

2. Date

The NC's clock function continues counting time even when the power is turned off. Therefore, when the power is turned on, the current date is displayed.

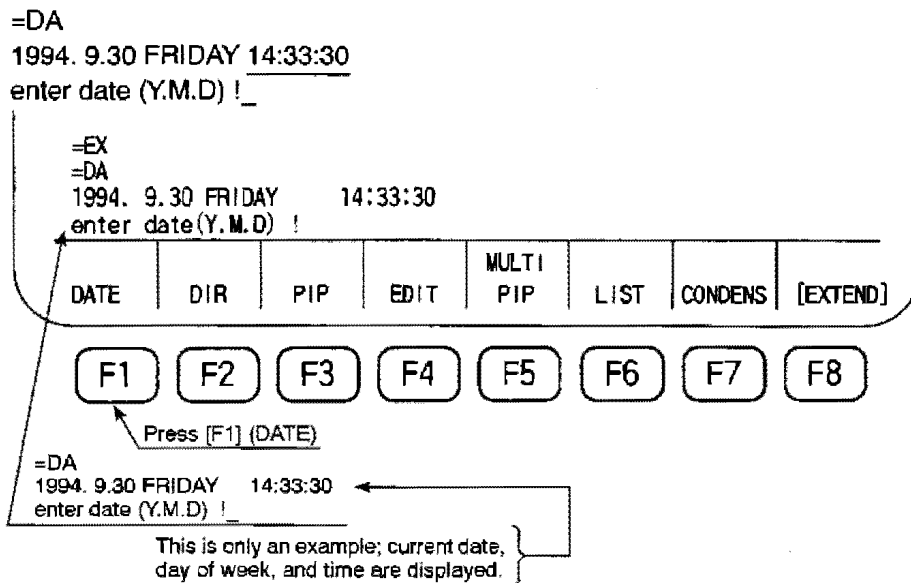
NOTICE

: Since this date data is very important for the functions such as MacMan, alarm log, etc., do not change it inadvertently.

Date setting procedure is given below.

- (1) Press function key [F1] (DATE).

The following is displayed on the console line and the system becomes ready for the input of date.



- (2) Key in the year, month, and date with period put after each item following the prompt "!".

Example: 1994. 9.30

- (3) Press the WRITE key.

When the correct entry has been made, the display screen indicates date and a day of the week.

If the data entry is not correct, the display screen requests data entry again.

- [Supplement]
1. Entry of only right two digits is acceptable for year entry.
 2. Pressing the WRITE key without entering the date ends the operation and nothing occurs.