*ALFA INDUSTRIAL SERVICES LTD*

**Method Statement and Risk Assessment for Pipefitting at P&G Thurrock Plant**

**Project Title**: Beads Construction Project at Northfield and Southfield.  
**Location**: P&G Thurrock Plant, Thurrock, UK  
**Client**: P&G  
**Prepared by**: ALFA Industrial Services Ltd  
**Date**: 11/09/24  
**Review Date**: 11/10/24  
**Prepared By**: T. Humphries

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| Activity or task and the persons involved | **HOT WORK – TIG WELDING**  **USE OF POWER TOOLS**  **USE OF HAND TOOLS**  **ALFA OPERATIVES**  **These RAMS must be signed and dated by all operatives involved with the work prior to commencing.** |

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| Statement of Method Used | **1. Scope of Work**  **The method statement outlines the process for the installation of both stainless steel and mild steel pipework for the Beads Construction Project at Northfield and Southfield. The scope includes the delivery, installation, fitting, and welding of process pipework in accordance with industry standards, ensuring full compliance with safety, quality, and environmental regulations.**  **2. Responsibilities**  **• Project Manager: Responsible for overseeing the project and ensuring all activities adhere to the method statement, timeline, and health and safety standards. Only personnel actively overseeing the work will be assigned responsibilities. • Site Supervisor: Ensures day-to-day operations are conducted safely, efficiently, and to specification, monitoring the quality of the work. • Pipefitters & Welders: Carry out pipefitting and welding works as per the provided designs and method statement. • Health & Safety Officer: Ensures all safety protocols are followed, risk assessments are up to date, and the site operates without accidents or incidents.**  **3. Materials and Equipment**  **• Pipe Materials:**   * **Stainless steel and mild steel pipes.** * **Fittings (flanges, elbows, tees, reducers).** * **Gaskets and fasteners (bolts, nuts, washers). • Tools & Equipment:** * **TIG welding machines.** * **Pipe cutters and beveling tools.** * **Pipe threading machine.** * **Pipe clamps and brackets.** * **Lifting equipment (if required for larger pipe sections).** * **Grinders and polishing tools for preparation and finishing.** * **Calibrated measuring and leveling tools. • Personal Protective Equipment (PPE):** * **Hard hats with chin straps for all personnel working at height.** * **Safety boots, flame-retardant clothing, gloves, eye protection, hearing protection, and respirators where necessary.** * **Full-body harnesses for operatives working in MEWPs, properly anchored as per LOLER 1998 requirements.**   **4. Health and Safety**  **A detailed risk assessment will be conducted prior to commencing the work. Key health and safety aspects include:**   * **Hot Work Hazards: Proper fire-fighting equipment (fire extinguishers, fire blankets) will be located on-site, and a hot work permit system will be in place.** * **Manual Handling: Safe manual handling techniques will be employed, with lifting gear and equipment used to minimize manual strain.** * **Working at Height: Personnel working at height will use helmets with chin straps, and operatives in MEWPs will wear full-body harnesses, properly anchored. A MEWP rescue plan will be submitted for review and compliance with emergency procedures for work at height.** * **Pre-Use Inspection Checklists: Safety harnesses, welding equipment, grinders, and other machinery will undergo pre-use inspections, in line with the Provision and Use of Work Equipment Regulations 1998 (PUWER).** * **Training Requirements: All operatives must hold valid CSCS cards, with supervisors requiring SSSTS certification. Task-specific training, including for work at height, will be completed before commencement of high-risk activities.** * **Ladder and MEWP Protocols: Ladders will only be used for access and light work, with regular inspections. MEWPs will be inspected at required intervals, with emergency procedures outlined for operatives.** * **Ergonomics and Fatigue Management: Best ergonomic practices will be followed, emphasizing neutral postures and fatigue management, especially during repetitive tasks such as welding. Guidance will follow The Manual Handling Operations Regulations 1992.** * **Tethered Tools: Tools used when working at height will be tethered to prevent falling objects.** * **Hazardous Materials: Gas cylinders and other flammable substances will be stored and handled in compliance with COSHH regulations. A COSHH assessment will be prepared and submitted for review.