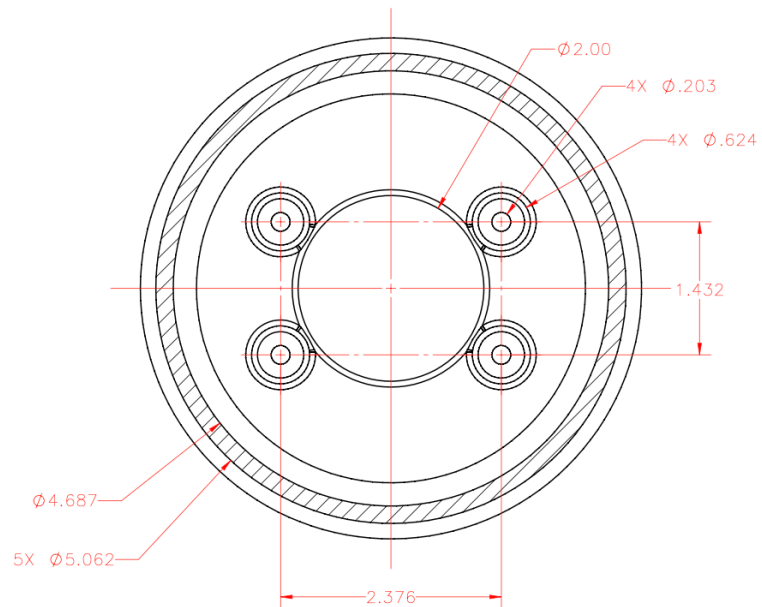
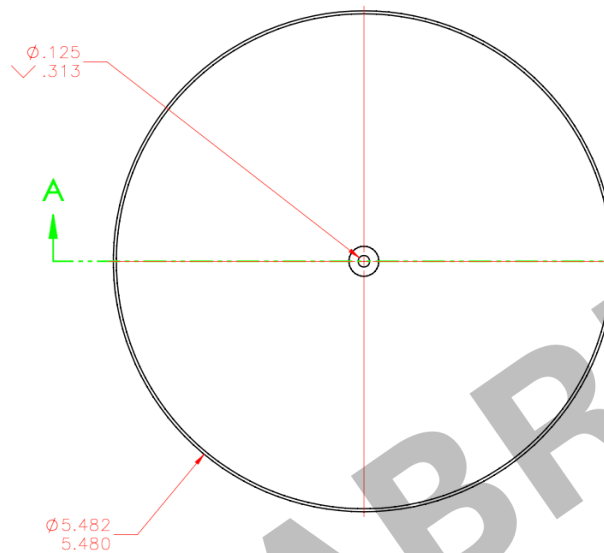


REVISIONS			
ZONE:	REV:	DESCRIPTION:	DATE:
	X	INITIAL RELEASE - SS	11/27/14

- NOTES:
1. BREAK ALL SHARP EDGES.
  2. SOME HIDDEN LINES REMOVED FOR CLARITY.
  3. ALL ROUNDS AND FILLETS R.25 UNLESS OTHERWISE NOTED.

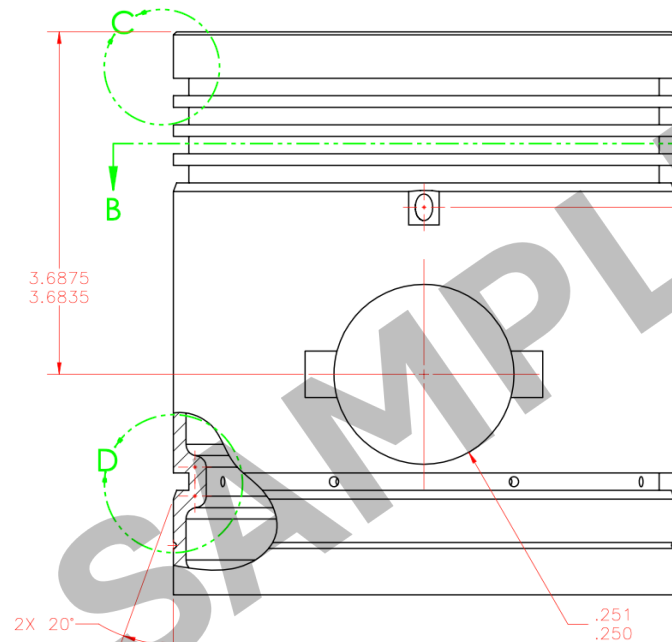
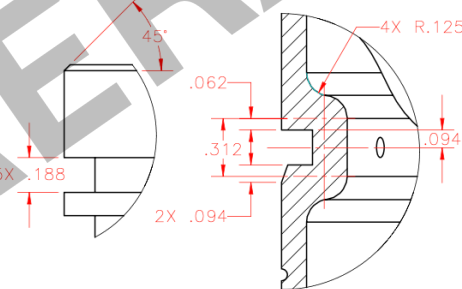


