

X7R Dielectric, 6.3VDC-250VDC (Commercial Grade)

Overview

KEMET's X7R dielectric features a 125°C maximum operating temperature and is considered "temperature stable." The Electronics Components, Assemblies & Materials Association (EIA) characterizes X7R dielectric as a Class II material. Components of this classification are fixed, ceramic dielectric capacitors suited for bypass and decoupling applications or for frequency discriminating circuits where Q and stability of capacitance characteristics are not critical. X7R exhibits a predictable change in capacitance with respect to time and

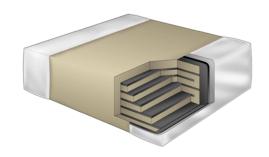
voltage and boasts a minimal change in capacitance with reference to ambient temperature. Capacitance change is limited to ±15% from -55°C to +125°C.

Benefits

- -55°C to +125°C operating temperature range
- · Pb-Free and RoHS compliant
- Temperature stable dielectric
- EIA 0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220 and 2225 case sizes
- DC voltage ratings of 6.3V, 10V, 16V, 25V, 50V, 100V, 200V and 250V
- Capacitance offerings ranging from 150pF to 47μF
- Available capacitance tolerances of ±5%, ±10% and ±20%
- · Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated termination finish allowing for excellent solderability
- SnPb termination finish option available upon request (5% min)

Applications

Typical applications include decoupling, bypass, filtering and transient voltage suppression.



Ordering Information

С	1206	С	106	M	4	R	Α	С	TU
Ceramic	Case Size (L" x W")	Specification/ Series	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Dielectric	Failure Rate/ Design	Termination Finish ²	Packaging/Grade (C-Spec) ²
	0402 0603 0805 1206 1210 1808 1812 1825 2220 2225	C = Standard	2 Sig. Digits + Number of Zeros	J = ±5% K = ±10% M = ±20%	9 = 6.3 8 = 10V 4 = 16V 3 = 25V 6 = 35V 5 = 50V 1 = 100V 2 = 200V A = 250V	R = X7R	A = N/A	C = 100% Matte Sn	Blank = Bulk TU = 7" Reel Unmarked TM = 7" Reel Marked

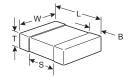
¹ Additional termination finish options may be available. Contact KEMET for details.

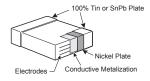
C1002 X7R • 6/15/2011

² Additional reeling or packaging options may be available. Contact KEMET for details.



Dimensions – Millimeters (Inches)





EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Min.	Mounting Technique
0402	1005	1.00 (.040) ± 0.05 (.002)	0.50 (.020) ± 0.05 (.002)		0.30 (.012) ± 0.10 (.004)	0.30 (.012)	Solder Reflow Only
0603	1608	1.60 (.063) ± 0.15 (.006)	0.80 (.032) ± 0.15 (.006)	6	0.35 (.014) ± 0.15 (.006)	0.70 (.028)	0 11 14
0805	2012	2.00 (.079) ± 0.20 (.008)	1.25 (.049) ± 0.20 (.008)	nes	0.50 (0.02) ± 0.25 (.010)	0.75 (.030)	Solder Wave or Solder Reflow
1206	3216	3.20 (.126) ± 0.20 (.008)	1.60 (.063) ± 0.20 (.008)	호	0.50 (0.02) ± 0.25 (.010)		Golder Reliew
1210	3225	3.20 (.126) ± 0.20 (.008)	2.50 (.098) ± 0.20 (.008)	for Thickness	0.50 (0.02) ± 0.25 (.010)		
1808	4520	4.70 (.185) ± 0.50 (.020)	2.00 (.079) ± 0.20 (.008)	e 2 f	0.60 (.024) ± 0.35 (.014)		
1812	4532	4.50 (.177) ± 0.30 (.012)	3.20 (.126) ± 0.30 (.012)	Table 2	0.60 (.024) ± 0.35 (.014)	N/A	Colder Deflow Only
1825	4564	4.50 (.177) ± 0.30 (.012)	6.40 (.252) ± 0.40 (.016)	See .	0.60 (.024) ± 0.35 (.014)		Solder Reflow Only
2220	5650	5.70 (.224) ± 0.40 (.016)	5.00 (.197) ± 0.40 (.016)		0.60 (.024) ± 0.35 (.014)		
2225	5664	5.60 (.220) ± 0.40 (.016)	6.40 (.248) ± 0.40 (.016)		0.60 (.024) ± 0.35 (.014)		

Qualification/Certification

Commercial grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance and Reliability.

Environmental Compliance

Pb-Free and RoHS compliant



Electrical Parameters/Characteristics

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 Vdc Applied (TCC)	±15%
Aging Rate (Max % Cap Loss/Decade Hour)	3.0%
Dielectric Withstanding Voltage	250% of rated voltage (5 ± 1 seconds and charge/discharge not exceeding 50mA)
Dissipation Factor (DF) Maximum Limits @ 25°C	5%(10V), 3.5%(16V & 25V) and 2.5%(50V to 250V)
Insulation Resistance (IR) Limit @ 25°C	See Insulation Resistance Limit Table (Rated voltage applied for 120 ± 5 secs @ 25°C)

Regarding Aging Rate: Capacitance measurements (including tolerance) are indexed to a referee time of 48 or 1000 Hours. Please refer to a part number specific datasheet for referee time details.

To obtain IR limit, divide $M\Omega$ - μ F value by the capacitance and compare to $G\Omega$ limit. Select the lower of the two limits.

Capacitance and Dissipation Factor (DF) measured under the following conditions:

1kHz ± 50Hz and 1.0 ± 0.2 Vrms if capacitance ≤10µF

120Hz \pm 10Hz and 0.5 ± 0.1 Vrms if capacitance $>10\mu$ F

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 & Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON".

Post Environmental Limits

	High Tempera	ature Life, Biased	Humidity, Moistu	re Resistance	
Dielectric	Rated DC Voltage	Capacitance Value	DF (%)	Cap Shift	IR
	>25		3.0		
X7R	16 / 25	All	5.0	± 20%	10% of Initial Limit
	< 16		7.5		

Insulation Resistance Limit Table

EIA Case Size	1000 megohm microfarads or 100GΩ	500 megohm microfarads or 10GΩ
0201	N/A	ALL
0402	< .012µF	≥ .012µF
0603	< .047µF	≥ .047µF
0805	< .047µF	≥ .047µF
1206	< 0.22µF	≥ 0.22µF
1210	< 0.39µF	≥ 0.39µF
1808	ALL	N/A
1812	< 2.2µF	≥ 2.2µF
1825	ALL	N/A
2220	< 10µF	≥ 10µF
2225	ALL	N/A



Table 1A - (0402 - 1206 Case Sizes)

