



WORLD
PRECISION
INSTRUMENTS
Instrumenting scientific ideas

INSTRUCTION MANUAL

UMP3 with MICRO2T/4T

UltraMicroPump III

Serial No. _____

www.wpiinc.com

011317

CONTENTS

ABOUT THIS MANUAL	1
INTRODUCTION	2
Notes and Warnings.....	2
Parts List.....	3
Unpacking.....	3
INSTRUMENT DESCRIPTION	4
UMP3 Description.....	4
MICRO2T/MICRO4T Description.....	5
Setting Up the UMP3	8
Setting Parameters.....	13
Selecting System Options	19
Defining a Custom Syringe	21
OPERATING INSTRUCTIONS.....	23
Sending Commands to a Pump	23
Placing a Syringe Before Delivery.....	24
Calibrating a Syringe.....	24
Sample Operational Preparations.....	25
Grouped Operations.....	28
Computer Control.....	29
MAINTENANCE	30
Storage	30
ACCESSORIES.....	31
Syringes.....	31
Additional Accessories.....	32
Replacement parts	32
TROUBLESHOOTING	32
SPECIFICATIONS.....	34
REFERENCES	34
APPENDIX A: USING TEFLON TIPPED SYRINGES.....	34
APPENDIX B: NANOLITER 2010/MICRO2T OR MICRO4T VOLUME SETTINGS.....	35
Setting the Correct Volume on the MICRO2T/MICRO4T.....	35
DECLARATION OF CONFORMITY	36
INDEX.....	38
WARRANTY	39
Claims and Returns	39
Repairs.....	39

ABOUT THIS MANUAL

The following symbols are used in this guide:



This symbol indicates a CAUTION. Cautions warn against actions that can cause damage to equipment. Please read these carefully.



This symbol indicates a WARNING. Warnings alert you to actions that can cause personal injury or pose a physical threat. Please read these carefully.

NOTES and TIPS contain helpful information.



Fig. 1—The UMP3 is mounted on WPI's M3301 micromanipulator and TB-1 stand (not included). The syringe with luer μ Tip (not included) is mounted on the UMP3. The MICRO2T/ MICRO4T controller is a touch screen device for precision microinjection.

INTRODUCTION

WPI's **UltraMicroPump III (UMP3)** uses microsyringes to dispense nanoliter sample volumes. Microsyringes are easily installed by placing the syringe barrel into the UltraMicroPump's clamps. UltraMicroPump accepts syringes from 0.5 μ L to 250 μ L.

With its microprocessor controller, **MICRO2T** (or **MICRO4T**), this versatile injector can be useful for a wide range of applications including intracellular injection, micro delivery of biochemical agents or dyes, cell separation and *in vitro* fertilization. The pump can be mounted directly onto a stereotaxic frame or micromanipulator.

Operating parameters for the **UltraMicroPump** are set with the **MICRO2T/MICRO4T**. Up to four pumps may be independently controlled. User-defined operating parameters are stored in "non-volatile" memory for instant recall when the unit is powered on.

An optional foot switch can be plugged into an 3.5mm connector on the rear of the controller for "hands free" start /stop operation.



Fig. 2—UMP3 is shown mounted to stereotaxic frame (not included).

Notes and Warnings



CAUTION: Do not apply solvents or oils to any part of the **UltraMicroPump**.



CAUTION: This instrument is **not autoclavable**.



CAUTION: Do not disassemble. There are no serviceable parts inside either the **UMP3** or the **MICRO2T/MICRO4T** controller.



CAUTION: Always hold **UltraMicroPump** by the main body or mounting bar. Do not swing or carry the **UltraMicroPump** by its cable.



CAUTION: Use of gas-tight syringes on the **UMP3** is not recommended for syringes above 250µL as this can damage the motor. Please use liquid-tight syringes for applications that require volumes greater than 250µL.



CAUTION: Do not attempt to inject more fluid volume than is in the syringe. This can damage the syringe and seize the pump.



CAUTION: Do not autoclave. Sterilize with EtO or by wiping the exterior with alcohol or Cidex (WPI# 7364).



CAUTION: Do not wash or lubricate the pump head.

Parts List

After unpacking, verify that there is no visible damage to the instrument. Verify that all items are included:

(1) **UMP3** UltraMicroPump III

(1) **MICRO2T** 2-Channel or **MICRO4T** 4-Channel Controller

(1) Accessory Kit, including:

- 12V Power Supply
- Power Cable
- Phillips screwdriver #0

(1) Instruction Manual

NOTE: If a **UMP3** is ordered alone, it does not include the **MICRO2T/MICRO4T** Controller. The kits (**UMP3-1**, **UMP3-2**, **UMP3-3**, **UMP3-4**) include a controller. **UMP3-1** includes one **UMP3** pump, **UMP3-2** includes 2 **UMP3** pumps, etc.

For a list of microsyringes available from WPI, see "Syringes" on page 31.

Unpacking

Upon receipt of this instrument, make a thorough inspection of the contents and check for possible damage. Missing cartons or obvious damage to cartons should be noted on the delivery receipt before signing. Concealed damage should be reported at once to the carrier and an inspection requested. Please read the section entitled "Claims and Returns" on page 39 of this manual. Please contact WPI Customer Service if any parts are missing at 941.371.1003 or customerservice@wpiinc.com.

Returns: Do not return any goods to WPI without obtaining prior approval (RMA # required) and instructions from WPI's Returns Department. Goods returned (unauthorized) by collect freight may be refused. If a return shipment is necessary, use the original container, if possible. If the original container is not available, use a suitable substitute that is rigid and of adequate size. Wrap the instrument in paper or plastic surrounded with at least 100mm (four inches) of shock absorbing material. For further details, please read the section entitled "Claims and Returns" on page 39 of this manual.

INSTRUMENT DESCRIPTION

UMP3 Description

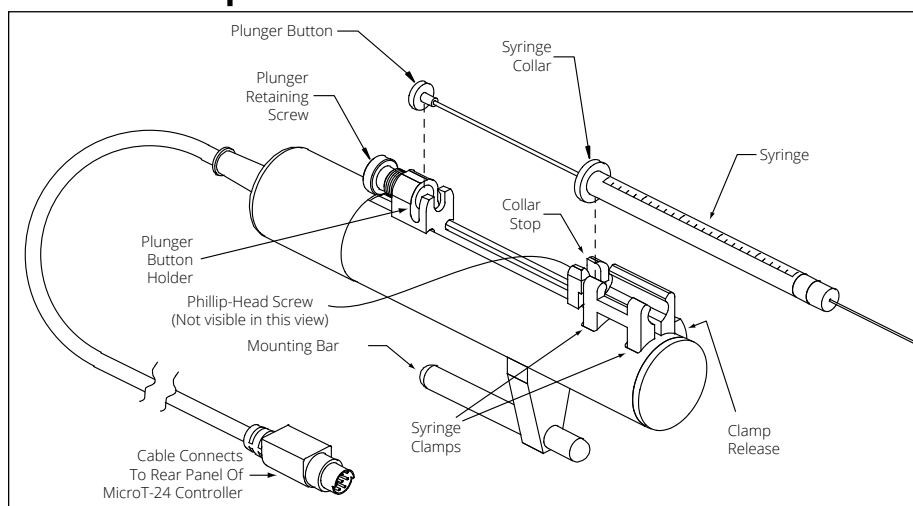


Fig. 3—The parts of the pump are labeled

Collar Stop—The syringe fits into the Syringe Clamp so that the Syringe Collar fits snugly against the Collar Stop. Always check the Collar Stop to verify that the syringe is held firmly. If necessary, adjust the collar stop placement using the Phillips head screw. Adjustment allows for ease of removal without damage to glass syringes.

Syringe Clamps—These clamps hold the syringe.

Clamp Release—Depress the Clamp Release Button to open the Syringe Clamps. To close the Syringe Clamps, let go of the Clamp Release Button.

Plunger Button Holder—The Plunger Button on the syringe fits into the Plunger Button Holder.

Plunger Retaining Screw—Tighten the Plunger Retaining Screw to hold the Plunger Button in place. Do NOT overtighten. The Plunger Retaining Screw should only be finger-tight.

Mounting Bar—This small rod is used for mounting the pump in a stereotaxic frame or on a micromanipulator.

- Cable Connector**–Plug the Cable Connector into the rear panel of the **MICRO2T/MICRO4T** Controller.
- Phillip-Head Screw**–This screw is used for collar stop adjustment. See “Collar Stop Adjustment” on page 9

MICRO2T/MICRO4T Description

The **MICRO2T/MICRO4T** is used to control up to four **UMP3** pumps. This unit is available in both 2-channel (**MICRO2T**) and 4-channel versions (**MICRO4T**). The 4-channel controller may operate in either 2- or 4-channel modes. See “Selecting Number of Channels” on page 19.



Fig. 4—The MICRO2T touch screen controller shows the two channel command screen.

