

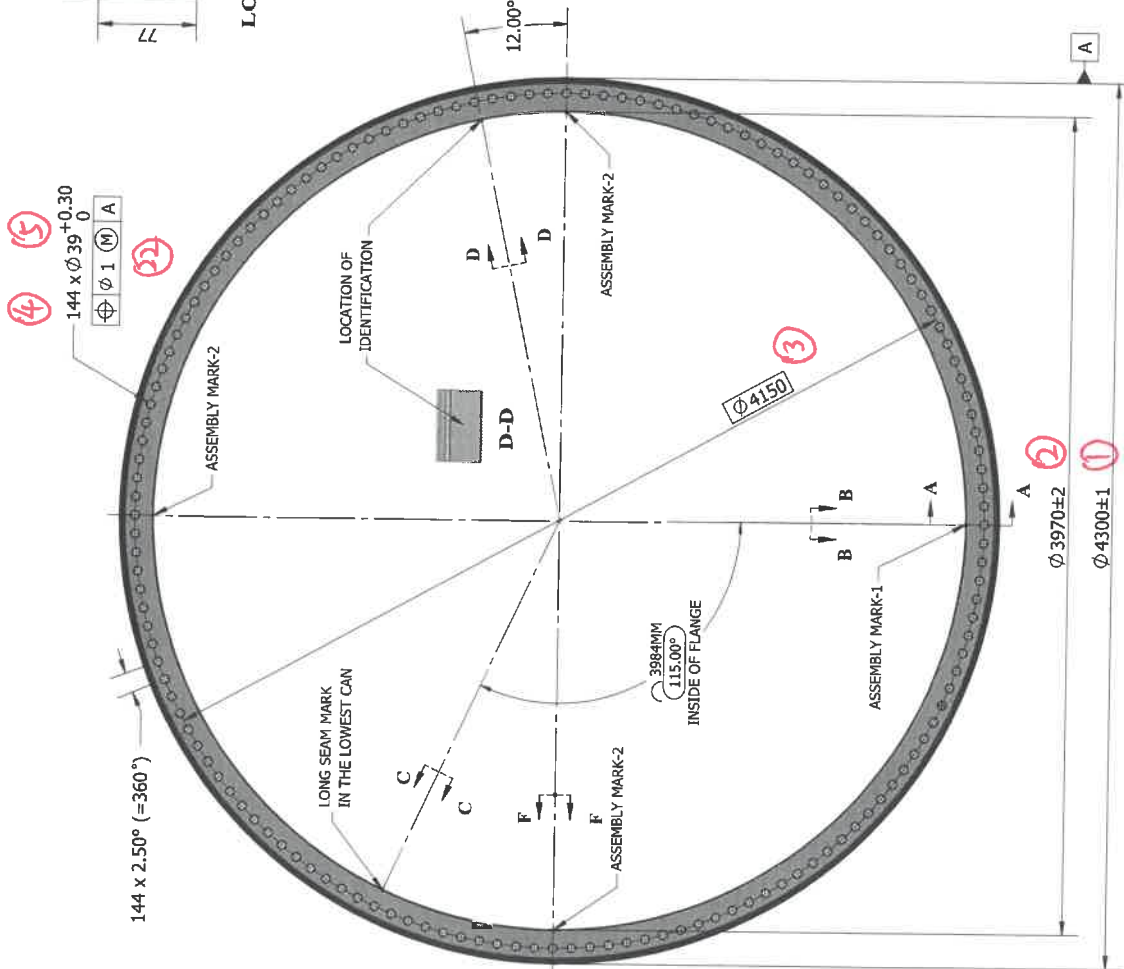
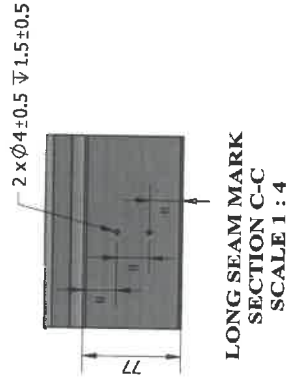
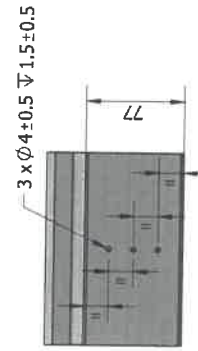
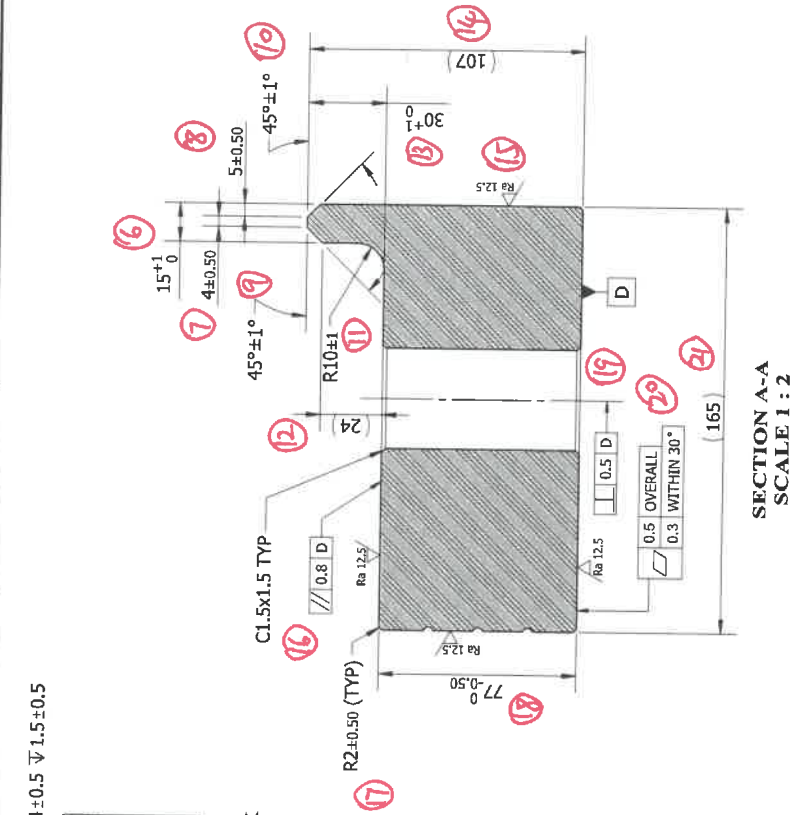
NOTE:  
1. THE DIMENSION REPORT SHALL INCLUDE ALL DIMENSIONS MARKED IN THE DRAWINGS.  
2. ISO TOLERANCE CLASS 2768-CL IS REQUIRED FOR ALL DIMENSIONS WITHOUT TOLERANCE.  
3. POSITIONAL TOLERANCE SHALL BE DOCUMENTED IN THE INSPECTION REPORT.  
4. FLANGE SHALL BE FREE FROM OIL ESPECIALLY FOR FLANGE HOLES AND SCREW HOLES.  
5. CVN VALUE: -20°C AT 541.

