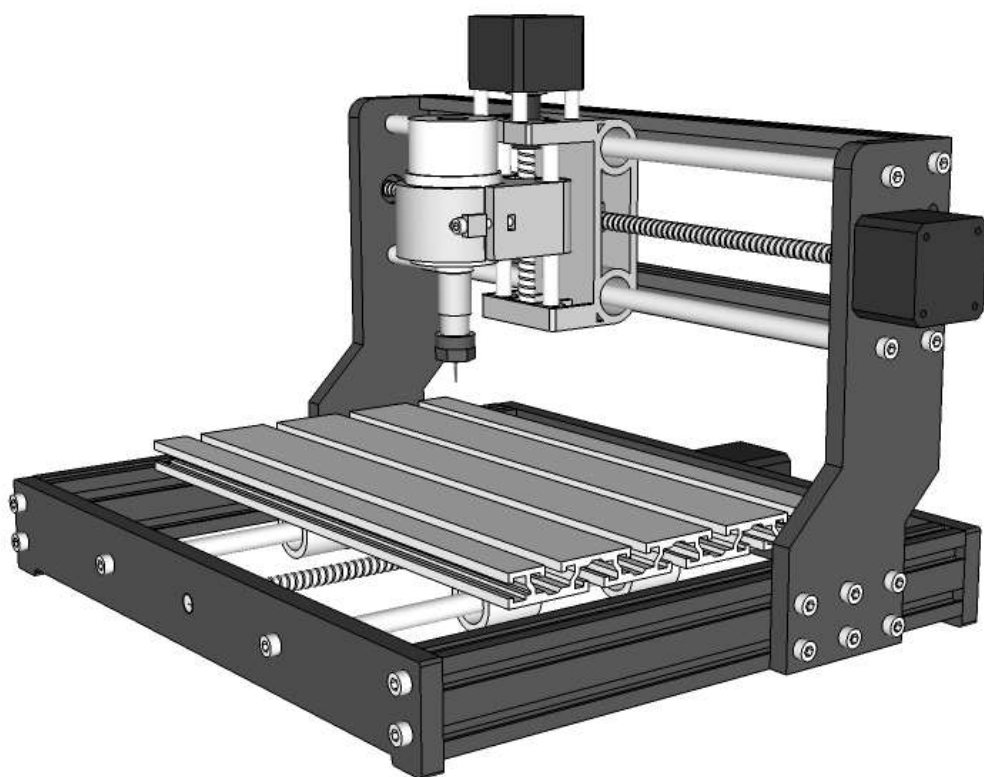
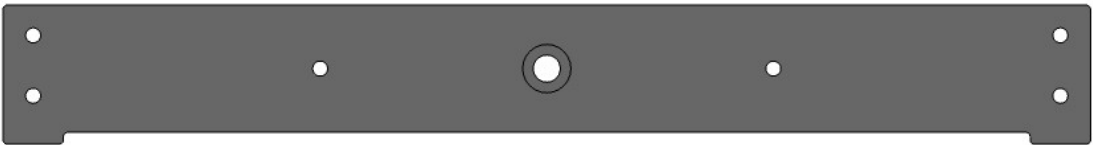


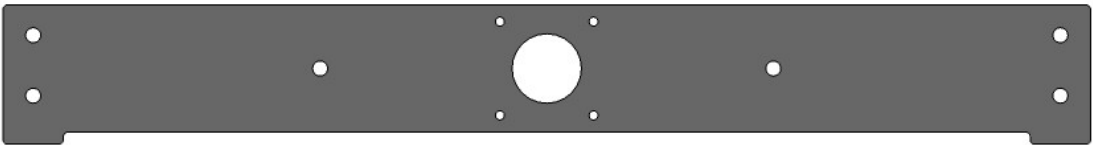
CNC3-3018Pro



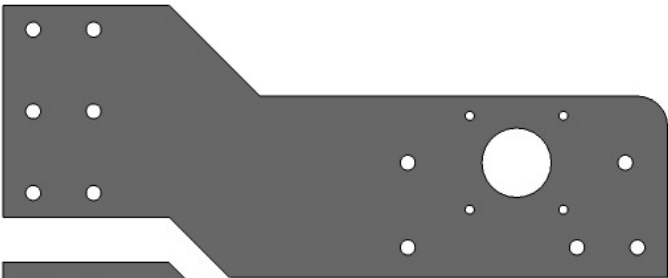
Bakelite:



