

Determining Thin Film Roughness with Extreme Ultraviolet Reflection

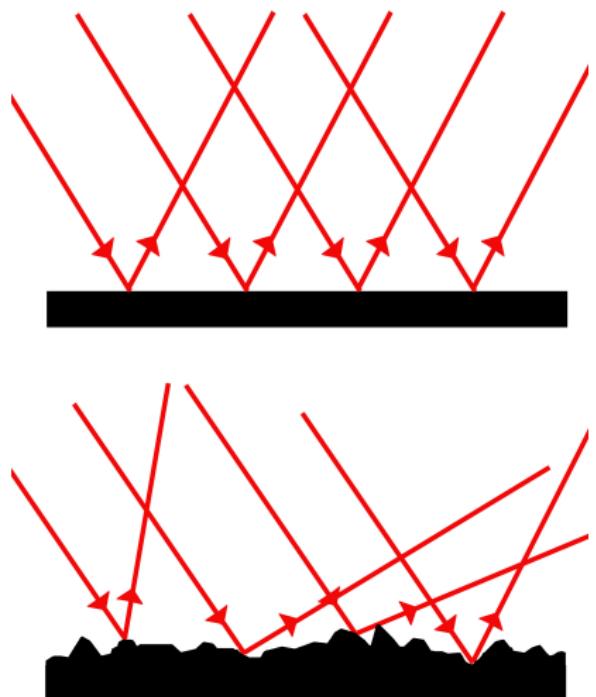
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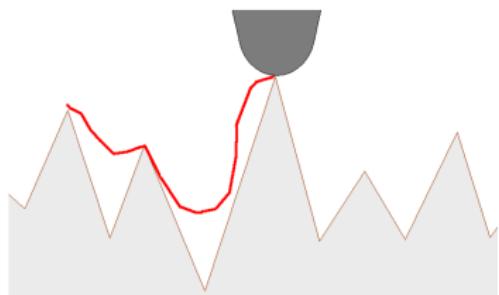
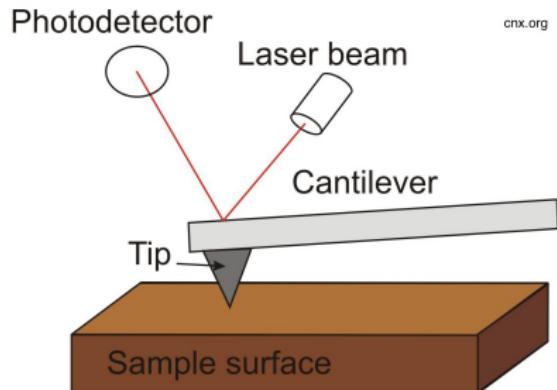
Introduction/Background

- Vacuum
- Wavelength: 1-100 nm
- Sensitive to roughness on the scale of the wavelength
- Measuring thin film roughness allows us to make better optics for the EUV



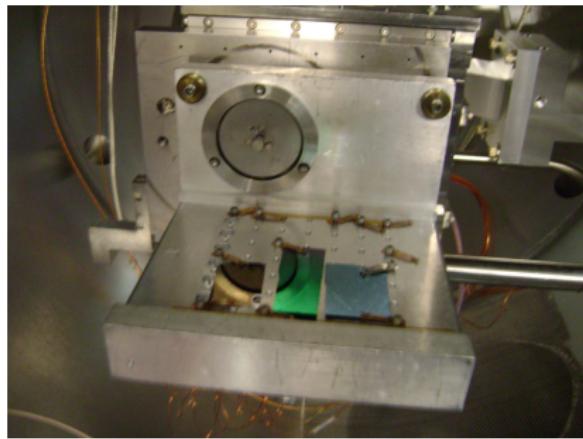
Atomic Force Microscopy

- AFM is the best existing method for measuring thin film roughness
- Limited by the size of tips