2,200 pF 222			,	Serie	es		C	040)2				С	060)3						C	080)5							C	:120)6			
	Can	Cap	Vo	tage (Code	9	8	4	3	5	9	8	4	3	5	1	2	9	8	4	3	6	5	1	2	Α	9	8	4	3	6	5	1	2	Α
Stage	Cap	Code	٧	oltage	DC	6.3	9	16	25	50	6.3	10	16	22	20	9	200	6.3	9	16	25	35	20	9	200	250	6.3	9	16	22	35	20	9	200	250
			Ca	Toler	ance			Pr	odu	ct A		abil	ity a	and	Chi				s Co	des	s - S	ee '	Tabl				Th	iick	nes	s Di	mer	nsio			-,,
	150 pF	151	J	K	М	ВВ	ВВ	ВВ	BB	ВВ																									
33909F 331		1																																	
3990 74		1																																	
Store Stor															_																				
Section Sect					1												1																		
Sept		561	J	K	M	ВВ	ВВ	BB	BB	BB	СВ	СВ	СВ	СВ	СВ	СВ	СВ		DC	DC		DC	DC	DC	DC	DC									
1,000 pf 102					1												1																		
1,000 p														_	_			_	_	-				_			- FD	ED	ED	- FD	ED	ED	ED	ED	ΓD
1,500 pf 152																																			
2.200 pf																																			EB
3.30.0 pf 3.32															_	_												_			_				EB
3.900 pF 3.92					1												1						1								1				EB
4700 F 6800 F		1			1												1																		
5.600 pf 6.22 J K M 88 88 88 88 88 88					1												1						1												
Section Sect					1												1						1												EB
10,000 pF 103					_									_	_												_	_	_			_		_	EB
12000 pF 123	8,200 pF	822	J	K	M	ВВ	ВВ	BB	BB	BB	СВ	СВ	СВ	СВ	СВ	СВ	СВ	DC	DC	DC	DC		DC	DC	DC	DC	EB			EB	EB	EB			EB
15,000 pF 153																	СВ																		
18,000 F 183																																			
2200 F 223															_																				
27,000 F 273 J K M BB BB BB BB BB CB CB																														1					
3333 J K K M B8 B8 B8 B8 C8										55													1												EB
4700 pF		333			М	ВВ	ВВ		BB		СВ		СВ	СВ	СВ	СВ		DC		DC	DC		DC	DD	DE		EΒ	EB		1					EB
S6000 F S63	39,000 pF	393	J	_	M	_						СВ		_	_			DC	DC	DC				DD	DE			_			_	_		_	EB
82.000 pF 823									BB							СВ																			
82,000 pF 823																									DG										
0.10 μF																																			
0.12 µF																																			EM
0.18 µF																												_							
0.22 µF	0.15 µF	154	J	K	M						СВ	СВ	СВ	СВ	CD			DC	DC	DC	DC	DD	DD	DG			EC	EC	EC	EC	EC	EC	EC	EG	
0.27 µF 274					1																		1								1				
CB CB CB CB CB CB CB CB		1			1									CD	UD								1	DG							1				
0.39 μF 0.39 μF 0.47 μF 474			_																												_				
0.47 μF 0.56 μF 564 J K M K M																																			
0.56 μF 0.68 μF 684 J K M M M M M M M M M M	•																	-																	
0.68 μF 684 J K M M M M M M M M M	0.56 µF		J	K	M																											EC			
1.0 μF 1.2 μF 1.2 μF 1.5 μF 1.5 μF 1.8 μF 1.8 μF 2.2 μF 2.7 μF 2.7 μF 3.3 μF 3.3 μF 3.3 μF 3.3 μF 3.5 μF 4.7 μF 4			J																			DH	DH									ED			
1.2 μF 1.5 μF 1.5 μF 1.8 μF 1.8 μF 1.8 μF 2.2 μF 2.7 μF 2.7 μF 3.3 μF 3.3 μF 3.5 μF 4.7 μF 475			J		1						001	001	002									III.	UE												
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1.8 μF 185 J K M			.1		1																														
2.2 μF 2.7 μF 2.7 μF 3.3 μF 3.9 μF 4.7 μF 475 J K M 5.6 μF 565 J K M 5.6 μF 565 J K M 5.6 μF 566 Voltage Code 9 8 4 3 5 9 8 4 3 5 1 2 9 8 4 3 6 5 1 2 A 9 8 4 3 6 5 1 2 A			Ĵ																											1					
3.3 μF 3.9 μF 4.7 μF 475 J K M 5.6 μF 565 J K M 5 L L L L L L L L L L L L L L L L L L	2.2 µF		J		M						UD	UD																	ED						
3.9 μF 4.7 μF 475 J K M S S S S S S S S S S S S S S S S S S			J																																
4.7 μF 5.6 μF 565 J K M S S S S S S S S S S S S S S S S S S			J																																
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Cap Code Voltage Code 9 8 4 3 5 9 8 4 3 5 1 2 9 8 4 3 6 5 1 2 A 9 8 4 3 6 5 1 2 A	υ.υ μΓ	303	<u> </u>			_ص	-	9	2	0	က	_	9	2	0	9	2	<u>س</u>	-	9	2	2	0	9	9	15	_		_	2	2	0	2	2	0,5
Code Voltage code 9 8 4 3 5 9 8 4 3 5 1 2 9 8 4 3 6 5 1 2 A 9 8 4 3 6 5 1 2 A		Сар	\vdash													1		 					-							-	_	_			
Series C0402 C0603 C0805 C1206	Сар		V٥	tage (Code	9	8	4	3	5	9	8	4	3	5	1	2	9	8	4	3	6	5	1	2	Α	9	8	4	3 6 5 1				2	Α
			;	Serie	s	L		040)2					060)3						C	080)5				C1206								

UD = Under Development



Table 1A - (0402 - 1206 Case Sizes) con't

		Series		C	040)2				С	060	3						C	080)5							C	120	6			
Сар	Cap	Voltage Code	9	8	4	3	5	9	8	4	3	5	1	2	9	8	4	3	6	5	1	2	Α	9	8	4	3	6	5	1	2	Α
Сар	Code	Voltage DC	6.3	9	16	25	20	6.3	ę	16	25	22	9	200	6.3	ę	9	25	35	20	9	200	250	6.3	ę	16	25	35	20	100	200	250
		Cap Tolerance			Pr	odu	ct A	vail	abil	ity a	and	Chi	p Th	ick	nes	s Co	ode	s - S	See '	Tabl	le 2	for	Chi	p Th	ickı	nes	s Di	mer	sio	ns		
6.8 µF	685	J K M																						EH	EH	EH						
8.2 µF	825	J K M																						EΗ	EH	EH						
10 µF	106	J K M	İ					İ							UD	UD								EΗ	EH	EH	UD	UD	UD			
12 µF	126	J K M	İ					İ																İ								
15 µF	156	J K M																														
18 µF	186	J K M																						Ī								
22 µF	226	J K M													l									UD	UD							
47 μF	476	J K M																														
	_	Voltage DC	6.3	9	16	25	20	6.3	9	16	25	20	5	200	6.3	9	16	52	35	20	9	200	250	6.3	9	16	25	35	20	9	200	250
Сар	Cap	Voltage Code	9	8	4	3	5	9	8	4	3	5	1	2	9	8	4	3	6	5	1	2	Α	9	8	4	3	6	5	1	2	Α
		Series		C	040)2				С	060	3						C	080	5							C	120	6			

UD = Under Development

Table 1B - (1210 - 2225 Case Sizes)

