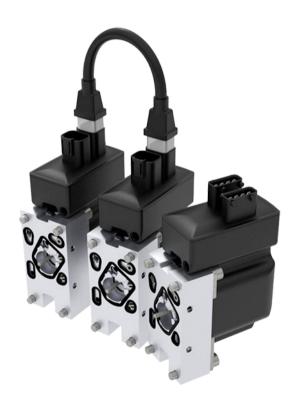




**Technical Information** 

# **Proportional Valves**PVED-CC, Series 5 ISObus





# **Revision history**

# Table of revisions

Date	Changed					
October 2017	Correction - AMP connector	0104				
July 2017	Correction to image 'AMP 2x 4pin AMT Junior Power Timer.'					
February 2016	Literature order number changed.	0102				
February 2016	Parameter overview table, Temperature dependent spool timeout float addon parameter: Range and default updated	0101				
October 2015	ISObus added to the title	0001				
June 2015	First version	0000				





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## **PVED-CC ISObus Introduction**

The PVED-CC Series 5 ISOBUS is a high performance digital actuator for the valve families PVG 32 and PVG 100.

The PVED-CC Series 5 ISOBUS offers CAN bus control through loop cables simplifying the wire harness and build-in intelligence where actuator specific features tailor the actuator behavior to the exact function need.

#### **PVED-CC ISObus code numbers**

Connector type	Code number	Description
DEUTSCH	11107869	PVED-CC
	11007498	4 m cable
	11007531	0.1 m loop cable
	11111916	0.3 m loop cable
	11095622	0.175 loop cable
	11007561	CAN bus terminator
AMP	11107870	PVED-CC
	157B4994	4 m cable with gray connector
	157B4995	4 m cable with black connector
	157B4987	0.1 m loop cable
	11095581	0.175 m loop cable
	11163647	CAN bus terminator with gray connector
	157B4988	CAN bus terminator with black connector



# Operating data overview

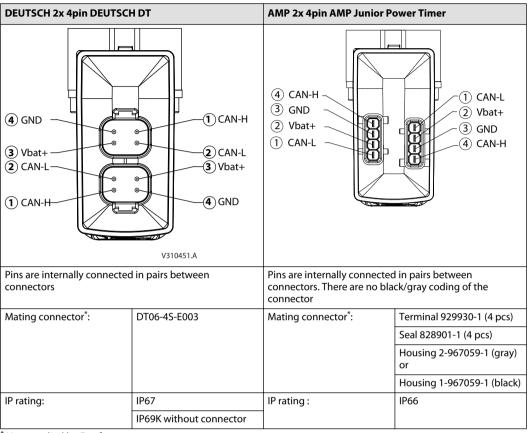
Electrical	Supply voltage (Vbat)	Nominal	11-32VDC			
		Minimum	9VDC			
		Maximum	35.9VDC			
		Maximum ripple	5%			
		Overvoltage	36VDC (max 5 min)			
	Current consumption	Operating	520mA@12VDC			
			260mA@24VDC			
		Neutral - Power state	80mA@12VDC			
			45mA@24VDC			
	Energy consumption	Operating	6.24W@12VDC			
			6.24W@24VDC			
		Neutral - Power state	1W@12VDC			
			1.1W@24VDC			
	CAN bus	CAN bus alive	5.5-36VDC*			
Protocol	ISOBUS	l	ISO 11783 part 7			
	J1939	J1939-21, -71, -73, -81				
CAN bus	Baud rate	250kBaud				
	Physical Layer	ISO11898-2				
Temperature	Ambient temperature	Minimum	-40°C			
		Maximum	90°C			
	Oil temperature	Minimum	-40°C			
		Maximum	90°C			
	Storage temperature	Minimum	-40°C			
		Maximum	110°C			
Hydraulic	Pilot pressure	Pilot pressure				
	Tank pressure	Continues	25 bar			
		Intermittent	40 bar			
	Oil consumption	Electrical de-energized	0 l/min			
		Spool locked position	0 l/min			
		Continuous changing spool position	0.7 l/min			
	Contamination	(ISO 4406)	23/19/16			
	Viscosity	Nominal range	12 – 75 mm <sup>2</sup> /s			
		Minimum range	4.2 – 12 mm <sup>2</sup> /s**			
		Maximum range	75 – 1000 mm <sup>2</sup> /s			
Government regulations	Low Voltage	·	2006/95/EC			
	EMC Directive					
	Safety	Safety				

