Aircraft Flight Mechanics

A Brief Textbook Presented to the Student Body of the University of South Alabama

by

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Manuscript Changes

- 1. December 10th, 2020 Moved manuscript to public Github repo
- 2. December 30th, 2020 Added date time to title page. Added section headers to RC aircraft design. Wrote text all the way through the air foil selection. Added a references section.
- 3. December 31st, 2020 Finished RC aircraft section.

Changes Needed

- $1.\,$ Need to finish section on how to design an RC aircraft
- 2. It would be nice to include some plots on RC aircraft design sections
- 3. I think an example RC aircraft design example would be good
- 4. I think a section on abbreviations would be good.

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I. Particle Dynamics

For this formulation we start with Newton's Second Law with no approximations[1].

$$\sum_{i=0}^{N} \vec{F}_{ji} = \frac{d\vec{p}_j}{dt} \tag{1}$$

where \vec{p}_j is the momentum of a particle. \vec{F}_{ji} is a force on the particle. The statement above states that sum of all forces on a particle is equal to the time rate of change of momentum.

1. Linear Dynamics for Systems of Particles

If two particles are then considered the equation can be written for both particles.

$$\sum_{i=0}^{N} \vec{F}_{1i} + \vec{f}_{12} = \frac{d\vec{p}_1}{dt} \quad \sum_{i=0}^{N} \vec{F}_{2i} + \vec{f}_{21} = \frac{d\vec{p}_2}{dt}$$
 (2)

Note that the forces \vec{f}_{12} and \vec{f}_{21} are internal forces experienced by each particle exerted on each other since they are rigidly connected. Newton's Third Law states that for every action there is an equal and opposite reaction. That is, $\vec{f}_{12} = -\vec{f}_{21}$. Thus, if both equations are added the following equation is created

$$\sum_{j=0}^{P} \sum_{i=0}^{N} \vec{F}_{ji} = \sum_{j=0}^{P} \frac{d\vec{p}_{j}}{dt}$$
 (3)

where P is the number of particles. Typically the double summation in F is written just as \vec{F} .

2. Rotational Dynamics for Systems of Particles

Note that by construction, a system of particles rigidly connected can now rotate about a center point. The center of mass of a system of particles can be defined using the relationship below

$$\vec{r}_C = \frac{1}{m} \sum_{j=0}^{P} m_j \vec{r}_j \tag{4}$$

where

$$m = \sum_{j=0}^{P} m_j \tag{5}$$

This vector can then be used to create rotational dynamics starting with the linear dynamics.

$$\sum_{j=0}^{P} \sum_{i=0}^{N} \mathbf{S}(\vec{r}_{Cj}) \vec{F}_{ji} = \vec{M}_{C} = \sum_{j=0}^{P} \mathbf{S}(\vec{r}_{Cj}) \frac{d\vec{p}_{j}}{dt}$$
 (6)

where $\mathbf{S}(\vec{r}_{Cj})$ is the skew symmetric matrix of the vector from the center of mass to the jth particle which results in a cross product.

II. Rigid Bodies

At this point, many assumptions are made about the system of particles.

1. The mass of each particle or rigid body is constant.

- 2. The Earth is assumed to be flat and not rotating. This allows the Earth to be used as an inertial frame.
- 3. The rigid body is not flexible and does not change shape. That is, the time rate of change of the magnitude of a vector \vec{r}_{PQ} is zero for any arbitrary points P and Q attached to the rigid body.

1. Linear Dynamics

Using all of these simplifications, the momentum term on the right can be simplified to

$$\sum_{j=0}^{P} \vec{p}_j = m\vec{v}_{C/I} \tag{7}$$

The derivation of the term above starts by deriving the position of the center of mass as the following equation.

$$\vec{r}_j = \vec{r}_C + \vec{r}_{Cj} \tag{8}$$

Taking one derivative results in the following equation

$$\vec{v}_{j/I} = \vec{v}_{C/I} + \frac{{}^{B}d\vec{r}_{Cj}}{dt} + \mathbf{S}(\vec{\omega}_{B/I})\vec{r}_{Cj}$$

$$\tag{9}$$

where $\mathbf{S}(\vec{\omega}_{B/I})$ is the skew symmetric matrix of the angular velocity vector which results in a cross product. This equation comes from the derivative transport theorem. Since the body is a rigid body the term $\frac{^B d\vec{r}_{Cj}}{dt} = 0$ resulting in the equation below

$$\vec{v}_{i/I} = \vec{v}_{C/I} + \mathbf{S}(\vec{\omega}_{B/I})\vec{r}_{Ci} \tag{10}$$

which any dynamicist knows as the equation for two points fixed on a rigid body. This equation can then be substituted into the equation for momentum such that.

$$\sum_{i=0}^{P} \vec{p}_{j} = \sum_{i=0}^{P} m_{j} \left(\vec{v}_{C/I} + \mathbf{S}(\vec{\omega}_{B/I}) \vec{r}_{Cj} \right)$$
(11)

The first term reduces to

$$\sum_{j=0}^{P} m_j \vec{v}_{C/I} = \vec{v}_{C/I} \sum_{j=0}^{P} m_j = m \vec{v}_{C/I}$$
(12)

the second term reduces to zero since the sum of all particles from the center of mass is by definition the center of mass and thus zero.

$$\sum_{j=0}^{P} \mathbf{S}(\vec{\omega}_{B/I}) m_j \vec{r}_{Cj} = \mathbf{S}(\vec{\omega}_{B/I}) \sum_{j=0}^{P} m_j \vec{r}_{Cj} = 0$$
(13)

Plugging this result for momentum into Newton's equation of motion yields. This is typically called Newton-Euler equations of motion.

$$\vec{F}_C = m \left(\frac{{}^B d\vec{v}_{C/I}}{dt} + \mathbf{S}(\vec{\omega})_{B/I} \vec{v}_{C/I} \right)$$
(14)

2. Rotational Dynamics

Plugging in the expression for two points fixed on a rigid body results in a much different expression. First let's expand the rotational dynamic equations of particles using the assumptions made for a rigid body.

$$\vec{M}_C = \frac{d}{dt} \sum_{j=0}^{P} \mathbf{S}(\vec{r}_{Cj}) m_j \vec{v}_{j/I}$$
(15)

Then the equation of two points fixed on a rigid body can be introduced to obtain the following equation

$$\vec{M}_C = \frac{d}{dt} \sum_{j=0}^{P} \mathbf{S}(\vec{r}_{Cj}) m_j \left(\vec{v}_{C/I} + \mathbf{S}(\vec{\omega}_{B/I}) \vec{r}_{Cj} \right)$$
(16)

expanding this into two terms yields

$$\vec{M}_{C} = \frac{d}{dt} \left(\sum_{j=0}^{P} m_{j} \mathbf{S}(\vec{r}_{Cj}) \mathbf{S}(\vec{\omega}_{B/I}) \vec{r}_{Cj} + \sum_{j=0}^{P} \mathbf{S}(\vec{r}_{Cj}) m_{j} \vec{v}_{C/I} \right)$$
(17)

To simplify this further a useful equality is used for cross products. That is $\mathbf{S}(\vec{a})\vec{b} = -\mathbf{S}(\vec{b})\vec{a}$. The equation above then changes to

$$\vec{M}_C = \frac{d}{dt} \left(\left(-\sum_{j=0}^P m_j \mathbf{S}(\vec{r}_{Cj}) \mathbf{S}(\vec{r}_{Cj}) \right) \vec{\omega}_{B/I} - \mathbf{S}(\vec{v}_{C/I}) \sum_{j=0}^P \vec{r}_{Cj} m_j \right)$$
(18)

