# Install required packages !pip install pandas scikit-learn xgboost matplotlib seaborn pyod # Import all libraries import pandas as pd import numpy as np import matplotlib.pyplot as plt import seaborn as sns from sklearn.model selection import train test split from sklearn.preprocessing import StandardScaler from sklearn.metrics import classification\_report, confusion\_matrix, accuracy\_sc from xgboost import XGBClassifier from sklearn.ensemble import IsolationForest from sklearn.neighbors import LocalOutlierFactor from pyod.models.knn import KNN import joblib import random # Set random seed for reproducibility np.random.seed(42) random.seed(42)

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Requirement already satisfied: pandas in /usr/local/lib/python3.11/dist-pack Requirement already satisfied: scikit-learn in /usr/local/lib/python3.11/dist-pack Requirement already satisfied: xgboost in /usr/local/lib/python3.11/dist-pack Requirement already satisfied: matplotlib in /usr/local/lib/python3.11/dist-Requirement already satisfied: seaborn in /usr/local/lib/python3.11/dist-pack Collecting pyod

Downloading pyod-2.0.5-py3-none-any.whl.metadata (46 kB)

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Installing collected packages: pyod
Successfully installed pyod-2.0.5

```
# 1. Data Loading and Initial Exploration
print("STEP 1: DATA LOADING AND EXPLORATION")
print("========"")
# Load the dataset
#from google.colab import files
#uploaded = files.upload()
# Read the CSV file
df = pd.read_csv('/content/ai4i2020.csv')
print(f"\nDataset shape: {df.shape}")
print("\nFirst 5 rows:")
print(df.head())
# Basic info
print("\nDataset info:")
print(df.info())
```

## $\overline{\mathbf{x}}$

### STEP 1: DATA LOADING AND EXPLORATION

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Dataset shape: (10000, 14)

First 5 rows:

	UDI	Product ID	Type	Air temperature [K]	Process temperature [K]	\
0	1	M14860	M	298.1	308.6	
1	2	L47181	L	298.2	308.7	
2	3	L47182	L	298.1	308.5	
3	4	L47183	L	298.2	308.6	
4	5	L47184	L	298.2	308.7	

	Rotational speed [rpm]	Torque [Nm]	Tool wear [min]	Machine failure	TΝ
0	1551	42.8	0	0	
1	1408	46.3	3	0	
2	1498	49.4	5	0	
3	1433	39.5	7	0	
4	1408	40.0	9	0	