Pump Information Display

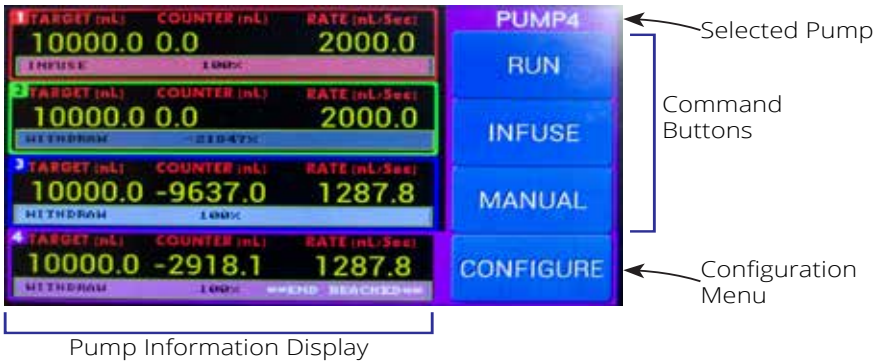


Fig. 5—The Command screen provides pump information and has buttons to control the pumps. A 4-channel Command screen is shown.

Selected Pump—Touch one of the pump data displays in the Pump Information Display area to select a pump. The selected pump may be controlled using the command buttons or setup using the *Configure* button.

Command Buttons—The three command buttons are used to control the selected pump (or pumps if they are grouped).

- **Run** starts the programmed sequence for the selected pump. The syringe delivery sequence is established through the Configuration screen. While the pump is running, the border of the pump's information display flashes to indicate which pump is running. As soon as you press *Run*, the button changes to *Stop*. To pause a running delivery sequence, tap the *Stop* button briefly. The button changes to *Resume*. Press the button again, and the delivery sequence will finish the programmed volume delivery. To stop a delivery and reset the program, press the *Stop* button for a second. The delivery will be cancelled and the unit will be ready for a new delivery.
- **Direction** toggles the direction of the selected pump between infuse and withdraw. When the direction button is pressed, the selected pump's information display updates with the new direction of travel.
- **Manual** gives you direct control of the selected pump. Press *Manual* to command the selected pump to travel in the direction and speed configured. When you release the button, the pump stops.

Configuration Menu—Press *Configure* to access the Configuration screen for the selected pump. Parameters which may be set include the target volume, volume counter, rate of delivery, type of syringe, drive mode, units of delivery and grouping status. (See "Setting Parameters" on page 13.)

Pump Information Display—This area shows information about each pump connected to the controller. The 2-channel and 4-channel displays are a little different.



Fig. 6—The pump display area on the 4-channel display shows vital information for each pump attached to the controller.

The 4-channel Command screen shows (Fig. 6):

- Pump number in the upper left corner
- Grouped status. When grouped, a G appears next to the target volume. If it is not grouped, the G disappears.
- Target volume for dispensing (nL)
- Counter showing the volume dispensed or volume remaining in the syringe (nL)
- Infusion rate (nL/sec or nL/min)
- Infuse or Withdraw mode
- Indicator bar showing the percentage of volume left in the syringe. Messages are also displayed in this area.



Fig. 7—The pump display area on the 2-channel display shows some additional information.

The display for the 2-channel mode (Fig. 7) includes everything on the 4-channel display, plus:

- Delivered volume (nL)
- Mode: Grouped, Non-grouped, Disabled is spelled out more clearly on the 2-channel display
- Time (sec) pump has run
- A graphical representation of the syringe showing the percentage of volume left in the syringe

TIP: Use the pump's Navigational screen if you need to place a syringe in a specific position before an actual volume delivery. The Navigation screen is accessed by pressing the pump display for 2 seconds. See "Placing a Syringe Before Delivery" on page 24.

Back Panel of MICRO2T/MICRO4T

NOTE: Throughout this book, we will use the 2-channel Command screen, so that we can see all the information that may be displayed. If you are using the 4-channel mode, your Command screen will look like the one in Fig. 6.

The back of the **MICRO2T/MICRO4T** had all the electrical connection ports and the power switch.



*Unit shown is a 2-channel. The 4-channel option has four ports for connecting UMP3 pumps.

Fig. 8—The rear panel of the MICRO2T/MICRO4T controller has the power switch and the connection ports for the power, the pumps (2 or 4), a foot switch and for computer control via USB.

Setting Up the UMP3

1. Mounting the Pump

The **UltraMicroPump** can be mounted directly onto a stereotaxic frame or a micromanipulator, using the mounting bar (Fig. 3). The mounting bar may be unscrewed and repositioned, if necessary. Two positions are available on the under side of the **UMP3** (Fig. 9).

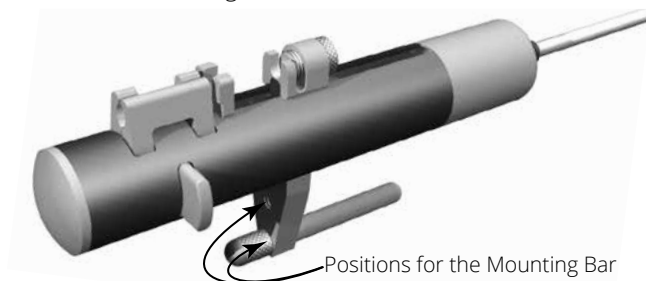


Fig. 9—Unscrew the mounting rod to reposition it.

WPI's **UMP3** fits directly into most standard stereotaxic frames. The **UMP3** mounting bar diameter is 7.90mm (0.311 in.). For example, **UMP3** fits directly into Kopf Standard 900 series frames (in place of 1770 electrode holder).

2. Connecting the Controller

Plug the **UltraMicroPump** cable into one of the **UMP3** connection ports on the back of the **MICRO2T/MICRO4T** controller (Fig. 8). If you have the 4-channel controller, you may connect up to four pumps for independent (or grouped) control. The 2-channel model of the controller allows one or two pumps to be controlled independently or simultaneously.

3. Connecting the Controller and Powering Up

1. Plug the power supply into the power supply port on the rear panel of the **MICRO2T/MICRO4T** (Fig. 8).
NOTE: The switchable power supply included with the controller automatically senses input line voltage between 100 and 240 V and converts it to 12V.
2. Connect the power cord to the power supply, and plug it into an electrical outlet.
3. If the foot switch (WPI# 13142, not included) is needed, plug it into the foot switch port on the rear panel of the **MICRO2T/MICRO4T** controller.
4. The power switch is located on the rear panel of the **MICRO2T/MICRO4T**. Switch the **MICRO2T/MICRO4T** on and verify that the LCD screen is illuminated.

NOTE: Before operating the **UltraMicroPump**, you must set the end of travel limits of the pump and enter the parameters into the **MICRO2T/MICRO4T** controller. See "Setting Pump End of Travel Limits" on page 15 and "Setting Parameters" on page 13.

4. Mounting the Syringe

Syringes may be filled manually before mounting in the **UltraMicroPump** or filled by using the withdraw function on the Pump Navigation screen. See “Placing a Syringe Before Delivery” on page 24.

1. Place the plunger button of the syringe into the plunger button holder (leaving the plunger retaining screw loose).
2. Then, place the syringe collar into the collar stop (Fig. 3).

NOTE: Be careful not to damage the syringe collar during this installation.

4. Gently tighten the plunger retaining screw so that the plunger button is secure when the pump is activated. This allows for zero volume error during pump operations.

Axial Needle Alignment

In order to maintain a good syringe needle alignment (particularly along the same axis of the supporting bar), rotate the syringe body while placing it into the two clamps. This allows the syringe to seat properly and aligns it along the body of the pump for minimal slant offset.

If the collar stop clamp is too tight or too loose, the syringe needle alignment may be inaccurate.

Collar Stop Adjustment

If the collar stop is too tight to allow the syringe collar to insert easily, adjust it.

1. Locate the Phillips-head adjustment screw for the collar stop. It is located immediately below and behind the collar stop, in the groove with the long drive screw. (See Fig. 10.)

NOTE: The plunger button holder may need to be retracted to access the adjustment screw.



Fig. 10—The UMP3 collar stop adjustment is located in the groove on top of the UMP3.

2. With the #0 Phillips screwdriver, loosen this screw slightly (about 0.5 to 1 mm) to allow for a thicker collar. If necessary, grasp the collar stop and wiggle it backwards to move it.
3. Once the stop is backed out, adjust for a tight fit so the syringe body does not move when placed into the holder.
4. Gently re-tighten the screw in the new position.

Choosing a Syringe

Choosing the most appropriate syringe for an injection is relatively straightforward. The UMP3 pump effectively executes a series of very small discrete steps which are added together to equal the final volume of an injection. Because of this, volumetric error is minimized as the inside diameter of the syringe is reduced. For the greatest accuracy, choose a syringe with the smallest ratio of volume to scale length that is practical for the application.

When choosing a syringe, keep these two rules in mind:

- Inject more than 5% of syringe volume—Choose the syringe to inject no less than 5% of its volume at one time. The overall accuracy of the syringe is usually no greater than $\pm 3\%$, and the syringe's internal diameter may deviate from location to location along the length of the syringe interior.

For example, a 100 μ L syringe may be used for injections on the **UMP3** to volumes of 5 μ L (5000nL) and higher with high precision and repeatability. Expecting this 100 μ L syringe to inject less than 1 μ L may prove difficult.

- 10 Step Rule—The **MICRO2T/MICRO4T-UMP3** system uses a stepper motor to move the syringe piston forward to inject the volume. It is best to allow the motor to step forward at least 10 steps to prevent volume errors when injecting. Step no less than 10-100 steps for an entire single injection.