REFERENCE DRAWING: 446W7112\_A

S355J2-Z25+N		821.48 KG		Sheet 1 of 1	
20180706		Modified the fairness requirement		APPROVED BY	
R00		19 JUN 2018		CYT	
REV		DATE		JVT	
		DESCRIPTION		DWG NO	
		REVISIONS		WIP	
				PROJECT	
				52T LWS INDIA	
				R01	

CS WIND CORP		4th Floor, Babelok Indah Building, 125-13, Puncak Jaya, Jakarta, Indonesia-15130, Tangerang-51, Tangerang-51, Tangerang-51, Tangerang-51	
4th Floor, Babelok Indah Building, 125-13, Puncak Jaya, Jakarta, Indonesia-15130, Tangerang-51, Tangerang-51, Tangerang-51, Tangerang-51		Phone: +62-21-990-1880 Fax: +62-21-990-1999 Email: info@cs-wind.com	
TITLE		LOWER FLANGE OF TOP SECTION	
CHECKED BY		CS-W-18-024-13002MW505TWG501	
DWG NO		A3	
WIP		R01	





REFERENCE DRAWING: 446W7113\_A

S355J2-Z25+N

1237.63 KG

Sheet 1 of 1

REV	DATE	DESCRIPTION	Modified the fairness requirement
R01	20180706		
R00	19JUN2018	FIRST RELEASE	

1. THE DIMENSION PART SHALL INCLUDE ALL DIMENSIONS MARKED IN THE DRAWINGS.
2. ISO TOLERANCE CLASS 2768-CL IS REQUIRED FOR ALL DIMENSIONS WITHOUT TOLERANCE.
3. POSITIONAL TOLERANCE SHALL BE DOCUMENTED IN THE INSPECTION REPORT.
4. FLANGE SHALL BE FREE FROM OIL ESPECIALLY FOR FLANGE HOLES AND SCREW HOLES.
5. CVN VALUE: -20°C AT 54J.

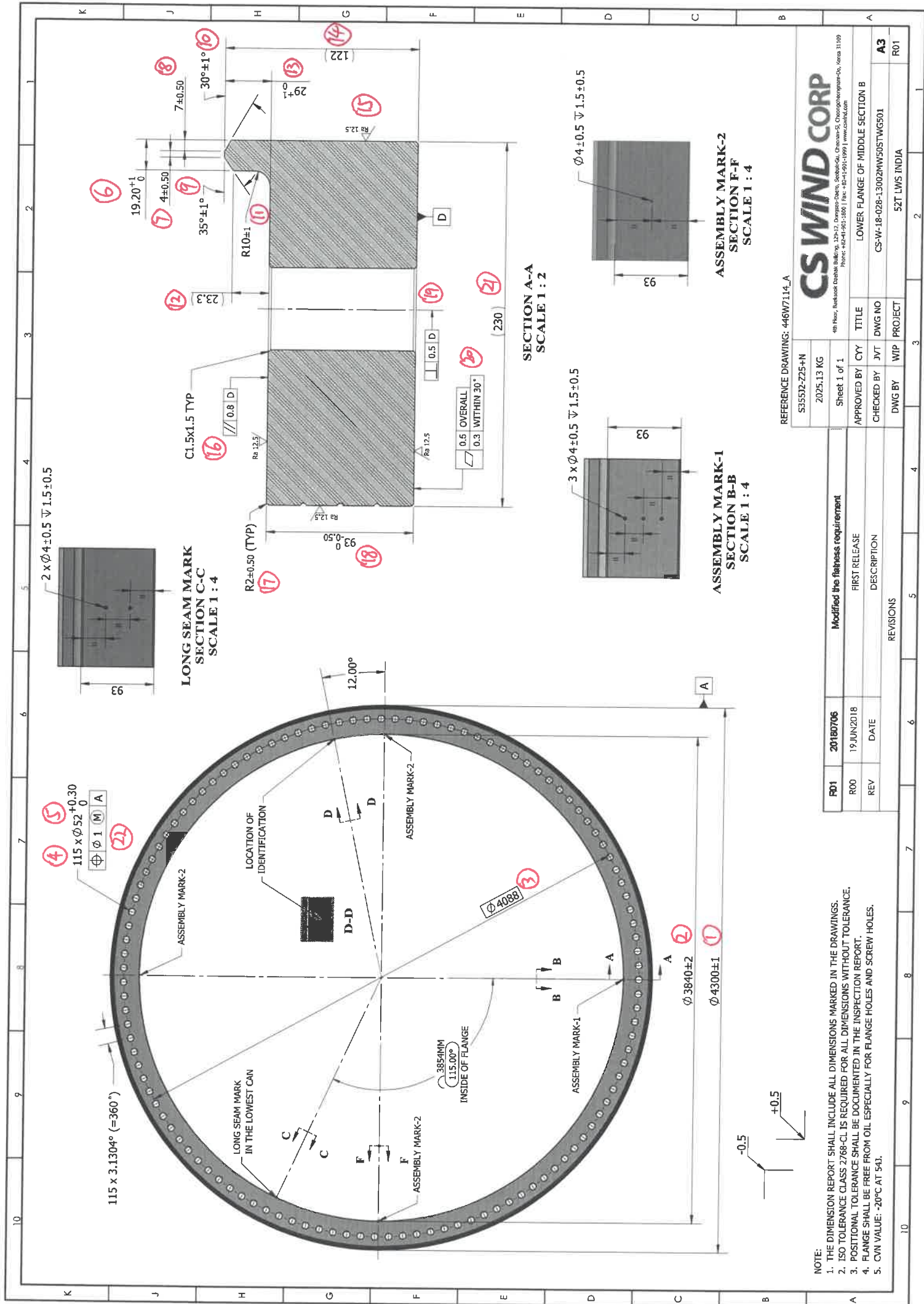
CS WIND CORP.