	HDF	PWF	0SF	RNF
0	0	0	0	0
1	0	0	0	0
2	0	0	0	0
3	0	0	0	0
4	۵	۵	a	0

#### Dataset info:

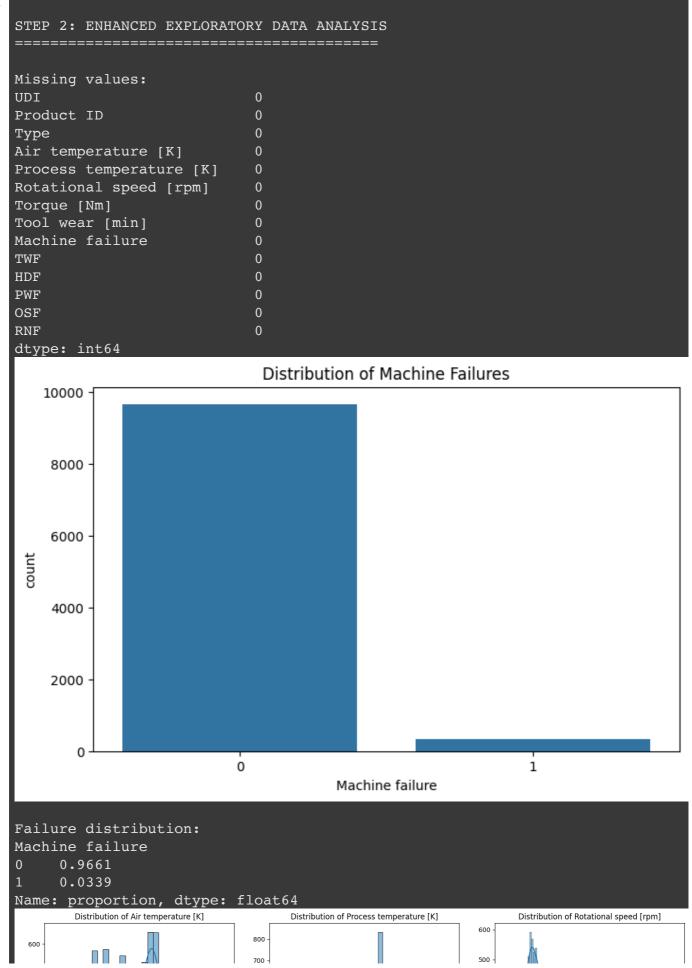
None

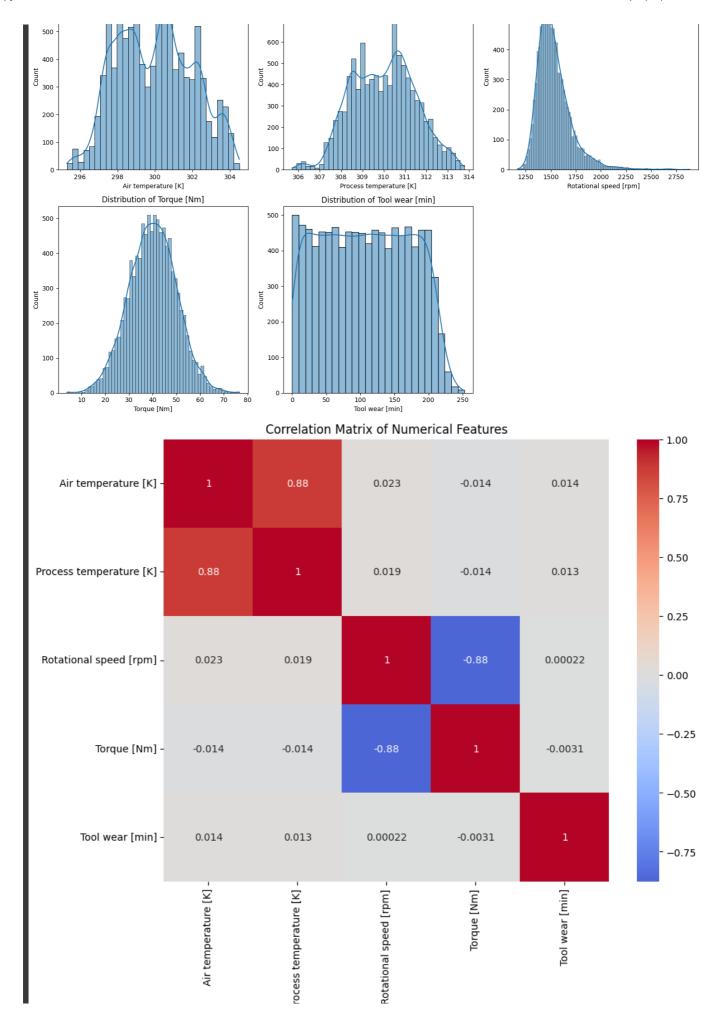
<class 'pandas.core.frame.DataFrame'>
RangeIndex: 10000 entries, 0 to 9999
Data columns (total 14 columns):