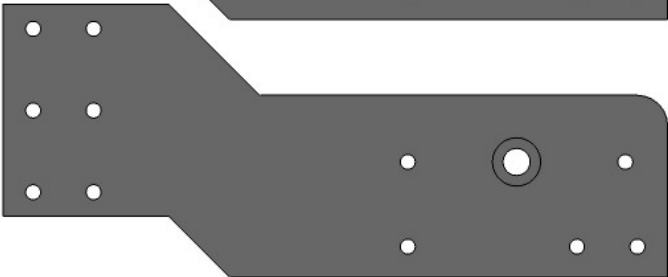
Bakelite-A



Bakelite-B








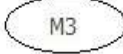
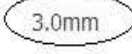
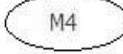
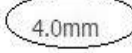
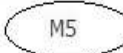


Bakelite-C



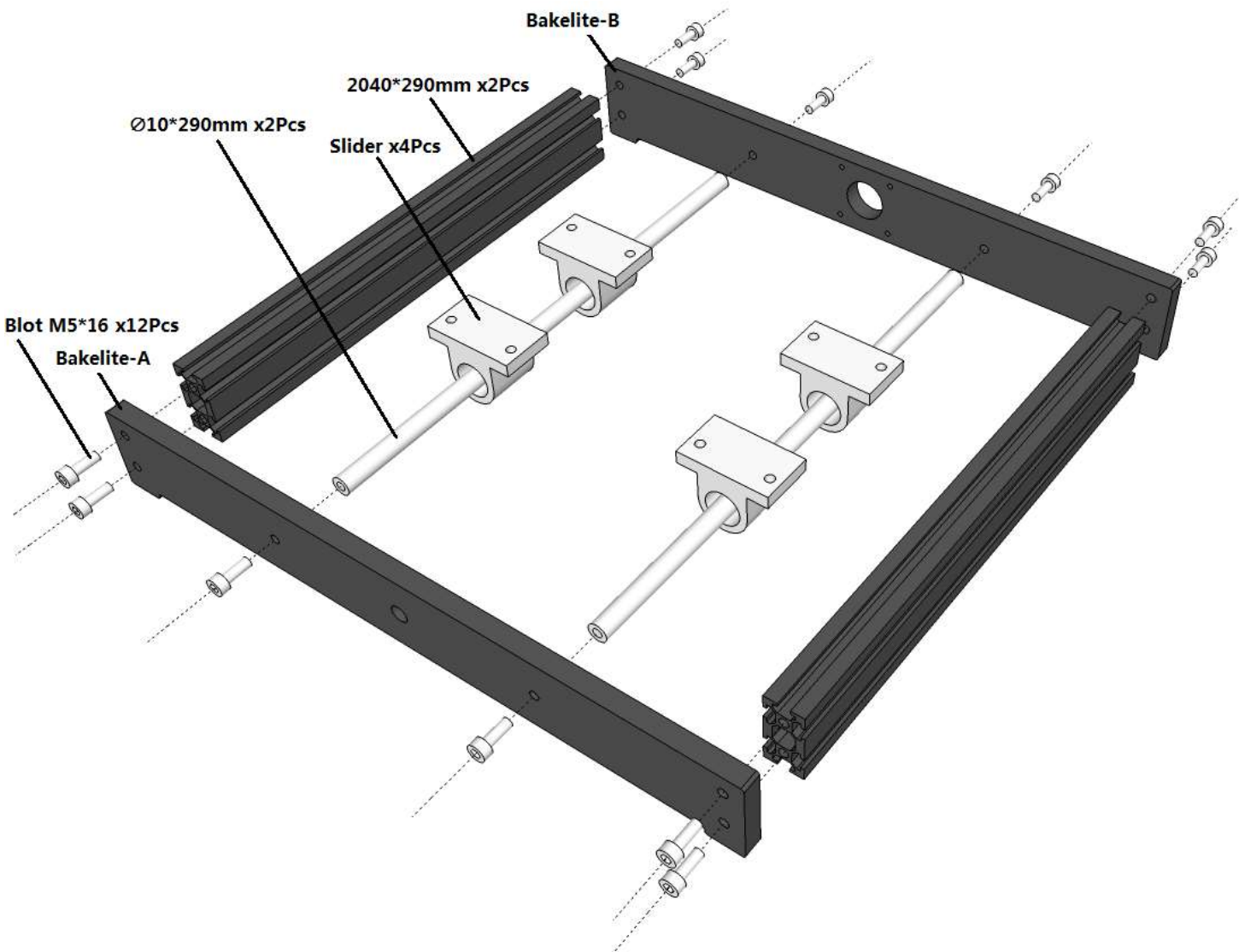
Bakelite-D

Tool:

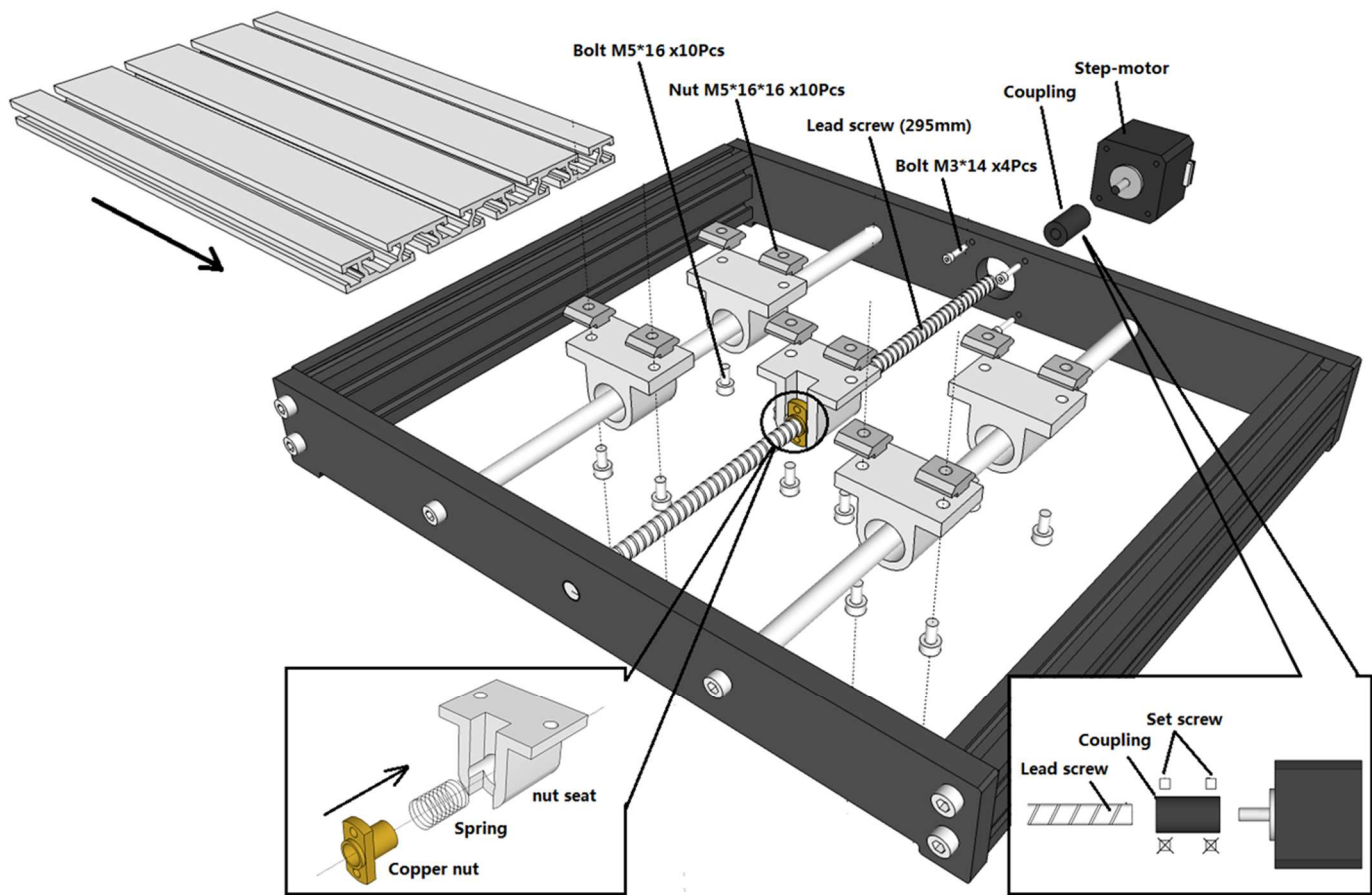
	"  " = Used	
	Bolt 	Set screw 
1.5mm	M1.6 M2	M3
 2.0mm	M2.5	 M4
 2.5mm	 M3	M5
 3.0mm	 M4	M6 W1/4
 4.0mm	 M5	M8 W5/16
5.0mm	M6 W1/4	M10 W3/8