Notice, that parentheses were placed around the first term to isolate the angular velocity. This is because the angular velocity is constant across the system of particles. The term on the right has also been altered slightly to isolate the fact that the velocity of the center of mass is independent of the system of particles. With the equation in this form it is easy to see that the term on the right is zero because it is the definition of the center of mass. The equation then reduces to

$$\vec{M}_C = \frac{d}{dt} \left(\sum_{j=0}^P m_j \mathbf{S}(\vec{r}_{Cj}) \mathbf{S}(\vec{r}_{Cj})^T \right) \vec{\omega}_{B/I}$$
(19)

Notice again that minus sign has been removed. The skew symmetric matrix has an interesting property where the transpose is equal to the negative of the original matrix. The term in brackets is a well known value for rigid bodies and is known as the moment of inertia for rigid bodies.

$$\mathbf{I}_C = \sum_{i=0}^{P} m_j \mathbf{S}(\vec{r}_{Cj}) \mathbf{S}(\vec{r}_{Cj})^T$$
(20)

This results in the kinematic equations of motion for rigid bodies to the simple equation below.

$$\vec{M}_C = \frac{d}{dt} \left(\mathbf{I}_C \vec{\omega}_{B/I} \right) \tag{21}$$

With the equation in this form it is finally possible to carry out the derivative

$$\vec{M}_C = \frac{{}^B d(\mathbf{I}_C \vec{\omega}_{B/I})}{dt} + \mathbf{S}(\vec{\omega}_{B/I}) \mathbf{I}_C \vec{\omega}_{B/I}$$
(22)

The first term requires the chain rule to perform the derivative however the body frame derivative of the moment of inertia matrix is simply zero. Therefore the equation can simply be written as

$$\vec{M}_C = \mathbf{I}_C \frac{{}^B d(\vec{\omega}_{B/I})}{dt} + \mathbf{S}(\vec{\omega}_{B/I}) \mathbf{I}_C \vec{\omega}_{B/I}$$
(23)

III. Aircraft Convention

Aircraft convention involves using the Newton-Euler equations of motion to describe the aircraft[2]. Typically the position of the aircraft is written as

$$\mathbf{C}_{I}(\vec{r}_{C}) = \begin{cases} x \\ y \\ z \end{cases} \tag{24}$$

The derivative of the position vector is the velocity vector is then written as

$$\mathbf{C}_{I}(\vec{v}_{C/I}) = \begin{cases} \dot{x} \\ \dot{y} \\ \dot{z} \end{cases}$$
 (25)

However, body frame coordinates are typically used to describe the velocity vector such that

$$\mathbf{C}_B(\vec{v}_{C/I}) = \begin{cases} u \\ v \\ w \end{cases} \tag{26}$$

In order to relate the body frame components of the velocity vector the inertial frame coordinates a transformation matrix is used. The transformation from the inertial frame to the body frame involves three unique rotations. The first is a rotation about the z-axis such that

$$\mathbf{C}_{A}(\vec{v}_{C/I}) = \begin{bmatrix} \cos(\psi) & \sin(\psi) & 0\\ -\sin(\psi) & \cos(\psi) & 0\\ 0 & 0 & 1 \end{bmatrix} \mathbf{C}_{I}(\vec{v}_{C/I})$$

$$(27)$$

this rotation is called the yaw or heading rotation. From here the intermediate frame is rotated about the y-axis such that

$$\mathbf{C}_{NR}(\vec{v}_{C/I}) = \begin{bmatrix} \cos(\theta) & 0 & -\sin(\theta) \\ 0 & 1 & 0 \\ \sin(\theta) & 0 & \cos(\theta) \end{bmatrix} \mathbf{C}_{A}(\vec{v}_{C/I})$$
(28)

this rotation is called the pitch angle rotation. Finally the no roll frame is rotated through the x-axis such that

$$\mathbf{C}_{B}(\vec{v}_{C/I}) = \begin{bmatrix} 1 & 0 & 0\\ 0 & \cos(\phi) & \sin(\phi)\\ 0 & -\sin(\phi) & \cos(\phi) \end{bmatrix} \mathbf{C}_{NR}(\vec{v}_{C/I})$$

$$(29)$$

Putting all the equations together yields

$$\begin{pmatrix} \dot{x} \\ \dot{y} \\ \dot{z} \end{pmatrix} = [\mathbf{T}_{IB}] \begin{pmatrix} u \\ v \\ w \end{pmatrix}$$
 (30)

where

$$\mathbf{T}_{IB} = \begin{bmatrix} c_{\theta}c_{\psi} & s_{\phi}s_{\theta}c_{\psi} - c_{\phi}s_{\psi} & c_{\phi}s_{\theta}c_{\psi} + s_{\phi}s_{\psi} \\ c_{\theta}s_{\psi} & s_{\phi}s_{\theta}s_{\psi} + c_{\phi}c_{\psi} & c_{\phi}s_{\theta}s_{\psi} - s_{\phi}c_{\psi} \\ -s_{\theta} & s_{\phi}c_{\theta} & c_{\phi}c_{\theta} \end{bmatrix}$$
(31)

Standard shorthand notation is used for trigonometric functions: $cos(\alpha) \equiv c_{\alpha}$, $sin(\alpha) \equiv s_{\alpha}$, and $tan(\alpha) \equiv t_{\alpha}$. These three angles are known as the standard Euler angle rotation sequence of an aircraft in free flight. The angular velocity of a body is typically written as

$$\mathbf{C}_B(\vec{\omega}_{B/I}) = \begin{cases} p\\q\\r \end{cases} = p\hat{I}_B + q\hat{J}_B + r\hat{K}_B \tag{32}$$

There are no inertial components for the angular velocity vector. However, a relationship can be derived relating the derivatives of the Euler angles. The angular velocity can be written in vector form such that

$$\vec{\omega}_{B/I} = \dot{\psi}\hat{K}_A + \dot{\theta}\hat{J}_{NR} + \dot{\phi}\hat{I}_B \tag{33}$$

relating the unit vectors \hat{K}_A and \hat{J}_{NR} to the body frame using the planar rotation matrices results in the equation below. Note that NR is denoted as the "No-Roll" frame.

where

$$\mathbf{H} = \begin{bmatrix} 1 & s_{\phi}t_{\theta} & c_{\phi}t_{\theta} \\ 0 & c_{\phi} & -s_{\phi} \\ 0 & s_{\phi}/c_{\theta} & c_{\phi}/c_{\theta} \end{bmatrix}$$
(35)

with all this information the Newton-Euler equations of motion can be used to form the equation below.

Using the rotational dynamic equations for rigid bodies, the equation for the derivative of angular velocity can be found as

Note that standard aircraft forces and moments are applied to the body. The forces are typically written as X,Y and Z while the moments are given as L,M and N. They can be written in component form using the equations below.

$$\mathbf{C}_B(\vec{F}_C) = \begin{cases} X \\ Y \\ Z \end{cases} = X\hat{I}_B + Y\hat{J}_B + Z\hat{K}_B \tag{38}$$

$$\mathbf{C}_B(\vec{M}_C) = \begin{Bmatrix} L \\ M \\ N \end{Bmatrix} = L\hat{I}_B + M\hat{J}_B + N\hat{K}_B \tag{39}$$

IV. Forces on Aircraft

To form the sum of the forces on an aircraft the assumptions are made that only gravity and aerodynamic forces act. For rockets, a propulsion model can be added. Still the gravitational force is shown below.

1. Gravity

The weight contribution is assumed to be a constant force applied to the aircraft. The equation below is the gravitational force applied in the body frame.