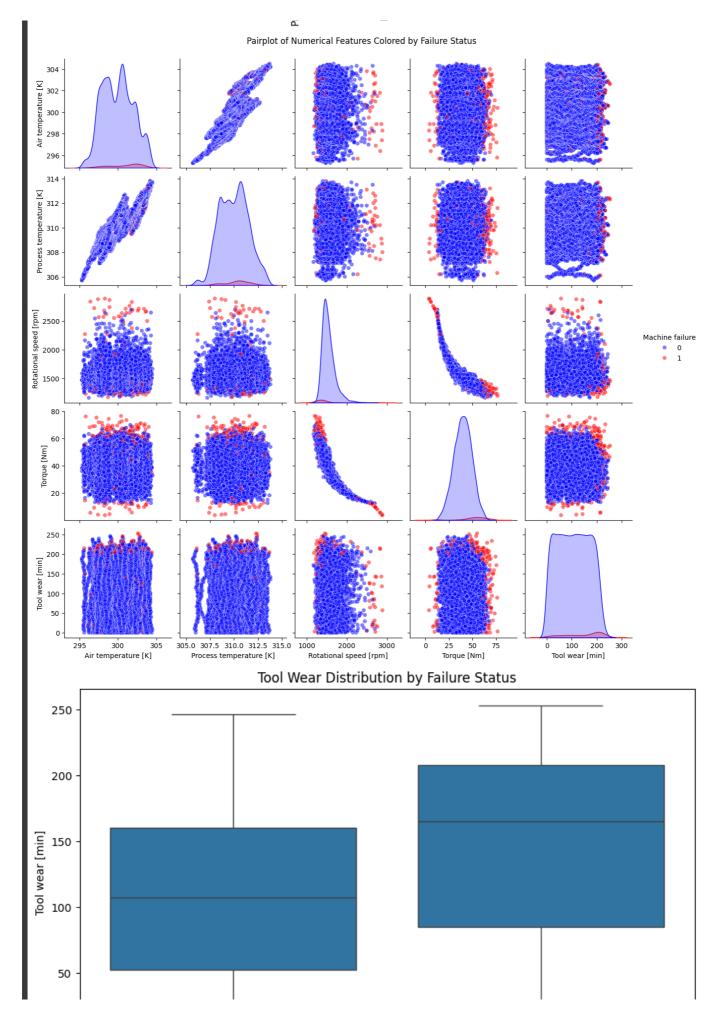
Data	Cotumns (total 14 Cotumns	5/.				
#	Column	Non-Null Count	Dtype			
0	UDI	10000 non-null	int64			
1	Product ID	10000 non-null	object			
2	Туре	10000 non-null	object			
3	Air temperature [K]	10000 non-null	float64			
4	Process temperature [K]	10000 non-null	float64			
5	Rotational speed [rpm]	10000 non-null	int64			
6	Torque [Nm]	10000 non-null	float64			
7	Tool wear [min]	10000 non-null	int64			
8	Machine failure	10000 non-null	int64			
9	TWF	10000 non-null	int64			
10	HDF	10000 non-null	int64			
11	PWF	10000 non-null	int64			
12	0SF	10000 non-null	int64			
13	RNF	10000 non-null	int64			
dtype	es: float64(3), int64(9),	object(2)				
memory usage: 1.1+ MB						
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```
# Z. Ellilaliceu Exploratory Data Aliatysis (EDA)
print("\nSTEP 2: ENHANCED EXPLORATORY DATA ANALYSIS")
print("========"")
# Missing values analysis
print("\nMissing values:")
print(df.isnull().sum())
# Target distribution
plt.figure(figsize=(8, 5))
sns.countplot(x='Machine failure', data=df)
plt.title('Distribution of Machine Failures')
plt.show()
print("\nFailure distribution:")
print(df['Machine failure'].value_counts(normalize=True))
# Numerical features distribution
num_features = ['Air temperature [K]', 'Process temperature [K]',
               'Rotational speed [rpm]', 'Torque [Nm]', 'Tool wear [min]']
plt.figure(figsize=(15, 10))
for i, feature in enumerate(num features, 1):
    plt.subplot(2, 3, i)
    sns.histplot(df[feature], kde=True)
    plt.title(f'Distribution of {feature}')
plt.tight_layout()
plt.show()
# Correlation analysis
plt.figure(figsize=(10, 8))
corr_matrix = df[num_features].corr()
sns.heatmap(corr_matrix, annot=True, cmap='coolwarm', center=0)
plt.title('Correlation Matrix of Numerical Features')
plt.show()
# Pairplot of numerical features with failure indication
sns.pairplot(df, vars=num_features, hue='Machine failure',
            palette={0: 'blue', 1: 'red'}, plot kws={'alpha': 0.5})
plt.suptitle('Pairplot of Numerical Features Colored by Failure Status', y=1.02)
plt.show()
# Tool wear vs failure
plt.figure(figsize=(10, 6))
sns.boxplot(x='Machine failure', y='Tool wear [min]', data=df)
plt.title('Tool Wear Distribution by Failure Status')
plt.show()
```











```
# 3. Feature Engineering
print("\nSTEP 3: FEATURE ENGINEERING")
print("======="")
def create features(df):
   # Create power feature (Torque * Rotational speed)
   df['Power'] = df['Torque [Nm]'] * df['Rotational speed [rpm]']
   # Create temperature difference
   df['Temp_diff'] = df['Process temperature [K]'] - df['Air temperature [K]']
   # Create torque to speed ratio
   df['Torque_speed_ratio'] = df['Torque [Nm]'] / (df['Rotational speed [rpm]']
   # Create tool wear squared
   df['Tool wear squared'] = df['Tool wear [min]'] ** 2
   # Create overheating indicator
   df['Overheating'] = np.where(df['Process temperature [K]'] > 310, 1, 0)
   return df
df = create_features(df)
# Show new features
print("\nNew features created:")
print(df[['Power', 'Temp diff', 'Torque speed ratio', 'Tool wear squared', 'Over
```

# **→**

# STEP 3: FEATURE ENGINEERING

\_\_\_\_\_

