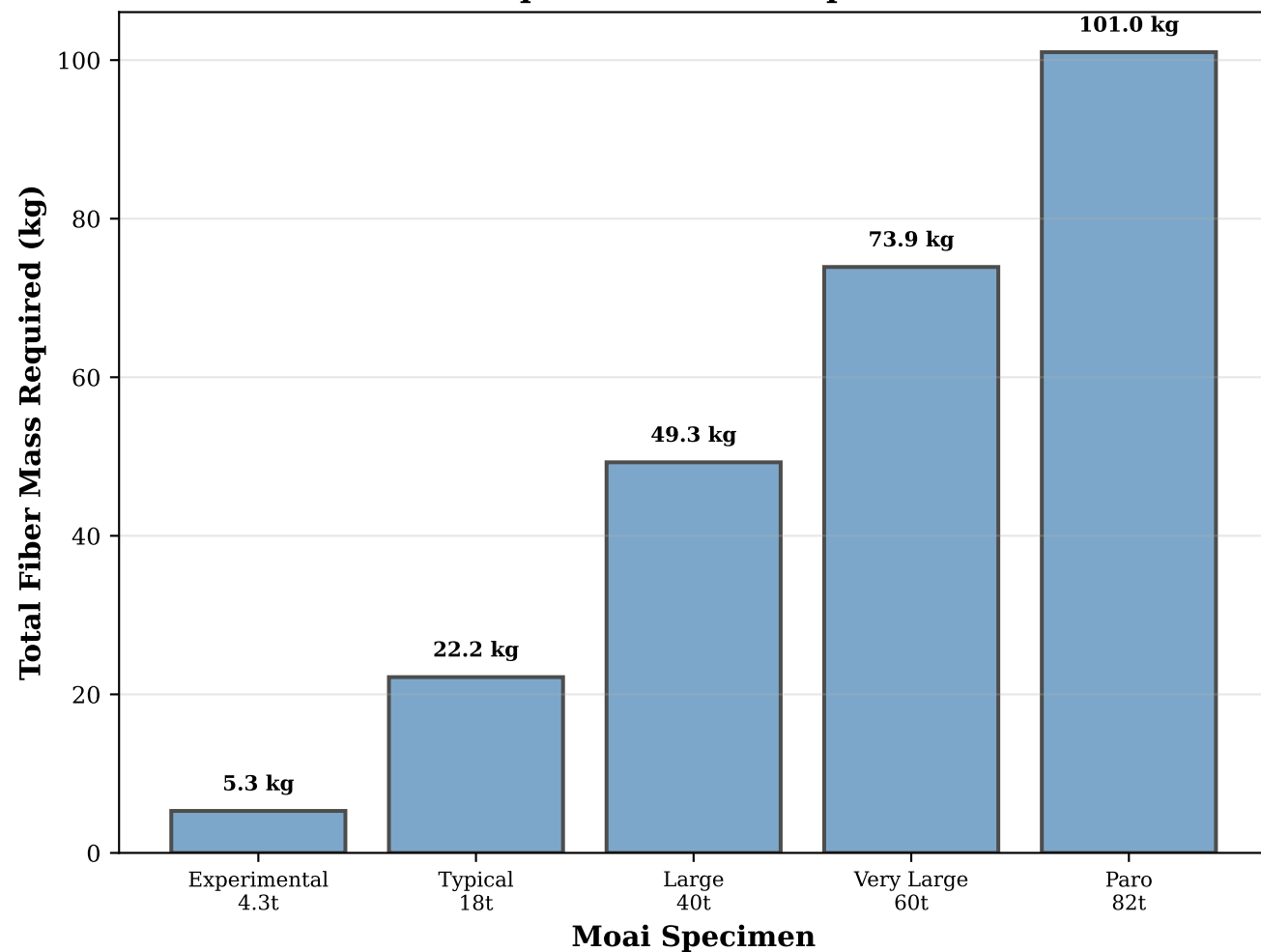
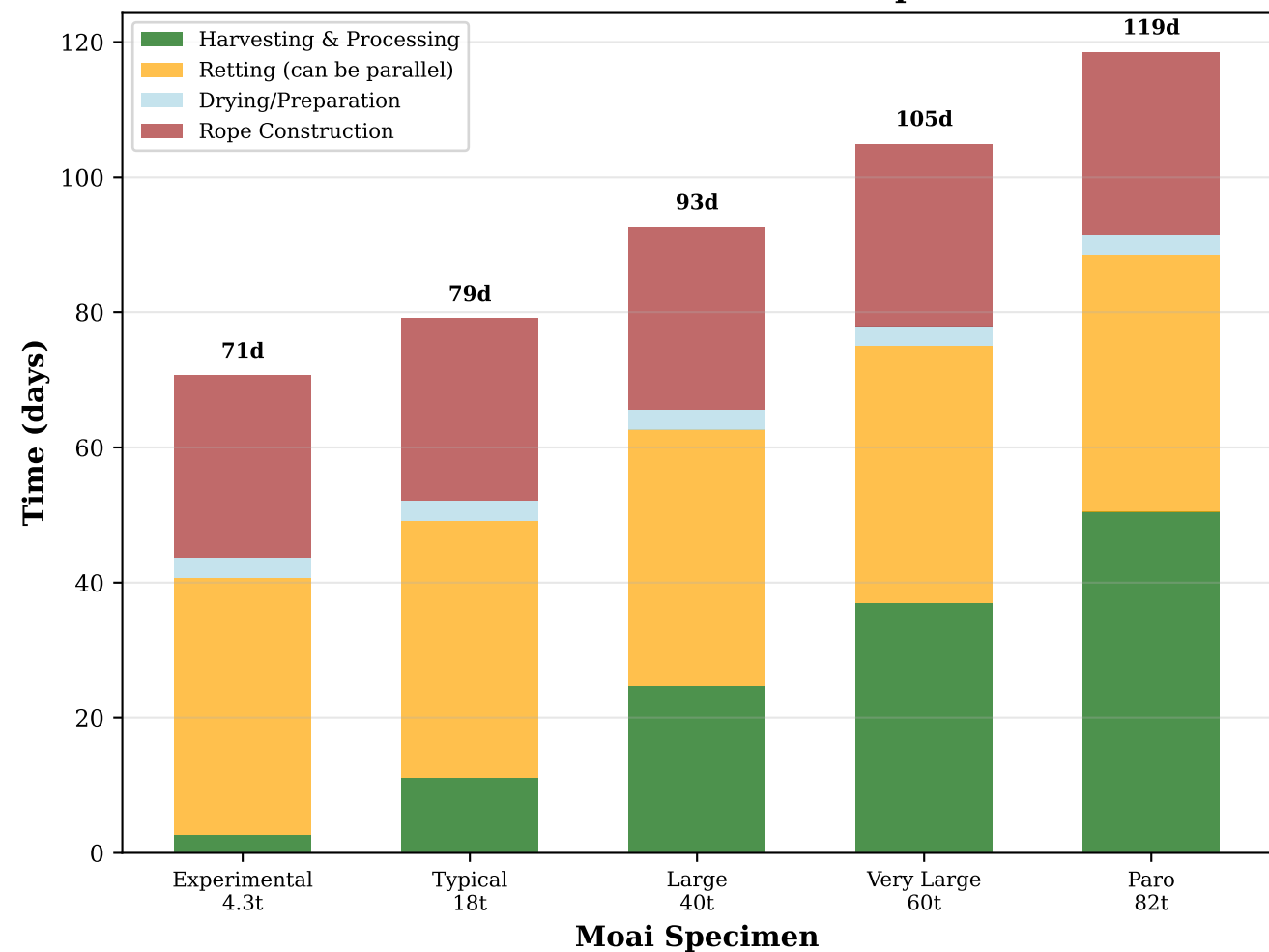


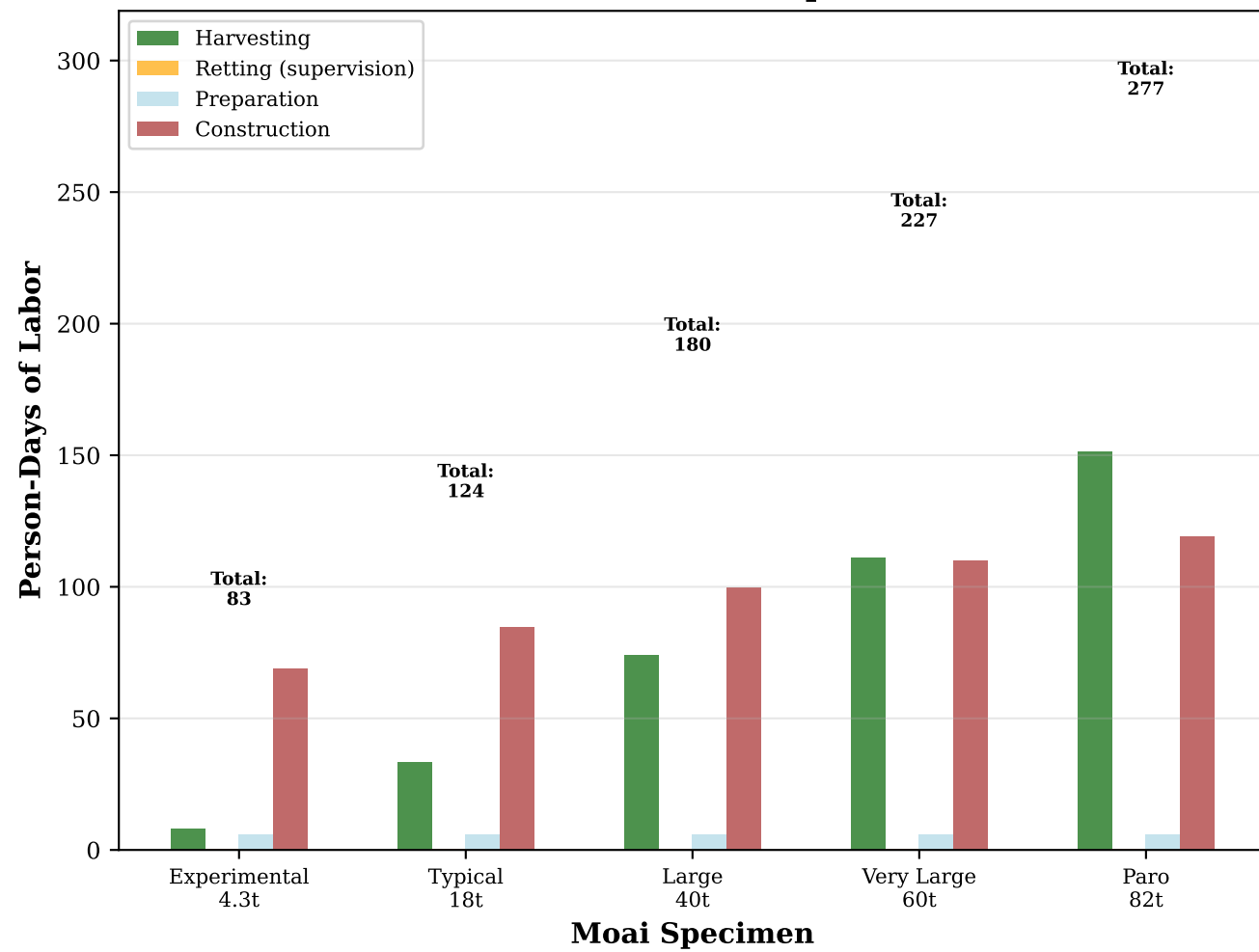
### A. Fiber Requirements for Rope Production



### B. Production Timeline for Rope Sets



### C. Labor Investment for Rope Production



### D. Cumulative Labor Investment vs Transport Distance