2. Aerodynamics

Aircraft aerodynamics are written using a taylor series expansion about a trim point[3, 4]. That is, the aerodynamic forces are given by

$$\vec{F} = \vec{F_0} + \frac{\partial \vec{F}}{\partial \vec{x}} (\vec{x} - \vec{x_0}) \tag{41}$$

where $\vec{x} = [x, y, z, \phi, \theta, \psi, u, v, w, p, q, r]^T$. The partial derivative is thus expanded such that

$$\frac{\partial \vec{F}}{\partial \vec{x}} = \begin{bmatrix} \frac{\partial \vec{F}}{\partial x} & \frac{\partial \vec{F}}{\partial y} & \dots & \frac{\partial \vec{F}}{\partial r} \end{bmatrix}$$
 (42)

To find all of the partial derivative the forces are first written using a combination of dynamic pressure and coefficients that are functions of geometry and Reynolds number rather than speed, pressure and size. A general lift force can be written using the equation below

$$L = \frac{1}{2}\rho V_{\infty}^2 SC_L \tag{43}$$

where ρ is the atmospheric density, V_{∞} is the free-stream velocity, S is the planform area of the wing and C_L is the lift coefficient.

$$V_{\infty} = \sqrt{u_a^2 + v_a^2 + w_a^2} \tag{44}$$

The subscript 'a' above denotes the velocity of the aircraft plus the atmospheric disturbance.

$$\begin{cases} u_a \\ v_a \\ w_a \end{cases} = \begin{cases} u \\ v \\ w \end{cases} + \mathbf{T}^T{}_{IB} \begin{cases} V_x \\ V_y \\ V_z \end{cases}$$
 (45)

Note that the dynamic pressure is different for a rocket or projectile. A similar expression can be created for a generic moment such that

$$M = \frac{1}{2}\rho V_{\infty}^2 S\bar{c}C_M \tag{46}$$

where \bar{c} is the mean chord of the aircraft. The dynamic pressure $q_{\infty} = \frac{1}{2}\rho V_{\infty}^2 S$ can be used to non-dimensionalize the forces, thus $L/q_{\infty} = C_L$. This means that the equation involving partial derivatives can be written as

$$\frac{\partial \vec{C}_F}{\partial \vec{x}} = \begin{bmatrix} \frac{\partial \vec{C}_F}{\partial x} & \frac{\partial \vec{C}_F}{\partial y} & \dots & \frac{\partial \vec{C}_F}{\partial r} \end{bmatrix}$$
(47)

If the vector is then expanded to include the components of the vector \vec{F} the partial derivatives expand to

$$\frac{\partial \vec{C}_F}{\partial \vec{x}} = \begin{bmatrix} \frac{\partial C_X}{\partial x} & \frac{\partial C_X}{\partial y} & \dots & \frac{\partial C_X}{\partial r} \\ \frac{\partial C_Y}{\partial x} & \frac{\partial C_Y}{\partial y} & \dots & \frac{\partial C_Y}{\partial r} \\ \frac{\partial C_Z}{\partial x} & \frac{\partial C_Z}{\partial y} & \dots & \frac{\partial C_Z}{\partial r} \end{bmatrix}$$
(48)

shorthand can be adopted for the forces above such that $\frac{\partial C_Y}{\partial x} = C_{Yx}$. Using this shorthand the equation above can be written as.

$$\frac{\partial \vec{C}_F}{\partial \vec{x}} = \begin{bmatrix} C_{Xx} & C_{Xy} & \dots & C_{Xr} \\ C_{Yx} & C_{Yy} & \dots & C_{Yr} \\ C_{Zx} & C_{Zy} & \dots & C_{Zr} \end{bmatrix}$$
(49)

The coefficients listed above are standard coefficients that all aircraft have. A similar matrix can be formulated for the moments on an aircraft. When system identifying an aircraft all of these coefficients may be determined. However, many of these terms are zero. For example, all coefficients with respect to x y and z are zero. That is, $C_{Xx} = C_{Yx} = ...C_{Nx} = C_{Xy} = ...C_{Nz} = 0$. Other coefficients can be set to zero as well.

a. Aircraft Aerodynamics

For aircraft, some further simplifications are made. Some of the coefficients defined above are combined to be written as functions of the angle of $\operatorname{attack}(\alpha)$ and $\operatorname{sideslip}(\beta)$.

$$\alpha = tan^{-1} \left(\frac{w_a}{u_a} \right) \tag{50}$$

$$\beta = \sin^{-1}\left(\frac{v_a}{V_{\infty}}\right) \tag{51}$$

Transforming the equations into these formulations gives rise to coefficients such as $C_{L\alpha}$ which is the change in lift as a function of angle of attack and $C_{Y\beta}$ which is the change in Y-Force as a function of sideslip. Using all of the coefficients defined above taking into account the change to lift and drag, the body aerodynamic force is calculated using the equation below.

Where the lift and drag coefficients are:

The body aerodynamic moment is also computed using an aerodynamic expansion.

$$\begin{Bmatrix} L_A \\ M_A \\ N_A \end{Bmatrix} = \frac{1}{2} \rho V_{\infty}^2 S \bar{c} \begin{Bmatrix} C_{l\beta} \beta + C_{lp} \frac{pb}{2V_{\infty}} + C_{lr} \frac{rb}{2V_{\infty}} + C_{l\delta_a} \delta_a + C_{l\delta_r} \delta_r \\ C_{m0} + C_{m\alpha} \alpha + C_{mq} \frac{q\bar{c}}{2V_{\infty}} + C_{m\delta_e} \delta_e \\ C_{np} \frac{pb}{2V_{\infty}} + C_{n\beta} \beta + C_{nr} \frac{rb}{2V_{\infty}} + C_{n\delta_a} \delta_a + C_{n\delta_r} \delta_r \end{Bmatrix}$$
(54)

The aerodynamic coefficients in equations (52), (53) and (54) can be obtained from flight data, aerodynamic modeling and windtunnel tests. Notice that the only coefficients remaining are coefficients from angle of attack, sideslip and angular velocities. Furthermore, the coefficients for angular velocities are also non-dimensionalized by terms such as $b/(2V_{\infty})$ where b is the wingspan of the aircraft and \bar{c} is the mean chord of the aircraft. These terms are introduced to fully non-dimensionalize the coefficients. Notice, as well that four extra terms were also introduced. These will be discussed in more detail in the control section however the four terms are the aileron control surface δ_a , the elevator control surface δ_e , the rudder control surface δ_r and the thrust control value δ_t .

b. Projectile Aerodynamics

To fully define the projectile aerodynamics some more assumptions are made about the projectile.

- 1. The projectile is axially symmetric
- 2. The aerodynamic forces are not necessarily formulated at the center of mass
- 3. The projectile has the potential to be spinning rapidly thus interacting with the surrounding atmosphere

For a projectile the dynamic pressure is written as

$$Q = \frac{\pi}{8} \rho V_{\infty}^2 d^2 \tag{55}$$

The aerodynamic forces on the projectile are modeled using taylor series ballistic expansions with known coefficients similar to the aircraft model only slightly different assumptions are made given the dynamics of the projectile. The subscripts in the equation below stand for steady and unsteady aerodynamics.

