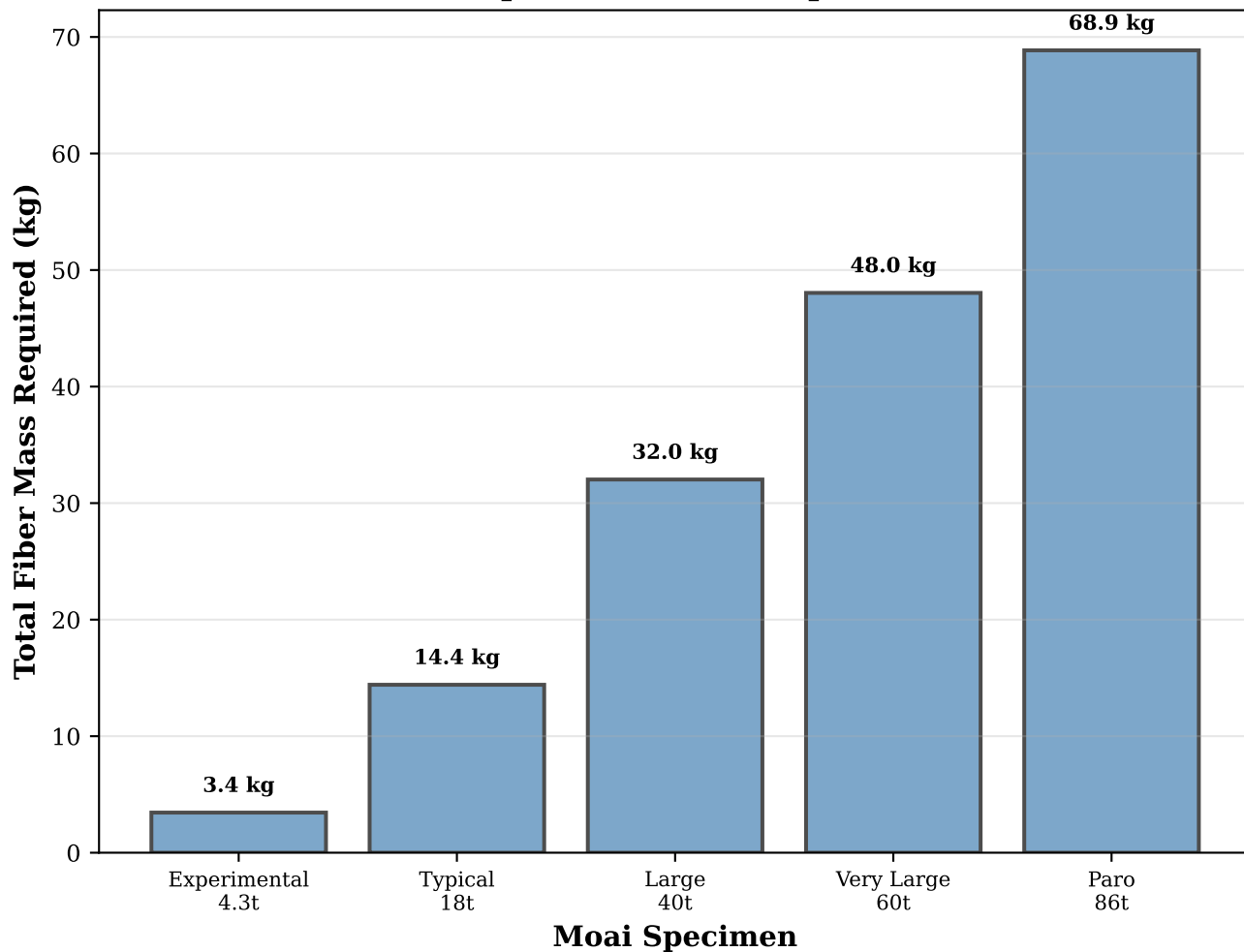
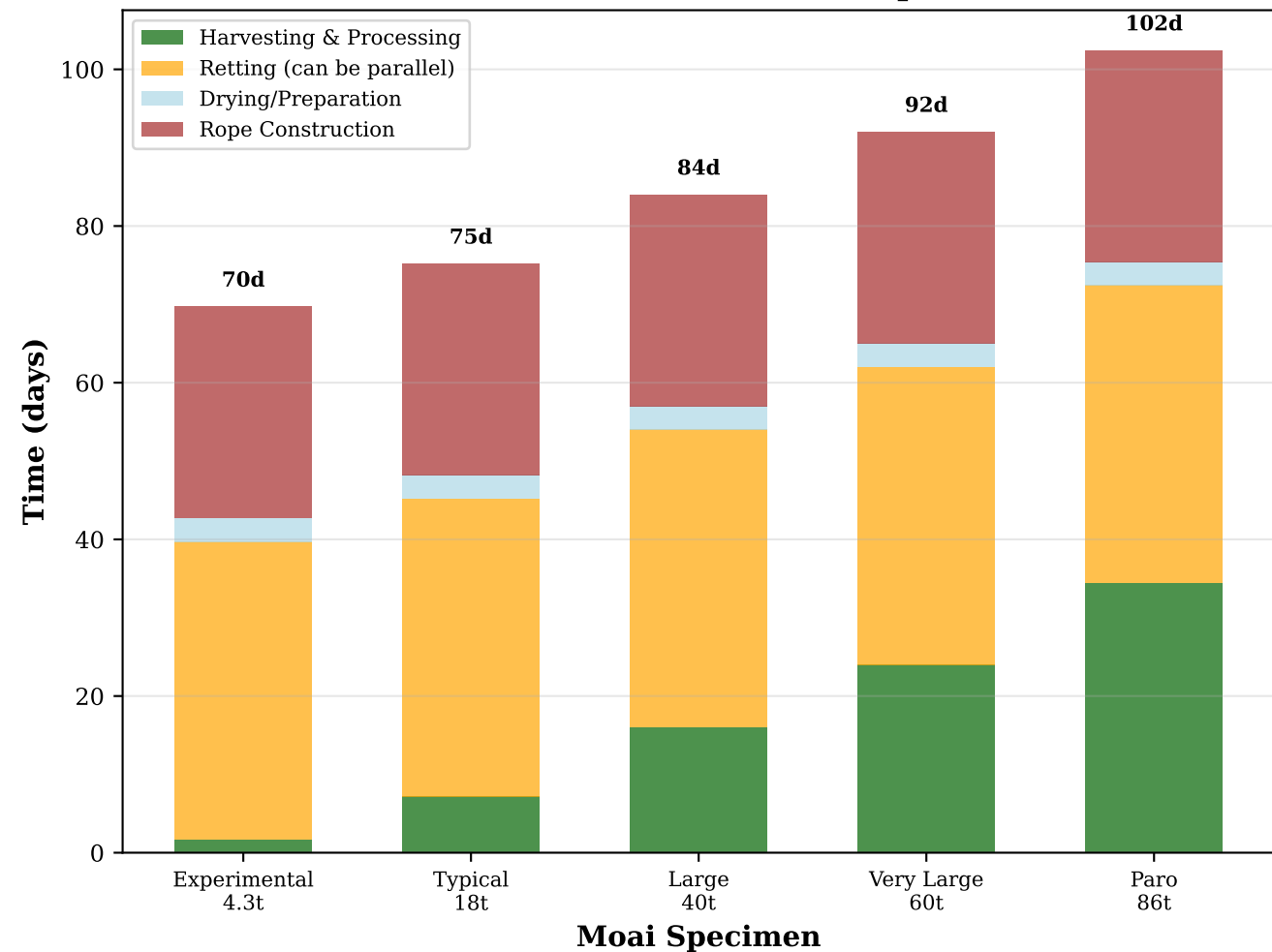