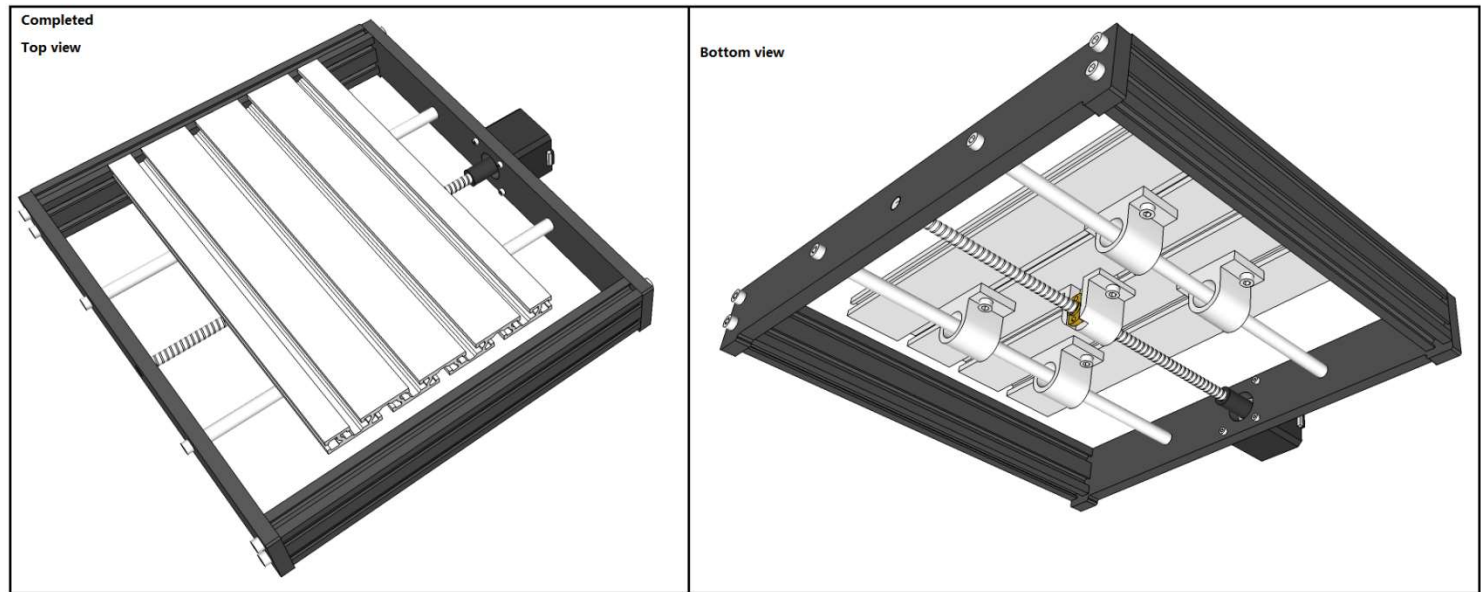
STEP1. Base Assemble



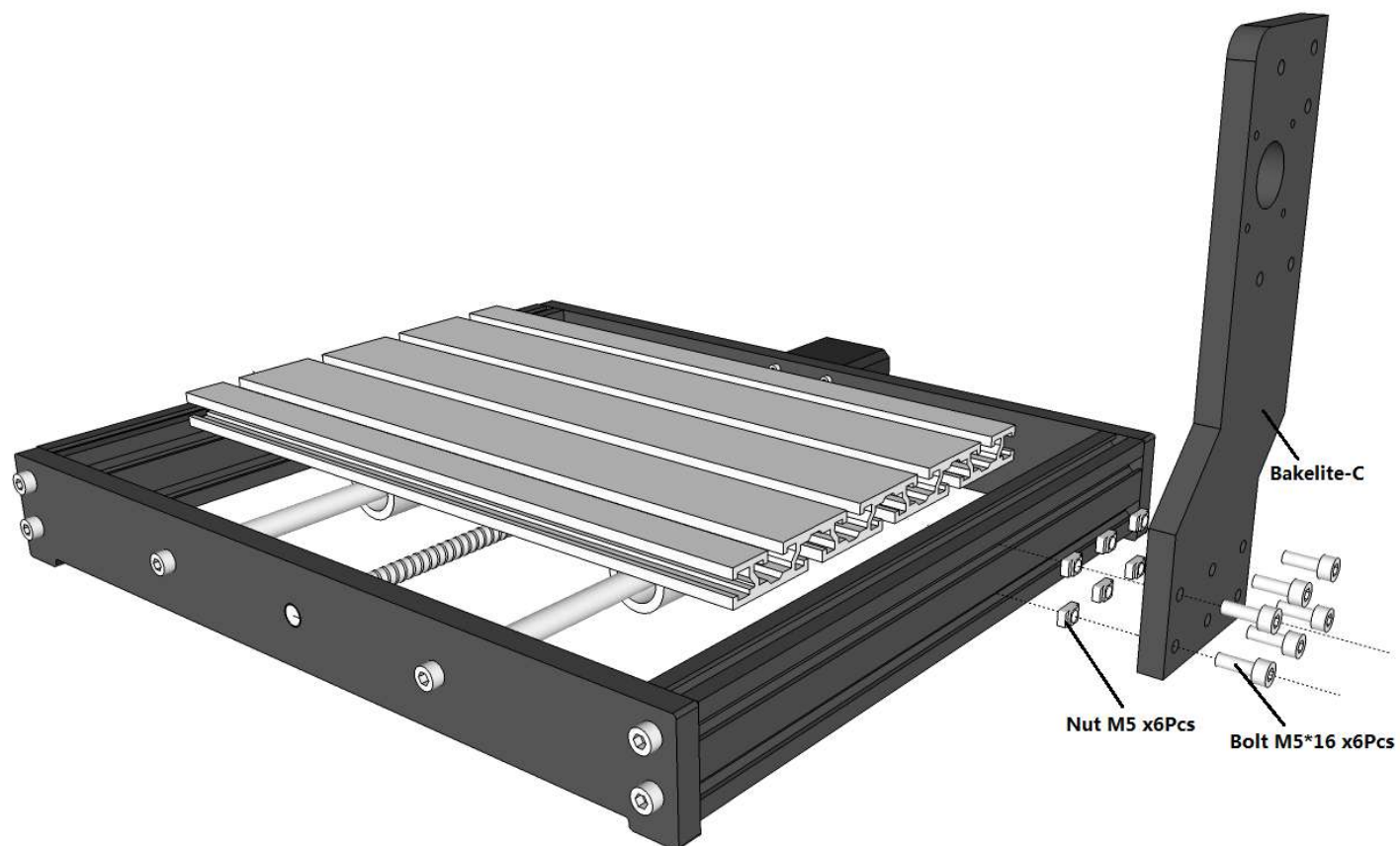
