



The Design and Evaluation of a Novel Versatile Four Degree-Of-Freedom Cooperative Handheld Robotic Device

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Executive Summary

Typically, the field of robotics can be categorised by two established areas; external robots and wearable technology. However, in recent years, a new field has emerged which bridges the gap between these domains, namely *Handheld Robotics*. The primary focus of this field is the augmentation of human-oriented tasks, combining the intuitiveness offered by humans with the precision and processing power of robotics. Research into this area has been conducted at the University of Bristol, where devices have been developed and early investigations carried out into the cooperation with the user.

It is thought that through pre-acquired task knowledge and effective cooperation with the user, such devices may facilitate improved performance in users who lack skill or training in the operation at hand. This project aimed to develop the field further, by investigating a simplified method of designing a novel handheld robot and evaluating the potential for such a device to alleviate cognitive workload in mentally demanding tasks. This is a specific area that has not received much focus in the previous investigations. As such, the project can be classified as 50% Type I (software/hardware development) and 50% Type II (investigation). In order to achieve the aim, a number of steps were undertaken:

- A novel device was designed and built, incorporating a highly flexible cable-driven continuum structure for added versatility in unstructured environments and withstanding collisions.
- A control system was implemented through a developed program in order to actuate the various components of the device using an external PC and on-board microcontroller.
- An algorithm was formed around obtaining an appropriate input to a kernel regression method in order to obtain a solution for the servomotor angles to manoeuvre the tip of the robot towards its target in real-time.
- A number of experiments were designed and undertaken in order to evaluate the device and whether it could successfully cooperate with the user to provide cognitive assistance in an otherwise mentally taxing task, potentially improving performance.

These steps were carried out in order, with the program development occurring in tandem, to lead up to the final evaluation. This was performed to test the theory that handheld robotics possess the potential to reduce perceived mental workload of the user and improve task performance. The evaluation itself took the form of a user study with ten participants carrying out one task with mental assistance and one without, although a number of performance investigations were carried out prior to this in order to assess the robot's suitability to operation in practice. A number of key findings were made throughout this project, providing a significant contribution to the relatively small existing body of work:

- The robot proved suitably responsive for the required application of use with a human operator.
- The device and the algorithm it employed proved capable of effectively gesturing a desired target location to a user, within the limits required for the user study.
- The completion time of the tasks was shown to exhibit a statistically significant reduction through receiving mental assistance from the robot, with a t-test result of **5.02**(> 2.10).
- While a small number of user errors were observed in the non-assisted task, none occurred when mental assistance was provided.
- The overall perception of workload from the users was shown to significantly reduce through using the device in an otherwise cognitively demanding task, with the difference in combined score yielding a t-test result of **6.71**(> 2.10). In particular, the mental effort was shown to exhibit the largest reduction.

Given these findings it was concluded that handheld robots do possess a strong potential to improve task performance and reduce subjective workload through the provision of cognitive assistance. This further highlighted the usefulness of such devices, warranting deeper investigation into their potential real-world applications.

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1 Introduction

1.1 Contemporary Robotics

Advancements in the field of robotics have been plentiful over recent years, stemming from increased knowledge of the subject, improved processing power, as well as mechanical and material developments. As such, the capabilities afforded by robots have also increased, enabling a range of applications that, until recently, would not have been possible. As the area has progressed since its inception, it has naturally split into two distinct categories; external robotics and wearable technology, as illustrated in Figure 1.1. They are each characterised by the respective workspace in which they operate. This branching has appeared to come about due to typical robotic task requirements lending themselves to one of the two forms.

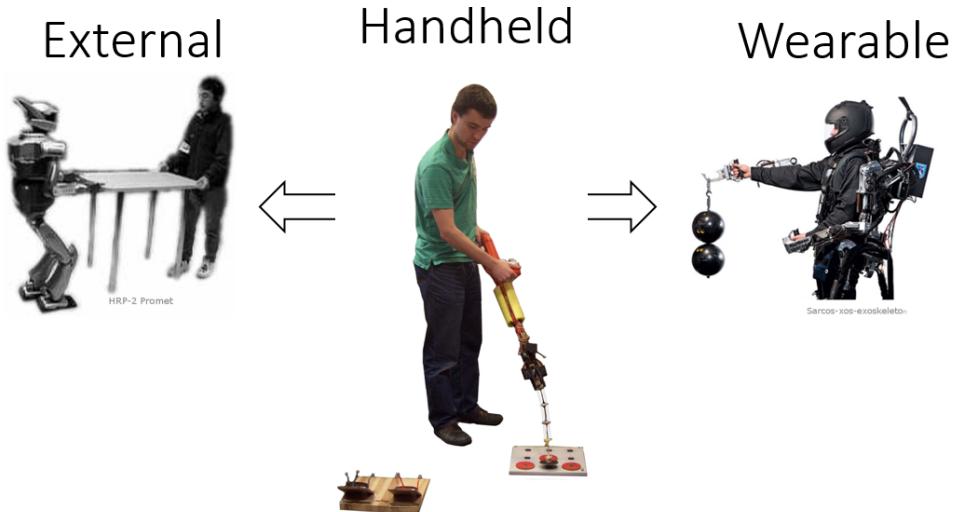


Figure 1.1: Two established forms of robotics bridged by new ‘Handheld’ domain, image adapted from [1].

External robotics are distinctly separate from humans in terms of physical proximity. They are becoming increasingly common in large-scale industrial spaces due to their ability to provide improved efficiency and task precision through autonomy. A typical application is the automotive industry, in which production has been accelerated through the introduction of external robotics, performing specific assembly and painting operations, mostly in detached workspaces from the human workers. The other discrete area of robotics is referred to as ‘wearable technology’, which, as implied by its name, is concerned with robotics that operate in the immediate personal space of the human user. This domain is typically associated with the augmentation of human actions, such as increasing physical strength or permitting certain motions that those with disabilities have been rendered incapable of. A well known use of this technology is the ‘exoskeleton’, which can be tailored to accomplish either of these two functions through structural support and/or actuation.

However, both of these forms of robotics comprise inherent limitations, reducing their suitability to certain situations. As such, certain physical tasks exist that cater to neither domain. One case where this is evident is the *tool space*. This area encompasses the typical range of tasks that humans have long since utilised passive tools to accomplish, along with exceeding performance possible by hand. This area is closely associated with flexibility, where unique tools can be used to deal with the same general task in various environments, or with completely different tasks altogether. Conversely, external robotics are typically limited to a rigidly defined workspace, performing very specific and repetitive tasks that they were designed for. Whilst wearable technology is more suited to this flexibility, it suffers from its limited adaptability to different users. Devices such as exoskeletons are very costly, and are uniquely tailored to individual body dimensions. This lack of generality equates to reduced applicability to the tool space, in which it is essential that other users are able to operate the tool when a certain individual is absent, or where a tool is marketed to a wide variety of customers.

1.2 Motivation

A proposed solution to bridge the gap between the two established forms of robotics, providing performance improvements in areas that neither are suited to, is *handheld robotics*. This area aims to combine the key benefits of robotic efficiency and augmentation of human performance afforded by both fields, whilst maintaining the flexibility from human intuition in traditional tool use. Early work in this area has hinted at a wide range of potential applications where handheld robotics may excel, particularly in the fields of assembly, construction and maintenance/quality control. The fundamentals of their operation is that they cooperate with a human user, who in turn, positions the robot in a general location in which it can perform its desired operations, leading to improved performance. This sequence of events however, relies heavily on a key aspect of the device; its *task knowledge*.

Task knowledge refers to the robot being context aware, that is, it knows what operations need to be performed as well as the current state of progression through the task. This can act to alleviate the cognitive burden on the user, or to share it, with the user focusing on other aspects of the task than the robot. Most importantly, it enables a degree of cooperation between the user and device, in which the robot indicates its preference of simple actions to be performed by the user, such as repositioning it. In turn, the more precise or demanding operations are carried out by the device. Such a cooperation can lead to reductions in perceived workload by the user, be it physically or mentally, as well as improved task performance. This amalgamation of human intuitiveness and robotic efficiency through task knowledge may lead to unprecedented flexibility in the field of robotics.

The *Handheld Robotics Project* at the University of Bristol has begun to lay the groundwork for the development of the field, investigating certain characteristics of two initial prototypes, namely the degree of cooperation with the user and the kinematics in general. This early work has warranted further investigation into the field, highlighting the potential for handheld robotics in general. As such, it is worth looking into alternative device configurations, whether in terms of cost, lead time, or general mechanical design. At such an early stage in its progression, further contribution to the breadth of the field can provide invaluable knowledge when developing it further, creating new devices or applications to improve their viability in the real world. As such, it was decided to design and build an alternative device to those existing currently, on a smaller time-scale at a reduced cost, and attempt to evaluate its performance with regard to providing mental assistance through cooperation with the user; a relatively unexplored aspect. It is hoped this will shed more light on the potential of handheld robotics, as well as highlight areas of strengths and possible issues.

1.3 Aims and Objectives

The overarching **aim** of this project is to investigate a simplified method of developing a research oriented handheld robot, and evaluate the potential for such a device to provide mental assistance to a cognitively demanding task. As such, a new robot must be designed, assembled, and integrated with a control system so that it is fully operable. The functionality must be such that it enables a degree of performance evaluation. In order to implement this aim, a number of **objectives** must be met:

1. Design a new handheld robot for 3D printing and the facilitation of open platform release via handheldrobotics.org. The exact design will be achieved through an iterative prototyping process comprising physical testing. Once fully designed and dimensioned, the robot should be constructed and assembled to connect to an off-the-shelf handle.
2. Develop a control and calibration system so that the actuation of the robot may be executed with minimal delay via an external PC. This will entail employing an on-board microcontroller to receive commands and control the actuation accordingly.
3. Design and implement a general algorithm so that the robot may move to its intended target, or indicate the general position to the user when it is out of reach.
4. Perform a user study to assess the robot's ability to indicate a desired position, cooperating with an operator to alleviate cognitive workload in an otherwise mentally demanding environment.

1.4 Added Value

The design of this device, while taking inspiration from existing work, will focus on incorporating novel features to offer potential improvements over previous applications. Specifically, this will involve improving the range of motion over comparable designs, and adding extra versatility in terms of operating in unstructured environments, where withstanding collisions is essential. This will take the form of employing an ultra flexible and impact resistant continuum structure as the actuated component of the device. Although work has been undertaken regarding the benefits of such structures in robotics, there has been little with regard to their application in the handheld domain.

The specific application of this new device is focused around cooperating with the user to alleviate cognitive workload during mentally demanding tasks. This aspect has not been a key focus in existing work pertaining to handheld robotics. Instead, past studies have concentrated on the cooperation between the user and device with an emphasis on the physical component. The notion that such devices hold the potential to assist and improve task performance, particularly in users who are comparatively unskilled or untrained, can be investigated more thoroughly if the mental factor is also considered. This is due to the range of potential applications for handheld robots not being limited to operations based solely around physical activity. Rather, it is thought that mentally taxing tasks also in the physical environment could benefit from such a cooperative device.

1.5 Document Overview

This thesis serves to cover the work accomplished throughout the project. Firstly, a background and context will be provided for existing areas of robotics in which the handheld domain may incorporate ideas, or provide a potential to improve in the future. On top of this, a review will be provided of the current status of handheld robotics in general, with a focus on the work undertaken at the University of Bristol that pertains closely to this project.

The process associated with the design of the robot will be covered, including the control system, the interfacing with the optical tracking system and the algorithm central to the robot's ability to perform its required operations. An overview will be given of the program that was developed to run the robot in practice. The stages involved with evaluating the performance of the device, and its capacity to cooperate with the user to alleviate mental effort, will be detailed. Finally, the corresponding results of the experiments will be presented and discussed to ascertain the capability and potential of such a device with regard to the intended purpose. Given these unexplored aspects, and considering the relatively small existing body of work concerned with cooperative handheld robotics, it is hoped this project will make a significant contribution to the breadth and depth of the field in general.

2 Background and Context

2.1 Robotics with Humans In-The-Loop

Although robots have become vastly more capable over recent years with technological improvements, many tasks still require some form of human assistance in order for the objectives to be adequately met. Robots can be perfectly equipped to handle operations which involve precise motion or repetitive tasks, which may be present physical challenges to humans [2]. Conversely, they still lack ability in areas which require the high-level cognitive reasoning that comes naturally to humans. As such, there exists many applications in which humans are in-the-loop for robotic operations. This applies to both forms of robotics that the handheld area sits between; external robots and, especially so, wearable technology.

2.1.1 Safety

Perhaps the most important factor in these situations is how the robot receives and processes user intent. An input from the user should be analysed by the robot in terms of importance and the choice of subsequent actions should be made appropriately. A prime example of where this is of paramount concern is in vehicular operations, where potential accidents could be catastrophic. Anderson et al [3] investigated a semi-autonomous hazard avoidance framework and tested it in a real-life driving environment, where the human driver received full control during non-threat situations. However, in times of threat detection, the control system became fully autonomous and guided the car to the safety. In this situation, the robot assumed the expertise of hazard assessment and reaction time, whereas the human provided general navigation that was accepted by the system under normal circumstances. This is one extreme, where the human input is essentially ignored under certain conditions for the safety of the user and those nearby.

The other end of the spectrum, human input must be immediately responded to in order to act safely, where it is assumed the human possesses greater threat detection. Thus safety to both the human and robot must be positively ensured [4]. In industrial applications, the robot often operates in an isolated workspace from the human, where an extreme human input would constitute an emergency button or entering the workspace via a safety door/light gate, which the robot must respond to by halting all physical actions for human safety [5]. However, it is becoming increasingly common for the robot and human to share the same workspace, occasionally cooperating in a physical manner, such as the humanoid robot presented by Ott et al [6] and illustrated in Figure 2.1, where parts can be passed between the robot and human.

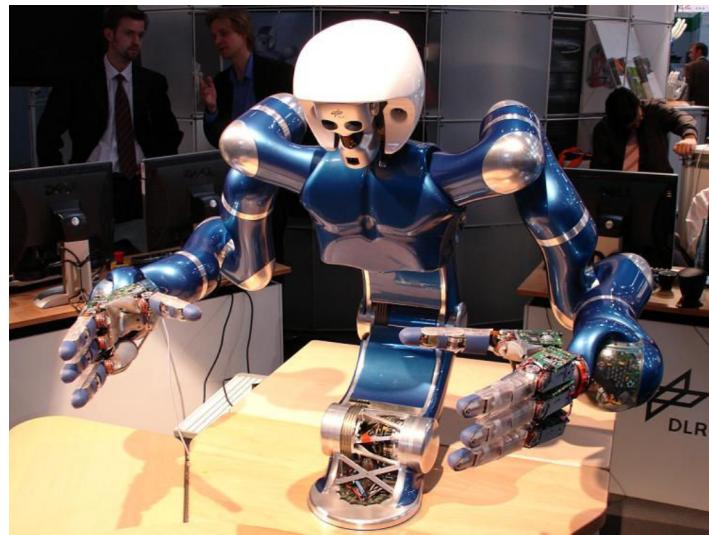


Figure 2.1: Two-Arm Humanoid for Dexterous Manipulation, image from [6].

Existing operational requirements for collaborative robots have been specified in ISO-10218, which focus on defining the upper limit of either the tool centre point velocity, the dynamic power, or the static force. However, as discussed by Haddadin et al [4], these values are merely based on heuristics. As such, more specific severity indices were introduced, taking from biomechanically motivated quantities. In the case of this project, the robot was designed with the consideration of limiting the required dynamic power to suitable levels to be deemed safe as a collaborative robot. This entailed lightweight and flexible material design choices for moving part, greatly reducing any risk to a human user.

2.1.2 Autonomy Study

The reliability offered by human controllers can rarely be matched by autonomous agents. Similarly, the efficiency afforded by robots is highly attractive in physical tasks. Finding a strong balance between the two is essential in successfully accomplishing a task. Heger et al [7] investigate a mode of shared control, referred to as “Sliding Autonomy”. Fundamentally, this is an analysis to find the optimal flow of control between autonomous agents and a human operator for a given task, where an operator observes the operation and intervenes when necessary. A scenario was performed based on the model where three robots work cooperatively with a human operator to assemble a physical structure, with numerous failure modes deliberately implemented. The results indicated that the cooperation compromise resulted in task efficiency similar to a fully autonomous mode, while maintaining a level of reliability associated with teleoperation systems (remote human control). The constant attention of the human, without being cognitively demanding, improved the success rate while acting as a safety net for failures that the robot alone cannot recover from.

There are plenty of other investigations into the study of variable autonomy, such as in [8], which looks into variable interactions in space missions, and in [9], which concentrates on the costs (time delays and other effects) of such transfer-of-control systems. Although this area of interchangeable control is mostly focused on with regard to external robotics, it is still relevant to the handheld field. As covered in [1], examining the varying degrees of autonomy that a handheld robot may exhibit for a given task is necessary to locate the control set-up to give optimal performance. A different approach was taken to shared control in [10], where the efficiency offered by both members in the cooperation was measured at each time instant from the point of view of reactive strategy. The experiment in this paper focused on the shared navigation of a Pioneer AT robot, where the commands of both the human and the robot were weighted and linearly combined, resulting in a single motory operation.

The results of this experiment showed that the weighting between the two inputs led to performance which, although not matching that offered by each member alone, did seem to combine the benefits of both when taking a range of scenarios into consideration. This is a rare situation in which the task at hand could be performed with equal skill by both human and robot, and caters to the speciality of neither. However, the approach of taking a weighting between the two inputs is interesting.

It may be worth investigating such a method with handheld robots in the future. This would entail combining the two signals of human intention and task planning, and deciding the action based on the weighting the given scenario. This could add a degree of flexibility to the robot, adapting to new changes in the task, as identified by the human, or compromising between the two signals. With such a case, different settings could be explored by tuning the weighting given to each signal on a scale with a range of values, as opposed to just three discrete levels of autonomy as was the case in [1]. However, such an investigation would require an extensive user study, with participants performing tasks repeatedly for a large variety of weightings. This is outside the scope of what is hoped the current project will achieve.

2.1.3 Collaboration with Assistive Robotics

Rather than replacing human operations, robotics can be employed to assist in them, maintaining human flexibility while increasing productivity. One such case where this is applicable is in the manufacturing industry, particularly assembly. Robots with highly specific purposes have long been used on assembly lines to increase output, performing simple and repetitive tasks at a faster rate than is possible with human workers. However, humans are frequently used for more complicated procedures that require motion in multiple degrees of freedom. The adaptability and range of motion of human workers is often unrivalled compared with traditional robotics, as well as being much more available.

A sensible compromise is investigated in [11], where robotics are used to provide assistance to a human-oriented assembly task. A Hidden Markov Model (HMM) based analysis was used so that the robot may predict the next stages of the task, lending assistance by passing the required components to the user at the appropriate time so that they may continue with the operation. As a pre-requisite for any useful interaction between the human and the robot, the robot must first be trained. In order to accomplish this, the assembly tasks were performed solely by the human whilst sensors were used at various hand and body positions, so that the task motions could be adequately tracked. A similar study, focused primarily on the timing of assistance, contains an in-depth description of this preliminary set-up [12]. The task comprised the assembly of a six-block tower, bolting the blocks together in varying manners. Once the data was collected for the human performed task with sensors, the results were used to form the model.

The model generated in [11] could then be transferred to the robotic platform JAHIR (Joint-Action for Humans and Industrial Robots). This hybrid assembly platform for the context outlined in the paper is illustrated in Figure 2.2. Both the robot and the human share a designated workspace, whereas the storage areas for the parts are only accessible by the robot. An interaction area exists which overlaps with the human workspace, in which the robot may assist by transporting required parts to within human reach. There are numerous options for estimating the progress of human-performed tasks, one such technique is the one used for the preliminary experiment; strategically placed accelerometers and microphones. This technique is outlined in detail in [13], where most workshop activities could be identified at 84.4% accuracy. In the case of the preliminary experiment in [11], pertaining solely to the assembly task, greater accuracies were achieved.

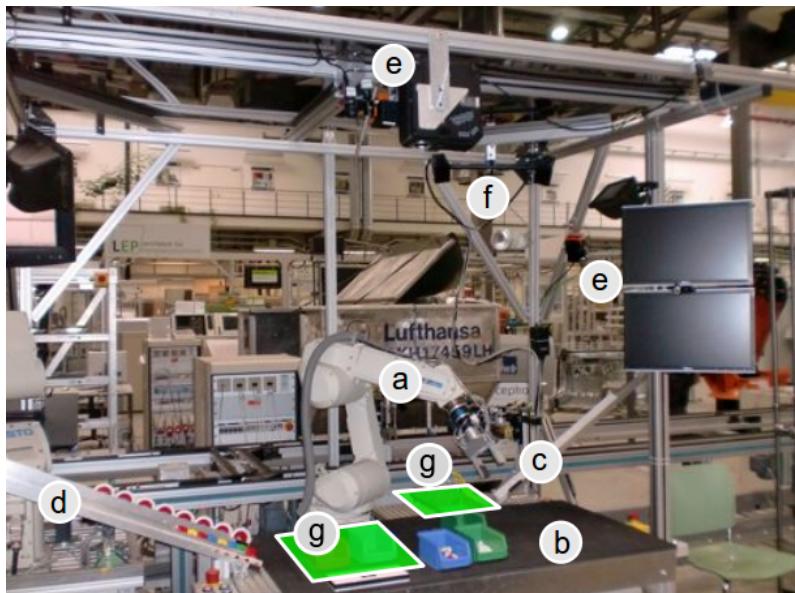


Figure 2.2: JAHIR assembly demonstration platform - a) Industrial Robot, b) Shared Workspace, c) Slide for Assembly blocks, d) Slides for Other Parts, e) Sensor Devices for Input/Output, f) ARTrack System g) Storage Space for Robot. Image from [11].

However, in reality, it is not feasible for assembly workers to wear a plethora of wired sensors while performing tasks. The physical and mental comfort is greatly reduced under such conditions, with the sensors creating a feeling of intrusiveness. A viable solution to this issue is the use of occupancy maps, which are commonly employed in robotics to determine position and motion, providing a robust approach to spatial perception and navigation problems. This technique, covered in depth in [14], was implemented for the robot assisted assembly task in [11], using the three-dimensional velocity, acceleration and jerk as input to the individual HMMs. This idea of measuring movement in physical space without excessive wiring is an essential component to the viability of handheld robotics, which have previously employed optical tracking from an external device as a solution. Other sensing methods will be explored in the future, with the aim of improved practicality in real-world scenarios.

This occupancy map method allowed for a recognition accuracy of 92.26% for the right hand, comparable to the recognition rate of the reference experiment that relied on sensors. Therefore for the vast majority of the time, the system could accurately predict the task progress, and respond with the correct actions accordingly. The key here is that the robot must be context-aware. This enables much greater cognitive capabilities and a higher standard of interaction with the user. Cognitive Technical Systems (CoTeSys) is a group with a research focus on sensing and actuation in the physical world. As explained in [15], this allows the robot to exhibit behaviours that suggest it can ‘learn’. The foundations of cognition in humans and animals are used to develop cognitive models, which can then be applied when designing control systems for more specific technical applications.

The group uses a cognition-based perception-action closed loop as a basis for investigating cognition in technical systems, as illustrated in Figure 2.3. This architecture focuses on five main areas; perception, action, knowledge, learning and reasoning. The model may be directly applicable to the field of handheld robotics. Task knowledge and the way in which the device receives and processes data from both the environment and the user, responding accordingly, bears many parallels to the goal of handheld robotics in general. Thus, such an architecture may be considered as a reference when designing applications for handheld robotics.

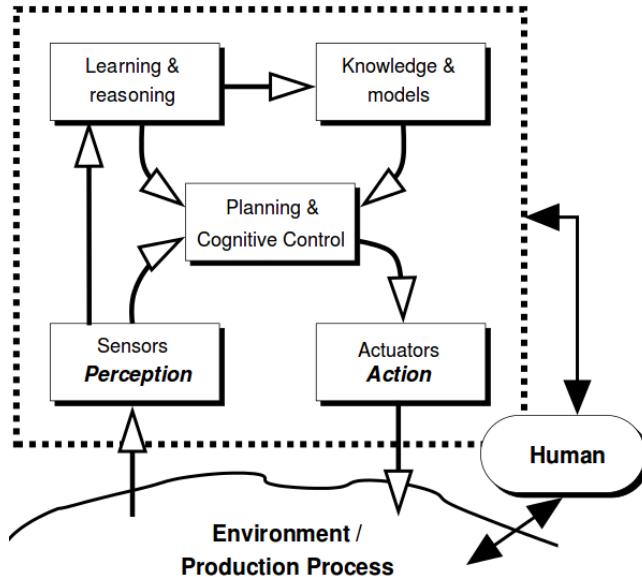


Figure 2.3: Cognitive System Architecture: Perception-Action Closed Loop, image from [15].

2.2 Robotics in Building Environments

From a fully autonomous perspective, using robots in construction environments is becoming an increasingly attractive proposition. Although machines have been utilised to assist in construction since the industrial revolution, there has typically been little in the way of automation. With advancements in robotics, they may be incorporated into building applications to reach unprecedented levels of speed and efficiency. Numerous investigations and demonstrations have been carried out of robots performing assembly operations from a set of known requirements, corresponding to ‘task knowledge’. However, most of these examples are based around two-dimensional systems, such as manipulating blocks to construct flat structures, as in [16], not considering height.

The building and construction industry has been identified as an area of strong potential for handheld robotics. It is thus used as background to highlight examples where the introduction of a new field between the two established forms of robotics could prove worthwhile and beneficial. External robots, although able to possess task knowledge, are limited in this area in their ability to deal with changing requirements and their on-site mobility. Of course, the limitations of wearable technology remain their lack of adaptability to different users. These issues in particular may have a solution in handheld robotics. On top of this, the notion of unskilled workers being able to cooperate with such a device to accomplish a task may also have applicability to the construction area.

2.2.1 Mobile Robots

Petersen et al [17] present a hardware system in which a mobile robot manipulates blocks in three-dimensional space to match desired structures. As well as this, they also produced a high-level control scheme that could enable multiple robots to autonomously share the workload of a user-specified building task. The results were successful and the prototype robot constructed structures that were greater in height than itself, doing so via climbing, navigation and manipulation. This was accomplished without the need for complex sensing and control mechanisms by the design of the simplified interconnecting structural blocks and the way in which the robot interfaces with them, as illustrated in Figure 2.4. It has been suggested that there exists a future opportunity for a series of handheld robots and respective human users to work together to accomplish tasks of much higher complexity than possible from just a single device. This would bear parallels to the work in [17] in which the task knowledge is shared and updated between multiple devices accordingly.

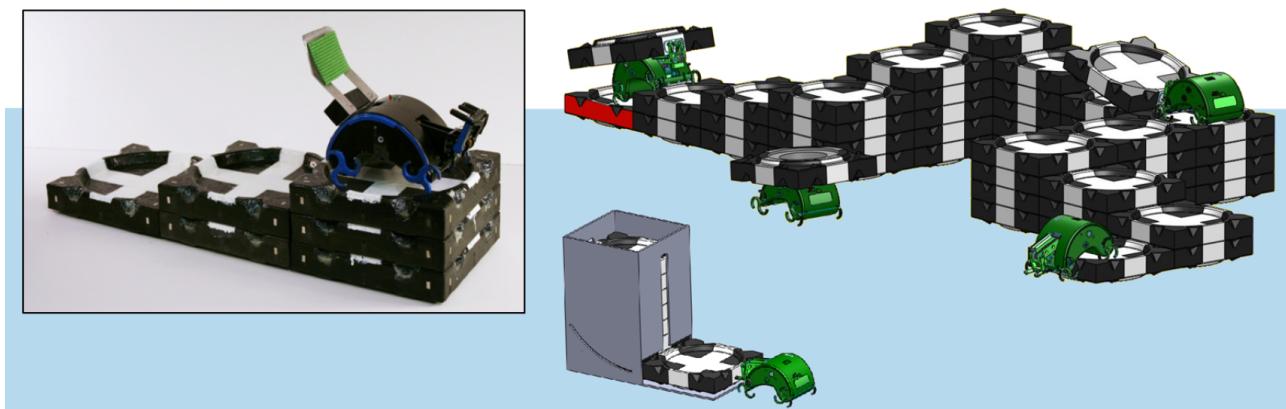


Figure 2.4: Hardware system in which robot builds specified structures. Inset: Physical image of prototype atop six-block structure. Outer image: Concept for system goal, in which multiple robots act together to distribute workload of a much larger structure. Image taken from [17].

This idea of designing the structure blocks in a passive manner so that they naturally fit together, reducing sophistication in orientation, provides a neat solution to overcoming positional errors. In this project, the physical nature of the tasks not of primary concern, as the main focus is the evaluation of

potential for mental assistance. However, physical motion will always be an element, and future work will likely address this to a greater degree. In such case, it will likely take strong inspiration from such self-aligning building blocks as observed here. A typical feature that is simpler to incorporate is the use of magnets for physical interaction with targets. Blocks in this project will be of a much larger scale due to the realistic accuracy expectations of the simplified design, so cost reduction in terms of material and manufacture will be a large consideration. Although this project is based around cognitive workload alleviation, it is likely that the experiments will incorporate abstractions from a building scenario. This is due to the nature of such tasks requiring working memory and logical sequencing to complete, both of which possess strong potential to benefit from mental assistance.

2.2.2 Scene Knowledge

One of the key considerations in robots performing construction tasks is how they navigate around the environment. The careful pre-planning of the construction environment is often necessary, so that autonomous agents can be informed of valid paths to avoid undesired collisions. Whole studies have been dedicated to this area, such as in [22]. In this paper, the autonomous agents are given prior knowledge of the environment as a whole and not just specific paths. This behaviour-oriented approach encourages vision/ultrasonic sensing to detect obstacles, reducing reliance on dead-set routes. Being more than fifteen years old, such techniques have become more established now, as in [17]. In many situations however, there is still a relatively strong dependency on a well defined environment, beyond just the relative locations of source/targets.

This reliance on environmental knowledge, as well as pre-planning of paths, is one of the areas in which handheld robotics can excel, providing an elegant solution to the guidance issues experienced by separate and autonomous robotics. As a user can transport and orientate a handheld device in any way they intuitively see fit, much greater flexibility is provided. The need for a rigidly defined environment and careful pre-planning, which is imperative to external robots, is vastly reduced with handheld robotic tools. Of course, fixed obstacles can still be made known in order to provide the most efficient movement. However, as the user is in full control of the general location of the robot, the user actively recognises and avoids obstacles with minimal cognitive effort. Hence this is an element of construction based robots that is of far less concern when designing new applications, further outlining the potential for handheld robotics as a whole.

2.3 Handheld Robotics

2.3.1 Medical Devices

The field of handheld robotics has been largely unexplored in comparison to the established areas of robotics in which it sits between; fully external and wearable technology. The vast majority of the existing work in the handheld area is focused on the medical industry. Numerous surgical devices exist within this area, supplementing the skill and performance of the surgeon during precise operations. Payne and Yang [23] review the existing and emerging trends in handheld medical robots, stating that the technical challenges differ from grounded robots in that miniaturising the devices is essential, whilst having multiple degrees of freedom is often less important.

An example of such a device is the handheld master-slave combined manipulator (MCM), developed by Matsuhira et al [24], which offers added functionality to laparoscopic surgery that is not possible with conventional instrumentation. The design entails the addition of two degrees of freedom to the typical forceps, forming a cable-driven slave hand controlled by a master grip mechanism that houses two servo motors, as illustrated in Figure 2.5. The added yaw axes and the gripper end effector then enable internal suturing tasks, where potentiometers on the master grip interface with a notebook computer for controlling the motors. Other handheld robotics in the medical field include cutting implements incorporating haptic feedback (indicating force exertion) [25]. There is also a significant amount of work regarding self-stabilising devices to compensate for physiological tremors, such as the "ITrem" [26], which utilises sensing, filtering and manipulation to enhance surgical precision, or the mechatronic cup holder that alleviates the symptoms of Parkinson's patients [27].

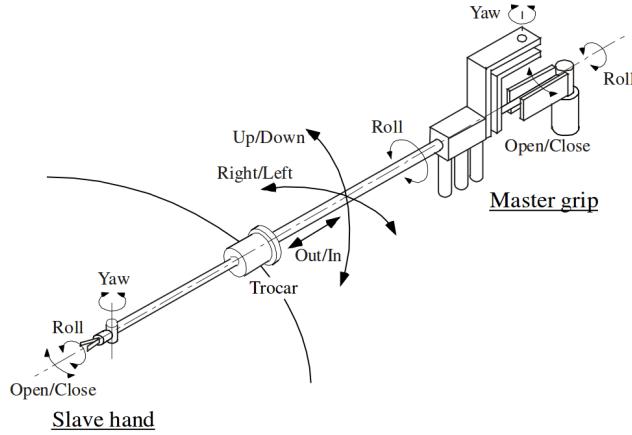


Figure 2.5: Master-Slave Manipulator for laparoscopic surgery, image from [24]

However, up until 2015, there had been little research in the way of handheld robotics in the *toolspace*. Tools have become a fundamental part of the way humans interact with the physical world, enabling the completion of tasks which would otherwise propose physical or mental challenges. They often allow operations to be performed that would otherwise be impossible, or simply reduce the task duration and workload, thus leading to an improved quality of life. One such example of work in this area is a handheld automated welding device, which enables welding to occur only when positioned correctly [28]. Although this constitutes an application of handheld robotics in the tool space, it is constrained by similar limitations to those present in the examples cited above when looking to classify this as a generalised handheld robotic tool that cooperates with the user. The aforementioned novel devices were designed with relatively few degrees of freedom and with very specific tasks in mind. This means that they are limited to single tasks, and cannot easily be adapted to alternative applications. The other key factor associated with the existing devices is their limited 'task knowledge', reducing the potential for cooperation between the device and the user.