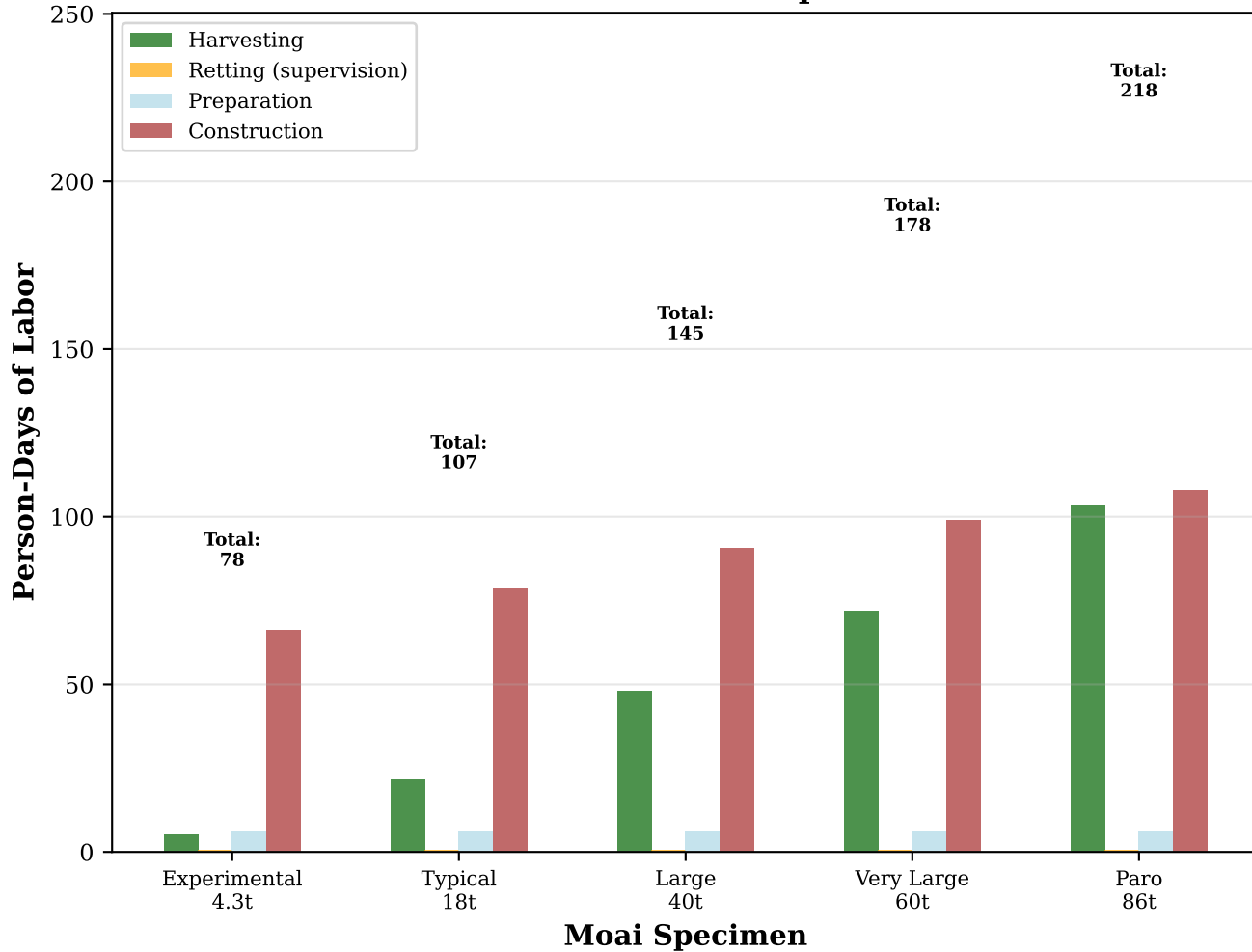
A. Fiber Requirements for Rope Production



B. Production Timeline for Rope Sets



C. Labor Investment for Rope Production



D. Cumulative Labor Investment vs Transport Distance

