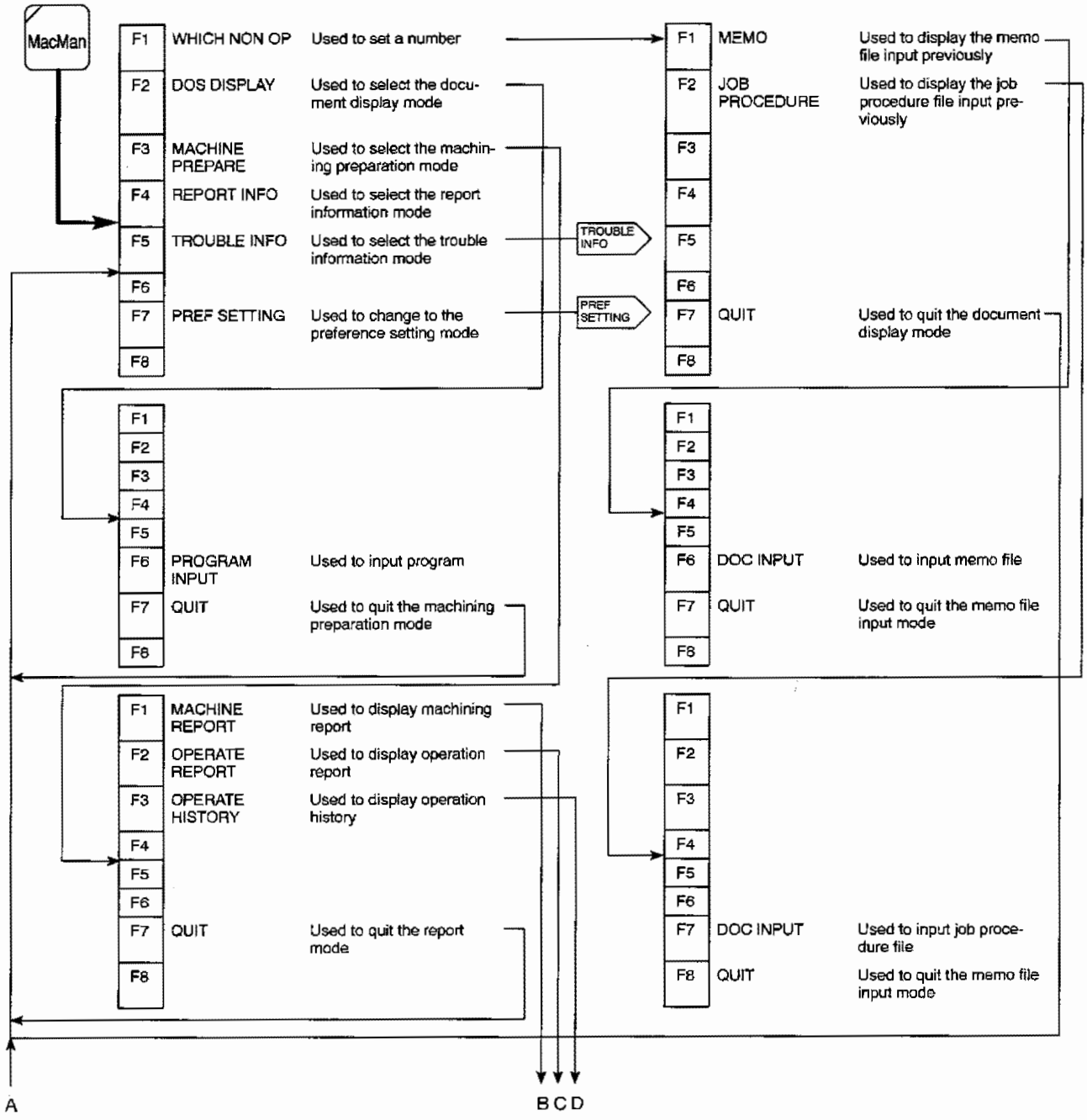
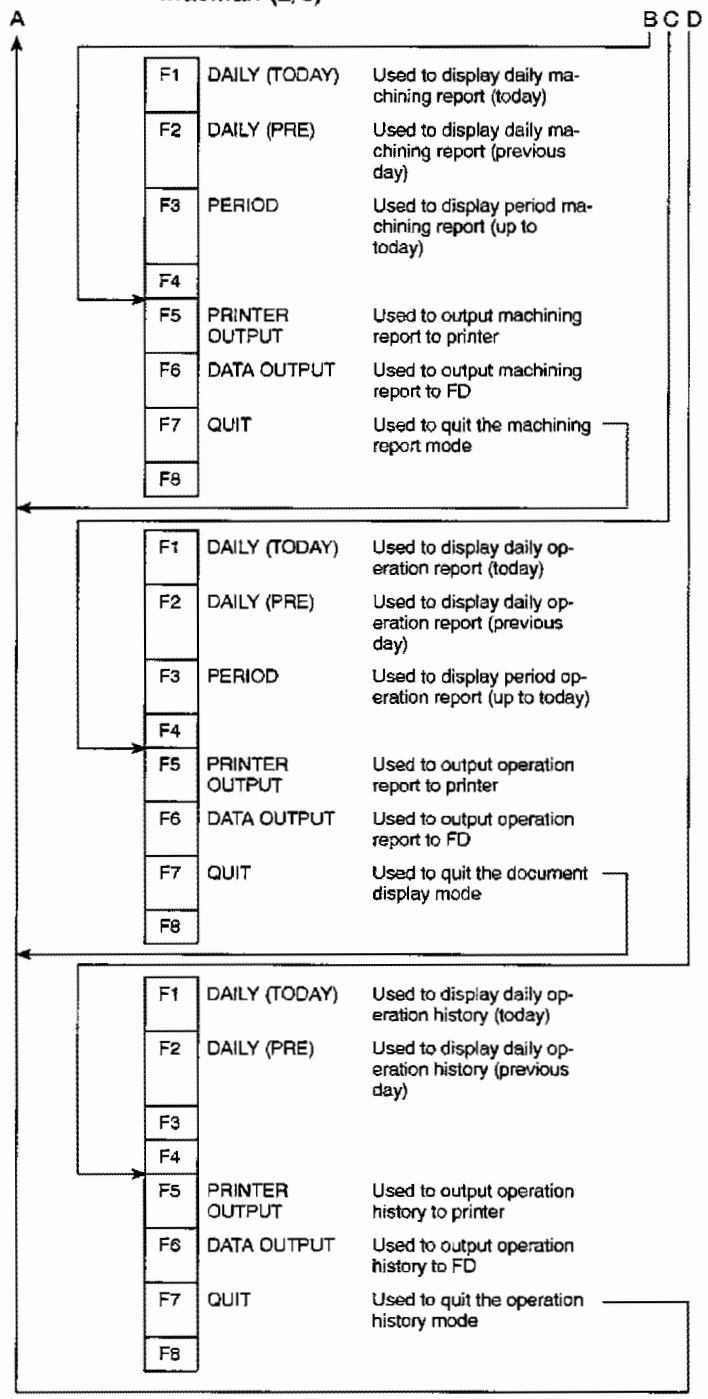
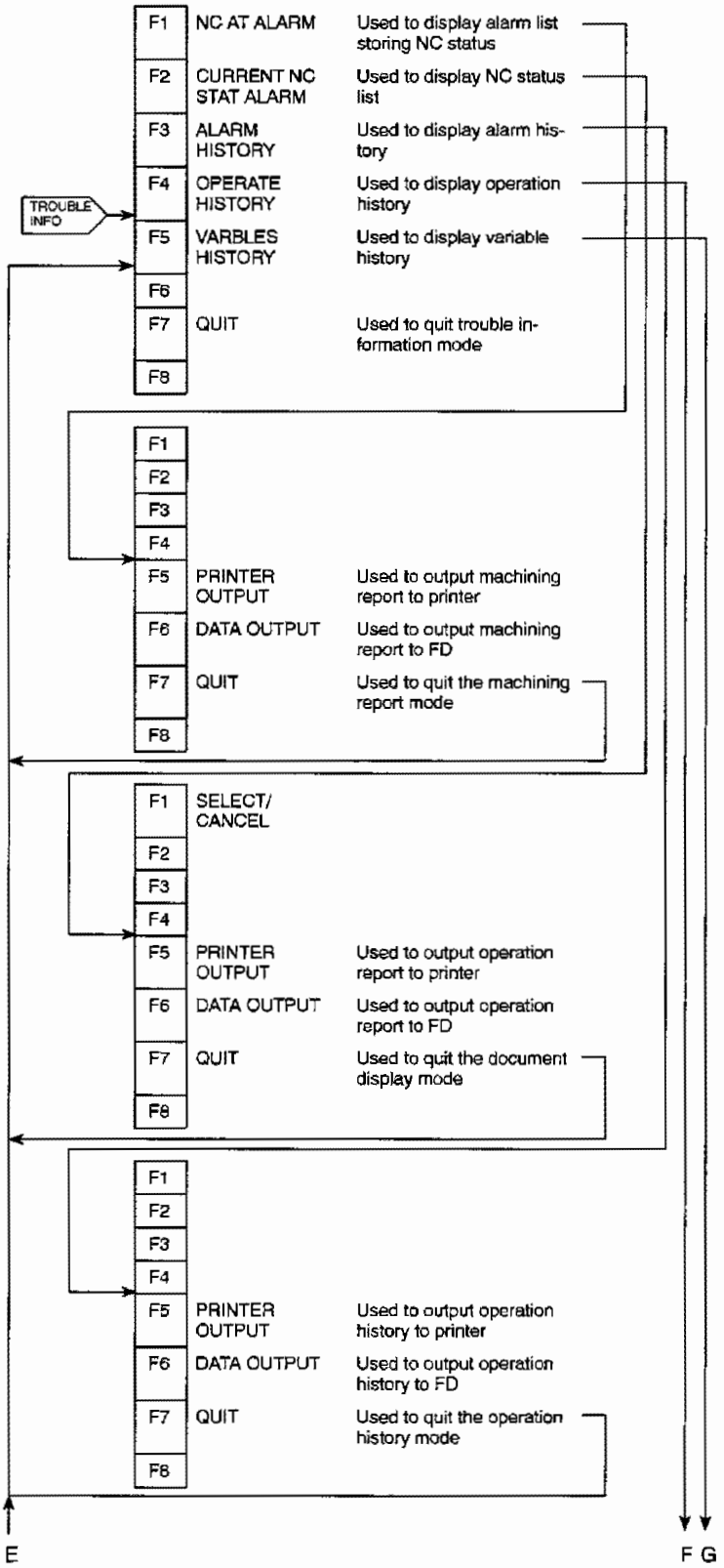
(9) MacMan (1/6)


MacMan
F1 WHICH NON OP
Used to set a number
F2 DOS DISPLAY
Used to select the document display mode
F3 MACHINE PREPARE
Used to select the machining preparation mode
F4 REPORT INFO
Used to select the report information mode
F5 TROUBLE INFO
Used to select the trouble information mode
F6
F7 PREF SETTING
Used to change to the preference setting mode
F8
TROUBLE INFO
PREF SETTING
F1 MEMO
Used to display the memo file input previously
F2 JOB PROCEDURE
Used to display the job procedure file input previously
F3
F4
F5
F6
F7 QUIT
Used to quit the document display mode
F8
F1
F2
F3
F4
F5
F6 PROGRAM INPUT
Used to input program
F7 QUIT
Used to quit the machining preparation mode