2.3.2 University of Bristol Handheld Robotics Project

Recent work undertaken at the University of Bristol has formulated the “Bristol Handheld Robotics Project”. This has focused on the potential of multi-degree-of-freedom handheld robotic devices operating in the tool space. A critical component of the research has been the capability of the robot to assume task knowledge for the desired procedure. The foundation for this branch of work was laid by A.Gregg-Smith and W.W.Mayol-Cuevas in [1], where a handheld robot was constructed and evaluated in terms of user cooperation. The underlying motivation of the paper was the assertion that there exists a much greater potential for handheld robotic applications than just the medical industry.

The work in [1] covers the development of a four degree-of-freedom (4-DoF) prototype handheld robot, in which the aim was not to design a robot which can surpass human capability, but rather to evaluate the cooperation between the user and robot for various degrees of autonomy. This design and evaluation here has certainly laid the groundwork for future development of handheld robotics. The arm comprises a carbon-fibre backbone, and is cable-driven by two pairs of motors and pulleys located in the base; one opposing pair providing a degree of freedom each to the midpoint and the tip, with the other pair providing a second degree to each point, as illustrated in Figure 2.6.

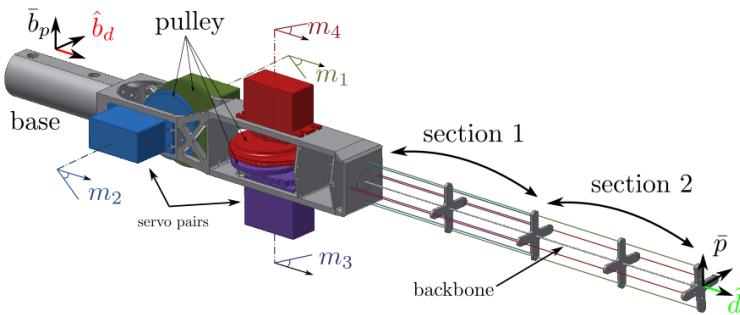


Figure 2.6: CAD model of the Four Degree-of-Freedom Mark I robot, image from [1].

The design takes inspiration from [31] which, unlike typical cable-driven designs, employs one motor to provide tension to a pair of opposing wires, which reduces the motor count to DoF ratio from 3:2 to 1:1. An external computer is used to interface with the servomotors and the trigger, responding to external cues or program instructions by providing the necessary motion. In order to locate the robot spatially, an OptiTrack system made up of six strategically mounted cameras is used to provide motion tracking, identifying the retro-reflective markers mounted on the robot. This provides an accuracy of 0.2mm, although it was stated that the future aim would be to employ on-board sensors for portability and practicality.

In order to calibrate the robot, it was necessary to perform kinematic modelling. Conventional forward kinematics methods were not applicable to this design due to the non-linear interaction between sections 1 and 2 of the carbon-fibre backbone, shown in Figure 2.6. As such, a regression based method was employed. This entailed sending a wide range of commands to the arm and recording the resulting pose with the motion tracking equipment. In total, 14641 vectors of motor angles were sent, with the corresponding poses comprising a relative tip-to-base position and direction. A regression technique was then used on the results to interpolate between the points to acquire estimated poses for unrecorded motor vectors. It is important to note that due to the limits of the carbon-fibre backbone, the arm cannot self-intersect, therefore it is safe to interpolate between the motor angles.

Inspiration was taken from this Mark I design in the development of the newer, flexible tube-based model, and naturally, similarities will be observed between the set-up and control processes and the external infrastructure to interface with the robot and provide track motion. The key differences originate from the different arm material/structure, having a chain reaction of required design changes. Also, with the benefit of hindsight, design and material choices that hindered this Mark I design could be avoided, while strong points could be adapted. An example of this is the issue of the friction from the cables wearing through the base material. This led to the choice of an ultra low-friction cable

material, and a stronger base material, using PLA over ABS. Similarly, the approach taken to evaluate the cooperation between the user and robot was to be based around a user study which entailed a Task Load Index questionnaire to assess the perceived effort, as detailed in Section 2.4.4.

Subsequently, a more advanced six degrees-of-freedom device was constructed over a longer period of time, as covered extensively in [20]. This design comprised distinct solid sections connected by links, as opposed to a continuous backbone, to allow for a greater range of motion. Originally, this project’s objectives comprised the design and evaluation of new applications for this device. However, the robot experienced an improbable critical failure during a capability demonstration, rendering it unrepairable within the project time-line. As such, the new direction was taken regarding the design and construction of a simpler four degrees-of-freedom device and the corresponding evaluation. Hence the details of the Mark II device have become largely irrelevant in terms of this project, and will therefore not be covered. Both the Mark I and II devices are made openly available at [29].

2.3.3 New Design Inspiration

Given the relatively small time-frame of this project in comparison to those typically associated with the development of new robotic devices, it was necessary to design the robot so that it may be built and evaluated within this period. As such, some initial decisions were made at the start of the design process. The first was that the robot was to be cable driven, due to already possessing four high torque servomotors that have been proven to be reliable and effective on an existing prototype. The other choice was for the arm to be of singular solid piece of material, mitigating the design complexity associated with numerous links. As such, the design began to take shape as a four degrees-of-freedom cable-driven device.

There are numerous existing designs that incorporate a single structure, cable driven arm, such as those covered in [30] and [31]. However, these designs relied on a method in which each connecting cable was driven by a single dedicated motor. This was improved upon in [32], where a design was introduced that uses a single motor to drive a pair of opposing cables. This design was the inspiration for the first handheld robot prototype, as covered in [1]. Given the similarities in the general design principles and handheld nature, inspiration was taken from the first prototype in the development of the new device.

However, one area identified for potential improvement associated with the designs in [30][31][1] was the possible range of motion. All of these designs involve a solid carbon-fibre backbone, which, whilst affording rigidity and a degree of flexibility, has natural limits on its deflection before snapping. Thus a maximum range of motion in the first prototype was found to be about $\pm 20^\circ$ of each motor from the starting straight-arm position. This value was determined during the development stage as the carbon-fibre rods were found to snap with larger angles. As such, a new material for the arm was to be used, giving it discernible characteristic differences from the first prototype, with the hopes of achieving a greater range of motion whilst reducing vulnerability to damage on sudden impacts.

In [33], an investigation was undertaken into a continuous elastic spine, actuated by tendons. This serves as an alternative to typical spinal structures which are stabilized by, or the equivalent of, intervertebral discs, muscles, and ligaments. The variation between structures with a finite number of links and elastic continuums is illustrated in Figure 2.7. In this paper ([33]), a multiple DoF prototype is presented to demonstrate the possibility of different tendon routing configurations and elastic continuum shapes. One of the key benefits highlighted here was the fact that such structures address the problem of collisions. Robots that interact with humans and the physical environment must be able to withstand intended or accidental impacts without damaging the environment or the robot itself. Such impacts are damped with a passive elastic element, enabling work in unstructured environments. This robustness to impact was verified in [33] with external impact tests to both rigid and the elastic continuum structures proving that rigid mechanism experience two times the force under similar collision conditions.

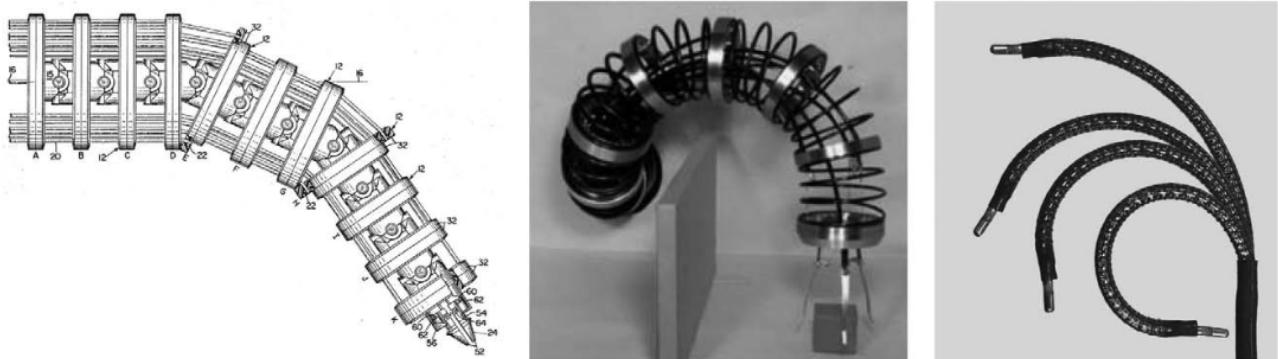


Figure 2.7: (Left) The hyperredundant Tensor Arm of Anderson and Horn [34], having a large number of linkages to increase flexibility. (Centre) The first sustained research program in continuum and hyperredundant robots, image from [35]. (Right) Modern continuum robot used in medical applications, image from [36]. Note that all images were adapted from [37], which reviewed existing robots in this space.

The other key advantage offered by elastic continuum arm structures is the greater range of motion as a result of their continuously bending nature. Further investigation into the design and modelling of such structures in a robotic context is provided in [37]. Inspiration, like much of robotics, has been taken from nature, where extreme manipulation and dexterity capabilities are exhibited by the likes of snakes and octopus tentacles. In this paper, multiple mechanical continuum robot architectures were reviewed, outlining the advantages over robots with a finite number of rigid links. At present, continuum robotics are relatively unexplored in comparison to more established rigidly linked structures, though it is predicted that their accelerating progress will lead to increasingly practical solutions in the future. For these reasons, which are highly applicable to handheld robotics (human/environment interaction and increased motion), it was decided to use a continuum elastic structure for the arm of the new design. This offers a fundamental difference between the first prototype, and provides added breadth into the field of handheld robotics in general.

2.4 Designing Experiments for Handheld Robotics

At such an early stage in the development of handheld robotics, it is essential to carry out experiments that reveal as many details as possible, contributing to existing knowledge that may be used as reference as the field in general progresses. Focus must be placed on important factors such as how well the user and device cooperate, how the desired actions of the robot are communicated to the user and the benefits of using the device in terms of perceived effort and performance. The earliest experiments undertaken focused on evaluating the cooperation between the human and robot. Other experiments include investigating the effectiveness of different feedback methods for the robot in communicating desired positions, as well as the kinematics and motion performance in general. In the first two instances following, the cooperation was highlighted by the performance associated with three different levels of robot autonomy.

2.4.1 Painting Task

The painting task from [1] entailed users being shown a template pattern on a screen and assigned with tracing the pattern with “virtual paint”. The motion capture system would register the position and orientation of the tip of the arm to establish the absolute direction of the painting. Then, a ‘key action’ (user or program oriented action associated with progressing the task) would result in virtual painting, changing the colour of the pixels that the tip is pointing to.

In both manual and semi-autonomous mode, the key action was a user oriented cue, in this case the pressing of the trigger to initiate painting. The manual mode involves a straight arm with the paint

turned on with the trigger, while the semi-autonomous mode draws upon the pre-programmed task knowledge to enable movement along paths of contiguous pixels in the same target region while the trigger is held. However, it cannot move across gaps to unpainted regions by itself, requiring the user to reposition the tip. Alternatively, the fully autonomous mode involves the robot initiating and halting the painting action where it deems appropriate, providing the key action itself. This task set-up is illustrated in Figure 2.8.

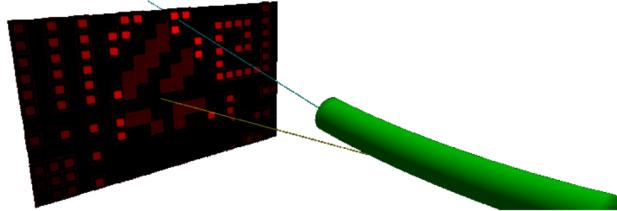


Figure 2.8: Model of painting task set-up in autonomous mode (lights indicate preference of subsequent motion), image from [1]

2.4.2 Tiling Task

The tiling task, also from [1], involved fitting the end-effector with an electromagnet and picking up red or black tiles from designated hoppers before placing them in a predefined chequerboard pattern, as illustrated in Figure 2.9. The magnet is activated/deactivated by pressing the trigger, except in the case of full autonomy in which the robot fully provides the key action, controlling the magnet as necessary. In manual mode, the absence of task knowledge means the arm remains straight, responding only to the trigger press with the magnet activation. In this case, it is possible for the user to provide an incorrect pattern, therefore a template was made visible so that all users performed the task correctly.

In the two modes that comprise task knowledge, the arm moves towards the nearest hopper that it knows will provide a suitable colour, before moving towards the nearest suitable empty space on the board. In both cases, the robot will refuse to perform an action that conflicts with the task specification. In the case of full autonomy, the electromagnet is also controlled by the robot. Thus the tool will keep seeking to perform necessary actions, gesturing to the user where it should be positioned to do so, until the task is complete.

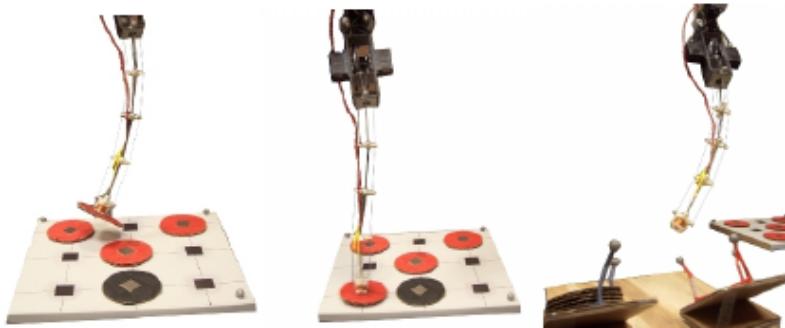


Figure 2.9: Pick and Place Tiling Task with tip of first prototype, image from [1]

The results from the previous two tasks indicated that the completion time was significantly improved with increasing degree of autonomy. The accuracy of the tasks however, showed little difference among the different modes. This was to be expected as the robot end effector was designed with an accuracy comparable to that of a human. The combined Task Load Index (TLX) scores also showed improvement with increasing autonomy, indicating that introducing cooperation with the robot reduces the perceived task effort. The individual TLX scores for various factors are shown for both the painting and tiling tasks in Figure 2.10.

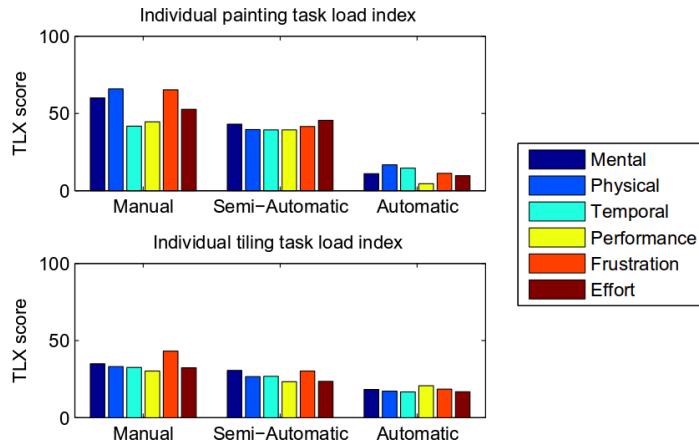


Figure 2.10: Individual TLX scores for both the tasks, image from [1]

As the task accuracy exhibited little difference among the modes, and the completion time and perceived effort showed improvement with task knowledge, it was concluded that the users cooperated well with a task-aware handheld robot, where introducing levels of automation had a positive impact on essential elements of task performance. Although sharing elements of the task among the user and robot did not negatively affect performance, maximum overall benefit (accounting for perceived effort) was attained when the robot was given full control. Of course, there is still a strong element of cooperation in this scenario as the user must move the robot to its desired location, responding to its gestures accordingly.

2.4.3 Spatial Guidance Task

Manoeuvring the robot to a specific location so that it may perform its duties is an essential element of strong cooperation. Without effectively conveying desired locations in order to proceed with the task, the usefulness of the robot is severely hindered. Thus, some form of guidance is necessitated. Fitt's law is an established method of estimating the time to reach a known destination [38], and although was originally created with a 2D perspective, it has been extended to a 3D environment, such as in 3D pointing tasks [39]. In either case, the way in which information is presented to the user from a human interaction point-of-view has often been considered to affect performance [40] [41].

As covered by A.Gregg-Smith and W.W.Mayol-Cuevas in [42], various methods were investigated in which the robot provided spatial feedback to the user during a 3D guidance task, using the more advanced 6-DoF device. The task comprised positioning the robot so that the end effector could be aligned to within 5mm and 5 degrees of a target pose for at least 200ms. The target pose took place at a range of locations on a small side table, and was also performed with a stand-alone handheld wand in order to evaluate the benefit of using the robot in a performance and feedback sense.

The visual conditions investigated are a mounted screen, a handheld screen, an augmented reality headset and a virtual reality headset, with the set-up for the latter illustrated in Figure 2.11. The other feedback options were from gesturing motions of the arm and using the wand with the aforementioned headsets.

In each case, an infra-red optical tracking system was used with retro-reflective markers attached to the key objects; the arm, wand, table, augmented/virtual reality headsets and the 7 inch screen. This allowed the pose of the robot to be calculated.



Figure 2.11: Spatial guidance task being performed with the handheld robot where feedback is provided via a virtual reality headset, image taken from [42].

The robot itself possessed a 6-DoF pose in world space, while the joint angles constitute a further six DoF, resulting in an overall 12-DoF pose. Solving from one of these fully defined poses to another is computationally expensive, requiring minutes to be calculated where sub-second times are needed for a responsive tool. In order to overcome this issue, the path planning ability of the human was exploited, reducing the robot path-planning problem to 3-DoF. A variant of informed Rapidly Exploring Random Trees (RRT*) [43] was then produced in [42] to calculate the shortest route from robot to target, using the frame of reference of the target as the root of the tree. Once such a trajectory is known, the robot can use it to gesture along the absolute line as one of the feedback methods, as well as searching for a valid solution, as explained in [20]. This algorithm was always run during robot use, regardless of the feedback method.

The results of the completion time and the TLX combined scores in [42] indicate that all forms of feedback (augmented reality, virtual reality, mounted screen and gesturing) are shown to improve performance compared to the handheld wand. Although the gesturing mode itself does not show as great a performance difference as the visual methods, it does show an improvement nonetheless, justifying it as a viable option. As such, feedback through gesturing was the chosen option for this project, given its feasibility in the time-frame compared to the alternatives. The visual feedback methods themselves exhibited little difference between them. These strong results demonstrate the effectiveness of the robot in assisted tasks, outlining its potential for use in the tool space.

2.4.4 Task Load Index (TLX) and Perceived Effort

When investigating task effectiveness, it is essential to quantify the perceived workload of the performer. This is especially true when researching methods that may improve the task performance. The established means of this quantification is the use of the NASA TLX (Task Load Index). A multi-dimensional scaling was introduced in [44] under the belief that subjective workload is in fact measurable, and has since become widely accepted. Subjective responses can thus be reliably evaluated to meaningful ratings. The six key rating scales associated with the index are mental demand, physical demand, temporal demand, performance, effort and frustration level.

This TLX methodology was employed on each of the experiments that have been carried out for handheld robotics thus far [1] [42], yielding valuable information regarding the subjective workload of cooperative tasks with the robot. As such, it is logical that a similar technique will be used on the new experiment. An ethics approval agreement is already in place that will span the duration of the project. This will allow the undertaking of studies with human participants, concluding with them filling out a tailored TLX form.

3 Design of New Handheld Robotic Device

3.1 Physical Design Process

3.1.1 General Shape Concepts

The initial design of the device was influenced by the availability of four Hi-Tec MS7980 servomotors (Appendix A). These servos, having already been proven in terms of reliability and sufficient torque provision, were thus selected to provide the necessary driving force in a cable-driven design. As a result, a number of configurations were initially explored, with the servos housed in various physical arrangements. Initial inspiration was taken from the general shape of the design in [1], in which the servos are positioned in two opposing pairs.

As covered in Section 2.3.3, the key novel feature of the new design compared with previous handheld robot devices was to be the addition of a highly flexible continuum arm. This must meet the requirements of being a singular structure, with no real material limits on deflection, as well as being highly tolerant to collisions. These features are essential for the device providing a more versatile solution than in [1], especially in unstructured environments where impacts are common, such as a building site. Moreover, the device had to remain comparatively simple and cheap, with a much shorter lead time than the 6 degrees of freedom device in [20], in order to be feasible within the time-frame of the project. Taking these factors into consideration, the arm structure was selected as a flexible foam tube, with an internal and external diameter of 17mm and 42mm respectively. It was found to exhibit no signs of breaking when bent to extreme positions, folding it in on itself.

With these components in place, prototypes were constructed of the base of the robot, with the primary purpose of housing the servos and one end of the arm. The initial concept comprised of a single structure, where the servos were mounted in two opposing pairs, all of which were a conservative distance apart from each other so that the cables could be connected directly from the servos to the arm, eliminating the need to account for friction. The arm was then located in a tubular mounting, with a smaller axially located cylinder to sit within the bore of the arm, providing more structural support. This general concept is illustrated in Figure 3.1.

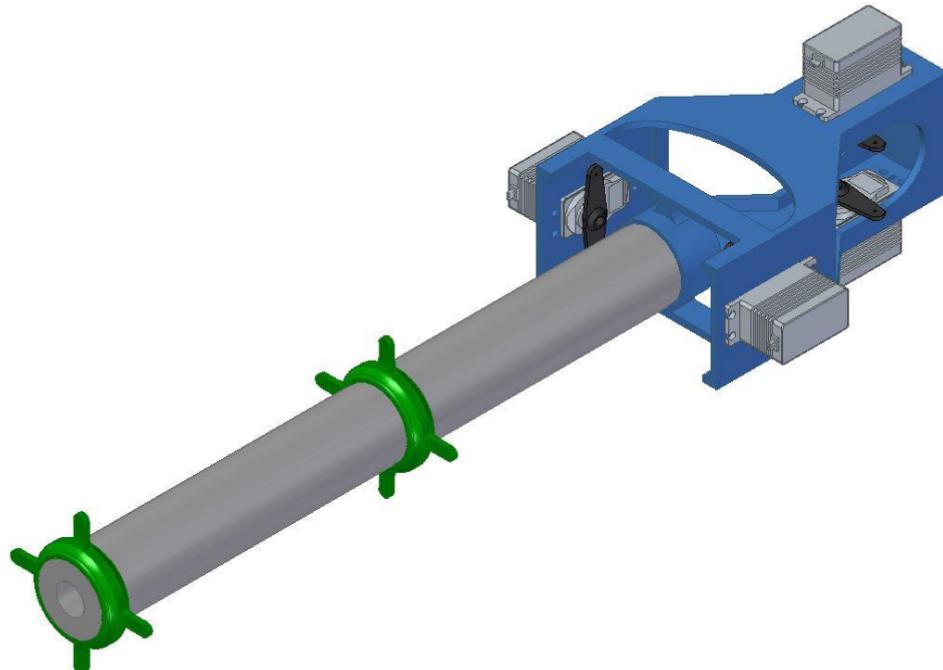


Figure 3.1: Initial concept for the base of the robot, to house the servos and the arm.

At this point, the linkages to connect the arm to the servo cables were assumed to be circular discs

with tabs for attaching the cables, sitting at the midpoint and tip of the arm to provide two degrees of freedom at each. This structure was then 3D printed at its initial dimensions, using the printer given in Appendix G, in order to gain an insight into appropriate sizing and shape. The first issue was the physical finish of the printed part from the extrusion type 3D printer. Due to the design being a single structure with overhanging elements, a support structure was necessary to prevent collapse of the material during printing. When removing this excess material, abrasive edges were still present, making fittings such as the mounting bolts of the servos more difficult and scratching the foam when locating it within the holder, while also resulting in a generally unprofessional appearance. As such, it was decided to ensure future designs do not require support material during printing.

When the servos were mounted to the base, the structure appeared unnecessarily large, where the makeshift wire reached the linkages without any points of near-intersection. Furthermore, due to the wide gap between the two horizontally configured servos, potential issues were discovered with stabilising the device through holding and manoeuvring it. Turning the device about the axis of the arm whilst these servos are particularly distant gives a much larger angular momentum than if they were close, making it more difficult for the user to turn the device in such a manner, as well as slowing it once started. Therefore, for any subsequent designs where the servos are in a twin-pair opposing configuration, the distance between the horizontal servos was to be minimised.

At this point, an alternative design was also considered, with the intention of minimising the distance of the servos from the user, requiring less moment force to hold. This design focused on being as compact as possible, and in such a manner that it could be printed in one piece without the difficulties associated with the first print. This concept thus took on a ‘cubic’ shape, as depicted in Figure 3.2.

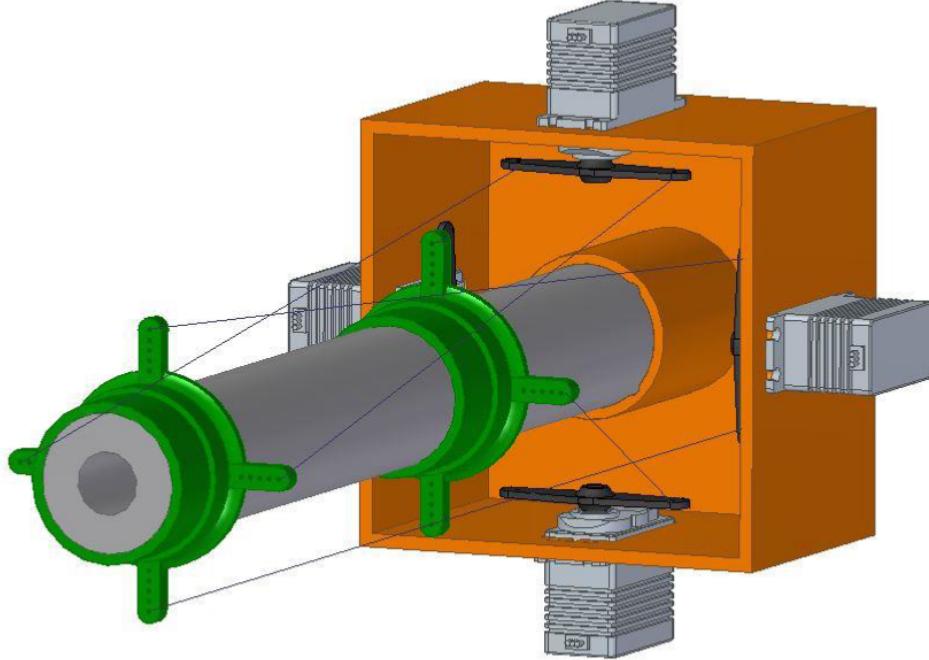


Figure 3.2: Cubic concept for the base of the robot, with the intention of being compact in length.

In conjunction with the formation of this concept, the earlier prototype from Figure 3.1 was assembled using the generic servo arms and some spare wire to drive a pair of printed rings acting as the linkages on the arm. The servos were then connected to an Arduino UNO (covered in more detail in Section 3.2) in order to issue simple positional commands to test the motion of the arm. This revealed a few traits which warranted further design changes. The most notable was the way in which the servos were connected to the linkages; whilst the ‘direct line’ approach as shown in both of the early concepts had the advantage of being virtually frictionless, motion response issues were found as a result.

When a servo actuates, the response direction of the arm is not constant with increasing servo motion.

That is, the arm initially moves in the direction along the connecting cable, and as the servo moves further, so does the starting position of the cable, changing the direction of motion of the arm. This response is made more unpredictable by the fact that the linkage in question could be in different starting positions depending on the angles of the other servos. Hence the actuation of a single servo is not constrained to an arm response in a single degree of freedom. This was envisioned to cause added complexity further down the design and control process, in that it would be much more logical and easier to account for if the cables were connected in such a manner that the actuation of a single servo could be ensured to result in motion in only one degree of freedom.

Other problems were also identified with the early implementations of linkages. Firstly, as the linkages were pulled in one direction and the arm deflected in response, gaps appeared between the arm and the linkage, causing the linkage to shift its position somewhat on the arm. Hence, the linkages were re-designed to be much longer axially, so that they interact with a larger portion of the arm so that there are no full gaps between the linkage and arm. Also, wrapping the cable around the tabs of the linkages was found to be a non-suitable solution, as they constantly came unravelled and lost tension almost instantaneously. Therefore, a series of holes along the tabs were to be used to interweave the wire between, creating a stronger grip through friction before fastening them through other means. This design evolution of the linkages is illustrated in Figure 3.3.

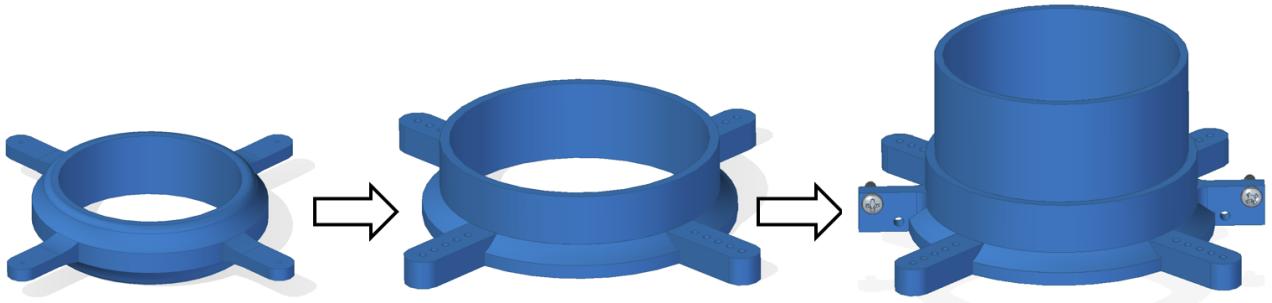


Figure 3.3: Design evolution of the linkages for driving the arm via the cables. Left: early, flat like design, Centre: taller design to minimise the gap during arm deflection, Right: Taller still, with holes to grip the cables via nut and bolt to reduce loss of tension over time.

The height of the linkage was experimented with over time to find the smallest height that seemed to suitably minimise the gap between the linkage and arm during arm deflection. If the linkage is too tall, the flexibility of the arm will be hindered. The tabs on the linkages have small 1mm holes to feed the cable through. There are five holes in total on each tab, and the cable can be weaved through these and pulled taught to gain a strong grip without immediate slippage. For the central linkage, the outermost holes on the tabs are just used to feed the cable through for the linkage at the tip, so that the cables all run parallel. Therefore the tip linkage has one extra hole that the cable can be weaved through.

Originally, the cables were weaved through then wrapped around the tabs and held in place by knots, tape and glue over time. However, obvious tension loss was still observed over a short period of time. As such, with the final design iteration, an extra face was added in order to house a nut and bolt, with a neighbouring spare hole. The excess cable coming out of the final weaved hole could then be passed through this larger 3mm hole, and wrapped around the bolt, so that two cables are wrapped around either side of one bolt. Washers and nuts are then applied to the bolt and tightened so that the cables are firmly gripped with no slippage. Ultra high strength tape was then used to connect the linkages to the arm. Loss of tension was still present over time, due to gradual stretching of the cables and slight slippage of the tape, though the effect was greatly reduced, requiring less frequent re-tensioning operations.

3.1.2 Cable Routing

In order to limit the motion of one servo to arm movement in one degree of freedom, it was necessary to redesign the base structure in a manner that routed the cables to run parallel to the arm to the connection at the linkage. In order to have sufficient space to route the cables, it was decided that the staggered twin-pair servo arrangement would be better suited, allowing the servos to be positioned alternatively such that less extreme angle changes of the cables would be required. This can be accomplished by positioning two of the servos as close together as possible to pre-align the cable with the linkages to a degree, which would not be possible with a cubic arrangement. Of course, the design was then arranged in two halves, so that it may be 3D printed without any overhanging elements and need for support material. As a result, the centralised tube holder (to locate the base of the arm) was also a separate part that is located in a groove between the two halves of the base when they are secured together by four threaded rods and bolts. This arrangement is illustrated in Figure 3.4.