**   **5. Work Procedure**  **5.1 Preparation**   * **Site Induction: All workers will undergo a mandatory site induction to familiarize them with safety protocols, emergency exits, and site rules.** * **Review Drawings and Specifications: Pipefitters and welders will review pipe layout drawings and specifications, ensuring clarity before work begins.** * **Material Handling and Storage: Pipes and fittings will be delivered to the site and safely stored. Materials will be inspected for damage and stored securely to prevent contamination or deformation.** * **Pipe Support Installation: Installation of pipe supports and brackets will be completed before the fitting of the pipes. These supports will be installed as per the design, ensuring correct spacing and alignment.**   **5.2 Pipe Cutting, Beveling, and Preparation**   * **Pipes will be measured, marked, and cut to the required lengths using pipe cutters or saws. Beveling will ensure proper fit for welding.**   **5.3 Pipe Fitting**   * **Pipes will be positioned according to the piping drawings, with adjustable pipe clamps used for alignment before tack welding.**   **5.4 Welding**   * **TIG welding will be used for stainless steel and MIG/MMA for mild steel. A post-weld inspection will follow to ensure weld integrity.**   **5.5 Testing and Inspection – By Others**   * **Testing will be conducted by a third party, ensuring compliance with specifications.**   **5.6 Clean-Up and Documentation**   * **The site will be cleaned, and documentation will be submitted to P&G for sign-off.**   **6. Environmental Considerations**   * **Waste Management: All waste, including pipe offcuts, welding rods, and consumables, will be collected and disposed of according to the site’s waste management procedures.** * **Spill Prevention: Equipment will have spill trays, and oil/fuel storage will comply with environmental guidelines.** * **Noise Control: If noise exceeds 85 dB, ear protection will be mandatory, and noise monitoring will be conducted in line with the Control of Noise at Work Regulations 2005.**   **7. Emergency Procedures**   * **Fire: In the event of fire, personnel will evacuate to the nearest muster point as per site procedures.** * **Accidents: Any accidents or injuries will be reported immediately to the Site Supervisor and Health & Safety Officer.** * **Spills: Spill kits will be available on-site for any hazardous material spills.**   **8. Welfare Requirements**   * **Rest Areas: Rest areas with adequate seating will be provided on-site.** * **Sanitation: Access to clean restroom facilities will be available.** * **Drinking Water: Workers will have access to potable drinking water throughout the day.**   **9. Lifting Equipment and MHE**   * **Lifting plans will comply with LOLER 1998 regulations. Materials Handling Equipment (MHE) will include forklifts and cranes as needed, all subject to periodic inspection.**   **10. Portable Appliance Testing (PAT)**   * **All power tools will be PAT-tested regularly in compliance with The Electricity at Work Regulations 1989.**   **Confined Space Work Not to Be Undertaken Unless Risk Assessed Separately**  **11. High-Risk Controls**   * **Controls for confined spaces and working at height will follow The Confined Spaces Regulations 1997 and LOLER requirements. Detailed procedures will be in place for personnel safety.**   **12. Site Emergency Contact**   * **The site emergency contact number is 01375 395222.** |

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| **Required PPE** | **RESPIRATORY** | **Tested FFP3 Mask** |
| **SAFETY HARNESS** | **Safety Harness with Fall Restraint Lanyard if required** |
| **WELDING HEAD SCREEN** | **An auto-darkening helmet with adjustable shade settings, shade range of 9 to 13 is recommended** |
| **BOOTS** | **Type S3** |
| **GLOVES** | **Nitrile Gloves** |
| **GOGGLES,** | **EN.166S** |
| **HARD HAT,** | **EN397** |
| **HI VIS VEST** | **EN20471:2013** |
|  | **TYVEK COVERALLS** | **~~ENISO 13982-1:2004~~** |
| LOTO | **ALL POWER SOURCES BE ISOLATED BY ALL PERSONNEL AND RENDERED INOPERATIVE** | |
| **Scissor Lift Rescue Plan** | In case of an emergency (mechanical failure, medical issue, entrapment, or environmental hazard), follow these steps:   1. **Assess the Situation** – Determine the type of emergency and clear the area. 2. **Activate Emergency Descent** – Use the lift’s emergency lowering system to bring the platform down. 3. **Manual Rescue** – If the emergency controls fail, use another lift or rescue equipment to assist, ensuring all personnel are properly secured with fall protection. 4. **Medical Response** – If there’s a medical emergency, administer first aid and contact emergency services. 5. **Secure the Site** – Once the rescue is complete, inspect the lift before further use. 6. **Communication** – Maintain clear communication between the rescue team using radios or phones. 7. **Training and Drills** – Ensure all workers are trained in lift operation, fall protection, and emergency procedures, with regular drills. | |

