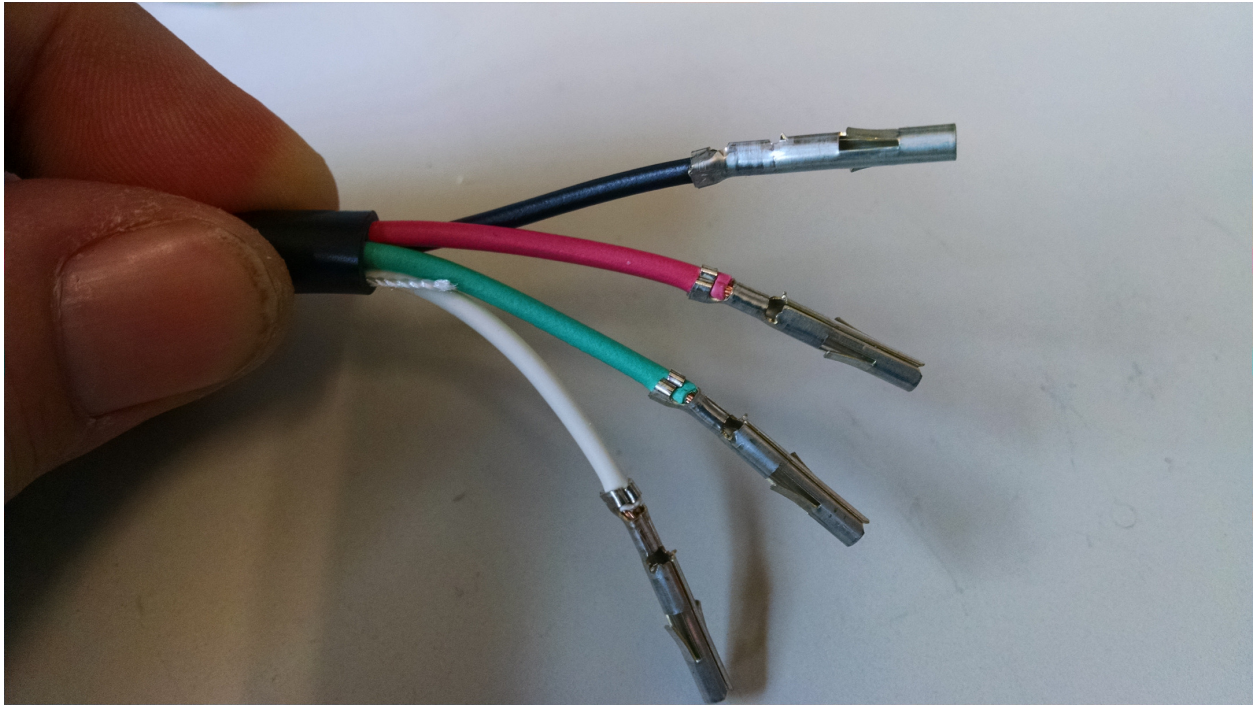
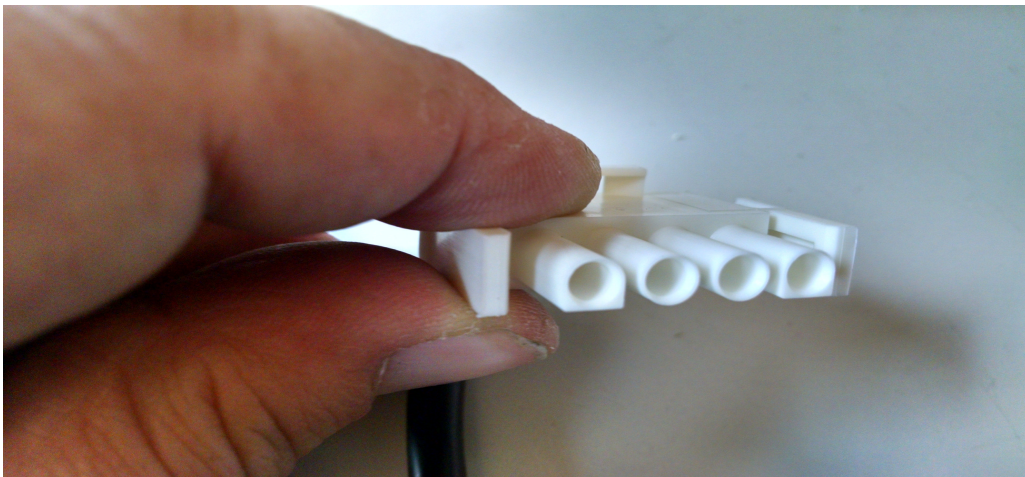