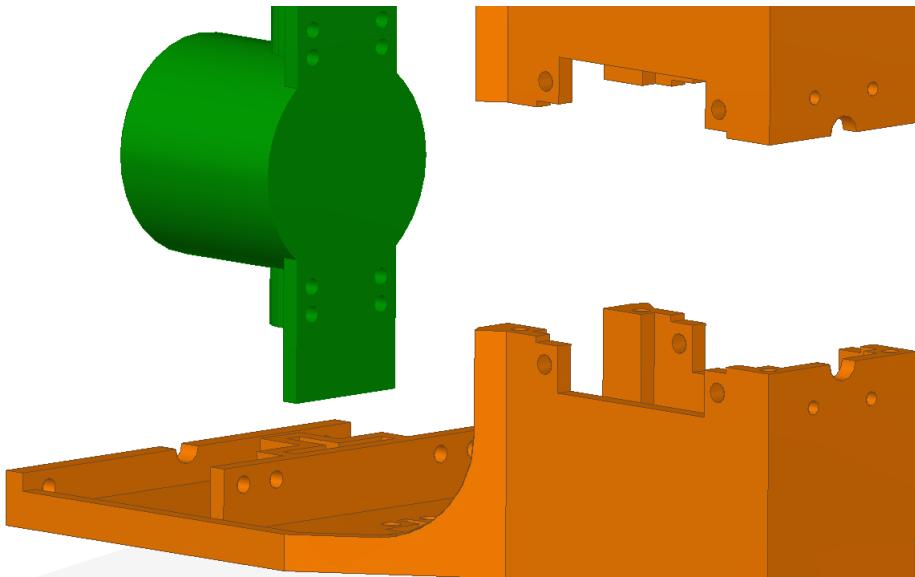


Figure 3.4: Identical halves for the base structure, with a separate centralised part to locate the arm.

In this arrangement, the two rear servos are positioned close together while the front servos are further apart, creating space to run the cables of the rear servos between the front two without intersecting. A series of guidance holes are then put in place so that the cables can run parallel to the plane of their corresponding servo arms and tangentially to their starting position. These holes were positioned in the body of the tube holder itself and the housing groove on each half of the base used to locate it. Multiple holes were added so that different radius servo horns could be fitted if desired. In order to shift the direction of the cables one more time so that they run parallel to the axis of the arm, a simple square faceplate was to be fitted to the front of the base (not shown in Figure XXX). This just comprises a central hole for the arm to run through, and four smaller holes to each locate a pair of cables, aligned with the holes on the tabs of the linkages when the arm is in its neutral (straight) position.

As the cables change directions sharply at distinct points, namely the guidance holes, a reaction force will be felt at the contact point on the circumference of the holes. This force will increase linearly with the tension of the cables, which must be sufficient enough to stabilise the arm and manipulate it during servo actuation. hence wear of the cable on the rim of the hole was a concern, as this would cause added resistance to motion or, in the worst case, shear through the material so the cable is no longer routed. This was an issue apparent on the Mark I design in [1], and had to be addressed with extra attachments and rings to strengthen it against further breakages. As such, an ultra low friction cable was chosen from the offset, using a high-strength fishing wire (Appendix B). This exhibited no signs of wear during the phase of prototype testing, even when deliberately over-tensioned. Therefore no extra support fixtures were used and the cable ran freely over the PLA material of the base. With this, the dimensions were tweaked to move the front two servos closer together and to the rear servos,

making the design more compact, and the dimensions were selected for the final design of the base, which overall were 209 x 100 x 108mm as illustrated in Figure 3.5.

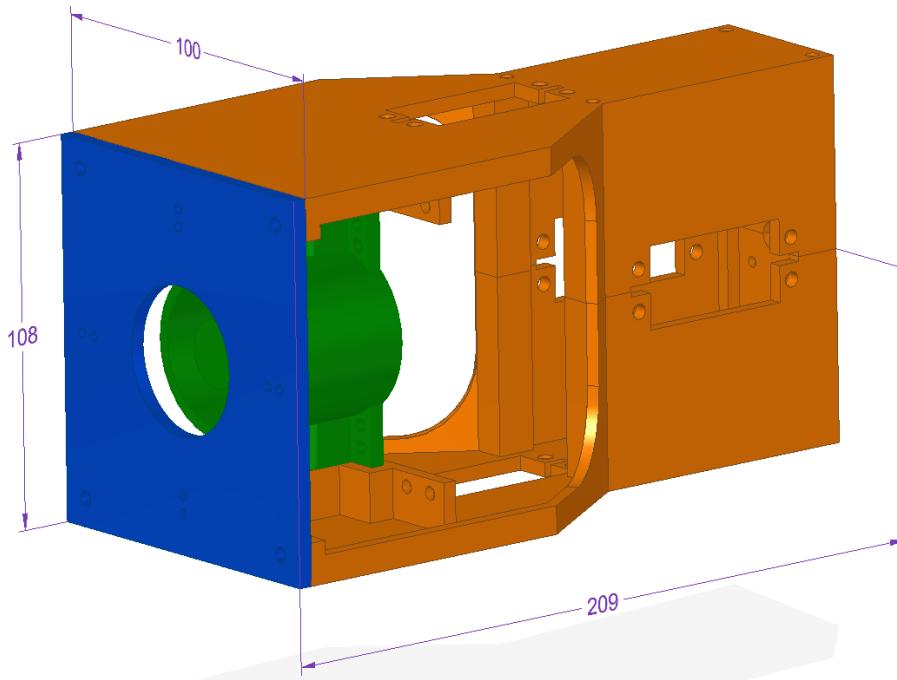


Figure 3.5: Overall shape and dimensions of base structure.

3.1.3 Pulleys

With the design for the base structure in place, final parts were 3D printed and assembled to give the underlying foundation of the device so that the robot motion could be tested at the real base dimensions and servo locations etcetera. When setting the servos to a range of positions whilst moving the device to different orientations, issues were found with the way in which the servo horn drives the cables. Initially, the servos were fitted with the supplied standard two-sided servo horn (arm) with an overall diameter (furthest hole from the centre on one side to the other) of 50mm, as shown in Figure 3.6. The cable was connected by interweaving it between the holes on the arm, giving a friction grip, and knotting the loose end so it cannot pass through the hole. However, it proved a limited option of driving the cables in terms of available motion. At small servo movements from the starting position, a large response of the arm takes place due to the servo horn being perpendicular to the cable. However, at similar servo movements at higher angles, much smaller responses of the arm are observed. This is due to the cable being at an angle to the servo horn in relation to the perpendicular starting position, thus servo motion does not ‘pull’ the cable as much. This effect is illustrated in Figure 3.6.

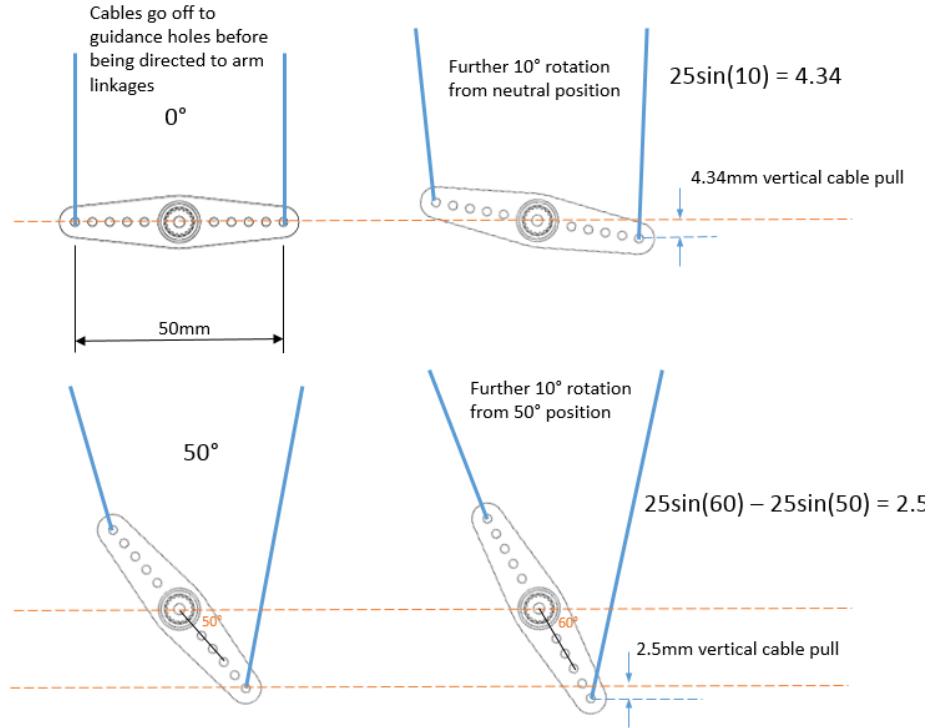


Figure 3.6: Vertical cable displacement ('pull') at a constant servo increment of 10 degrees, compared at different starting positions. Note that the horizontal cable displacement is ignored for simplicity as it has minimal effect on the pulling of the linkages.

This effectively limits the potential range of motion of the arm in that only small responses can be achieved when the servos are already at a high position. On top of this, the image also shows that the angles of the cables going into the first set of guidance holes will also change with servo motion. The general effect of this servo horn type is a non-constant, and limited, arm response to servo actuation. As such, the arm motion can appear jerked and bumpy. In order to resolve this problem, it is necessary to employ a circular driving mechanism on the cables, so that the amount of pull is constant for a set servo increment, no matter what the starting position of the servo, this effect is illustrated in Figure 3.7.

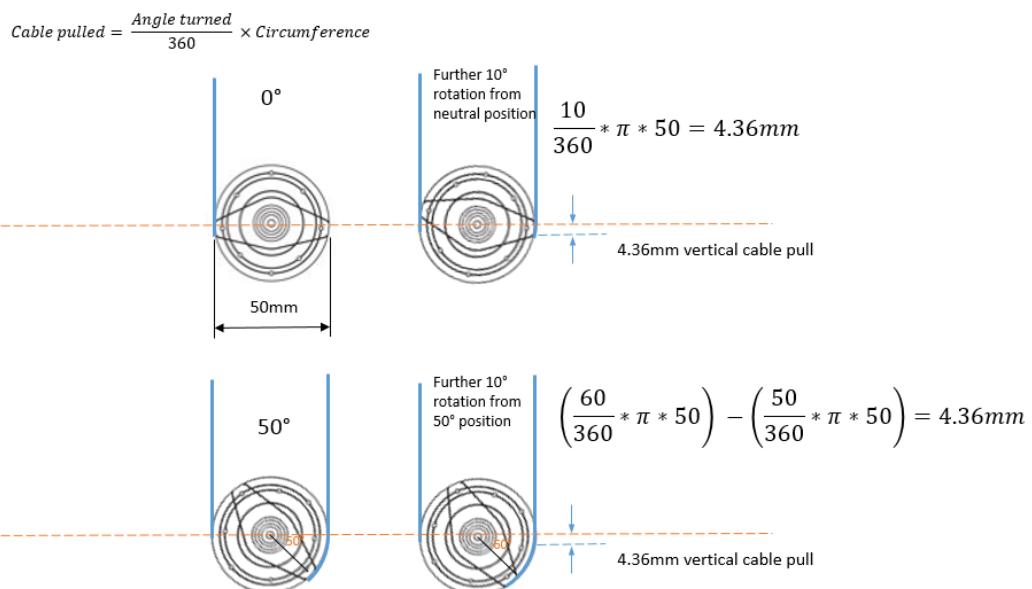


Figure 3.7: Vertical cable displacement ('pull') at a constant servo increment of 10 degrees using a circular attachment, compared at different starting positions. Assumed the cable is wrapped around the pulley before starting so unravels on side opposite to tension.

As the image depicts, the cables also remain at a constant angle going off to the first set of guidance holes. This circular approach leads to generally smoother motion of the arm, a more constant torque requirement, and an improved maximum range of motion. As such, pulleys were designed to be fitted to the servos. The servos were also supplied with a circular horn of about 45mm in diameter, so this was to be used as the centre of the pulley to attach to the servo, and the diameter was to be stepped out to 50mm so the cables could run parallel to each other, tangentially to the pulley, and straight through the existing guidance holes. The holes in the circular horn were used to pass one continuous cable through, so the free cable length is equal on each side to be used for driving the linkages. The pulley then, was designed at two separate parts to be glued together, with a groove for the circular horn to be glued into. A small slot between the two halves could then be used to pass both ends of the cable through, so that it exits straight into the pulley groove to be wrapped around. This design is illustrated in Figure 3.8.

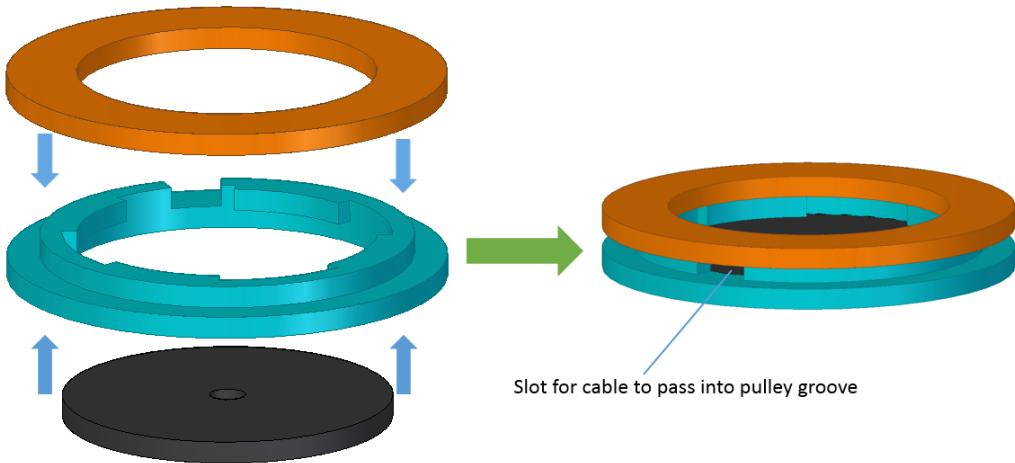


Figure 3.8: Three separate parts that make up the pulley design, including the supplied circular servo arm to interweave the cable into to constrain it.

3.1.4 Final Design

Once the pulleys were constructed and fitted to the servomotors, the motion of the arm was much improved in terms of smoothness and maximum range. However, when the arm was moved from its neutral position, an issue was identified with its stability. Of course, the cables that were currently pulling the arm were taught, although the opposing cables had become particularly slack. The implication of this was that the opposing cables offered no resistance against further arm motion in the direction it was being pulled. This issue was exacerbated when the device was held parallel to the ground, as the arm appeared to ‘sag’ towards the ground when pulled downwards, due to the added force of gravity and no tension in the upper cables to resist this motion. This comes about as a result of the path of the cable on the non-taught side of the arm. As the arm deflects, the amount of cable let out by the pulley is greater than the increase in length required to follow the arm motion, hence the loss of tension. Specifically, this is a result of the cable being connected in discreet straight-line segments to the linkages, whereas the arm itself curves when deflected. The effects of this problem can be reduced by adding more linkages to the arm, purely to guide the cable and increase the total distance the cable covers during arm deflection. This problem, along with the solution, is illustrated in Figure 3.9.

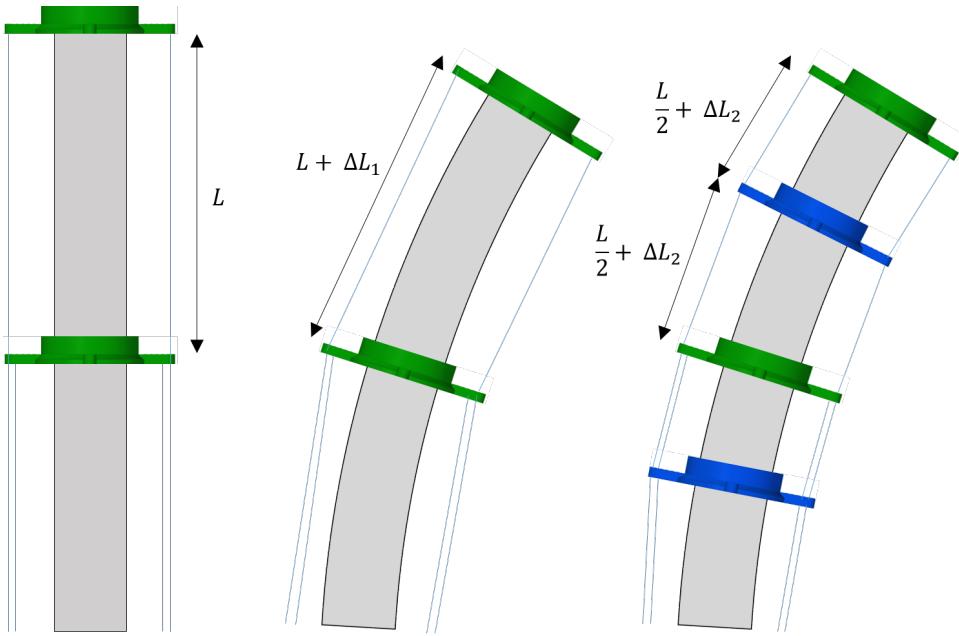


Figure 3.9: Varying length of the cable on the side opposite the pulling (taught) cable during arm deflection. Adding guidance linkages increases the cable extension during deflection (assuming constant arm curvature), reducing excess cable released from the pulley. Left: neutral position, Centre: deflection without guide linkages, Right: deflection with two added guide linkages.

As more guidance linkages are added to the arm, the distance the cable must travel from the central linkage to the tip linkage during deflection is increased. This is because the guidance linkages maintain the cable at a set perpendicular distance away from the surface of the arm as it passes through their guide holes. Without this, as shown in the central image of Figure 3.9, the cable goes from the mid-point to the tip of the arm in a straight line, coming much closer to the surface of the arm. Hence, this length comparison can be expressed as:

$$2\left(\frac{L}{2} + \Delta L_2\right) > L + \Delta L_1 \quad (1)$$

Therefore, there is a smaller difference between the amount of cable let out by the pulley and the extra amount taken up to follow the deflection of the arm. This means that there is less loss of tension, and thus more stability of the arm and resistance to further motion in the direction of the deflection. As such, two guidance linkages were added to the arm, at the mid-points between the two sections of the arm. A simple mounting surface for the magnetic end effector was then used as a linkage cap and glued to the tip linkage, giving a total arm length from base to tip of XXXXXXXX. This completed the physical design of the mechanical aspects of the robot, including the base, the arm and the cable driving mechanism, as illustrated in Figure 3.10.

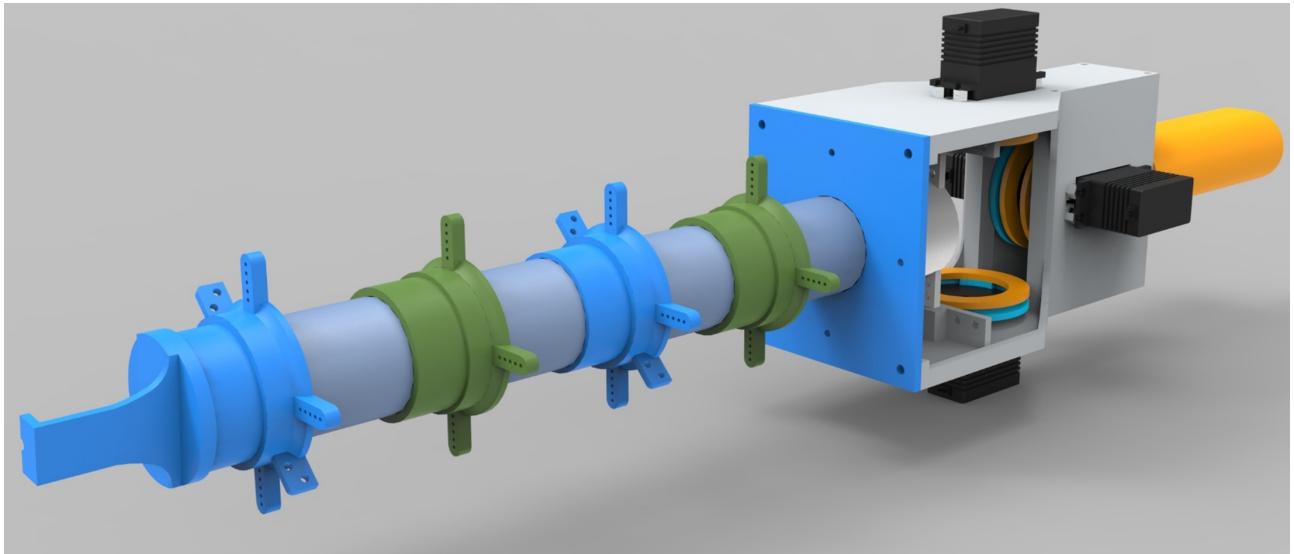


Figure 3.10: Rendering of the design of the base and arm of the robot

3.1.5 Ancillaries

Due to the nature of the project, it was unrealistic within the scope to also design a novel end effector for the robot. Therefore, it was decided to simply use an electromagnet of some form, and design the physical aspect of manipulating objects around magnetic interaction, i.e metallic strips enabling them to be picked up. The chosen option for employing an electromagnet was to use the copper coil and metallic cylinder from the central core of a small solenoid (Appendix C). This solenoid was disassembled to obtain just the necessary components for the electromagnet, and was then fitted to the surface mount at the tip of the arm. A small groove in the metallic cylinder of the solenoid slotted onto a similar sized semi-circle bore at the front face of the surface mount (visible in Figure 3.10, to prevent the cylinder from moving axially when the current flows through the coil and magnetic force is induced. The exposed end of this cylinder is then, in essence, the ‘grabbing’ part of the robot, as it is magnetised and put in contact with metallic targets.

PERHAPS IMAGE OF THE DISASSEMBLED ELECTROMAGNET HERE? XXXXXXXXX

In order to use the robot in an intuitive, user friendly manner, it was decided to modify a conventional handheld power tool. This must be ergonomic in terms of handling the robot, while also providing a trigger or switch so that the user may send signals to the device to instigate a required action. As a result, a standard outdoor grass strimmer was procured (Appendix D) and modified to remove everything but its base (handle, trigger and shaft). A sleeve was then designed to connect the robot with this base. This was a near-cylindrical cross-section tube which was simply bolted to the bases of the robot and the strimmer, completing the handheld component of the device.

3.2 Controlling The Device

In order to properly control the device, it was necessary to implement a microcontroller to interface between the actual control program, and the robot. As such, an Arduino UNO (Appendix E.1) was selected to sit between the PC that runs the program and the various electrical components of the robot (the servomotors and electromagnet). The servomotors themselves (Appendix A) require a 6V power source, thus two 4 x AA (1.5V) battery boxes were connected in series. The position of each servo is determined by the value from the corresponding PWM (Pulse Width Modulation) pin on the Arduino.

The electromagnet requires 9V for generating adequate magnetic force. So in order to safely control this, enabling the magnet to be switched on and off as required, it was necessary to use an Arduino Motor Shield (Appendix E.2). This allows a 9V battery to be connected via the V_{in} and Gnd terminals, with the output power and ground wires connecting to the electromagnet. A pin on the Arduino is then designated for turning this output power on and off. There are then two options for controlling this magnet, by having the trigger of the strimmer base hooked up directly on the power wire to the electromagnet, or by having it connected to a pin on the Arduino that can respond by setting the pin that controls the power output. The former option would result in the magnet being on whenever the trigger is pressed, whereas the latter option allows for much more options. These include responding in other manners from the trigger press, counting the number of trigger presses and only turning on the magnet if the device is ‘in range’, saving battery. Hence, the second option was chosen. A schematic of this set-up is illustrated in Figure 3.11.

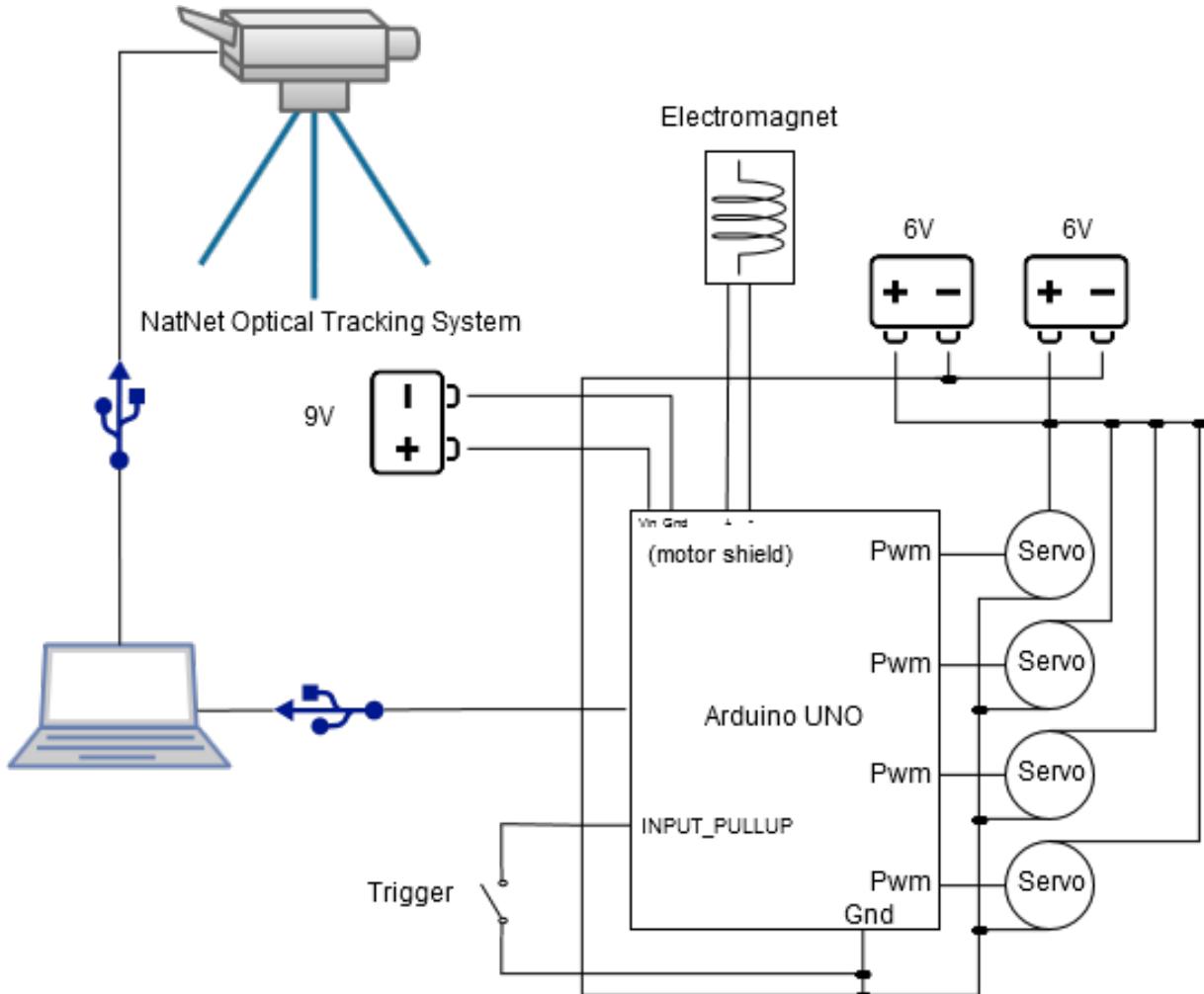


Figure 3.11: Schematic showing how the controlling equipment interfaces with the pc and the robot components.

Of course, the optical tracking system also interfaces with the controlling PC in order to receive the necessary tracking information. This is shown in the schematic for completeness. To send commands and receive information from the Arduino, a serial connection is set up in C# using the SerialPort class. Once a connection is established, commands are sent in the form of a buffer of bytes, which are interpreted and responded to by the Arduino sketch. These commands include setting the position of a servomotor and turning on the power for the electromagnet; an example of this process with the program sending instructions and the Arduino responding is shown in Appendix H.1 and H.2.

All of the components were then assembled in place using an Arduino Proto-Shield (Appendix E.3), to solder the battery cables to, and a mini breadboard. This was set up in a manner that allowed the battery packs and servomotors to be easily interchanged as required, whereas the control circuitry was fixed in place. The finalised construction of the new handheld robotic device is thus illustrated in Figure 3.12.

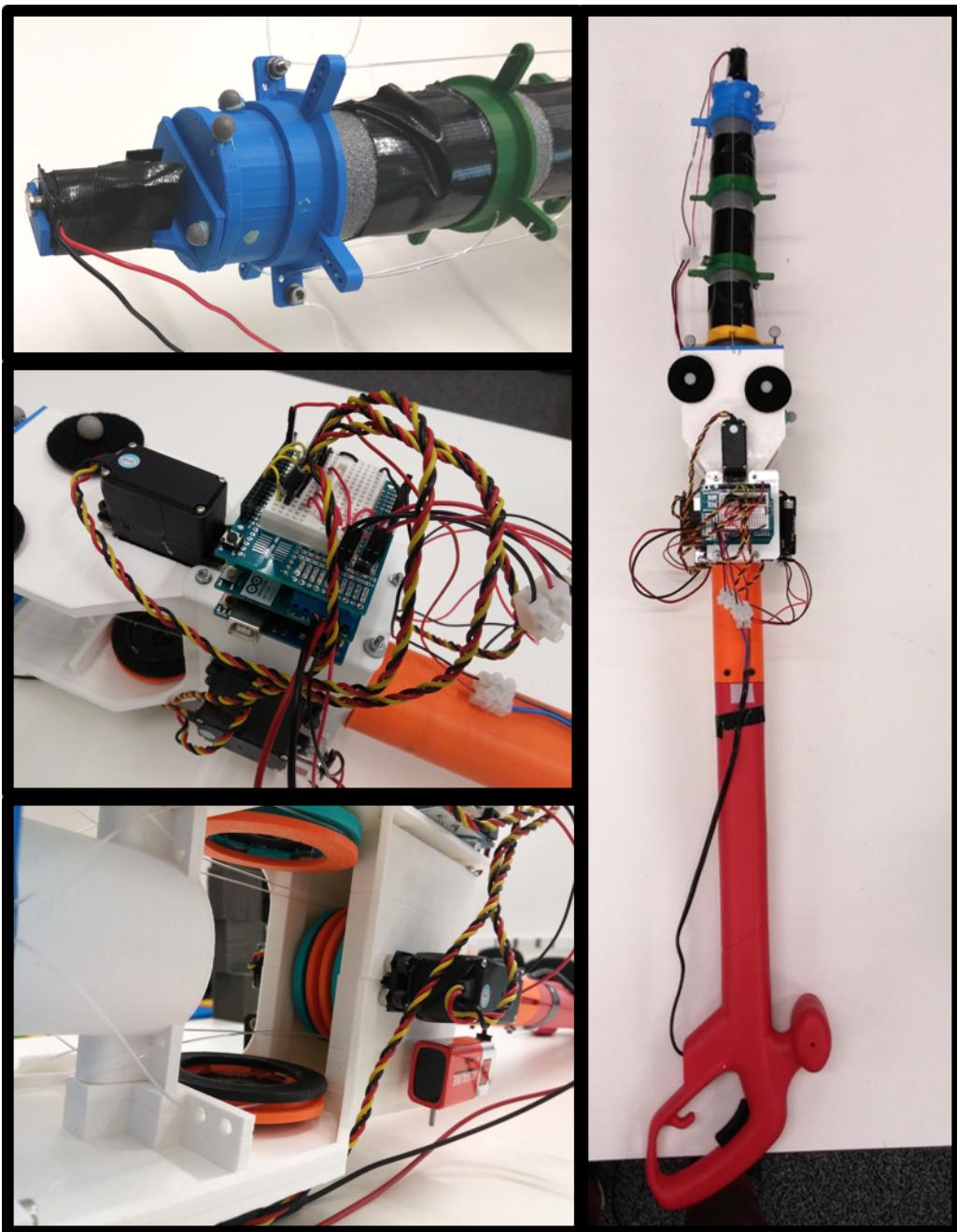


Figure 3.12: Right: Fully assembled device, Lower-Left: Servomotors and pulleys, Centre-Left: On-board controller set-up, Upper-Left: Electromagnetic end effector.

4 Developed Program

4.1 Interfacing With NatNet Optical Tracking System

In order to determine where in three dimensional space the robot is, as well as the relative distances between itself and other points, it is necessary to track physical objects. This was achieved using a single optical tracking device, the OptiTrack V120 Duo [45], with the technical specifications provided in Appendix F. The device features two cameras in order to provide depth perception, and works as a stand-alone device unlike the syncing of several distinct cameras as used in [1] and [42]. The accompanying software library however, the ‘NatNet SDK’, as well as the actual tracking software, ‘OptiTrack Motive’, are the same. This library was provided to run in a .NET framework environment, hence the decision to use C# as the primary development language.

The device recognises the supplied retro-reflective markers, and is able to provide six degrees of freedom tracking. It is important to note that the coordinate system used by the software (the global axes) originates from the positioning of the Duo tracking device itself, as illustrated in Figure 4.1. Single markers can be identified in terms of their X, Y and Z positions, and can be grouped together to form ‘rigid bodies’. These bodies, requiring a minimum of three markers, have a designated ‘pivot point’ that can be used to refer to the position of the body as a whole, and provide a pivot about which rotation can be expressed. It is important that the marker configuration be asymmetrical and distinctly unique, so that the program can easily distinguish it from others and ascertain the orientation. The rotation is inherently given as a quaternion, which can be converted using built-in library functions to give euler angles in the forms of roll, pitch and yaw (rotations about the global X, Y and Z axes respectively).