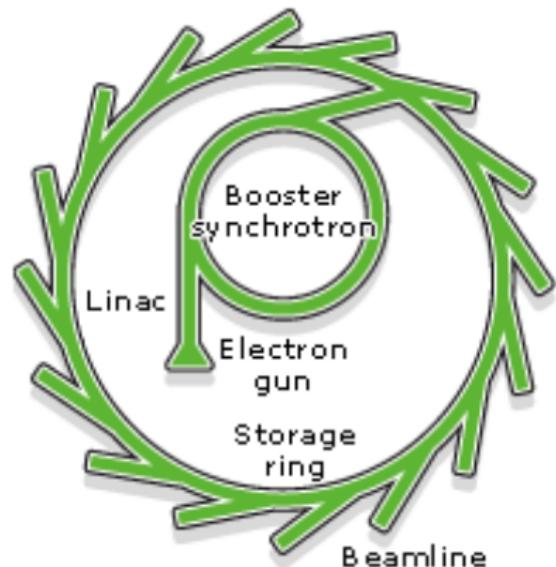
What we did

- Two UO_x thin films for measurements
- Use reflection of EUV light to determine roughness
- Compare reflection measurements with reflection calculations



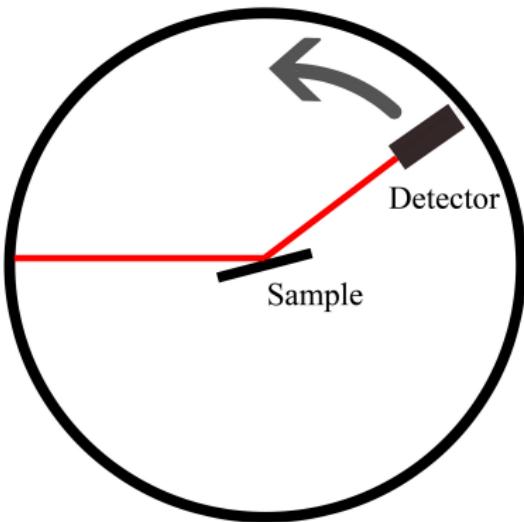
Reflection at the Advanced Light Source

- Advanced Light Source (ALS) consists of a third generation synchrotron
- Radiation come from accelerating electrons
- We use the radiated EUV light as a light source

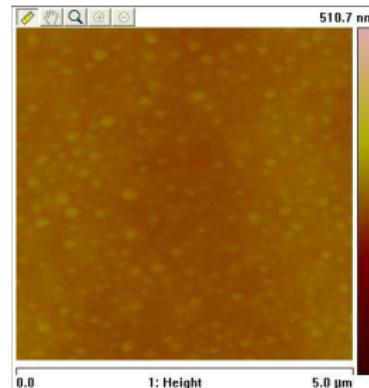
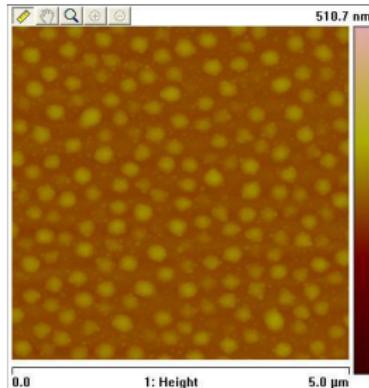
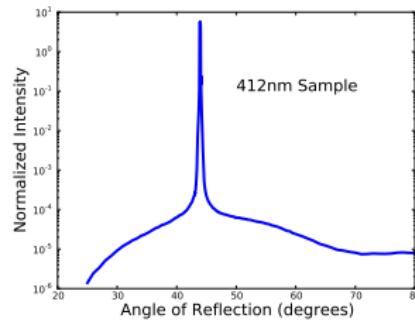
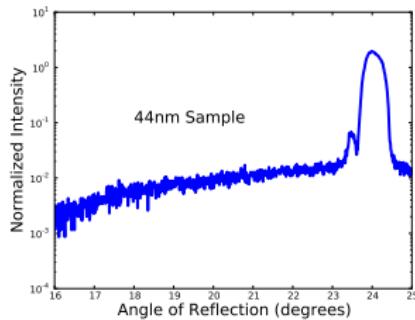


