

Problem I/ A) FALSE;  $y_{\text{reactant}} = 0 \Rightarrow$  diffusion-limited

B) FALSE;  $Sc$  equivalent of  $Pr$

C) TRUE;  $Sc = \left(\frac{\delta}{\delta_c}\right)^{1/3}$

D) FALSE; cannot say  $\frac{C_f}{2} = j_H$  or  $\frac{C_f}{2} = j_D$  with form drag, but  $j_H = j_D$

E) TRUE;

F) TRUE

G) TRUE

H) FALSE;  $x \uparrow \Rightarrow \delta_c, \delta_t \uparrow \Rightarrow k, h \downarrow$

Problem II/ A) \* At interface  $N_{\text{org}}|_{r=R} = N_{\text{bulk}}|_{r=R}$

$$\Rightarrow D_{\text{org}} \frac{dC_{O_2}}{dr}|_{r=R, \text{org}} = D_{\text{bulk}} \frac{dC_{O_2}}{dr}|_{r=R, \text{bulk}}$$

$\Rightarrow$  b/c  $D_{\text{org}} < D_{\text{bulk}}$ , concentration gradient must be steeper inside organism  $\Rightarrow$  curve I

B) \* All kinds of organelles and stuff inside cell, which makes fluid more viscous and hinders transport

C) \* Yes, "pseudo steady state" is appropriate; Mylar skin is thin and balloon fairly large, so during time it takes for  $H_2$  molecule to diffuse through skin, pressure (and  $C_{H_2}$ ) inside balloon remain essentially constant

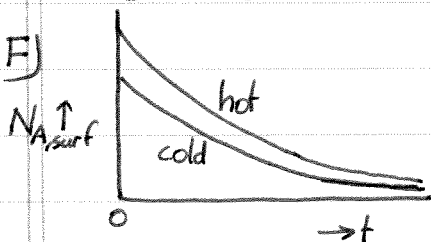
$$D) * D \sim \frac{L^2}{t} \Rightarrow t \sim \frac{L^2}{D}$$

Diffusion coefficient remains same (same material)  $\Rightarrow t \sim L^2$

$\Rightarrow$  Doubling thickness to 2 mm will increase time by factor 4

E) \* Chemical engineers are often interested in molar fluxes ( $\vec{N}, \vec{j}$ ) b/c chemical reactions, and usually prefer to know how transport occurs relative to lab coordinates ( $\vec{N}$ ) rather than in relation to average bulk motion ( $\vec{j}$ )

F)



\*  $N_{A,surf} \sim \frac{1}{\sqrt{t}}$  for both cases (max at  $t=0$ , 0 for  $t \rightarrow \infty$ )

\*  $T \uparrow \Rightarrow D \uparrow \Rightarrow$  greater flux  $N_{A,surf}$

\* Note: if supply of insecticide is limited (small spill), then  $N_{A,hot}$  will drop below  $N_{A,cold}$  after some time.

Problem III/ A) \*  $y_{H_2O}$  small everywhere  $\Rightarrow D_{H_2,mix} = D_{H_2,O_2}$

\* Note: in table of handout, only  $D_{O_2,H_2}$  given:  $0.697 \text{ cm}^2/\text{s}$  at 1 atm, 273 K

$\Rightarrow$  according to Hirschfelder equation  $D_{AB} = D_{BA}$  (dilute solute)

so can use the table data with correction for P & T

$$D_{H_2O_2} = 0.697 \cdot \left(\frac{1}{1.5}\right) \cdot \left(\frac{373}{273}\right)^{1.75} = 0.802 \text{ cm}^2/\text{s}$$

\* Direct use of Hirschfelder:  $D_{H_2,O_2} = \frac{0.001858 \cdot T^{3/2} \left[ \frac{1}{M_A} + \frac{1}{M_B} \right]^{1/2}}{P \sigma_{AB}^2 \Omega_D}$

$$\sigma_{H_2} = 2.968 \text{ \AA}, \sigma_{O_2} = 3.433 \text{ \AA} \Rightarrow \sigma_{AB} = \frac{\sigma_{H_2} + \sigma_{O_2}}{2} = 3.201 \text{ \AA}$$

$$\frac{\epsilon_{H_2}}{\kappa} = 33.3, \frac{\epsilon_{O_2}}{\kappa} = 113 \Rightarrow \epsilon_{AB}/\kappa = \sqrt{33.3 \cdot 113} = 61.3 \text{ K} \Rightarrow \frac{\kappa T}{\epsilon_{AB}} = \frac{373}{61.3} = 6.08$$

$$\Rightarrow \Omega_D \approx 0.81$$

$$\Rightarrow D_{H_2O_2} = \frac{0.001858 \cdot (373)^{3/2} \cdot \left[ \frac{1}{2} + \frac{1}{32} \right]^{1/2}}{1.5 \cdot (3.201)^2 \cdot 0.81} = 0.784 \text{ cm}^2/\text{s}$$

