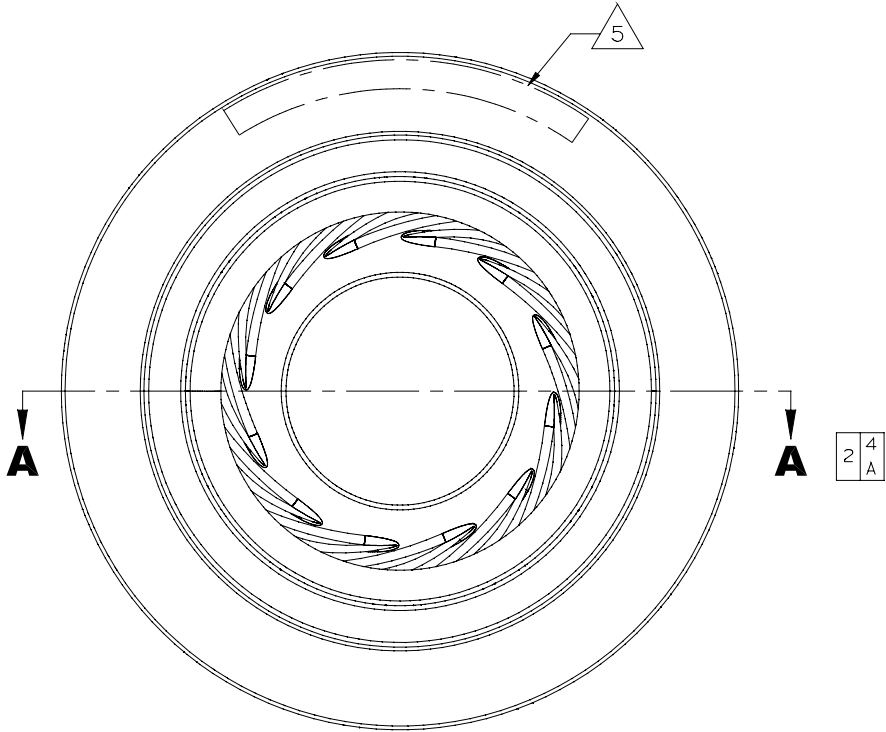
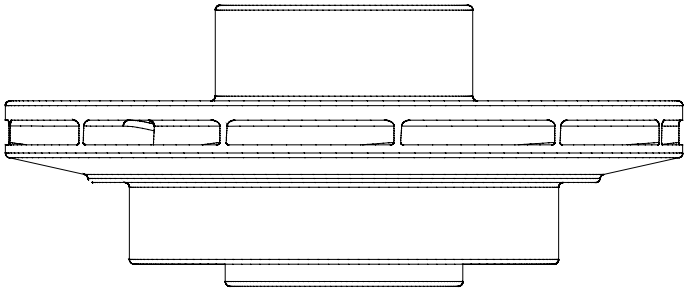