4th Floor, Balseok Daehak Building, 129-12, Dongso-Daero, Seobuk-Gu, Cheonan-Si, Chungcheongnam-Do, Korea 31109  
Phone: +82-41-901-1800 | Fax: +82-41-901-1999 | [www.cswind.com](http://www.cswind.com)

APPROVED BY	CY	TITLE	LOWER FLANGE OF MIDDLE SECTION A	A3
CHECKED BY	JVT	DWG NO		
DWG BY	WIP	PROJECT	52T LWS INDIA	R01







NOTE:

1. THE DIMENSION REPORT SHALL INCLUDE ALL DIMENSIONS MARKED IN THE DRAWINGS.
2. ISO TOLERANCE CLASS 2768-CL IS REQUIRED FOR ALL DIMENSIONS WITHOUT TOLERANCE.
3. POSITIONAL TOLERANCE SHALL BE DOCUMENTED IN THE INSPECTION REPORT.
4. FLANGE SHALL BE FREE FROM OIL ESPECIALLY FOR FLANGE HOLES AND SCREW HOLES.
5. CVN VALUE: -20°C AT 541.

REFERENCE DRAWING: 446W7114\_A

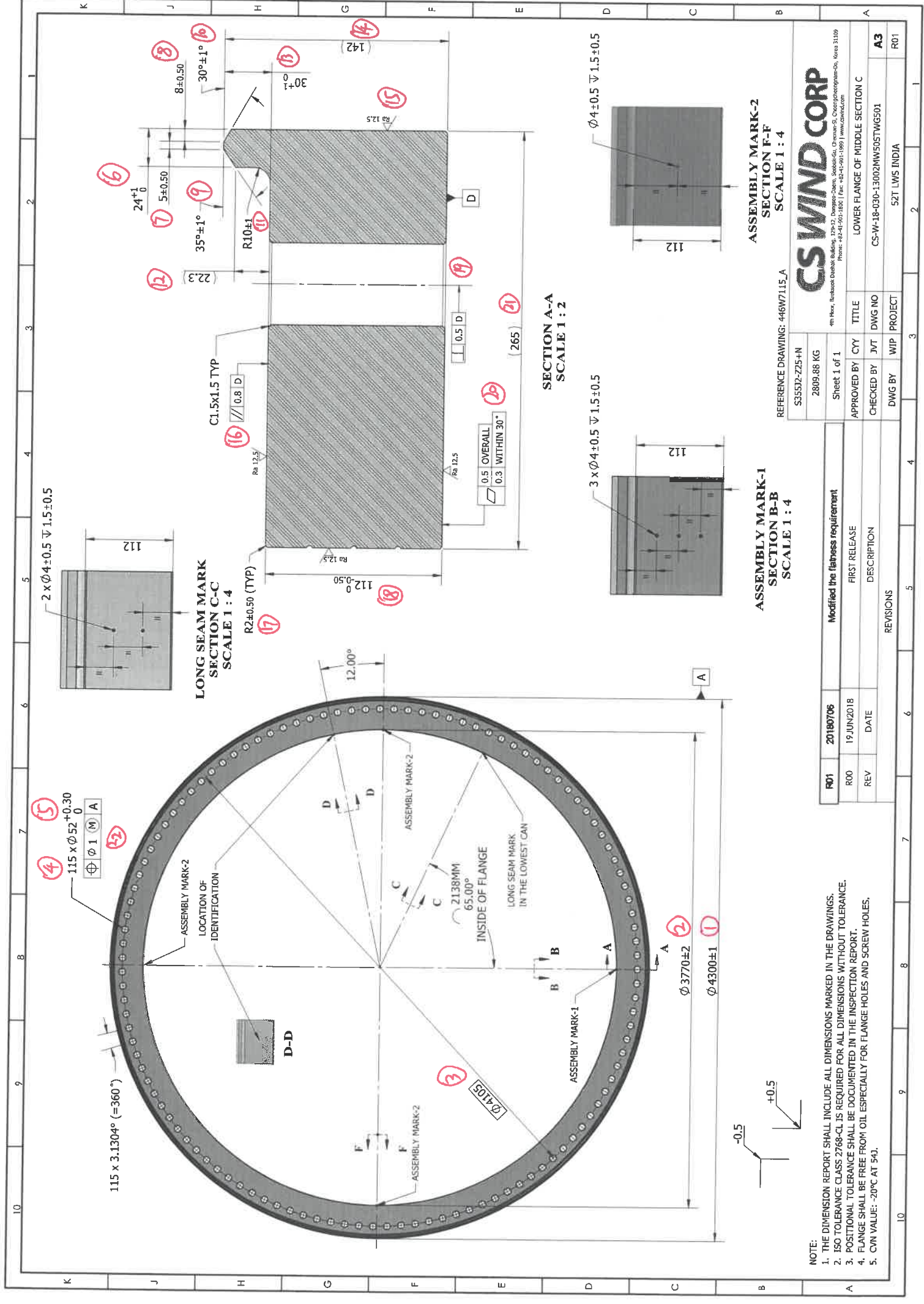
R01	20180706	Modified the flanges requirement	S355J2-Z25+N		2025.13 KG	
	19JUN2018	FIRST RELEASE	Sheet 1 of 1		2025.13 KG	
R00	19JUN2018	FIRST RELEASE	APPROVED BY		CYY	
REV	DATE	DESCRIPTION	CHECKED BY		JVT	
REVISIONS			DWG BY		WIP	
			PROJECT		52T LWS INDIA	
			TITLE		LOWER FLANGE OF MIDDLE SECTION B	
			DWG NO		CS-W-18-028-13002MW505TWG501	
			PROJECT		A3	
			DWG NO		R01	