		S	erie	es				C1:	210				C	180	8		C	181	2			C18	325			C	222	0			C22	225	
Сар	Cap	Volt	age C	ode	9	8	4	3	5	1	2	Α	5	1	2	3	5	1	2	Α	5	1	2	Α	3	5	1	2	Α	5	1	2	Α
Сар	Code	Vo	Itage	DC	6.3	5	9	25	20	9	200	250	20	9	200	25	20	9	200	250	20	9	200	250	25	20	9	200	250	20	100	200	250
		Сар	Toler	ance			Pr	odu	ct A		_		nd (_		ckn	ess	_	_	_	e Ta	_				hick		_	_	nsio	_		
2,200 pF	222	J	K	М	FB	FB	FB	FB	FB	FB	FB	FB		-																			
2,700 pF	272	J	K	М	FB	FB	FB	FB	FB	FB	FB	FB																					
3,300 pF	332	J	K	М	FB	FB	FB	FB	FB	FB	FB	FB																					
3,900 pF	392	J	K	М	FB	FB	FB	FB	FB	FB	FB	FB									İ												
4,700 pF	472	J	K	М	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD	LD						İ												
5,600 pF	562	J	K	М	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD	LD																		
6,800 pF	682	J	K	M	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD	LD	GB	GB	GB	GB	GB													
8,200 pF	822	J	K	M	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD	LD	GB	GB	GB	GB	GB													
10,000 pF	103	J	K	M	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD	LD	GB	GB	GB	GB	GB													
12,000 pF	123	J	K	М	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD	LD	GB	GB	GB	GB	GB													
15,000 pF	153	J	K	M	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD	LD	GB	GB	GB	GB	GB													
18,000 pF	183	J	K	M	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD	LD	GB	GB	GB	GB	GB													
22,000 pF	223	J	K	M	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD		GB	GB	GB	GB	GB	НВ	НВ	НВ	НВ									
27,000 pF	273	J	K	M	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD		GB	GB	GB	GB	GB	НВ	НВ	НВ	НВ									
33,000 pF	333	J	K	M	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD		GB	GB	GB	GB	GB	НВ	НВ	НВ	НВ									
39,000 pF	393	J	K	M	FB	FB	FB	FB	FB	FB	FB	FB	LD	LD		GB	GB	GB	GB	GB	НВ	НВ	НВ	НВ									
47,000 pF	473	J	K	M	FB	FB	FB	FB	FB	FB	FC	FC	LD	LD		GB	GB	GB	GB	GB	НВ	НВ	НВ	НВ						KC	KC	KC	KC
56,000 pF	563	J	K	M	FB	FB	FB	FB	FB	FB	FC	FC	LD	LD		GB	GB	GB	GB	GB	НВ	НВ	НВ	НВ						KC	KC	KC	KC
68,000 pF	683	J	K	M	FB	FB	FB	FB	FB	FB	FC	FC	LD			GB	GB	GB	GB	GB	НВ	НВ	НВ	НВ						KC	KC	KC	KC
82,000 pF	823	J	K	M	FB	FB	FB	FB	FB	FC	FF	FF	LD			GB	GB	GB	GB	GB	НВ	НВ	НВ	НВ	JC	JC	JC	JC	JC	KC	KC	KC	KC
0.10 µF	104	J	K	M	FB	FB	FB	FB	FB	FD	FG	FG	LD			GB	GB	GB	GB	GB	НВ	НВ	НВ	НВ	JC	JC	JC	JC	JC	KC	KC	KC	KC
0.12 µF	124	J	K	M	FB	FB	FB	FB	FB	FD			LD			GB	GB	GB	GB	GB	НВ	НВ	НВ	HB	JC	JC	JC	JC	JC	KC	KC	KC	KC
0.15 µF	154	J	K	M	FC	FC	FC	FC	FC	FD			LD			GB	GB	GB	GE	GE	НВ	НВ	НВ	HB	JC	JC	JC	JC	JC	KC	KC	KC	KC
0.18 µF	184	J	K	M	FC	FC	FC	FC	FC	FD			LD			GB	GB	GB	GF	GG	НВ	НВ	НВ	НВ	JC	JC	JC	JC	JC	KC	KC	КС	KC
	Cap	-	Itage		6.3	9	9	25	20	100	200	. 250	20	9	200	25	20	5	200	. 250	20	9	200	250	25	20	9	200	. 250	20	100	200	250
Сар	Code	-	age C		9	8	4	3	5	1	2	Α	5	1	2	3	5	1	2	Α	5	1	2	Α	3	5	1	2	Α	5	1	2	Α
		S	erie	s				C12	210				(180	8		C	181	2			C18	825			С	222	0			C22	225	



Table 1B - (1210 - 2225 Case Sizes) con't

		S	erie	S				C12	210				C	180	8		C	181	2			C18	825			C	222	20			C22	225	
Сар	Cap	Volt	age C	ode	9	8	4	3	5	1	2	Α	5	1	2	3	5	1	2	Α	5	1	2	Α	3	5	1	2	Α	5	1	2	Α
Сар	Code	Vo	Itage	DC	6.3	5	9	25	20	ş	200	250	20	\$	200	25	20	19	200	250	20	9	200	250	25	20	ş	200	250	20	9	200	250
		Сар	Toler	ance			Pr	odu	ct A				nd (ickn	ess				e Ta	_			ip T	hick				ısio		•••	
0.22 µF	224	J	K	М	FC	FC	FC	FC	FC	FD				-		GB	GB	GB	GG	GG	НВ	НВ	НВ	НВ	JC	JC	JC	JC	JC	KC	KC	KC	KC
0.27 µF	274	J	K	М	FC	FC	FC	FC	FC	FD						GB	GB	GG	GG	GG	НВ	НВ	НВ	НВ	JC	JC	JC	JC	JC	КВ	KC	KC	KC
0.33 µF	334	J	K	М	FD	FD	FD	FD	FD	FD			İ			GB	GB	GG	GG	GG	НВ	НВ	НВ	НВ	JC	JC	JC	JC	JC	КВ	KC	KC	KC
0.39 µF	394	J	K	М	FD	FD	FD	FD	FD	FD			İ			GB	GB	GG	GG	GG	НВ	НВ	HD	HD	JC	JC	JC	JC	JC	КВ	KC	KC	KC
0.47 µF	474	J	K	М	FD	FD	FD	FD	FD	FD			İ			GB	GB	GG	GJ	GJ	НВ	НВ	HD	HD	JC	JC	JC	JC	JC	КВ	KC	KD	KD
0.56 µF	564	J	K	М	FD	FD	FD	FD	FD	FF			İ			GC	GC	GG			НВ	HD	HD	HD	JC	JC	JC	JD	JD	КВ	KC	KD	KD
0.68 µF	684	J	K	М	FD	FD	FD	FD	FD	FG						GC	GC	GG			НВ	HD	HD	HD	JC	JC	JD	JD	JD	KB	KC	KD	KD
0.82 µF	824	J	K	М	FF	FF	FF	FF	FF	FL						GE	GE	GG			НВ	HF	HF	HF	JC	JC	JF	JF	JF	КВ	KC	KE	KE
1.0 µF	105	J	K	М	FH	FH	FH	FH	FH	FM			ĺ			GE	GE	GG			НВ	HF	HF	HF	JC	JC	JF	JF	JF	КВ	KD	KE	KE
1.2 µF	125	J	K	М	FH	FH	FH	FH	FG												НВ				JC	JC				КВ	KE	KE	KE
1.5 µF	155	J	K	М	FH	FH	FH	FH	FG												нс				JC	JC				кс			
1.8 µF	185	J	K	М	FH	FH	FH	FH	FG												HD				JD	JD				KD			
2.2 µF	225	J	K	М	FJ	FJ	FJ	FJ	FG	FT¹			İ			GO1	GO1	GO1			HF				JF	JF				KD			
2.7 µF	275	J	K	М	FE	FE	FE	FG	FH																								
3.3 µF	335	J	K	М	FF	FF	FF	FM	FM												İ												
3.9 µF	395	J	K	М	FG	FG	FG	FG	FK				İ			İ					İ									İ			
4.7 µF	475	J	K	М	FC	FC	FC	FG	FS							GK	GK																
5.6 µF	565	J	K	М	FF	FF	FF	FH																									
6.8 µF	685	J	K	М	FG	FG	FG	FM																									
8.2 µF	825	J	K	М	FH	FH	FH	FK																									
10 µF	106	J	K	М	FH	FH	FH	FS	UD							GK									JF	JO							
12 µF	126	J	K	М																													
15 µF	156	J	K	М									İ												JO	JO							
18 µF	186	J	K	М									İ																				
22 µF	226	J	K	М	FS	FS	UD	UD					İ												JO								
47 μF	476	J	K	М	FS²	UD							L																				
		Vo	ltage	DC	6.3	9	9	25	50	100	200	250	50	100	200	25	20	100	200	250	50	100	200	250	25	20	100	200	250	50	100	200	250
Сар	Cap Code	Volt	age C	ode	9	8	4	3	5	1	2	Α	5	1	2	3	5	1	2	Α	5	1	2	Α	3	5	1	2	Α	5	1	2	Α
		S	erie	s				C12	210				C	180	8		C	181	2			C18	825			С	222	0			C22	225	

UD = Under Development

xx1 Available only in K,M tolerance

xx² Available only in M tolerance.