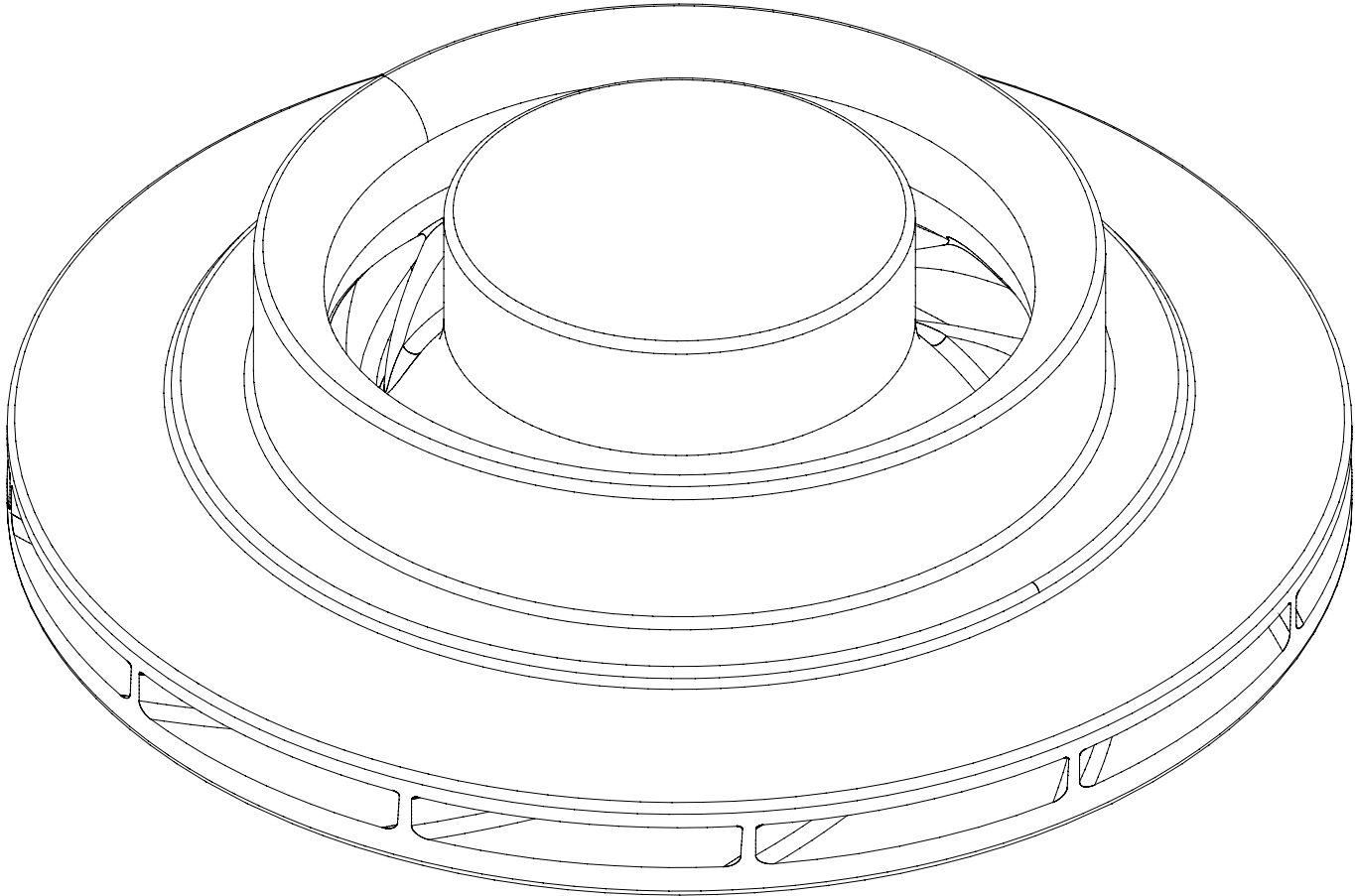
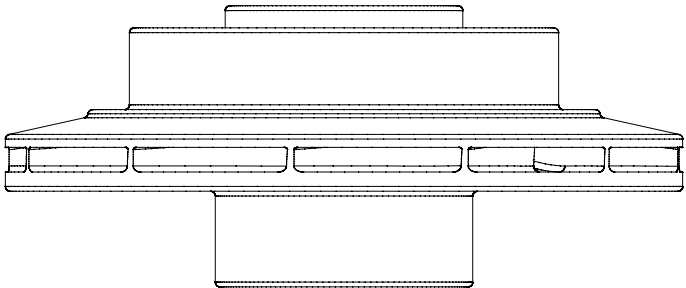
NOTES: UNLESS OTHERWISE SPECIFIED

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1994.
2. MATERIAL: WGLIT MATERIAL SPECIFICATION: WGLIT-MS-2202. (REFERENCE STAINLESS 17-4PH).
3. CASTING TO MEET THE REQUIREMENTS OF WGLIT COMPONENT SPECIFICATION: WGLIT-CS-2121.
4. CASTINGS TO BE INSPECTED TO WGLIT WGLIT-CS-2121 & WGLIT-QS-1000 TABLE 1.
5.

IDENTIFY: 700002-999; SERIALIZE USING WGLIT SUPPLIED S/N'S (FOR TRACEABILITY TO INDIVIDUAL PART TEST/INSPECTION DATA, REF P/O REQUIREMENTS). USE ANY TEMPORARY MARKING METHOD, (PER AS478-29), APPROXIMATELY WHERE SHOWN.
6. SURFACE TEXTURE TO BE 125 MICROINCHES, MAX.


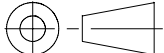


2 4
A



ISO VIEW

SCALE: 2/1

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. DEFAULT TOLERANCES ARE: LINEAR .XX = ±.01 .XXX = ±.005 .XXXX = ±.0005 ANGULAR ±1/2 DEGREE		UNLESS OTHERWISE SPECIFIED BREAK ALL SHARP CORNERS BREAK ALL SHARP EDGES	
PREPARED S. AVERETT	DATE 01/11/07	<div>WOOD GROUP LIGHT INDUSTRIAL TURBINES 6225-A W Sam Houston Parkway N Houston, TX 77041</div>	
CHECKED D. KRAMER	01/11/07		
ANGLE PROJECTION 		TITLE CASTING, IMPELLER B STAGE	
DASH NO. APPLICATION		SIZE CODE IDENT NO. DWG. NO. D XXXXX 700001-999	
		SCALE: 1/1 CAD FILE: 700001-999.CKD SHEET 1 OF 2	