In this equation, Q is the dynamic pressure, d is the aerodynamic reference area, C_{X_0} is the zero-yaw axial force coefficient, C_{X_2} is the yaw-squared axial force coefficient, $C_{N_{\alpha}}$ is the normal force derivative coefficient, $C_{Y_{p\alpha}}$ is the Magnus force coefficient, and $V = \sqrt{u^2 + v^2 + w^2}$ is the total velocity of the projectile. The aerodynamic moments acting on the projectile are the pitching, pitch damping, Magnus, and roll damping moments. Pitching and Magnus moments are given by taking the cross product of the normal and Magnus forces given in (56) with the position vector from the center of mass to the center of pressure and location of Magnus force, respectively. The total aerodynamic moments are given in Eqn. (57).

$$\begin{cases}
L_A \\
M_A \\
N_A
\end{cases} = \mathbf{S}_B(\vec{r}_{CG,COP}) \begin{Bmatrix} X_{SA} \\ Y_{SA} \\ Z_{SA} \end{Bmatrix} + \mathbf{S}_B(\vec{r}_{CG,MCOP}) \begin{Bmatrix} X_{UA} \\ Y_{UA} \\ Z_{UA} \end{Bmatrix} + Qd \begin{Bmatrix} C_{l_p} \frac{pd}{2V} \\ C_{m_q} \frac{qd}{2V} \\ C_{n_r} \frac{rd}{2V} \end{Bmatrix}$$
(57)

Here, $\mathbf{S}_B(\vec{r}_{CG,COP})$ is the skew-symmetric operator acting on the position vector from the center of mass to the center of pressure expressed in the projectile body frame. Furthermore, $\mathbf{S}_B(\vec{r}_{CG,MCOP})$ is the skew-symmetric operator acting on the position vector from the center of mass to the magnus center of pressure expressed in the projectile body frame. Typically the center of mass is defined from the rear of the projectile such that

$$\mathbf{C}_{B}(\vec{r}_{CG}) = \begin{cases} SL_{CG} \\ BL_{CG} \\ WL_{CG} \end{cases}$$
 (58)

Similarly, the center of pressure is defined from the rear of the projectile such that

$$\mathbf{C}_{B}(\vec{r}_{COP}) = \begin{cases} SL_{COP} \\ BL_{COP} \\ WL_{COP} \end{cases}$$
(59)

The vector $\vec{r}_{CG,COP}$ is then simply the different between both vectors.

$$\vec{r}_{CG,COP} = \vec{r}_{COP} - \vec{r}_{CG} \tag{60}$$

The damping coefficient defined in equation (57) include C_{l_p} which is the roll damping coefficient while C_{m_q} is the pitch damping coefficient. These coefficients are added which essentially inhibit angular motion of the projectile. In addition, to these coefficients, sometimes magnus coefficients are given as pure moments rather than forces acting at a distance. This can be given in the equation below.

$$M_{UA} = Qd(-C_{M\alpha}\frac{v}{V} + C_{N_{p\alpha}}\frac{w}{V}\frac{pd}{2V})$$

$$\tag{61}$$

Where $C_{M\alpha}$ replaces the moment produced by $C_{N\alpha}$ and $C_{N_{p\alpha}}$ replaces the moment produced by $C_{Y_{p\alpha}}$. It is possible to derive an equation between the two different representations as given by the equations below.

$$C_{M\alpha} = \frac{(SL_{COP} - SL_{CG})C_{N\alpha}}{\frac{d}{d}}$$

$$C_{N_{p\alpha}} = \frac{(SL_{MAG} - SL_{CG})C_{Y_{p\alpha}}}{d}$$
(62)

V. Stability and Control

Controllability is formally stated as a system where any initial state $x(0) = x_0$ and final state $x_1, t_1 > 0$, there exists a piecewise continuous input u(t) such that $x(t_1) = x_1$. For a fixed wing aircraft the system has 12 states with 8 dynamic modes and 4 zero or rigid body modes. For a fixed wing aircraft the system has 12 states with 8 dynamic modes and 4 zero or rigid body modes. A conventional aircraft has 4 controls to control these 12 modes. The easiest way to test the controllability of a system is to compute the controllability matrix. However, the controllability matrix must be computed using a linearized model such that $\dot{\vec{x}} = A\vec{x} + B\vec{u}$. In order to do this the aircraft must be in equilibrium. For this example the aircraft is set with an initial velocity of 20 m/s at an altitude of 200 m. The altitude command is set to 200 m and the heading command is set to zero. Given the zero heading angle command and the symmetry of the configurations investigated the rudder and ailcron commands are set to zero. Thus, only the thrust and elevator controls are activated for the trimming procedure. Each configuration is simulated for 200 seconds or until the derivatives of all states except \dot{x} are within a required tolerance. Using this equilibrium point a linear model can be computed by using forward finite differencing assuming that the aircraft model is put in the form $\dot{x} = F(\vec{x}, \vec{u})$.

$$\dot{\vec{\delta x}} = \frac{F(\vec{x_0} + \Delta \vec{x_0}, \vec{u_0}) - F(\vec{x_0}, \vec{u_0})}{\Delta \vec{x}} \vec{\delta x} + \frac{F(\vec{x_0}, \vec{u_0} + \Delta \vec{u}) - F(\vec{x_0}, \vec{u_0})}{\Delta \vec{u}} \vec{\delta u}$$
(63)

This linear model is the classic linear model where $\dot{\delta x} = A \vec{\delta x} + B \vec{\delta u}$. Using this linear model, the controllability matrix can be computed as

$$W_C = [B \ AB \ A^2B \ A^3B \ \dots \ A^{N-1}B] \tag{64}$$

where N is the number of states in the system. With the controllability matrix formulated, the rank of the matrix is computed. If the $rank(W_C) = N$ the system is said to be controllable.

VI. PID Control

For a conventional PID controller of an aircraft, the rudder, elevator and aileron commands are set to

$$\delta_r = -K_v v
\delta_e = K_p(\theta - \theta_c) + K_d \dot{\theta}
\delta_a = K_p(\phi - \phi_c) + K_d \dot{\phi}$$
(65)

The Euler angle commands ϕ_c and θ_c are set using the following relationships:

$$\phi_c = K_p(\psi - \psi_c) + K_d \dot{\psi}$$

$$\theta_c = K_p(z - z_c) + K_d \dot{z} + K_I \int z - z_c dt$$
(66)

The control scheme defined above is a conventional inner loop-outer loop control of a fixed wing aircraft using a PID tracking controller.

VII. Radio Controlled Aircraft Design

Many principles for large aircraft design can be applied to smaller radio controlled aircraft but understand that many of the aerodynamic principles are not quite well defined for slow and small aircraft. These aircraft have low Reynolds number which often exhibits odd phenomena. For example, airfoil selection is really not so much a design point other than ease of manufacturing rather than maximizing lift coefficient. Remember that Reynolds number can be defined from the equation below where ρ is the density at sea-level (1.225 kg/ m^3 in SI units), V is the desired flight speed, \bar{c} is the mean aerodynamic chord and μ_{∞} is the viscosity of air which in SI units is 1.81e-5 kg/(m-s).

$$Re = \frac{\rho V \bar{c}}{\mu_{\infty}} \tag{67}$$

You can tell that flying a small aircraft (\bar{c}) and flying slow (V) results in a low Reynolds number. Either way the procedure below has produced some great aircraft and the tools you'll learn along the way will help you in your future aerospace engineering career. If you're not an engineer then this text will at least give you an appreciation for what goes into aircraft design. If you'd much rather watch youtube videos than read this document, feel free to watch my Youtube playlist on radio controlled aircraft design[5]

1. Vehicle Type Selection and Requirements

In the very beginning of your design you need to decide on the type of aircraft you want to build. Designing a glider versus an aerobatic airplane will result in vastly different engineering design decisions. For example, a glider is going to have very long slender wings while an aerobatic airplane is going to have somewhat shorter wings with large control surfaces. I suggest you select from the following types of aircraft and then move on: Gliders, Trainers, Sport Aerobatic, Racers. If you'd like to build a scale aircraft there isn't much to design since the shape of the aircraft is pretty much built. If you do go with a scale aircraft this textbook isn't really for you since you aren't really building a scratch build aircraft. You're more just copying someone else's design. In that case you may as well just buy a kit or watch some videos on balsa wood construction and an overview of all the electronics required for RC aircraft flight.