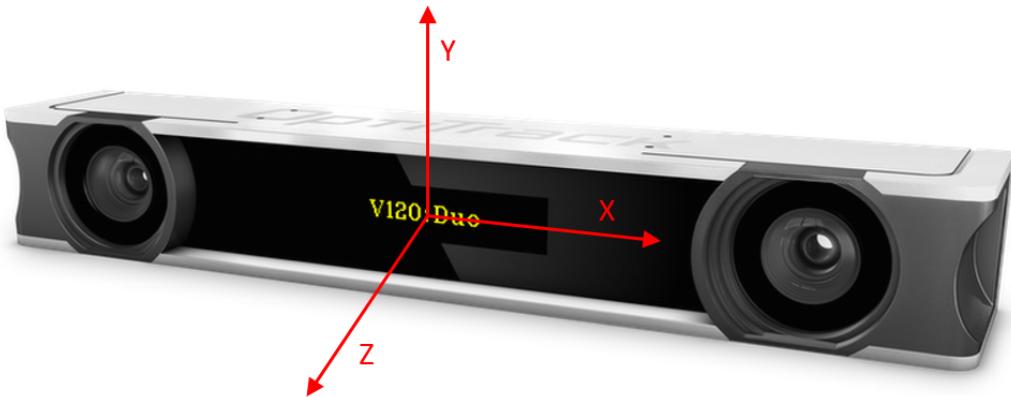


Figure 4.1: Axes as used by the OptiTrack Motive software, these global axes originate from the centre of the device, image adapted from [45]

The rigid bodies must be configured within the Motive program, selecting which markers comprise them and giving them a name. Moreover, individual markers can also be identified as requiring to be tracked. Hence a rigid body will be configured for each of the base and the tip as a bare minimum. With the Motive program running in the background, the NatNet library can be used to extract tracking information from the program. This is done by identifying the program as a server application and connecting it with the local ip address. Once established, and the fundamental NatNet client object is instantiated, the event based data handling is started. This refers to the server application (Motive) triggering an event with a corresponding callback every time a new frame of motion capture data is ready, which is passed into the callback to be processed as desired. This frame of data contains all of the tracking information that Motive is set up to capture. For example, a list of all the rigid bodies, which takes the form of objects storing the name, positional values, rotation (quaternion) and a contained list of individual markers with their own information.

Therefore, rigid body objects can be set up to represent the robot base and tip which, every time a new frame is sent from the program via the callback function, can be updated so they represent the

current tracking information. Similarly, other variables pertaining to these bodies, such as the relative distance between tip and base, can be set up and updated as part of the callback function once the rigid bodies themselves have been updated. As a more practical alternative, a separate thread can be set up so that, although a global variable representing the current frame of motion capture data is updated as soon as a new frame is ready, the rigid body objects or other relevant variables can be updated when desired (after a set time interval) by fetching information from the current frame of data object at any point. Of course, when doing so, it is important to put a read-lock on a shared object so that the frame can be read and data extracted safely without the event based thread updating any of the data mid-read.

Once the required tracking data has been extracted, it can then be manipulated to create relative target points to the base depending on the situation. These can then be used as inputs to the regression function in order to solve for the motor angles. The tracking data at certain points is also written to an XML file during the calibration procedure for later use.

4.2 Inverse Kinematics via a Kernel Regression Method

Due to the nature of the design of the robot, particularly the flexible arm in which motion from one of the core arm linkages would affect the other, solving for the kinematics is highly non-trivial. The arm itself exhibits nonlinear characteristics when flexing, rendering established forms of kinematic modelling unsuitable. A nonlinear kinematics solution was provided for a single segment of a cable driven continuous backbone in [46], demonstrating the complexity involved in just one section. Thus, an alternative approach was taken similar to that in [1], which is unsurprising due to the parallels between the two designs; the arms are of different size and material but are both non-linear in nature and composed of multiple sections. The solution, as covered in [1] and again in more detail in [47] is to use a kernel regression method.

The method specifically is known as the Nadayara-Watson kernel regression [48]. It operates on the principle of using known data points to interpolate between, and yield a solution from an input that is not necessarily present in the known data. The function itself is given below in (2). As with the Mark I design, it is safe to interpolate between the motor angles because the arm cannot self intersect.

$$\bar{y}(\bar{x}) = \frac{\sum_{i=1}^n y_i K\left(\frac{x-x_i}{\alpha}\right)}{\sum_{i=1}^n K\left(\frac{x-x_i}{\alpha}\right)} \quad (2)$$

Where K represents a kernel function, α the bandwidth, x the input and y_i and x_i the values of the stored data for the output and input values respectively. The bandwidth, as expected, will have a large effect on the output of the function. This could best be represented by a plot of the output of the function for a range of inputs at a given bandwidth. Of course, due to the number of dimensions in this case (three for the positional vector and four for the motor angles), it is not easy to give a visual representation, hence a 2D example is given in Figure 4.2 for the non-linear function $\cos(\frac{x}{10}) + (\frac{x}{60})^2$.

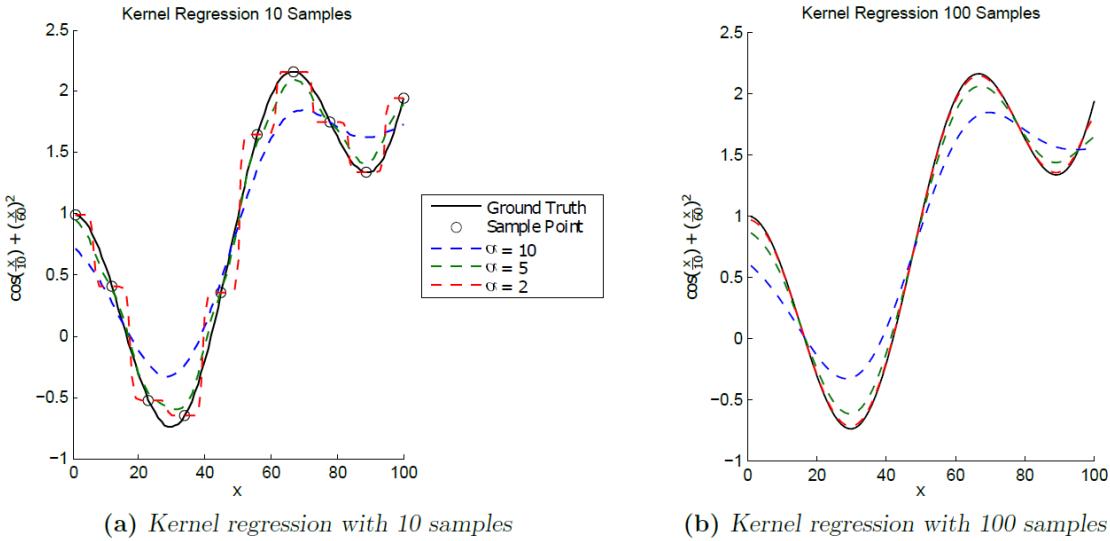


Figure 4.2: Example of kernel regression being applied to a 2D function, image adapted from [47]. Lower bandwidth regression experiences a more accurate and smoother plot with more samples, whilst higher bandwidth remains smooth, but further away from the ground truth

As shown in the figure, for a smoother plot, covering the areas not covered by the stored points at the expense of accuracy compared to the actual stored point values, a higher bandwidth would be expected. However, a lower bandwidth would result in a rougher, more sporadic plot, with the effect of intersecting all of the stored points exactly. As shown by the two plots, adding more samples acts to smoothen out this latter case, giving a smoother plot whilst improving the accuracy compared to the actual values. An optimal bandwidth would of course produce a minimal error for compared to the actual values of the points the sampling does not cover. High degrees of non-linearity are typically characterised by a comparatively lower optimum bandwidth.

Given the way this regression works, all of the recorded points will have an effect on the outcome. However, it is desirable for the recorded points close to the input point to have a greater effect on the result than those further away, meaning smaller values of $x - x_i$ will make less of a contribution to the \bar{y} value. Therefore, to cater to this requirement, the chosen kernel function, K , was a Gaussian kernel function, as given in (3), due to its bell-curve shape and how input values close to zero have a larger output effect.

$$K(u) = \frac{1}{\sqrt{2\pi}} e^{-\frac{1}{2}u^2} \quad (3)$$

With the given kernel regression function, the corresponding output values could be found for various different types of input values. The function itself does not depend on the number of dimensions, and hence the y and x values can be of any vector size, as long as they are consistent and each input type value is paired with a corresponding output type value within the recorded data. This is because the value used as an argument for the kernel function depends on an absolute difference between the two vectors, which will be a single number regardless of their size, giving an overall output value of the correct number of dimensions. The kernel regression function was then developed, as given in Appendix H.3, and in the given scenario of the robot and the data that is recorded, the matching output types are shown for input types in Table 1.

Table 1: List of corresponding output vector types for a given input vector

Input vector	Output vector
motor angles \bar{m}	relative tip position \bar{p}
relative tip position \bar{p}	motor angles \bar{m}
relative tip orientation \hat{d}	motor angles \bar{m}
\bar{p} and \hat{d}	motor angles \bar{m}

This list of input and output types is similar to that observed for the table input/outputs given in [1], as expected due to the similar methods. However, in this instance, only the tip position is returned when given the motor angles, as this project is of much smaller time scale and the orientation is less critical to the required steps. Once the regression method itself was planned and tested with some sample data, it was necessary to acquire real calibration data in order for it to work and to fine tune the bandwidth appropriately.

4.2.1 Calibration Procedure

The procedure for obtaining the calibration data involves sending a range of different motor angle configurations to the servomotors, and recording the resulting tracking information (relative tip-to-base position and orientation). Each data point then comprised all of these values, and was written to disk for re-use in the future when using the regression function. When recording the data, it is imperative that the robot base remains stationary, so each data point is consistent with the same base position and orientation. As mentioned in Section 4.1, the base is said to have zero orientation about any of the global axes if it is in the orientation that it was when it was first initialised in the Motive software (as a rigid body). Hence the base was secured in a vice and then initialised in Motive (along with the tip) before beginning the procedure. This set-up is illustrated in Figure 4.3. The physical orientation of the base during calibration is of little importance (as long as all points are always visible to the tracking device), as the targets will be relative to the base and converted to its local axes before input to the function anyway, as covered in more detail in Section 4.3.1.

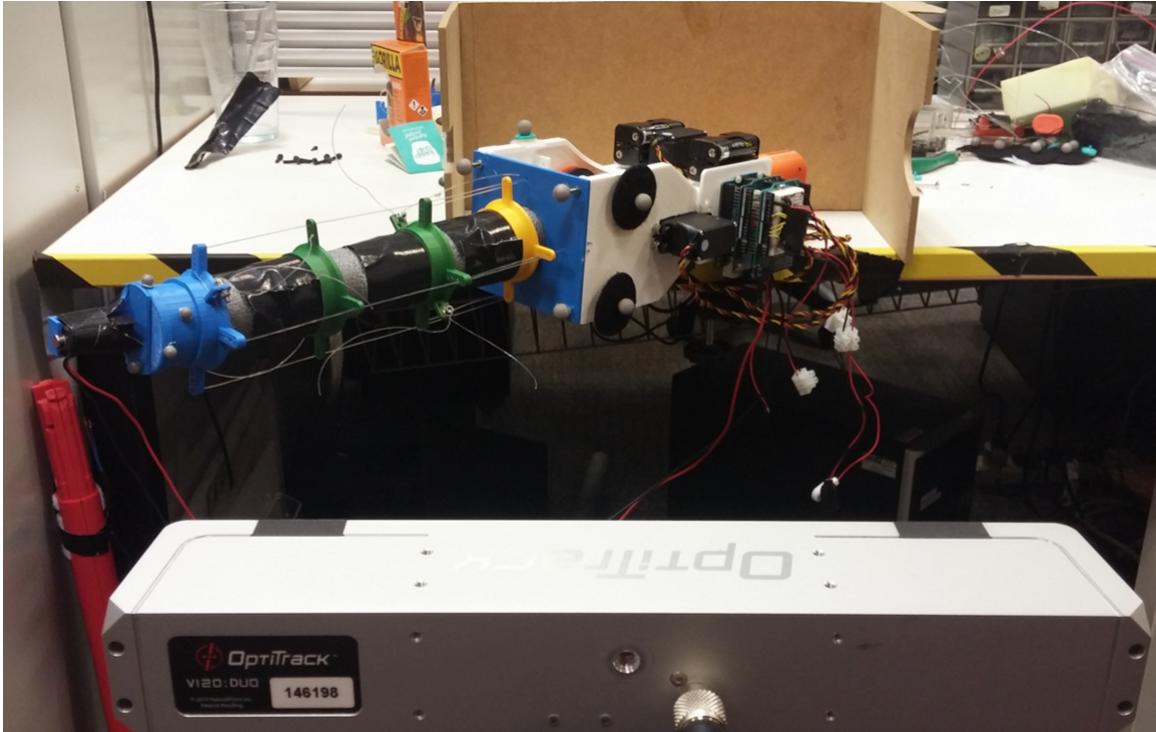


Figure 4.3: Set-up for the calibration procedure, clamping the device at an approximately 45° angle to the global axes of the OptiTrackDuo

The calibration sampling is then performed at a chosen resolution (number of degrees interval) by stepping through the full range of motion for one servo for each step of a ‘parent’ servo. Thus if each servo (apart from the last in line) has a ‘child’ servo, the motions are performed recursively, with the servo stepping once, then its child covering the full range, with its grandchild then covering the full range for each step of its child and so on. The function is written such that after each step of a motor, its child motor then covers the range of motion in the opposite direction to its previous one. This is to reduce the number of times a motor has to move all the way back to the start of its range before stepping again, making the motion smoother in general and reducing calibration time.

The state-space of the arm was initially sampled at a chosen resolution of five points over a total range of 60° per servo, giving a total sample number of $5^4 = 625$ calibration points. This gave a suitable range of motion, with an improvement of 20° over the device in [1]. Higher ranges were initially used without any long term issues, although temporary deformation of the foam arm meant that the cables need to be re-tensioned, which was especially time consuming. A one second pause was issued after each calibration step to ensure the tip was steady before the position was logged. Hence this calibration took just over 10 minutes. Of course, higher accuracy could be obtained through more samples, with an increase in time, but this was kept short due to the fact that it needed to be repeated a lot with small design changes. Also, a meaningful increase in accuracy would require numerous extra sample points, quickly increasing the required time to well over an hour, which introduces other problems such as battery issues and gradual deformation.

4.2.2 Calibration Results

In order to find an appropriate bandwidth for the regression function, it was first necessary to obtain calibration data through sampling. Once enough data is available to perform the regression, the function can be tested against other sampled data, not covered in the initial calibration data, referred to as the ‘test data’. By comparing the output of the function for different bandwidth values against the values of the test data, an absolute positional error can be determined. The surface covered by this calibration procedure is illustrated in the Figure 4.4, similar to a portion of a sphere.

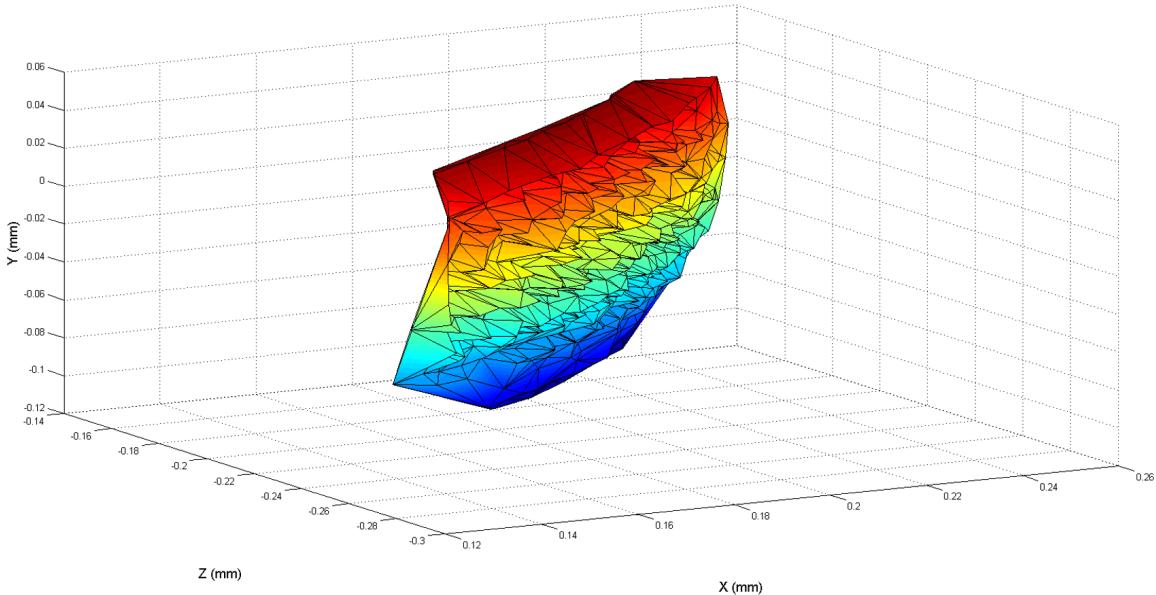


Figure 4.4: Surface plot for the 3D area covered by the calibration points, note the forward and backward spikes for when the arm took on an ‘S’ shape, pulling the tip inwards somewhat.

The number of test data points was considerably smaller, with the primary aim of just collecting data for motor angle vectors that were not covered in the initial sampling. Hence $3^4 = 81$ samples were obtained, with starting position and step selected to deliberately avoid any calibration samples. For the comparison between the function output and the test data, the motor angles were to be the input, thus comparing the output positional values with the recorded points for the same motor angles. This ‘forward’ approach was used for two reasons. The first is because the errors could be compared in terms of millimetres in space, which is more meaningful than servo degrees. The other reason is due to the fact that a given 3D position could potentially be achieved (or very close to) by more than one configuration of servo angles, whereas there is only one matching position for a given angle configuration. The 3D points for the calibration and the test points are illustrated in Figure 4.5.

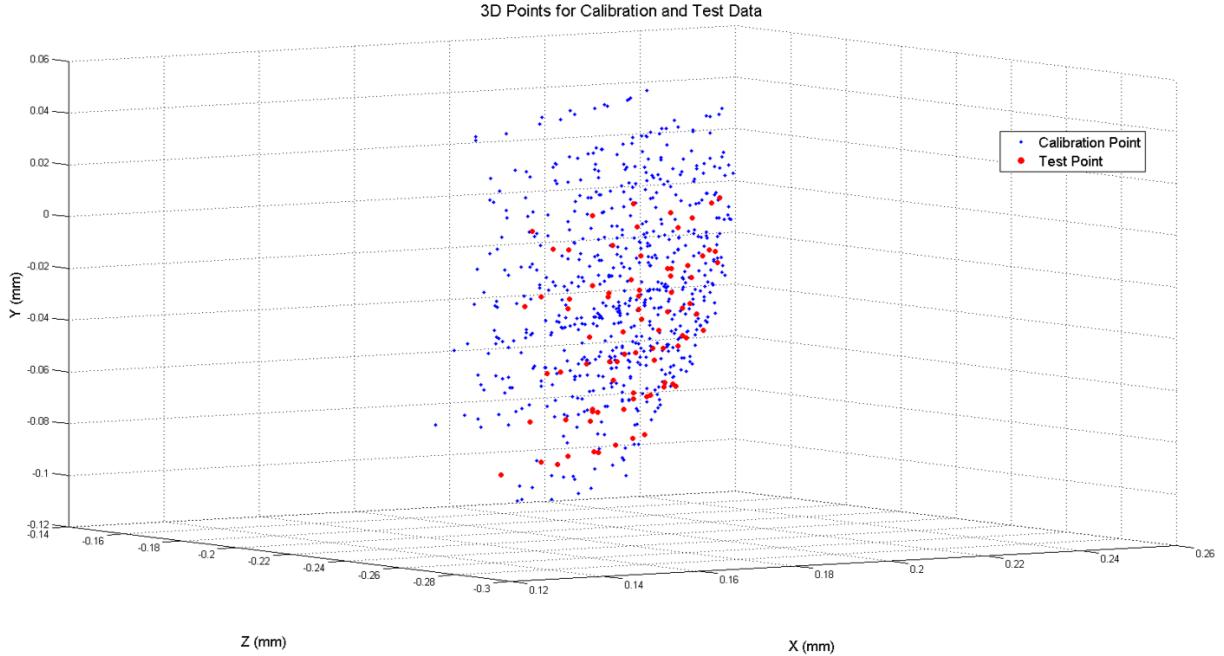


Figure 4.5: Calibration and test points represented in 3D space, note that although some of the points in 3D space may intersect, the underlying servo angles will all be different.

Due to the nature of the kernel function, large differential values (the $x - x_i$ term) can cause issues. The input to the kernel function becomes larger when divided by the bandwidth (typically less than one), meaning when this value is squared, negated and made an exponent, a very small number is the result. This becomes particularly problematic when the value is so small that the number of bits required to represent it exceed those available in the ‘double’ data type, giving a result of zero out of the Gaussian kernel function. This then can then cause the regression itself to fail as the denominator becomes zero, giving NaN values as output as opposed to any meaningful values. Due to the typically observed differences in degrees between the servo angles of the input and the sample points, this issue was present. As such, the value of servo angles need to be scaled so that the difference between any values is guaranteed to be in the range of $-1 < x - x_i < 1$. This is known as feature scaling, or min-max normalization [49], and is shown in (4), where x' is the new value after the original value, x , was scaled. This was performed for all servo angles during the regression function, and converted back after output to get results in degrees.

$$x' = \frac{x - x_{min}}{x_{max} - x_{min}} \quad (4)$$

The regression function was thus used for each of the 81 angle configurations covered by the test data, giving a mean positional error (mm) between the output and the actual values from the test data. This was then repeated for 400 bandwidth values at an increment of 0.002 and plotted to determine the most suitable value to minimise error, as illustrated in Figure 4.6.

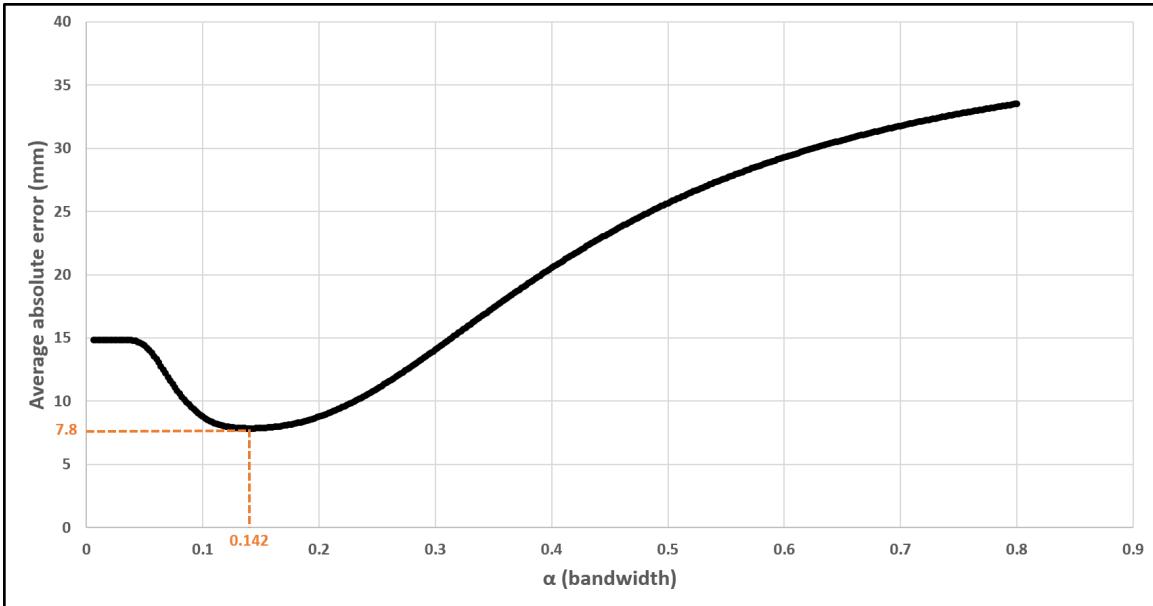


Figure 4.6: Mean positional error at various bandwidths for the output of the regression function compared with the corresponding real positional data

As shown in the plot, the optimal bandwidth (at the trough) occurs at a value of around 0.142, which yields an average error 7.8mm. This bandwidth value can be considered relatively low, implying a high degree of non-linearity. This is expected for such a flexible structure, especially with four determining dimensions (the motor angles). The average error at this optimum value is not indicative of a high precision device. However, this physical capabilities of the robot are of much less concern in this project, and must just be sufficient so that the device can cooperate with the user in a manner to lend mental assistance. As such, this error is acceptable for the intended purpose of the device.

Of course, if desired, actions could be taken to reduce this error, improving the physical accuracy of the robot in reaching a target point. The calibration procedure could be repeated at a higher sampling rate, such as 11 motor angle iterations per recursive call (total of 11^4 samples). In this instance, the added precision afforded by more calibration points would be of small benefit to this application when compared with the increased computational time required to carry out the regression function, causing more demand on the program and potentially affecting the responsiveness of the device. This effect could be mitigated by the introduction of a KD tree to search only for the closest calibration points, and only using these in the regression function, as covered in [47]. However, for the scope of this project, and the required function of this device, such steps would be unnecessary.

The values found in this calibration procedure were then stored, and the optimal bandwidth figure was to be used as a constant in the program for performing the kernel regression function. The estimated error was also considered in experimental choices, knowing that any target regions that need to be reached reliably must be conservatively larger than this error figure in all three dimensions each side of the absolute centre.

4.3 Algorithm for Responding to Three-Dimensional State Targets

Once the robot has been calibrated in such a way that there exists a suitable range of data points in which to perform the regression function, along with the selection of an appropriate bandwidth, the device may then be responsive to 3D state commands. The process of responding to commands is fundamentally built on inputting a positional vector, an orientation vector or a combined vector into the regression function in order to ascertain the required motor angles. This input vector is of course in regard to the tip relative to the base, as is the corresponding calibration data. The resulting motor angle vector is then issued to the servomotors via the Arduino in a controlled manner.

However, in order for this approach of obtaining servo angles from a given input to be useful in practice, it is first essential to determine the correct input to the regression function. This can depend on a variety of factors relating to the absolute 3D target point and its relation to the base of the robot, such as the current orientation of the base and the relative proximity of the target.

4.3.1 Acquiring Target Position Relative to Orientation of Base

The robot is fixed in place while the optical tracking software is configured to recognise the rigid bodies formed by the retro-reflective markers associated with the base and the tip, as covered in Section 4.1 (just say 'is configured'?). At this point, the base is said to have zero orientation about any axis (as this was the point it was first initialised in). The calibration procedure is then of course undertaken while the robot is fixed in this position. Thus, the stored relative tip-to-base calibration data for different servo angle vectors is only valid for the robot in a zero orientation state compared to the starting position. Hence, in practice, when the base has changed orientation about any of the three axes inherent to the optical tracking device, a direct input for a relative tip-to-base position will yield incorrect motor angles to meet this position. Therefore, the target position must be adjusted in order to account for the varying orientation of the base.

The orientation of the base itself is initially stored as a quaternion within the rigid body object from the NatNet library [50]. This is then converted to euler angles using a built-in method to represent the orientation as three angles about the tracking device's X, Y and Z axes respectively, of which the order is important. It is thus necessary convert a real target point to an equivalent point relative to the original orientation of the base (zero orientation), so that the regression function and stored calibration data can be used to yield angles that result in the correct relative position in real space. This is accomplished using a rotation matrix that accounts for the rotation ordering of the base. Given that the base orientation is represented by rotation about the X, then Y, then Z axes, the converted point will be attained by taking the actual target point relative to the base and reversing these rotation operations; that is, the negatives of the base rotation values about the Z, then Y, then X axes. The rotation matrix in (5) is thus used to account for this axes of rotation order.

$$R_x R_y R_z = \begin{bmatrix} \cos \beta \cos \gamma & -\cos \beta \sin \gamma & \sin \beta \\ \cos \alpha \sin \gamma + \sin \alpha \sin \beta \cos \gamma & \cos \alpha \cos \gamma - \sin \alpha \sin \beta \sin \gamma & -\sin \alpha \cos \beta \\ \sin \alpha \sin \gamma - \cos \alpha \sin \beta \cos \gamma & \sin \alpha \cos \gamma + \cos \alpha \sin \beta \sin \gamma & \cos \alpha \cos \beta \end{bmatrix} \quad (5)$$

This equation gives the rotation matrix for rotation about Z, then Y, then X axes. The symbols α , β and γ represent rotations about the X, Y and Z axes respectively, adapted from [51]. A simplified example of solving from a target point to get the appropriate relative positional vector as an input to the regression function is illustrated in Figure 4.7. Note that the target position in the image is not to scale and the coordinate system used in reality is determined by the optical tracking device position, not aligned with the longitudinal axis of the robot.

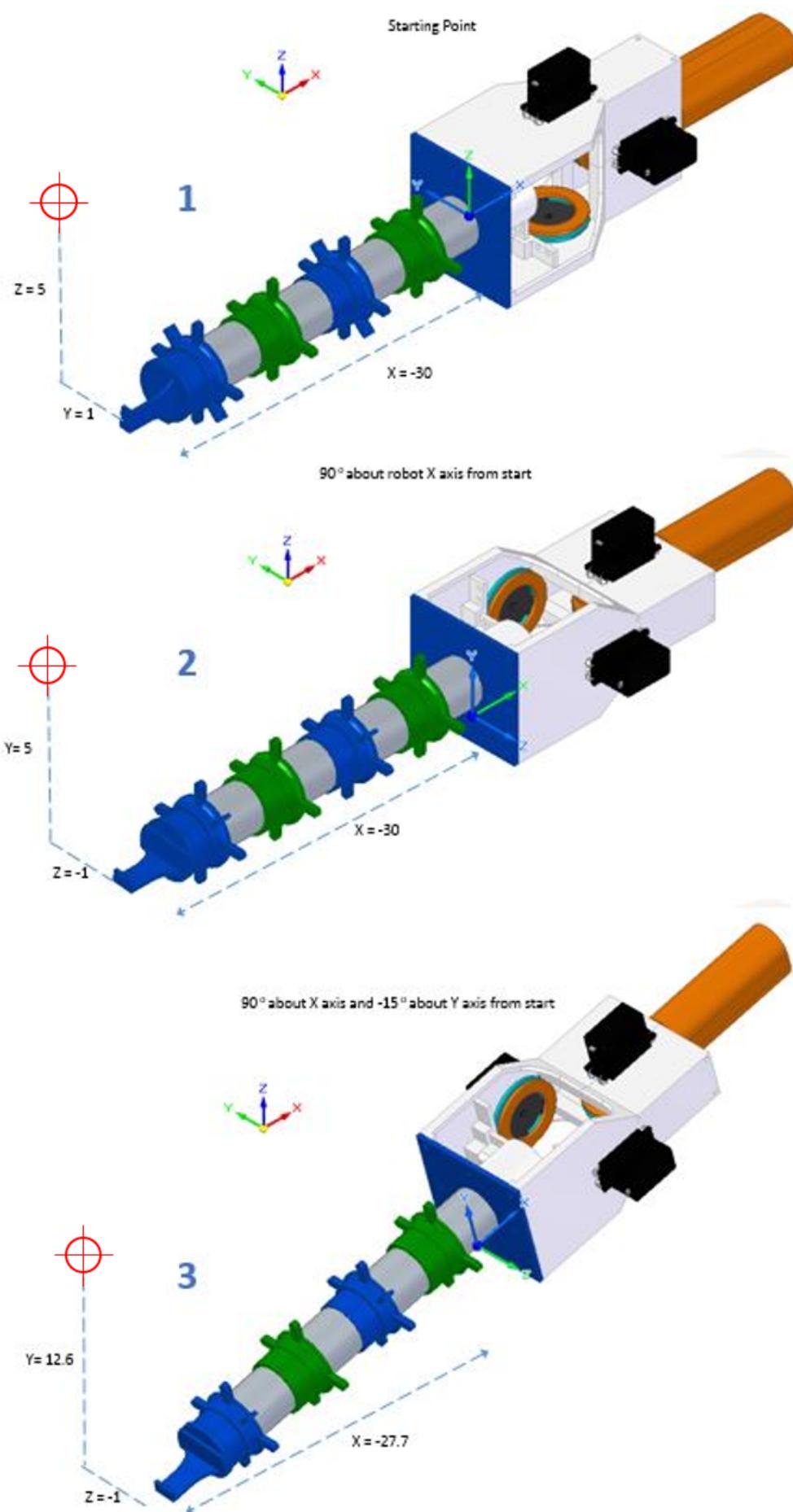


Figure 4.7: Example showing how the position and orientation of a point changes with base rotation

1. The robot is in its original starting orientation, and can be said to have zero rotation about any of the axes. There is no relative difference between the axes of the robot and the global axes (shown in the top left of each image). The target point has an actual relative distance to the robot base of -30, 1 and 5 units respectively for the X, Y and Z dimensions. As there is no relative axes difference, the relative distance in relation to the robot base axes is identical in all three dimensions. As such, in this situation, the actual relative distance vector could be inserted into the regression function as is.
2. At the second stage, the robot has been rotated 90° about the global x axis. The local axis of the robot base is therefore at a relative orientation difference of the same amount. The physical relative distance of the target point to the base is unchanged, but the target point relative to the local axes of the base is different, with the local Y and Z distances being swapped around, and the latter being negated.
3. The final image shows the outcome if the relative rotation of the base was a 90° rotation about the global X axis (as in the previous image) followed by a -15° rotation about the global Y axis. The physical relative distance of the target point to the base is again unchanged in the global axis as the base itself has not translated in any direction. Again, the relative dimensional distances in terms of the local axes of the base are altered further, with relative values now of -27.7, 12.6 and -1 respectively for X, Y and Z. This is the vector that must be inserted into the regression function, to attain motor angles that result in a 3D point which, relative to the local axes of the base, is equal to the physical target point relative to the global and starting axes. This conversion of the target point to the local axes of the base is performed via the aforementioned steps with the negation of base angles and the rotation matrix of 5.

