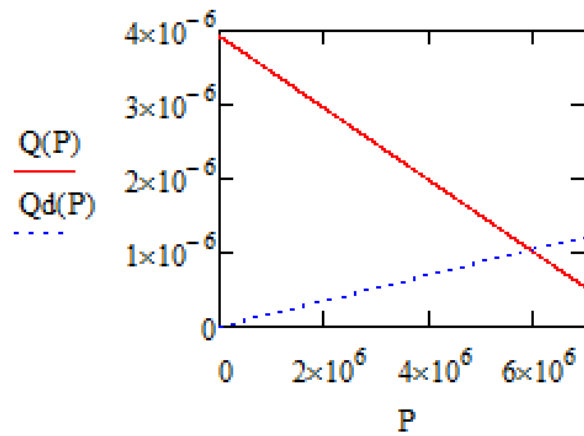
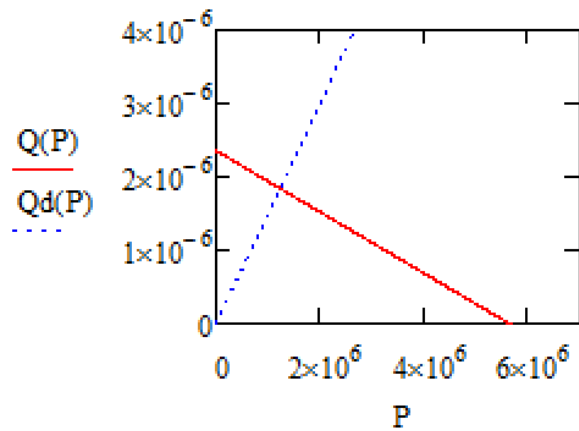


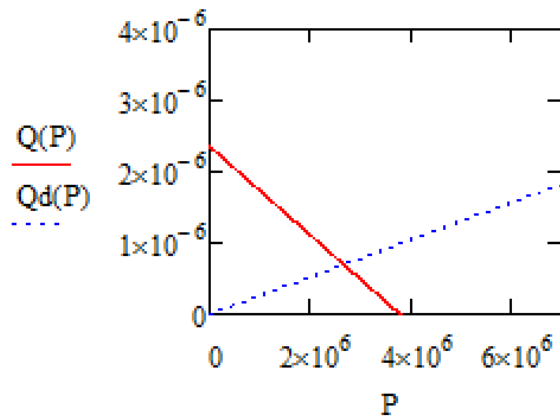
- i. See Mathcad code
- ii. See Mathcad code
- iii. Repeat (ii) for 100 rpm



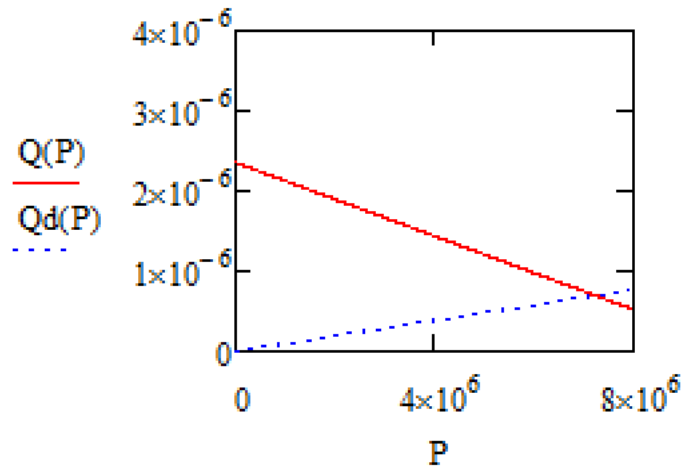
- iv. Repeat (ii) for die diameter of 2 mm



- v. Repeat (ii) for metering zone temperature of 90 C



- vi. Repeat (ii) for 20% moisture content of dough



- vii. Repeat (ii) for the case when you have 3 dies in the die assembly