If you selected one of the other styles you're ready to move onto to the next stage which is requirements. There is so much literature on Systems Engineering, top level requirements, functional requirements and derived requirements. The bottom line is you need to determine what you want your aircraft to do. Do you want it to fly straight up, upside down? Do you want the aircraft to be hand launched? Land on a runway? Determine what you want the aircraft to do and create a bulleted list of those requirements. Throughout the design you can refer to these requirements and make sure you are satisfying these requirements. If this is your first build then you may just have one requirement and that is to take off and land without crashing. But think a bit deeper. Do you want to turn the vehicle? Do you want full channel control for roll, pitch and yaw or just yaw control? Do you want landing gear? What sort of flying characteristics do you want? Be as specific as possible here.

2. Initial Design - Hand Sketch and Aspect Ratio

Once you have an idea of what the aircraft type is and what the requirements are it's time to hand sketch your aircraft. Try and use engineering paper, french curves, a ruler and a compass. Make this hand sketch look nice so you can use it in your future design. Draw your sketch to scale. You might be wondering, "how do I draw the aircraft without knowing what my wing loading or thrust to weight ratio is?". The answer comes from my late aircraft design professor Dr. Mikolowski (RIP). He would always say "If it looks good, it flies good". After designing so many aircraft and seeing so many scratch builds from my students I can honestly say that this is true 100%. If you're reading this now it means that there is already over 100 years of aircraft technology on the internet for you to research and see what other aircraft look like. Make your aircraft look like that but make sure it fits into your aircraft type and make sure it satisfies your requirements from above. If one of your requirements was to hand launch, then make sure your drawing reflects a vehicle without landing gear and a place to grab the aircraft. If you wanted full channel support make sure to include all the control surfaces. Think about where you want the propulsion system to go and how you're going to access the electronics before you fly. Think about what you want the wing to look like. Make it as big as you think it needs to fly. Use your intuition. This is an art. So much of engineering is an art.

Once your aircraft sketch is complete (make sure to do a front view, side view and top view of your aircraft), it's time to take down some wing characteristics. This is why you need to draw your sketch to scale. Measure the length of the wing (wingspan b) and the chord at the root (c_r) and the tip (c_t) . Compute the area of the wing (S) using the area of a trapezoid or rectangle depending on the shape of your wing. Once you have the wingspan and area you can compute the aspect ratio of your aircraft.

$$AR = \frac{b^2}{S} \tag{68}$$

The general rule is that the larger the aspect ratio the more aerodynamically efficient your aircraft will be. This is why gliders have very long and slender wings. At the same time, high aspect ratio wings suffer from larger bending moments and can flex considerably in flight. Finally, it's important to compute the mean aerodynamic chord of the wing. This is basically the average chord of your wing. If you create a rectangular wing your mean aerodynamic chord is just the chord of the wing since it's constant. If not you'll need to integrate over the length of the wing using the formula below where y = 0 is the centerline of the vehicle and y=b/2 is the wingtip on the right side[6]. The parameter c(y) is the chord length as a function of y.

$$\bar{c} = \frac{2}{S} \int_0^{b/2} c(y)^2 dy \tag{69}$$

3. Weight Estimate - Tabular Approach

Once you have an idea of the overall shape it's time to estimate how heavy the aircraft will be. First think about the fundamental components of an aircraft. If you're not familiar with any of the components below, just type the item into Google and you'll find numerous articles and Youtube Videos about each component.

- 1. ESC Electronic Speed Controller
- 2. Battery Assume for now that you'll be using a 1500mAh 3S Battery unless you're building a micro aircraft in which case you might end up using a 600 mAh 2S or even a 300 mAh 1S. Think about the size of your aircraft. You will do more sophisticated battery design in the future.
- 3. Motor and Propeller Again select something that is in the ballpark of the aircraft you're building. You'll do a redesign later.
- 4. Servos
- 5. Receiver
- 6. Control Linkages and Servo Horns
- 7. Fuselage
- 8. Main Wing
- 9. Tail both Horizontal and Vertical
- 10. Payload

For each of the components above you need to estimate the weight of these components. The only way to do that is to either look up the weight of similar aircraft to the one you're designing or find components that you think will work for your aircraft and add up all of the weights. The most difficult part is going to be estimating the empty weight of the aircraft which is just the structure of the aircraft. For these estimates you need to decide what materials you plan on using. Is your aircraft made out of foam, balsa, carbon fiber or some type of combination. Perform an initial material selection and then use that to estimate your weight. Create a table in a spreadsheet type program or a numerical computer program so that you can go back and change weights as your design progresses. Use the spreadsheet or numerical program to compute the total weight of your aircraft. This is your maximum takeoff weight.

4. Airfoil Selection and 2D and 3D Lift

The section 2. details the aerodynamic forces on the aircraft. In this stage of design we will only be looking at the lift equation.

$$L = \frac{1}{2}\rho V^2 S C_L \tag{70}$$

The coefficient of lift C_L is the lift coefficient of the aircraft. This coefficient is a function of Reynolds number, angle of attack, airfoil shape and wing shape. Recall that the angle of attack is the angle between

the zero lift line of the airfoil and the free stream air. Breaking the velocity vector into components yields the equation below where w is the airspeed along the z-axis of the vehicle and u is the velocity along the x-axis.

 $\alpha = \tan^{-1}\left(\frac{w}{u}\right) \tag{71}$

Using the angle of attack as a parameter, the lift coefficient can be expanded to the following:

$$C_L = C_{L\alpha}(\alpha - \alpha_0) \tag{72}$$

The parameter α_0 is the angle of attack that results in zero lift. This is a function of the airfoil shape. The parameter $C_{L\alpha}$ is the lift curve slope and is a function of airfoil shape, wing shape and Reynolds number. In order to remove, wing shape from the design, the aspect ratio is used to convert the wing lift to a sectional airfoil coefficient.

 $C_{L\alpha} = \frac{C_{l\alpha}}{1 + \frac{C_{l\alpha}}{\pi e AR}} \tag{73}$

The parameter e is an efficiency parameter which is often assumed to be 80-90%. The coefficient, $C_{l\alpha}$ is the airfoil lift curve slope which is different than the wing lift curve slope. The wing lift curve slope will always be smaller than the airfoil lift curve slope. This is because of an effect called wing tip vortices. Wing tip vortices are an aerodynamic effect where high pressure from the bottom of the wing moves around the wingtips to the area of low pressure. The only way to mitigate these vortices is by installing winglets or increasing the aspect ratio. Note that winglets increase drag and weight which is why you don't typically see them on RC aircraft. The coefficient $C_{l\alpha}$ is then simply a function of airfoil shape and Reynolds number. This is what is often referred to as 2D lift. It is the lift of airfoils which are two dimensional rather than 3D lift which is over an entire wing. It is at this point that airfoil selection and design can be used. The website airfoiltools.com is a great resource for plotting lift curve slopes of various airfoil shapes as a function of Reynolds number. I also have a great Youtube video on how to use XFLR5 (pronounced X-Flyer Five)[7]. A more comprehensive guide on XFLR5 can be found in [8] while the software itself can be downloaded in [9]. The basics of airfoil selection then break down into the following process.