```
New features created:
     Power Temp_diff Torque_speed_ratio
                                          Tool_wear_squared Overheating
0 66382.8
                                 0.027595
                 10.5
                                                                         0
  65190.4
1
                 10.5
                                 0.032883
                                                           9
                                                                         0
2 74001.2
                 10.4
                                 0.032977
                                                          25
                                                                         0
  56603.5
                 10.4
                                 0.027565
                                                          49
                                                                         0
4 56320.0
                 10.5
                                 0.028409
                                                          81
```

```
print("\nSTEP 4: DATA PREPARATION")
print("======="")
# Select features and target
features = [
    'Air temperature [K]',
    'Process temperature [K]',
    'Rotational speed [rpm]',
    'Torque [Nm]',
    'Tool wear [min]',
    'Power',
    'Temp diff',
    'Torque_speed_ratio',
    'Tool_wear_squared',
    'Overheating'
1
target = 'Machine failure'
# Prepare data
X = df[features]
y = df[target]
# Split into train and test sets
X_train, X_test, y_train, y_test = train_test_split(
    X, y, test_size=0.2, random_state=42, stratify=y)
print(f"\nTraining set shape: {X train.shape}")
print(f"Test set shape: {X_test.shape}")
print(f"Class distribution in training set: {y_train.value_counts(normalize=True}
# Scale features
scaler = StandardScaler()
X_train_scaled = scaler.fit_transform(X_train)
X_test_scaled = scaler.transform(X_test)
```

## STEP 4: DATA PREPARATION

Training set shape: (8000, 10)

Test set shape: (2000, 10)

Class distribution in training set: Machine failure

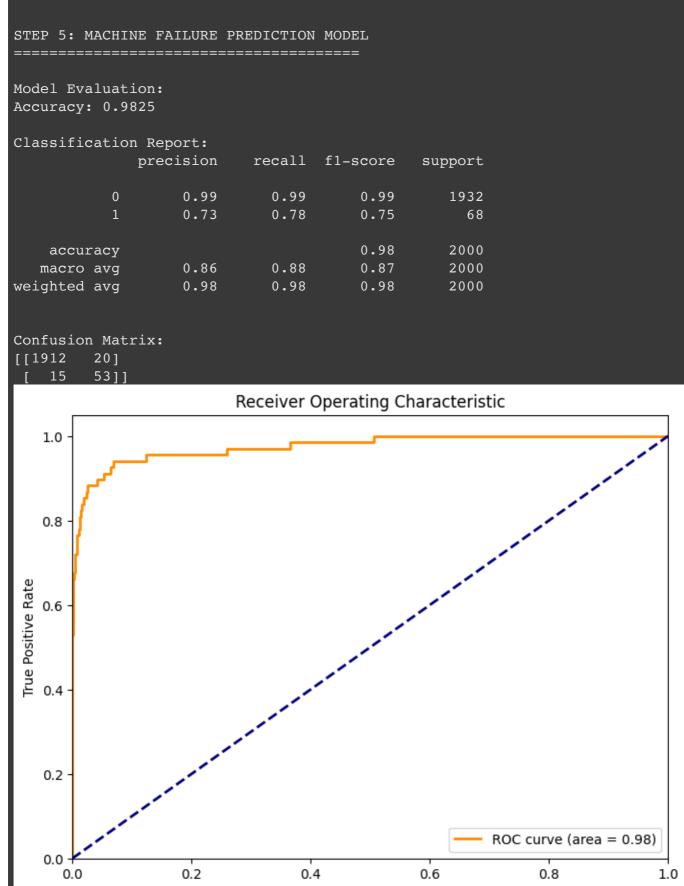
0 0.966125 0.033875

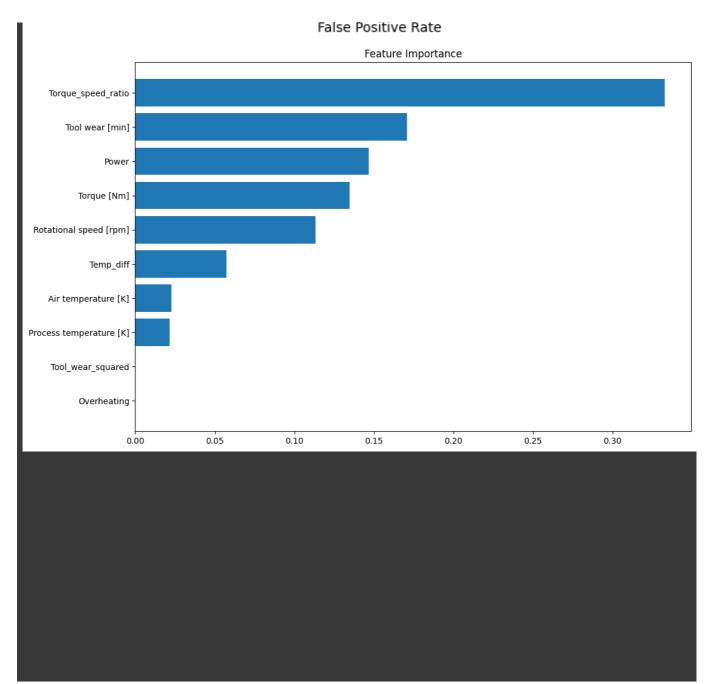
Name: proportion, dtype: float64