For example, when using a 10 μ L syringe, a 1-step movement of the motor injects 0.5276nL. Two steps injects 1.055nL. This may or may not be acceptable as the total error may exceed 1nL or nearly 0.1%. In this case, two steps is probably not enough resolution to accurately control the volume. Using this 10-step rule, the minimum acceptable injectable volume from this 10 μ L (10,000 nL) syringe is $0.527.6\text{nL} \times 10$ or 5.276nL.

NOTE: Each type of syringe yields a different value depending on its inside diameter and the volume per step. The **MICRO2T/MICRO4T** calculates the minimum volume and displays it on the Syringe Selection screen. For more information on syringes, see “Syringe Types” on page 12.

To select a syringe or change a syringe type:

1. Select the appropriate pump channel by tapping the desired channel on the display.



Fig. 11—Channel 1 is selected, and PUMP1 is shown with a blue field behind it in the upper right corner of the display screen.

2. Press the *Configure* button to access the Configuration screen for the selected channel.



Fig. 12—The Configuration display shows the selected syringe type (Type 8) in the center of the screen.

3. Tap the *Selected Syringe* field to open the syringe selections screen for the active pump. The Syringe Selection screen displays the minimum recommended dispensable volume and the maximum injection rate.



Fig. 13—The Syringe Selection screen allows you to choose from 10 default syringes and 3 user-defined syringes.

4. Use the *Up* and *Dwn* buttons to scroll through the list of available syringes. The present selection is highlighted on the table. To select another syringe type, just touch the line corresponding to the desired syringe to highlight it. Then, it becomes the active selection. Then, press *Back* to save your selection. The syringe table has 9 syringe types and a NL type, which is for use with the Nanoliter 2010 pump. In addition, you may define three custom syringes. See “Defining a Custom Syringe” on page 21.

NOTE: If you are using the **MICRO2T/MICRO4T** with a **NANOLITER2010** pump, select the NL syringe type.

Syringe Types

The volume per step and rate data for ten microsyringes are stored in **MICRO2T/MICRO4T** controller's memory. Three locations are available to store custom syringe parameters. See "Defining a Custom Syringe" on page 21.

Type	Syringe Volume	Scale Length (mm)	ID (mm)	Max. Rate nL /sec	Max. Rate Microstep nL /sec
1	0.5 µL	54.1	0.1085	33	1
2	1.0 µL	54.1	0.1534	66	2
3**	5 µL	54.1	0.343	329	14
4	10 µL	54.1	0.485	657	29
5	10 µL	60	0.4607	593	29
6	25 µL	60	0.73	1482	66
7	50 µL	60	1.03	2963	132
8	100 µL	60	1.46	5927	265
9	250 µL*	60	2.3	14817	659
NL	Nanoliter2010†	25	0.48 plunger in 0.50 glass	884	115
A, B, C	User Defined			custom rate‡	
**	ILS005		0.4856		

* Gas-tight syringes are not recommended for **UMP3** in these volumes. Instead, use a liquid-tight syringe to prevent drive motor damage or stalling.

** The ILS005 5µL syringe must be defined as a custom syringe with a length of 28mm.

† WPI's **Nanoliter 2010**, a nanoliter injector for the 2-70nL range, comes with its own simple controller but may also be driven by the **MICRO2T/MICRO4T**. For more information, ask about WPI # **NANOLITER2010**.

‡ The custom syringe rate maximum is calculated internally and is determined by the volume and length in relation to the maximum achievable motor speed.

Syringe Stroke Length

The delivery of the **UMP3** is based on 60mm or 54.1mm syringes. Please note which syringe length you are using. You may need to adjust the syringe length.

Maker	Syringe	Stroke Length	Use Type
Hamilton	1700 Series, 10µL	60 mm	5
Hamilton	700 Series 5 µL ,10 µL	54.1 mm	3, 4
Hamilton	7000 Series	60 mm	A, B, C*
SGE	0.5 µL – 10 µL	54.1 mm	1, 2, 3, 4
ILS 5 µL Luer tip	ILS005	28 mm	A, B, C
SGE, Hamilton 700, Hamilton1700	25 µL – 500 µL	60 mm	6-9
WPI	FlexiFil™	54.1 mm	4
WPI	NanoFil™	60 mm	5

Not all syringes from a particular series or manufacturer are usable on the **UMP3**.*

The minimum delivered volume depends on the syringe size. The actual volume delivered is divisible by the volume per step. For example, using a syringe with a volume per step of 1nL, actual delivered volume for the given set volume is listed below.

Volume Set	Actual Volume Delivered
0-0.9999nL	0
1 nL-1.999nL	1nL
2 nL-2.999nL	2nL

Hamilton 7000 Series

Volume (µL)	ID (mm)	nL/Step	Type
0.5	0.1030	0.0265	User defined
1.0	0.1457	0.0529	User defined
2.0	0.2060	0.1058	User defined
5.0	0.3257	0.2645	User defined

Setting Parameters

Before using the **UMP3** pump, you must set the travel limits of the pump and of the syringe and define the program parameters. These are all defined from the Configuration screen for the selected pump. If you have multiple pumps, you will need to configure each one.

Most parameters are stored in memory, even when the controller is powered off. However, the Volume Counters are always set to zero on start up.

Accessing the Configuration Screen

- 1. Select the appropriate pump channel on the Command screen by tapping the desired channel on the display.



Fig. 14—Channel 1 is selected, and PUMP1 is shown with a blue field behind it in the upper right corner of the display screen.

- 2. Press *Configure* to access the Configuration screen for your pump.



Fig. 15—The Configuration screen allows you to set the limits of travel and define parameters for a selected pump.

Calibrating the MICRO2T/4T System Travel Limits

In order to minimize the human error and protect the **MICRO2T/MICRO4T** and **UMP3** system and syringe from possible damage, the controller lets you define certain limits of travel for the **UMP3**. The user calibrates travel limits. These limits are described as follows:

- **End Stop:** The *End Stop* calibration procedure sets the limit for the maximum distance that the **UMP3** plunger carrier can travel in the withdrawn direction. This setting prevents the motor from forcing the plunger carrier to the mechanical limit of the drive mechanism for an extended period of time, in the event the pump is left running unattended. This prevents the possibility of binding the lead screw which can cause the pump to lock up. The ideal location for the *End Stop* limit is just a fraction of a millimeter before the maximum mechanical limit is reached.

The calibration procedure is simple and involves using the controller to manually position the **UMP3** into the fully withdrawn position, and then pressing a button. When the *End Stop* button is pressed, the controller automatically performs the calibration. The calibration should be checked:

- Every time a **UMP3** is newly connected to a **MICRO2T/MICRO4T** controller
- Anytime a **UMP3** is switched to a new channel that was not previously calibrated.

Once the *End Stop* calibration is performed, it is not necessary to do it again, even if the pump is disconnected from the controller as long as it is re-connected to the same channel on the same controller.



CAUTION: IF YOU SUSPECT THAT THE PUMP HAVE BEEN STALLED, THE END STOP CALIBRATION SHOULD BE CHECKED AGAIN.

- **Set Syringe:** The *Set Syringe* calibration defines the location of the maximum volume on the printed scale of the syringe. This calibration is performed with a syringe installed on the **UMP3** pump. It should be performed EVERY time a new syringe is installed onto the **UMP3**, unless the syringe is an identical model to that which was previously used. The operator uses the controller to position the the syringe plunger at the maximum volume position, and then presses a button to record the location in the software.

When these two calibrations are performed, the plunger button holder (See Fig. 3.) of the **UMP3** is confined to a range of travel that is between the "0" and full volume scale markings on the installed syringe. The plunger button holder is further prevented from being forcefully driven into the pump's mechanical limit in the withdrawn position. The procedure to perform each of these two calibrations is described below.

Setting Pump End of Travel Limits

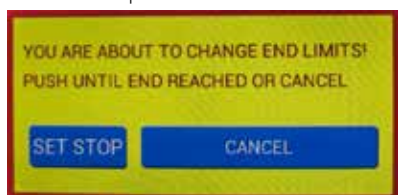
The **MICRO2T/MICRO4T** monitors the location of the syringe plunger. It is important to define the limits of travel before you begin using the pump. This keeps the pump from driving past the mechanical limits of the pump. When you install a pump on a new channel, you must set the stop positions so the controller will properly monitor the pump. Usually this only needs to be done once. But, if the pump is moved to another channel or the pump stalls because of excessive load, you will need to reset the end stops.

1. To access the Configuration screen, select a pump by tapping on the display from the Command screen. Then, click *Configure* for your selected pump. See “Accessing the Configuration Screen” on page 13.
2. Press *Reset Pos* to open the Syringe Stop Definition Screen.



Fig. 16—The Syringe Stop Definition screen lets you define the limits of travel for the pump.

3. Press *End Stop*. A warning message appears indicating that you are about to redefine the stops.



4. To set the new end stop position, press and hold the *Set Stop* button. The pump will continuously withdraw. Continue to press the button until the pump is driving against the mechanical end of travel. The **UMP3** emits a buzzing sound when it reaches its end of travel. You will not damage the pump by doing this. At this point release the button. The pump stops and retracts a short distance from the stop. The Syringe Stop Definition screen appears again, and the travel limits are stored.
5. Press *Back* to return to the Configuration screen. Press *Back* again to return to the Command screen.

