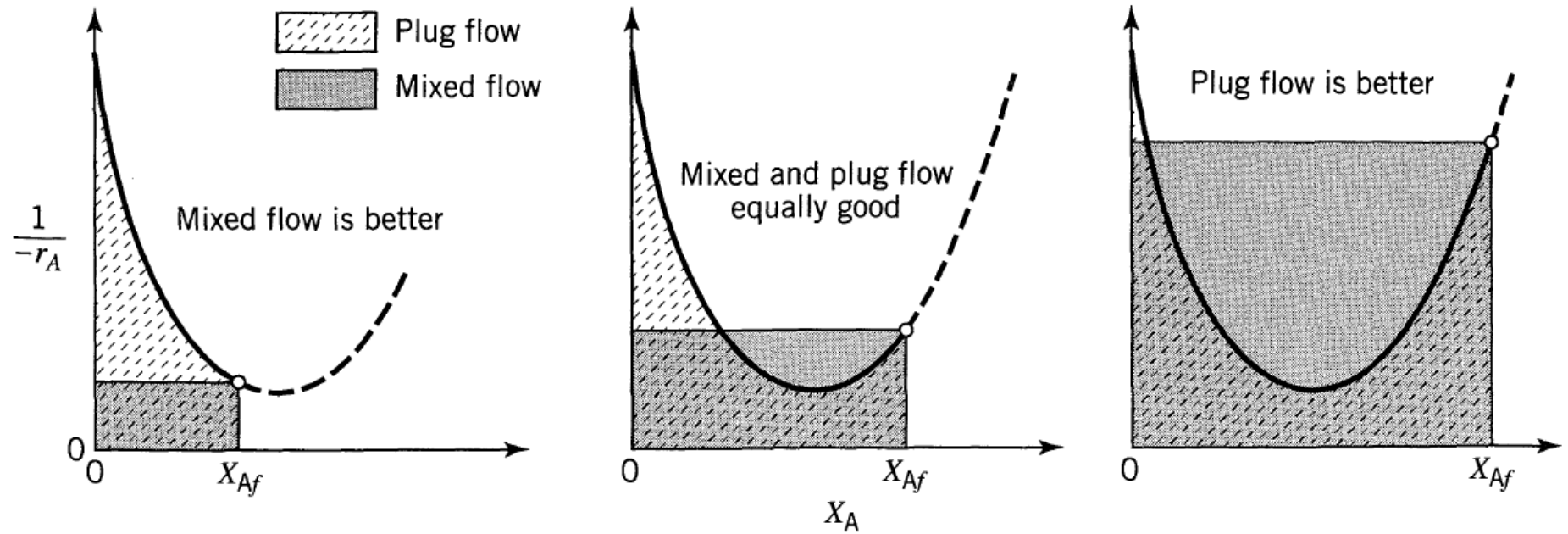
$C_0 = C_{A0} + C_{R0}$



Useful for modelling fermentation rxns  
 $R$  = cell mass or end<sup>y</sup> product formation

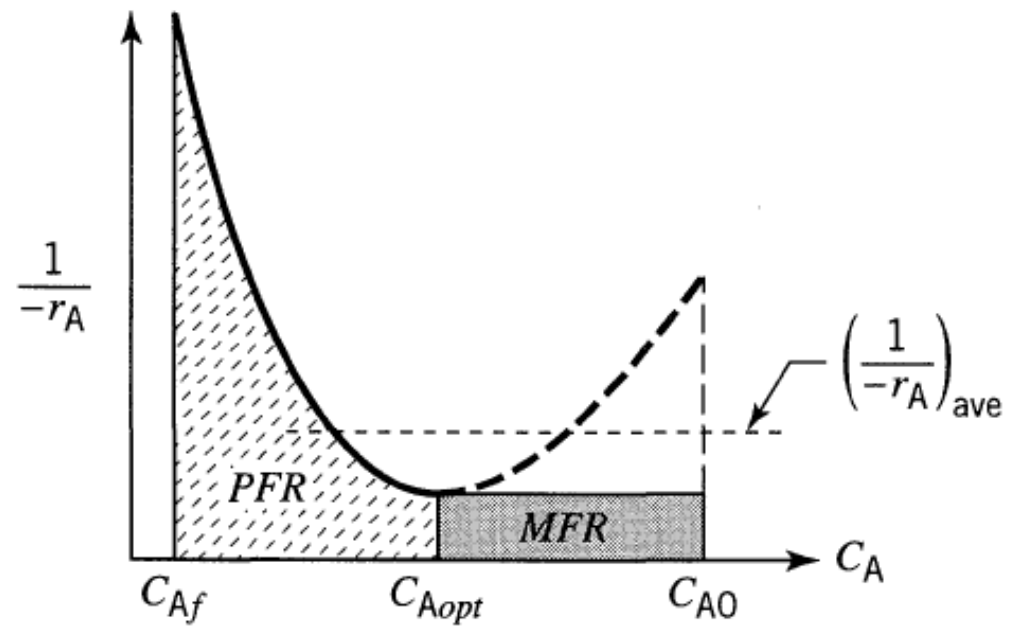
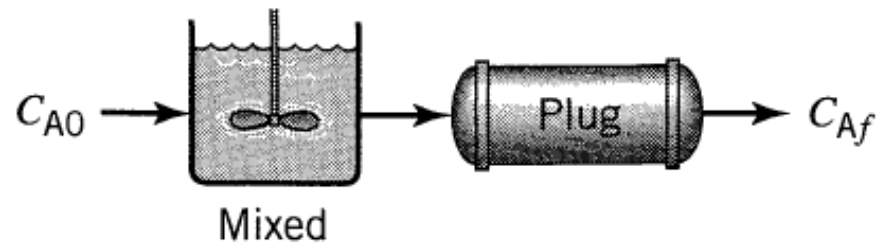






**Figure 6.19** For autocatalytic reactions mixed flow is more efficient at low conversions, plug flow is more efficient at high conversions.

## Reactor Combination





1) What is  $\tau_m$  (mfr)?

2) What is  $\tau_p$  (pfr)?

3) What is minimum size of pfr, mfr combo to achieve rxn?

$$r = -k C_A C_P$$

$$C_{A0} = 0.99 \text{ mol/L}$$

$$C_{P0} = 0.01 \text{ mol/L}$$

$$C_A = 0.10 \text{ mol/L}$$

$$C_P = 0.9 \text{ mol/L}$$

$$k = 1 \frac{\text{L}}{\text{mol} \cdot \text{min}}$$