**CS WIND CORP**

4th Floor, Redwood Dhaba Building, 12th & 13th, Durgam Chauraha, Sec-6, Gurgaon, Haryana, India  
Phone: +91-120-1801180 | Fax: +91-120-1801190 | Email: info@cs-wind.com







NOTE:

1. THE DIMENSION REPORT SHALL INCLUDE ALL DIMENSIONS MARKED IN THE DRAWINGS.
2. ISO TOLERANCE CLASS 2768-CL IS REQUIRED FOR ALL DIMENSIONS WITHOUT TOLERANCE.
3. POSITIONAL TOLERANCE SHALL BE DOCUMENTED IN THE INSPECTION REPORT.
4. FLANGE SHALL BE FREE FROM OIL ESPECIALLY FOR FLANGE HOLES AND SCREW HOLES.
5. CVN VALUE: -20°C AT 54J.

REV	DATE	DESCRIPTION	REVISIONS
R01	20180706	Modified the fitness requirement	
R00	19 JUN 2018	FIRST RELEASE	

APPROVED BY	CY	TITLE
CHECKED BY	JVT	LOWER FLANGE OF MIDDLE SECTION C

DWG NO	PROJECT	WIP
CS-W-18-030-13002MW50TWG501	52T LWS INDIA	R01

CSWIND CORP

4th Floor, Redwood Dushair Building, 12/12, Durgam Cheruvu, Suburban, Hyderabad-50, Orissa-75, Changanassery-69, Kerala 3109