<sup>\*</sup> PVED communicating on CAN bus but not fully operable

<sup>\*\*</sup> PVED have reduced operating performance



#### Connectors



Not supplied by Danfoss

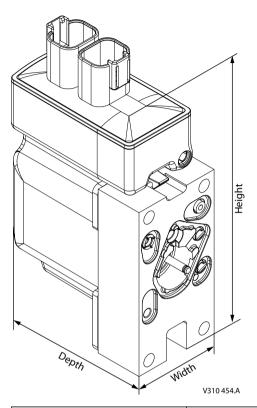
## **LED coloring for PVED-CC Series 5**

## LED lights

Light characteristics	Description
Green constant	No fault - operating
Green flashing 1.5Hz	Power save
Yellow constant	Emergency stop or Hand operation
Red constant	Internal error
Red flashing 1.5 Hz	External error or Float error



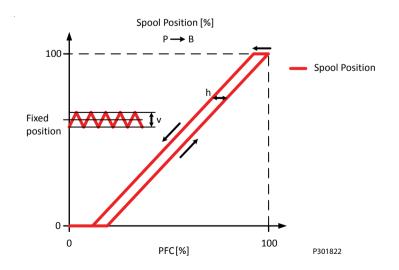
# **Physical dimensions**



Depth		Width		Height *	
85 mm	[3.35 in]	45 mm	[1.77 in]	116 mm	[4.57 in]

<sup>\*</sup> Excluding connector height

# Hysteresis

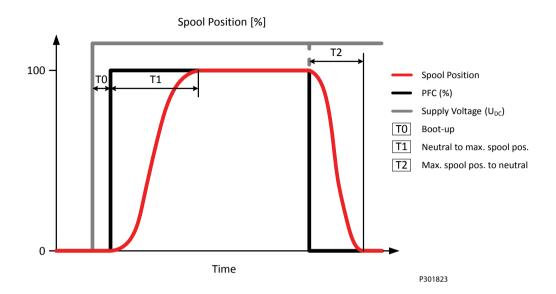


# Definition of hysteresis

Hysteresis (h)	Rated [%]	1.45%
Steady state ripple at constant command signal	Rated [%]	0.29%



## **PVED-CC Reaction times**



## Definition of Step Response

	Nominal
T0 [ms]	440 ms*
T1 at constant PFC command [ms]	177 ms
T2 at constant PFC [ms]	114 ms

 $<sup>\</sup>overline{\phantom{a}}^*$  including Power-On-Self-Test (POST) and safety sub-system initialization



# **PVED-CC ISObus message overview**

Message ID	Message type	DLC	Translation	Direction (from controller)	Timing
0x18EEFFyy*	PVED-CC Address claim on page 9	8	Claim address on CAN bus	Rx	On power-up
0x0CFE3xyy*	PGN: Auxiliary Valve Command on page 10	3 or 8	Auxiliary valve command	Tx	Controller dependent Recommended: 100 ms
0x0CFE1xyy*	PGN: Auxiliary Valve Estimated Flow on page 11	= AVC DLC	Auxiliary Valve Estimated Flow	Rx	Configurable Recommended: 100 ms
0x18FE68yy*	PGN: Vehicle Fluid Temperature on page 12	8	Vehicle fluid temperature	Tx	Controller dependent
0x18FECAyy*	PGN: Diagnostic Message 1 on page 13	8	Active Diagnostic Trouble Code	Rx	1000 ms/event triggered
0x18EAxxyy*	PGN: Diagnostic Message 2 on page 15	3	Previously Active Diagnostic Trouble	Tx	On request
0x18FECByy*	DM2 data on page 16	8	Codes	Rx	On request
0x18EAxxyy*	PGN: Diagnostic Message 3 on page 18	3	Reset of Previously Active Diagnostic Trouble	Tx	On request
0x18EAFFyy*	DM 3 data on page 18	3	Codes	Rx	On request
0x18EAxxyy*	PGN: Diagnostic Message 4 on page 18	6	Freeze Frame Parameters	Тх	On request
0x1CEBxxyy*	DM4 on page 19	8	_	Rx	On request
0x18EAxxyy*	on page 22 Diagnostic Troub		Diagnostic Trouble	Tx	On request
0x18E8FFyy*	DM 11 data on page 23	8	8 Codes		On request
0x18DFFFyy*	PGN: Diagnostic Message 13 on page 23	8	Stop/Start broadcast	Tx	On request