```
# 5. Machine Failure Prediction Model
print("\nSTEP 5: MACHINE FAILURE PREDICTION MODEL")
print("========"")
# Train XGBoost model (good for imbalanced data)
model = XGBClassifier(
   random state=42,
   scale_pos_weight=(len(y_train) - sum(y_train)) / sum(y_train), # Handle cla
   eval_metric='logloss',
   n estimators=200,
   max_depth=5,
   learning_rate=0.1
)
model.fit(X_train_scaled, y_train)
# Make predictions
y_pred = model.predict(X_test_scaled)
y_proba = model.predict_proba(X_test_scaled)[:, 1] # Probability of failure
# Evaluate model
print("\nModel Evaluation:")
print("Accuracy:", accuracy_score(y_test, y_pred))
print("\nClassification Report:")
print(classification_report(y_test, y_pred))
print("\nConfusion Matrix:")
print(confusion_matrix(y_test, y_pred))
# ROC Curve
fpr, tpr, thresholds = roc_curve(y_test, y_proba)
roc_auc = auc(fpr, tpr)
plt.figure(figsize=(8, 6))
plt.plot(fpr, tpr, color='darkorange', lw=2, label=f'ROC curve (area = {roc_auc:
plt.plot([0, 1], [0, 1], color='navy', lw=2, linestyle='--')
plt.xlim([0.0, 1.0])
plt.ylim([0.0, 1.05])
plt.xlabel('False Positive Rate')
plt.ylabel('True Positive Rate')
plt.title('Receiver Operating Characteristic')
plt.legend(loc="lower right")
plt.show()
# Feature importance
plt.figure(figsize=(12, 8))
sorted_idx = model.feature_importances_.argsort()
```

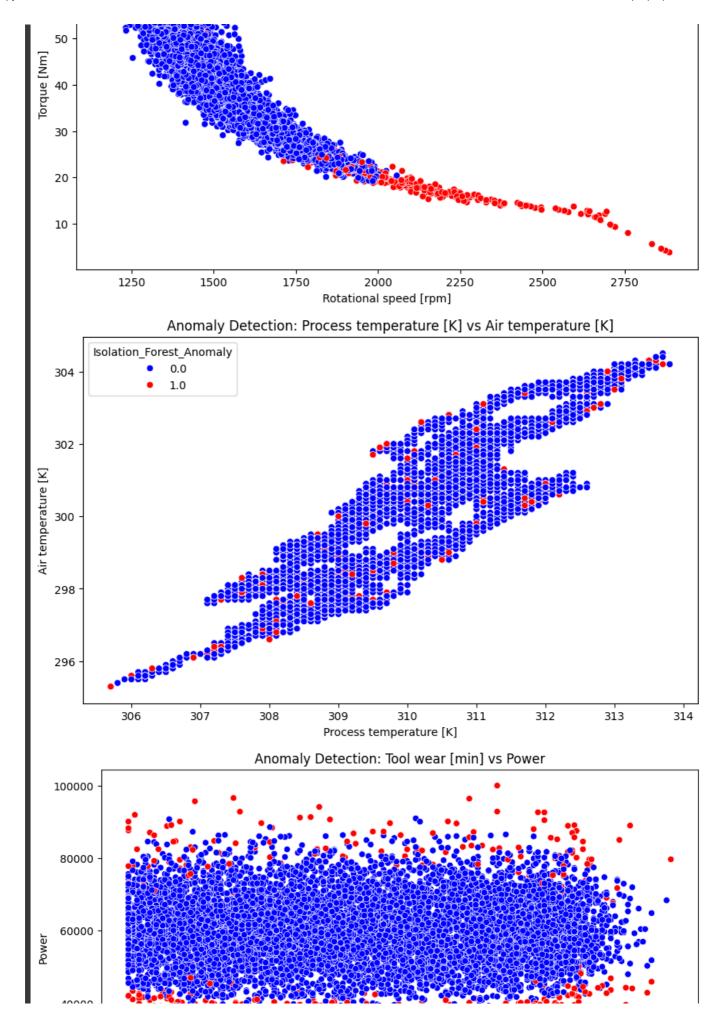
plt.barh(np.array(features)[sorted\_idx], model.feature\_importances\_[sorted\_idx])
plt.title('Feature Importance')
plt.show()

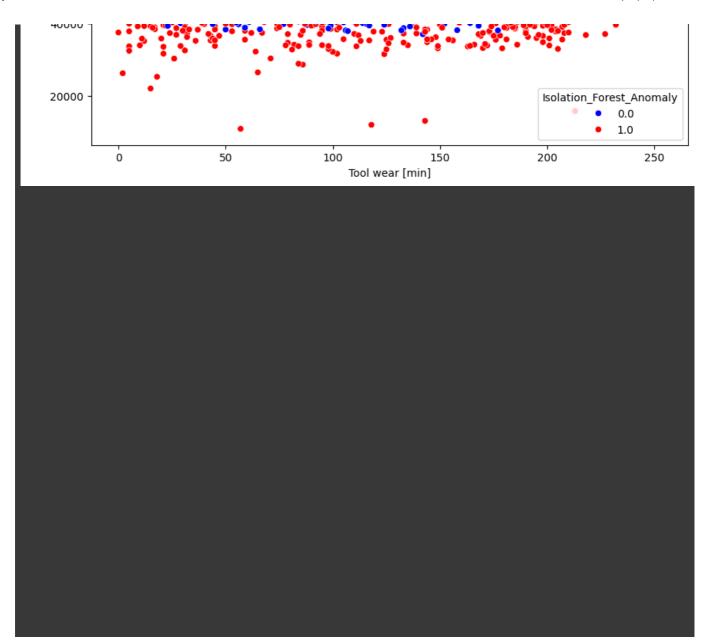






