```
# Install required packages
!pip install pandas scikit-learn xgboost matplotlib
# Import libraries
import pandas as pd
import numpy as np
from sklearn.model_selection import train_test_split
from sklearn.preprocessing import StandardScaler
from sklearn.metrics import classification_report, confusion_matrix, accuracy_score
from xgboost import XGBClassifier
import matplotlib.pyplot as plt
import seaborn as sns
from sklearn.metrics import roc_curve, auc, precision_recall_curve
# Set style for plots
sns.set_style('whitegrid')
plt.rcParams['figure.figsize'] = (12, 6)
# Load the dataset
from google.colab import files
uploaded = files.upload()
# Read the CSV file
df = pd.read csv('/content/ai4i2020.csv')
print(f"Dataset shape: {df.shape}")
print("\nFirst 5 rows:")
print(df.head())
# Basic data exploration
print("\nMissing values:")
print(df.isnull().sum())
print("\nFailure distribution:")
print(df['Machine failure'].value counts())
# Feature engineering
def create_features(df):
    # Create power feature (Torque * Rotational speed)
    df['Power'] = df['Torque [Nm]'] * df['Rotational speed [rpm]']
    # Create temperature difference
    df['Temp_diff'] = df['Process temperature [K]'] - df['Air temperature [K]']
    # Create torque to speed ratio
    df['Torque_speed_ratio'] = df['Torque [Nm]'] / (df['Rotational speed [rpm]'] + 0.001)
    return df
df = create_features(df)
# Select features and target
features = [
    'Air temperature [K]',
    'Process temperature [K]',
    'Rotational speed [rpm]',
    'Torque [Nm]',
```

```
'Tool wear [min]',
    'Power',
    'Temp diff',
    'Torque_speed_ratio'
1
target = 'Machine failure'
# Prepare data
X = df[features]
y = df[target]
# Split into train and test sets
X_train, X_test, y_train, y_test = train_test_split(
    X, y, test_size=0.2, random_state=42, stratify=y)
# Scale features
scaler = StandardScaler()
X_train_scaled = scaler.fit_transform(X_train)
X_test_scaled = scaler.transform(X_test)
# Train XGBoost model (good for imbalanced data)
model = XGBClassifier(
    random state=42,
    scale_pos_weight=(len(y_train) - sum(y_train)) / sum(y_train), # Handle class imbalance
    eval metric='logloss'
)
model.fit(X_train_scaled, y_train)
# Make predictions
y_pred = model.predict(X_test_scaled)
y_proba = model.predict_proba(X_test_scaled)[:, 1] # Probability of failure
# Evaluate model
print("\nModel Evaluation:")
print("Accuracy:", accuracy_score(y_test, y_pred))
print("\nClassification Report:")
print(classification_report(y_test, y_pred))
print("\nConfusion Matrix:")
print(confusion_matrix(y_test, y_pred))
# Feature importance
plt.figure(figsize=(10, 6))
plt.barh(features, model.feature_importances_)
plt.title('Feature Importance')
plt.show()
# Example prediction
sample_data = X_test_scaled[0:10] # Take first test sample
sample pred = model.predict(sample data)
sample_prob = model.predict_proba(sample_data)[0, 1]
print("\nExample Prediction:")
print("Features:", X_test.iloc[10].to_dict())
print(f"Predicted failure: {'Yes' if sample_pred[0] else 'No'} (Probability: {sample_prob:.
print("Actual failure:", y_test.iloc[0])
# Save model for later use
```

```
import joblib
joblib.dump(model, 'predictive_maintenance_model.pkl')
joblib.dump(scaler, 'scaler.pkl')
print("\nModel and scaler saved to disk.")
```

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Requirement already satisfied: pandas in /usr/local/lib/python3.11/dist-packages
Requirement already satisfied: scikit-learn in /usr/local/lib/python3.11/dist-pa
Requirement already satisfied: xgboost in /usr/local/lib/python3.11/dist-package
Requirement already satisfied: matplotlib in /usr/local/lib/python3.11/dist-pack
Requirement already satisfied: numpy>=1.23.2 in /usr/local/lib/python3.11/dist-p
Requirement already satisfied: python-dateutil>=2.8.2 in /usr/local/lib/python3.
