

2. Date

The NC's clock function continues counting time even when the power is turned off. Therefore, when the power is turned on, the current date is displayed.

NOTICE

: Since this date data is very important for the functions such as MacMan, alarm log, etc., do not change it inadvertently.

Date setting procedure is given below.

- (1) Press function key [F1] (DATE).

The following is displayed on the console line and the system becomes ready for the input of date.

=DA

1994. 9.30 FRIDAY 14:33:30

enter date (Y.M.D) !

=EX

=DA

1994. 9.30 FRIDAY 14:33:30

enter date(Y.M.D) !

DATE

DIR

PIP

EDIT

MULTI
PIP

LIST

CONDENS

[EXTEND]

F1

F2

F3

F4

F5

F6

F7

F8

Press [F1] (DATE)

=DA

1994. 9.30 FRIDAY 14:33:30

← enter date (Y.M.D) !

This is only an example; current date,
day of week, and time are displayed.

- (2) Key in the year, month, and date with period put after each item following the prompt "!".

Example: 1994. 9.30

- (3) Press the WRITE key.

When the correct entry has been made, the display screen indicates date and a day of the week.

If the data entry is not correct, the display screen requests data entry again.

[Supplement]

1. Entry of only right two digits is acceptable for year entry.
2. Pressing the WRITE key without entering the date ends the operation and nothing occurs.