```
# Fit models and detect anomalies
anomaly results = {}
for name, model_ad in models.items():
    if name == "Local Outlier Factor":
        anomalies = model_ad.fit_predict(X_train_scaled)
    else:
        model_ad.fit(X_train_scaled)
        anomalies = model_ad.predict(X_train_scaled)
    # Convert predictions (1 = normal, -1 = anomaly)
    anomalies = np.where(anomalies == 1, 0, 1)
    anomaly results[name] = anomalies
    # Count anomalies
    n anomalies = sum(anomalies)
    print(f"{name} detected {n_anomalies} anomalies ({n_anomalies/len(X_train_sc
# Add anomaly labels to dataframe
train_indices = X_train.index
for name in models.keys():
    col_name = name.replace(" ", "_") + "_Anomaly"
    df.loc[train_indices, col_name] = anomaly_results[name]
# Visualize anomalies
def plot_anomalies(feature1, feature2):
    plt.figure(figsize=(10, 6))
    sns.scatterplot(data=df.loc[train_indices], x=feature1, y=feature2,
                   hue='Isolation Forest Anomaly', palette={0: 'blue', 1: 'red'}
    plt.title(f'Anomaly Detection: {feature1} vs {feature2}')
    plt.show()
# Plot some example feature pairs
plot_anomalies('Rotational speed [rpm]', 'Torque [Nm]')
plot_anomalies('Process temperature [K]', 'Air temperature [K]')
plot_anomalies('Tool wear [min]', 'Power')
→
    STEP 6: ANOMALY DETECTION
    Isolation Forest detected 400 anomalies (5.00% of training data)
    Local Outlier Factor detected 400 anomalies (5.00% of training data)
    K-Nearest Neighbors (KNN) detected 7701 anomalies (96.26% of training data)
                       Anomaly Detection: Rotational speed [rpm] vs Torque [Nm]
                                                                Isolation_Forest_Anomaly
                                                                         0.0
       70
                                                                         1.0
```