Table 2 – Chip Thickness/Packaging Quantities

Code Size Range (mm) 7" Plastic 13" Plastic 7" Paper 13" Paper Cassette	Thickness	Chip	Thickness ±	QTY per Reel	QTY per Reel	QTY per Reel	QTY per Reel	QTY per Bulk
## 1500	Code	Size	Range (mm)	7" Plastic	13" Plastic	7" Paper	13" Paper	Cassette
B8								
BC		0201					50000	50000
C8	BC	0402	0.50 ± 0.10					
CC				4000	10000	4000	10000	15000
MA	CC	0603	0.80 ± 0.10			4000	10000	15000
DB				4000	10000	4000	10000	15000
DD				4000	10000	4000	10000	15000
Dic								
DE				4000	10000	4000	10000	15000
DG	DE	0805	1.00 ± 0.10	2500	10000			
DH								
EK	DH		1.25 ± 0.20	2500	10000			
EC 1206 0.99 ± 0.10 4000 10000	EB		0.78 ± 0.10	4000		4000	10000	
EN	EC		0.80 ± 0.10 0.90 ± 0.10	4000				
EE 1206 1.10 - 0.10 2500 10000			0.95 ± 0.10	4000				
EF 1206 1226 1226-015 2500 10000 Package Quantity EG 1206 1804-015 2000 8000 Boson Finished Chip FB 1210 078-010 4000 10000 10000 FF 1210 099-010 4000 10000 FF 1210 1000-010 2500 10000 FF 1210 1000-010 2500 10000 FF 1210 1000-010 2500 10000 FF 1210 1000-010 2500 10000 FF 1210 1000-010 2500 10000 FF 1210 1000-010 2500 10000 FF 1210 1210 1000-010 2500 10000 FF 1210 1210 1000-010 2500 10000 FF 1210 1210 1000-010 2500 10000 FF 1210 1210 1210 1210 1210 121				2500				
EG 1206	EF	1206	1.20 ± 0.15	2500	10000	.		
EH 1206				2500			,	
Page	EH	1206	1.60 ± 0.20	2000	8000	Based on	Finished Chip	
FC							•	
FE	FC	1210	0.90 ± 0.10	4000	10000	THICKIESS	Opecinications	
FF 1210								•
FL 1210 1.40 ±0.15 2000 8000 FP								
FO 1210 1.59 ±0.20 2000 8000 FP 1210 1.50 ±0.15 ±0.15 2000 8000 8000 FP 1210 1.60 ±0.20 2000 8000 8000 FP 1210 1.70 ±0.20 2000 8000 8000 FP 1210 1.85 ±0.20 2000 8000 8000 FP 1210 1.85 ±0.20 2000 8000 8000 FP 1210 1.85 ±0.20 2000 8000 8000 FP 1210 1.85 ±0.20 1500 4000 8000 FP 1210 1.90 ±0.20 1500 8000 8000 FP 1210 2.25 ±0.20 2000 8000 8000 FP 1210 2.25 ±0.20 2000 8000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.20 2000 8000 FP 1210 2.25 ±0.25 ±0.20 2000 8000 FP 1210 2.25 ±0.25 ±0.20 2000 8000 FP 1210 2.25 ±0.25 ±0.20 2000 8000 FP 1210 2.25 ±0.25 ±0.20 2000 8000 FP 1210 2.25 ±0.25 ±0.20 2000 8000 FP 1210 2.25 ±0.25 ±								
FH								
FM		1210	1.55 ± 0.15	2000				
FN 1210								
FT	FJ	1210	1.85 ± 0.20	2000	8000			
FK 1210 2.10±0.20 2000 8000 FR 2110 2.25±0.20 2000 8000 FV 1210 2.50±0.20 1000 4000 FV 1210 6.15±0.15 200 1000 MA 1220 0.80±0.10 4000 10000 MA 1632 0.80±0.10 4000 10000 MA 1632 0.80±0.10 4000 10000 MA 1632 0.80±0.10 4000 10000 MB 1706 100±0.15 4000 10000 NC 1706 100±0.15 4000 10000 NC 1706 100±0.15 4000 10000 LD 1808 0.90±0.10 2500 10000 LF 1808 1.00±0.15 2500 10000 LF 1808 1.00±0.15 2500 10000 LF 1808 1.00±0.15 1000 4000 LG 1810 1.00±0.15 1000 4000 GG 1812 1.00±0.15 1000 4000 GG 1812 1.00±0.10 1000 4000 GG 1812 1.00±0.10 1000 4000 GG 1812 1.00±0.10 1000 4000 GG 1812 1.00±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.15 1000 4000 GG 1812 1.50±0.55 1000 4			1.85 ± 0.20 1 90 ± 0.20	2000				
FS	FK	1210	2.10 ± 0.20	2000	8000			
FV 1210								
PA 1220 0.80 ± 0.10 4000 10000 MA 1706 0.90 ± 0.10 4000 10000 NB 1706 1.00 ± 0.10 4000 10000 NC 1706 1.00 ± 0.15 4000 10000 LD 1808 0.90 ± 0.10 2500 10000 LF 1808 1.00 ± 0.15 2500 10000 LA 1808 1.00 ± 0.15 2500 10000 LA 1808 1.00 ± 0.15 2500 10000 LA 1808 1.00 ± 0.15 1000 4000 LB 1808 1.60 ± 0.15 1000 4000 LC 1808 2.00 ± 0.15 1000 4000 GB 1812 1.00 ± 0.10 1000 4000 GC 1812 1.00 ± 0.10 1000 4000 GE 1812 1.30 ± 0.10 1000 4000 GF 1812 1.50 ± 0.10 1000 4000 GG 1812 1.50 ± 0.10 1000 4000 GJ 1812	FV	1210	3.35 ± 0.10	500	1800			
MA 1632 0.80 ± 0.10 4000 10000 NA 1706 0.90 ± 0.10 4000 10000 NB 1706 1.00 ± 0.15 4000 10000 NC 1706 1.00 ± 0.15 4000 10000 LD 1808 0.90 ± 0.10 2500 10000 LE 1808 1.00 ± 0.15 2500 10000 LA 1808 1.40 ± 0.15 1000 4000 LC 1808 2.00 ± 0.15 1000 4000 GC 1812 1.00 ± 0.10 1000 4000 GC 1812 1.00 ± 0.10 1000 4000 GC 1812 1.00 ± 0.10 1000 4000 GE 1812 1.25 ± 0.15 1000 4000 GE 1812 1.50 ± 0.10 1000 4000 GF 1812 1.50 ± 0.10 1000 4000 GF 1812 1.50 ± 0.10 1000 4000 GG 1812 1.70 ± 0.15 1000 4000 GN 1812 </td <td></td> <td></td> <td></td> <td>200</td> <td></td> <td></td> <td></td> <td></td>				200				
NB				4000				
NC								
LE 1808 1.00±0.10 2500 10000 LF 1808 1.00±0.15 2500 10000 LA 1808 1.40±0.15 1000 4000 LB 1808 1.60±0.15 1000 4000 LC 1808 2.00±0.15 1000 4000 GB 1812 1.00±0.10 1000 4000 GC 1812 1.10±0.10 1000 4000 GC 1812 1.30±0.10 1000 4000 GE 1812 1.30±0.10 1000 4000 GF 1812 1.50±0.10 1000 4000 GF 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.70±0.15 1000 4000 GG 1812 1.70±0.15 1000 4000 GG 1812 1.70±0.15 1000 4000 GG 1812 1.70±0.20 1000 4000 GG 1812 1.70±0.20 1000 4000 GG 1812 2.50±0.20 500 2000 GG 1812 2.50±0.20 500 2000 GG 1812 2.50±0.20 500 4000 GG 1812 5.00±0.50 335 1000 GR 1812 5.00±0.50 335 1000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HB 1825 1.10±0.15 1000 4000 HF 1825 1.30±0.15 1000 4000 HF 1825 1.50±0.15 1000 4000 Thickness Chip Thickness± QTY per Reel				4000				
LF 1808 1.00±0.15 2500 10000				2500				
