

January 10, 2019

### Pre-Quiz 1: Membrane Separation

A membrane system is being designed to concentrate a 10 kg glucose/m<sup>3</sup> solution at 25°C (M<sub>w</sub> glucose = 180.16 g/mol). The membrane pure water permeability constant  $A_w = 4.1 \times 10^{-4}$  kg water/s.m<sup>2</sup>.atm and the glucose permeability constant  $A_s = 1.01 \times 10^{-7}$  m/s. Since the mass transfer constant  $k_c = 1 \times 10^{-7}$  m/s the osmotic pressure will be affected by concentration polarization. Assume the transmembrane pressure is maintained at 50 atm.  $R = 82.075 \times 10^{-3}$  m<sup>3</sup>.atm/kg mol.K.

Show how you would calculate the initial permeate flux, solute flux, and concentration of glucose on both sides of the membrane.

Given Equations:

1.  $N_w = k_c \rho \ln \left( \frac{c_3 - c_2}{c_1 - c_2} \right)$
2.  $N_w = A_w (\Delta P - \Delta \Pi)$ 
  - a.  $\Delta P = P_1 - P_2$
3.  $N_w = \frac{N_s c_{w2}}{c_2}$
4.  $N_s = A_s (c_3 - c_2)$
5.  $\Delta \Pi = \Pi_{c3} - \Pi_{c2}$ 
  - a.  $\Pi = \frac{nRT}{V}$
  - b.  $\Delta \Pi = \frac{c_3 RT}{m} - \frac{c_2 RT}{m}$

Solution:

- From Equation 5b:  $\Delta \Pi = (c_3 - c_2) \frac{RT}{m}$
- Substitute into Equation 2:  $N_w = A_w (\Delta P - (c_3 - c_2) \frac{RT}{m})$
- From Equation 4:  $c_2 = c_3 - \frac{N_s}{A_s}$
- From Equation 3:  $\frac{N_s}{N_w} = \frac{c_2}{c_{w2}}$
- Solve for  $N_s$ :  $N_s = \frac{c_2 N_w}{c_{w2}}$
- Rearrange result from Equation 4:  $c_2 = \frac{c_3}{1 + \frac{N_w}{c_2 A_s}}$
- From Equation 1:  $\left( \frac{c_3 - c_2}{c_1 - c_2} \right) = e^{\frac{N_w}{k_c \rho}}$
- Rearrange:  $c_3 - c_2 \left( 1 - e^{\frac{N_w}{k_c \rho}} \right) = c_1 e^{\frac{N_w}{k_c \rho}}$
- From Okos: Check everything from here on for accuracy!!!
- Solve for  $c_3$ :  $c_3 = \frac{c_1 e^{\frac{N_w}{k_c \rho}}}{1 - \left( 1 - \frac{N_w}{c_2 A_s} \right) e^{\frac{N_w}{k_c \rho}}}$

- Solve for  $c_2$ : 
$$c_2 = \frac{c_1 e^{\frac{N_w}{k_c \rho}}}{\frac{N_w}{e^{\frac{N_w}{k_c \rho}} \left(1 - \frac{N_w A_s}{1 + \frac{N_w A_s}{c_{w2}}}\right)}} \cdot \frac{1}{1 - \frac{N_w}{c_2 A_s}}$$

- Substitute into result of Equation 5b: 
$$\Delta \Pi = \left( \frac{\frac{c_1 e^{\frac{N_w}{k_c \rho}}}{1 - \left(1 - \frac{\frac{N_w}{e^{\frac{N_w}{k_c \rho}}}}{1 + \frac{N_w A_s}{c_{w2}}}\right)}} - \frac{\frac{c_1 e^{\frac{N_w}{k_c \rho}}}{\left(1 - \frac{\frac{N_w}{e^{\frac{N_w}{k_c \rho}}}}{1 + \frac{N_w A_s}{c_{w2}}}\right)}}}{1 - \frac{N_w}{\left(1 + \frac{N_w}{c_2 A_s}\right)}} \right) \frac{RT}{m}$$

- Substitute into Equation 2: 
$$N_w = A_w \left( \Delta P - \left( \frac{\frac{c_1 e^{\frac{N_w}{k_c \rho}}}{1 - \left(1 - \frac{\frac{N_w}{e^{\frac{N_w}{k_c \rho}}}}{1 + \frac{N_w A_s}{c_{w2}}}\right)}} - \frac{\frac{c_1 e^{\frac{N_w}{k_c \rho}}}{\left(1 - \frac{\frac{N_w}{e^{\frac{N_w}{k_c \rho}}}}{1 + \frac{N_w A_s}{c_{w2}}}\right)}}}{1 - \frac{N_w}{\left(1 + \frac{N_w}{c_2 A_s}\right)}} \right) \frac{RT}{m} \right)$$