SECTION B-B  
SCALE 1:1

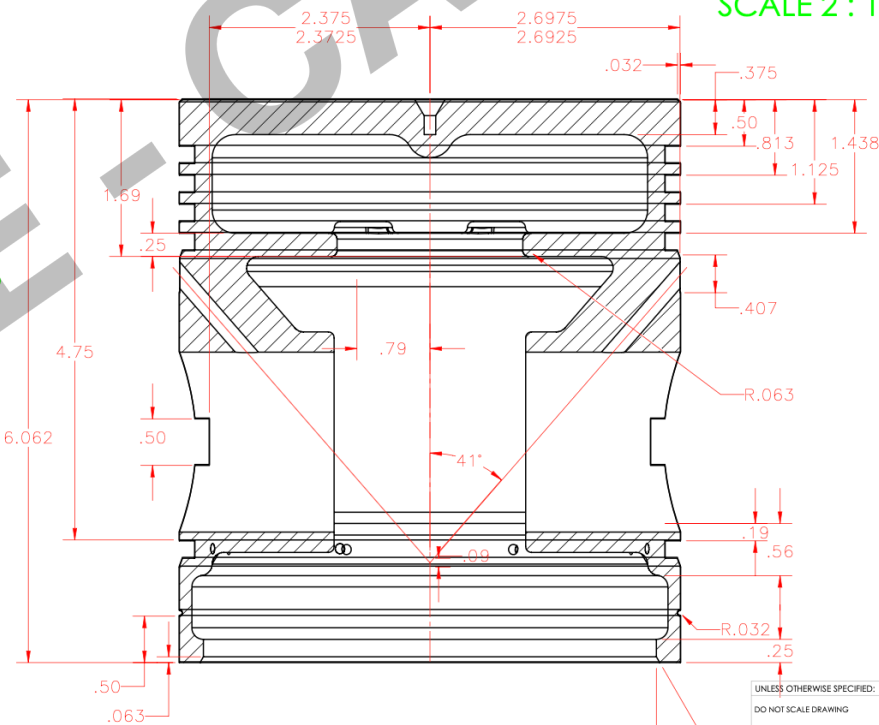


DETAIL C  
SCALE 2:1

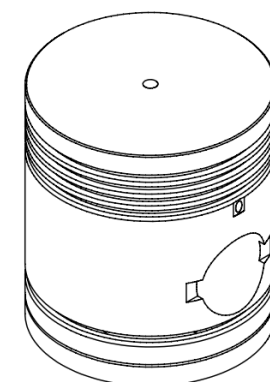
DETAIL D  
SCALE 2:1



MATERIAL: CAST IRON <MOD-DIAM>6 X 6.5  
FINISH: NONE



SECTION A-A  
SCALE 1:1

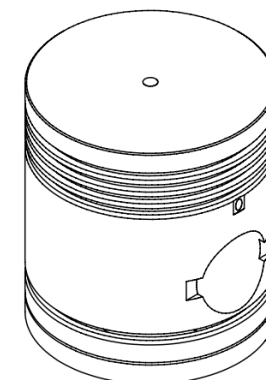
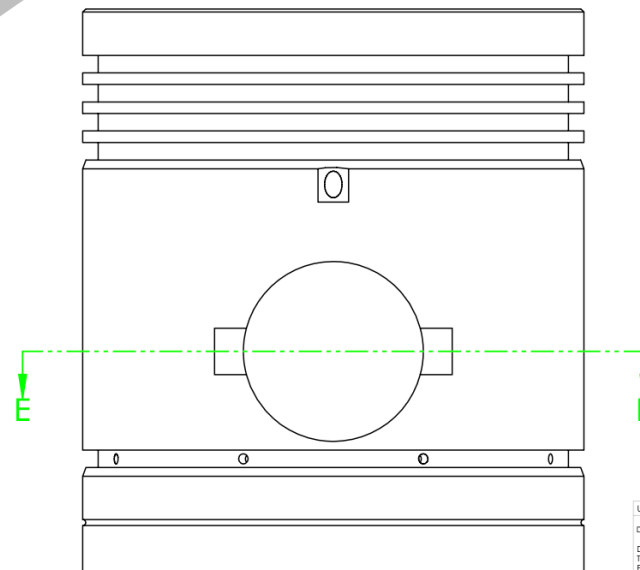
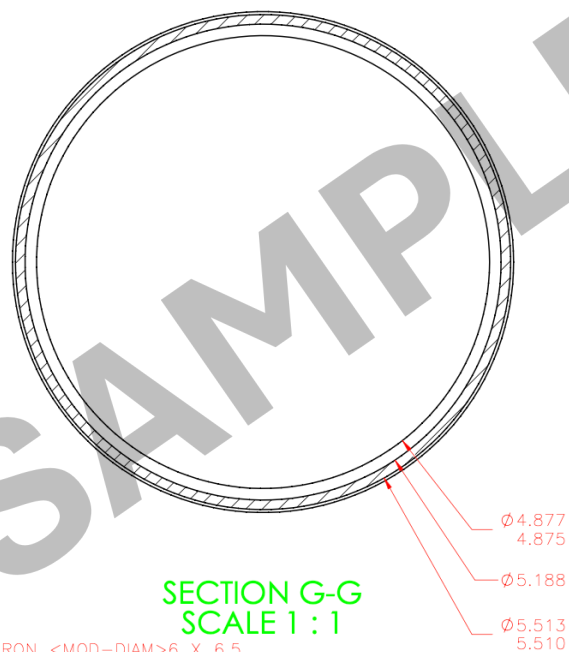
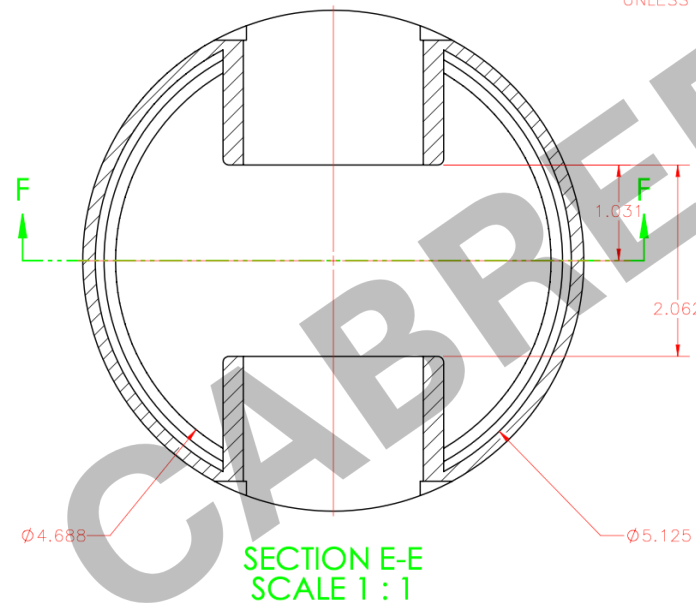
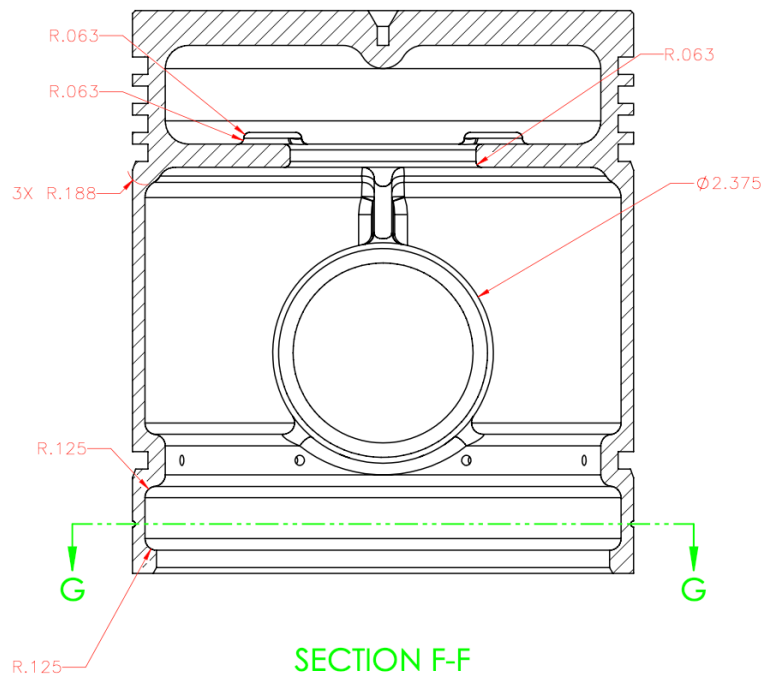


UNLESS OTHERWISE SPECIFIED:  
DO NOT SCALE DRAWING  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL: ±  
ANGULAR: MACH ± BEND ±  
TWO PLACE DECIMAL ±  
THREE PLACE DECIMAL ±

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TITLE: <b>PISTON</b>			
SIZE	DWG. NO.	REV	
<b>C</b>	666-12-21-2012	<b>X</b>	
1:1 C. CABRERA		SHEET 1 OF 3	

REVISIONS		
ZONE:	REV:	DESCRIPTION:
	X	INITIAL RELEASE -SS
		DATE:
		11/27/14

- NOTES:
1. BREAK ALL SHARP EDGES.
  2. SOME HIDDEN LINES REMOVED FOR CLARITY.
  3. ALL ROUNDS AND FILLETS R.25 UNLESS OTHERWISE NOTED.