Reflection at the Advanced Light Source

- Channeltron detector
- Reflection measurements in parts and stitched together

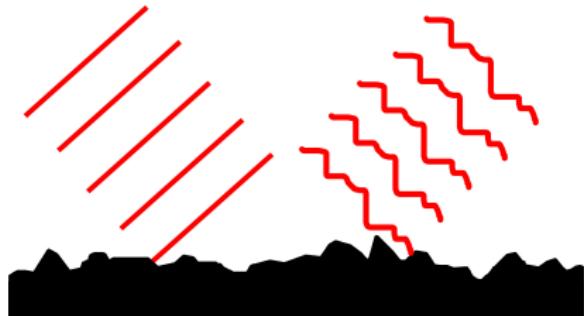


Reflection at the Advanced Light Source

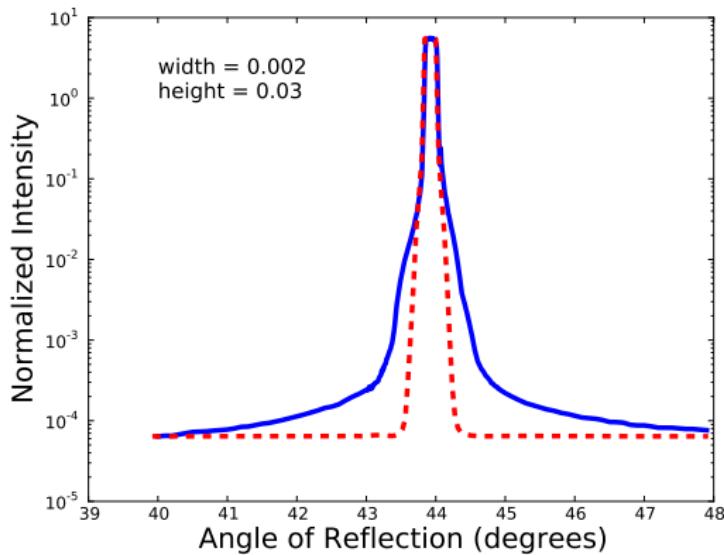


Physical Optics

- Calculate surface currents based on incident field
- Assume currents only come from field
- Generate surfaces with random rms heights and spatial frequencies