4.3.2 Gesturing Algorithm for Distant Targets

In order to be cooperative and interactive in practice, a handheld robot must be able to indicate positional preferences to the user. This may entail where it must be located in order to carry out a given robotic operation, or even just the next point the user must deal with for task progression. This process is referred to as gesturing from the robot to the user towards 3D locations. In this scenario, the selected method for gesturing is comparable to typical ‘pointing’ operations, similar to finger pointing, which is beneficial in terms of simplicity of use. Pointing is intuitive to the user as humans do this naturally to direct the attention of others to areas of interest, and is considered inherently linked to speech and communication [52]. Therefore confusion should be avoided in the user knowing where the robot desires to be relocated.

In order to gesture effectively to the user, the 3D target points must be categorised as achievable or not from the outset before deciding the next step. Initially, a point can be said to be immediately unachievable if the relative distance between itself and the base of the robot is greater than (or a certain amount less than) the typical tip-to-base distance in a straight-arm configuration. This tip-to-base distance can be used as the radius of a sphere which governs whether the points can be immediately disregarded as attainable, and requires gesturing, or whether further checking is required to assess whether it is appropriate to attempt to match this point directly. This concept is illustrated in Figure 4.8.

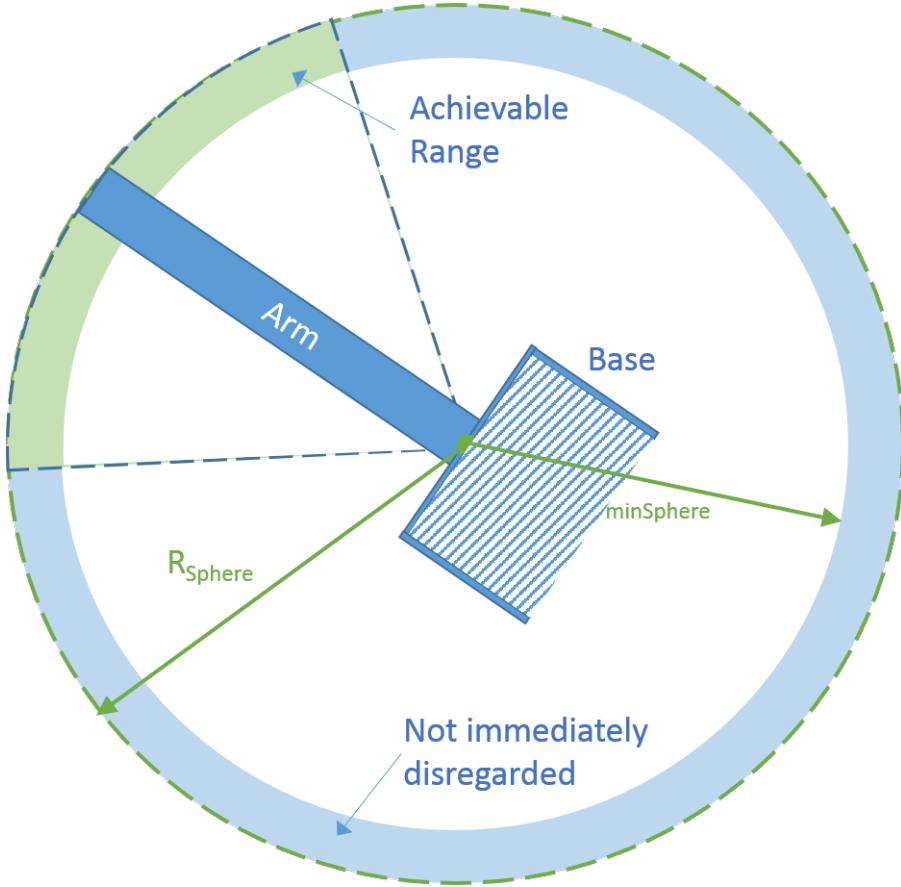


Figure 4.8: Concept of tip-to-base sphere marking immediately disregarded zone, and initial achievable range zone that requires further checking

If the point lies at an absolute distance that falls within the range between the radius of the sphere and another minimum radius, $R_{minSphere}$, the point is not disregarded as being unachievable straight away. This minimum radius is determined by the smallest absolute tip-to-base difference from the stored calibration data (3D Pythagoras). However, if it lies outside this range, a new target point is required that is equivalent to shifting the original along the vector between itself and the base until it falls in this range.

The current target then lies within this intermediate range, and there is a further check to determine whether the coordinates of the target point relative to the base fall outside any of the recorded minimum and maximum values for the X, Y and Z dimensions. If not, then the target may be directly achievable, and the positional vector is inserted straight into the regression function to check if motor angles can be yielded, giving a solution. However in the event of this still not generating a valid solution, or if the point does fall outside any of the min/max ranges, a compromise is required. This entails selecting a new target point from the stored calibration data that is geometrically closest to the target point in question. Thus, if not able to match the point, a new point should be determined to exhibit a suitable gesture motion. The typical process for responding to a far-off point is illustrated in Algorithm 1 and a typical example is provided in Figure 4.9.

Algorithm 1 General algorithm for getting from 3D target position to solution in motor angles

```

while running experiment do
    get new frame data and separate into rigid bodies
    calculate target relative to base
    convert target position to local axes of the base orientation
    if relativeDistance > maxSphereRadius or relativeDistance < minSphereRadius then
        shift along direct vector until on sphere
    end if
    if target falls within recorded max and min values for recorded x, y, and z positions then
        attempt direct solution from kernel regression function
    end if
    if 3D point outside recorded max or min values or direct solution failed (NaN values) then
        find closest geometrical point from calibration data
        use corresponding motor angles at this point
    end if
    set the motor angles to the solution via Arduino
end while

```

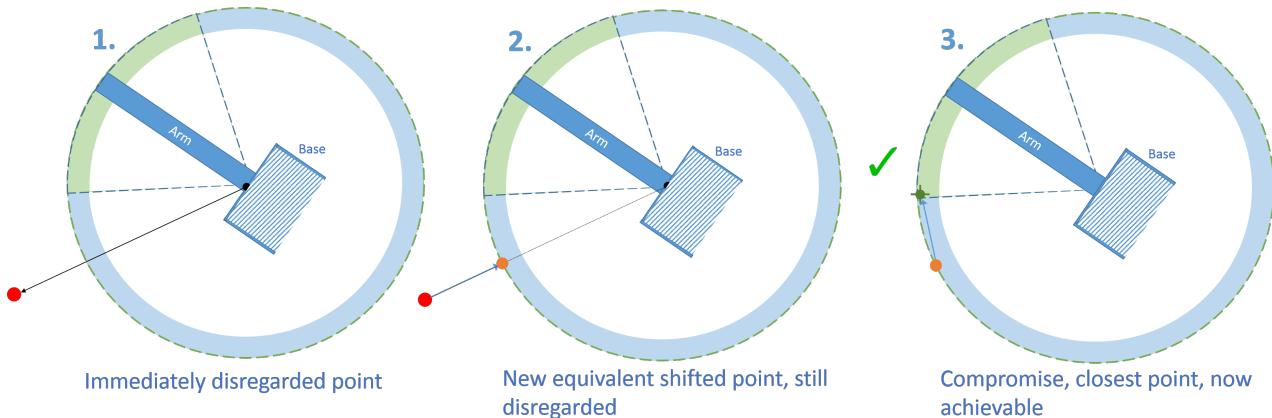


Figure 4.9: Typical steps in obtaining a compromised gesture solution from an initially unachievable point

1. The given target point is immediately disregarded as it lies at an absolute distance above the radius of the sphere.
2. A new target point is formed that is the equivalent of shifting the original point along the line from itself to the base. This is done by determining the required factor to shift the target to lie on the sphere. This factor is $ShiftFactor = R_{Sphere}/absolutedistance$, and each coordinate of the target point is multiplied by this to give a new vector on the sphere.
3. The point is still unachievable as it lies beyond the max/min range of some of the dimensions from the calibration data. The compromise is therefore to find the point in the calibration data that has the closest absolute proximity to this point and use that either as an input to the function of using the stored motor angles for this point (quicker).

With these steps of applying a rotation transformation and determining the best point to aim for relative to the base, there now exists a general algorithm from going from any given target point, expressed as relative to the base, and generating a solution in the form of angles to be applied to the servomotors, moving the arm to the required position, as outlined in Regardless of the task or application at hand, this algorithm will be central, receiving inputs based on the situation and yielding solutions to be applied. This fundamental step sequence is illustrated in Figure 4.10.

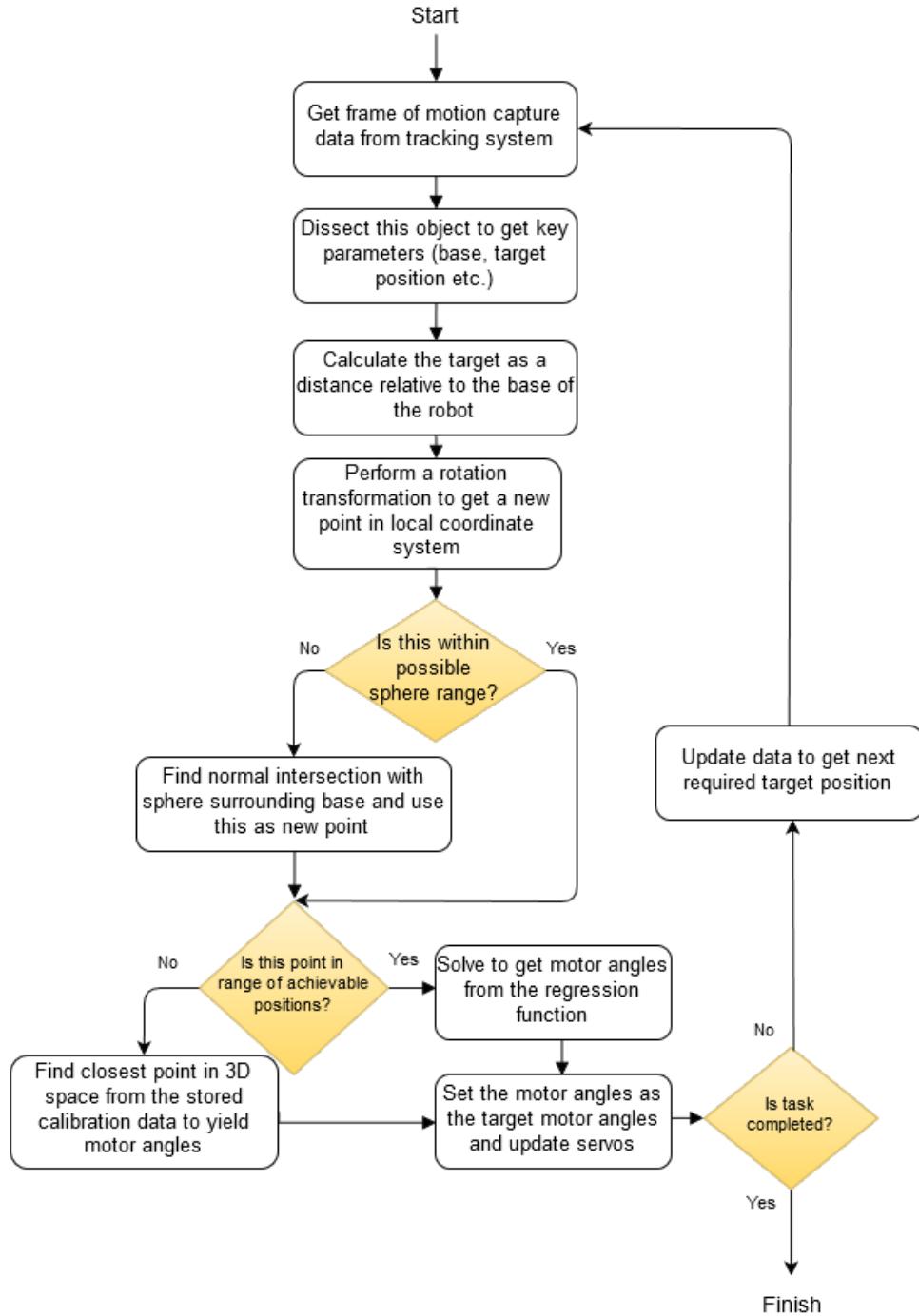


Figure 4.10: General algorithm procedure for taking a 3D target point relative to the base and producing the most suitable solution in the form of angles to be applied to the servomotors

4.3.3 Running with a Live Target in Real-Time

In order to have handheld robotic applications, the device must be able to run with a live target in real time, always trying to move or gesture to the required position. Without this feature, the cooperation between the user and handheld robot would be seriously hindered, with the device appearing unresponsive, undermining the usefulness of the robot altogether. As such, it was imperative to set up the control of the device so that it could receive a live input, and respond accordingly to changes in its own position and orientation. This entails taking a fixed vector as a constant input, converting it to a position that is relative to both the position and orientation of the base, obtaining the solution angles vector and moving towards this target motor configuration. A simplified representation of this process is illustrated in Figure 4.11.

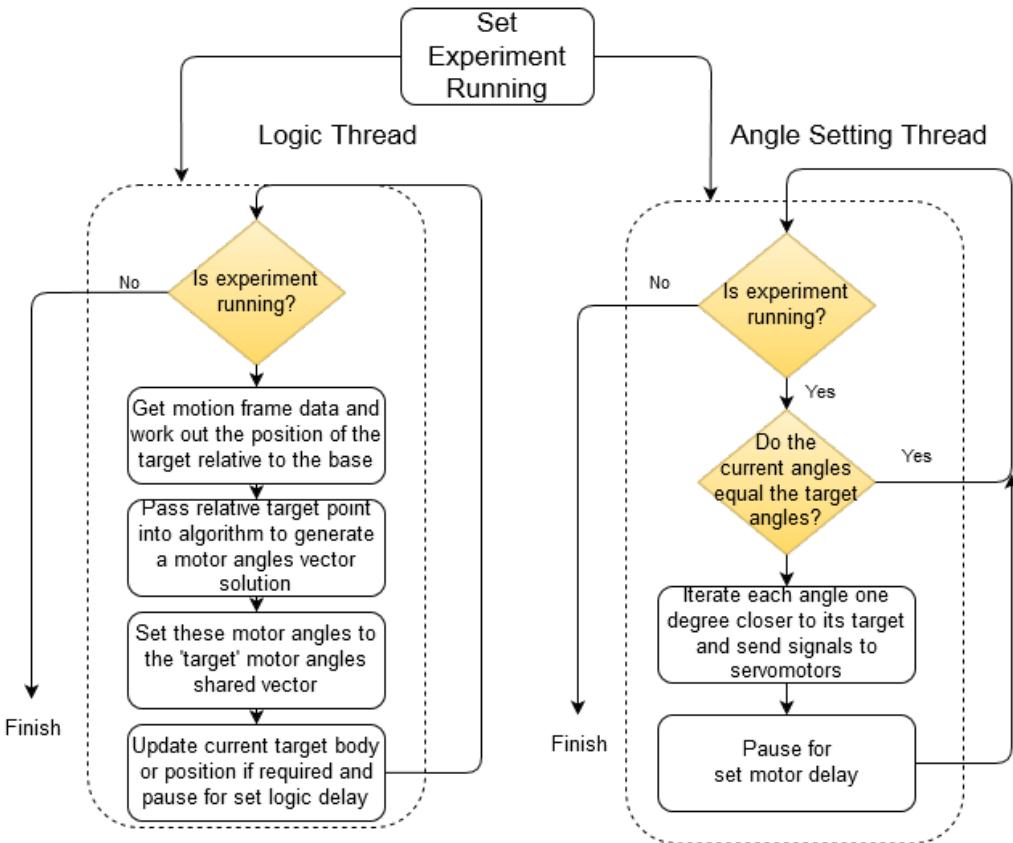


Figure 4.11: Simplified processes taking place in the two different threads, showing the servos are updated after a set interval regardless of the logic

The flow diagram shows how the control system splits this process into two threads. One thread is responsible for the logic of converting the target position and obtaining a servo configuration solution, as covered in the algorithm in the previous section. The other is solely responsible for taking the current solution for the servo configuration and iterating the servos towards this configuration (if they need to be changed). Hence these two threads share the servo configuration vector in a thread-safe manner, with the former updating it as necessary when a new solution is found, and the latter accessing it to determine how to iterate the servos towards the target. A typical situation where this multi-threaded technique is employed is given in Appendix H.4 for the user study code.

There is a 6 millisecond delay after iterating each servo by one degree towards its target to give a smoother motion of the arm, anything less than this was found to cause a ‘jerked’ motion that had the potential to pull a cable loose from its pulley groove. Moreover, by iterating towards the servo configuration one degree per loop with a small delay, the effects of overshoot will be greatly reduced. By rapidly advancing towards the target, the momentum of the heavier end effector (containing the magnet) means it is more likely to carry on past its target point. Also, there is a delay at the end of the logic operation to reduce computational demand and to try and minimise rapid perturbations in the target configuration from small fluctuations in the base position and orientation etcetera. This value can be varied accordingly to alter the responsiveness of the robot at the expense of these two traits.

This method of splitting the two tasks into separate threads, with one of them iterating the values as opposed to setting them directly is highly advantageous. As soon as the relative target is changed in real-time, requiring a different servo solution, the servos are instantaneously iterated towards this new solution. Thus, the arm does not continue moving towards an old target position, even when there is a more recent target; which may also be construed as minimising a form of overshoot where the tip moves past the current target position due to referring to a past target. This contributes towards the device appearing more responsive to an ever-changing requirement, which is essential for the practicality of a cooperative handheld robot.

4.4 Program Design

The developed program for using the robot was built around the fundamentals of the Motive software and the NatNet library. An example was provided that simply sets up a connection between the tracking program and displays the tracked data in a spreadsheet. This example took the form of Windows Form Application, due to the usefulness of a Graphical User Interface (GUI) with buttons and options to start/stop tracking etcetera. Hence the developed application was of the same type, re-using the necessary functions for setting up the connection with the Motive program and extracting the tracking data. Features were then added as necessary for the specific purpose of tracking and controlling the robot. This entailed creating new classes that deal with interfacing with the robot as well as the logic involved with the calibration, target selection and solution generation processes.

Connection with the optical tracking system is not possible unless the Motive program is running simultaneously, and is set up to track the necessary rigid bodies. Hence before running the new program, Motive must be started and a ‘project’ loaded or set up. This Motive project contains the information necessary to track certain bodies, such as the exact marker configurations corresponding to specific rigid bodies, which must be labelled correctly. Certain features of the developed program require different tracking data; for example the calibration procedure only requires that the base and tip be tracked, whereas ‘live body following’ is not possible without tracking an extra rigid body. Hence various project files were set up for the different conditions. The interface of the Motive program, while tracking the base and the tip is illustrated in Figure 4.12.

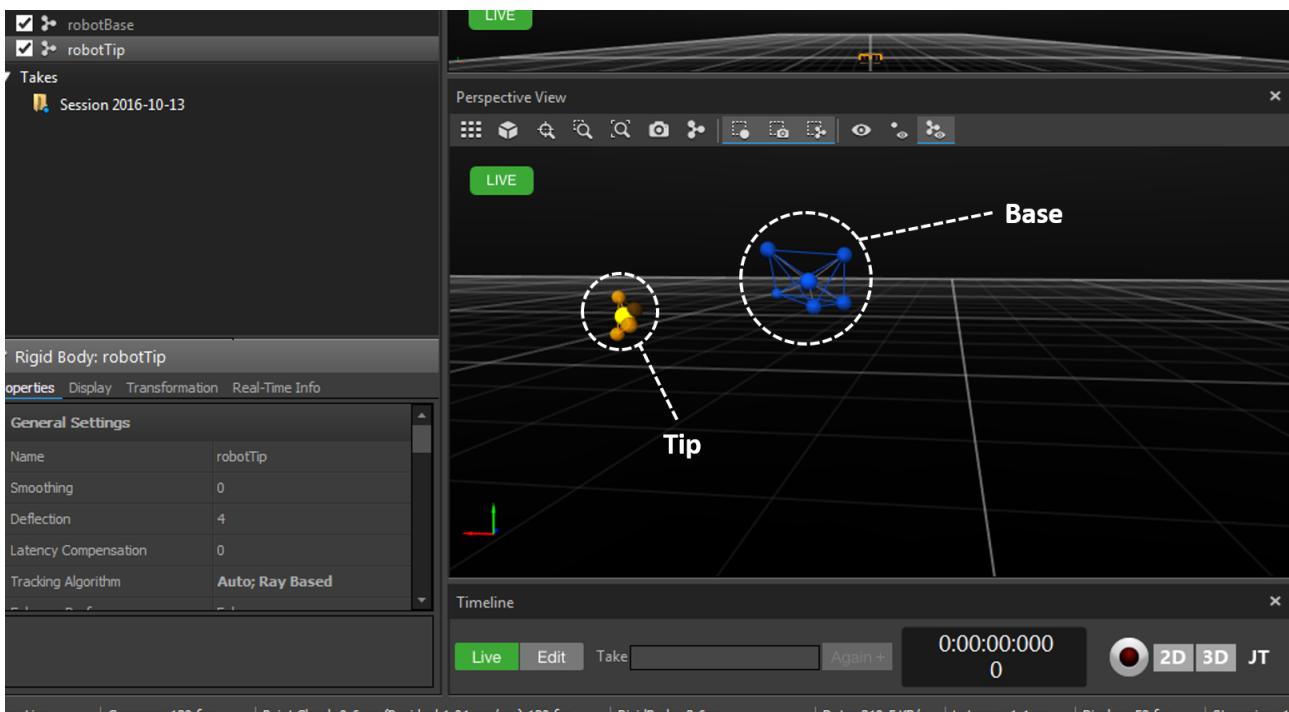


Figure 4.12: User interface of the Motive software, set up to track rigid bodies for the robot base and tip.

Small tests were also added to the program so that the motion of the robot or acquiring of a solution from the regression for instance could be tested without having to fully connect to the optical tracking etcetera. These would use dummy variables where necessary to quickly discern whether functions were performing as intended. The general process of adding a new feature to the program would entail adding a button to the GUI and attaching methods to the callback associated with it. It is often necessary to have this functionality run in a separate thread so as not to hinder the updating of data or the user interface itself (rendering it unresponsive while the operation is carried out). Hence it was essential to ensure thread safety, using a shared syncLock object when accessing shared objects, as well as delegating any user interface changes to the thread responsible for updating it. This simple user interface is illustrated in Figure 4.13.

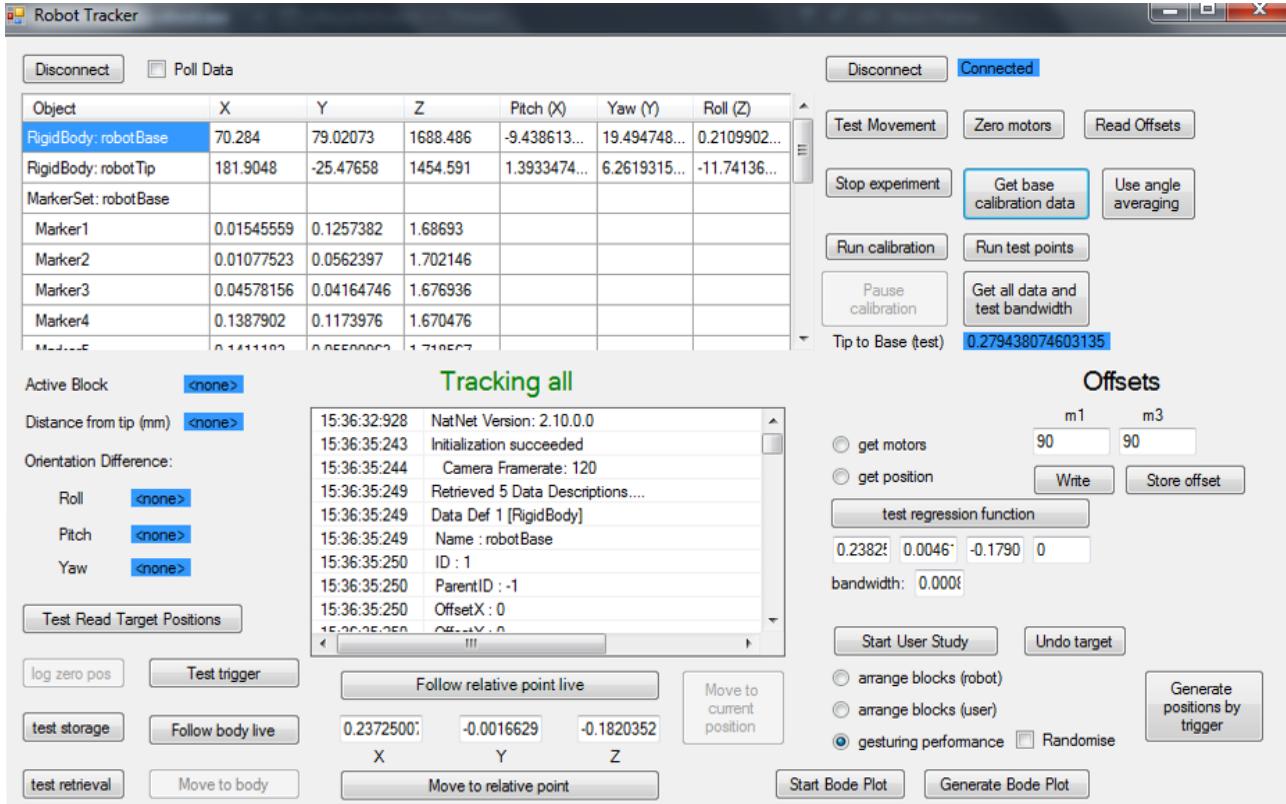


Figure 4.13: User interface of the program for controlling the current status and operations of the robot, as well as for connecting to the tracking system and reading key tracking data.

The upper left and right corners provide buttons for connecting to the Motive optical tracking software and the Arduino for robot control respectively. As the typical procedures regarding controlling the robot depend on analysing tracking data and sending instructions accordingly, both connections must be established before any practical operations can be performed. Hence full connection is required to start an ‘experiment’, which entails creating an Experiment object based on the information provided from both connections. However, as alluded to earlier, a ‘dummy experiment’ will be created without full connection in order to provide some basic functionality so that simple motion and logic tests can be carried out without having to set up and connect to the external infrastructure associated with motion tracking.

A number of options are provided for both testing and essential processes. The calibration procedure is initiated, stopped and paused (in case of battery failure) for both the main calibration data as well as the test sampling, using the corresponding buttons. Certain options were essential, such as reading stored calibration data into memory, without which the regression function would be impossible. The process mentioned in Section 4.2.1 for discovering the most appropriate bandwidth value can also be carried out. There is a live spreadsheet section in order to display the current tracking data being recorded, such as the position and orientation of the various rigid bodies and associated markers. Similarly, labels have been added to display values that have been calculated from this tracking data, such as the absolute distance from tip to base.

Generally, buttons were integrated in order to easily control the various features of the program. The callbacks attached to these buttons were responsible for altering the GUI appropriately, such as activating other dependent buttons, and initiating the work for the corresponding action. This mostly entailed calling a wrapper function that set up a new thread if required and call the methods in which the bulk of the computational effort is done, passing in any necessary parameters such as user entered information on the GUI. The key features of the program are listed in Table 2.

Table 2: List of key features of the program and their corresponding descriptions.

Feature	Description
Motion Test	Simply undergoes a brief procedure of setting each servo to a value either side of its neutral position to ensure they are all connected and working.
Servo Offsets	Allows offsets to be written to the two servos responsible for vertical motion, to compensate any ‘leaning’ when placed horizontally. Values can be entered and applied, added onto each instruction to the corresponding motor. Can also be stored to file and read in on start-up.
Calibration and Test Points	Runs the procedure associated with recursively iterating the servo angles for each procedure, and saving the tracked data to file accordingly. The calibration can be paused or stopped at any time, if any mechanical parts require attention. It pauses automatically if it doesn’t detect recent motion, implying the batteries need replacing. Of course, the calibration data must be read in from file before any use of the regression function.
Regression Test	Allows the user to enter in a set of inputs and test the regression function to ascertain either the servo angle solution, or the positional solution, for a specific bandwidth. This is especially useful for debugging, and can reveal issues with the stored calibration data.
Test trigger	While running, this function simply prints whether the trigger is held down and when it is released, activating the magnet if it is connected. This was used to eliminate noise from the switch, ‘debouncing’ the trigger signal as appropriate so that it would not falsely assume it had been released.
Move to relative point	Allows user to input relative coordinates of the target to the base and have the tip move to this target. Can also follow this point live, so if only the base orientation is changed the tip should remain in the same physical position.
Move to current position	Takes the actual relative coordinates of the tip and uses this as an input to the solution function. The amount the tip then moves corresponds to the error at that point between the solution and reality. Ideal condition is zero motion.
Follow body live	Allows live following of another tracked body named “bodyToFollow”. The current relative position of this body is repeatedly used as input to solution function. The same method is employed for recording the data for the response test plots, only with the current time value and positional data written to file. Can also just move once towards to the target for small tests.
Generate target positions	Initiates procedure whereby the arm remains straight and the user clicks the trigger to log the absolute position of the tip at the time. When stopped, all of the logged positions are then written to file, with the filename depending on which radio button is checked.
Perform user study	Allows a specific variant of the user study experiments to be performed, depending which radio button is checked. Stored positional data for the specific experiment is then loaded from file and used as an order of inputs to the robot. Pressing the trigger advances the current target position to the next in line. Also an undo trigger button to revert back to a previous position in the order if the trigger was pressed accidentally.

The core classes of the program are illustrated in Figure 4.14. Note that only the essential fields and methods that dictate how the program operates are shown, with the boilerplate NatNet methods, the smaller sub-methods and the less critical methods for testing and set up all excluded for simplicity.

1. RobotTracker - The starting class that was built upon from the original NatNet code for interfacing with a tracking system via a simple Windows Form Application. This class is responsible for initiating the connection with the tracking system, as well as dealing with the corresponding data it receives. On top of this, it contains objects for the other main classes and methods that instantiate and utilise them. This is mostly achieved through callback methods associated with the user interface buttons, giving control to the user.
2. Experiment - The class that extracts the key information from the tracking data into specific variables, and performs the logic required for ascertaining the values that need to be passed into the regression function, and performing the regression itself. This entails all of the steps outlined in Section 4.3 regarding converting the target orientation and finding a sphere intersection etcetera. The calibration procedure, and the loading of the calibration data, is also performed in this class, along with other test processes.
3. DataPoint - An object to store the motor angle vector and its corresponding relative tip-to-base position and orientation values as recorded by the tracking system. Many of these objects will make up the calibration data, and the values contained within them will be used when the regression function is performed, depending on the type of input/output. Serializable as with CalibrationData.
4. CalibrationData - A collection of DataPoint objects, that can be accessed as if it were an array with an index, adding and removing points as necessary. Of course, this will be serializable as it will need to be written to and read from disk.
5. RobotControl - This class is responsible for physically controlling the robot via its connection to the Arduino which in turn controls the servomotors. A connection is established with the Arduino and values are sent via serial connection, which are subsequently interpreted by the Arduino script and servo signals are applied accordingly. As mentioned in Section 4.3.3, the values of the current motor angles are compared with their targets, and iterated one degree closer if required before being written to the servomotors together.
6. UserStudy - This class is used for carrying out a user study with participants. It is designed to extract pre-saved 3D positions value from file and load them into an array for the robot to access in order. It is constantly updated and informed of the trigger status and the base position to determine the target position relative to the base and whether to move on to the next target (if trigger pressed).

