

PROCESS CONTROLLER

FEATURES:

- Panel & Wall Mount
- 4 Relay Outputs
- LED Indication for Output Relay Status
- Transmitter Supply
- Retransmission Output
- RS-485 Communication MODBUS RTU Protocol
- Flame Proof Enclosure, IP65



Power Supply Specifications

Range	90 – 265 VDC/VAC, 50 Hz/60Hz
<i>(Other options on request – 12VDC, 24VDC, 48VDC, etc)</i>	

Input Specifications

Options	Range
Current	4–20 mA, 0–20 mA
Voltage	0–1 V, 0–5 V, 1–5 V, 0–10 V, 2–10 V
<i>(Other options on request)</i>	

Output Specifications

Outputs	
O1	1NO + 1NC
O2	1NO
O3	1NO
O4	1NO
<i>SSR drive outputs on request</i>	

Indication Specifications

Accuracy	
Current	+/- 0.1 % of FSD
Voltage	+/- 0.1 % of FSD
Effect of Ambient Temp.	+/- 0.005 % of FSD / °C.
Range	0.0 – 100.0 %
Resolution	0.1 %
Display	
Upper & Lower	4 Digit, 7 Segment 0.56" RED LED
Status LEDs	4 LEDs for Relay Status
Input Open Indication	Displays OPEN (only for 4-20 mA I/p)

Programmable Parameters

Parameter	Range/Options
Decimal Point	1, 0.1, 0.01, 0.001
Set Points	SET 1, SET 2, SET 3, SET 4
Hysteresis*	1-250 counts
Output Function* (Refer Output Functions Section)	1. No Output 2. Reverse 3. Direct 4. Alarm High 5. Alarm Low 6. Deviation High 7. Deviation Low 8. Deviation Band High 9. Deviation Band Low
Output Delay Function (Refer Delay Functions Section)	1. No Delay 2. Power-On Delay 3. On Delay
Output Delay*	0-240 seconds
Low Scale	-1999 to 1000 counts
High Scale	0 to 9999 counts
Shift Adjustment*	+/- 100 counts
Device Address (RS485)	1-31
<i>*Unique value settable for each output/variable</i>	

Environment Specifications

Storage Temperature	-20 °C – 70 °C
Operating Temperature	0 °C – 50 °C
Humidity	0-95 %rH non-condensing

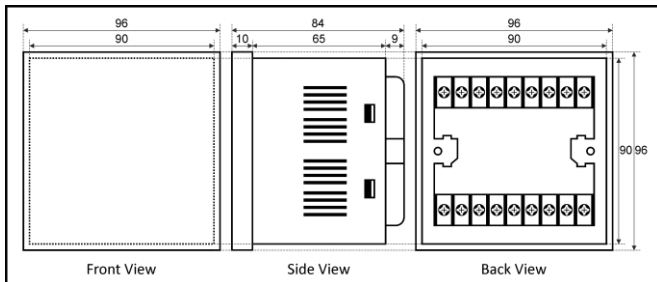
Mechanical Specifications & Dimensions

Mounting	Panel Mount, Wall Mount
Enclosure	ABS Plastic/ IP65/ Flame Proof
Weight (Approx.)	250 g
Dimensions (in mm)	96(W) * 96(H) * 75(D)