Setting the Syringe Travel Limits

Each syringe also has a travel limit that needs to be defined. This range will be inside the mechanical limits of the pump. To define the syringe limits, open the Syringe Stop

Definition screen as we did when we were setting the travel limits for the pump.

1. To access the Configuration screen, select a pump by tapping on the display from the Command screen. Then, click *Configure* for your selected pump. See “Accessing the Configuration Screen” on page 13.
2. Tap *Reset Pos* to open the Syringe Stop Definition screen.



Fig. 17—The Syringe Stop Definition screen has four white navigation buttons used to position the syringe plunger when defining travel limits.

3. Use the four white navigation buttons to position the syringe plunger at the fully withdrawn position. This is the maximum scale reading for the syringe. From this menu, you may Inject or withdraw the pump at two different rates. (Fast and Slow).

	Withdraw	Infuse
Slow		
Fast		

4. Press *Back* to return to the Configuration screen without making any changes or press *Set Syringe* to store the new syringe travel limits. The Configuration screen appears again. The controller calculates the syringe limits based on the original length for the selected syringe type.
4. Press *Back* to return to the Command screen.

Defining Syringe Parameters

The three syringe parameters are also set on the Configuration screen for your selected pump.

1. To access the Configuration screen, select a pump by tapping on the display from the Command screen. Then, click *Configure* for your selected pump. See “Accessing the Configuration Screen” on page 13.



Fig. 18—The three syringe parameters are shown across the top of the Configuration screen.

- **Volume Target** shows the volume in nanoliters that the pump is set to deliver. The predicted volume (PR) is displayed below the set *Volume Target* text field. Whenever a parameter is changed, the controller calculates the actual volume that can be delivered. It is not always possible to deliver the exact desired volume because of the limits of discrete motor steps.
- **Volume Counter** is a reference counter that you can set to any value. It is a real-time volume that has been dispensed on each channel. When the pump is running, this field is not editable. If the pump is not running, you may change this number. It is updated according to the volume added or subtracted from the starting value. The volume counters are always set to zero on start up.
- **Delivery Rate** shows the rate at which the volume is dispensed by the pump. The unit for this parameter can be set to nL/sec or nL/min. The units are set by pressing the corresponding radio button on the Configuration screen. The units are updated on the text box as the unit is selected.



CAUTION: Syringe injection accuracy can vary. Since every syringe in the microliter volume range has its own unique intricacies, verify and calibrate each syringe and log its characteristics for accurate injections. The **MICRO2T/MICRO4T** controller has preset *types* of syringes to very accurately move the plunger button of the syringe a precise distance per injection.

2. To update any of these three parameters, tap the text field. A keypad appears with 0.0 in the text field. Use the keypad to enter the desired value.



Fig. 19—Use the keypad to change the Volume Target. A similar keypad appears when you press the Volume Counter or the Delivery Rate fields.

TIP: If you enter an erroneous value, click *Delete* to clear it. Then, use the keypad to enter a new value.

3. Press *Enter* to store the new value or press *Back* to return to the Configuration screen without saving any changes.

Defining Pump Parameters

The pump parameters define how the selected pump responds. These are set on the Configuration screen for the selected pump.

1. To access the Configuration screen, select a pump by tapping on the display from the Command screen. Then, click *Configure* for your selected pump. See “Accessing the Configuration Screen” on page 13.

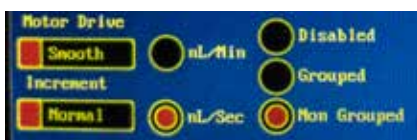


Fig. 20—The bottom left corner of the Configuration window shows pump parameters that may be set.

2. Touch the control to select the **Motor Drive**. The control toggle between *Smooth* and *Max Load*. In order to simplify and to guarantee that the desired rate is achieved, the controller has two options to determine the amount of microstepping needed. The actual microstepping ratio is dependent on the selected syringe and the desired delivery rate.

Motor Drive lets you set the pump to deliver the aliquot volume using the minimum number of microsteps or the maximum number of microsteps that are possible for the selected delivery rate.

- *Smooth* yields the smoothest delivery for the selected rate. It sets the pump to deliver the desired rate with the maximum number of microsteps. Depending on the rate and the syringe geometry, this ratio can change between 256 microsteps per step to full stepping
- *Max Load* yields a more pulsatile flow with a better force delivery. It allows the pump to deliver at the desired rate with the fewest number of microsteps per step. Depending on the rate and the syringe geometry, this ratio can change from full stepping to 256 microsteps per step.

Smooth Delivery	Max Load
Smooth out undesirable pressure pulses when injecting very small volumes or for injections over extended periods of time. Improved precision over <i>Max Load</i> . UMP3 is quieter and has reduced vibration. When undesirable pressure pulsations are observed during injects at a low rate, use a smooth delivery.	More forceful delivery, as much as 15–30% increase over <i>Smooth</i> delivery. For applications that demand maximum torque, such as when using a large volume gas tight syringe, choose <i>Max Load</i> . Faster delivery possible. 15 times faster than <i>Smooth</i> delivery.

3. **Increment** determines how the volume counter is affected when volume is delivered. Tap the control to toggle between *Normal* and *Inverted*. When the *Increment* slider is set to *Normal*, the volume counter increments when injecting and decrements when withdrawing. When the slider is set to *Inverted*, the volume counter decrements when injecting and increments when withdrawing.

TIP: This setting can be used if you want to display the remaining volume in the syringe. Set the toggle to *Inverted* and setting the *Volume Counter* to the volume present in the filled syringe. Every time that volume is delivered the counter is decremented. Then, it shows the volume remaining in the syringe.

4. Tap on a radio button to select the desired units. **Delivery Rate Units** lets you choose between nL/sec and nL/min for the delivery rate.

5. Tap on a radio button to select your mode. **Mode Radio Buttons** determine the pump operating mode.
- *Disabled*—The selected pump is disabled and will not operate. When you return to the Command screen, DISABLED appears over the selected channel.
 - *Grouped*—You can start and stop all grouped pumps concurrently. See “Grouped Operations” on page 28.
 - *Non Grouped*—Non-grouped pumps operate independently.

Selecting System Options

The System Options screen gives you immediate access to basic parameters for your operations. To access the System Options screen:

- On start up, select *System Options* from the main menu.
- From the Pump Configuration screen, press *Options*.

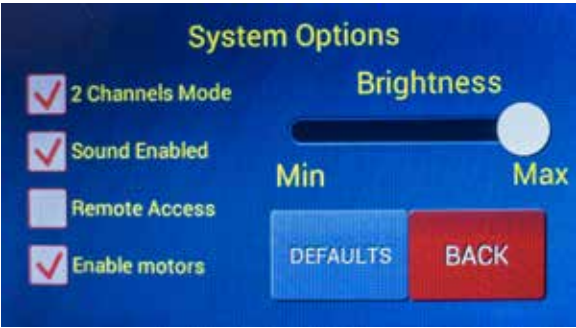


Fig. 21—The System Options screen allows you to set basic system parameters for operations. It also lets you revert to the factory default setup.

NOTE: Most parameters are stored in memory, even when the controller is powered off. However, when the unit is powered on, *Remote Access* is always disabled, and the pump drive motors are always enabled.

Selecting Number of Channels

The **MICRO2T/MICRO4T** is used to control up to four **UMP3** pumps. This unit is available in both 2-channel and 4-channel models. The controller may operate in either 2- or 4-channel modes.

Model	Use 2-Channel Mode	Use 4-Channel Mode
MICRO2T 2-Channel	Always use the 2-Channel mode.	If this mode is selected, pumps 1 and 2 are disabled.
MICRO4T 4-Channel	Select this mode when using one or two pumps. This allows you to see more data on screen. If you choose 2-channel mode on a MICRO4T , only pumps 3 and 4 display on screen	Select this mode when using three or four pumps. See limited data for up to four pumps on one screen.

Select the *2-Channel Mode* check box to enable two channel mode. To view all four channels on the Command screen, unselect the check mark in the check box. Press *Back* to save the setting and bring up the Command screen.

Disabling Sound Feedback

To disable all audio feedback from the **MICRO2T/MICRO4T**, unselect the *Sound Enabled* check box. To re-enable the controller sounds, select the *Sound Enabled* check box. Press *Back* to save the setting and bring up the Command screen.

Enabling Remote (Computer) Access

Remote control of the **MICRO2T/MICRO4T** is available through the USB port on the back of the controller using a terminal access program on a computer. Before the controller can receive commands from a computer, remote access must be enabled. By default, this is disabled. To enable remote access, select the *Remote Access* check box. Press *Back* to save the setting and bring up the Command screen.

Remote access is always disabled when the **MICRO2T/MICRO4T** is powered up. If you power the unit off, you will need to reset this parameter in order to operate with remote access. See “Computer Control” on page 29.

Disabling Motors

For applications where a low electrical noise environment is necessary, you may turn off the drive electronics to the motors until you need to use them. When the motors are commanded to move in any other screen, the motors automatically re-enable themselves.