RobotTracker : Form	Experiment																								
<ul style="list-style-type: none"> - currentFrame: FrameOfMocapData - syncLock: object - UIUpdateThread: Thread - experiment: Experiment - controller: RobotControl 	<ul style="list-style-type: none"> - controller: RobotControl - robotBase: RigidBodyData - robotTip: RigidBodyData - storedCalibrationData: CalibrationData - motorAngles: int[4] - relativeTipPosition: float[3] - bandwidth: float - eulerAnglesRobotBase: float[] - experimentRunning: bool 																								
<ul style="list-style-type: none"> + setupConnection(): + updateUI(): + updateData(): + m_NatNet_OnFrameReady(FrameOfMocapData data, NatNetClient, client): + attemptRobotConnect(): + requiredObjectsTracked(): bool 	<ul style="list-style-type: none"> + convertTargetOrientation(float[] targetPos): float[] + featureScaling(): + buildRotationMatrix(float[] baseRotation): float[] + update(FrameOfMocapData newCurrentFrame): + NWRegression(float[] input, RegressionInput type, float bandwidth): double[] + sphereIntersectionConvert(float[] relativeTarget): + calibrate(bool testSampling): + liveExperimentThreadLoop(): + getData(string filename): + bandwidthErrorPlot(): + saveDataXML(string filename): 																								
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Figure 4.14: Core classes and their associated fields and methods that are most central to how the program runs.

5 Experimental Procedure

In order to evaluate the new handheld robotic device, it was important to identify the key characteristics that need to be identified so that the aims of the project can be achieved. This project is primarily focused on the design of a new device, and importantly, how it can utilise pre-acquired task knowledge to effectively cooperate with the user. Specifically, it is the alleviation of cognitive effort that is of concern, as this demonstrates the notion that operators unskilled or untrained in a certain task could achieve the objectives regardless through assistance from the robot. Therefore it is essential to highlight this ability, and as such, a user study was to be carried out to compare the completion of a mentally demanding task without mental assistance from the robot, to a physically similar task where the cognitive burden is dealt with by the device, gesturing to the user the required actions.

The physical performance of the robot is of much less importance in this project, based on the design and construction taking place over a much shorter time-scale than is typical for robotics. However, it is still necessary to evaluate certain traits that would directly affect how effectively the robot can gesture (or cooperate) with the user. As such, it was necessary to determine whether the response characteristics of the robot were sufficient enough to actually carry out a user study test. For instance an excessive lag at typical frequencies could seriously hinder the cooperation with the user and, in turn, the task performance. These traits could be dependent on the mechanical design of the robot, or the underlying algorithm and data that governs how the robot responds. Therefore, it was important to quantify the control performance of the robot in terms of step and frequency response. To complement the user study evaluation, it is also beneficial to test how effectively and accurately the robot can gesture to specific target points. Therefore an experiment was set up to ascertain how reliably desired physical locations can be conveyed to the user.

5.1 Response Performance

In order to measure the response of the robot to various target inputs, it was necessary to constrain the robot and assign a live target that could be varied accordingly. As such, the robot was clamped in place using a vice, similar to the calibration procedure in Section 4.2.1. The OptiTrack Duo was then set up to have a clear view of the both the base and tip of the robot. Then, in the motive software, a new rigid body was defined using a small ‘wand’ made up of three-markers, as illustrated in Figure 5.1. The pivot point of this rigid body was then set as one of the single markers, giving an actual visual indicator in the real world of the 3D point that is being tracked.

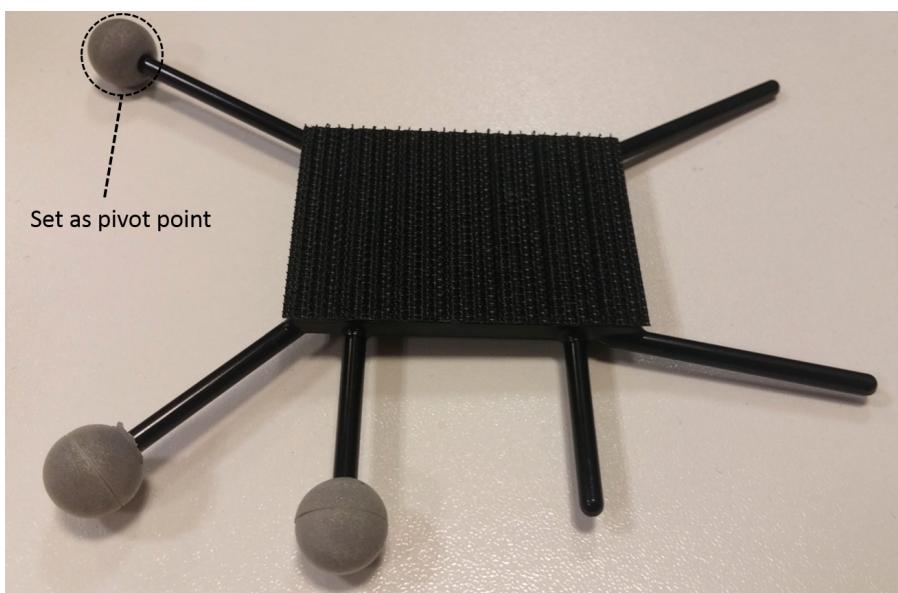


Figure 5.1: Wand used for live object tracking during response tests, showing which marker was used as the point to follow.

The absolute position of this wand, as ascertained by the optical tracking and assigned to the field of a rigid body object in the program, could then be extracted with each frame and used as the input to the general algorithm, converting it to a relative target position in the local axes of the robot and obtaining a motor angle solution. Of course, the multi-threaded technique of ascertaining the solution while simultaneously iterating the motor angles towards whatever happens to be the current solution, as covered in Section 4.3.3, is also used so that the wand could be used as a live target for the arm to follow.

Once in place, the wand was held at a point deliberately outside the range of possible solutions from the robot, meaning that it had to use the closest calibration point to gesture in that direction. This point was outside the range in both the X, Y and Z dimensions so that the point that the robot moves to for gesturing is repeatable; even if there are small differences in the position of the wand, as long as it is consistently outside the range of recorded values in the same directions each time then the robot will gesture at the same point. In this case, the starting position of the wand would be up and to the right, if looking at the robot head on down the axis of the arm. The wand could then be moved vertically down to another point outside the range of solutions (to the right and down) causing the program to find another set of solutions as it moves down. As long as the wand is always kept outside the possible solutions in the X direction, it should follow a vertical path downwards to the new max range gesturing position, while remaining at its maximum X position the whole time. Again, this makes the motion more repeatable, in that as long as the wand follows roughly the same path each time, the arm should follow the same exact path. This experimental set up as well as the motions of the target and the arm is illustrated in Figure 5.2.

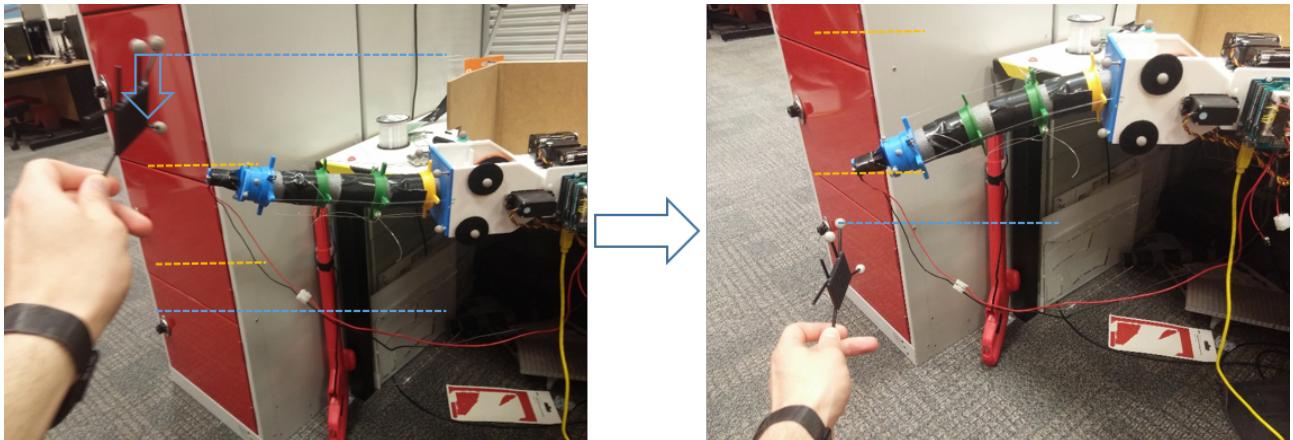


Figure 5.2: Tip of robot follows motion of wand, gesturing at the extreme positions

Once this was set up and the arm could follow the motion of the target wand, gesturing when it was out of range. The subsequent steps were to record the response of the arm. This procedure necessitates the logging of the positions of the target and tip at a range of time steps. Therefore, when starting a response plot by clicking the appropriate button on the GUI, a timer would start and the robot would commence following of the target wand. At each interval of around 50ms, the positions of the wand and tip were logged. Finally, once the response plot was stopped, the recorded data was written to a csv file for graphing.

This process was carried out for two types of response, where the Y positions of the target and tip could be plotted as they are the key variables for the input motion. Firstly, a step response was performed, where the target was held still in the start position then moved rapidly down to the next point, roughly within the window of the logic delay before the program attempts to solve for the next target position. Finally, the positions were recorded while the target wand was moved up and down at a roughly constant frequency. This was then repeated at higher frequencies, until anything higher would be difficult to perform by hand while maintaining a constant rate. In total, eight different frequencies were used to perform a basic assessment of the frequency response.

5.2 Effectiveness and Accuracy of Gesturing

In order to assess how effectively the robot could gesture to a target, a small experiment was to be carried out. This had to provide a means of ascertaining whether the device could accurately convey its desired location to the user, when other potential targets were nearby. As such, the user should be able to differentiate between the correct targets and its neighbours, which would be imperative in alleviating mental workload. The experiment set up for this procedure was based around moving to physical target bodies; these were selected as lightweight foam blocks. The blocks were 7cm in width and height, with the depth ranging from 3.5 to 7cm. The depth is of less importance as they were to be arranged in such a manner that the robot gestures to the centre of the front face, giving a target surface area of 49cm^2 , which is thought to be a typical target area for manoeuvring physical objects in applications that don't require identifying targets in a high precision environment, such as identifying correct blocks in a construction scenario.

The blocks were to be arranged in a four by four stack, giving a total of 16 blocks in a wall that was 28cm by 28cm. Then, using the technique mentioned in Section 4.4, the 3D target points, corresponding to the tip of the robot being at the centre of the front face, were to be obtained for each block. In order to minimise any errors, uncertainties, or potential accuracy limitations of the OptiTrack Duo, the best position to place the camera would correspond closely to the same relative location to the device that it was at during the calibration procedure. This took place with the robot angled at about 45° to the front of the Duo, so that it maintained a clear view of the markers on the tip and the base at all calibration points. Therefore, so that the response of the robot does not hugely depend on how accurately the Duo can give the relative orientation of the device to when it was calibrated, it was to be placed in a similar relative position in practice. The physical set-up for this experiment is thus illustrated in Figure 5.3.

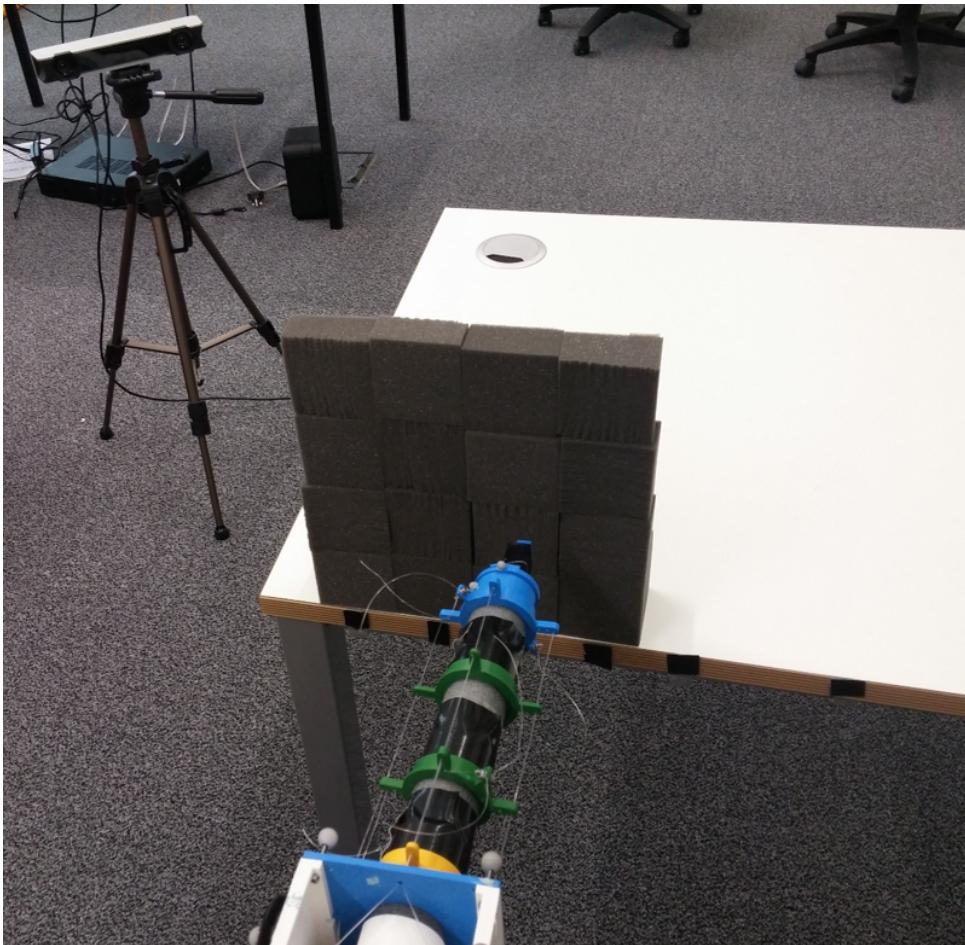


Figure 5.3: Set-up for the gesturing effectiveness experiment

The position determination procedure entails tracking the tip, positioning it in the desired location, and pressing the trigger to log the current coordinates to file. However, this can have issues when considering the optimal position of the optical tracking device. The problem then arises from visibility of the tip during this target position logging procedure. With the duo positioned optimally for accuracy, it cannot maintain line-of-sight with the tip once it passes behind the wall of blocks. As such, the 3D locations had to be logged without having every block in place. A compromise then, was to assemble only the vertical stack on the furthest side. When the tip was lined up with these blocks, there are no other blocks obscuring the view from the camera, so they could be logged accordingly. Then, by pre-marking the centres of each column on the surface that the blocks sit, this end column could be shifted over by the width of one block, representing the next closest column, and the positions logged. The process is repeated until all 16 positions have been logged, before placing the actual blocks in their correct positions. This procedure is illustrated in Figure 5.4.

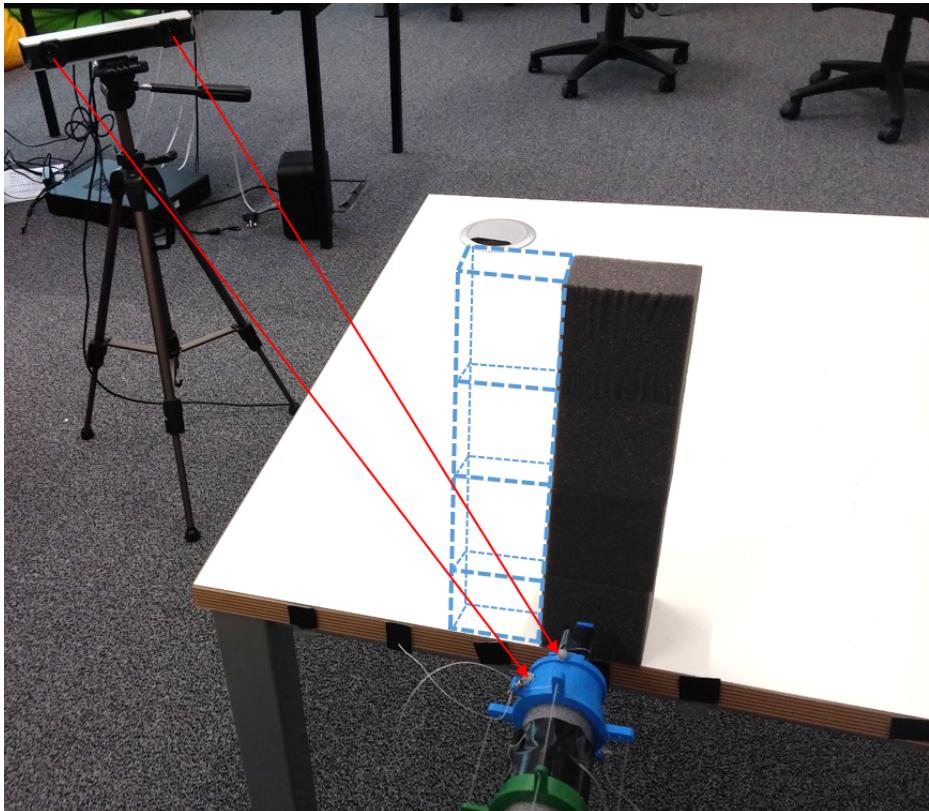


Figure 5.4: Technique used for logging the target positions of the blocks, the dashed lines shows where the column will be moved to next, with the OptiTrack maintaining visual contact

Of course, the issue of tracking the tip would then reoccur once the wall is fully in place. To move the tip towards the target position, the algorithm only needs to know this position relative to the base, which it will then utilise the calibration data to obtain a motor angle solution that should result in the tip moving to the same (or the closest to) relative point. Therefore, in order to actually respond to target inputs, the program does not need to know the actual position of the tip at all. Therefore, when carrying out this experiment, the Motive software was re-configured to only track the base of the robot, which, when positioned so the tip can move towards targets, will remain far enough from the wall so to be visible at all times by the Duo.

The logged positions were arranged in such a manner that the bottom right of the wall (as viewed by the user) would correspond to the first position, with the next position one to the left and so on. Upon reaching the end of a row, the subsequent position in the order would be the block at the right hand edge of the next row up. This order was referred to by zero index, with the bottom right block assigned to 0 and the top left assigned to 15, so that the positions can be loaded from file into an array of 3D vectors, and the notation for the physical order will correspond to the indices of the coordinates array.

Then, when performing the experiment, the stored block positions are loaded into the array, and a new array of five integers is formed by selecting random values from 0 to 15, representing a random order of positions of blocks. A new array of five target positions is then created, by accessing the stored positions at the indices according to the array of integers (position notations). An example of this random sequencing is illustrated in Figure 5.5. The operator has no indication as to what this new sequence of five targets is, except for the arm gesturing to the next target. The user could then move the arm so that the tip reaches its desired point, and state which block index position they think is the current target. Clicking the trigger then serves to move on to the next target position in the random order, and the process is repeated until all five targets have been cycled through. Once the experiment is stopped via the GUI, only then is the random order of position indices revealed, so that the order suspected by the user can be compared with the actual order, revealing how reliably the positions were conveyed by the robot gesturing.

15	14	13	^{5th} 12
11	^{3rd} 10	9	8
^{2nd} 7	6	^{1st} 5	4
3	2	^{4th} 1	0

Random order = $\{ 5, 7, 10, 1, 12 \}$

Figure 5.5: Positional order of the wall of the blocks as observed from the front, denoted in black, and an example of a randomly generated order of positions for the experiment, denoted in blue.

5.3 Alleviation of Cognitive Workload in Users

Given the aims of the project, it was imperative to investigate whether the device could actually perform its intended function and further prove the potential for cooperation between humans and handheld robotics. Specifically, its ability to draw on task knowledge to interact with the user to reduce perceived mental workload must be evaluated. The most appropriate way to carry out this evaluation entails a live user study, in which participants use the robot in practice, and specify the extent to which it mentally assisted them. As such, an experiment was designed in which the users would perform two tasks using the robot to place coloured blocks in a specific order into a box. This was accomplished by attaching metal strips to seven of the foam blocks from the gesturing effectiveness experiment, and setting the program so that the electromagnet was activated and the arm held straight when the trigger was held down. Coloured stickers were then attached to the front face of the blocks to give seven unique blocks: red, orange, yellow, green, blue, white and purple, which were then placed in a straight horizontal line at the front of the table. As the physical accuracy was not under investigation here, a conservative spacing between blocks was selected at 7cm. The arrangement of blocks for the user study is illustrated in Figure 5.6

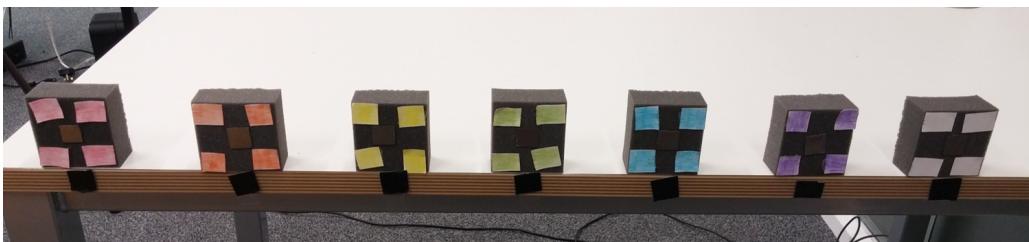


Figure 5.6: Arrangement of the coloured blocks, with metal strips, used for the user study.

One of the tasks entailed dispensing the blocks in a sequence that required conscious cognitive effort in order to follow correctly, where the arm of the robot remained straight for the duration of the task. The only response to the trigger in this case was to activate the magnet. The instruction for this sequence was to place the blocks in an order that was alphabetically ascending for the *third* letter of the colour. That is, A comes before B, which was made clear to the user when informing them of the sequence instruction. Only six of the blocks were to be dispensed, with the final one to be left on the table, serving as a dummy. Once the instructions were acknowledged by the user, a timer was started and the order of the blocks they dispensed was recorded, with the timer being stopped after the sixth colour entered the box. The correct order was thus:

1. ORANGE
2. RED
3. GREEN
4. WHITE
5. YELLOW
6. PURPLE

However, if an incorrect block was selected, it would only count as a single error. That is, after an incorrect block, the score would then be based on the correct ordering of the remaining blocks, whatever they may be. Before the task, it was important to ask the user if they were colour blind, or non-native speakers of English, and note it if so. They were then asked to verbally state what colours were laid out. This task served to simulate a mentally taxing set of operations, where the user must apply cognitive effort in order to perform successfully. The nature of this task took inspiration from the fact that typical sorting tasks have been shown to result in cerebral activation of the frontal lobe in healthy persons [53], the area of the brain responsible for problems solving and memory. These mental function are thought to be the most pragmatic to assist with in order to alleviate perceived workload, and potentially improve performance. Note that this task was designed to be generally achievable through a degree of mental effort, not so challenging as to cause difficulties in actually completing the task correctly. This is because the investigation is more focused on how the device can actually cooperate and provide mental assistance to improve performance and/or alleviate effort, as opposed to enabling the completion of tasks that would otherwise be impossible in users.

For the assisted task, a pre-defined order of six blocks was created, as before, by moving the tip to the target positions and logging it with the trigger. Although the initial selection of this order was random, it was held constant as to be the same for each participant. Again, visibility issues were encountered when all of the blocks were laid out so markers were put in place and only one block was used to log the positions, moving it between the markers. The base was again the only rigid body tracked during the experiment, for the reasons mentioned in the gesturing effectiveness experiment. The users would then be unaware of this order, and upon commencing the task the timer would be started and the robot would gesture to the next target. When the trigger was held, the magnet would activate and the arm would straighten up for easier manoeuvring of the blocks. Once the trigger was released, the arm would then begin to gesture to the next target, until after the sixth target when the experiment would stop and the arm would remain straight. Of course, if the trigger was released accidentally, the arm would move on against the user's wish. Therefore a button was added to the GUI to effectively 'undo' the trigger press and move back to the previous target. The top-level process associated with the program flow for the user study is given Appendix H.4. An example of the physical procedure of the assisted task is illustrated in Figure 5.7.

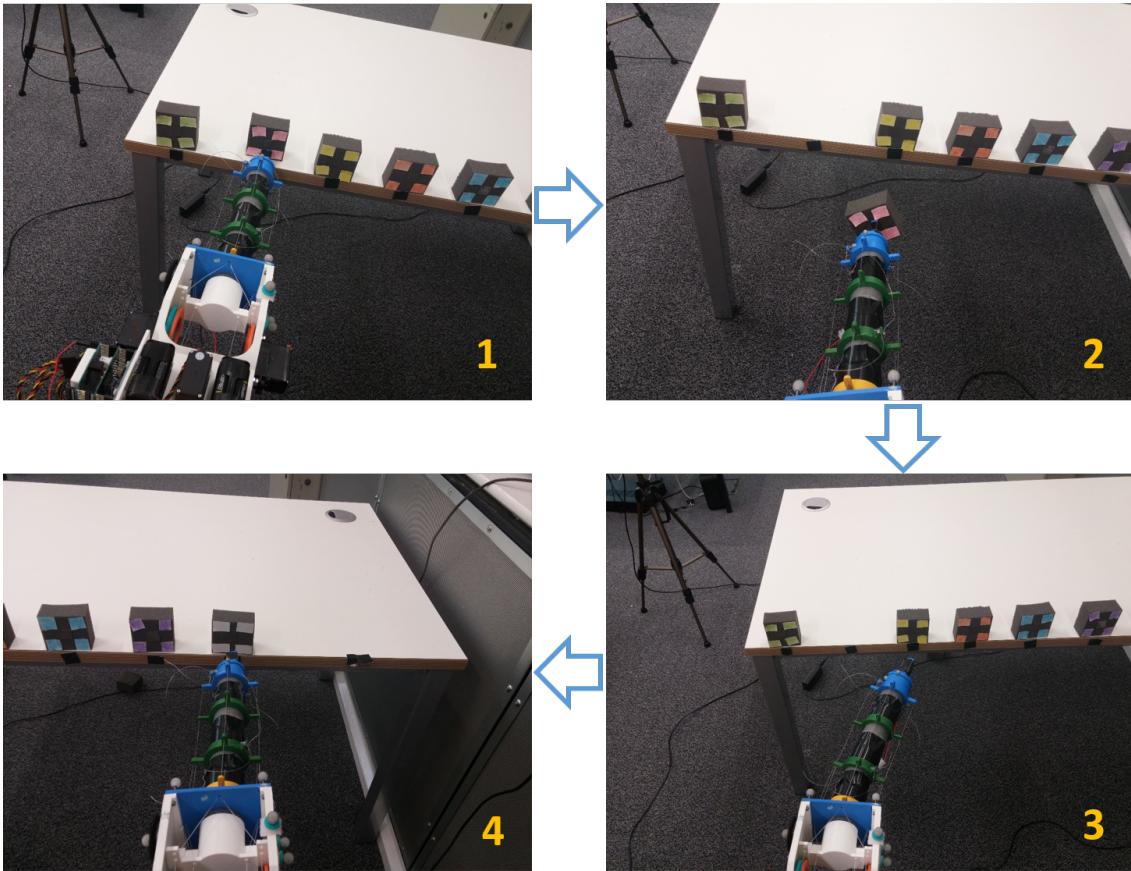


Figure 5.7: Typical example of the assisted procedure. Upper-Left: Robot has gestured the user to the position of the red block, Upper-Right: User activates trigger and dispenses of block, Lower-Right: Robot moves onto next block in sequence, gesturing to the right, Lower-Left: User follows gesturing until reaching white block, before repeating the process until completion

Before the assisted task commenced, a brief demonstration was given to the user, using a different and shorter pre-defined sequence, and they briefly practised using the robot while it gestured to a target. If, in the real task, an error was made and an incorrect block was taken, difficulties may arise, where the robot could later gesture to an empty space. In this event, a spare block would be placed in the empty space for picking up. These spare blocks were uncoloured as, due to the nature of this task, the colours are unimportant as it is the order of positions that is logged. So a single erroneous selection would only count as 1 mistake, providing the following order of selections were correct. This assisted task itself serves to represent the robot drawing upon task knowledge to gesture effectively.

In this case, the task knowledge is just a pre-defined sequence of positions. However, this serves as a generic proxy for more specific tasks, in which, for example, the details of the task could be entered into a computer or captured via camera, to ascertain the necessary sequence of operations. Of course, in this case, the program could be set up to receive user-entered colours and corresponding positions to determine a correct order, though this would be trivial and provide no real benefit. The real focus is the robot gesturing a set of positions which are unknown to the user, whatever they may be, to reduce the mental effort of the user working them out.

Upon completion of both tasks, a modified TLX form was then given to the participants to fill out. As covered in Section 2.4.4, this covered the key perceptions of task load; mental demand, temporal demand, perception of performance, total effort, frustration and physical demand. The latter is of little importance in such an investigation, with the two tasks expected to be identical in this regard, but was included for completeness nonetheless. This was filled out for both the mentally assisted task (gesturing) and the colour sequence (unassisted) task. This modified TLX is given in XXXX. It was hypothesised that the completion time, relative performance and perceived workload would all be improved upon with the gesturing assistance compared to the mental sequencing task.

6 Results and Discussion

6.1 Response Performance

6.1.1 Frequency Response

After analysing the positional data for the results, the actual amplitude of the motions of the target and the tip of the arm could be ascertained. It was found that for the frequency response experiment, the amplitude of the target motion was mostly constant, as intended, at around 175mm (350mm peak to trough). As mentioned earlier, this amplitude was larger than the capped vertical range of motion of the arm, so that the arm moved from gesturing position to the other. The mid-point of the motion of both bodies was roughly at the same point in the Y direction, giving an equally distant target position on each side of the centre of the robot. The maximum amplitude of the arm in terms of the half the distance between the maximum and minimum Y positions from the calibration data (maximum cable tension) was recorded at 75mm. Hence an extra clearance distance of around 100mm would be present on each side of the arm from the target wand when stationary at the extreme values.

The target wand was found to oscillate at a range of eight frequencies from 0.4 to 2Hz. This was calculated by measuring the average time between peaks of the target motion, giving the wavelength, and using the standard equation:

$$\text{frequency}(Hz) = \frac{1}{\text{wavelength}(seconds)} \quad (6)$$

At each recording, a portion of the physical response graph would be identified where the frequency was mostly constant, as shown in the example in Figure 6.1, from which the amplitudes of the tip could then be calculated and averaged (the amplitude of the target was roughly constant). The magnitude of the tip amplitude in relation to the target amplitude was then converted in to decibels using the average values at each frequency with the following standard equation, and the resulting bode plot for the amplitude response is shown in Figure 6.2.

$$\text{magnitude}(dB) = 20 \log \left(\frac{\text{tipAmp}}{\text{targetAmp}} \right) \quad (7)$$

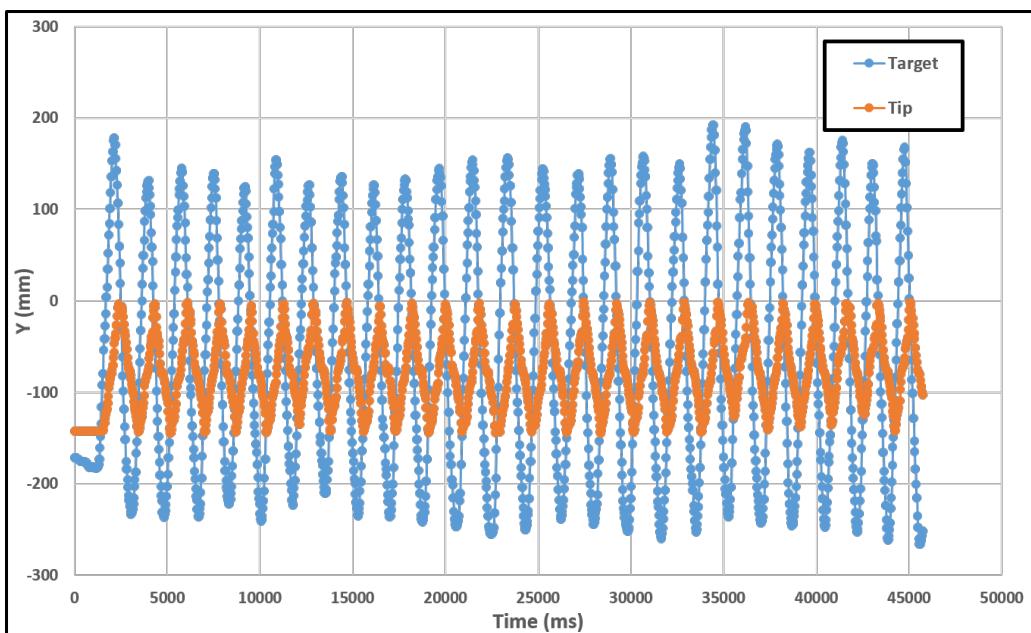


Figure 6.1: Example of the frequency response of the tip to the input of the target position (in Y direction).