<sup>\*</sup> x = destination address (0x0-0xF), yy = source address

## **PVED-CC Address claim**

Upon power-up the PVED will log onto the CAN bus network by claiming the address is has been given upon parameterization.

## Frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x18EEFFyy*	8	Name							

yy = source address

## Address claim data

Byte 1	0x01	Identity number					
Byte 2	0x00	Name assigned by Danfoss 0x001	Name assigned by Danfoss 0x001				
Byte 3	0x20	Bits 16 to 13:	Identity number				
	0x07	Bits 12 to 1:	Manufacturer Code				
Byte 4		Danfoss = 0x39					
Byte 5	0x08	Bit 8 to 4:	Function Instance (0x00)				
	Bits 3 to 1: ECU Instance (0x0x1)						



Byte 6	0xFF	Function (0xFF)	Function (0xFF)		
Byte 7	0x02	Bits 8 to 2:	Vehicle System (0x01)		
		Bit 1:	Reserved (0x01)		
Byte 8	0x20	Bit 8:	Arbitrary address (0x00)		
		Bits 7 to 5:	Industry Group – Agriculture and Forestry (0x02)		
		Bits 4 to 1:	Vehicle system instance (0x00)		

#### **Commanded address**

Commanded address enables the master to rename the PVED.

Only one PVED with same address can be present at the network at a time.

#### **Frame format**

	Message ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
ВАМ	0x1CECFFyy*	8	BAM	No of byte	25	No of packets	Reserved	PGN		
DT 1	0x1CEBFFyy*	8	Sequence	Name						
DT 2	0x1CEBFFyy*	8	Sequence	Name cont.	New node ID	Reserved				

<sup>\*</sup> yy = source address

Upon receiving new node ID the PVED will perform a reset of itself. After reset it will claim the new address.

## **PGN: Auxiliary Valve Command**

The Auxiliary Valve Command (abbreviated AVC) is the command value sent from a master controller to control the PVED. The PVE will only accept messages with correct node ID and ignore any AVC commands if invalid.

#### **Frame format**

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x0CFE3xyy*	3 or 8**	PFC	Reserved	Valve state	Reserved				

<sup>\*</sup> x = destination address (0x0-0xF), yy = source address

**Transmission rate:** 100ms (recommended)

**Transmission rate range:** Recommended minimum Tx = 10ms

Recommended maximum Tx = AVC Timeout/2

#### **AVC** data

Byte 1*	Port Flow Command	Request port flow as a percentage of full flow Resolution:	0.4%/bit
		Valid range:	0-100%
			0 - 250
			0x00 – 0xFA

<sup>\*\*</sup> Both DLC of 3 or 8 is valid for AVC message. Any other DLC will cause the PVED to raise an error flag.