To disable the drive motors on the **UMP3** pumps, unselect the *Enable Motors* check box. To enable the motors again, select the *Enable Motors* check box or command the motors to move from one of the other screens, like the Command screen or the Pump Navigation screen. Press *Back* to save the setting and bring up the Command screen.

The drive motors are always enabled when the **MICRO2T/MICRO4T** is powered up.

Setting Screen Brightness

You may adjust the brightness intensity of the unit's display by using the Brightness slider. Press *Back* to save the setting and bring up the Command screen.

Resetting System Defaults

To reset the factory default settings, press *Defaults*. A message appears to confirm that you want to load the default settings.



Fig. 22—Warning message appears indicating that you are about to reload the factory default settings.

Click *OK* to reload the factory defaults or *Cancel* to exit without loading the defaults. Press *Back* to bring up the main menu.

Defining a Custom Syringe

Ten microsyringes with volumes ranging from 0.5µL to 250µL are already preset in the **MICRO2T/MICRO4T**. These include syringe types **1** through **9** and **NL**. See “Syringe Types” on page 12. A microsyringe with a volume other than those preset may be entered as syringe type **A**, **B** or **C**. To define a syringe, you only have to enter the volume and length of your syringe. The controller makes all the step calculations.

To define a custom syringe type:

1. The **MICRO2T/MICRO4T** has three memory locations for a custom syringe (A, B or C). The Syringe Selection screen is accessed from the Configuration screen. To open the Configuration screen for a pump, tap the appropriate pump channel on the display to select the pump. Then, press *Configure*. The Configuration screen for the selected channel appears.



Fig. 23—The Configuration display shows the selected syringe type (Type 8) in the center of the screen.

2. Tap the *Selected Syringe* text field to open the Syringe Selection screen for the active pump. Use the *Up* and *Dwn* buttons to scroll to the customizable syringe types (A, B and C).



Fig. 24—You can define custom syringes using the Syringe Selection screen. Select one of the three user-defined syringe types—A, B or C.

3. Touch the syringe type you want to edit (A, B or C). This highlights the selected syringe. Click *Edit Custom* to open the Custom Syringe Definition screen.



Fig. 25—Use the Custom Syringe Definition screen to define your new syringe type.

4. To modify the volume or length of the syringe, touch the appropriate text box. A keypad appears. If you do not know the length of the syringe, go to step 6.

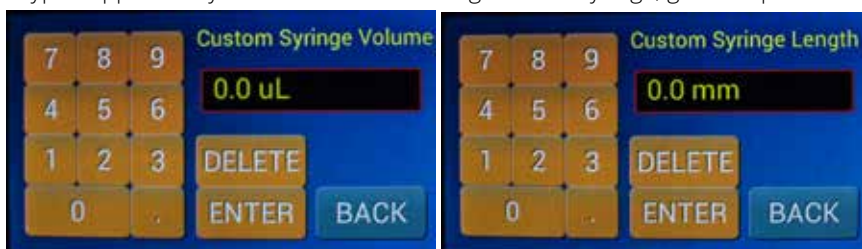


Fig. 26—Use the keypad to enter a new value for the selected syringe parameter.

5. Use the keypad to enter a new value for the selected syringe parameter.
 - Press *Enter* to save the value and return to the previous screen.
 - Press *Back* to return to the previous screen without saving the data.
6. If you don't know the length of your syringe, use the direct measurement method. Instead of using the keypad to enter the length value:
 - a. Place the syringe in the pump.
 - b. Use the four white navigation buttons (*Slow Withdraw*, *Fast Withdraw*, *Fast Infuse*, *Slow Infuse*) on the Custom Syringe Definition screen (Fig. 25) to place the syringe plunger at the fully withdrawn position where the syringe scale reads its maximum value.
 - c. Press *Clear*. This sets the length to zero.
 - d. Use the navigation buttons to place the plunger at the zero reading on the scale. The scale length appears in the *Length* box. Press *Accept*.
 - e. Press *Back* to return to the Syringe Selection screen. The new length displays on the syringe description.
7. Press *Back* to return to the Pump Configuration screen. Press *Back* again to return to the Command screen.

OPERATING INSTRUCTIONS

When the pump runs, an LED on the back of the **UltraMicroPump** illuminates to indicate that the pump is receiving a signal from the controller. As the pump runs, the counter increments as an indication of the plunger's motion.

NOTE: Before operating a pump, it is important to establish the limits of travel. See "Setting Pump End of Travel Limits" on page 15 and "Setting the Syringe Travel Limits" on page 15.

This section provides information on using the **UMP3** with the **MICRO2T/MICRO4T** controller.

- See "Sending Commands to a Pump" on page 23.
- See "Placing a Syringe Before Delivery" on page 24.
- See "Sample Operational Preparations" on page 25.
- See "Grouped Operations" on page 28.

Sending Commands to a Pump



Fig. 27—Use the Command screen to control the pumps.

- *Run* starts the programmed sequence for the selected pump. As soon as you press *Run*, the button changes to *Stop*. To pause a running delivery sequence, tap *Stop* briefly. The button changes to *Resume*. Press the button again, and the delivery sequence will finish the programmed volume delivery. To stop a delivery and reset the program, press *Stop* for a second. The delivery will be cancelled and the unit will be ready for a new delivery.

TIP: Make multiple injections by pressing *Run* again after the pump has stopped.

- *Direction* defines the direction of the selected pump. The button toggles between *Infuse* and *Withdraw*. When the direction button is pressed, the selected pump's information display updates with the new direction of travel.
- *Manual* gives you direct control of the selected pump. Press *Manual* to command the selected pump to travel in the direction and speed configured. When you release the button, the pump stops.

Placing a Syringe Before Delivery

Before beginning an operation, you may precisely position the syringe plunger on the pump. This is accomplished with the Navigation screen. To access a pump's Navigation screen, press that pump's information display for more than 2 seconds. This allows you to navigate and place the syringe in a desired position before an actual volume delivery.

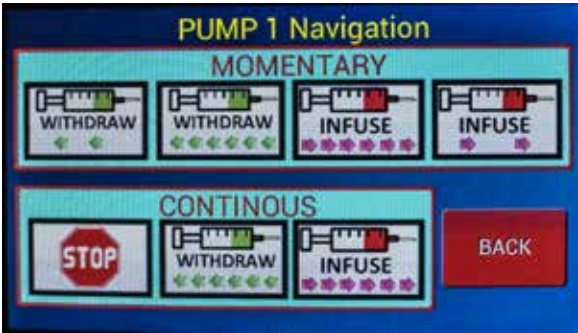






Fig. 28—The Navigation screen lets you manually position the syringe prior to a delivery. Use this screen to inject or withdraw the pump at two different rates. (Fast and Slow).

	Withdraw	Infuse
Slow		
Fast		

The movements can be momentary or continuous.

- Momentary movement lets you control the pump as long as you are pressing the button. When you stop pressing, the movement stops, too.
- In continuous mode, the pump continues to move until you press Stop.

Calibrating a Syringe

Every syringe should be calibrated on the pump that it is being used with. This gives you:

- Verification of the error involved in the injection.
- Confidence that injection is correct.

Errors for micro volume syringes are rated at 1% to 3% of the full-scale volume. So, for a 10 μ L syringe injecting 10 μ L, there may be a maximum error of $\pm 0.3\mu$ L if the injection takes place along the markings on the syringe barrel. When used in a specialized syringe pump like the **UMP3**, this same syringe is now defined by a fixed length and moved by a precision stepper motor. This can offer a very high degree of precision and repeatability. This same 3% error of the 10 μ L syringe can now be calibrated to deliver a reduced error of $\pm 0.5\%$ tolerance or better. We will discuss a couple options for calibrating a syringe.

Volumetric Diameter Measurement Using Calibrated Scope

1. Using a microscope and a calibrated reticle or stage micrometer, inject an amount of water into a hydrated oil droplet
2. Using the reticle, measure the sphere.
3. Calculate the volume of the sphere ($V = [4/3] \times \pi r^3$) in nanoliters using the equation:

$$\text{Volume} = (4/3) \times 3.1415926 \times (D/2)^3 \times 1000 \text{ nL/mm}^3$$

$$D = \text{Diameter in mm}$$

Analytical Balance Measurement of Volume

1. Use an analytical balance to weigh the mass of an injected volume of water.
2. Calculate the volume in nanoliters. For pure water, $1 \text{ g} = 1 \text{ mL}$ at 4°C .

Calibration on the Pump

Once you have an accurate measurement of the dispensed volume, then you can make adjustments using one of the methods below.

- **Method 1:** Compare the injected volume with the actual volume. Then, adjust the volume injected accordingly.
- **Method 2:** Use the A, B or C syringe type and enter the new volume and length.

NOTE: It may be necessary with some syringes to verify injections at different locations along the length of the syringe barrel because there can be variations along the inside length of the glass barrel.

Sample Operational Preparations

1. Setup the **UMP3** and connect it to the **MICRO2T/MICRO4T**. See “Setting Up the UMP3” on page 8.
2. Check the fit and seating of the syringe on the pump head. See “Collar Stop Adjustment” on page 9 for the collar fit.
3. Turn on the **MICRO2T/MICRO4T** using the power switch on the back panel.
4. Tap the introduction screen to access the main menu.