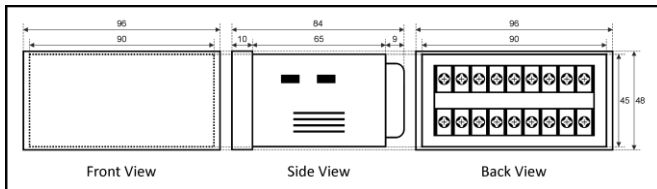
PROCESS CONTROLLER

ABS Plastic Enclosure Dimensions

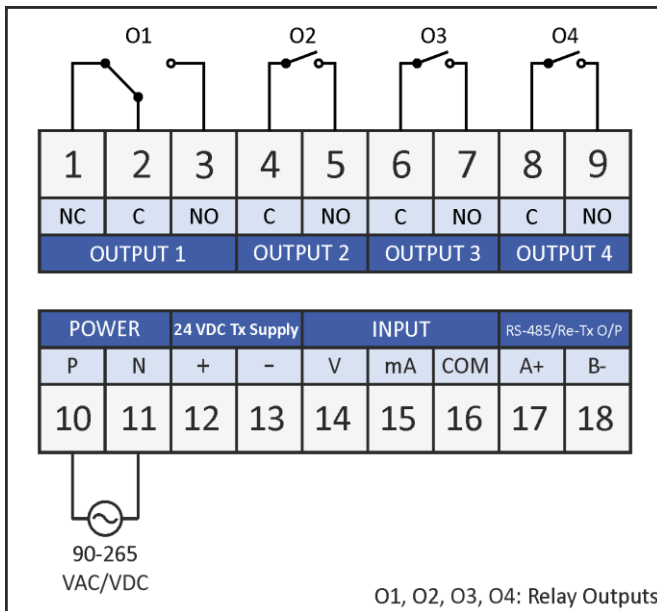
PROCON ALPHA:



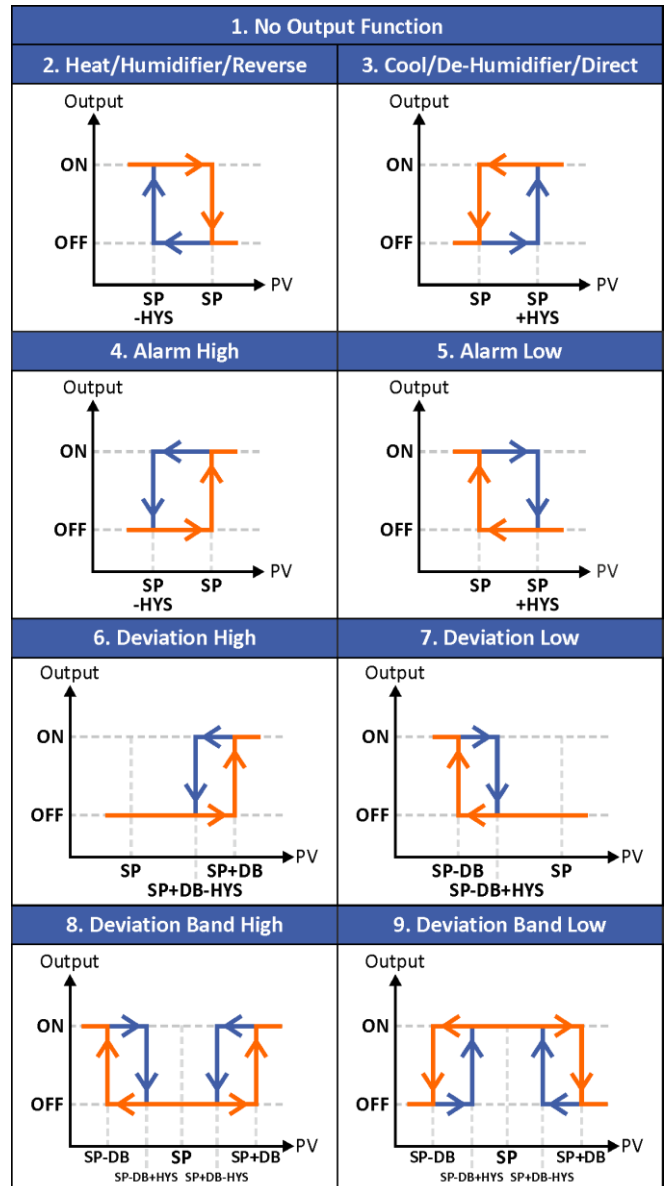
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Terminal Connections



Output Functions



Output Delay Functions