Byte 2	Reserved (FF)				
Byte 3**	Valve state	Bits 8 and 7:	Fail safe mode – block (0x00) supported		
		Bits 6 and 5:	Reserved		
		Bits 4 to 1:	Valve state:		
			Blocked (neutral) = 0b0000		
			Extend = 0b0001		
			Retract = 0b0010		
			Float = 0b0011		
			Hand operation = 0b1010		
			Emergency stop = 0b1110		
Byte 4	Reserved (FF)				
Byte 5					
Byte 6					
Byte 7					
Byte 8					

<sup>\*</sup> PFC = 0 is interpreted as a neutral command

## Linked fault flags

Fault	SPN	FMI
AVC not recieved within timeout period	298985	19
Invalid data in AVC	520676	19

## **PGN: Auxiliary Valve Estimated Flow**

The Auxiliary Valve Estimated Flow (abbreviated AVEF) is the feedback sent from the PVED to the master controller telling the assumed flow/spool position.

#### Frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x0 CFE1xyy*	3 or 8**	Extend port flow	Retract port flow	Valve state	Reserved				

<sup>\*</sup> x = destination address (0x0-0xF), yy = source address

**Default transmission rate:** 100ms (recommended)

**Transmission rate range:** Minimum Tx = 10ms

Maximum Tx = 10 000ms

<sup>\*\*</sup> In blocked state the value in PFC is ignored

<sup>\*\*</sup> The DLC will follow that of the AVC PGN.



# **AVEF** data

Byte 1	Extend port f	low					
	Estimated flo	w out of extend	d port as a percentage	of full flow			
		Resolution:		1%/bit			
		Offset:		125			
				0x7D			
		Date range:		0-100%			
				125 - 255			
				0x7D - 0xE1			
Byte 2	Retract port f	low					
	Estimated flo	w out of retract	t port as a percentage	of full flow			
		Resolution:		1%/bit			
		Offset:		125			
				0x7D			
		Date range:		0-100%			
				125 - 255			
				0x7D – 0xE1			
Byte 3	Valve state	Bits 8 and 7:	Fail safe mode – 0b0 blocked	and 0b01 is supported but safe state is always			
		Bits 6 and 5:	Reserved				
		Bits 4 to 1:	Valve state:	Block (neutral) = 0b0000			
				Extend = 0b0001			
				Retract = 0b0010			
				Float = 0b0011			
				Hand operation = 0b1010			
				Error = 0b1110			
Byte 4	Reserved (FF)	)	•				
Byte 5							
Byte 6							
Byte 7							
Byte 8							

## **PGN: Vehicle Fluid Temperature**

The Vehicle Fluid Temperature can be used as input for the temperature dependent spool timeout. If the PGN VFT is not received by the actuator within 10000ms the onboard temperature sensor will be used as trigger.

## **Frame format**

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x18FE68yy*	8	Temperature	Data not	of importai	nce				

<sup>\*</sup> yy = source address



# VFT data

Byte 1	Temperature in °Celsius	Resolution:	1 °C/bit		
		Offset:	40		
			0x28		
		Date range:	-40-120 °C		
			0 - 160		
			0x00 – 0xA0		
Byte 2	Reserved (FF)				
Byte 3					
Byte 4					
Byte 5					
Byte 6					
Byte 7					
Byte 8					

## **PGN: Diagnostic Message 1**

The Active trouble code message (abbreviated DM1) is used by the PVED to transmit an active fault onto the CAN bus and give as a periodic status message.

#### **Frame format**

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x18CEFAyy*	8	Lamp status	Flash status	Fault infor	mation		Occurrence counter	Reserved	

<sup>\*</sup> yy = source address

**Default transmission rate:** 1000ms (Can be disabled) / event triggered

## DM1 data

Byte 1	Lamp status	Lamp status								
	Used by controller – not rela	ted to the actuator LEC	)							
	No fault (default state):		0x00							
	Warning and Info type faults:	Amber lamp:	0x04							
	Critical or Severe type faults:	Red lamp:	0x10							
Byte 2	Flash status									
	Used by controller – not related to the actuator LED	Flashing:	0xFF							
Byte 3	Fault information	Bits 24 to 6:	SPN of active fault							
Byte 4		Bits 5 to 1:	FMI of active fault							
Byte 5										
Byte 6	Occurrence counter (OC)	Bit 8:	Conversion method							
		Bits 7-1:	Occurrence counter							
			Number of times the active fault has appeared previously							
Byte 7	Reserved (FF)	•								
Byte 8										



In the event of multiple faults happening simultaneously the PVED will use the Broadcast Announce Message (BAM) transport protocol.