LA 1808 1.40±0.15 1000 4000 LB 1808 1.60±0.15 1000 4000 LC 1808 2.00±0.15 1000 4000 GB 1812 1.00±0.10 1000 4000 GC 1812 1.10±0.10 1000 4000 GE 1812 1.25±0.15 1000 4000 GE 1812 1.30±0.10 1000 4000 GF 1812 1.50±0.15 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.50±0.10 1000 4000 GG 1812 1.70±0.15 1000 4000 GG 1812 1.70±0.15 1000 4000 GG 1812 1.70±0.20 1000 4000 GG 1812 1.70±0.20 1000 4000 GG 1812 1.90±0.20 1000 4000 GG 1812 1.90±0.20 1000 4000 GG 1812 2.00±0.20 1000 4000 GG 1812 2.50±0.20 500 2000 GF 1812 2.50±0.20 500 2000 GF 1812 2.50±0.20 500 2000 GF 1812 2.50±0.20 500 2000 GF 1812 2.50±0.20 500 2000 GF 1812 2.50±0.25 500 1400 HB 1825 1.10±0.15 1000 4000 HD 1825 1.10±0.15 1000 4000 HD 1825 1.10±0.15 1000 4000 HD 1825 1.10±0.15 1000 4000 HD 1825 1.10±0.15 1000 4000 HD 1825 1.50±0.15 1000 4000 HD 1825	LF	1808	1.00 ± 0.15	2500	10000			
LC 1808	LA	1808	1.40 ± 0.15	1000	4000			
GB 1812	FC FR		1.60 ± 0.15 2.00 ± 0.15	1000				
GD 1812 1.25 ± 0.15 1000 4000 GE 1812 1.30 ± 0.10 1000 4000 GF 1812 1.50 ± 0.10 1000 4000 GG 1812 1.55 ± 0.10 1000 4000 GK 1812 1.60 ± 0.20 1000 4000 GX 1812 1.70 ± 0.15 1000 4000 GN 1812 1.70 ± 0.20 1000 4000 GL 1812 1.90 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GR 1812 2.50 ± 0.20 500 2000 GP 1812 2.55 ± 0.35 500 1400 GR 1812 5.00 ± 0.50 350 1000 HB 1825 1.10 ± 0.15 1000 4000 HC 1825 1.30 ± 0.15 1000 4000 HC 1825 1.30 ± 0.15 1000 4000 HE 1825 1.30 ± 0.15 1000 4000 HE 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY	GB	1812	1.00 ± 0.10	1000	4000			
GE 1812 1.30 ± 0.10 1000 4000 GH 1812 1.40 ± 0.15 1000 4000 GF 1812 1.50 ± 0.10 1000 4000 GG 1812 1.55 ± 0.10 1000 4000 GK 1812 1.70 ± 0.15 1000 4000 GN 1812 1.70 ± 0.15 1000 4000 GL 1812 1.90 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GR 1812 2.50 ± 0.20 500 2000 GR 1812 2.50 ± 0.20 500 2000 GR 1812 5.00 ± 0.50 350 1000 HB 1825 1.10 ± 0.15 1000 4000 HC 1825 1.50 ± 0.15 1000 4000 HD 1825 1.30 ± 0.15 1000 4000 HE 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Bulk	GC GD			1000				
GF 1812 1.50 ± 0.10 1000 4000 GG 1812 1.55 ± 0.10 1000 4000 GK 1812 1.60 ± 0.20 1000 4000 GJ 1812 1.70 ± 0.15 1000 4000 GN 1812 1.90 ± 0.20 1000 4000 GL 1812 1.90 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GO 1812 2.50 ± 0.20 500 2000 GP 1812 2.65 ± 0.35 500 1400 HB 1825 1.10 ± 0.15 1000 4000 HC 1825 1.10 ± 0.15 1000 4000 HC 1825 1.30 ± 0.15 1000 4000 HE 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel	GE	1812	1.30 ± 0.10	1000	4000			
GG 1812 1.55 ± 0.10 1000 4000 GK 1812 1.60 ± 0.20 1000 4000 GJ 1812 1.70 ± 0.15 1000 4000 GN 1812 1.90 ± 0.20 1000 4000 GL 1812 1.90 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GO 1812 2.50 ± 0.20 500 2000 GP 1812 2.65 ± 0.35 500 1400 GR 1812 5.00 ± 0.50 350 1000 HB 1825 1.10 ± 0.15 1000 4000 HC 1825 1.35 ± 0.15 1000 4000 HC 1825 1.30 ± 0.15 1000 4000 HE 1825 1.40 ± 0.15 1000 4000 HE 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Bulk	GH GF		1.40 ± 0.15 1.50 ± 0.10					
GJ 1812 1.70 ± 0.15 1000 4000 GN 1812 1.70 ± 0.20 1000 4000 GL 1812 1.90 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GO 1812 2.50 ± 0.20 500 2000 GP 1812 2.65 ± 0.35 500 1400 GR 1812 5.00 ± 0.50 350 1000 HB 1825 1.10 ± 0.15 1000 4000 HC 1825 1.30 ± 0.15 1000 4000 HD 1825 1.30 ± 0.15 1000 4000 HE 1825 1.40 ± 0.15 1000 4000 HE 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Bulk	GG	1812	1.55 ± 0.10	1000	4000			
GN 1812 1.70 ± 0.20 1000 4000 GL 1812 1.90 ± 0.20 1000 4000 GM 1812 2.00 ± 0.20 1000 4000 GO 1812 2.50 ± 0.20 500 2000 GP 1812 2.65 ± 0.35 500 1400 GR 1812 5.00 ± 0.50 350 1000 HB 1825 1.10 ± 0.15 1000 4000 HC 1825 1.15 ± 0.15 1000 4000 HC 1825 1.30 ± 0.15 1000 4000 HE 1825 1.30 ± 0.15 1000 4000 HE 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 HF 1825 T.50 ± 0.15 1000 4000 HF 1825 T.50 ± 0.15 1000 4000 HF 1825 T.50 ± 0.15 1000 4000 HF 1825 T.50 ± 0.15 1000 4000 HF 1825 T.50 ± 0.15 1000 4000 HF 1825 T.50 ± 0.15 T.50 ±				1000				
GM 1812 2.00 ± 0.20 1000 4000 GO 1812 2.50 ± 0.20 500 2000 GP 1812 2.65 ± 0.35 500 1400 GR 1812 5.00 ± 0.50 350 1000 HB 1825 1.10 ± 0.15 1000 4000 HC 1825 1.30 ± 0.15 1000 4000 HD 1825 1.30 ± 0.15 1000 4000 HE 1825 1.40 ± 0.15 1000 4000 HE 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Bulk	GN	1812	1.70 ± 0.20	1000	4000			
GO 1812 2.50 ± 0.20 500 2000 GP 1812 2.65 ± 0.35 500 1400 GR 1812 5.00 ± 0.50 350 1000 HB 1825 1.10 ± 0.15 1000 4000 HC 1825 1.30 ± 0.15 1000 4000 HD 1825 1.30 ± 0.15 1000 4000 HE 1825 1.40 ± 0.15 1000 4000 HE 1825 1.50 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Bulk								
GR 1812 5.00 ± 0.50 350 1000 HB 1825 1.10 ± 0.15 1000 4000 HC 1825 1.15 ± 0.15 1000 4000 HD 1825 1.30 ± 0.15 1000 4000 HE 1825 1.40 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Bulk	GO	1812	2.50 ± 0.20	500	2000			
HB								
HC 1825 1.15 ± 0.15 1000 4000 HD 1825 1.30 ± 0.15 1000 4000 HE 1825 1.40 ± 0.15 1000 4000 HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel	HB	1825	1.10 ± 0.15	1000	4000			
HE	HC	1825	1.15 ± 0.15	1000	4000			
HF 1825 1.50 ± 0.15 1000 4000 Thickness Chip Thickness ± QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel QTY per Reel	HE	1825	1.40 ± 0.15	1000	4000			
		1825	1.50 ± 0.15			OTV man Dar!	OTV man Daa'	OTV man Dulls
Code Size Range (mm) 7" Plastic 13" Plastic 7" Paper 13" Paper Cassette								