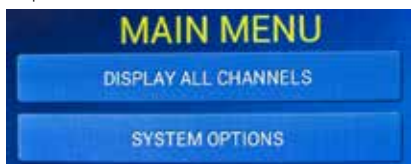


Fig. 29—From the main menu, you can open the Command screen or the System Options screen.

5. Select *Display All Channels* to open the Command screen.



Fig. 30—The Command screen provides real time data on the connected pumps.

6. Select the desired pump by tapping the information display area for that pump. Then, press *Configure* to open the Configuration screen for the selected pump.



Fig. 31—Use the Configuration screen to enter all the parameters and select a syringe type.

7. Enter the volume you would like to dispense into the *Volume Target* field. Always enter the volume in nanoliters. Notice that the predicted volume appears in small text under the *Volume Target* field. If desired, set the *Volume Counter*. Set the desired *Delivery Rate*. See “Defining Syringe Parameters” on page 16
8. Tap the *Selected Syringe* field to choose your *Syringe Type*. See “Choosing a Syringe” on page 10.
9. Tap the *Motor Drive* slider to select either *Smooth* or *Max Load*. *Smooth* sets the pump to deliver the desired rate with the maximum number of microsteps. *Max Load* allows the pump to deliver at the desired rate with the fewest number of microsteps per step. See “Defining Pump Parameters” on page 17.
10. Tap the *Increment* slider to set how the volume counter is affected when volume is delivered. *Normal* sets the volume counter to increment when injecting and decrements when withdrawing. *Inverted* does the opposite. See “Defining Pump Parameters” on page 17.
11. Use the radio buttons to choose the delivery rate units, either *nL/min* or *nL/sec*.

12. Select the grouped option. Disabled pumps will not operate. Grouped pumps start and stop concurrently when any pump in the group is commanded. Non-grouped pumps operate independently when commanded. See “Defining Pump Parameters” on page 17.
13. Press *Back* to return to the Command screen
14. Place a partially pre-filled syringe on the pump.
15. Press on the information display area for the selected pump to open the Pump Navigation screen. Position the plunger button holder to align and capture the syringe plunger without withdrawing any air into the needle tip. Press *Back* to return to the Command screen. See “Placing a Syringe Before Delivery” on page 24.

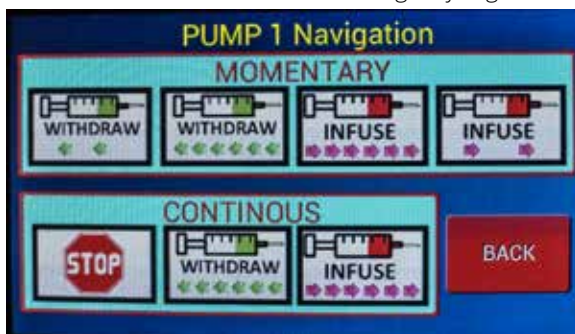


Fig. 32—Use the Pump Navigation screen to position the syringe plunger before delivery.

16. Center the syringe plunger and tighten the carrier screw.
17. Expel some fluid to ensure that there is no air in the syringe needle. To do this, press *Infuse/Withdraw* until *Infuse* appears. Then, press *Manual* briefly.
18. Press *Run* to Infuse the required volume of fluid for the injection or for multiple injections. If you press *Configure* while the pump is running a message appears warning that the sequence has not completed. Press *Back* to complete the sequence or *OK* to stop the sequence and proceed to the Configuration screen.



CAUTION: Be careful not to over run the maximum volume of the syringe or inject more than the total syringe filled volume.

19. Test the injection or prime the carrier play. The plunger carrier has a mechanical play of up to 100 μ m in each direction. This play corresponds to about 32 steps (100 μ m/3.175 μ m/step) of the motor. This should be considered when changing pump directions. This corresponds to 18.48nL on a 10 μ L syringe (34.49 steps/0.5868 nL/step). You need to compensate for this play by moving the carrier a like distance to ensure that the accurate volume is moved.
20. You are ready to begin making injections.

Grouped Operations

Pumps may be grouped so that they start and stop together. Commanding any grouped pump to *Run* initiates all the grouped pumps. However, the pump that is highlighted when the run command is issued becomes the master pump. The other grouped pumps are slaves.

- If the master pump reaches a mechanical limit before the delivery sequence completes, then the master and all slave pumps stop. A short, high pitch tone is emitted when a mechanical limit is reached.
 - If a slave pump reaches a mechanical limit, that slave pump stops, and other grouped pumps continue to run until they complete their sequences or until the master pump reaches a mechanical limit.
1. Complete the operational preparations for each pump that will be grouped. Be sure to set the desired pumps to *Grouped* so that they can run concurrently. See "Calibrating a Syringe" on page 24. Grouped pumps are marked on the Command screen.

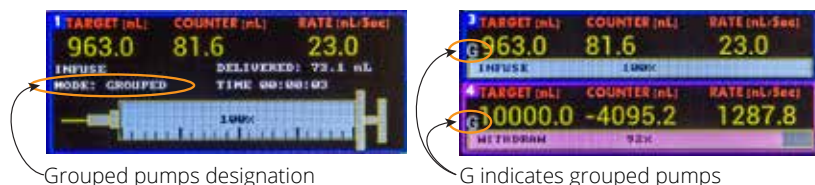


Fig. 33—Grouped pumps are indicated on both the 2 channel (left) and 4 channel (right) Command screens.

TIP: Not all pumps need to be grouped. For example, you could group Pump 1, Pump 3 and Pump 4. In this case, the three pumps would operated together, and pump 2 would remain independent.

2. When you finish setting up the pump and syringe parameters, press *Back* to return to the Command screen.



Fig. 34—Pump 2 is the Master pump, and Pump 1 is the slave in this example.

3. Press *Run* to infuse the required volume of fluid for the injection or for multiple injections. All grouped pumps will begin delivery of their sequences. Each pump will complete delivery of its sequence unless it reaches a mechanical limit or the master pump reaches a mechanical limit. If the master pump reaches a limit, all grouped pumps still infusing will stop.

Computer Control

Serial commands are used to control the **MICRO2T/MICRO4T** via the serial port of a computer using a free USB port.

Serial Commands

All commands are case sensitive. The settings for the serial port are 9600 baud rate, 8 data bits, 1 start bit, and 1 stop bit

Numbers and decimal points are indicated below by the “#” symbol. Enter a carriage return (Enter key on the keyboard) after each command.

Command	Syntax	Notes
Set target volume	V#####	##### - Desired Volume Target in nL. Value can be entered with or without decimal point (Range: 0 to 999999.9)
Set volume counter	C#####	##### - Desired Counter Value in nL. Value can be entered with or without decimal point (Range: 0 to 999999.9)
Set delivery rate	R#####	##### - Desired Delivery Rate in nL/sec or nL/min. Units are set with S and M commands. Value can be entered with or without decimal point (Range: 0 to 999999.9)
Set active pump to infuse direction	I	
Set active pump to withdraw direction	W	
Start delivery from stopped condition or resume from paused	G	
Halt volume delivery	H	Cancels delivery in process
Pause delivery	U	Pauses delivery in process
Set delivery units to nL/sec	S	
Set delivery units to nL/min	M	
Set active pump	L#	# is between 1 and 4
Set mode to non-grouped	N	
Set mode to grouped	P	
Set mode to disabled	D	
Select syringe	T#	# is between 1 and 13. 1–9 for types 1–9, 10 for NL, 11–13 for A, B and C.
Set motor drive to max load	BT	
Set motor drive to smooth	BS	
Set volume counter mode to normal	EN	
Set volume counter mode to inverted	EI	
Display target volume	?V	Response: Target Volume = 10000.0nL OK
Display volume counter	?C	Response: Rate = 200 OK

Command	Syntax	Notes
Display motor drive option	?B	Response: Smooth Drive (Max Load Drive) OK
Display motor counter mode	?E	Response: Normal Counter (Inverted Counter) OK
Display pump mode	?M	Response: Mode: Non-Grouped (Mode: Grouped, Mode: Disabled) OK
Display syringe type	?S	Response: Type 8, 100.0uL, 60.0 OK
Display direction type	?S	Response: Direction: Infuse (Direction: Withdraw) OK
Display rate units	?U	Response: Rate Units: nL/min (Rate Units: nL/sec) OK
Display run mode	?G	Response: Motor State: Stopped (Motor State: Running, Motor State: Paused) OK
Pause script execution	A####	#### is length of beep in seconds/100 Response: PAUSING (while in pause) OK (when finished pause)
Beep	F####	#### is length of beep in seconds/100 Response: BEEP (while beeping) OK (when finished beeping)
Kill command	Z	Ends current command and cancels any pending commands
Blocking start delivery	*G	Same as G command, but it stops accepting any new commands until the commanded delivery is finished at which point it responds with OK. This is useful when host computer wants to ensure delivery is finished before commanding another action.

MAINTENANCE

UltraMicroPump requires minimal maintenance. Regular laboratory cleaning will keep this instrument in optimum operating condition.

Storage

Store the **UMP3** in a sealed plastic bag to prevent dust from accumulating on the drive screw. Excessive dust can cause jams and inadvertent stops.