F8
F1
F2
F3
F4
F5
F6 DOC INPUT
Used to input memo file
F7 QUIT
Used to quit the memo file input mode
F8
F1 MACHINE REPORT
Used to display machining report
F2 OPERATE REPORT
Used to display operation report
F3 OPERATE HISTORY
Used to display operation history
F4
F5
F6
F7 QUIT
Used to quit the report mode
F8
F1
F2
F3
F4
F5
F6
F7 DOC INPUT
Used to input job procedure file
F8 QUIT
Used to quit the memo file input mode
A
B C D

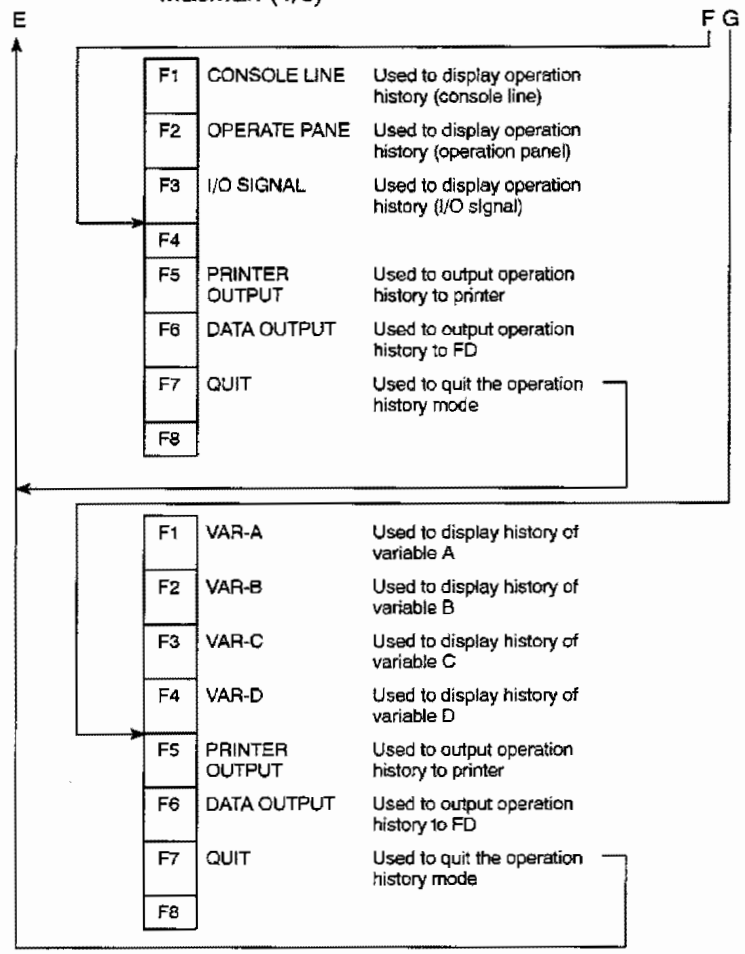
MacMan (2/6)


A
B C D
F1 DAILY (TODAY) Used to display daily machining report (today)
F2 DAILY (PRE) Used to display daily machining report (previous day)
F3 PERIOD Used to display period machining report (up to today)
F4
F5 PRINTER OUTPUT Used to output machining report to printer
F6 DATA OUTPUT Used to output machining report to FD
