clock2 - Arduino PLC IDE - C:\Users\cdrea\Developer\Arduino\Projects\clock2\clock2.plcprj - [Engrave_SEQ]

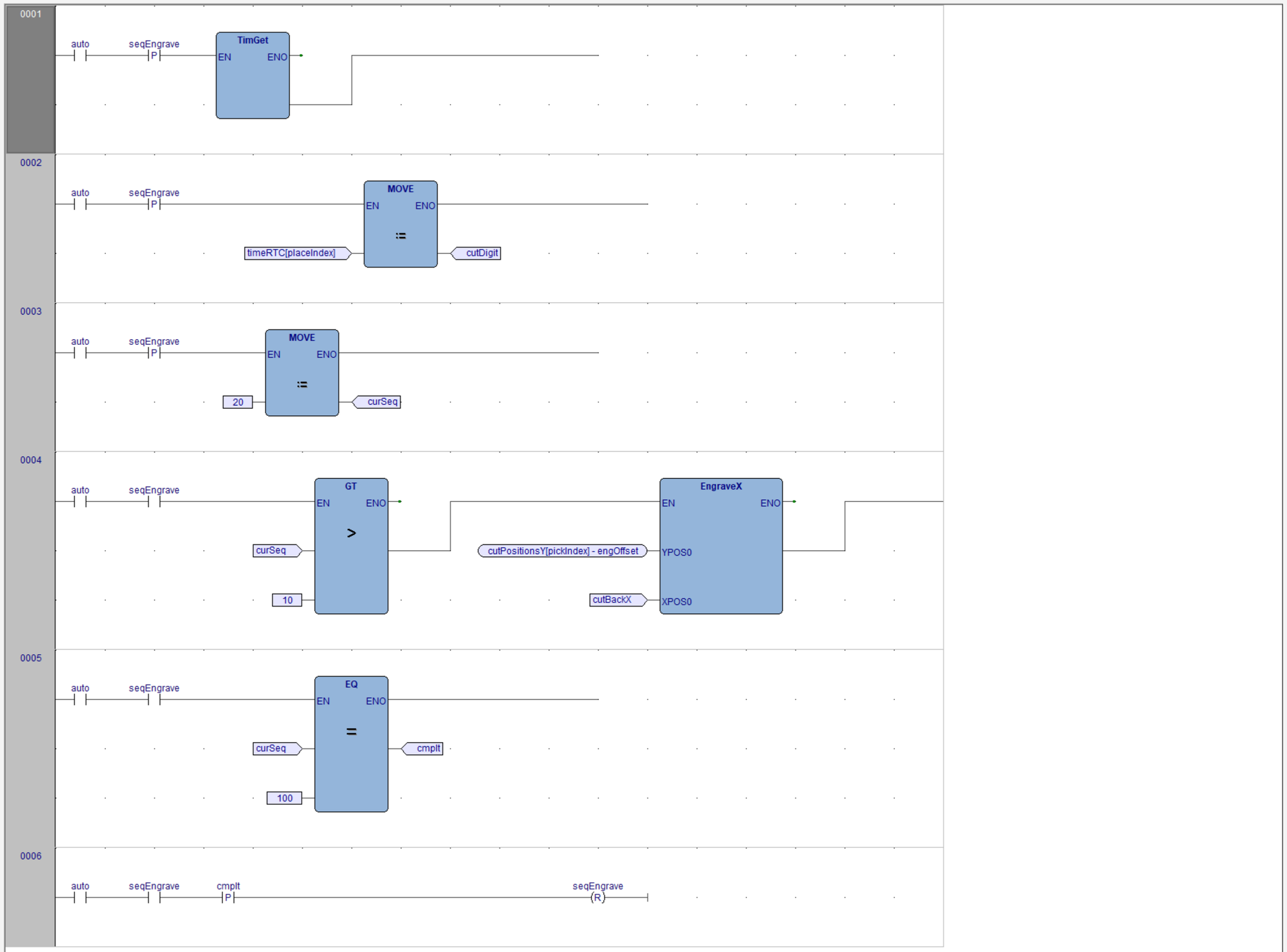
File Edit View Project On-line Debug Scheme Variables Window Tools Help

Project

- clock2 Project
  - Cut_Seq
  - Engrave_SEQ
  - EngraveX
  - Home
  - IndexA
  - init
  - main
  - Pick_SEQ
  - Place_SEQ
  - Push_SEQ
  - Sched
  - StepperFC
  - TimGet
  - Global_vars
    - auto, cmplt, cnt, curSeq, cutBackX, cutDigit, cutFrontX, cutPositionsY, hour0, hour1, laserSeq, manMode, min0, min1, moveSpeed, PB_HOME, PB_START, PB_STOP, PBTimeOff, pickIndex, pickPositionsY, placeClearZ, placedCur, placeIndex, placePositionsY, seqCut, seqEngrave, seqHome, seqIndex, seqPick, seqPlace, seqPush, Solenoids, timeRTC, ZTop
  - I_O_mappings_AO
    - laserPWM
  - I_O_mappings_DIO
    - EnableA, EnableXYZ, laserFull, Sol1, Sol2, Sol3, Sol4
  - SharedVars
    - INPUTS
      - hour, minute, second, XHomeDN, XPosAct, YHomeDN, YPosAct, ZHomeDN, ZPosAct
    - OUTPUTS
      - ADir, APos, ASpeed, XDir, XHome, XPos, XSpeed, YDir, YHome, YPos, YSpeed, ZDir, ZHome, ZPos, ZSpeed
  - Tasks
    - Fast
      - Home, main, Sched, Engrave_SEQ, Cut_Seq, Pick_SEQ, Place_SEQ, Push_SEQ, IndexA
    - Slow
    - Background
    - Init
      - init

Local variables

	Name	Type	Address	Array	Init value	Attribute	Description
1	engOffset	INT	Auto	No	1970	..	



Properties Window

Program: Engrave_SEQ
(ver.1.0.0, LD)
Location: Project
Creation date: 2023-12-16, 09.10
Last modified date: 2023-12-16, 09.50