Phone: +91-40-2351000 | Fax: +91-40-2351099 | www.cswind.com

REFERENCE DRAWING: 446W7115\_A

S355J2-Z25+N

2809.88 KG

Sheet 1 of 1

ASSEMBLY MARK-2

SECTION F-F

SCALE 1 : 4

ASSEMBLY MARK-1

SECTION B-B

SCALE 1 : 4

SECTION A-A

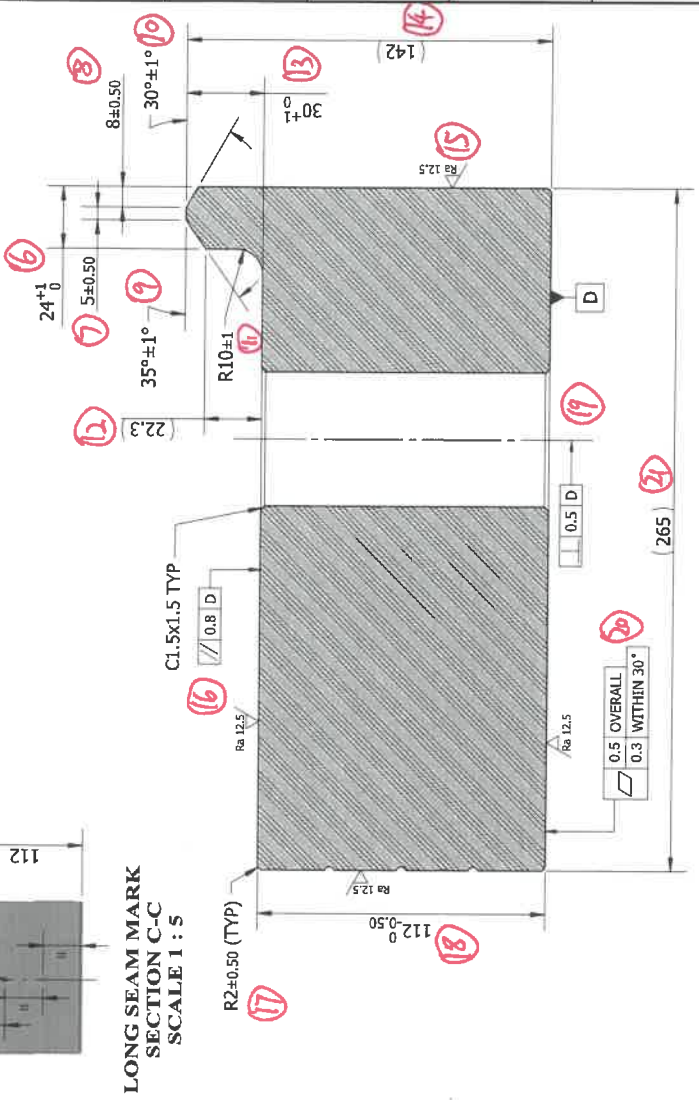
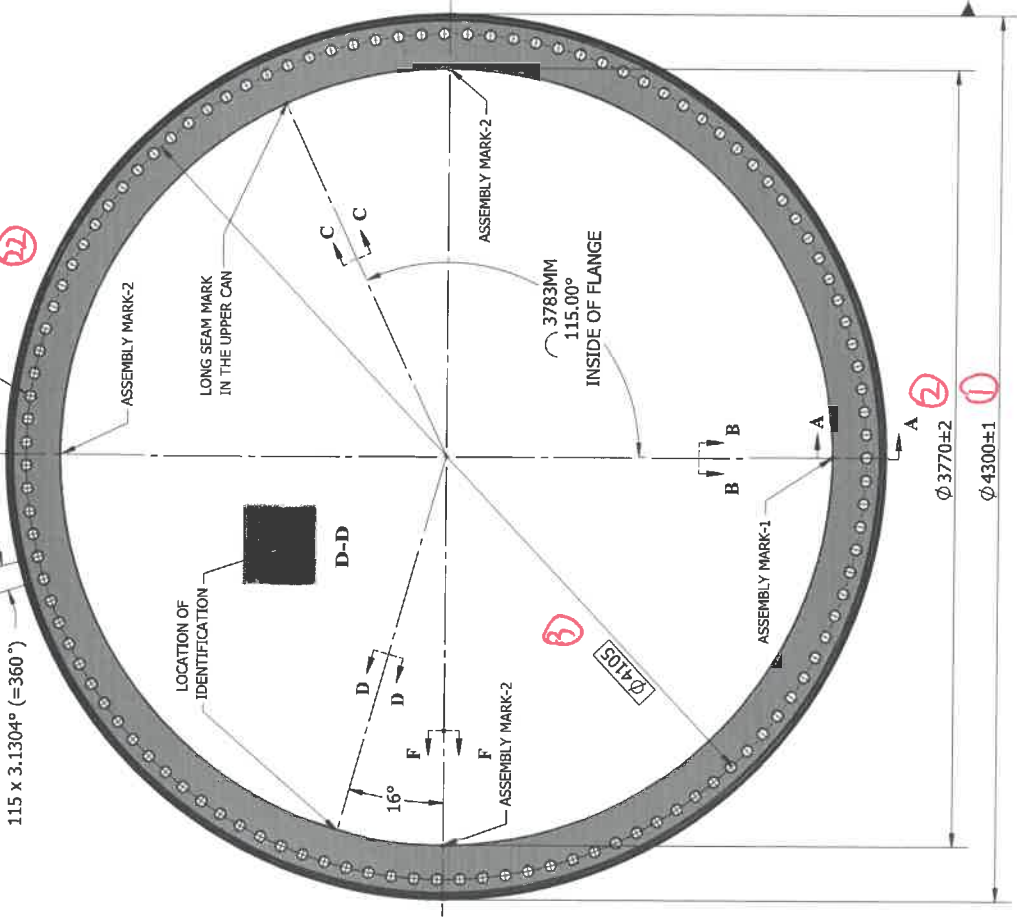
SCALE 1 : 2