ACCESSORIES

Syringes

UltraMicroPump III is designed to be used with glass syringes having barrel diameters from 5.5 to 9mm. WPI stocks the following syringes (with replaceable beveled needles):



Syringes with Beveled Needles

Order No.	Volume	Description	O.D. (mm)	Scale length (mm)
SGE0005RN*	0.5 μ L	0.5 μ L 23 ga (0.63 mm), 70mm long needle	8.0	54.1
SGE001RN*	1.0 μ L	1.0 μ L 26 ga (0.47 mm), 70mm long needle	8.0	54.1
SGE005RN	5 μ L	5 μ L 23 ga (0.63 mm), 50mm long needle	8.0	54.1
SGE010RN[†]	10 μ L	10 μ L 26 ga (0.47 mm), 50mm long needle	8.0	54.1
SGE010RNS	10 μ L	10 μ L 26 ga (0.47 mm), 50mm long needle	8.0	54.1
SGE025RN	25 μ L	25 μ L 25 ga (0.50 mm), 50mm long needle	8.0	60
SGE050RN	50 μ L	50 μ L 25 ga (0.50 mm), 50mm long needle	8.0	60
SGE100RN	100 μ L	100 μ L 25 ga (0.50 mm), 50mm long needle	8.0	60

*The syringe capacity is so small that the entire sample is contained within the needle. The plunger extends to the tip of the needle, displacing the full sample during injection — giving the syringe zero dead volume.

[†]The barrel length of this syringe is 17 cm long vs. 10 cm.

Replacement Needles

- RN0005** For syringe SGE0005RN, 23 ga (0.63 mm) 70 mm long
RN001 For syringe SGE001RN, 26 ga (0.47 mm) 70 mm long
RN005 For syringe SGE005RN, 23 ga (0.63 mm) 50 mm long
RN010 For syringe SGE010RN(S), 26 ga (0.47 mm) 50 mm long, 5-pack
RN025 For syringes SGE025RN, SGE050RN, SGE0100RN, 26 ga (0.47 mm) 50 mm long, 5-pack

Syringes with Luer Fitting (No Needle)

Order No.	Volume	Description	O.D.	SCALE LENGTH
ILS005LT	5 μ L	ILS 5 μ L Gas-tight Luer tip	6.5 mm	54.1 mm
ILS010LT	10 μ L	ILS 10 μ L Gas-tight Luer tip	6.5 mm	54.1 mm
ILS025LT	25 μ L	ILS 25 μ L Gas-tight Luer tip	8.0 mm	60 mm
SGE050TLL	50 μ L	SGE 50 μ L Gas-tight Teflon Luer Lock	8.0 mm	60 mm
SGE100TLL	100 μ L	SGE 100 μ L Gas-tight Teflon Luer Lock	8.0 mm	60 mm
SGE250TLL	250 μ L	SGE 250 μ L Gas-tight Teflon Luer Lock	8.0 mm	60 mm

Use of gas-tight syringes above 250 μ L on the UMP3 is not recommended. Please use liquid-tight syringes for applications that require volumes greater than 250 μ L

Hamilton is a trademark of Hamilton Co., SGE is a trademark of Scientific Glass Engineering., ILS is a trademark of Innovative Labor Systeme.

Additional Accessories

13142	Foot switch for MICRO2T/MICRO4T
UMP3	UltraMicroPump III
300033	Adaptor for MICRO2T/MICRO4T to Nanoliter 2010
NL2010MC4	Nanoliter 2010 and MICRO2T/MICRO4T controller
NANOLITER2010	Nanoliter 2010 Injector

Replacement parts

65134	Mounting Bar
65085	Mounting Bar Locking Nut
65141	Plunger Retaining Screw

TROUBLESHOOTING

Issue	Possible Cause	Solution
Pump stalling. Motor can't push syringe plunger.	Needle blockage	The micropipette or the needle might be blocked by a tissue mass in or outside of the needle, or the needle tip may be too small for the programmed injection. Check for normal operation of the pump in air with and without the syringe attached. Too high a delivery rate through a tip that is too small can cause tissue damage and overtax the pump.
	Syringe misalignment	The syringe must be axially aligned to the UMP3 body in the clevises, and the syringe plunger button must be centered in its holder to properly inject along the length of the syringe. A small misalignment of the syringe plunger can cause pulsating waves in the injection and an incorrect amount of delivery.
	Mechanical damage	If the UMP3 plunger carrier is loose (a condition which can be caused by overtravel), the pump must be returned to WPI for repair.
Motor grinds, plunger does not travel.	Channel is improperly programmed	Test the pump in another channel, with the same program parameters.

Issue	Possible Cause	Solution
Pump displays as absent	Loose connection on a pump that's plugged in	Look for a loose connector at the rear of the MICRO2T/MICRO4T , make sure the UMP3 plug is firmly seated. The gray plastic plug should be a flush fit with the connector on the controller. Verify that the pins in the connector are not damaged.
Pump is jammed.	Plunger button has traveled to the extreme edge of the pump and has jammed	<ol style="list-style-type: none"> 1. Place the pump so that the syringe points to the right. 2. Remove the syringe. 3. Program the MICRO2T/MICRO4T: Syringe style 7 (or larger to 9), 2000–5000nL volume, rate of ≥ 2000. 4. Press and hold the right or left arrow key for the direction you want the plunger holder to move in. Quickly tap <i>Manual</i> (Command screen) a couple times to unwind the drive screw tension and move the plunger holder away from the end of its travel. 5. Apply a slight pressure on the plunger carrier in the direction the pump is programmed to move. This can cause mechanical damage to the internal carrier if $>200g$ of force is used. <p>If the holder cannot be moved away from the stop end easily by this method, then contact techsupport@wpiinc.com for assistance. The pump may have to be returned for mechanical disassembly to correct this.</p>
Pump stalling. Motor can't push syringe plunger.	More than 400g is required to push the syringe plunger.	The syringe should not be a gas-tight (<i>i.e.</i> , Teflon-sealed) piston greater than 250 μ L in volume. This syringe type requires more force than the motor can push. If you require a large volume syringe (over 250 μ L), use a liquid-tight plunger.

NOTE: If you have a problem/issue that falls outside the definitions of this troubleshooting section, contact the WPI Technical Support team at 941.371.1003 or techsupport@wpiinc.com.

SPECIFICATIONS

This unit conforms to the following specifications:

UltraMicroPump III

Travel	62mm
Minimum Dispensing Volume	0.58nL/step (syringe dependent))
Linear Motion	6.35µm/step
Plunger Position Error	< 0.5%
Pump Force.....	400g
Syringe Diameters	5.5 to 9.0mm
Maximum Step Rate.....	560 steps/sec (depending on syringe)
Weight	325g (11.4 oz.)
Size	Ø 32mm x 190mm (Ø 1.3 in. x 7.5 in.)
Power Requirements	12VDC, provided by MICRO2T/MICRO4T

MICRO2T/MICRO4T Controller

Power Requirements	12V (1.0A)
Dimensions	12.7 x 15.2 x 8.9cm (5 x 6 x 3.5 in.)
Power Requirements ..	12 VDC from auto-switchable power supply (100-240 VAC input)

REFERENCES

S.B. Mazzone, D.P. Geraghty "Respiratory actions of tachykinins in the nucleus of the solitary tract: effect of neonatal capsaicin pretreatment" (2000) *British Journal of Pharmacology* **129**:6 pp1132-1139.

B.L. Davidson, C.S. Stein, J.A. Heth, I. Martins, R.M. Kotin, T.A. Derksen, J. Zabner, A. Ghodsi, J.A. Chiorini "Recombinant adeno-associated virus type 2, 4, and 5 vectors: Transduction of variant cell types and regions in the mammalian central nervous system" (2000) *Proceedings of the National Academy of Sciences of the United States of America* **97**:7 pp3428-3432.

A.I. Brooks, et al. "Reproducible and Efficient Murine CNS Gene Delivery Using a Microprocessor Controlled Injector" (1998) *Journal of Neuroscience Methods* **80** pp 137-147.

APPENDIX A: USING TEFLON TIPPED SYRINGES

Carefully remove the plunger and its Teflon tip by drawing it out of the syringe barrel.

1. Before inserting the plunger tip into the syringe, pre-wet the Teflon plunger tip and the syringe body interior with water.



CAUTION: Use care in inserting the plunger into the syringe, because the plunger rod may be easily bent.

2. Carefully place the plunger tip into the syringe and gently work the tip down into the body of the syringe using a thumb and forefinger to grasp and push small lengths of the plunger rod into the syringe. Repeat this procedure until the

plunger tip is near the zero mark of the syringe.

3. Draw additional water into the syringe and slowly work the plunger up and down until the plunger tip is cold formed into the syringe and the stiffness goes away. The stiffness of the new plunger tip may require you to move the rod in small increments until the tip is formed enough to actuate by the rods full length.

APPENDIX B: NANOLITER 2010/MICRO2T OR MICRO4T VOLUME SETTINGS

When using the **MICRO2T/MICRO4T** to control injections with the **Nanoliter 2010**, take care when entering the injection volume. The **Nanoliter 2010** injector's volume per step is based on the movement of the plunger wire inside a pulled glass pipette. This plunger moves 0.0005" (12.7 μ m) for each step of the motor. The volume of 2.3nL/step is based on the inside diameter of a 0.5mm pipette and the 12.7 μ m movement of the plunger wire.