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| **HOT WORK** | **Prior to work commencement**  1. Must have PPE gauntlets, or welding mask, safety footwear, long sleeved flame retardant overalls, apron if required, protective headgear.  2. Must have appropriate tools and equipment for task (ensure equipment in good condition and safe to use)  3. Consider risks and hazards in work area and refer any concerns to supervisor. **Ensure hot work permits in place.**  4. Ensure fire extinguisher to hand at work area.  **Hazards**  1. Fire and explosion from ignition of flammable gases and/or other flammable materials.  2. Asphyxiation from gases, fumes etc.  3. Oxygen-rich atmospheres due to leakage leading to serious fire risk.  4. Hot materials e.g. metal spatter and hot work pieces.  5. Exposure to Ultra Violet and Infra-Red light, leading to eye and skin damage.  6. Electrocution from arc welding equipment  7. Manual handling of gas cylinders and equipment and work pieces.  **Harm**  1. Burns, electric shock.  2. Eye damage from exposure or particles in eyes.  3. Asphyxiation or respiratory problems from exposure to gases and fumes.  4. Musculoskeletal problems associated with heavy lifting or difficult postures.  **Persons at risk**  1. Alfa Industrial personnel.  2. Other workers and persons in vicinity of work.  **Control measures**  1. Hot working permits must be in place before work commences. All staff to follow their part of permit.  2. Where possible loose flammable materials should be removed and other flammable materials protected within the working area.  3. PPE must be worn. Second person must be in attendance.  4. Extra ventilation should be considered in work area. Effective fume control equipment should be used if required.  5. Complex jobs must have a specific method statement produced for the work before commencement.  6. Welding equipment must be inspected for good condition before use. Cylinders must be properly secured.  7. Protect work area with screens if possible; if not, exclude persons other than operatives who must have appropriate eye protection.  8. Work area to be kept clear of debris etc.  9. Galvanised steel should not be welded due to the toxic fumes produced. The galvanising should be removed by machine or grinding until clean steel is exposed.  10. Safety goggles or visor must be worn when chipping slag from workpieces or grinding.  11. Have a fire extinguisher available.  12. Training for staff in resuscitation in the event of an incident from electrocution.  13. No cutting or welding during the last hour of work (fire watch).  **On completion**  1. Ensure all work pieces etc cooled down before leaving the work area.  2. Tidy up, clear away debris and dispose to appropriate site.  3. Check area 30 minutes after end of work, sign off permit and report completion to supervisor.  4. Monitor site for 1 hour at end of days’ work (fire watch).  5. Sign off relevant permit. |

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| Assessor (PLEASE PRINT) | **T Humphries** | | | | | | Date of assessment | | | **11/09/24** | | | Date of reassessment |  | | | | | |
| **Likelihood ( L )** | **1 = Very unlikely** | | | | | | **2 = Unlikely** | | | | **3 = Likely** | | **4 = Major injury illness** | **5 = Almost certain** | | | | | |
| **Severity ( S )** | **1 = First aid required** | | | | | | **2 = Minor injury or illness** | | | | **3 = Riddor** | | **4 = Major injury illness** | **5 = Fatal or disabling** | | | | | |
| **Risk (R)**  **1-5 Low: no further action**  **6-12 Medium: introduce further controls or monitoring to reduce risk.**  **13-25: High: stop process until further controls or monitoring can reduce risk or seek advice.** | | | | | | | | | | | | | | | | | | | |
| **Person's exposed (who)** | | | **Operative = A** | | | | | | | | | **Other Employees = B** | | | | | **Others / Public = C** | | |
| **Activity** | | **Hazard identified** | | **L** | **S** | **R** | | **Who** | **Preventive and Control measure** | | | | | **L** | **S** | **R** | | **Who** | **Monitoring arrangements** |
