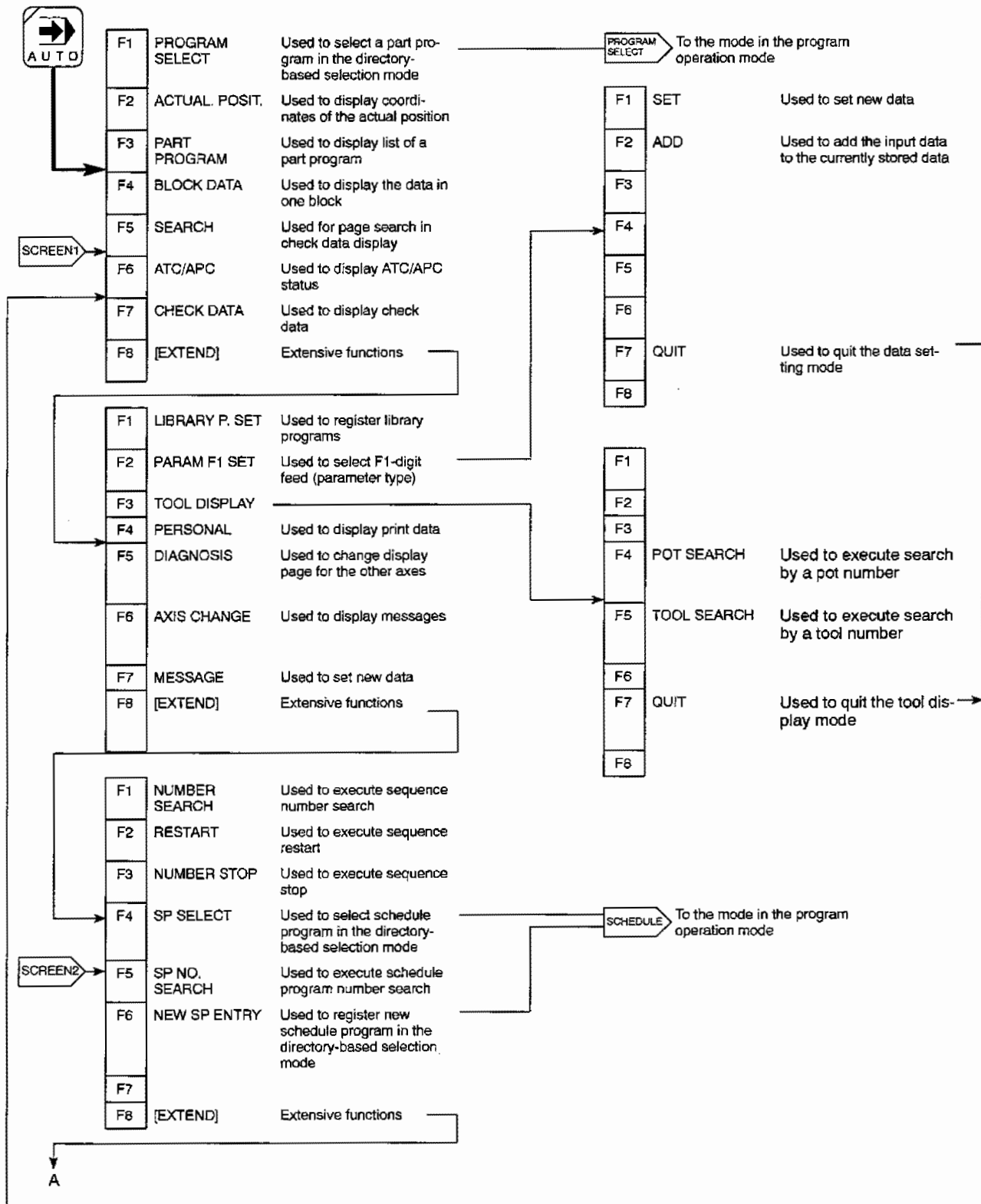## 2. Operation Transfer Chart

(1) Automatic Operation Mode (1/2)

Automatic Operation Mode (2/2)

A

F1	TOOL LIST	Used to select the tool list mode	F1	FILE SELECT	Used to select the tool list
F2	RELATI. ZEROSET	Used to zero set the relative position data	F2	USE TOOL	Used to display the tool list
F3	RELATI. PRESET	Used to preset the relative position data	F3	DISUSED TOOL	Used to display the disuse tool list
F4			F4	LACK TOOL	Used to display the lack tool list
F5			F5		
F6			F6		
F7			F7	QUIT	Used to quit the tool list mode
F8	[EXTEND]	Extensive functions	F8		

F1	GRAPHIC	Used to display the program in graphic display mode	F1	SET	Used to set new data
F2	TRACE/ ANIMATE	Used to select display mode between tool paths and animation	F2	ADD	Used to add the input data to the currently stored data
F3	TOOL KIND	Used to switch ON/OFF tool kind display	F3		
F4	MATERIAL;	Used to display workpiece material shape	F4		
F5	GRAPHIC ERASE	Used to clear graphic display	F5		
F6	DATA ON/OFF	Used to switch ON/OFF the display in the graphic display area	F6		
F7	HIGH DRAW	Used to switch ON/OFF the high-speed drawing mode	F7	QUIT	Used to quit the data setting mode
F8	[EXTEND]	Extensive functions	F8		

F1	GRAPHIC	Used to display the program in graphic display mode	F1		
F2	GRAPHIC DATA	Used to select the drawing mode	F2		
F3	AUTO SCALE	Used to automatic setting of the drawing area	F3		
F4			F4		
F5	AREA CHANGE	Used to select the area change mode	F5	MAKER	Used to change the marker position
F6	ANGLE CHANGE	Used to select the view angle change mode	F6		
F7			F7	QUIT	Used to quit the area change/view angle change mode
F8	[EXTEND]	Extensive functions	F8		

PLC

To PLC check screen mode