Table 2 - Chip Thickness/Packaging Quantities con't

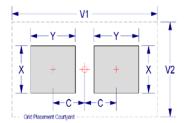
Thickness	Chip	Thickness ±	QTY per Reel	QTY per Reel	QTY per Reel	QTY per Reel	QTY per Bulk
Code	Size	Range (mm)	7" Plastic	13" Plastic	7" Paper	13" Paper	Cassette
HG	1825	1.60 ± 0.20	1000	4000			
JB	2220	1.00 ± 0.15	1000	4000			
JC	2220	1.10 ± 0.15	1000	4000			
JD	2220	1.30 ± 0.15	1000	4000			
JE	2220	1.40 ± 0.15	1000	4000			
JF	2220	1.50 ± 0.15	1000	4000			
JP	2220	1.60 ± 0.20	1000	4000			
JG	2220	1.70 ± 0.15	1000	4000			
JH	2220	1.80 ± 0.15	1000	4000			
JO	2220	2.40 ± 0.15	500	2000			
JP	2220	3.50 ± 0.30	250	850			
JR	2220	5.00 ± 0.50	150	600			
KB	2225	1.00 ± 0.15	1000	4000			
KC	2225	1.10 ± 0.15	1000	4000			
KD	2225	1.30 ± 0.15	1000	4000			
KE	2225	1.40 ± 0.15	1000	4000			
KF	2225	1.60 ± 0.20	1000	4000			
Thickness	Chip	Thickness ±	QTY per Reel	QTY per Reel	QTY per Reel	QTY per Reel	QTY per Bulk
Code	Size	Range (mm)	7" Plastic	13" Plastic	7" Paper	13" Paper	Cassette

Table 3 – Chip Capacitor Land Pattern Design Recommendations per IPC-7351

EIA Size Code	Metric Size Code	ı	Maxi	sity Lev mum (M rotrusio	Most))	ı	Media	sity Lev an (Nor rotrusio					sity Lev mum (L rotrusio	east))
		С	Y	Х	V1	V2	С	Υ	Х	V1	V2	С	Υ	Х	V1	V2
01005	0402	0.33	0.46	0.43	1.60	0.90	0.28	0.36	0.33	1.30	0.70	0.23	0.26	0.23	1.00	0.50
0201	0603	0.38	0.56	0.52	1.80	1.00	0.33	0.46	0.42	1.50	0.80	0.28	0.36	0.32	1.20	0.60
0402	1005	0.50	0.72	0.72	2.20	1.20	0.45	0.62	0.62	1.90	1.00	0.40	0.52	0.52	1.60	0.80
0603	1608	0.90	1.15	1.10	4.00	2.10	0.80	0.95	1.00	3.10	1.50	0.60	0.75	0.90	2.40	1.20
0805	2012	1.00	1.35	1.55	4.40	2.60	0.90	1.15	1.45	3.50	2.00	0.75	0.95	1.35	2.80	1.70
1206	3216	1.60	1.35	1.90	5.60	2.90	1.50	1.15	1.80	4.70	2.30	1.40	0.95	1.70	4.00	2.00
1210	3225	1.60	1.35	2.80	5.65	3.80	1.50	1.15	2.70	4.70	3.20	1.40	0.95	2.60	4.00	2.90
1808	4520	2.30	1.75	2.30	7.40	3.30	2.20	1.55	2.20	6.50	2.70	2.10	1.35	2.10	5.80	2.40
1812	4532	2.15	1.60	3.60	6.90	4.60	2.05	1.40	3.50	6.00	4.00	1.95	1.20	3.40	5.30	3.70
1825	4564	2.15	1.60	6.90	6.90	7.90	2.05	1.40	6.80	6.00	7.30	1.95	1.20	6.70	5.30	7.00
2220	5650	2.75	1.70	5.50	8.20	6.50	2.65	1.50	5.40	7.30	5.90	2.55	1.30	5.30	6.60	5.60
2225	5664	2.70	1.70	6.90	8.10	7.90	2.60	1.50	6.80	7.20	7.30	2.50	1.30	6.70	6.50	7.00

Density Level A: For low-density Product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805 and 1206 case sizes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes. **Density Level C:** For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).





Soldering Process

Recommended Soldering Technique:

- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- · All other EIA case sizes are limited to solder reflow only

Recommended Soldering Profile:

KEMET recommends following the guidelines outlined in IPC/JEDEC J-STD-020

Table 4 – Performance & Reliability: Test Methods and Conditions

Stress	Reference	Test or Inspection Method
Terminal Strength	JIS-C-6429	Appendix 1, Note: Force of 1.8kg for 60 seconds.
Board Flex	JIS-C-6429	Appendix 2, Note: 2mm (min) for all except 3mm for C0G.
		Magnification 50 X. Conditions:
Caldanahilitu	J-STD-002	a) Method B, 4 hours @ 155°C, dry heat @ 235°C
Solderability	J-51D-002	b) Method B @ 215°C category 3
		c) Method D, category 3 @ 260°C
Temperature Cycling	JESD22 Method JA-104	1000 Cycles (-55°C to +125°C), Measurement at 24 hours. +/- 2 hours after test conclusion.
Biased Humidity	MIL-STD-202 Method 103	Load Humidity: 1000 hours 85°C/85%RH and Rated Voltage. Add 100K ohm resistor. Measurement at 24 hours. +/- 2 hours after test conclusion. Low Volt Humidity: 1000 hours 85°C/85%RH and 1.5V. Add 100K ohm resistor. Measurement at 24 hours. +/- 2 hours after test conclusion.
Moisture Resistance	MIL-STD-202 Method 106	t = 24 hours/cycle. Steps 7a & 7b not required. Unpowered. Measurement at 24 hours. +/- 2 hours after test conclusion.
Thermal Shock	MIL-STD-202 Method 107	-55°C/+125°C. Note: Number of cycles required-300, Maximum transfer time-20 seconds, Dwell time-15 minutes. Air-Air.
High Temperature Life	MIL-STD-202 Method 108 / EIA -198	1000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2 X rated voltage applied.
Storage Life	MIL-STD-202 Method 108	150°C, 0VDC, for 1000 Hours.
Mechanical Shock	MIL-STD-202 Method 213	Figure 1 of Method 213, Condition F.
Resistance to Solvents	MIL-STD-202 Method 215	Add aqueous wash chemical - OKEM Clean or equivalent.