```
for name in models.keys():
        col_name = name.replace(" ", "_") + "_Anomaly"
        if col_name in row and not pd.isna(row[col_name]):
            score += row[col_name] * (20 if "Isolation" in name else 15)
    # Additional risk factors
    if row['Tool wear [min]'] > 200:
        score += 10
    if row['Overheating'] == 1:
        score += 15
    # Cap at 100
    return min(100, score)
df['Risk Score'] = df.apply(calculate risk score, axis=1)
# Visualize risk scores
plt.figure(figsize=(12, 6))
plt.subplot(1, 2, 1)
sns.histplot(data=df, x='Risk_Score', bins=20, kde=True)
plt.title('Distribution of Risk Scores')
plt.subplot(1, 2, 2)
sns.boxplot(x='Machine failure', y='Risk_Score', data=df)
plt.title('Risk Scores by Failure Status')
plt.tight_layout()
plt.show()
# Analyze high-risk cases
high risk = df[df['Risk Score'] > 70]
print(f"\nFound {len(high risk)} high-risk cases (Risk Score > 70):")
print(high_risk[features + ['Machine failure', 'Risk_Score']].describe())
\rightarrow
    STEP 7: RISK SCORING SYSTEM
    Streaming output truncated to the last 5000 lines.
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               Distribution of Risk Scores
                                                       Risk Scores by Failure Status
                                           100
  4000
                                            80
  3000
                                            60
                                          Risk Score
  2000
                                            40
                                                                        0
                                            20
  1000
                                                                        0
                         60
                                      100
                                                            Machine failure
Found 260 high-risk cases (Risk Score > 70):
       Air temperature [K]
                              Process temperature [K]
                                                         Rotational speed [rpm]
                 260.000000
                                            260.000000
                                                                      260.000000
count
mean
                 301.120769
                                            310.505385
                                                                     1519.219231
std
                   2.013015
                                               1.332447
                                                                      415,023275
                                                                     1181.000000
min
                 295.700000
                                            306.200000
25%
                 299.600000
                                            309.975000
                                                                     1326.000000
50%
                 301.800000
                                            310.600000
                                                                     1366.000000
75%
                 302.600000
                                            311.400000
                                                                     1442.000000
                                            313.700000
                 304.400000
                                                                     2886.000000
max
                                                        Temp diff
       Torque [Nm]
                     Tool wear [min]
                                                Power
        260.000000
                           260.000000
                                          260.000000
                                                       260.000000
count
         49.049615
                           149.242308
                                        68232.337692
                                                         9.384615
mean
         16.978932
                            74.816938
                                        18105.814503
                                                         1.158115
std
```

```
min
          3.800000
                            0.000000
                                       10966.800000
                                                        7.600000
25%
         45.375000
                           84.750000
                                       62945.350000
                                                        8.400000
                          182.500000
                                       71359.200000
         52.650000
                                                        9.200000
50%
                                       79923.500000
75%
         60.150000
                          210.000000
                                                       10.400000
         76.600000
                          253.000000
                                       99980.400000
                                                       12.000000
max
       Torque speed ratio
                            Tool wear squared
                                                Overheating
                                                              Machine failure
                260.000000
                                    260.000000
                                                                    260.000000
count
                                                  260.000000
                  0.035772
                                  27849.311538
                                                    0.746154
                                                                      0.953846
mean
std
                  0.014486
                                  19210.118099
                                                    0.436050
                                                                      0.210223
min
                  0.001317
                                      0.000000
                                                    0.000000
                                                                      0.00000
25%
                  0.032983
                                   7182.750000
                                                    0.000000
                                                                      1.000000
                                  33306.500000
                  0.038155
                                                    1.000000
                                                                      1.000000
50%
75%
                  0.044665
                                  44100.000000
                                                    1.000000
                                                                      1.000000
max
                  0.063833
                                  64009.000000
                                                    1.000000
                                                                      1.000000
       Risk Score
       260.000000
count
mean
        85.823738
         9.085919
std
min
        70.585716
25%
        79.816120
        84.709633
50%
75%
        94.844568
       100.000000
max
```

