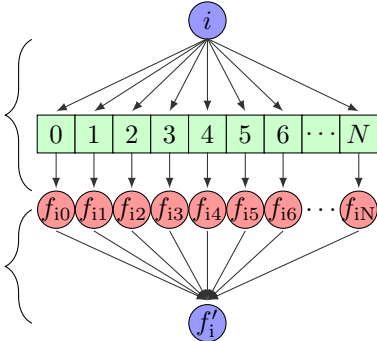


Force  
calculation



Force  
Reduction