F7 QUIT Used to quit the machining report mode
F8
F1 DAILY (TODAY) Used to display daily operation report (today)
F2 DAILY (PRE) Used to display daily operation report (previous day)
F3 PERIOD Used to display period operation report (up to today)
F4
F5 PRINTER OUTPUT Used to output operation report to printer
F6 DATA OUTPUT Used to output operation report to FD
F7 QUIT Used to quit the document display mode
F8
F1 DAILY (TODAY) Used to display daily operation history (today)
F2 DAILY (PRE) Used to display daily operation history (previous day)
F3
F4
F5 PRINTER OUTPUT Used to output operation history to printer
F6 DATA OUTPUT Used to output operation history to FD
F7 QUIT Used to quit the operation history mode
F8

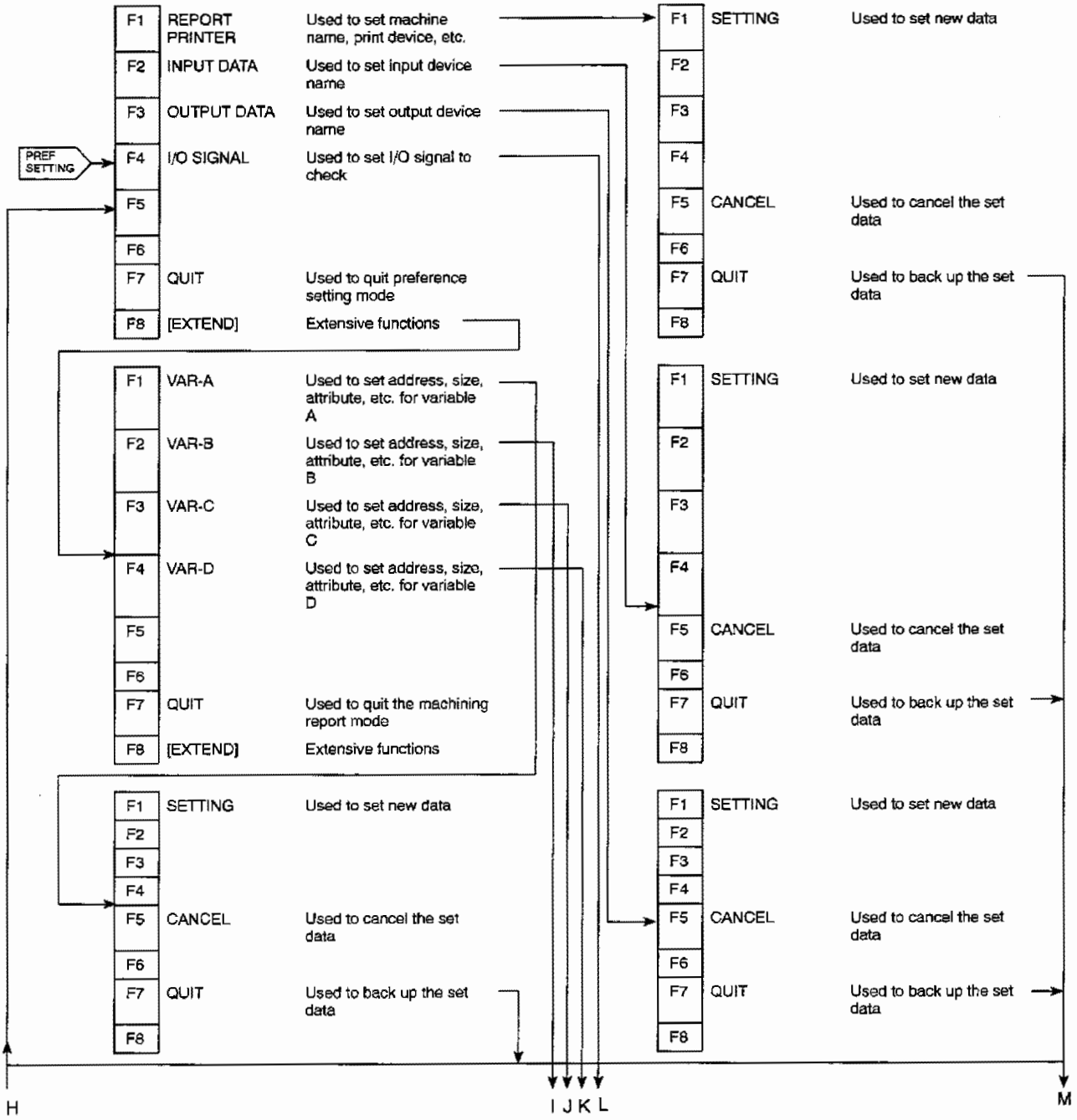
MacMan (3/6)


TROUBLE INFO