First, using your max takeoff weight and cruise flight speed, compute the lift coefficient required in cruise. This assumes that lift equals weight.

$$C_L = \frac{2W}{\rho V^2 S} \tag{74}$$

Then using your flight speed and chord length, compute the Reynolds number of your aircraft. Use this Reynolds number and airfoiltools or XFLR5 to compute the sectional lift characteristics of various airfoils. Airfoil selection can be as complicated as you make it but you're looking for the highest lift to drag ratio airfoil. Another simple way is to just select the airfoil with the highest sectional lift coefficient. Another item to consider is manufacturing. Some airfoils may be feasible for full sized aircraft but not for RC flyers. My recommendation is to build an aircraft with a Clark-Y airfoil. They are easy to cut with balsa or shape with foam and have good lift to drag characteristics. Note that this airfoil is cambered. If you want to fly upside down I suggest you use a symmetric airfoil like a NACA 0012 or NACA 0014 is you need a bit more thickness to fit a wing spar through the airfoil. Once you have your airfoil selected, use the lift curve slope to estimate $C_{l\alpha}$ by fitting a linear trend line to the portion of the graph before stall. Also make sure to take note of what the zero lift angle of attack is. You can then compute the wing lift curve slope by using equation 73. Once you have $C_{L\alpha}$, you can compute the angle of attack needed for cruise. Make sure to convert α_0 to radians before you use the equation below.

$$\alpha = \frac{C_L}{C_{L\alpha}} + \alpha_0 \tag{75}$$

The resulting answer will be in radians and needs to be converted to degrees to make sure you are not close to stall. Typically in cruise, the angle of attack is only a few degrees with perhaps 8 degrees on the high end. If the answer you receive is higher than that it can mean a few things which may involve a redesign.

- 1. The simplest way to get more lift is to fly faster. The problem is you need a bigger motor which will increase your weight which will require more lift and more angle of attack. Flying faster will also change your Reynolds number.
- 2. You can increase the aspect ratio of your wing which will make your aircraft more efficient. The problem is that will increase the bending moment at the root creating the need for stronger materials at the root which also increases weight. This will also change your mean aerodynamic chord which will change your Reynolds number.
- 3. You can increase the area of the wing. This will also increase drag and weight but if the material you are using has a high lift to weight ratio then adding more wing area might be a good option. Depending on how you change the aircraft wing shape, the aspect ratio and/or the mean aerodynamic chord might change meaning you'll have to recompute the wing lift curve slope as well as the Reynolds number
- 4. If you are using a symmetric airfoil it's possible you could forgo flying upside down and switch to a cambered airfoil which has more lift.

Regardless of what you do make sure you angle of attack in cruise is low which will reduce drag. It's optimal to fly at the aircraft's highest lift to drag ratio but radio controlled aircraft don't typically do that. It is also important to compute the stall speed of your aircraft. You'd like this value to be as small as possible.

$$V_{stall} = \sqrt{\frac{2W}{\rho S C_{Lmax}}} \tag{76}$$

In this case C_{Lmax} is the maximum lift coefficient your aircraft can obtain before stalling. If the stall speed is too high for your design go back and redesign your vehicle. Once you have redesigned your vehicle to fit within tolerable limits it's time to look at some aircraft performance characteristics which include the W/S (wing loading) and the T/W (thrust to weight ratio).

5. Wing Loading and Thrust to Weight Ratio

The wing loading is defined as the weight of the aircraft over the main wing area (W/S). Intuitively though, it is the amount of lift required per square foot of wing area for your aircraft. If the wing loading is high it means you have a heavy aircraft with small wings which means you either need very high lift creating devices like flaps and cambered airfoils or the aircraft needs to fly very fast. You can imagine that warbirds and racers have higher wing loading then say a glider which has very low wing loading. In this case the aircraft can fly slow because the aircraft is light with larger wings. At this stage of the design you already know the maximum weight of the aircraft and the main wing area so it's simple to calculate. For larger aircraft, there is a standard wing loading for aircraft as well as another parameter called the wetted wing loading which is the weight divided by the wetted area of the wing. The wetted area is basically the surface area of the wing. For radio controlled aircraft though the wing cube loading is used to ensure the aircraft is of the correct type.

$$WCL = \frac{W}{S^{3/2}} \tag{77}$$

Using the units of ounces for the weight and sqft for the area the table below can be used to ensure that your aircraft is in the correct ballpark[10].

Type of Aircraft	WCL (oz/ft^3)
Gliders	under 4
Trainers	5-7
Sport Aerobatic	8-10
Racers	11-13
Scale	over 15

After computing your WCL it is possible that for the type of aircraft you've designed, your value falls well outside the limits of the table above. In that case you must redesign your vehicle by changing the shape of the wings or choosing a different material to lighten up the aircraft. In my experience, if you are designing a racer or scale aircraft and you wing loading is smaller than above this is typically ok so long as you have enough thrust to fly fast. In this case you may just have a very fast trainer which isn't necessarily a bad thing. The danger is when trying to design a glider with a WCL of over 15. That aircraft will exhibit a very high stall speed and poor lift to drag ratio (L/D) characteristics. Once you are satisfied with your WCL you can move on to computing the thrust to weight ration (T/W).

For full-sized aircraft the T/W can range from 0.6 for passenger aircraft all the way up to 1.2 or higher for get aircraft. For R/C aircraft the same general rule applies. If your aircraft is a trainer with landing gear you can probably get away with a T/W of 0.6 but I would not recommend it. My recommendation would be to go no lower than 0.8 which would mean your maximum take off thrust is 80% of your maximum takeoff weight. In this configuration, the aircraft will accelerate down the runway until just over stall speed at which point the aircraft can takeoff. If you have strict runway requirements, airborne requirements like vertical flight or loops and snap rolls, I recommend increasing the size of your motor, ESC, battery, propeller combination to yield a T/W of at least 1.2. In this case, even if your wings are not very efficient, you can fly on thrust alone. You may not exhibit great aerodynamic performance and still have a high stall speed but worst case you can land the aircraft like a harrier which I've done before.

Once you've selected your T/W you need to go find a battery/ESC/motor/propeller combination that yields the thrust you need. Tiger Motors website is typically very good at listing the motor, propeller and battery combination to give you a certain amount of thrust. Unfortunately, the hobbyist market is not using standard engineering units and thrust is reported in grams. My recommendation then is to use the following formula to compute your thrust required in grams. This assumes that 4.44 N = 1 lbf and that you are on Earth with 9.81 m/s^2 of gravitational acceleration. It'd be nice if the community just reported thrust in lbf but alas that is not the case.

$$T_{grams} = (T/W)W_{lbf}/453.59$$
 (78)

Remember, when selecting a propulsion system, you will need to go back and update your weight estimate with the new values you've obtained. This may effect your wing area slightly and may even require you to choose a new motor if you were very off the first time you estimated the weight. This is an iterative process and every step builds on the previous step. The hope is that each iteration is not very different than the last.

6. Stability and Control, Center of Mass, Aerodynamic Center and Static Margin

Stability and Control is a very large section of literature and could be taught over an entire semester. Stability just ensure the aircraft flies steady and level and is typically broken up into lateral (side to side) and longitudtinal (front to back) stability. Lateral stability in my opinion is more complex but to ensure you aircraft is laterally stable, just be sure your aircraft is symmetric about the left and right planes and also be sure that your tail surface provides adequate yaw stability through the use of a vertical tail or a V-tail if you opted for a combined control surface. Longitudinal stability involved two more calculations that must be done before the aircraft can be built. These two parameters are the center of mass and the aerodynamic center. The center of mass is a very simple quantity to compute by just using the center of mass formula shown below.

$$x_{cm} = \sum \frac{x_i W_i}{W} \tag{79}$$

In the equation above, x_i is the distance of a component from a reference point on the aircraft. I typically use the nose of the fuselage as the reference point. For standard aircraft the motor would have a negative distance from the reference point and the receiver and battery would have a positive value. The value W_i is then the weight of each component. Placing servos, receivers and other electronics is a design parameter to

move your center of mass while the fuselage is typically a parameter that must be estimated at this stage. My recommendation is to break the aircraft into fuselage, tail boom, tail and main wing components and treat each one as a component. You will notice that moving the main wing and battery drastically changes the center of mass.