```
# Initialize anomaly results
anomaly_results = {}
anomaly_scores = {}
# Handle each anomaly detection model differently
for name, model ad in models.items():
    if name == "Local Outlier Factor":
        # For LOF, we need to include training data
        combined_data = np.vstack([X_train_scaled, scaled_sample])
        n_neighbors = min(25, len(X_train_scaled) - 1)
        lof = LocalOutlierFactor(n_neighbors=n_neighbors, contamination=0
        lof.fit(combined_data)
        anomaly_results[name] = lof.fit_predict(combined_data)[-1] # Las
        anomaly_scores[name] = lof.negative_outlier_factor_[-1]
    else:
        # Other models can handle single samples
        model ad.fit(X train scaled) # Refit on training data
        anomaly_results[name] = model_ad.predict(scaled_sample)[0]
        if hasattr(model_ad, 'decision_function'):
            anomaly_scores[name] = model_ad.decision_function(scaled_samp
        else:
            anomaly_scores[name] = np.nan
# Calculate risk score
risk_score = calculate_risk_score(sample_df.iloc[0])
# Prepare results
results = {
    'sample_index': random_idx,
    'actual failure': bool(actual),
    'features': sample.to dict(),
    'predictions': {
        'failure_probability': float(failure_prob),
        'predicted_failure': bool(failure_pred),
        'anomaly_detection': {
            name: {
                'result': 'Anomaly' if result == -1 else 'Normal',
                'score': float(score)
            } for name, (result, score) in zip(anomaly_results.keys(),
                                              zip(anomaly_results.values()
                                                  anomaly_scores.values())
        }
    },
    'risk_assessment': {
        'risk_score': float(risk_score),
        'risk_level': 'High' if risk_score > 70 else ('Medium' if risk_sc
    }
```

```
return results
    except Exception as e:
        print(f"Error evaluating sample: {str(e)}")
        return None
# Select and evaluate a random sample
random_idx = random.choice(X_test.index)
random_sample = X_test.loc[random_idx]
actual_failure = y_test.loc[random_idx]
# Evaluate with training data available for anomaly detection
sample_result = evaluate_sample(random_sample, actual_failure, X_train_scaled)
# Print results
if sample result:
    print("\n" + "="*50)
    print(f"RANDOM SAMPLE EVALUATION (Index: {sample_result['sample_index']})")
    print("="*50)
    print(f"\n{'Actual Failure:':<25} {'Yes' if sample_result['actual_failure'] e</pre>
    print(f"{'Predicted Failure:':<25} {'Yes' if sample_result['predictions']['pr</pre>
    print(f"{'Failure Probability:':<25} {sample_result['predictions']['failure_p</pre>
    print("\nANOMALY DETECTION RESULTS:")
    for algo, data in sample_result['predictions']['anomaly_detection'].items():
        print(f"{algo:<25} {data['result']} (Score: {data['score']:.2f})")</pre>
    print("\nRISK ASSESSMENT:")
    print(f"{'Risk Score:':<25} {sample_result['risk_assessment']['risk_score']:.</pre>
    print(f"{'Risk Level:':<25} {sample_result['risk_assessment']['risk_level']}"</pre>
    print("\nKEY FEATURE VALUES:")
    features_to_show = ['Tool wear [min]', 'Power', 'Process temperature [K]',
                        'Rotational speed [rpm]', 'Torque [Nm]']
    for feature in features_to_show:
        print(f"{feature:<25} {sample_result['features'][feature]:.2f}")</pre>
    print("\n" + "="*50)
else:
    print("Failed to evaluate sample.")
```



## STEP 8: TESTING WITH RANDOM SAMPLE

\_\_\_\_\_

\_\_\_\_\_\_

RANDOM SAMPLE EVALUATION (Index: 4461)

\_\_\_\_\_\_

Actual Failure: No
Predicted Failure: No
Failure Probability: 0.0005

ANOMALY DETECTION RESULTS:

Isolation Forest Normal (Score: 0.06) Local Outlier Factor Normal (Score: -1.14) K-Nearest Neighbors (KNN) Normal (Score: 0.78)

RISK ASSESSMENT:

Risk Score: 15.0 Risk Level: Low

KEY FEATURE VALUES:

Tool wear [min] 195.00
Power 50573.60
Process temperature [K] 310.50
Rotational speed [rpm] 1642.00
Torque [Nm] 30.80

\_\_\_\_\_

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STEP 9: SAVING MODELS

All models and enhanced dataset saved successfully!