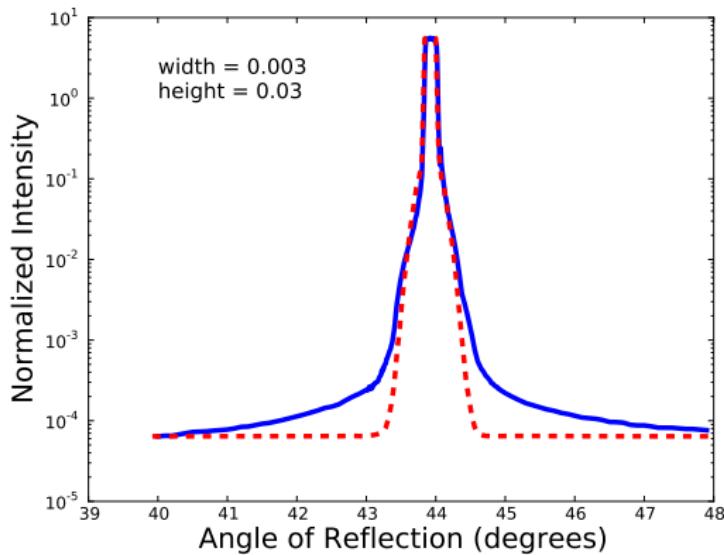
Comparison



width: related to the spatial frequency of the roughness

height: rms roughness height

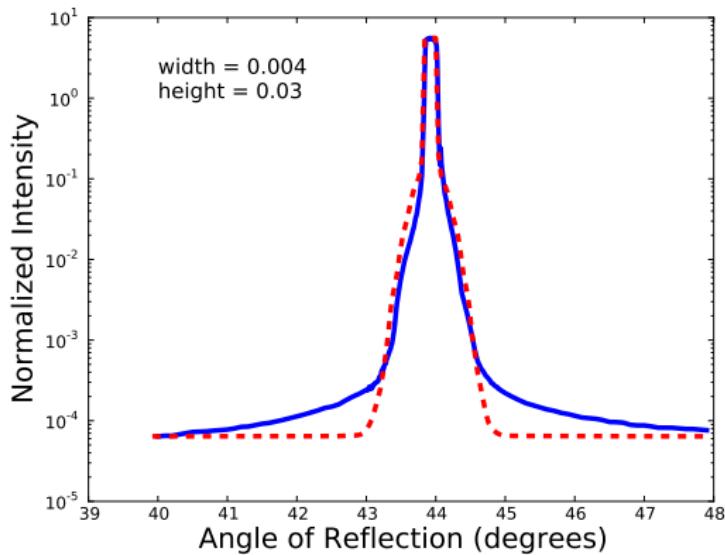
Comparison



width: related to the spatial frequency of the roughness

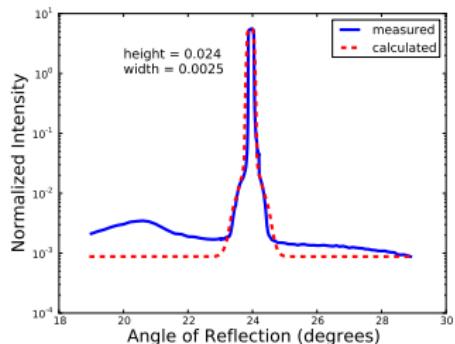
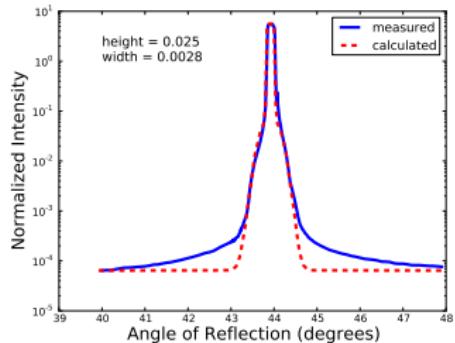
height: rms roughness height

Comparison

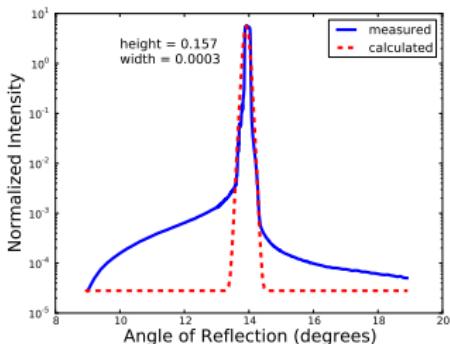
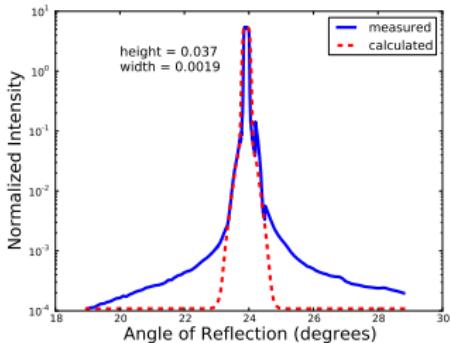