The next parameter is the aerodynamic center. The main wing looking from the top is basically a 2D distributed load. As such the center of lift must be computed. Assuming the main wing is symmetric, the aerodynamic center will lie on the center line of the aircraft. In this case the problem reduces to a 1D computation. In order to compute the center of lift along the x-axis (pointing towards the nose) you need to compute the weighted average of the center of lift of each airfoil. In this case if you have a symmetric airfoil, the center of lift is 1/4 of the chord length. If you have a cambered airfoil the center of lift is typically in the 30% range so you can use 25% for a symmetric airfoil and something slightly larger for a cambered airfoil. Once you determined the center of lift for the airfoil you can use the equation below for the aerodynamic center of the entire wing[4, 6].

$$x_{ac} = \frac{2}{S} \int_0^{b/2} x_{af}(y)c(y)dy \tag{80}$$

The parameter $x_{af}(y)$ is the location of the center of lift of the airfoil as a function of y. Once you have the aerodynamic center and the center of mass you can compute the static margin of your aircraft.

$$S_m = \frac{x_{ac} - x_{cm}}{\bar{c}} \tag{81}$$

The value of the static margin is not as important as the sign. If measuring from the nose of the aircraft the aerodynamic center must be behind the center of mass. To explain this think about stable aerodynamic vehicles like darts, or arrows. Notice that darts and arrows have fletching in the rear to create aerodynamic surfaces farther back. Unstable vehicles like frisbees and footballs have aerodynamic centers in front of the center of mass in which case they must spin in order to provide stability just like a bike tire or a dreidel. Using the equation above, if x_{ac} is behind x_{cm} it means that x_{ac} is bigger or more positive than x_{cm} in which case your static margin would be positive.

$$\begin{cases}
S_m > 0, \ stable \\
S_m < 0, \ unstable
\end{cases}$$
(82)

If you perform these two calculations and find your static margin to be negative it means that you need to shift your battery and other components more towards the nose or move your wings backwards. Note that moving your wing backward will also shift your center of mass so try and move some components forward before shifting your wings around.

The final stage of this design is Control. Aircraft in flight require 3 control surfaces to provide roll, pitch and yaw control. These include the aileron, elevator and rudder. It's possible to fly aircraft without a rudder by performing a "bank and yank" maneuever and it's also possible to combine elevators and ailerons into something called elevons. I've even seen some ruddervators. Whatever you decide to do make sure that you can adequately control all three axes or if one axis is uncontrollable be sure that that axis is stable. I've seen some aircraft that only have rudder and elevator and no ailerons. I find these aircraft hard to control but the idea is you move the rudder to yaw the aircraft which also rolls the aircraft allowing you to turn. It creates a very slow aircraft but it also reduces complexity if that is something you're interested in doing.

7. Iteration, Detailed Sketch and Final Checks

This section in my opinion is absolutely essential. It involves going back and making sure that your current design satisfies your requirements you originally wrote in the first section of this design. Recompute your aspect ratio, and update your weight estimate based on any calculations you've obtained. This may be finding better estimates for parts or materials. You also need to create a better sketch and determine where EVERY component is going to go and what sort of support you will need. If you're building your aircraft out of balsa you will need detailed sketches on rib, spar and stringer placement. All of these updates will change

your weight estimate which will change your WCL and your T/W. Be sure your WCL and T/W are within tolerable bounds. You also need to go back and compute you angle of attack during cruise and be sure you are not in a stall regime. Be realistic with your flight speed as well during cruise. Go back and compute your stall speed. Is it realistic? If not then go back and make some minor changes. Finally, be sure you aircraft is longitudinally and laterally stable and that you can control all 3 axes or at least the uncontrollable axes are stable. Once you are certain the aircraft will fly you can begin purchasing components.

8. Computer Aided Design (CAD)

This section is optional but sometimes it's just nice to have a CAD view of your aircraft especially if you are 3D printing parts or perhaps getting some component machined out of aluminum. Some CAD programs are even so powerful they will compute bending loads, center of mass and even drag. Use whatever tools are at your disposal to help you in the design.

9. Purchase Components

I wanted to write an entire section on purchasing component to go over a few common mishaps. First, if you are using a LiPo battery be sure to familiarize yourself with the dangers of LiPo batteries. I've almost caught my entire lab on fire by charging a damaged LiPo but all batteries can technically catch fire. Please be careful. Furthermore, be sure you purchase an ESC with the right current rating. If you overload an ESC with too much current it will also catch on fire. The servos you buy have a torque rating. Be sure your servos can overcome the aerodynamic torque estimated in flight. Generally servos are sized by the size of the aircraft so you can just purchase servos that are designed for your particular size aircraft. The motor you purchase is going to need a mounting point. Consider designing a motor plate or even a firewall depending on the type of aircraft. When purchasing materials make sure to get them from a good brand. Companies like Flite Test sell really good double plated foam that is designed for RC aircraft. Purchasing Dollar Tree foam board is totally acceptable but just understand that after a crash or two the foam board won't work anymore. Also consider what type of glue you are planning on using. Certain types of glue can actually melt foam and hot glue can melt certain types of foam as well. CA glue is very good for balsa but will melt foam. Two part epoxy is strong but it weighs more than CA glue and takes a long time to set compared to other types of glue. Also be sure to be lenient on glue where you can. Glue just adds weight and that will reduce your performance. Finally, make sure your receiver supports the number of servos you plan on using and be sure that your transmitter and receiver are compatible. All of my aircraft use Spektrum technology but you may opt to use a different type of protocol.

Finally, when all components come in be sure to test them. DOA stands for dead on arrival and so many components come DOA. Before you spend the time to install all your components in your aircraft and then throw the aircraft in the air make sure you test every component and be sure it works. I also suggest weighing each component on a small scale and updating your weight estimate to ensure everything is within tolerable bounds.

10. Building

Once you have all necessary resources to build your aircraft I recommend starting with the fuselage or main wing and then installing all componets. I recommend taking pictures of your build in case you need to reference them later. Go slow. If you break something it will be expensive. Also remember that if the aircraft looks good it flies good. This means that gluing all components properly and having the aircraft be as smooth as possible will translate to better flight performance.

11. Flying

Before you fly I recommend finding a pilot will more experience than yourself to check out the aircraft and make sure the aircraft has been built properly. You may even want to discuss your initial design before you

even begin building to make sure there are no major critical issues. If you want to fly the aircraft yourself I suggest flying an aircraft using a simulator. My recommendation is the free program CRRCSim[11]. It is not a great simulator by any means but it will at least familiarize yourself with aircraft controls. Before you fly make sure to build yourself a pre and post flight check list. I've included my pre and post flight check list that I use before every flight test.

a. Day Before Flight Checklist

- 1. Assess the weather to ensure acceptable flight conditions
 - (a) No strong winds (insert windspeed conditions)
 - (b) No rain or lighting
- 2. State and confirm the purpose of the flight test Set clear goals the aircraft should complete before test
- 3. Check for damage to the plane and if the moving parts are secured including motor and electronic speed control and all components
- 4. Check for a full battery charge on plane and controller; charge all electronics if not fully charged
- 5. Perform Ground Safety Check List
- 6. Take note of items that need to be repaired even if the flight test is not implemented

b. Ground Safety Check List

- 1. Ensure that propellor is off
- 2. Turn on TX
- 3. Connect battery to aircraft
- 4. Ensure all control surfaces are operational and moving the correct way
- 5. Spin up motor and be sure that motor is spinning the correct way
- 6. Perform a range check where pilot moves control surfaces with 50% or more throttle while walking away from aircraft. Ensure that pilot can move at least 300 feet away without any dropouts.
- 7. Remove battery and install propeller
- 8. Reconnect battery.
- 9. Using safety glasses, apply full throttle to TX and ensure that adequate thrust is generated to fly aircraft. Leave full throttle applied for at least 30 seconds to be sure no component. fails. Better to fail on the ground than in the air.

