BASIC ARTICLE SET-UP (RBA)

SAATI

Template Rev. 8

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Loom Number

BASE

STY 336 KM2+1W036 670D 6HS 168G 162CM

Work Order:	N/A	Date Printed:	08/05/2020
SAP Code / Item:	GKE003369C0000DD	Style:	336
RBA Revision No.:	0	QA sample size (yd)	1.5
Revision Date:		Ballistic sample size (yd)	3
Fabric width (in):	65	Speed (RPM):	332
Reed (dents/cm)	6.1	Reed width (in):	67 1/4
Weave type / Pattern	sateen	Draw-in harness	1,2selvedge3,4,5,6,7,8 body
# of Harnesses	8	Draw-in Reed (Ends/dent)	2 per dent
Harness configuration	2 selvedge/8 body	Selvedges Type:	plain
N° total ends (without selvedeges):	2036	Weft count set-point (ppi):	
Warp tension (cN/filo):	50	Actual weft count (ppi):	

Heddle pulling height on dobby curved lever			
First heddle (mm)	89	Last heddle (mm)	52

Heddle pulling height on heddle guide			
First heddle (mm)	135	Last heddle (mm)	135
Shed closing degrees		Auxiliar selvedges closing degrees	
Cutting degrees			

Back rest roller set-up (check both sides)			
Horizontal		Vertical	15
Springs type	BLACK	Temples composition*	2 burr 1 pinwheel

* both sides need to be equal

Rapiers clamps type:			
Upper	serrated	Bottom	serrated

Take-up type			
Press Roller		Sand Roller	orange peel
Pinch Roller Felt			

Spreader Bars			
Upper	spreader	Bottom	smooth

Selvedges type

	# of Ends	Yarn count	Drawing-In	# ends per dent how many dents	Weave type
Left selvedges	24		1,21,2,1,2,1,2	6 ends/4 dents	plain
Right selvedges	24	830 den	1,2,1,2,1,2,1,2	6 ends/4 dents	plain
Dornier left selvedges	N/A				
Left main selvedges	N/A				
Right main selvedges	N/A				
Central selvedges	N/A				

Fabric Design

x		x				x		
	x	x		x	x	x		
	x		x	x	x		x	
x			x				x	

Draw-in

	2							
1						8		8
	2				7		7	
1				6		6		
	2		5		5			
1		4		4				
	2	3		3				
1								

Loom Design

								x
								x
								x
								x

Roll length (yd)	See Work Order

Notes:

Weave 6 inches plain weave on start and finish of roll

Weaving Leader: ....

Production Manager: ....

Technical Office Manager ....