| Draining water From dye line | | Water coming into contact with machinery or item that cannot come into contact with water | | 5 | 3 | 15 | | A/B/C | Water to be drained to a pre agreed location, pressure release to be controlled locally at pipe clamp. If possible use a hose. | | | | | 1 | 3 | 3 | | A, B & C | Client to monitor during drain down |
| Slips, Trips, Falls & Hazards | | Slips, Trips, Falls and Hazards to be avoided where possible. | | 3 | 3 | 9 | | A, B & C | The welder must ensure that all trailing cables from the welding unit, the power tools, the power transformers and associated electrical supplies, are to be kept tidy and clear from walk ways and passing traffic. All pipe spools to be stored correctly, tidily and in a safe space to avoid damage. All pipe spools to be kept clear of ***ALL*** walkways and passing traffic. | | | | | 1 | 3 | 3 | | A, B & C | Monitor housekeeping during the site safety inspections. |
| Slips, Trips, Falls & Hazards | | Serious injury from lorry/load coming in to contract with pedestrians. | | 5 | 4 | 20 | | A, B & C | Order-taking staff ask for information on site rules, unloading arrangements etc and fix this to delivery note. Drivers told to stay in a safe area when lift trucks etc are working. Ensure agency drivers are told about relevant safety issues at the sites they are visiting or, if no safety information is available, are instructed to telephone that site to get that information. | | | | | 2 | 4 | 8 | | A, B & C | Permit To Work, LOLER Certification. |
| Slips, Trips, Falls & Hazards | | Possible strains & breaks. | | 3 | 3 | 9 | | A & B | Maintain good housekeeping practices, keep access routes clear of obstacles. Wear appropriate footwear for the task. Operatives to be vigilant of the area they are working on. Operator to check for proximity hazards. | | | | | 1 | 3 | 3 | | A, B & C | Permit To Work, LOLER Certification. |
| Muscular-skeletal injuries from Manual Handling | | Physical injury from sprains | | 4 | 4 | 16 | | A & B | Manual handling assessments are to be completed and, where required, training provided for operatives. Operatives to assess load physical capability prior to lift. Utilise mechanical lifting and carrying aids where possible. Team lifts to be employed where necessary. Suitable Personal Protective Equipment is to be provided and worn (e.g. hard hats, gloves, hi-viz vest and safety footwear). Maintain good housekeeping practices, keep access routes clear of obstacles. | | | | | 2 | 4 | 8 | | A, B & C | Permit To Work, Manual Handling Certification. |
| Access & Egress | | Weather conditions (rain, wind, lighting, snow etc) | | 5 | 4 | 20 | | A, B & C | Client to ensure that no vehicles or plant are placed to hinder access/egress of delivery lorries at site entrance, site roadways and in the proximity of the lifting position. Driver to seek aid of competent banksman if required. An assessment must be made prior to the start of the work, on a day to day basis. | | | | | 1 | 4 | 4 | | A, B & C | Review throughout the projected work schedule. |
| Manual Handling, Lifting or Moving any object deemed to present a significant hazard | | Physical injury to yourself or others within the vicinity. | | 4 | 4 | 16 | | A, B & C | Complete the job specific lift assessment (S30 Form). | | | | | 1 | 4 | 4 | | A, B & C | Monitored during site safety inspections. |
| Manual Handling, Lifting or Moving any object deemed to present a significant hazard | | Uneven slippery or unstable floors (slips, trips and falls) | | 4 | 4 | 16 | | A | Check out the conditions before lifting the load and plan your route carefully. Ensure cable manage,emnt is good and walkways are kept clear at all times. | | | | | 1 | 4 | 4 | | A | Site safety inspections & Permit To Work. |
| Manual Handling, Lifting or Moving any object deemed to present a significant hazard | | Incorrect lifting techniques | | 4 | 4 | 16 | | A | Lift, keeping the back straight, arms close to the body, with the leg muscles taking the strain. | | | | | 1 | 4 | 4 | | A | Ensure Manual Handling Training Is Up To Date, Understood and Training Completed. |
| Manual Handling, Lifting or Moving any object deemed to present a significant hazard | | Wrong Assessment of weight (strained muscles, slipped discs, hernias etc) | | 4 | 4 | 16 | | A | Size up the load and if necessary make a trial lift of a few inches, see if you can push or pull the load, if you cannot then you can not lift it. If the load is too heavy get assistance. | | | | | 1 | 4 | 4 | | A | Ensure Manual Handling Training Is Up To Date, Understood and Training Completed. |
