

Print Name: \_\_\_\_\_

KEY A

MSE 2001H

Quiz 2

September 23, 2011

A steel gear is case hardened by carburizing its surface in a furnace containing a carbonaceous atmosphere.

If 2 hours in the furnace produces a case depth ( $x_{\text{eff}}$ ) of 1  $\mu\text{m}$ , how many total hours are required (under identical conditions) to produce a case depth of 2  $\mu\text{m}$ ?

$$x_{\text{eff}} \sim \sqrt{Dt}$$

$$x_{\text{eff}} = 1 \mu\text{m} \sim \sqrt{2D}$$

$$x'_{\text{eff}} = 2 \mu\text{m} \sim 2\sqrt{2D} = \sqrt{8D}$$

$$t = 8 \text{ hrs.}$$

Print Name: KEY B

MSE 2001H  
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September 23, 2011

A steel gear is case hardened by carburizing its surface in a furnace containing a carbonaceous atmosphere.

If 4 hours in the furnace produces a case depth ( $x_{\text{eff}}$ ) of 1  $\mu\text{m}$ , how many total hours are required (under identical conditions) to produce a case depth of 2  $\mu\text{m}$ ?

$$x_{\text{eff}} \sim \sqrt{Dt}$$

$$x_{\text{eff}} = 1 \mu\text{m} \sim \sqrt{4D}$$

$$x'_{\text{eff}} = 2 \mu\text{m} \sim 2\sqrt{4D} = \sqrt{16D}$$

$$t = 16 \text{ hrs.}$$