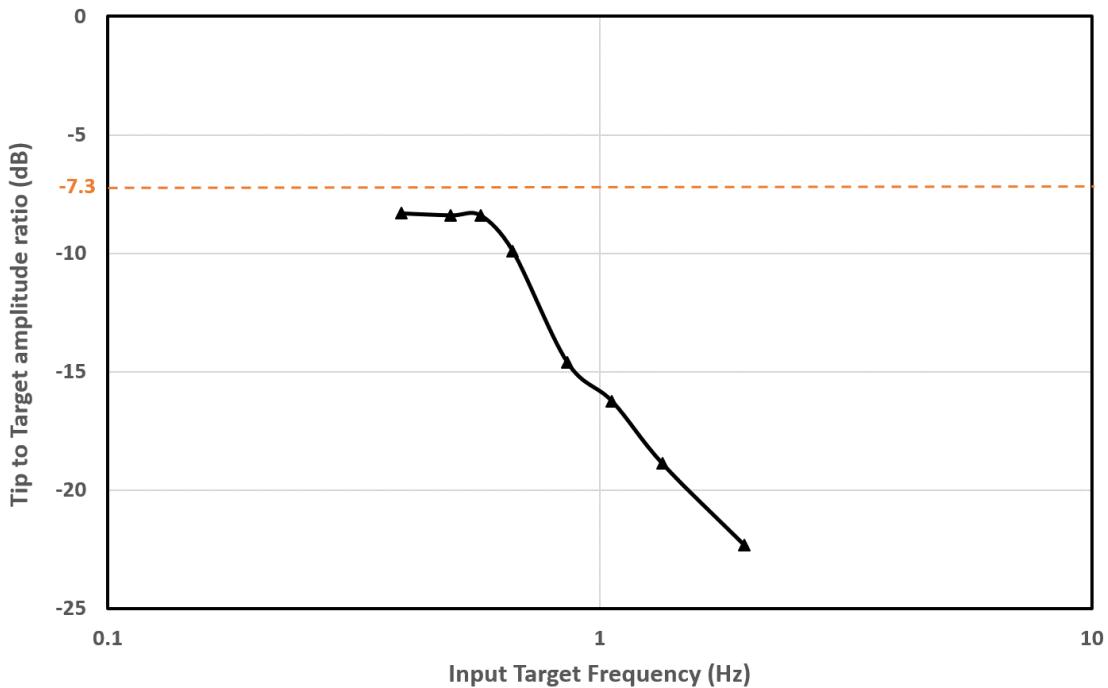


Figure 6.2: Amplitude response (in dB) of the tip to varying target frequency.

The amplitude response shown by the graph appears to be particularly small compared to the input amplitude. Typically, it would be expected that the amplitude (in dB) would be zero, or close to, with small frequencies, which is not the case in this response. However, it is important to note that due to the nature of the experiment, it is impossible for the amplitude of the output compared to the input to be 0dB. This is due to the fact that the physical amplitude that the target wand was oscillated at was greater than the maximum amplitude of the arm, at least with the imposed limitations. Therefore, the dashed line has been plotted on the response graph to indicate the theoretical maximum amplitude of the tip compared to the wand. The reason for this was to be certain that the arm is covering its full motion, by exceeding its range above and below so that it had to gesture to its extreme positions.

This maximum amplitude would be around -7.3dB, where the peak to trough distance of the tip is the same as the difference between the max and minimum recorded Y values from the calibration data. As seen in the response graph, this maximum is never reached, even when the frequency of the target oscillation is reduced to a point where the response appears to plateau. There are a number of reasons why this is the case. The first possibility is that the frequency has not been reduced enough to observe maximum amplitude response, however, this is not the case as at the lower frequencies, the arm motion was observed to be complete, coming to a full stop at the peak and trough before the target moved past it again. Another reason is that the max and minimum Y values from the calibration corresponded to when the tip was at different local X coordinates e.g. pointing to the left, not the right, as in this test. Again, this is unlikely due to the local and global Y axes being the same during the calibration procedure (base was clamped horizontally). Also, the issued servo angles would have been symmetrical about the arm axis, so the servos responsible for vertical motion would have been at the same values at some point for gesturing towards the left and right.

The most likely cause of this maximum amplitude not being met is due to a gradual loss of tension in the cables, highlighting one of the main weakness of cable driven systems. The actual amplitude at the lower frequencies for the plateau was -8.3dB, being about 1dB shy of the maximum possible. This corresponded to an amplitude reduction of about 7mm. This value can thus contribute to inaccuracies in positioning, particularly at the extreme positioning. As this figure is not dissimilar from the error associated with the kernel regression testing, it is essential that the cables must be checked for tension before every user study test. This result was also the inspiration behind the development of the program feature that applied an offset to the arm so that it was straight when the servos were zeroed.

The actual value of the amplitude appears to drop off at around 0.7Hz reaching a value of -16dB (9dB below the max potential here) at around 1Hz. For this device and its intended applications, of mental assistance rather than physical precision, it is not expected to be used with a target that fluctuates between the maximum range at a rate above 1Hz. Therefore, as long as the robot maintains an easily perceptible amplitude at this frequency, which it does (around 56mm) then it is not a worry for the user study. The clear act of the arm moving in one direction is in itself an indication of the direction it will gesture to, and the motion towards the exact target point will not be attempted anyway until there is no relative motion, hence a frequency of 0Hz.

In this regard, the amplitude response is sufficient, at least for the intention of carrying out a user study. What is of more importance however, is the phase response, as an especially high lag for the arm will hinder the responsiveness of the device, and more importantly, contribute to user frustration. The phase shift of the tip in relation to the target could also be calculated for each constant frequency portion of a recording. This was done by averaging the time between the peaks of the target and tip, to obtain a time lag in seconds, and using the following equation:

$$\text{Phase shift (degrees)} = -1 \times \text{lag(seconds)} \times \text{Frequency(Hz)} \times 360(\text{degrees}) \quad (8)$$

This phase shift between the target and the tip of the arm was then plotted for the frequencies, as illustrated in Figure 6.3.

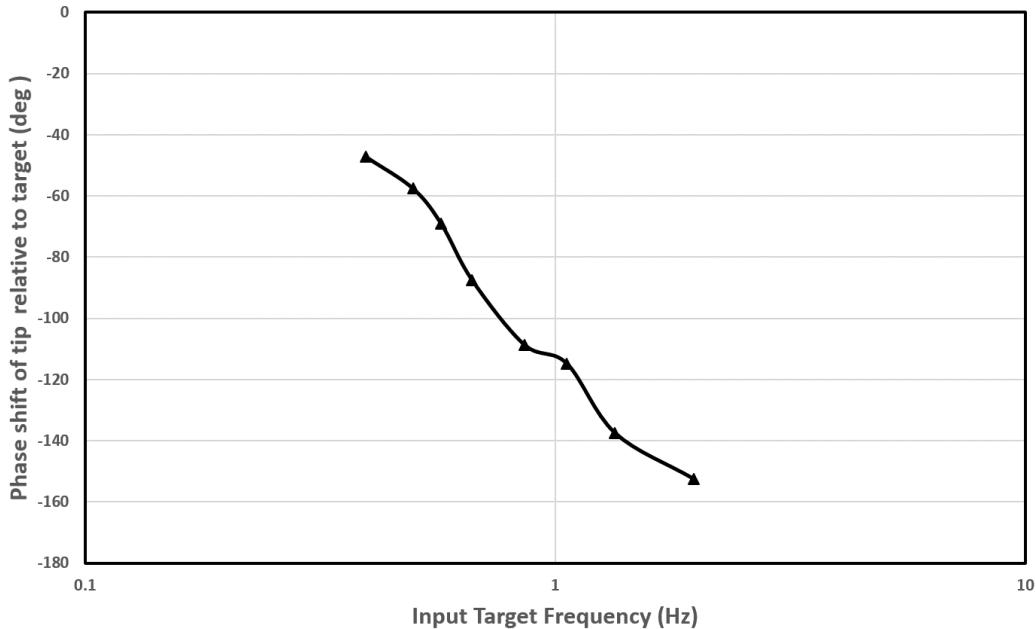


Figure 6.3: Phase shift response (in degrees) of the target motion to tip motion for varying target frequency.

As shown in the phase plot, there is a considerable phase lag for the tip to respond to the target when the frequency of the target variation exceeds 1Hz, with the lag approaching 160 degrees around 2Hz. The naive view here would be to categorise the device with low performance based on these figures. However, it is important to consider the actual context that the device is intended to be used in. The device was designed with the intention of utilising a task knowledge to alleviate the mental effort of its operator. It does through the act of physically gesturing to the desired location. Therefore, in such a scenario, where the user requires the robot to gesture to the next target, it is not as critical to have a rapid response when this target changes. Situations where this physical target change may occur will be typically events where the user carries the device towards the target direction and slightly overshoots the target so the device must now gesture in the opposite direction. Such physical acts are unlikely to occur at frequencies much higher than 1Hz, and will therefore not pose serious problems to usability.

The tasks such a robot would be expected to assist with, and what it was designed to prove, would not require complex mechanical motions in a rapidly changing environment, instead benefiting more from taking away the mental workload which would otherwise be taxing. If the physical performance was imperative, the frequency response may in such case prove unsatisfactory, hindering the performance and benefits offered by the robots as a whole. For this project, it was decided to strike a balance between responsiveness and maintainability by setting the aforementioned motor delay (the delay after each individual servo is incremented by one degree before incrementing the next one) at 4 to 6ms. This was the highest delay found to still move the robot at appropriate subjectively acceptable speeds. This value was explored, being taken down to as low as 1ms where much greater speeds were observed, although reducing it beyond the selected amount was found to induce new problems.

At such small delays ($< 4\text{ms}$), the rapid motion of the servos was found to vibrate the servo horn, at the centre of the pulley, free from the servo shaft, requiring instant repair. In the worst-case scenario, the servo horn was found to shear loose from the glue connecting it to the pulley, which resulted in a lengthy downtime. These two issues came about from two flawed factors of the design; not screwing the horns to the rear servos due to accessibility issues, as well as using relatively weak glue for the pulleys on account of the rarity and potential need for re-use of the specific circular servo horns.

With more emphasis on the physical performance, changes could be applied to the design of the robot to allow access to screw the pulleys to the rear servos, as well as replacement servo horns delivered to allow high-strength glue to be used on the pulley, addressing both of these problems. However, these relatively simple to implement changes would have added more time onto the design phase of the project, which was already strictly capped by the project time-frame. Although the robot could potentially endure the duration of this experiment at the minimal delay, the response was not investigated at such speeds as a fair representation could only be given if tested at the same speed that will be experienced when actually using the robot in real task scenarios. An example scenario that is considered commonplace in such mentally assisted tasks is illustrated in Figure 6.4.

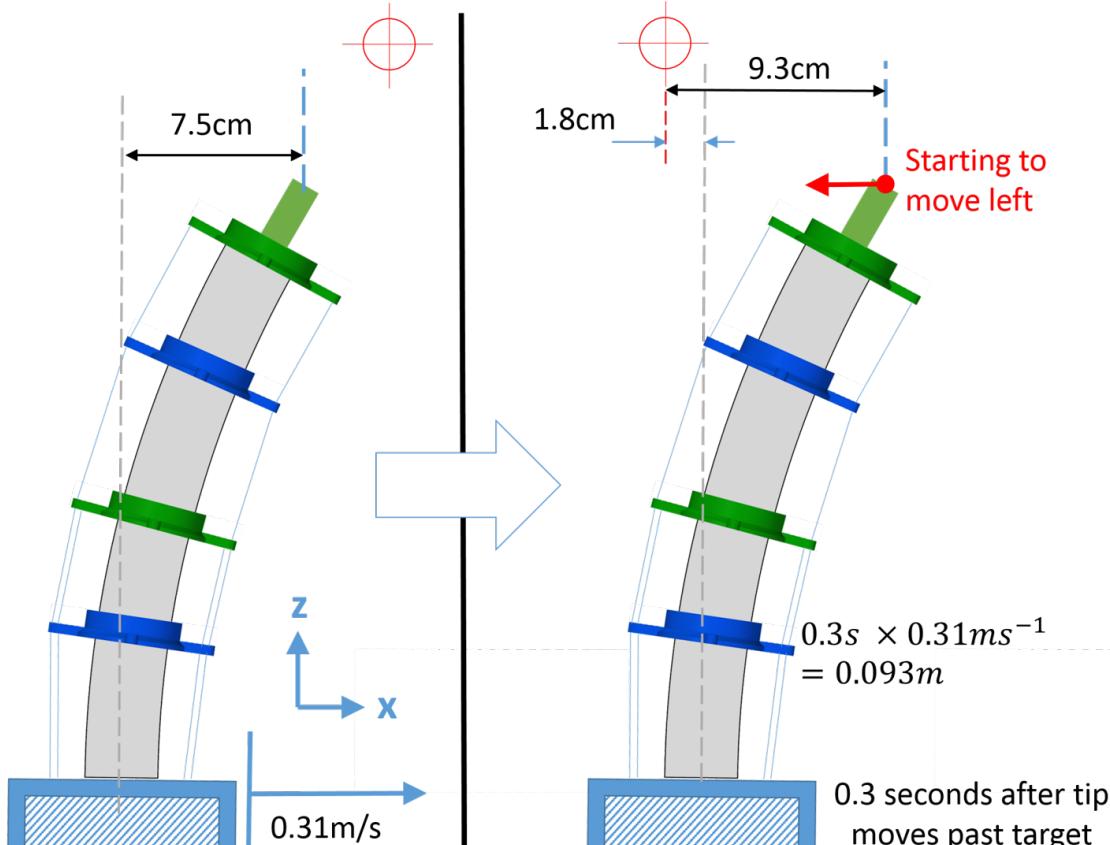


Figure 6.4: Example of typical conditions expected the robot is expected to be subjected to when mentally assisting with tasks, simplified to X translation only, showing potential base overshoot.

It is assumed that in typical applications for this robot, a changing target would not move at a rate from the extreme tip positions at a rate above 1Hz. This is comparable to saying that in half a second, the target position would move across the range of tip motion, which in such a case would be at a speed of 0.31m/s. The phase lag at 1Hz, as obtained from the raw data or Equation 8 and the graph, would be 0.3s (or 114°). In an environment where mental assistance is the primary concern and gestures are responded to, this target change relative to the base could come from moving the device past the target at a fixed orientation, rotating it so the target moves relative to the orientation of the base, or a combination of both.

For simplicity the diagram assumes a fixed orientation translation of the robot towards a gestured point out of range to the right. Eventually a point will be reached where the tip and the target are equal in terms of the X dimension. This in itself can indicate to the user that robot has just passed the target position in that direction, allowing them to intuitively ascertain the general target area, which may be sufficient to locate the target if there are few possibilities in that region, or they may have to wait a little longer for more precise gesturing. Either way, they should logically stop moving. In this case, the base would continue to move after the tip passes the target for 9.3cm, which is about 1.8cm more than the tip would be from the base when gesturing (7.5cm), so the base would roughly only overshoot by a maximum of 1.8cm from the point in line with the target, when the tip starts to move and the user halts. Considering this information as a typical case, where the robot would rarely move faster than this and would also usually be oriented towards the target direction, reducing the overshoot further, the robot appears suitably responsive. Hence this frequency response is deemed appropriate for a robot with the remit of assisting with mainly mentally challenging tasks in a physical environment.

6.1.2 Step Response

Using the same set-up as for the frequency response test, a step response experiment was also carried out. The target wand was moved as fast as possible from one extreme position to the other, and the arm was allowed to fully move to the new position and settle before the subsequent step input. The positions of both bodies along with the current timer value were then logged as before. The resulting step response in terms of absolute position against time in the Y direction is illustrated in Figure 6.5.

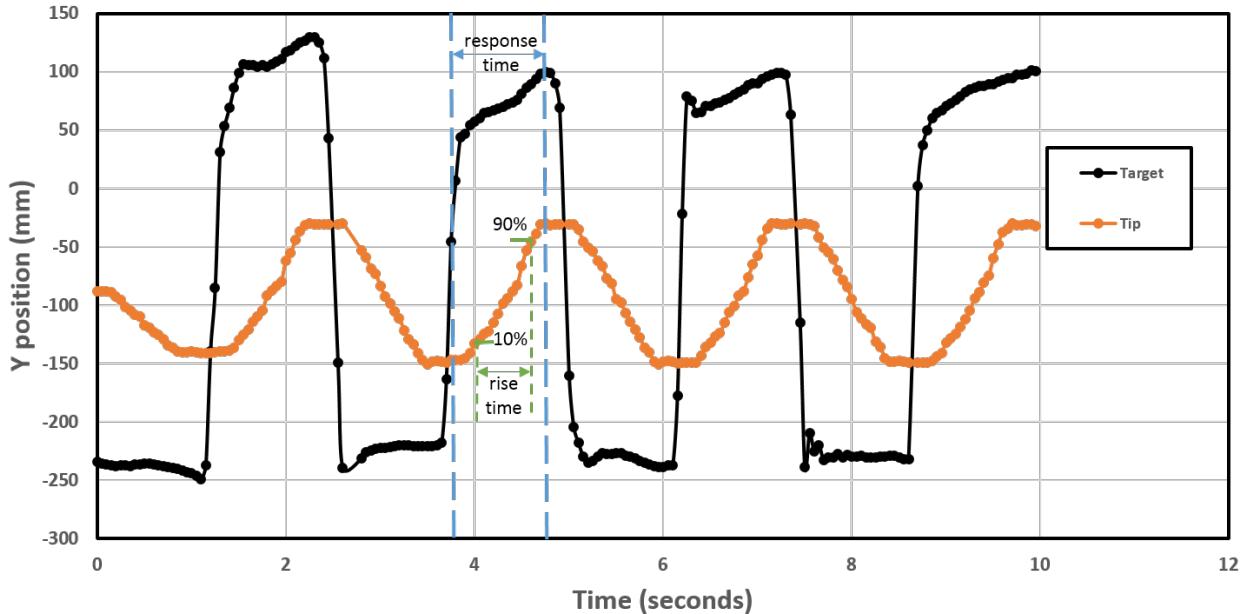


Figure 6.5: Physical response of the tip in the Y direction to a step input from the new target position. Rather than receiving an input and setting immediately jumping to a servo configuration, the algorithm of setting the angles relies on checking the most recent solution, comparing this with the current values,

and iterating the servos closer to the solution one degree at a time with a slight delay after each step. This process was covered in more detail in Section 4.3.3. As such, with a stationary robot, the servos themselves cannot technically overshoot. Once they reach the target angles (in degrees), the program will not iterate them any further. Of course, the tip itself could overshoot past its target based on the momentum of the end effector when the servos stop moving and the flexibility of the arm. However, when the motor delay was experimented with, the range of 4 to 6ms was found to provide smooth motion without any tip overshoot upon stopping. Also, overshoot may occur as a result of the human moving the tip past the target quickly so that it has to change direction, though this is not related to the step response of the robot itself.

Given this way in which the robot responds to target positions, eliminating servo overshoot, the most comparable level of damping that the robot is subjected to, in terms of typical control system terminology, would be ‘over damped’. This implies that the servos could move at a greater speed than they do, while still reaching their target without any overshoot of themselves or the tip, which is a fair assumption. As such, it is common practice to quantify the rise time of the step response as the time taken for the response to move from 10% to 90% of its target motion. This is labelled in the step response graph. As such, this time was found for each step input that was recorded, and averaged to give a rise time value of 0.62 seconds. The total response time, that is, the time taken from the step input (one extreme to the other) until the arm moves to its new steady state position, was found to average at 1 second exactly.

If one considers the remit of such a device, with the user finishing a current operation, resulting in a new target position, the maximum time they will have to wait before the robot moves to the new gesturing position is only a second. Given the user could also intuitively see which direction it’s ‘starting’ to gesture in, the robot can therefore be said to appear suitably responsive. Of course, a more reliable evaluation of the cooperation between the operator and device can only be given by results the robot being used in practice by real users.

6.2 Effectiveness and Accuracy of Gesturing

For the gesturing effectiveness experiment, the test was repeated with one user for a total of 14 times. The stated positions, for the randomly generated list of five indices, were recorded along with the actual values printed by the program at the end of the test. Therefore, a total of 70 random target positions were issued, with the results listed and illustrated in Table 3 and Figure 6.6 respectively.

Table 3: List of stated positions and corresponding real positions, showing percentage success.

Stated					Real					Errors
10	5	14	13	5	10	1	14	13	5	1
0	9	3	7	15	0	9	3	11	15	1
7	13	10	9	15	3	13	10	9	15	1
5	0	11	2	4	5	0	11	2	4	0
12	7	8	5	14	12	7	8	5	14	0
10	13	7	5	3	10	13	7	5	3	0
2	9	0	14	10	2	9	0	14	10	0
3	4	8	15	13	3	4	8	15	13	0
5	0	13	15	9	5	0	13	15	9	0
3	12	11	4	7	3	12	11	4	7	0
5	15	0	3	10	1	15	0	3	10	1
4	10	12	9	0	4	10	12	13	0	1
11	14	10	9	7	11	14	10	9	7	0
Total Errors		5								
Percentage Success		92.9%								

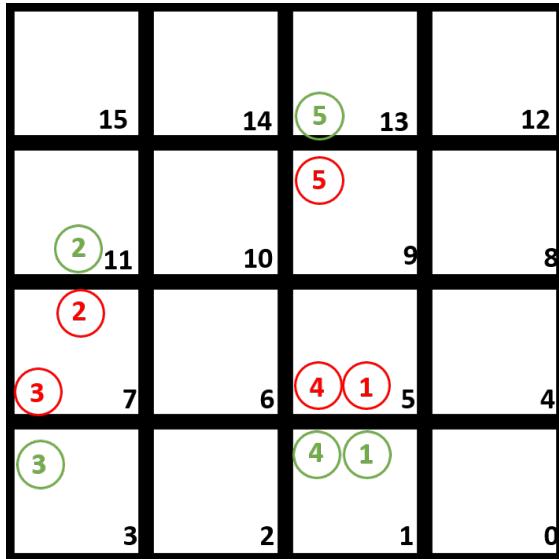


Figure 6.6: Recorded errors for the gesturing effectiveness experiment, shown by the matching numbers with green for the correct position and red for the stated position.

As shown in the error visualization, there were five incorrect statements out of the total 70, implying a total gesturing accuracy for the experiment of 92.9%. Although this is by no means indicative of low performance, the accuracy would ideally be 100% to prove that the robot can gesture effectively to the user its desired position, as a means of alleviating cognitive workload. However, there are some important factors to note when considering this figure. In this set-up, there was zero spacing between the blocks, which is the worst-case scenario for gesturing. In practice, the spacing cannot be reduced any further, and can only cause more gesturing difficulties if the block sizes themselves are reduced. As mentioned, the physical precision for such a device is not under investigation here, and the blocks sizes are thought to be typical of non-precise applications. If greater accuracy was required, it could have been achieved through a more lengthy calibration and testing procedure, logging more physical points. Cable re-tensioning should also be performed during a calibration phase, and before any experiment, if the highest level of accuracy is to be achieved with this design. This was performed with less regularity due to the scope of the project.

Even still, with these factors regarding the accuracy taken into account, the graphic in Figure 6.6 shows that all of the errors came about as an incorrect choice of the neighbouring vertical block. Therefore the horizontal location was correct in all cases. There are two potential reasons for this observation. The first is due to the viewing angle of the user to the device. If the device is held in the intended and natural manner with the handle of the strimmer base, then the operator would be looking vertically down on the axis of the arm from above, that is, down the Y axis according to the local orientation of the device. It is therefore much less obvious from this angle when the arm is gesturing vertically, than when it is horizontally. This could result in human uncertainty as to whether the tip is pointing straight at a block, or to one of its vertical neighbours.

The other reason the vertical gesturing could become less clear is down to the arm gradually ‘sagging’ when held in a horizontal position. At times, the constant force of gravity was found to cause a loss of cable tension on the upper side of the arm (responsible for resisting gravity). However, this effect was mitigated as much as possible by re-tensioning when sagging was observed, as well as the introduction of an offset applied to the servos responsible for vertical motion. The latter was applied at the start of the experiment if a small offset could help straighten the arm out when the servos were in neutral positions, to reduce the frequency of the lengthy cable re-tensioning procedure.

Thus, given the fact that the user study was to be performed with greater block spacing and only on a horizontal plane (where there were zero errors), the accuracy was appropriate for the purpose of the robot. If a vertical element was to be applied to future user study tests involving gesturing, it is advised that there should be a vertical spacing between blocks to make the gesturing clearer.

6.3 Alleviation of Cognitive Workload in Users

The user study to determine how effectively the device could alleviate cognitive effort was carried out with 10 participants. The time taken to complete both the gesturing assisted task and the instructed sequence task was recorded. The recorded times are illustrated in the form of a box and whisker plot in Figure 6.7.

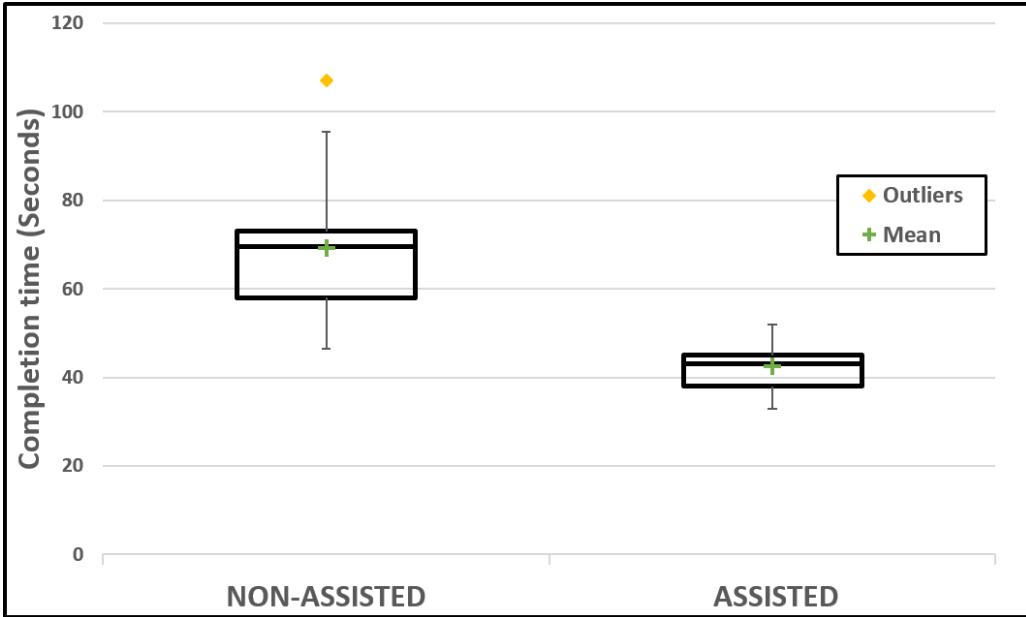


Figure 6.7: Box plots for the completion time of the non-assisted and assisted tasks (lower is better).

For the non-assisted sequencing task, the upper inner fence was defined by the upper hinge (75^{th}) percentile plus the inter-quartile range multiplied by 1.5. Only one value was above this fence, and was thus classified as a suspected anomaly. This value corresponds to the only participant who identified as colour blind, solidifying its status as an anomaly. It can be seen from the plot that the height of the box is much shorter for the assisted task, indicating a more consistent completion time among users. The actual standard deviations of the assisted and non-assisted tasks were XXX and XXX respectively. This was to be expected as the assistance of the robot is designed to take away the mental aspect, and with it, the potential for differences in ability. Whereas this is not the case for the mental demand of the sequencing task.

Once a demonstration and brief practice was carried out with the robot, the operators should all have very similar competence in responding to the motion of the arm, which appears to be validated by small height of the box. The only differences observed in the way the operators used to robot was how some participants tended to respond to a gesture by moving the device at constant orientation, and others tended to rotate the device in the gestured direction and only then move it towards the target. However, this had no discernible differences in the completion time.

Conversely, greater differences among participants were expected in terms of attentiveness and mental response time and as such, more variation in the completion time of the mental sequencing task was predicted. This was proved to be the case by the comparatively taller box plot. The greater range between times may have come about due to the aforementioned cognitive differences, or even because of varying levels of confidence. That is, some users may pause and wait longer until they are absolutely sure of the next block in the sequence, whereas others may take action as soon as they have an idea, which, in turn, may hinder task fulfilment. The completion time box plot shows that the box for the assisted task is considerably lower than for the non-assisted, with no overlap between the boxes, and only a slight overlap of the lower whisker of the non-assisted task with the box of the assisted task. Performing a ‘t-test’ on these results yields a value for the completion times of **5.02**. The degrees of freedom in this case (number of samples in each set minus 2) is 18, and the risk level is assumed to be 0.05 (as per rule of thumb). This t-test result can then be looked up in a standard table of significance

[54], where it is found to be considerably greater than the required value of **2.10**. This implies a statistically significant difference between the two modes and the completion time, and that a strong improvement can be achieved through using the robot for assisting in a task that could otherwise be classed as mentally demanding.

The actual scores, ranked out of number of correctly ordered blocks for whatever remained, are illustrated in Figure 6.8 for each participant. The appropriate box plot for these results is then illustrated in Figure 6.9.

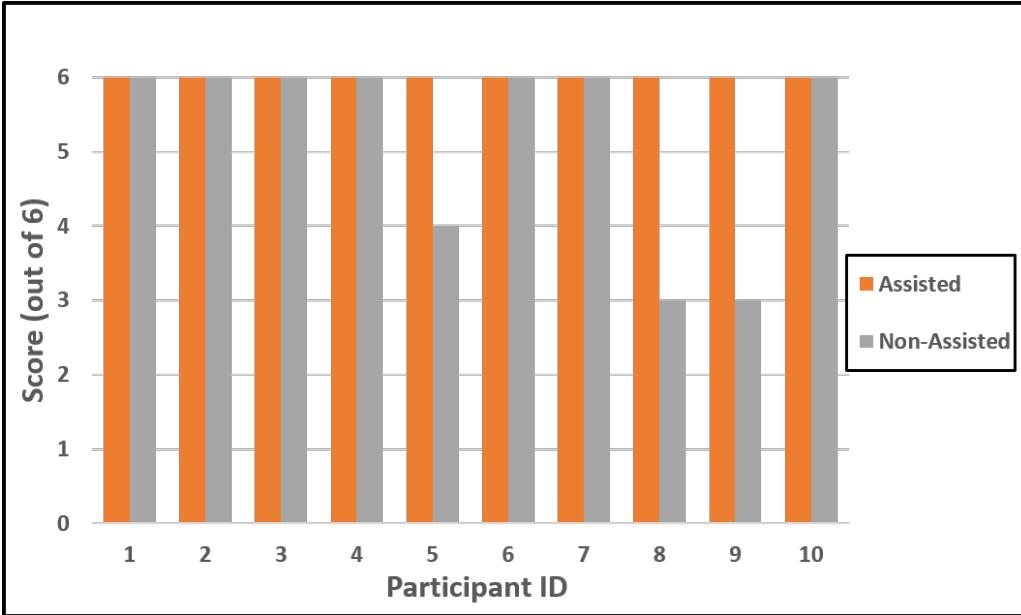


Figure 6.8: Scores for correctly ordered blocks for each participant, note that the scores were based on whatever blocks remained after each selection, so an incorrect choice early on would only reduce the score by one.

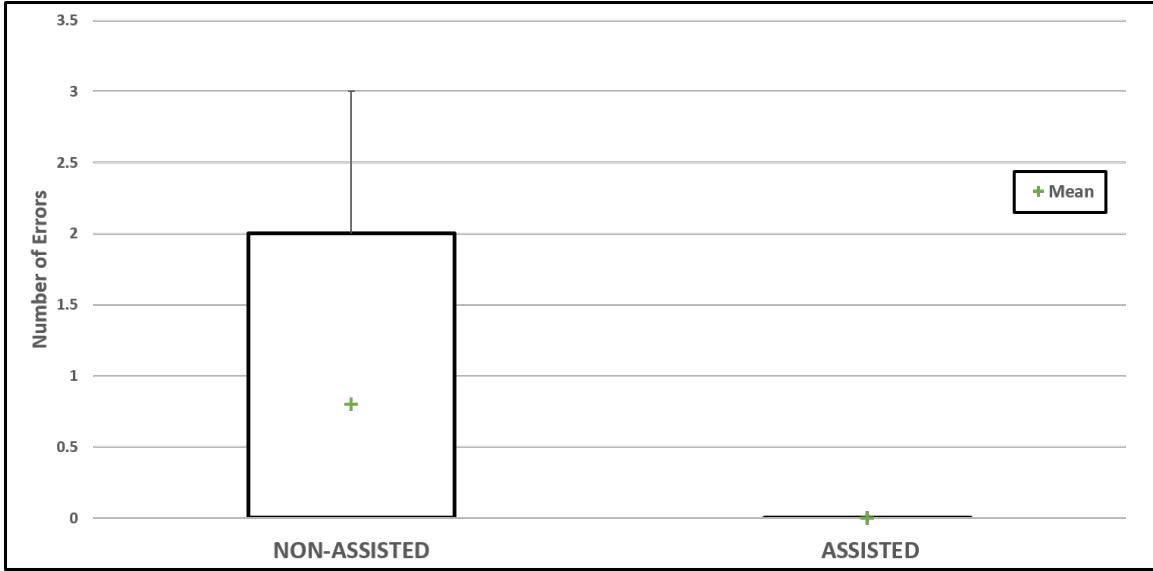


Figure 6.9: Box and whisker plot for the number of errors observed in the non-assisted sequencing task, note that as there were no errors for the assisted task, hence the box plot is a horizontal line.