width: related to the spatial frequency of the roughness

height: rms roughness height

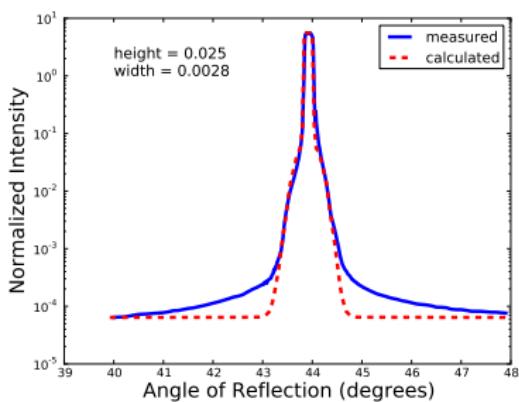


$\lambda=5 \text{ nm}, \theta=12^\circ$
rms = $0.120 \pm 0.015 \text{ nm}$

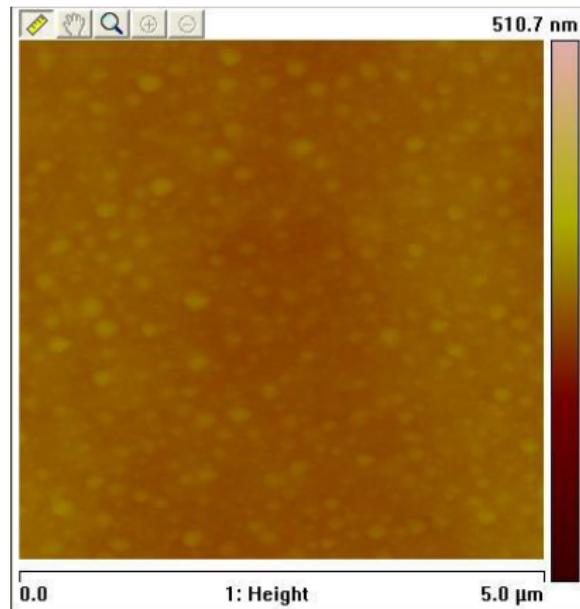


$\lambda=5 \text{ nm}, \theta=7^\circ$
rms = $0.785 \pm 0.045 \text{ nm}$

412 nm sample



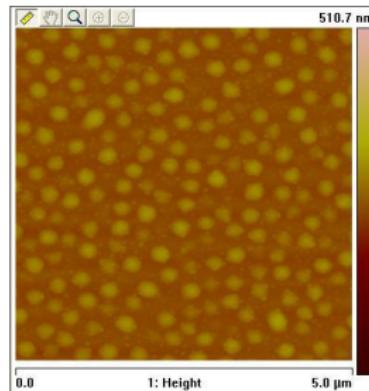
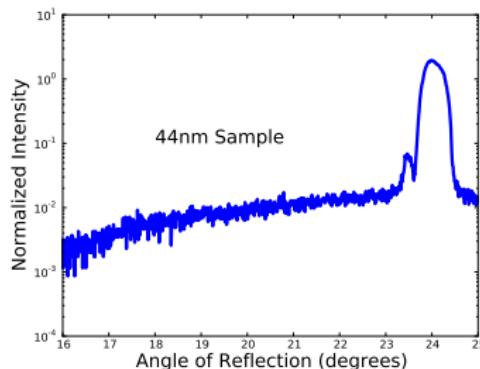
rms =
 0.625 ± 0.050 nm
 0.925 ± 0.175 nm
 0.120 ± 0.015 nm
 0.785 ± 0.045 nm



rms = 9.39 nm

44 nm sample

- We were not able to fit the 44nm thin film
- A different surface model is needed
- Based on AFM the model needs to include lower frequency roughness



Conclusion/Future Work

- Conclusion
 - We have come up with a method to measure surface roughness that involves EUV reflection
 - Different surface model is needed for 44 nm thin film
 - This method is sensitive to roughness that methods like the AFM can't detect
- Future Work
 - Analytical model to connect reflection and roughness
 - Calculation that includes fields of sources on the surface

Acknowledgements

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