Step2. Table Assemble



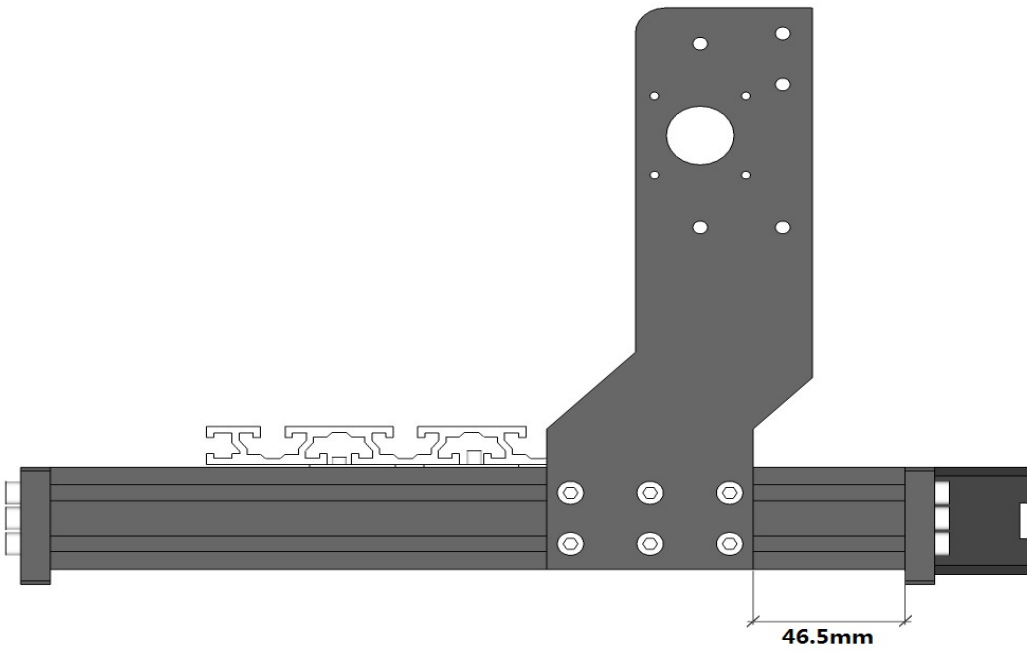
Completed:



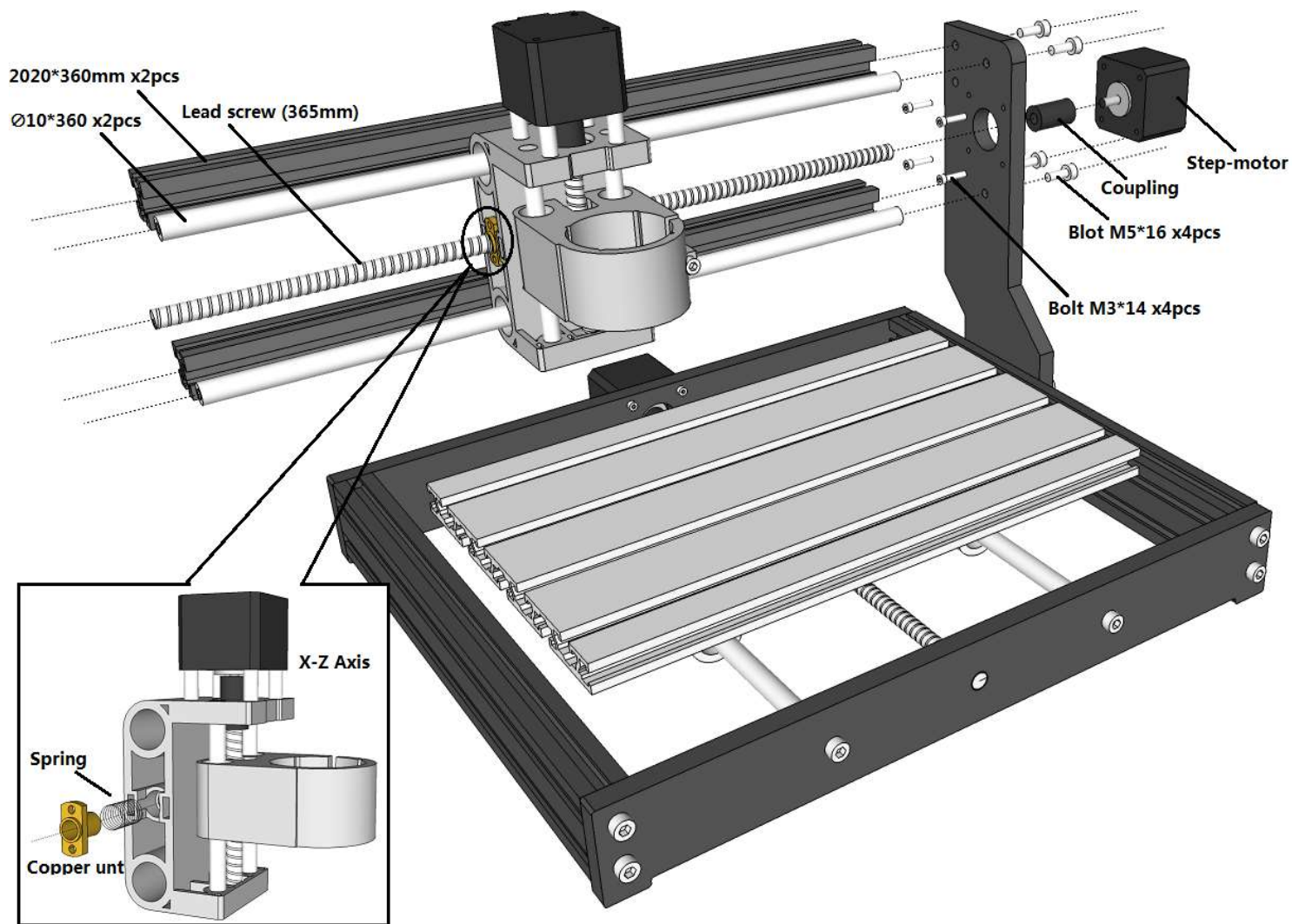
Step3. Base & Bakelite-C