It can be seen that all participants achieved the maximum score for the mentally assisted task, whereas all but three did likewise for the non-assisted task, with corresponding scores of 4, 3 and 3. On the surface, this suggests that the actual successful completion of the task could benefit through operating the device. This could prove highly beneficial in practice, where costly mistakes, and the associated rectification time, could be vastly reduced. The t-test result for comparing the number of errors in the

two datasets was found to be **1.92**, and the required value for statistical significance, found the same way as before, was again **2.10**. In this case, the difference is considered not quite statistically different. This is not surprising, as the reduction of errors was not the sole focus of the study, and the non-assisted task was designed not to be so hard as to cause difficulty in actually achieving the objective, but to assess whether the robot can effectively assist in mental tasks. Of course, a much larger dataset would be required to determine any potential extent of error reduction, with increased mental task variety and duration being focused on in particular. Therefore further investigation may be warranted into specific tasks where the robot can actually prevent human mistakes through cognitive assistance, rather than just improve performance through reducing mental workload and completion time.

From a performance perspective, the results were as hypothesised, highlighting the potential usefulness of handheld robotics. The spread of completion times were much smaller when relying on mental assistance. This demonstrates the theory that handheld robots can mitigate for the variations in specific task training and skill level for operators, implying that they possess the potential for unskilled users to carry out operations previously reserved for those with considerable experience. Moreover, there appeared to be an overall improvement in completion time for the task through receiving mental assistance, which lends itself to improved performance, particularly in time-critical applications. Of course, in order to state whether the actual performance can be replicated, it is necessary to look not only at the times and their variation among users but also the correctness of the task, which in this short task and dataset, did suggest potential for benefit through use of the robot.

The other key parameter to investigate, when evaluating how effectively the robot can cooperate with the user to alleviate mental workload, is the perceived effort of the participants. The performance gains are of little benefit if the user finds the robot taxing to operate, causing frustration and little incentive for reuse. This was obtained via the TLX form that they filled out upon completion of both the tasks, which asked them to rank each task on a scale of discrete points for the factors thought of as most indicative of subjective effort, as covered in [44]. The responses from the participants were then averaged for each category within each task, and are illustrated in Figure 6.10.

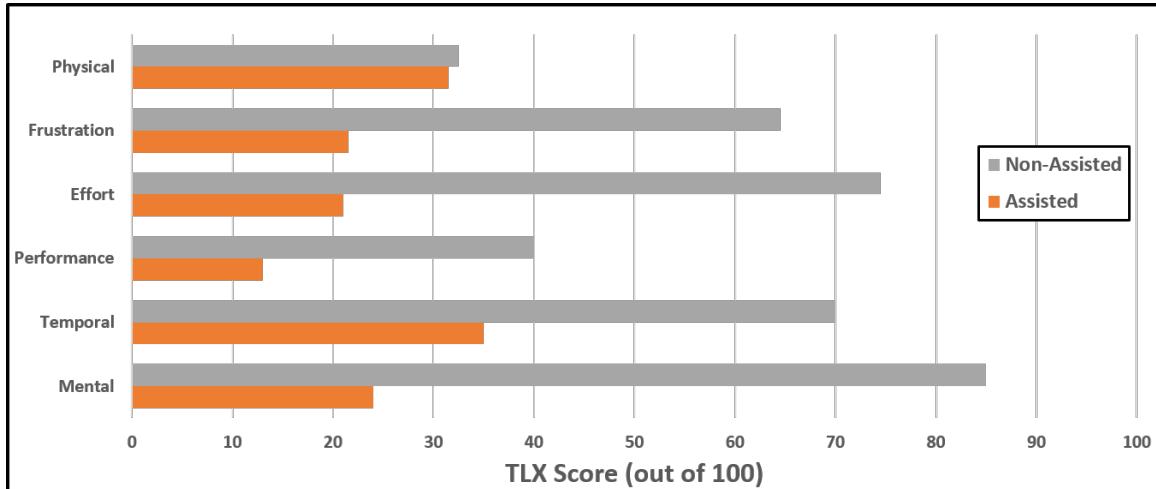


Figure 6.10: Average TLX scores for each category of perceived effort for both the assisted and non-assisted task, smaller is better.

As seen from the plot, the TLX scores are smaller for each category when the robot provides gesturing assistance, suggesting the all-round workload was subjectively smaller for the participants. The combined TLX scores were found from summing the individual scores (each out of 100) to give a total score out of 600. The t-test value was then found calculated for the ten samples as **6.71**, with the total t-test values for the evaluation listed in Table XXXX. This value, when compared with the same required value as before (**2.1**), proves that the reduction in total perceived workload is extremely statistically significant for receiving mental assistance from the device. In terms of physically operating the robot, the scores are virtually identical, as was expected due to the fact that the robot has to be used to move the blocks regardless, and the addition of mental assistance does provide any reduction

in total physical motion requirements. The only logical reason, in this scenario, why one would rank the workload as smaller when mental assistance is provided, would be because the total time holding the robot is typically less due to the reduced completion time. The actual scores for these physical perceptions were still relatively low, with this being the smallest type of effort perception for the non-assisted mode.

Table 4: Resulting t-test values for the differences between the two tasks in each category

Task Difference	t-test	Required
Completion time	5.02	2.10
Total Errors	1.92	2.10
Combined TLX	6.71	2.10

The performance, where lower is considered better, implies that the users were satisfied with how they completed the task when gesturing was provided, being confident that the order they dispensed of the blocks was correct, even though a dummy block would still be left on the table. This was demonstrated by it having the lowest TLX score for the assisted task. It is still relatively low even for the non-assisted task, at a score of around 40%, which would fall on the left side of the scale closer to high performance than low. Of course, all the participants did achieve the correct order for the gestured task, hence their confidence in their performance. With the non-assisted task however, the users are likely to realize they have made a mistake as the task progresses and they notice a block remains with a lexicographically smaller third letter than of one of the previously dispensed blocks. For this reason, and for the comparatively longer time to complete the task on average, it is not surprising that the participants rated this with a higher score for no assistance.

The highest TLX score for the assisted task occurred for the temporal workload, which was a measure of how rushed the user felt in completing the task. This came out at about 35%. Perhaps the reason for this high score relative to the others for the assisted task was due to the nature of the instructions for the task. It was observed that when the users were practising with the device when it gestured, they tended to spend a long time moving from one side of a correct block to the other, as the device alternated its varying position. This could be down to them wanting to be certain that the block was correct, or even out of intrigue in the device operation. Therefore, they were instructed to act as quickly as possible for both tasks, so as to not skew the results unnecessarily. Hence if the arm gestured to the right and only one block remained in that direction, they would immediately collect it, as opposed to narrowing in on the target. This instruction to operate quickly, without being rash and not having confidence in the score, may have contributed to the relatively higher score. Nevertheless, it is still about half of the corresponding score for the non-assisted task.

The three remaining parameters are all closely linked, particularly mental effort and overall effort required to achieve the level of performance. These are virtually synonymous, except that one may say it was mentally demanding to follow the instructions, while the overall effort to achieve their level of performance may have been smaller. For instance, they could struggle to follow the instructions, and after making a mistake may have just rushed towards the end of the task with less regard for performance given they already cannot achieve the maximum score. This could explain why overall, the users stated that it was less effort to obtain the performance they actually did for the non-assisted task, than the mental effort required to carry out the steps correctly. For the assisted task, these two parameters were similar at around 21 and 24% for overall and mental effort respectively. However, arguably the most important metric here is the difference in mental effort score for assisted and non-assisted task, as this was a primary focus for the project. This turned out to be the highest difference amongst the parameters, at around 61%, and the value for the non-assisted task was the highest TLX score overall. The implications of this are: that the mental operation required for the non-assisted task, ordering of third letters of colour, was particularly taxing, and, that a great deal of this mental effort is alleviated through use of the device.

The frustration experienced by the user was also relatively small, at around 21%, for when assistance was provided, which was a difference of 43% compared with when not. It is essential to the usefulness of the device that this frustration value, when cooperating with the robot, is low. This is because

with high subjective frustration, it will be tiresome and unpleasant for a user to operate the device over a long period of time. This figure then, is acceptably low. However, it is thought that physical improvements could be made to the design to further reduce both this figure and that of the physical effort perception values. One user remarked that the distribution of the weight of the robot meant holding it further down the strimmer base with one hand than would be ideal, resulting in ‘leaning over’ further. With more focus on the ergonomics, more complex cable routing could be employed to allow the servos, an two 6-Volt battery packs to be shifted closer to the handle, moving the vast majority of the weight to the user to soothe this issue.

7 Conclusions

A project was undertaken concerned with contributing to the relatively small field of handheld robotics, with a particular focus on their ability to alleviate the cognitive workload of users in otherwise mentally demanding tasks. In order to evaluate this potential, a new device was designed and constructed, incorporating novel features over previous designs. This process comprised of iteratively designing multiple parts in CAD, and prototyping them through 3D printing, until a suitable configuration was selected. The final design consisted of a cable driven flexible continuum arm, incorporating four servomotors in a housing, which was mounted to the base of a strimmer for handheld use. An electromagnet was implemented for the end effector, and the trigger of the strimmer was to be used as an input signal from the user. A system was then designed in order to connect the robot to an external PC, allowing for controlled actuation of the servos via an Arduino. A program was developed in tandem, with the purpose of interfacing with both the robot and an external optical tracking system, controlling the robot accordingly.

Once the device was built, and the program at a stage to manipulate tracking data and control the robot, an algorithm was designed so that the robot could perform its required function of manoeuvring the tip towards 3D target positions. This was based around the use of a kernel regression function to interpolate between existing data points to achieve a servo angle configuration solution for the required relative tip position. As such, a calibration procedure was carried out to obtain the relevant data, and ascertain the optimal bandwidth for the function. Other key stages of the algorithm involved converting the target point to the same orientation of the base for input to the function. If the target was unattainable, the robot was to gesture in its direction the best it could to cooperate its location to the user. The final program then allowed the robot to move towards a target in real time, constantly updating the target based on data from the tracking system and responding by moving the servos towards the solution angles in a separate thread.

In order to evaluate the robots ability perform its intended purpose of cooperating with the user to relieve cognitive workload in mentally demanding tasks, it was decided to carry out a user study. However, before this could be accomplished, it was necessary to ascertain whether the robot could perform suitably in terms of physically moving to targets, otherwise user operation would not be possible. As such, two experiments were designed to assess its responsiveness and its ability to effectively gesture. The first entailed clamping the device and setting it to follow a target body live. This target was then oscillated at different rates vertically in front of the device, and the positional information of the tip and target was logged at a set time interval, allowing the frequency and step response to be plotted. The resulting figures indicated that the robot was suitably responsive and could operate at speeds typically expected for the user study. The gesturing test comprised creating a wall out of the foam blocks to be used for the user study, and measuring how effectively the robot could gesture to a random order of blocks by comparing stated positions from the user with the actual order upon completion. This revealed a total accuracy of 92.9%, with all the errors occurring as a result of uncertainties in the vertical direction. As the blocks were to be placed horizontally for the user study, and at larger spacing, this was deemed suitably effective.

The user study entailed ten participants undertaking two tasks, using the robot to move coloured foam blocks into a box in a specific order. One of the tasks required that the user order the blocks according to an instructed sequence that required applied mental effort to complete, based on the alphabetical order of the third letter of the colour. For this non-assisted task, the arm of the robot remained straight, and the only action of the trigger was to activate the electromagnet. The other task incorporated assistance from the robot, where a pre-defined sequence of the blocks was unknown to the user, and the device was to gesture to the appropriate blocks in the correct order. Upon completion of both tasks, the users filled out a Task Load Index (TLX) form to assess perceived workload. The completion time, number of task errors and the relevant TLX scores (individual and combined) could then be analysed to evaluate the performance improvements offered by the mental assistance of the robot.

The non-assisted task was designed to be completely achievable through conscious cognitive effort, therefore the key performance parameter was the completion time. This was found to be shorter for the mentally assisted time, and the reduction was proved to be statistically significant through a t-test value of **5.02**, which was greater than the required value for significance in each test of **2.10**. A box and whisker plot for the two tasks in terms of completion time also revealed a much smaller spread of data for the assisted task. This lends weight to the potential of the device to remove disparity between ability amongst users, allowing untrained or unskilled persons to perform similarly through use of a handheld robot. The larger spread for the non-assisted task demonstrates general differences in cognitive ability amongst participants. Whilst no errors were observed in the assisted task, a few were distributed amongst three users for the non-assisted task. However, a t-test showed this difference to be not quite statistically significant, falling short of the required value at **1.92** which was not surprising based on the aforementioned design of the task.

The TLX results indicated a smaller perceived workload for the assisted task in each of the six categories: mental, physical, frustration, performance, effort and temporal. The difference in combined TLX scores between the two tasks was shown to be extremely statistically significant for the t-test with a value of **6.71**, implying that subjectively, the effort required for such a task is considerably lower when receiving mental assistance from the device. As expected, there was only small differences between the two for factors that were inherently similar for both tasks, such as physical and performance (in terms of errors). However, for the rest of the categories, larger differences were observed between the two tasks. In order for the device to have practical applications, it was imperative that the perceived frustration remained low, otherwise the long-term use would suffer. This appeared to be the case from the results, and was much smaller than for the non-assisted task, implying that the device can be operated to share mental effort and potentially improve performance without introducing new user-experience problems.

The most important metric for this specific study was the mental effort, as this was what was hoped the device would alleviate. This exhibited the biggest difference between the two tasks, indicating that the robot had been successful in cooperating with the user to lend cognitive assistance. This, combined with the improved completion time, helps prove the theory that the robot could improve all-round performance in mental tasks, and further outlines the potential for cooperative handheld robotics as a whole. With this, the aims and objectives of the project were accomplished, and further exploration has been contributed to the field, where the findings may be drawn upon during future developments.

8 Future Work and Improvements

There are a number of potential improvements for the work carried out in this project. Limitations in the actual design introduced difficulties in running the device for a long duration without required maintenance. In particular, this consisted of re-tensioning the cables, which generally took around 30-40 minutes to do properly. This however, is an inherent drawback to cable-driven designs, as eventual tension loss is avoidable. Although modifications were made to the linkages to reduce the frequency of re-tensioning, the act itself still required unscrewing the bolts, removing the cable from the interweaving holes, pulling it taught with needle-nose pliers before connecting it back up again. If a project of this nature was to be performed, it is strongly advisable to employ a re-tensioning method that can be done quickly, reducing the downtime of the device. Such designs were briefly explored, comprising of a lead-screw to effectively push the cable connection further away, requiring much less time in theory. If more serious maintenance was required, such as reconnecting a pulley to one of the rear servos, the downtime was severe. This was a direct result of the lack of accessibility to this inner region of the housing. With simple holes or gaps, a considerable amount of time could have been saved by reaching in to remove or reconnect components.

Although the highly flexible continuum structure of the design demonstrated its potential in terms of range of motion and resistance to accidental collisions or impacts, the material used in this case did have fundamental limitations. Over time, or when bent to extreme positions, a deformation from the starting position was observed, even when all force had been removed. As such, the arm structure itself had to be replaced three times throughout the project. It was found that by limiting the range of motion somewhat, and storing the robot in an upright position, the need for replacement could be substantially offset. Of course, with more focus on the nature of such a structure, a more premium solution should be employed that has greater resistance to deformation, such as in [33]. Methods were considered to limit this vulnerability, such as internal ribs to provide more rigidity or rods to help it move back to the starting position. However, these defeat the purpose of an elastic continuum structure.

Regarding the user study, the amount of data obtained was deemed appropriate for the scope of this project, which focuses on the potential of handheld robotics. However, if a more thorough investigation was to be carried out into the benefits of mental assistance, much more data would be required. This would entail using a wider range of participants in terms of age, sex and profession. This study was mostly performed by those working in computer science in some form or another. The actual nature of the non-assisted task here was to be achievable through mental effort. If more detail was to be obtained regarding alleviation of cognitive workload, it would be necessary to carry out a wide range of different mental tasks. These could include similar operations to this project, as well as situations where an untrained user is not expected to complete the task without assistance. Also, the combination of such cognitive tasks with more physically demanding aspects would highlight a more all-round potential of the handheld robotics. Of course, the field in general can still be considered in its infancy, therefore any further investigation into the nature of the field will prove valuable.

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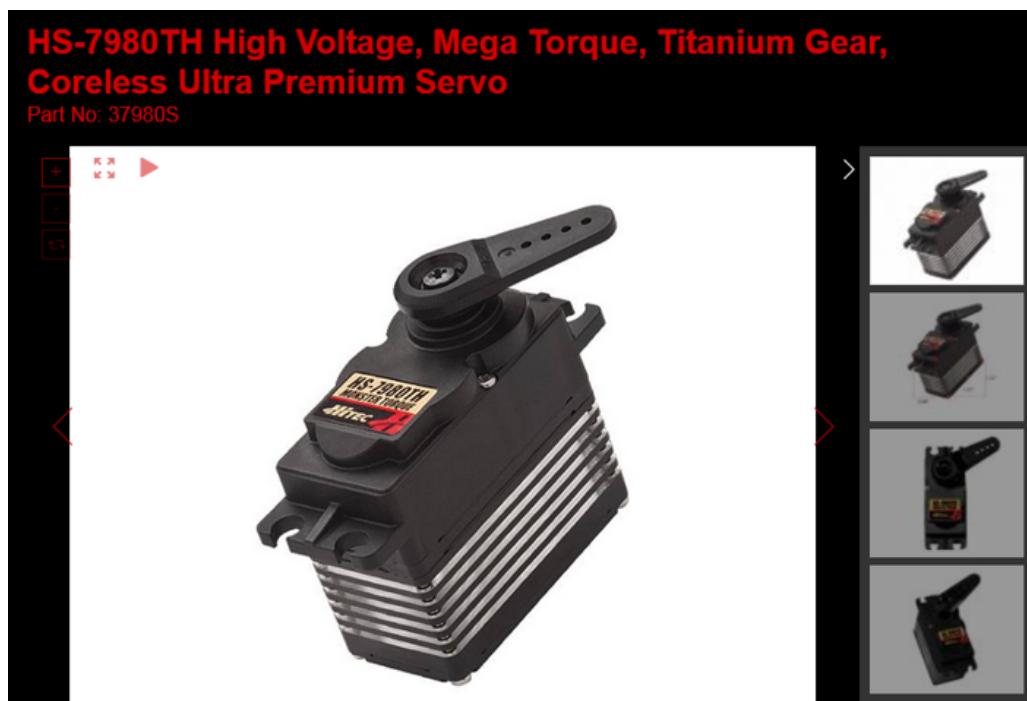
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Appendices

A Servomotors

HS-7980TH High Voltage, Mega Torque, Titanium Gear, Coreless Ultra Premium Servo
Part No: 37980S



Specifications

Motor Type:	Coreless
Bearing Type:	Dual Ball Bearing
Speed (6.0V/7.4V):	0.20 / 0.17
Torque oz.in. (6.0V/7.4V):	500 / 611
Torque kg.cm. (6.0V/7.4V):	38.0 / 46.0
Size in Inches:	1.72 x 0.88 x 1.57
Size in Millimeters:	43.69 x 22.35 x 39.88
Weight oz.:	2.70
Weight g.:	76.54

Figure A.1: Specifications for the Hi-Tec HS-7980TH Monster Torque Servomotors used on the robot.

B Cable



Figure B.1: High strength fishing wire used as the cable.

C Electromagnet

Pull Action DC D-Frame Solenoid, 27mm stroke, 10W, 12 V dc

RS Stock No. 349-709

Brand **BLP**

Mfr. Part No. **42-120-610-620**

Design change: Subject to design change

Multi Contact



Maximum Stroke	27mm
Action	Pull
Duty Cycle	100%
Magnetic Force	400g
Closed Power Continuous	10W
Supply Voltage	12 V dc
Length	32mm
Width	26.7mm
Depth	59.2mm
Weight	213g
Dimensions	32 x 26.7 x 59.2 mm

Figure C.1: Solenoid used for the electromagnetic end effector.

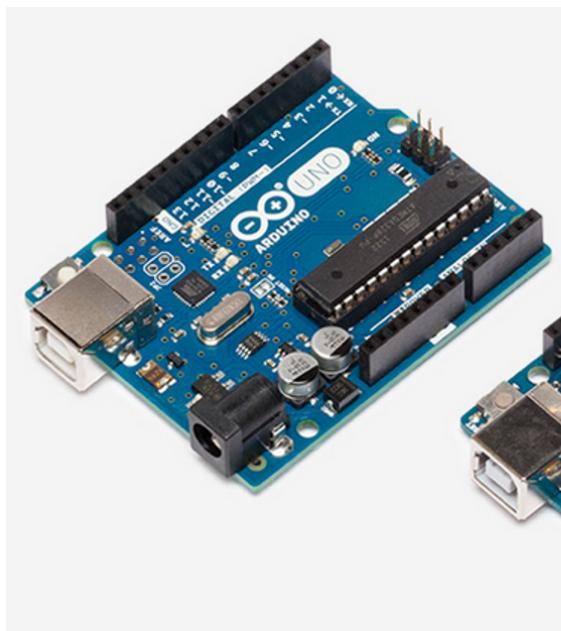
D Strimmer



Figure D.1: Wilko 250W grass strimmer used for the base (now discontinued).

E Arduino Board

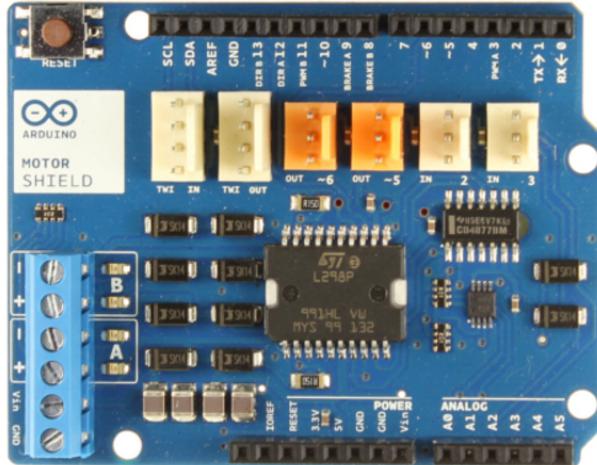
E.1 Uno

A photograph of an Arduino Uno R3 microcontroller board. It is a blue PCB with various electronic components, including a central ATmega328P microcontroller, a USB port, and several pins and connectors.

Technical specs	
Microcontroller	ATmega328P
Operating Voltage	5V
Input Voltage (recommended)	7-12V
Input Voltage (limit)	6-20V
Digital I/O Pins	14 (of which 6 provide PWM output)
PWM Digital I/O Pins	6
Analog Input Pins	6
DC Current per I/O Pin	20 mA
DC Current for 3.3V Pin	50 mA
Flash Memory	32 KB (ATmega328P) of which 0.5 KB used by bootloader
SRAM	2 KB (ATmega328P)
EEPROM	1 KB (ATmega328P)
Clock Speed	16 MHz
LED_BUILTIN	13
Length	68.6 mm
Width	53.4 mm
Weight	25 g

Figure E.1: Specifications for the Arduino UNO, taken from <https://www.arduino.cc/en/Main/ArduinoBoardUno>

E.2 Motor Shield

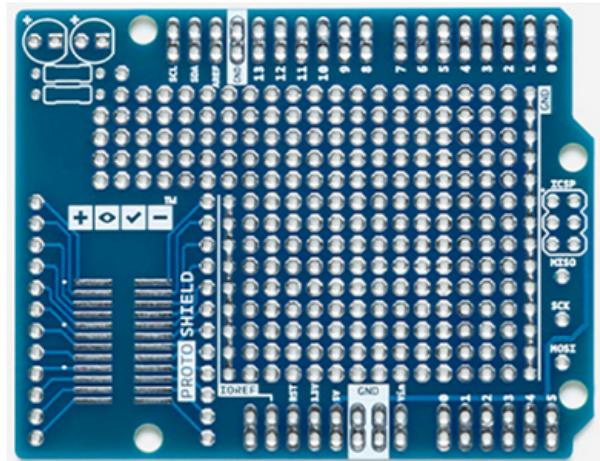


Summary

Operating Voltage	5V to 12V
Motor controller	L298P, Drives 2 DC motors or 1 stepper motor
Max current	2A per channel or 4A max (with external power supply)
Current sensing	1.65V/A
Free running stop and brake function	

Figure E.2: Specifications for the Arduino Motor Shield, taken from <https://www.arduino.cc/en/Main/ArduinoMotorShieldR3>

E.3 Proto Shield



The wide prototyping area has some extra features

- 1.0 Arduino Pinout
- 1 Reset Button
- 1 ICSP Connector
- 14 pin SMD footprint (50 mils pitch)
- 20 pin Through Hole footprint (100 mils pitch)

Figure E.3: Specifications for the Arduino Proto Shield, taken from <https://www.arduino.cc/en/Main/ArduinoProtoShield>

F Tracking Device

Camera Body



- Width: 11 inches (279.4 mm)
- Height: 1.6 inches (40.6 mm)
- Depth: 2 inches (50.8 mm)

- Weight: 1.3 pounds (0.6 kg)
- Mounting: 1/4"-20 tripod thread
- Display: 128 × 22 OLED

LED Rings

- No. of LEDs: 26 ($\times 2$)
- Wavelength: 850 nm IR
- Strobe or Continuous illumination
- Adjustable brightness

Lenses & Filters

- Standard M12 Lenses
 - Horizontal FOV: 47°¹
 - Vertical FOV: 43°
 - Focal Length: 3.5 mm
 - F-number: 2.0
- Left and Right Cameras
 - 800 nm IR long pass filter

Input/Output & Power

- Data: USB 2.0
- Camera Sync: internal or external (via IO-X)
- 12V @ 3A

System Requirements

- Windows Vista/7/8/10
- 1GHz processor
- 1GB of RAM
- 50MB of available disk space
- USB 2.0 Hi-speed port

Image Sensors (x2)

- Imager Size: 4.5 mm × 2.88 mm
- Pixel Size: 6 μ m × 6 μ m
- Imager Resolution: 640 × 480 (VGA, windowed from 752 × 480)
- Frame Rate: 30, 60, 120 FPS
 - Frame decimation (transmit every Nth frame)
- Spatial decimation: 320 × 240, 160 × 120
- Latency: 8.33 ms
- Shutter Type: Global
- Shutter Speed:
 - Default: 1/1,000th of a sec. (1 ms)
 - Minimum: 1/50,000th of a sec. (20 μ s)

Image Processing Types

- Segment
- Precision Grayscale
- MJPEG Grayscale
- Raw Grayscale

In the Box

- 1 V120:Duo
- 1 Quick Start guide
- 1 license of Motive:Tracker
- 1 12V universal power supply (US/EU-compatible)
- 1 USB uplink cable (5 meters)
- 1 Hand rigid body

Figure F.1: Specifications for the OptiTrack Duo used for the project, taken from <http://optitrack.com/products/v120-duo/specs.html>

G 3D Printer



Layer Resolution	0.25 mm nozzle: 150 to 60 micron 0.40 mm nozzle: 200 to 20 micron 0.60 mm nozzle: 400 to 20 micron 0.80 mm nozzle: 600 to 20 micron
Build plate	50° to 100° C heated glass build plate
Build plate leveling	Assisted leveling process
Print technology	Fused Filament Fabrication (FFF)
Print head	Swappable nozzle
Build speed	0.25 nozzle: up to 8 mm ³ /s 0.40 nozzle: up to 16 mm ³ /s 0.60 nozzle: up to 23 mm ³ /s 0.80 nozzle: up to 24 mm ³ /s
Print head travel speed	30 to 300 mm/s
Feeder type	Geared feeder
XYZ accuracy	12.5, 12.5, 5 micron
Nozzle diameter	Included are 0.25, 0.4, 0.6 and 0.8 mm nozzles
Nozzle temperature	180° to 260° C
Nozzle heat up time	~ 1 minute
Build plate heat up time	< 4 minutes

Figure G.1: The 3D printer used for developing the bespoke parts was the Ultimaker 2+, taken from <https://ultimaker.com/en/products/ultimaker-2-plus>

H Code Snippets

H.1 Writing Motor Angles to Arduino

```
// Sends the appropriate signals to the Arduino to set the motor angles
public void setMotorAngles()
{
    // Already eliminated extreme angles in the Experiment class and no NaN values
    // should have been added
    byte[] instructionBuffer = new byte[2];
    int oldAngle, newAngle, toWrite;
    while (anglesNotEqual())
    {
        for (int i = 0; i < 4; i++)
        {
            instructionBuffer[0] = Convert.ToByte(i + 1);
            oldAngle = currentMotorAngles[i];
            newAngle = targetMotorAngles[i];

            if (oldAngle < newAngle) oldAngle++;
            else if (oldAngle > newAngle) oldAngle--;
            else continue;

            toWrite = oldAngle;

            if (usingOffset && i == 0) toWrite += m10ffset;
            if (usingOffset && i == 2) toWrite += m30ffset;

            instructionBuffer[1] = Convert.ToByte(toWrite);

            lock(arduinoLock) // So other threads don't simultaneously write to
                // Arduino and cause incorrect serial transmission
            {
                currentPort.Write(instructionBuffer, 0, 2);
            }

            Thread.Sleep(setMotorDelay);
            updateCurrentMotorAngles(i, oldAngle);
        }
    }
}
```

H.2 Receiving Instructions on the Arduino

```
void loop() {
    ...
    if (sentFromPC()) {

        int controlCode = Serial.read();
        int instruction = Serial.read();
        if(controlCode > 0 && controlCode < 5) {
            motorInstruction(controlCode, instruction);
        }
        else if(controlCode == 7) {
            triggerInstruction(instruction);
        }
    }

    bool sentFromPC() {
        if(connectedToPC && Serial.available() == 2) {
            return true;
        }
        else {
            return false;
        }
    }

    void motorInstruction(int selectedServo, int angle) {
        switch(selectedServo) {
            case 1:
                currentServo = myservo1;
                break;
            case 2:
                currentServo = myservo2;
                break;
            case 3:
                currentServo = myservo3;
                break;
            case 4:
                currentServo = myservo4;
                break;
            default:
                break;
        }
        currentServo.write(angle);
    }

    void triggerInstruction(int instruction) {

        if(instruction == 7) {
            respondTriggerValue();
        }
        else if(instruction == 1) {
            digitalWrite(magnetControlPin, HIGH);
        }
        else if(instruction == 0) {
            digitalWrite(magnetControlPin, LOW);
        }
    }
}
```

H.3 Regression Function

```

private double[] NWRegression(float[] inputVectorTarget, RegressionInput inputType,
    float alpha = startingAlpha)
{
    int numOutputDimensions = getNumOutputDimensions(inputType);
    double[] outputVector = new double[numOutputDimensions];
    double[] sumNumerator = new double[numOutputDimensions];
    double sumDenominator = 0;
    float[] newInputVector = getCopyVector(inputVectorTarget);

    if (inputType == RegressionInput.MOTORS)
    {
        convertMotors(newInputVector, true);
    }

    // loop through entire set of data
    for (int i = 0; i < storedCalibrationData.Count; i++)
    {
        float kernelInput = getKernelInput(i, inputType, alpha, newInputVector);
        float[] currentYValue = getCurrentYValue(i, inputType);
        for (int k = 0; k < currentYValue.Length; k++)
        {
            sumNumerator[k] += currentYValue[k] * kernelFunction(kernelInput);
        }
        sumDenominator += kernelFunction(kernelInput);
    }

    for (int k = 0; k < numOutputDimensions; k++)
    {
        outputVector[k] = sumNumerator[k] / sumDenominator;
    }

    if (inputType != RegressionInput.MOTORS)
    {
        convertOutputMotors(outputVector, false);
    }

    return outputVector;
}

```

H.4 Logic and Angle Setting in Different Threads for User Study

```

// Sets the user study going, starts the thread to constantly update the motor
// angles
public void startStudy(UserStudyType type)
{
    activeStudy = new UserStudy(type, randomiseGesturing);
    experimentLive = true;
    new Task(liveExperimentThreadLoop).Start();
    runUserStudy();
    experimentLive = false;
    controller.zeroMotors();
    if(type == UserStudyType.GESTURING)
    {
        activeStudy.printRandomisedOrder();
    }
}

// Repeatedly sets the motor angles (delay is present within setMotorAngles
// function)
private void liveExperimentThreadLoop()
{
    while (experimentLive)
    {
        setMotorAngles();
    }
}

// Runs user study by informing object of base position and trigger, and fetching
// appropriate position
private void runUserStudy()
{
    bool triggerPress;
    float[] relativeTargetPosition;
    if (!activeStudy.isInitialised())
    {
        // Check that it has been initialise before attempting to run
        Console.WriteLine("unable to initialise user study");
        return;
    }
    relativeTargetPosition = activeStudy.getRelativeTargetPosition();
    runningStudy = true;
    while(runningStudy)
    {
        triggerPress = getTrigger();
        runningStudy = activeStudy.update(basePosition, triggerPress);

        if(triggerPress)
        {
            zeroMotorAngles();
            controller.activateMagnet(true);
        }
        else if (runningStudy)
        {
            controller.activateMagnet(false);
            getMotorAnglesForTargetPoint(relativeTargetPosition);
        }
        Thread.Sleep(newTargetDelay);
    }
}

```