LONG SEAM MARK

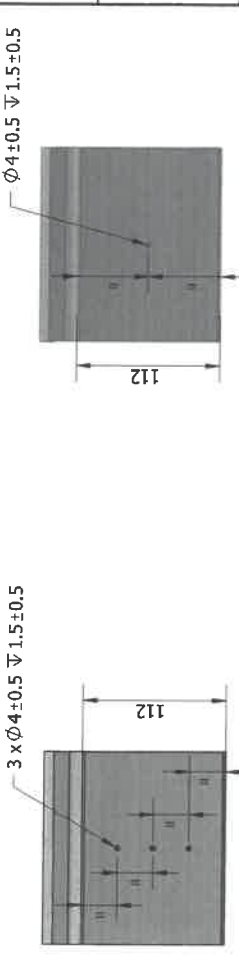
SECTION C-C

SCALE 1 : 4





SECTION A-A  
SCALE 1 : 2



ASSEMBLY MARK-1  
SECTION B-B  
SCALE 1 : 4

ASSEMBLY MARK-2  
SECTION F-F  
SCALE 1 : 4

- NOTE:
1. THE DIMENSION REPORT SHALL INCLUDE ALL DIMENSIONS MARKED IN THE DRAWINGS.
  2. ISO TOLERANCE CLASS 2768-CL IS REQUIRED FOR ALL DIMENSIONS WITHOUT TOLERANCE.
  3. POSITIONAL TOLERANCE SHALL BE DOCUMENTED IN THE INSPECTION REPORT.
  4. FLANGE SHALL BE FREE FROM OIL ESPECIALLY FOR FLANGE HOLES AND SCREW HOLES.
  5. CVN VALUE: -20°C AT 54J.

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	
20180706		19 JUN 2018		REV	
R01		R00		REV	
Modified the flanges requirement		FIRST RELEASE		DESCRIPTION	

S355J2-Z25+N		2809.88 KG		Sheet 1 of 1	
4th Floor, Baiturrahman Building, 123-12, Joopee-Daeng, Sotatou-ku, Chongnangsan-1ro, Korea 31109 Phone : +82-41-981-1100 / Fax : +82-41-991-1899 / <a href="mailto:1www.cswind.com">1www.cswind.com</a>					
APPROVED BY		CYI	TITLE	UPPER FLANGE OF DOOR SECTION	
CHECKED BY		JVT	DWG NO	CS-W-18-031-13002MW50STWG501	
DWG BY		WJP	PROJECT	52T LWS INDIA	
				A3	
				R01	