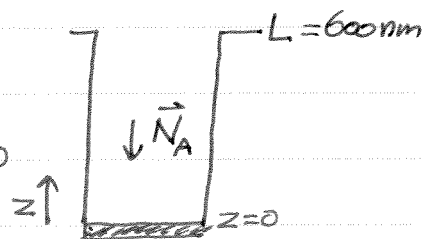
B) \*  $\nabla \cdot \vec{N}_A + \frac{\partial C_A}{\partial t} - \text{no bulk reaction} = 0 \Rightarrow \frac{dN_A}{dz} = 0$

$$\Rightarrow N_{A,z} = \text{constant}$$

A:  $H_2$ B:  $O_2$ C:  $H_2O$ 

\*  $\vec{N}_A = -C D_{A,mix} \nabla y_A + y_A \sum \vec{N}_i$

ID  $\Rightarrow N_{A,z} = -C D_{A,mix} \frac{dy_A}{dz} \rightarrow y_A \ll 1$  ( $y_{A,max} = 0.01$  at top of well)



C) \* Combine equations from B):  $\frac{d}{dz} \left( -C \overbrace{D_{A,mix}}^{\text{constant}} \frac{dy_A}{dz} \right) = 0 \Rightarrow \frac{d^2 y_A}{dz^2} = 0$

BC: 1)  $y_A = 0$  @  $z=0$  (diffusion limited)

2)  $y_A = 0.01$  @  $z=L=600 \text{ nm}$

D) \* Solving DE from C):  $\frac{dy_A}{dz} = C_1 \Rightarrow y_A = C_1 \cdot z + C_2$

\* BC 1)  $\Rightarrow C_2 = 0$

\* BC 2)  $\Rightarrow C_1 = \frac{y_{A,L}}{L}$

$$\Rightarrow y_A = \frac{y_{A,L}}{L} z$$

$$N_{A,z} = -C D_{A,mix} \frac{y_{A,L}}{L} = -\frac{P}{RT} D_{A,mix} \frac{y_{A,L}}{L}$$

\* Rate of  $H_2O$  generation is equal to hydrogen flux towards surface

$$* N_{A,2} = \frac{1.5 \text{ atm}}{8.206 \cdot 10^{-5} \frac{\text{m}^3 \text{ atm}}{\text{mol} \cdot \text{K}} \cdot 373 \text{ K}} \cdot 0.784 \cdot 10^{-4} \text{ m}^2/\text{s} \cdot \frac{0.01}{600 \cdot 10^{-9} \text{ m}} = 64.0 \text{ mol/m}^2 \cdot \text{s}$$

= rate of  $H_2O$  generation

E) \*  $N_{A,2} \sim P \cdot D_{A,\text{mix}}$  with  $D_{A,\text{mix}} \sim \frac{1}{P}$  (see A))

$\Rightarrow N_{A,2}$  not function of  $P \Rightarrow$  hydrogen conversion not changed

Problem IV/A) \* For 1 m of pipe, salt volume is:  $V_{\text{salt}} = \overbrace{\pi \cdot d}^{\text{circumference}} \cdot \delta \cdot L$  (essentially flat)  
 $\delta \ll d$   
 $= \pi \cdot 0.02 \cdot 0.1 \cdot 10^{-3} \cdot 1 = 6.28 \cdot 10^{-6} \text{ m}^3$

$$\Rightarrow \# \text{ moles per m pipe} = \frac{V_{\text{salt}} \cdot \rho_{\text{salt}}}{M_w} = \frac{6.28 \cdot 10^{-6} \cdot 2500 \text{ kg/m}^3}{0.100 \text{ kg/mol}} = 0.157 \text{ mol}$$

B) \* For salt in liquid:  $D \sim \frac{T}{\mu_L}$

$$\Rightarrow D_{22^\circ\text{C}} = D_{60^\circ\text{C}} \cdot \frac{\mu_{\text{water}, 60^\circ\text{C}}}{\mu_{\text{water}, 22^\circ\text{C}}} \cdot \frac{T_{22^\circ\text{C}}}{T_{60^\circ\text{C}}} = 2.4 \cdot 10^{-9} \cdot \frac{471 \cdot 10^{-6}}{959 \cdot 10^{-6}} \cdot \frac{295}{333} = 1.044 \cdot 10^{-9} \text{ m}^2/\text{s}$$

C) \* Transient diffusion into finite medium (salt from pipe wall into water)  
 $\Rightarrow$  Heissler charts for cylinder!