Storage and Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature – reels may soften or warp, and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C, and maximum storage humidity not exceed 70% relative humidity. In addition, temperature fluctuations should be minimized to avoid condensation on the parts, and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability, chip stock should be used promptly, preferably within 1.5 years of receipt.



Tape & Reel Packaging Information

KEMET offers Multilayer Ceramic Chip Capacitors packaged in 8mm, 12mm and 16mm tape on 7" and 13" reels in accordance with EIA standard 481. This packaging system is compatible with all tape fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

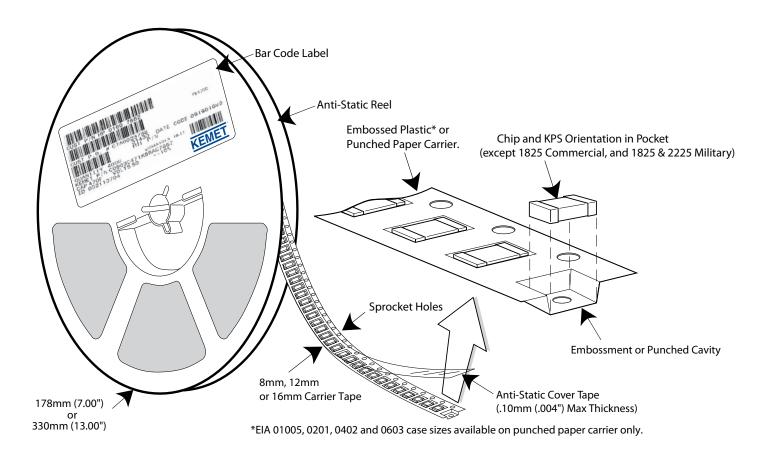


Table 5 – Carrier Tape Configuration (mm)

EIA Case Size	Tape size (W)*	Pitch (P ₁)*
01005 - 0402	8	2
0603 - 1210	8	4
1805 - 1808	12	4
≥ 1812	12	8
KPS 1210	12	8
KPS 1812 & 2220	16	12
Array 0508 & 0612	8	4

^{*}Refer to Figure 1 for W and P, carrier tape reference locations.

^{*}Refer to Table 6 for tolerance specifications.



Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

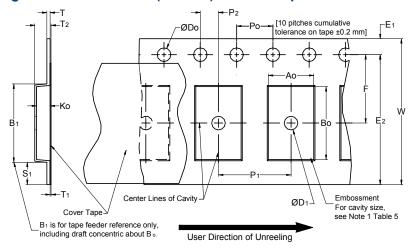


Table 6 - Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

	Constant Dimensions — Millimeters (Inches)								
Tape Size	D ₀	D₁ Min. Note 1	E ₁	P ₀	P ₂	R Ref. Note 2	S₁ Min. Note 3	T Max.	T ₁ Max.
8mm		1.0 (0.039)				25.0 (0.984)			
12mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.5	1.75 ± 0.10 (0.069 ± 0.004)	4.0 ± 0.10 (0.157 ± 0.004)	2.0 ± 0.05 (0.079 ± 0.002)	30	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
16mm		(0.059)				(1.181)			
			Variable Dime	nsions — Milli	meters (Inche	s)			
Tape Size	Pitch	B₁ Max. Note 4	E ₂ Min.	F	P ₁	T ₂ Max	W Max	A ₀ ,B	₀ & K ₀
8mm	Single (4mm)	4.35 (0.171)	6.25 (0.246)	3.5 ± 0.05 (0.138 \pm 0.002)	4.0 ± 0.10 (0.157 ± 0.004)	2.5 (0.098)	8.3 (0.327)		
12mm	Single (4mm) & Double (8mm)	8.2 (0.323)	10.25 (0.404)	5.5 ± 0.05 (0.217 ± 0.002)	8.0 ± 0.10 (0.315 ± 0.004)	4.6 (0.181)	12.3 (0.484)	No	te 5
16mm	Triple (12mm)	12.1 (0.476)	14.25 (0.561)	5.5 ± 0.05 (0.217 ± 0.002)	8.0 ± 0.10 (0.315 ± 0.004)	4.6 (0.181)	16.3 (0.642)		

- 1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- 2. The tape with or without components shall pass around R without damage (see Figure 5).
- 3. If S,<1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Document 481 paragraph 4.3 (b)).
- 4. B1 dimension is a reference dimension for tape feeder clearance only.
- 5. The cavity defined by A_o, B_o and K_o shall surround the component with sufficient clearance that:
 - (a) the component does not protrude above the top surface of the carrier tape.
 - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - (c) rotation of the component is limited to 20° maximum for 8 and 12mm tapes and 10° maximum for 16mm tapes (see Figure 3).
 - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8mm and 12mm wide tape and to 1.0mm maximum for 16mm tape (see Figure 4).
 - (e) for KPS Series product A_0 and B_0 are measured on a plane 0.3mm above the bottom of the pocket.
 - (f) see Addendum in EIA Document 481 for standards relating to more precise taping requirements.



Figure 2 – Punched (Paper) Carrier Tape Dimensions

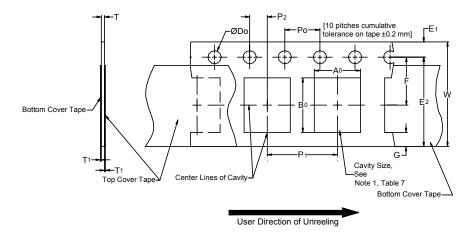


Table 7 – Punched (Paper) Carrier Tape Dimensions

Metric will govern

	Constant Dimensions — Millimeters (Inches)							
Tape Size	D ₀	E ₁	P ₀	P ₂	T₁Max	G Min	R Ref. Note 2	
8mm	1.5 +0.10-0.0 (0.059 +0.004, -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.10 (.004) Max.	0.75 (.030)	25 (.984)	
	Variable Dimensions — Millimeters (Inches)							
Tape Size	Pitch	E2 Min	F	P ₁	T Max	W Max	A_0B_0	
8mm	Half (2mm)	6.25	3.5 ± 0.05	2.0 ± 0.05 (0.079 ± 0.002)	1.1	8.3 (0.327)	Note 5	
8mm	Single (4mm)	(0.246)	(0.138 ± 0.002)	4.0 ± 0.10 (0.157 ± 0.004)	(0.098)	8.3 (0.327)	Note 5	

^{1.} The cavity defined by A_{o} , B_{o} and T shall surround the component with sufficient clearance that:

a) the component does not protrude beyond either surface of the carrier tape.

b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.

d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4).

e) see Addendum in EIA Document 481 for standards relating to more precise taping requirements.

^{2.} The tape with or without components shall pass around R without damage (see Figure 5).



Packaging Information Performance Notes

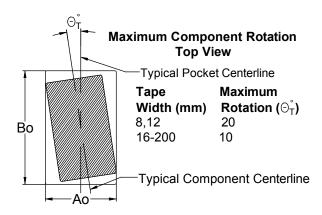
- 1. Cover Tape Break Force: 1.0 Kg Minimum.
- 2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength
8mm	0.1 Newton to 1.0 Newton (10gf to 100gf)
12mm & 16mm	0.1 Newton to 1.3 Newton (10gf to 130gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300±10 mm/minute.

