

	Class	Pin	Name	Type	Array	Init value	Attribute	Description
1	VAR_INPUT	0	XPOSIN	INT	No		..	
2	VAR_INPUT	1	YPOSIN	INT	No		..	
3	VAR_INPUT	2	ZPOSIN	INT	No		..	
4	VAR_EXTERNAL		XPos	INT	No		..	
5	VAR_EXTERNAL		YPos	INT	No		..	
6	VAR_EXTERNAL		ZPos	INT	No		..	
7	VAR_EXTERNAL		XPosAct	INT	No		..	
8	VAR_EXTERNAL		YPosAct	INT	No		..	
9	VAR_EXTERNAL		ZPosAct	INT	No		..	
10	RESULT		StepperFC	BOOL	No		..	Function result

