

TUS

Technological University of the Shannon: Midlands Midwest

Ollscoil Teicneolaíochta na Sionainne: Lár Tíre Iarthar Láir



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Document Description: AI Powered Industrial Automated Part Sorting System.

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1.0 INTRODUCTION

For the FYP in industrial automation and robotics engineering, the student will be working on an innovative project that involves creating a custom machine learning algorithm to classify industrial parts. The system integrates various components to efficiently classify these parts into three categories: damaged, undamaged, and unrecognized. The core components of the project include a conveyor belt, servo motor, Siemens S7 1200 PLC, an HMI (Human-Machine Interface), a Raspberry Pi 4, a camera (such as a Cognex camera), encoders, and sensors. Here's a detailed list of the materials needed:



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2.0 Materials List:

Conveyor Belt:

The conveyor belt will transport the industrial parts.

Servo Motor:

To control the motion of the conveyor belt, a servo motor is essential.

Siemens S7 1200 PLC:

This programmable logic controller will handle the coordination and decision-making aspects of the system.

Raspberry Pi 4:

The Raspberry Pi will host the machine learning algorithm.

Camera:

Cognex or other compatible models, making sure it's capable of capturing high-quality images and can interface with the Raspberry Pi..

Sensors:

Sensors for part collection and release are essential to track when the system has run out of parts or when to release new ones.

Power Supply:

Ensuring the necessary power supplies for all components, including the conveyor belt, servo motor, PLC, Raspberry Pi, and other devices.

Mounting Hardware:

Depending on design, may need brackets, stands, or other hardware to securely install and assemble the components.

Wiring and Cables:

Various cables, such as power cables, data cables, and connectors, are needed to interconnect the components of the system. Cat, generic wiring cables etc.

Tools:

Standard tools for assembly, such as screwdrivers, pliers, and wire cutters, will be required.

Computer and Software:

A computer with Python, TensorFlow, Keras, and other necessary software for algorithm development and testing.



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Miscellaneous:

Screws, nuts, bolts, and other miscellaneous items for securing components together.