c. Preflight Checklist

- 1. Perform all Day Before Flight Checks
- 2. Perform Ground Safety Checks
- 3. Check for any damage to any components including the battery
- 4. Install Prop
- 5. Turn on TX
- 6. Plug in main battery
- 7. Confirm flight time and range distance
- 8. Clear obstructions and make sure there is clear space for takeoff and landing
- 9. Arm TX if the TX has an arm switch
- 10. Ensure all control surfaces are operational and moving the correct way
- 11. Apply throttle and fly
- 12. Upon landing do everything in reverse order

d. Post Flight checklist

- 1. Check plane for any damage
- 2. Check all moving parts are still secured
- 3. Check for battery overheating, discoloration, warping, or swelling
- 4. Check battery usage with a voltmeter
- 5. Check if the plane is able to power on again
- 6. Have PIC (pilot in command) give a post flight assessment
- 7. Put batteries in LiPo storage

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VIII. AIRCRAFT NOMENCLATURE

 μ_{∞}

components of the mass center position vector in the inertial frame of aircraft i (m) x_i, y_i, z_i ϕ_i, θ_i, ψ_i Euler roll, pitch, and yaw of aircraft i (rad) components of the mass center velocity vector in the body frame of aircraft i (m/s) u_i, v_i, w_i components of the mass center angular velocity vector in the body frame of aircraft i (rad/s) p_i, q_i, r_i $\vec{r}_{A \to B}$ position vector from a generic point A to a generic point B(m) $\vec{V}_{A/B}$ velocity vector of a generic point A with respect to frame B (m/s) \mathbf{T}_{AB} generic transformation matrix rotating a vector from the frame B to frame A \mathbf{H}_i relationship matrix of Euler angle derivatives to body angular velocity components of aircraft i m_i mass of aircraft i (kg) moment of inertia matrix of aircraft i taken about the mass center in the body frame $(kq - m^2)$ I_i X_i, Y_i, Z_i components of the total force applied to aircraft i in body frame(N) L_i, M_i, N_i components of the total moment applied to aircraft i in body frame(N-m) X_{Wi}, Y_{Wi}, Z_{Wi} total weight force applied to aircraft i (N) L, DLift and Drag on Aircraft (N) - Not to be confused with Roll moment gravitational constant on Earth (m/s^2) gatmospheric density (kq/m^3) ρ reference area of wing on aircraft i (m^2) S_i Wingspan of aircraft i (m) b_i \bar{c}_i mean chord of wing on aircraft i (m) Angle of attack (rad) α Slideslip angle (rad) C_L, C_D, C_m Lift, Drag and Pitch Moment coefficients thrust, aileron, rudder, and elevator control inputs(rad) $\delta_t, \delta_a, \delta_r, \delta_e$ $S_B(\vec{r})$ skew symmetric matrix operator on a vector expressed in the body frame. K_p, K_d, K_I proportional, derivative, and integral control gains Total airspeed (m/s) Non-dimensional angular velocities $\hat{p}, \hat{q}, \hat{r}$ Distance from center of mass to aerodynamic center of the tail (m) Distance from aerodynamic center of main wing to aerodynamic center of tail (m) l_t zero lift angle of attack (rad) α_0 Zero angle of attack lift coefficient C_{L0} $C_{m\alpha}$ Pitch moment curve slope versus α Lift curve slope $C_{L\alpha}$ Pitch damping coefficient C_{mq} $C_{m\delta_e}$ Pitch moment curve slope versus elevator deflection angle Speed of sound (m/s) a_{∞} Viscosity of Fluid kg/(m-s)

IX. EQUATIONS

Mach Number and Reynolds Number

$$M_{\infty} = \frac{V}{a_{\infty}}$$

$$Re = \frac{\rho V \bar{c}}{\mu_{\infty}}$$

Total Velocity

$$V = \sqrt{u^2 + v^2 + w^2}$$

Angle of Attack and Sideslip

$$\alpha = tan^{-1} \left(\frac{w}{u} \right)$$
$$\beta = sin^{-1} \left(\frac{v}{V} \right)$$

Lift Drag and Moment

$$Lift (L) = \frac{1}{2}\rho V^2 SC_L$$

$$Drag (D) = \frac{1}{2}\rho V^2 SC_D$$

$$Roll \ Moment (L) = \frac{1}{2}\rho V^2 SbC_l$$

$$Pitch \ Moment (M) = \frac{1}{2}\rho V^2 S\bar{c}C_m$$

$$Yaw \ Moment (N) = \frac{1}{2}\rho V^2 SbC_n$$

Lift and Drag Coefficients

$$C_L = C_{L0} + C_{L\alpha}\alpha$$

$$C_L = C_{L\alpha}(\alpha - \alpha_0)$$

$$C_D = C_{D0} + C_{D\alpha}\alpha^2$$

$$C_D = C_{D0} + kC_L^2$$

Non-dimensional Angular velocities

$$\begin{split} \hat{p} &= pb/2V \\ \hat{q} &= q\bar{c}/2V \\ \hat{r} &= rb/2V \end{split} \tag{88}$$

Pitch Moment equation

$$C_m = C_{m0} + C_{m\alpha}\alpha + C_{m\delta_e}\delta_e + C_{ma}\hat{q} \tag{89}$$

$$C_{m0} = C_{MAC} + C_{L0}\bar{x}_{sm}$$

$$\bar{x}_{sm} = \frac{x_{cg}}{\bar{c}} - \frac{x_{acW}}{\bar{c}}$$

$$C_{m\alpha} = \left(C_{L\alpha,W} + \frac{S_t}{S}C_{L\alpha,t}\right)\bar{x}_{sm} - V_HC_{L\alpha,t}$$

$$V_H = \frac{l_tS_t}{S\bar{c}}$$

$$C_{m\delta_e} = \left(C_{Lt\delta_e}\frac{S_t}{S}\right)\bar{x}_{sm} - V_HC_{Lt\delta_e}$$

$$C_{mq} = 2C_{L\alpha t}\frac{l^2}{\bar{c}^2}$$

$$(90)$$

Max Lift to Drag Ratio (Only valid if $C_{L0} = 0$)

$$\alpha_{max,L/D} = \sqrt{\frac{C_{D0}}{C_{D\alpha}}} \tag{91}$$

Lift to Drag when T = 0 (Sum of Forces still zero)

$$\frac{D}{L} = tan(\alpha)$$

$$Lcos(\alpha) + Dsin(\alpha) = W$$
(92)

(85) Airfoil and Wing Aerodynamics

$$x_{ac} = c/4$$
 $a = \frac{a_0}{1 + \frac{a_0}{\pi eAR}}$ (93)

(86) Standard Atmosphere

(83)

(84)

(87)

$$\rho = 1.225 \ kg/m^3 = 0.00238 \ slugs/ft^3$$

$$\mu_{\infty} = 1.81x10^{-5} \ kg/(m-s)$$

$$a_{\infty} = 331.3 \ m/s$$
 (94)

General Notes

- 1. In trim or steady and level or cruise q=0, $C_m=0, L=W, T=D$
- 2. For symmetric airfoil $C_{MAC} = 0$ and $C_{L0} = 0$ thus $C_{m0} = 0$
- 3. For a flat plate all symmetric properties apply but $a_0 = 2\pi$
- 4. Tail surfaces are always assumed to be flat plates
- 5. For longitudinal problems, $\beta = 0$ so v = 0 (side velocity)