3. Labeling: Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA-556 and EIA-624.

Figure 3 – Maximum Component Rotation



Maximum Component Rotation Side View Tape Maximum Width (mm) Rotation (⊖s) 8,12 20 16-56 10 72-200 5

Figure 4 – Maximum Lateral Movement

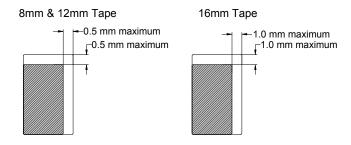


Figure 5 – Bending Radius

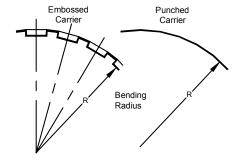
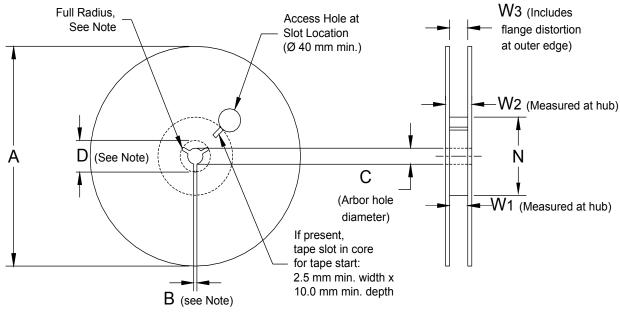




Figure 6 – Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 8 - Reel Dimensions

Metric will govern

	Constant Dimensions — Millimeters (Inches)							
Tape Size	A	B Min	С	D Min				
8mm	178 ± 0.20							
12mm	(7.008 ± 0.008) or 330 ± 0.20	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)				
16mm	(13.000 ± 0.008)	,	,					
	Variable	Dimensions — Millimeter	rs (Inches)					
Tape Size	N Min	W ₁	W ₂ Max	W_3				
8mm		8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)					
12mm	50 (1.969)	12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	Shall accommodate tape width without interference				
16mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)					



Figure 7 – Tape Leader & Trailer Dimensions

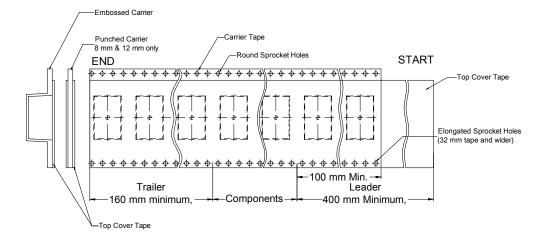


Figure 8 – Maximum Camber

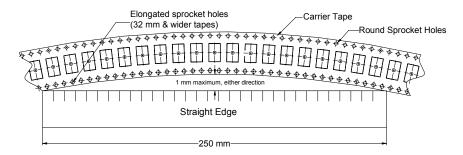




Figure 9 – Bulk Cassette Packaging (Ceramic Chips Only)

Meets Dimensional Requirements IEC-286 and EIAJ 7201

Unit mm *Reference

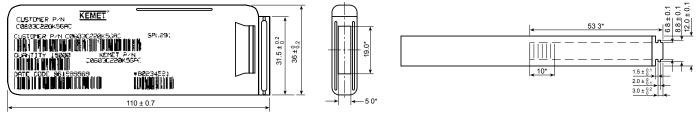


Table 9 - Capacitor Dimensions for Bulk Cassette

Cassette Packaging - Millimeters

EIA Size Code	Metric Size Code	L Length	W Width	B Bandwidth	S Separation minimum	T Thickness	Number of Pcs/Cassette
0402	1005	1.0 ± 0.05	0.5 ± 0.05	0.2 to 0.4	0.3	$0.5 \pm .05$	50,000
0603	1608	1.6 ± 0.07	0.8 ± 0.07	0.2 to 0.5	0.7	$0.8 \pm .07$	15,000

Table 10 – Capacitor Marking

Laser marking is available as an extra-cost option for most KEMET ceramic chips. Such marking is two sided, and includes a K to identify KEMET, followed by two characters (per EIA-198) to identify the capacitance value. Note that marking is not available for any Y5V chip. In addition, the 0603 marking option is limited to the K only. (Marking Optional – Not Available for 0402 Size)

Numeral Alpha		Ca	pacita	nce (p	F) For V	arious N	umeral Ide	entifiers	
Character	9	0	1	2	3	4	5	6	7
A	0.1	1	10	100	1000	10000	100000	1000000	10000000
В	0.11	1.1	11	110	1100	11000	110000	1100000	11000000
С	0.12	1.2	12	120	1200	12000	120000	1200000	12000000
D	0.13	1.3	13	130	1300	13000	130000	1300000	13000000
E	0.15	1.5	15	150	1500	15000	150000	1500000	15000000
F	0.16	1.6	16	160	1600	16000	160000	1600000	16000000
G	0.18	1.8	18	180	1800	18000	180000	1800000	18000000
Н	0.2	2	20	200	2000	20000	200000	2000000	20000000
J	0.22	2.2	22	220	2200	22000	220000	2200000	22000000
K	0.24	2.4	24	240	2400	24000	240000	2400000	24000000
L	0.27	2.7	27	270	2700	27000	270000	2700000	27000000
M	0.3	3	30	300	3000	30000	300000	3000000	30000000
N	0.33	3.3	33	330	3300	33000	330000	3300000	33000000
Р	0.36	3.6	36	360	3600	36000	360000	3600000	36000000
Q	0.39	3.9	39	390	3900	39000	390000	3900000	39000000
R	0.43	4.3	43	430	4300	43000	430000	4300000	43000000
S	0.47	4.7	47	470	4700	47000	470000	4700000	47000000
T	0.51	5.1	51	510	5100	51000	510000	5100000	51000000
U	0.56	5.6	56	560	5600	56000	560000	5600000	56000000
V	0.62	6.2	62	620	6200	62000	620000	6200000	62000000
W	0.68	6.8	68	680	6800	68000	680000	6800000	68000000
Х	0.75	7.5	75	750	7500	75000	750000	7500000	75000000
Υ	0.82	8.2	82	820	8200	82000	820000	8200000	82000000
Z	0.91	9.1	91	910	9100	91000	910000	9100000	91000000
а	0.25	2.5	25	250	2500	25000	250000	2500000	25000000
b	0.35	3.5	35	350	3500	35000	350000	3500000	35000000
d	0.4	4	40	400	4000	40000	400000	4000000	40000000
е	0.45	4.5	45	450	4500	45000	450000	4500000	45000000
f	0.5	5	50	500	5000	50000	500000	5000000	50000000
m	0.6	6	60	600	6000	60000	600000	6000000	60000000
n	0.7	7	70	700	7000	70000	700000	7000000	70000000
t	0.8	8	80	800	8000	80000	800000	8000000	80000000
٧	0.9	9	90	900	9000	90000	900000	9000000	90000000



Example shown is 1,000 pF capacitor



Other KEMET Resources

Tools				
Resource	Location			
Configure A Part: CapEdge	http://capacitoredge.kemet.com			
SPICE & FIT Software	http://www.kemet.com/spice			
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask			

Product Information				
Resource	Location			
Products	http://www.kemet.com/products			
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers			
RoHS Statement	http://www.kemet.com/rohs			
Quality Documents	http://www.kemet.com/qualitydocuments			

Product Request		
Resource	Location	
Sample Request	http://www.kemet.com/sample	
Engineering Kit Request	http://www.kemet.com/kits	

Contact				
Resource	Location			
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Contact Us	http://www.kemet.com/contact			
Investor Relations	http://www.kemet.com/ir			
Call Us	1-877-MyKEMET			
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