F1 NC AT ALARM
Used to display alarm list storing NC status
F2 CURRENT NC STAT ALARM
Used to display NC status list
F3 ALARM HISTORY
Used to display alarm history
F4 OPERATE HISTORY
Used to display operation history
F5 VARBLES HISTORY
Used to display variable history
F6
F7 QUIT
Used to quit trouble information mode
F8
F1
F2
F3
F4
F5 PRINTER OUTPUT
Used to output machining report to printer
F6 DATA OUTPUT
Used to output machining report to FD
F7 QUIT
Used to quit the machining report mode
F8
F1 SELECT/ CANCEL
F2
F3
F4
F5 PRINTER OUTPUT
Used to output operation report to printer
F6 DATA OUTPUT
Used to output operation report to FD
F7 QUIT
Used to quit the document display mode
F8
F1
F2
F3
F4
F5 PRINTER OUTPUT
Used to output operation history to printer
F6 DATA OUTPUT
Used to output operation history to FD
F7 QUIT
Used to quit the operation history mode
F8
E
F G

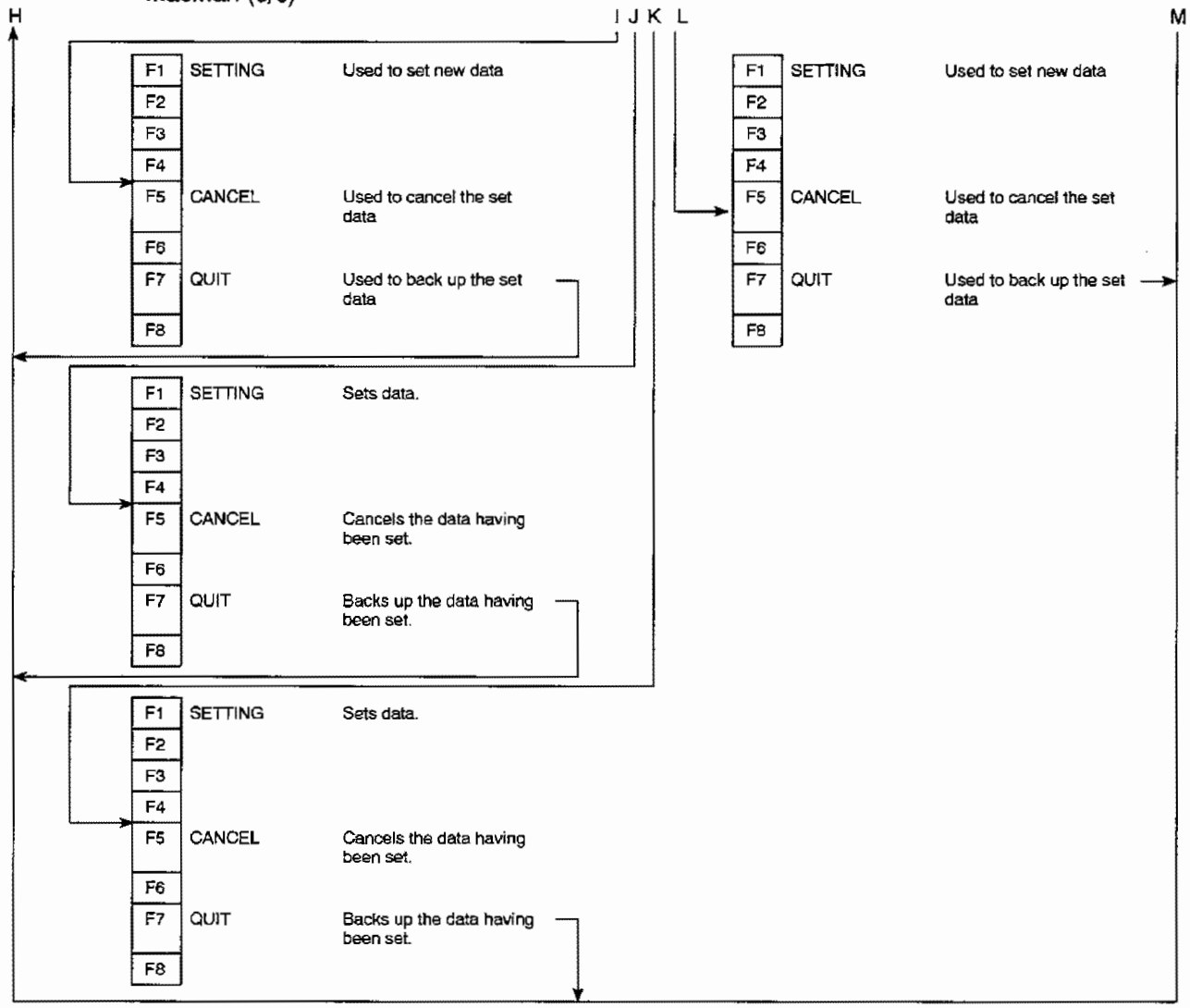
MacMan (4/6)


E
F G
F1 CONSOLE LINE Used to display operation history (console line)
F2 OPERATE PANE Used to display operation history (operation panel)
F3 I/O SIGNAL Used to display operation history (I/O signal)
F4
F5 PRINTER OUTPUT Used to output operation history to printer
F6 DATA OUTPUT Used to output operation history to FD
F7 QUIT Used to quit the operation history mode
F8
F1 VAR-A Used to display history of variable A
F2 VAR-B Used to display history of variable B
F3 VAR-C Used to display history of variable C
F4 VAR-D Used to display history of variable D
F5 PRINTER OUTPUT Used to output operation history to printer
F6 DATA OUTPUT Used to output operation history to FD
