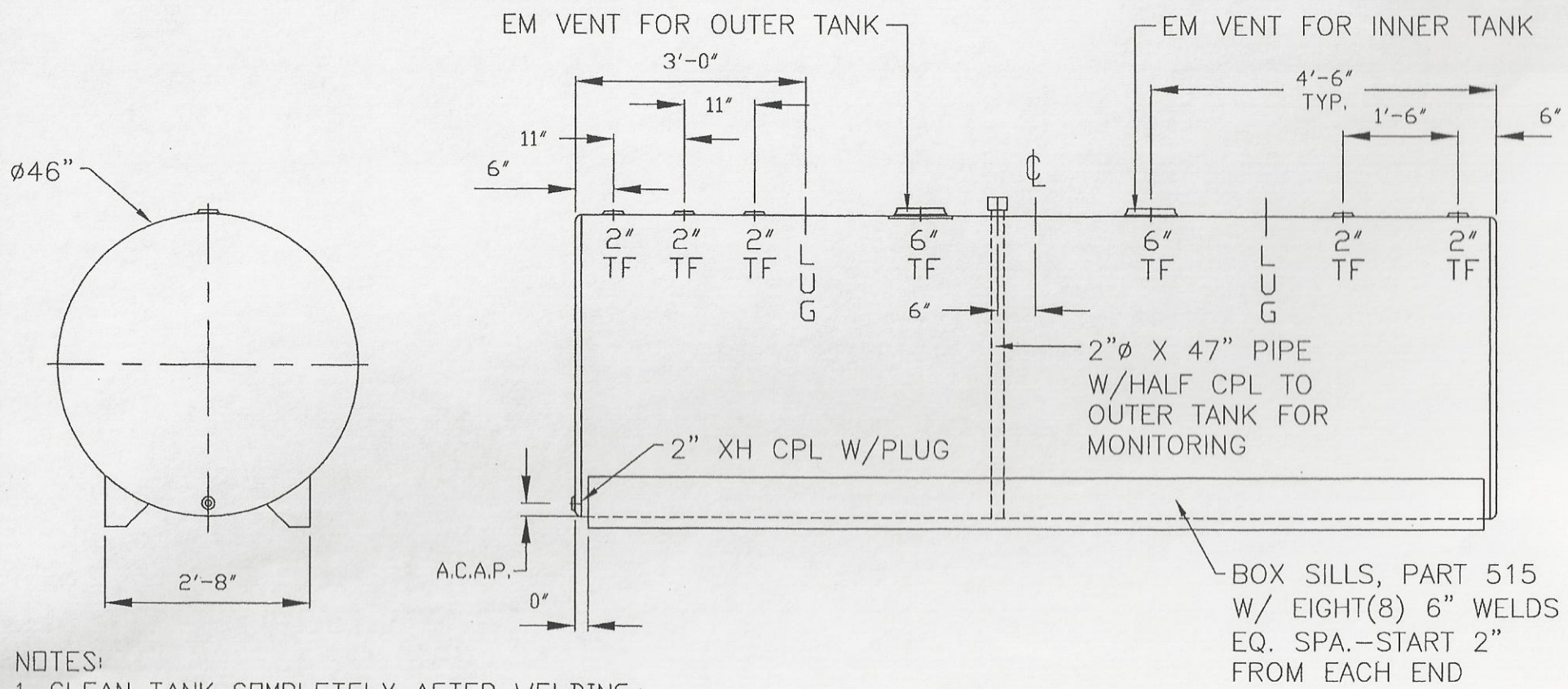

NOTES:
1. CLEAN TANK COMPLETELY AFTER WELDING.
2. INSPECT TANK FOR UNDERCUT & CONCAVE WELDS BEFORE SECOND TEST.
3. SECOND TEST TANK AFTER SILLS ARE WELDED.
4. ALL FITTINGS TO BE FPT-UNO.
5. VACUUM TEST TANK FOR FINAL TEST.

STEEL TANK & FABRICATING CORP.

COLUMBIA CITY, INDIANA 46725
800-852-9102/260-248-8971/FAX 260-248-8973

DESCRIPTION:	DOUBLE WALL SKID TANK WITH 345 WRAP*			FOR:	*AVALON PETROLEUM KANKAKEE, IL*		
QUANTITY:	THREE (3)	CAPACITY:	1000 GAL.	PAINT:	WHITE ENAMEL/PRIMER/BLAST SURFACE		
DIAMETER:	46"	LENGTH: 144"	LABEL: UL-142	DRAWN BY:	*AMK*	DATE: 5/11/17	CHECKED BY: –
MATERIAL:	MCS	HEADS: 10 GA/12 GA	SHELL: 10 GA/12 GA	SCALE:	N.T.S.		
CUSTOMER ORDER #:	BILL K.	STAFCO ORDER #:	–	FILENAME:	DW1000SKT46D.DWG		SHEET 1 OF 1