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Requirement already satisfied: six>=1.5 in /usr/local/lib/python3.11/dist-packag
Choose files ai4i2020.csv
```

• ai4i2020.csv(text/csv) - 522048 bytes, last modified: 12/06/2025 - 100% done Saving ai4i2020.csv to ai4i2020 (6).csv

Dataset shape: (10000, 14)

## First 5 rows:

|   | UDI | Product ID | Type | Air temperature [K] | Process temperature [K] | \ |
|---|-----|------------|------|---------------------|-------------------------|---|
| 0 | 1   | M14860     | M    | 298.1               | 308.6                   |   |
| 1 | 2   | L47181     | L    | 298.2               | 308.7                   |   |
| 2 | 3   | L47182     | L    | 298.1               | 308.5                   |   |
| 3 | 4   | L47183     | L    | 298.2               | 308.6                   |   |
| 4 | 5   | L47184     | L    | 298.2               | 308.7                   |   |

|   | Rotational speed [rpm] | Torque [Nm] | Tool wear [min] | Machine failure | TWF | ١ |
|---|------------------------|-------------|-----------------|-----------------|-----|---|
| 0 | 1551                   | 42.8        | 0               | 0               | 0   |   |
| 1 | 1408                   | 46.3        | 3               | 0               | 0   |   |
| 2 | 1498                   | 49.4        | 5               | 0               | 0   |   |
| 3 | 1433                   | 39.5        | 7               | 0               | 0   |   |
| 4 | 1408                   | 40.0        | 9               | 0               | 0   |   |

|   | HDF | PWF | USF | RNF |
|---|-----|-----|-----|-----|
| 0 | 0   | 0   | 0   | 0   |
| 1 | 0   | 0   | 0   | 0   |
| 2 | 0   | 0   | 0   | 0   |
| 3 | 0   | 0   | 0   | 0   |
| 4 | 0   | 0   | 0   | 0   |

## Missing values:

| UDI                     | U |
|-------------------------|---|
| Product ID              | 0 |
| Туре                    | 0 |
| Air temperature [K]     | 0 |
| Process temperature [K] | 0 |
| Rotational speed [rpm]  | 0 |
| Torque [Nm]             | 0 |
| Tool wear [min]         | 0 |

| Machine | failure | C |
|---------|---------|---|
| TWF     |         | 0 |
| HDF     |         | C |
| PWF     |         | O |
| 0SF     |         | C |
| RNF     |         | 0 |
|         |         |   |

dtype: int64

Failure distribution:

Machine failure

0 9661 1 339

Name: count, dtype: int64

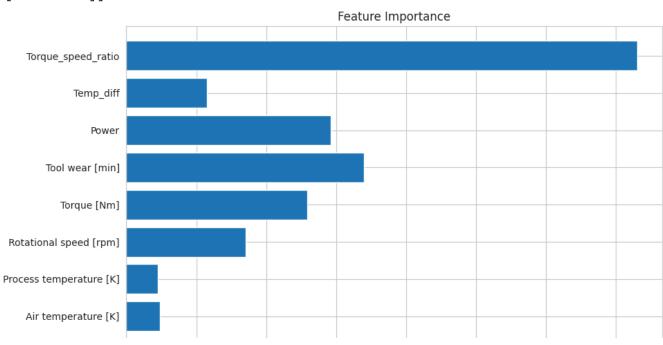
Model Evaluation: Accuracy: 0.985

Classification Report:

|                                       | precision    | recall       | f1-score             | support              |
|---------------------------------------|--------------|--------------|----------------------|----------------------|
| 0                                     | 0.99<br>0.77 | 0.99<br>0.79 | 0.99<br>0.78         | 1932<br>68           |
| accuracy<br>macro avg<br>weighted avg | 0.88<br>0.99 | 0.89         | 0.98<br>0.89<br>0.99 | 2000<br>2000<br>2000 |

Confusion Matrix:

[[1916 16] [ 14 54]]



```
# Install additional required packages
!pip install pyod
# Import additional libraries
from sklearn.ensemble import IsolationForest
from sklearn.neighbors import LocalOutlierFactor
from pyod.models.knn import KNN
import seaborn as sns
## Anomaly Detection Implementation
# 1. Prepare data for anomaly detection (using the same features)
X anomaly = df[features]
# 2. Scale the data (using same scaler as before)
X_anomaly_scaled = scaler.transform(X_anomaly)
# 3. Initialize anomaly detection models
models = {
    "Isolation Forest": IsolationForest(n estimators=100, contamination=0.05, random state=
    "Local Outlier Factor": LocalOutlierFactor(n_neighbors=20, contamination=0.05),
    "K-Nearest Neighbors (KNN)": KNN(contamination=0.05)
}
# 4. Fit models and detect anomalies
anomaly_results = {}
for name, model in models.items():
    if name == "Local Outlier Factor":
        anomalies = model.fit predict(X anomaly scaled)
    else:
        model.fit(X_anomaly_scaled)
        anomalies = model.predict(X_anomaly_scaled)
    # Convert predictions (1 = normal, -1 = anomaly)
    anomalies = np.where(anomalies == 1, 0, 1)
    anomaly_results[name] = anomalies
    # Count anomalies
    n anomalies = sum(anomalies)
    print(f"{name} detected {n_anomalies} anomalies ({n_anomalies/len(X_anomaly):.2%} of da
# 5. Add anomaly labels to dataframe
df['Isolation Forest Anomaly'] = anomaly results["Isolation Forest"]
df['LOF Anomaly'] = anomaly results["Local Outlier Factor"]
df['KNN_Anomaly'] = anomaly_results["K-Nearest Neighbors (KNN)"]