Construction of Unimate-M to Unimate-F Interconnect Cables (UNIM2Fv1.1)

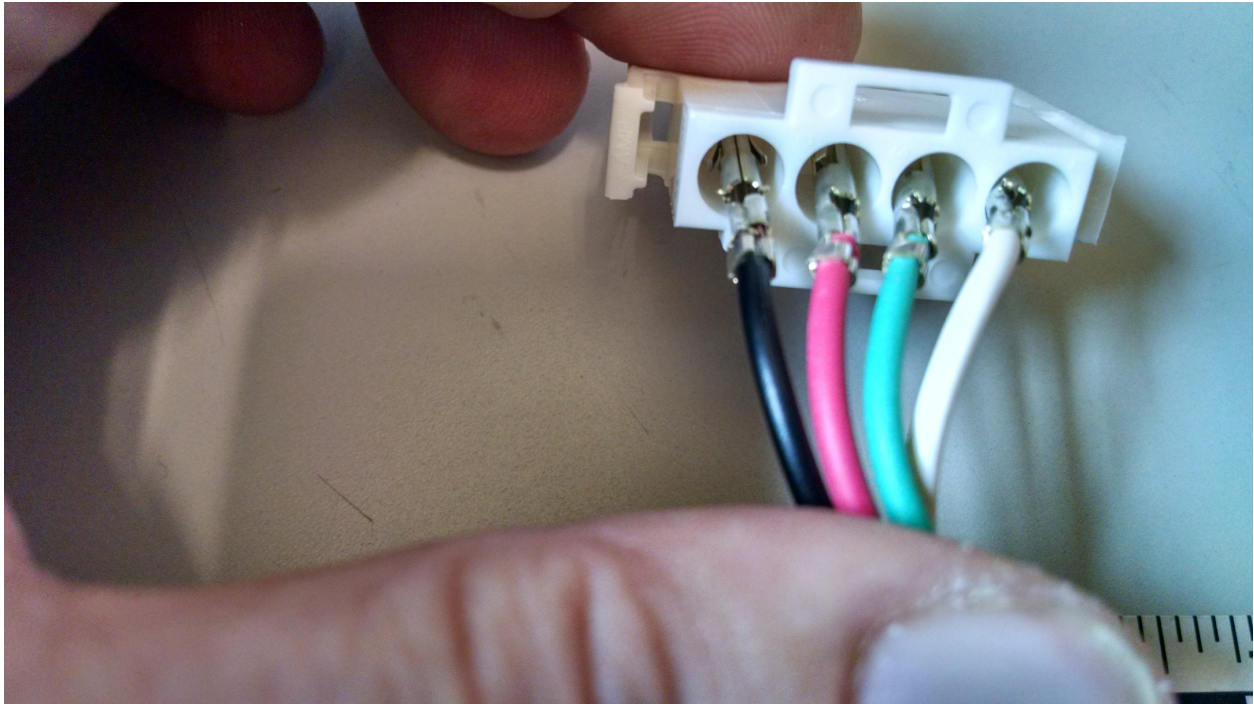
1. Cut required length - Skyline cable
2. Crimp all 4 conductors on one end of the cable with CONN SOCKET 20-14AWG TIN UMNL Pins - FEMALE as shown below



3. Crimp all 4 conductors on the other end of the cable with CONN PIN SPLIT 20-14AWG - MALE
4. Orient CONN PLUG 4POS 94V-0 UNI-MATE housing as shown below (flat side down, viewed from the front)



5. Insert female pins into back of housing (flat side still facing down as above, but viewed from the back) in the color order shown until seated firmly.



6. Repeat the process for the male pins (same orientation of housing: back view – flat side down; same color insertion order).

Finished