Setting the Correct Volume on the MICRO2T/MICRO4T

Since the volume per step is 2.3nL, the volume to be entered on the **MICRO2T/MICRO4T** touch panel must be a multiple of 2.3.

For example, to inject 100nL, the setting on the **MICRO2T/MICRO4T** panel is calculated as $100/2.3$ or 43.47 steps. The motor can only step in whole numbers, so the volume must be adjusted, up or down, to the nearest whole step value.

- Increasing to 44 steps times 2.3 gives a volume of 101.2nL.
- Decreasing to 43 steps times 2.3 gives a volume of 98.9 nL.

One of these two volumes should be used to insure a proper injection. Leaving the value on the **MICRO2T/MICRO4T** at 100nL results in a 98.9nL injected.

Difficulty can arise when the volume value is half or more of the next 2.3nL step. For example, setting the **MICRO2T/MICRO4T** for an injection of 10nL results in an actual injection of 9.2nL, produced by 4 whole steps of the injector. 5 whole steps results in 11.5nL injected. Entering a value of 11.0nL in the controller actually injects only 9.2nL. To avoid this, enter only multiples of 2.3nL when calculating required volumes.

DECLARATION OF CONFORMITY



WORLD PRECISION INSTRUMENTS, INC.

175 Sarasota Center Boulevard
Sarasota, FL 34240-9258 USA
Telephone: (941) 371-1003 Fax: (941) 377-5428
E-mail: wpi@wpiinc.com

DECLARATION OF CONFORMITY

We: World Precision Instruments, Inc.
175 Sarasota Center Boulevard
Sarasota, FL 34240-9258 USA

As the **manufacture/distributor** of the apparatus listed, declare under sole responsibility
that the product(s):
MicroT24 (2CH and 4 CH)

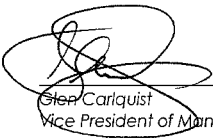
To which this declaration relates is/are in conformity with the following standards or
other normative documents:

Safety:
EN 61010-1:2010
EMC:
EN 61326-2-3:2013, EN 61326-1:2013
EN 61000-3-2:2014, EN 61000-3-3:2013

And therefore conform(s) with the protection requirements of Council Directive
89/336/EEC relating to electromagnetic compatibility and Council Directive 73/23/EEC
relating to safety requirements:

Issued on: **November 1, 2016**


Cliff Bredenberg
Chief Technology Officer


Glen Carlquist
Vice President of Manufacturing



WORLD PRECISION INSTRUMENTS, INC.

175 Sarasota Center Boulevard
Sarasota, FL 34240-9258 USA
Telephone: (941) 371-1003 Fax: (941) 377-5428
e-mail wpi@wpiinc.com

DECLARATION OF CONFORMITY

We: World Precision Instruments, Inc.
175 Sarasota Center Boulevard
Sarasota FL 34240-9258
USA

as the manufacturer of the apparatus listed, declare under sole responsibility that the product:

Title: ULTRA MICRO PUMP 3 (UMP 3)

to which this declaration relates is in conformity with the following standards or other normative documents:

Safety: EN 61010-1:2001
EMC: EN 61326-1: 2006
EN 55011: 1998 + A2: 2002
EN 61000-3-2: 2000
EN 61000-3-3: 2001
EN 61000-6-2: 2001

and therefore conforms with the protection requirements of Council Directive 2004/108/EC relating to electromagnetic compatibility and Council Directive 73/23/EEC relating to safety requirements.

Issued on: February 23, 2007

Mr. Cliff Bredenberg
General Manager

World Precision Instruments, Inc.
175 Sarasota Center Boulevard
Sarasota, FL 34240-9258 USA

Mr. Glen Carlquist
Vice President of Manufacturing

World Precision Instruments, Inc.
175 Sarasota Center Boulevard
Sarasota, FL 34240-9258 USA

INDEX

Symbols

65085 32
65134 32
65141 32
300033 32

A

Accessory Kit 3
alignment 9
analytical balance 25
autoclavable 2
autoclave 3

B

blockage 32

C

cable connector 5
calibrate 17, 24
Cidex 3
clamp release 4
collar stop 4, 9
collar stop clamp 9

D

disassemble 3

E

error 10

F

foot switch 2, 8

G

gas-tight syringes
3, 12, 31, 33

H

Hamilton 31
hydrated oil droplet 25

I

ILS005LT 31
ILS010LT 31
ILS025LT 31
ILS gas-tight syringes 31
intracellular injection 2
in vitro fertilization 2

L

liquid-tight syringe 33
liquid-tight syringes 3, 31

M

Micro4 3
micrometer 25
misalignment 32
mounting bar 4, 8

N

Nanoliter 2010 35
NANOLITER2010 32
NL2010MC4 32

O

oil 2

P

parts list 3
plunger button holder 4
plunger carrier 32
plunger retaining screw 4, 9

power supply 8
pulsations 18

R

reticle 25
returns 4
RN001 31
RN0005 31
RN010 31
RN025 31

S

SGE 31
SGE001RN 31
SGE0005RN 31
SGE010RNS 31
SGE025RN 31
SGE050RN 31
SGE050TLL 31
SGE100RN 31
SGE100TLL 31
SGE250TLL 31
solvents 2
storage 30
syringe clamps 4
syringes 3, 9, 10, 12, 31
syringe stroke length 12

T

Teflon tip 34
troubleshooting 32

U

unpacking 3

WARRANTY

WPI (World Precision Instruments, Inc.) warrants to the original purchaser that this equipment, including its components and parts, shall be free from defects in material and workmanship for a period of one year* from the date of receipt. WPI's obligation under this warranty shall be limited to repair or replacement, at WPI's option, of the equipment or defective components or parts upon receipt thereof f.o.b. WPI, Sarasota, Florida U.S.A. Return of a repaired instrument shall be f.o.b. Sarasota.

The above warranty is contingent upon normal usage and does not cover products which have been modified without WPI's approval or which have been subjected to unusual physical or electrical stress or on which the original identification marks have been removed or altered. The above warranty will not apply if adjustment, repair or parts replacement is required because of accident, neglect, misuse, failure of electric power, air conditioning, humidity control, or causes other than normal and ordinary usage.

To the extent that any of its equipment is furnished by a manufacturer other than WPI, the foregoing warranty shall be applicable only to the extent of the warranty furnished by such other manufacturer. This warranty will not apply to appearance terms, such as knobs, handles, dials or the like.

WPI makes no warranty of any kind, express or implied or statutory, including without limitation any warranties of merchantability and/or fitness for a particular purpose. WPI shall not be liable for any damages, whether direct, indirect, special or consequential arising from a failure of this product to operate in the manner desired by the user. WPI shall not be liable for any damage to data or property that may be caused directly or indirectly by use of this product.

Claims and Returns

Inspect all shipments upon receipt. Missing cartons or obvious damage to cartons should be noted on the delivery receipt before signing. Concealed loss or damage should be reported at once to the carrier and an inspection requested. All claims for shortage or damage must be made within ten (10) days after receipt of shipment. Claims for lost shipments must be made within thirty (30) days of receipt of invoice or other notification of shipment. Please save damaged or pilfered cartons until claim is settled. In some instances, photographic documentation may be required. Some items are time-sensitive; WPI assumes no extended warranty or any liability for use beyond the date specified on the container.

Do not return any goods to us without obtaining prior approval and instructions from our Returns Department. Goods returned (unauthorized) by collect freight may be refused. Goods accepted for restocking will be exchanged or credited to your WPI account. Goods returned which were ordered by customers in error are subject to a 25% restocking charge. Equipment which was built as a special order cannot be returned.

Repairs

Contact our Customer Service Department for assistance in the repair of apparatus. Do not return goods until instructions have been received. Returned items must be securely packed to prevent further damage in transit. The Customer is responsible for paying shipping expenses, including adequate insurance on all items returned for repairs. Identification of the item(s) by model number, name, as well as complete description of the difficulties experienced should be written on the repair purchase order and on a tag attached to the item.

** Electrodes, batteries and other consumable parts are warranted for 30 days only from the date on which the customer receives these items.*

USA

International Trade Center, 175 Sarasota Center Blvd., Sarasota FL 34240-9258
Tel: 941-371-1003 • Fax: 941-377-5428 • E-mail: sales@wpiinc.com

UK

1 Hunting Gate, Hitchin, Hertfordshire SG4 0TJ
Tel: 44 (0)1462 424700 • Fax: 44 (0)1462 424701 • E-mail: wpiuk@wpi-europe.com

Germany

Zossener Str. 55, 10961 Berlin
Tel: 030-6188845 • Fax: 030-6188670 • E-mail: wpide@wpi-europe.com

China & Hong Kong

WPI Shanghai Trading Co., Ltd.
Rm 29a, No8 Dongfang Rd., Pudong District, Shanghai, 200120 PR China
Tel: +86 21 6888 5517 • E-mail: chinasales@china.wpiinc.com

Brazil

Av. Conselheiro Nébias, 756 sala 2611, Santos-CEP: 11045-002, São Paulo Brazil •
Tel: (013) 406-29703 • E-mail: info@brazil.wpiinc.com

Internet

www.wpiinc.com • www.wpi-europe.com • www.wpiinc.cn