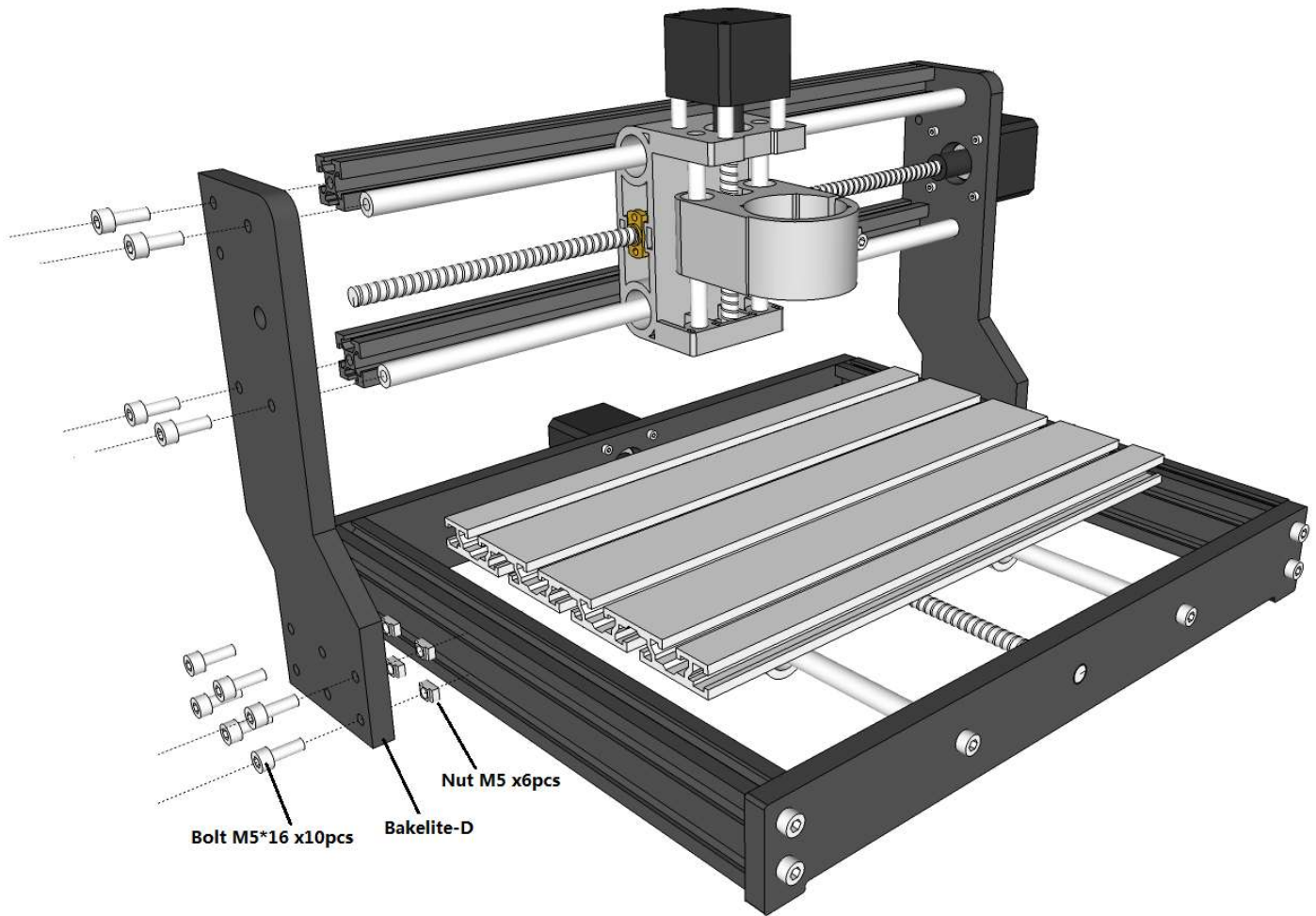
Completed & Ubiety:



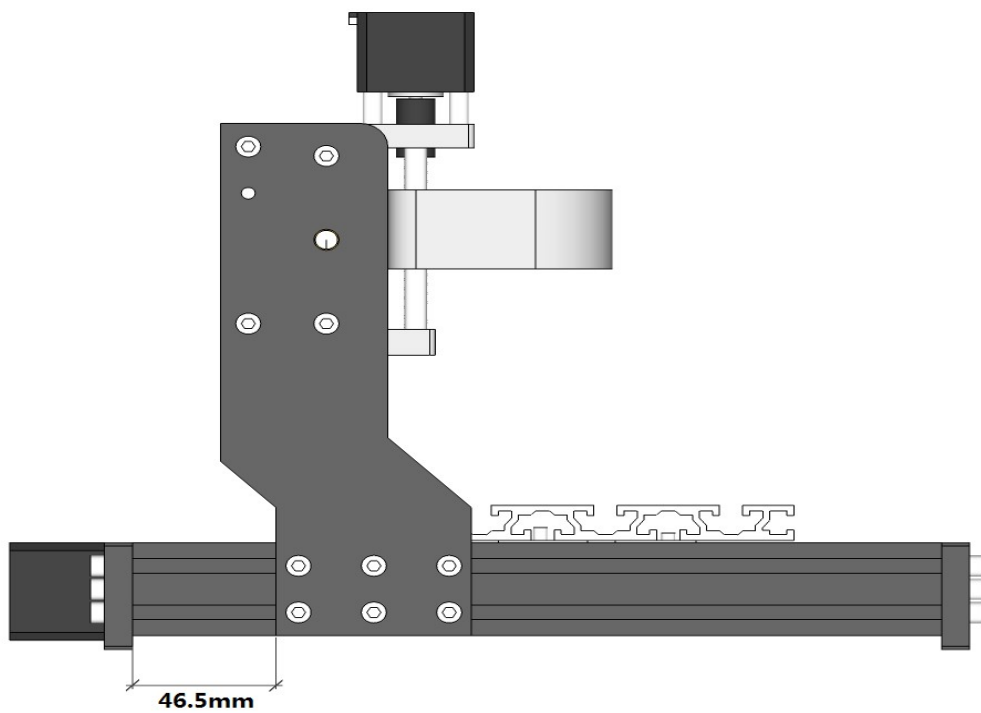
Step4. X-Zaxis



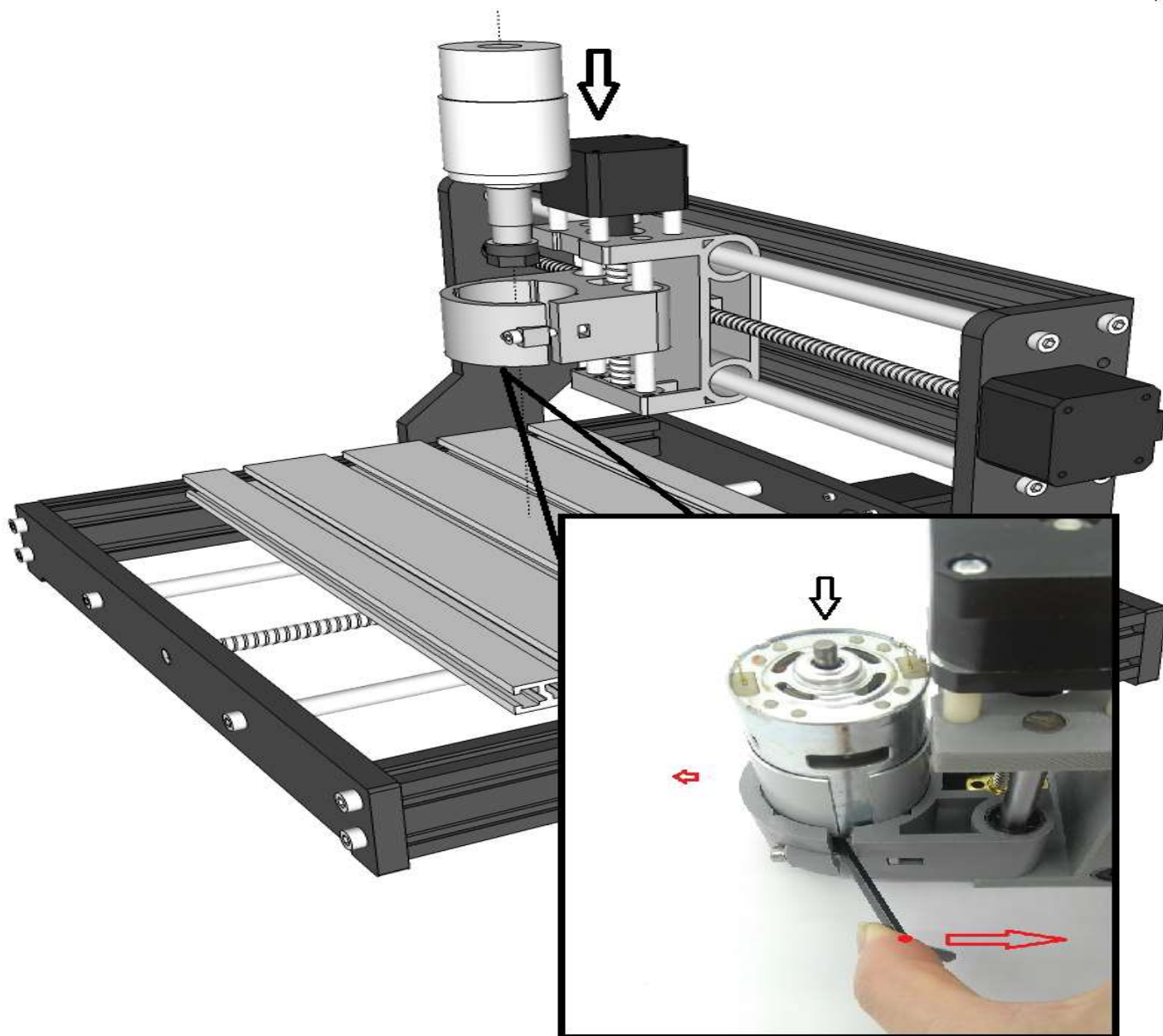
Step5. Bakelite-D



Completed & Ubiety:



Step6. Sipndle



tighten the bolt without using excessive force to prevent damage to the plastic !

caution !