| Manual Handling, Lifting or Moving any object deemed to present a significant hazard | | Dropping of load (injury to operative and item being carried) | | 4 | 3 | 12 | | A, B | Wear the correct PPE, gloves to help you grip and safety boots in case you drop the load. Ensure the contents of the load is secure and will not move about when lifted. | | | | | 1 | 3 | 3 | | A | Ensure Manual Handling Training Is Up To Date, Understood and Training Completed. Ensure PPE is in good condition. |
| Manual Handling, Lifting or Moving any object deemed to present a significant hazard | | Different operatives capabilities (all operatives cannot lift the same amount) | | 4 | 4 | 16 | |  | The Senior Operatlve to make an assessment of the individuals lifting capabilities. Individuals to know their own capabilities. (Do not try to impress your work colleagues by lifting too much). | | | | | 1 | 4 | 4 | | A | Ensure Manual Handling Training Is Up To Date, Understood and Training Completed. Ensure PPE is in good condition. |
| Manual Handling, Lifting or Moving any object deemed to present a significant hazard | | Multi Person Lift | | 1 | 4 | 4 | | A & B | Agree a sequence of events. Appoint a "Lift Leader" and agree indstructions before lifting. | | | | | 1 | 4 | 4 | | A & B | Ensure Manual Handling Training Is Up To Date, Understood and Training Completed. |
| Manual Handling, Lifting or Moving any object deemed to present a significant hazard | | Working around others including members of the public. | | 4 | 4 | 16 | | A, B & C | Consider location and cordon off area to ensure complete control of staff and onlookers as required. Agree sequence of work with site owner if applicable. | | | | | 1 | 4 | 4 | | A, B & C | Considered during the planning stage of each job. |
| Operating a MEWP | | Mobile Plant | | 3 | 4 | 12 | | A, B & C | MEWP operated by competent IPAF trained operative.Plant to be checked daily before use (see checklist). Access route before operating equipment to note any pedestrian walkways or obstructions (including overhead). Use flashing light to warn others that the plant is in motion. | | | | | 1 | 4 | 4 | | A, B & C | The Operator must be suitable trained and competent. Monitor during site safety inspections. |
| Operating a MEWP | | Overhead obstructions | | 3 | 5 | 15 | | A | Check for overhead obstructions especially live lines and electric cables. | | | | | 1 | 5 | 5 | | A | Monitor during site safety inspections. |
| Operating a MEWP | | Loss of stability | | 3 | 4 | 12 | | A, B & C | Check the route, avoid soft, uneven ground and gradients. Where ever possible keep away from sharp drops and excavations. Only use on flat solid ground and no obstructions to movement, unless the equipment is fitted with stabilisers, then follow the manufactures instructions. | | | | | 1 | 4 | 4 | | A, B & C | Monitor during site safety inspections. |
| Operating a MEWP | | Weather conditions | | 3 | 3 | 9 | | A & B | Ensure wind levels are within safety parameters (Max 12.5 m/s - 28 mph) and be aware of icy conditions. The wind chill factors at height and the wind speed at height. The maximum of which is specified by the manufacture. | | | | | 1 | 3 | 3 | | A & B | Monitor during site safety inspections. |
| Operating a MEWP | | Mechanical / electrical failure of machine | | 3 | 2 | 6 | | A | MEWP subject to statutory LOLER examination.All operatives to be aware of how to lower the cherry picker cage using the back up controls - Follow manufacturers instructions. Rescue plan to be in place to get down operative in the event of mechanical failure | | | | | 1 | 2 | 2 | | A | Monitor during site safety inspections. |
| Operating a MEWP | | Contact hazards (overhead) | | 3 | 3 | 9 | | A | Area above the working position should be checked for hazards, care to be taken when working under or close to steelwork, plant etc. Hard hat to be worn at all times/Ensure backet is elevated to a suitable level allowing full vison of the MEWP, surrounding area and any obstructions/hazards | | | | | 1 | 3 | 3 | | A | Monitor during site safety inspections. |
| Operating a MEWP | | Electrocution (overhead power cables) | | 4 | 5 | 20 | | A & B | The machine must be positioned so that the booms fully extend the cage cannot approach within 15 meters of a lint on steel towers and 9 meters of a line on poles, | | | | | 1 | 5 | 5 | | A & B | Monitor during site safety inspections. |
| Operating a MEWP | | Working overhead others / Pedestrian access | | 3 | 4 | 12 | | B & C | Ensure any tools and equipment are prevented from falling to the ground. The work area must be cordon of using barriers or tape, preventing those not involved in the work from entering the area. | | | | | 1 | 4 | 4 | | B & C | Monitor during site safety inspections. |