F7 QUIT Used to quit the operation history mode
F8

MacMan (5/6)


PREF SETTING
F1 REPORT PRINTER
Used to set machine name, print device, etc.
F2 INPUT DATA
Used to set input device name
F3 OUTPUT DATA
Used to set output device name
F4 I/O SIGNAL
Used to set I/O signal to check
F5
F6
F7 QUIT
Used to quit preference setting mode
F8 [EXTEND]
Extensive functions
F1 SETTING
Used to set new data
F2
F3
F4
F5 CANCEL
Used to cancel the set data
F6
F7 QUIT
Used to back up the set data
F8
F1 VAR-A
Used to set address, size, attribute, etc. for variable A
F2 VAR-B
Used to set address, size, attribute, etc. for variable B
F3 VAR-C
Used to set address, size, attribute, etc. for variable C
F4 VAR-D
Used to set address, size, attribute, etc. for variable D
F5
F6
F7 QUIT
Used to quit the machining report mode
F8 [EXTEND]
Extensive functions
F1 SETTING
Used to set new data
F2
F3
F4
F5 CANCEL
Used to cancel the set data
F6
F7 QUIT
Used to back up the set data
F8
F1 SETTING
Used to set new data
F2
F3
F4
F5 CANCEL
Used to cancel the set data
F6
F7 QUIT
Used to back up the set data
F8
H
I J K L
M

MacMan (6/6)


H
I J K L
M
F1 SETTING Used to set new data
F2
F3
F4
F5 CANCEL Used to cancel the set data
F6
F7 QUIT Used to back up the set data
F8
F1 SETTING Used to set new data
F2
F3
F4
F5 CANCEL Used to cancel the set data
F6
F7 QUIT Used to back up the set data
F8
F1 SETTING Sets data.
F2
F3
F4
F5 CANCEL Cancels the data having been set.
F6
F7 QUIT Backs up the data having been set.
F8
F1 SETTING Sets data.
F2
F3
F4
F5 CANCEL Cancels the data having been set.
F6
F7 QUIT Backs up the data having been set.
F8