9. Time

The NC's clock function contains counting time even when the power is turned off. Therefore, when the power is turned on, the current time is displayed.
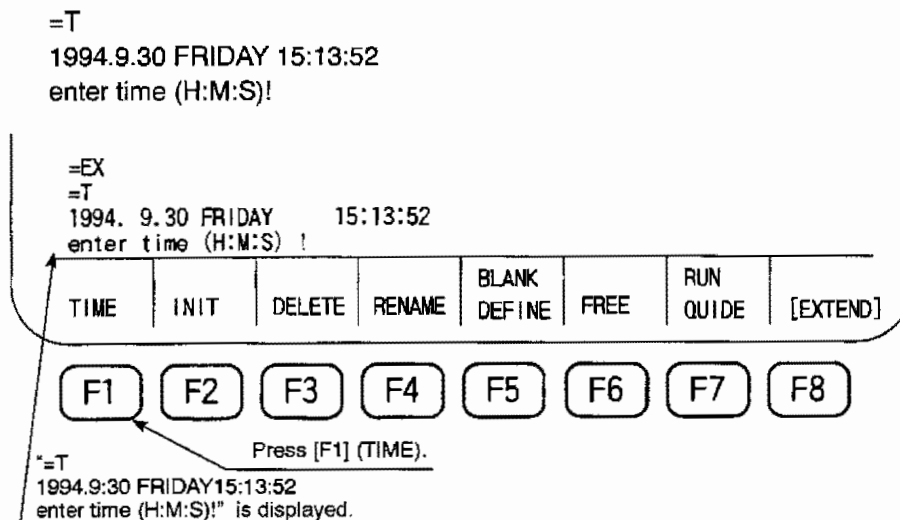
| NOTICE | : Since this time data is very important for the functions such as MacMan, alarm log, etc., do not change it inadvertently. |

The operating procedure is as indicated below.

(1) Press function key [F1] (TIME).

The following is displayed on the console line and the system becomes ready for the input of time.

```
=T
1994.9.30 FRIDAY 15:13:52
enter time (H:M:S)!
```


(2) Key in the present time through the keyboard: hours, minute, and second, each delimited by ":".

Example: 8:30:5

(3) Press the WRITE key.

When time data has been entered correctly, the screen displays the set date, day of the week, and time.

If time data has not ben entered correctly, the screen displays "enter time (H:M:S)!" again, requesting the operator to enter correct data.

[Supplement]   1.   When time data only needs to be checked and does not need to be set, simply press the WRITE key. The TIME command will terminate.

2.   The data setting range is as follows.

Hour   :   0 through 23

Minute :   0 through 59

Second :   0 through 59

3.   After 23-hour 59-minute 59 second, the time changes to 0-hour 0-minute 0-second and the date and the day of the week change.