| Operating a MEWP | | Falls from height | | 4 | 5 | 20 | | A | Ensure a safety harness is worn and connected to the anchor point with-in the basket of a cherry picker. Do not climb out of the cage unless lowered to the ground. Do not use any additional platform / ladder inside the lift to reach higher. Never stand on the kickplate or handrail. | | | | |  | 1 | 5 | | 5 | A |
| Operating a MEWP | | Overloading | | 3 | 4 | 12 | | A & B | Never exceed the SWL and the maximum number of persons. | | | | | 1 | 4 | 4 | | A & B | Monitor during site safety inspections. |
| Working From Scaffold | | Falling from scaffold (while climbing / working form scaffold) | | 3 | 5 | 15 | | a | Do not climb up the outside of the scaffold. Do not climb up and over the hand rail. Do not work from steps or any raised platform on a scaffold. | | | | | 1 | 5 | 5 | | a | Monitor during site safety inspections. |
| Working From Scaffold | | Loss of Hard Hat, due high winds or work activity | | 4 | 4 | 8 | | a/b | Chin Straps to be attached to Hard Hat at all times to prevent Hard Hat from becoming loose on head or falling to area below | | | | | 4 | 1 | 4 | | A/b | Monitor during site safety inspections. |
| Using hand tools, hammer, stillsons, hacksaw, chisel, screwdriver, spanner, files etc | | Trapping, Impact, Contact. (fingers & hands caught between hand tool being used and work piece) | | 3 | 3 | 9 | | A | Use the right size spanner to fit the nut you are working on. Where adjustable spanners have to be used take extra care as these slip more easily. Wear suitable gloves. Files must be fitted with handles to prevent hand Injuries. Files must not be used as punches or for levering as they break easily. Chisels with mushroomed heads must be ground down to prevent splinters of metal flying off. Keep hammer heads tightly wedged on their shafts. Replace split or damaged wooden handles, do not wire or tape.   Keep edges of cutting tools sharp. Keep hands behind the cutting edge when working. Do not use screwdrivers on work held in the hand. Do not use screwdrivers as chisels, handles will fracture. Always use the correct tool for the job. Do not modify or extend tools, i.e by using tubes to extend the leverage on a spanner. Keep hands & fingers away from the jaws of stillsons. | | | | | 3 | 3 | 9 | | A | Monitor during the site safety inspections. Ensure that the operative is competent. |
| Using hand tools, hammer, stillsons, hacksaw, chisel, screwdriver, spanner, files etc | | Noise (impact of hand tools on work piece) | | 3 | 3 | 9 | | A & B | When working with tools which involve heavy vibration (use suitable hearing protection). | | | | | 1 | 3 | 3 | | A & B | Monitor during the site safety inspections. Ensure that the operative is competent. Monitor during health screening. |
| Using hand tools, hammer, stillsons, hacksaw, chisel, screwdriver, spanner, files etc | | Working overhead (Dropping hand tools on pedestrians below) | | 3 | 4 | 12 | | B & C | Ensure any tools and equipment are prevented from falling to the ground. The work area must be cordoned off using barriers or euro tape, preventing those not involved in the work from entering the area. Floor openings to be covered where possible, | | | | | 5 | 4 | 20 | | A & B | Monitor during the site safety inspections. Ensure that the operative is competent. |
| Using hand tools, hammer, stillsons, hacksaw, chisel, screwdriver, spanner, files etc | | Manual Handling / Posture (Repetitive Movements) | | 3 | 4 | 12 | | B & C | Always use the correct tool for the job and in a way it is designed to be used. Take regular breaks during repetitive work. | | | | | 5 | 4 | 20 | | A & B | Monitor during the site safety inspections. Ensure that the operative is competent. |
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**RAMS Sign-Off Sheet**

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| **Description of Work** | | **Pipefitting for Process Pipework at P&G Thurrock Plant** | | |
| **Job Reference** | | **PO 8005488874** | | |
| **Client** | | **Procter and Gamble Thurrock** | | |
| **Site Address** | | **Procter & Gamble Ltd**  **Hedley Ave, Grays RM20 4AL** | | |
| **This is to certify that all personnel listed below have read or had communicated to them and understand the**  **requirements of the Risk Assessments and Method Statement pertaining to the above works** | | | | |
| **NAME** | **Signature** | | **Date** | **Company Name** |
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