\*  $m \approx 0$  (no resistance getting salt to cylinder surface;  $C_{\text{surf}} = C_{\text{sat}}$ )

$n = 0$  (center)

$$Y = \frac{C_{\text{surf}} - C}{C_{\text{surf}} - C_0} = \frac{C_{\text{sat}} - 0.99 \cdot C_{\text{sat}}}{C_{\text{sat}} - 0} = 0.01$$

chart  
 $\Rightarrow X = 0.8$  (bottom graph) =  $\frac{D \cdot t}{(d/2)^2} \Rightarrow t = \frac{d^2 X}{4D} = \frac{0.8 \cdot (0.02)^2}{4 \cdot 1.04 \cdot 10^{-9}} = 7.66 \cdot 10^4 \text{ s} \approx 213 \text{ hr}$   
 [or 0.9 (top graph)]

D) \* Once batch is complete,  $C_{\text{ave}} \approx C_{\text{sat}} = 100 \text{ mol/m}^3$  in water

$$\Rightarrow 1 \text{ m of pipe contains: } C_{\text{sat}} \cdot \frac{\pi}{4} d^2 \cdot L = 100 \cdot \frac{\pi}{4} (0.02)^2 \cdot 1 = 0.0314 \text{ mol}$$

$$\Rightarrow \# \text{ flushes needed} = \frac{\text{total salt}}{\text{salt per flush}} = \frac{0.157}{0.0314} = 5.0 = 5$$

$$\Rightarrow \text{total time: } 5 \cdot 213 \text{ hr} = 1065 \text{ hr}$$

E) \* Can speed process up by not waiting until center reaches 99% of  $C_{\text{sat}}$

\* For example, if you wait half as long ( $X = 0.4$ ) then  $C_{\text{center}} \approx 0.90 \cdot C_{\text{sat}}$   
 and  $C_{\text{ave}}$  pretty much unchanged  $\Rightarrow$  extra wait has poor ROI

F) \* Chilton-Colburn ( $Pr \neq 1$  for water  $\Rightarrow$  Reynolds not useful)

$$\frac{C_f}{2} = \frac{f_f}{2} = \frac{k_c}{v_\infty} \left( \frac{v}{D} \right)^{2/3} \Rightarrow k_c = \frac{f_f \cdot v_\infty}{2} \left( \frac{D}{v} \right)^{2/3}$$

\* Find  $f_f$ :  $Re = \frac{v_\infty \cdot d}{\nu} = \frac{0.1 \cdot 0.02}{9.61 \cdot 10^{-7}} = 2082$

$$\left( \nu = \frac{\mu}{\rho} = \mu \cdot v_f = 9.59 \cdot 10^{-6} \text{ Pa.s} \cdot 1.002 \cdot 10^{-3} \frac{\text{m}^3}{\text{kg}} = 9.61 \cdot 10^{-7} \text{ m}^2/\text{s} \right)$$

$$\Rightarrow \text{Moody plot: } f_f = 0.0085 \quad \left[ \text{also: } f_f = \frac{16}{Re} = 0.0077 \text{ for laminar} \right]$$

$$\Rightarrow k_c = \frac{0.0085}{2} \cdot 0.1 \left( \frac{1.04 \cdot 10^{-9}}{9.61 \cdot 10^{-7}} \right)^{2/3} = 4.49 \cdot 10^{-6} \text{ m/s}$$

G) \*  $N_A = k_c (C_{\text{sat}} - 0) = 4.49 \cdot 10^{-6} \text{ m/s} \cdot 100 \text{ mol/m}^3 = 4.49 \cdot 10^{-4} \text{ mol/m}^2 \cdot \text{s}$

\* Area of 1m pipe:  $\pi dL = \pi \cdot 0.02 \cdot 1 = 0.0628 \text{ m}^2$

$$\Rightarrow \text{dissolution rate: } N_A \cdot A = 4.49 \cdot 10^{-4} \cdot 0.0628 = 2.82 \cdot 10^{-5} \text{ mol/s}$$

$$\Rightarrow \text{time needed to dissolve 0.157 mole: } \frac{0.157}{2.82 \cdot 10^{-5}} = 5568 \text{ s} = 1.54 \text{ hr}$$

H) \* Batch process: slow!

\* Continuous process: creating lots of waste water with low  $C_{\text{salt}}$