MATERIAL:CAST IRON <MOD-DIAM>6 X 6.5  
FINISH:NONE

UNLESS OTHERWISE SPECIFIED:  
DO NOT SCALE DRAWING  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL:±  
ANGULAR: MACH:± BEND:±  
TWO PLACE DECIMAL ±  
THREE PLACE DECIMAL ±

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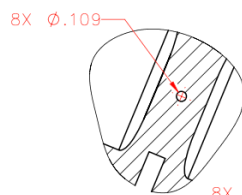
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TITLE:  
**PISTON**

SIZE	DWG. NO.	REV
<b>C</b>	666-12-21-2012	<b>X</b>
1:1	C. CABRERA	SHEET 2 OF 3

REVISIONS		
ZONE:	REV:	DESCRIPTION:
	X	INITIAL RELEASE -SS
		DATE:
		11/27/14

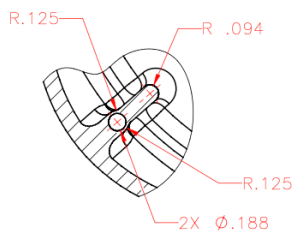
NOTES:  
 1. BREAK ALL SHARP EDGES.  
 2. SOME HIDDEN LINES REMOVED FOR CLARITY.  
 3. ALL ROUNDS AND FILLETS R.25 UNLESS OTHERWISE NOTED.



8X 22.5°

SECTION K-K  
SCALE 1:1

K



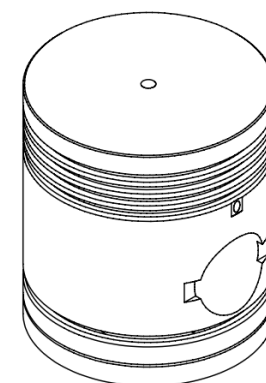
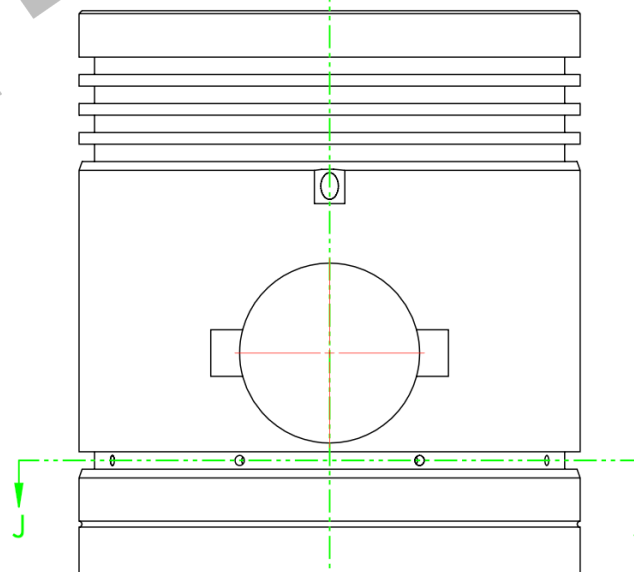
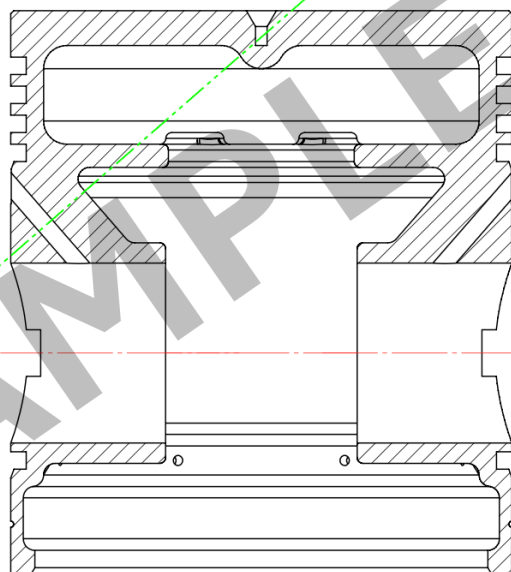
SECTION M-M  
SCALE 1:1

M

SECTION J-J  
SCALE 1:1

L

M



MATERIAL: CAST IRON <MOD-DIAM>6 X 6.5  
 FINISH: NONE

SECTION L-L  
SCALE 1:1

UNLESS OTHERWISE SPECIFIED:

DO NOT SCALE DRAWING

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL: ±

ANGULAR: MACH ± BEND ±

TWO PLACE DECIMAL ±

THREE PLACE DECIMAL ±

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**X**

SHEET 3 OF 3