



A Comparative Study of Source Vibration Between the Electric Motor and Internal Combustion Engine Application for Passenger Vehicles

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Abstract

In an electric vehicle, internal combustion engines are replaced by the electric motor. As a result, the signature of source vibration changes. The noise, vibration and harshness (NVH) issues are entirely different in electric vehicle (EV) compared to internal combustion engine (ICE) due to the

change in source vibration. The outline of this paper is a comparative study of source vibration, the challenges to address various noise issues related to source vibration and the isolation methodology. A case study is presented to show the different methods of treatment required to mitigate source vibration issues during the electric vehicle development program.

Keywords

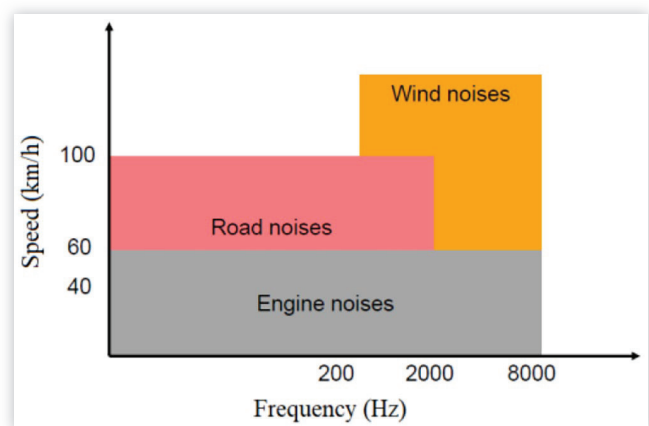
Engine, Motor, vibration

Introduction

The automotive industry has various challenges for safety, fuel economy and environmental norms. One of such challenges is to reduce pollution and improve carbon footprints. For minimization of the carbon footprint, there is an increasing trend of electric vehicle introduction. More and more original equipment manufacturers (OEM's) are focussing on their product portfolio for the development of EVs and faster launch in the market. The shortest lead-time adopted by almost all OEM are modified EV. An electric powertrain replaces the current Internal combustion engine (ICE), and a battery replaces the exhaust and fuel system. We all know the noise, vibration and harshness (NVH) is a mechanism of interaction among source, transfer path and receiver. Here, the transfer path is the same, but the source is getting changed as we are replacing ICE with EV. The customer comfort requirement is also getting changed due to the increased quietness of EV compared to gasoline or diesel engine.

A typical representation of the Noise profile of EV and ICE are shown in Figure 1a) and 1b): The engine noise in ICE would be replaced by ancillary noise and motor noise in EV. The aerodynamic and road noise in EV is more than ICE as there is no masking effect in EV compared to ICE. So, a little noise is experienced by a user called buzz, squeak and rattle (BSR) noise in a quiet an objectionable in EV car.

FIGURE 1A The noise profile of an ICE vehicle



The identification and treatment of each noise source are essential for EV. Due to motor resonance in high frequency, sometimes, EV has a high-frequency resonance issue not present in ICE. So, it is essential to understand the source noise difference between ICE and EV to further work on the treatment mechanism of various noise issues during development.

There is a significant difference in forcing function between ICE and EV powertrains. In ICE, the engine's sound masks many other noises and is shown in Figure 1a): Due to

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Definitions/Abbreviations

- CoG** - Center of gravity
- DSR** - Driver's seat rail
- DOF** - Degrees of freedom
- DEL** - Driver ear level
- EV** - Electric vehicle
- ICE** - Internal combustion engine
- LHS** - Left Hand mount
- NVH** - Noise vibration and harshness
- NTF** - Noise transfer function
- OEM** - Original equipment manufacturer
- PT** - Powertrain
- RHS** - Right Hand Side