# 6. Visualize anomalies
def plot anomalies(feature1, feature2):
    plt.figure(figsize=(10, 6))
    sns.scatterplot(data=df, x=feature1, y=feature2,
                   hue='Isolation_Forest_Anomaly', palette={0: 'blue', 1: 'red'})
    plt.title(f'Anomaly Detection: {feature1} vs {feature2}')
    plt.show()
# Plot some example feature pairs
plot_anomalies('Rotational speed [rpm]', 'Torque [Nm]')
plot_anomalies('Process temperature [K]', 'Air temperature [K]')
plot anomalies('Tool wear [min]', 'Power')
```

```
# 7. Combine anomaly detection with failure prediction
df['Combined Risk'] = np.where(
    (df['Machine failure'] == 1) |
    (df['Isolation_Forest_Anomaly'] == 1) |
    (df['LOF Anomaly'] == 1) |
    (df['KNN\_Anomaly'] == 1),
    1, 0
)
print("\nCombined Risk (Failures + Anomalies) Distribution:")
print(df['Combined_Risk'].value_counts())
# 8. Create a risk scoring system
def calculate risk score(row):
    score = 0
    # Base score from failure prediction probability
    scaled data = scaler.transform([row[features]])
    failure_prob = model.predict_proba(scaled_data)[0, 1]
    score += failure_prob * 50 # Weighted contribution
    # Add points for each anomaly detection method
    score += row['Isolation Forest Anomaly'] * 20
    score += row['LOF_Anomaly'] * 15
    score += row['KNN Anomaly'] * 15
    # Cap at 100
    return min(100, score)
df['Risk_Score'] = df.apply(calculate_risk_score, axis=1)
# 9. Visualize risk scores
plt.figure(figsize=(10, 6))
sns.histplot(data=df, x='Risk_Score', bins=20, kde=True)
plt.title('Distribution of Risk Scores')
plt.xlabel('Risk Score (0-100)')
plt.ylabel('Count')
plt.show()
# 10. Analyze high-risk cases
high risk = df[df['Risk Score'] > 70]
print(f"\nFound {len(high_risk)} high-risk cases (Risk Score > 70):")
print(high_risk[features + ['Machine failure', 'Risk_Score']].describe())
# 11. Save the enhanced dataframe
df.to_csv('enhanced_predictive_maintenance.csv', index=False)
print("\nEnhanced dataset with anomaly detection saved to 'enhanced_predictive_maintenance.
## Create a function to evaluate new data points
def evaluate new data point(data point):
    Evaluate a new data point for both failure prediction and anomalies
    Returns a comprehensive risk assessment
    try:
        # Convert to dataframe
        new_data = pd.DataFrame([data_point])
        # Feature engineering
        new_data['Power'] = new_data['Torque [Nm]'] * new_data['Rotational speed [rpm]']
        new_data['Temp_diff'] = new_data['Process temperature [K]'] - new_data['Air tempera
```

```
new_data['Torque_speed_ratio'] = new_data['Torque [Nm]'] / (new_data['Rotational sp
        # Scale features
        scaled_data = scaler.transform(new_data[features])
        # Get failure prediction
        failure prob = model.predict proba(scaled data)[0, 1]
        failure pred = model.predict(scaled data)[0]
        # Get anomaly scores
        anomaly_scores = {}
        for name, model ad in models.items():
            if name == "Local Outlier Factor":
                anomaly_scores[name] = model_ad.fit_predict(scaled_data)[0]
            else:
                anomaly_scores[name] = model_ad.predict(scaled_data)[0]
        # Calculate risk score
        risk score = failure prob * 50
        risk_score += sum(1 \text{ for } v \text{ in anomaly\_scores.values}() \text{ if } v == -1) * 15
        # Prepare results
        results = {
            'Failure Probability': float(failure_prob),
'Failure Prediction': 'Likely' if failure_pred else 'Unlikely',
             'Anomaly Detection': {
                 'Isolation Forest': 'Anomaly' if anomaly scores['Isolation Forest'] == -1 e
                 'Local Outlier Factor': 'Anomaly' if anomaly_scores['Local Outlier Factor']
                 'KNN': 'Anomaly' if anomaly scores['K-Nearest Neighbors (KNN)'] == 1 else '
            'Overall Risk Score': min(100, risk_score),
            'Risk Level': 'High' if risk_score > 70 else ('Medium' if risk_score > 40 else
        }
        return results
    except Exception as e:
        return {'error': str(e)}
# Example usage
sample_point = df.sample(1).iloc[0]
#sample_data = X_test_scaled[0:10]
print("\nExample Evaluation:")
print(evaluate_new_data_point(sample_point))
# Save the anomaly detection models
joblib.dump(models['Isolation Forest'], 'isolation_forest.pkl')
joblib.dump(models['Local Outlier Factor'], 'local_outlier_factor.pkl')
joblib.dump(models['K-Nearest Neighbors (KNN)'], 'knn anomaly.pkl')
print("\nAnomaly detection models saved to disk.")
```