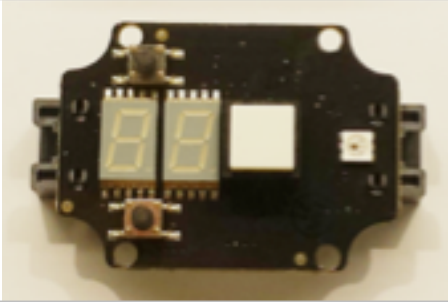
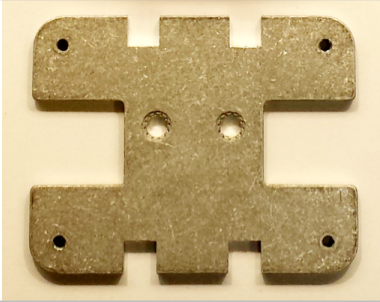
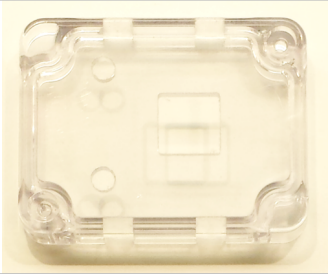
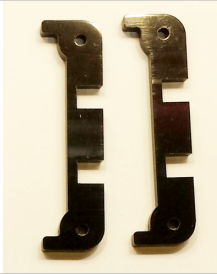

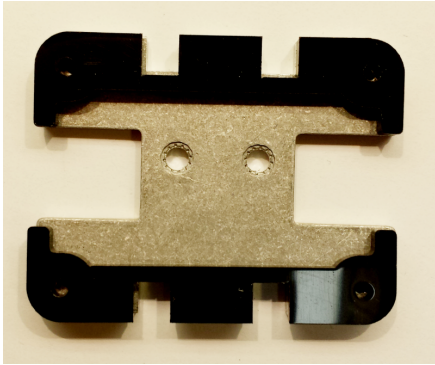


Parts List - POSCON v1.3 Assembly

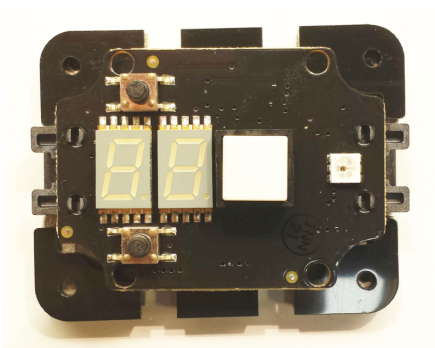
POSCON PCBA		Backplate	
1x		1x	
Faceplate		Core Standoffs	
1x		2x	
Faceplate Mounting Screws			
2x			

## 1. Align CORE STANDOFFS with BACKPLATE



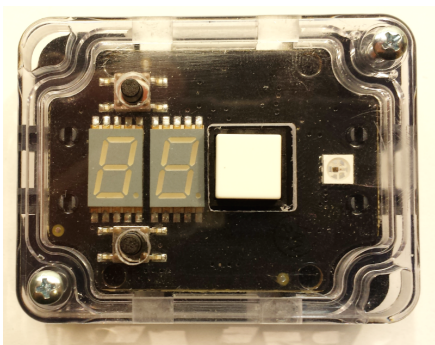
Lay the 2 CORE STANDOFFS onto BACKPLATE so that notches and screw holes align.

## 2. Align POSCON PCBA with BACKPLATE and CORE STANDOFFS



Lay the POSCON PCBA onto the Backplate Assembly, making sure that RJ45 ports are seated in the provided notches in the BACKPLATE.

## 3. Attach FACEPLATE.



Lay FACEPLATE on top of Assembly, making sure that all PCB buttons are aligned with the corresponding holes through the FACEPLATE.

Attach with two FACEPLATE MOUNTING SCREWS as shown. Do not over-tighten.