The BAM message size depends on the number of previous faults.

#### Frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x1CECFFyy*	8	BAM	No of bytes	S	No of packets	DM 1 PGN			
0x1CEBFFyy*	8	Sequence	Lamp status	Reserved	Fault 1				Fault 2
0x1CEBFFyy*	8	Sequence	Fault 2 con	it.		Fault 3			
0x1CEBFFyy*	8	Sequence	Fault 4			-	BAM cont.		

<sup>\*</sup> yy = source address

## **Transport protocol from J1939-21**

BAM	Byte 1	BAM					
	Byte 2	Number of bytes					
	Byte 3						
	Byte 4	Number of packets					
		How many messages a	ire sent in the comp	olete BAM			
	Byte 5	Reserved (FF)					
	Byte 6	DM 1 PGN (0x00FECA)					
	Byte 7						
	Byte 8						
Data Transfer DT1	Byte 1	Sequence	Sequence				
		Identification number	Identification number of the BAM message in the BAM sequence				
	Byte 2	Lamp status	Lamp status				
		Used by controller – no	Used by controller – not related to the actuator LED				
		Info or warning type faults:	Amber lamp:	0x04			
		Critical or severe type faults:	Red lamp:	0x10			
	Byte 3	Reserved (FF)					
	Byte 4	Fault information of	Bits 24 to 6:	SPN of fault			
	Byte 5	fault 1	Bits 5 to 1:	FMI of fault			
	Byte 6						
	Byte 7	Occurrence counter	•				
		Number of times the a	Number of times the active fault has appeared previously				
	Byte 8	Fault information of fa	ult 2				
		SPN of fault	SPN of fault				



Data Transfer DT2	Byte 1	Sequence	Sequence					
		Identification number	Identification number of the BAM message in the BAM sequence					
	Byte 2	Fault information of	Bits 24 to 6:	SPN of fault				
	Byte 3	fault 2 cont.	Bits 5 to 1:	FMI of fault				
	Byte 4	Occurrence counter		·				
		Number of times the a	active fault has appe	eared previously				
	Byte 5	Fault information of	Bits 24 to 6:	SPN of fault				
	Byte 6	fault 3	Bits 5 to 1:	FMI of fault				
	Byte 7							
	Byte 8	Occurrence counter	Occurrence counter					
		Number of times the a	Number of times the active fault has appeared previously					
Data Transfer DT3	Byte 1	Sequence	Sequence					
		Identification number	of the BAM message in the BAM sequence					
	Byte 2	Fault information of	Bits 24 to 6:	SPN of fault				
	Byte 3	fault 3	Bits 5 to 1:	FMI of fault				
	Byte 4							
	Byte 5	Occurrence counter						
		Number of times the a	active fault has appe	eared previously				
	Byte 6	BAM continued						
	Byte 7							
	Byte 8							

## **PGN: Diagnostic Message 2**

The Previously Active Diagnostic Trouble Codes (abbreviated DM2) is used to trigger the PVED to transmit all previously active fault onto the CAN bus.

#### Frame format

## Request frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3
0x18EAxxyy*	3	Request PGN LSB	Request PGN MSB	0x00
		0xCB	0xFE	

<sup>\*</sup> xx = destination address (0x80-0x8F), yy = source address

# Response frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x18FECByy*	8	Lamp status	Flash status	Fault inform	mation		Occurrence counter	Reserved	

<sup>\*</sup> yy = source address

## **Transmission rate:**

on request



## DM2 data

Byte 1	Lamp status								
	Used by controller – not rela	Used by controller – not related to the actuator LED							
	No fault (default state):		0x00						
	Warning and Info type faults:	Amber lamp:	0x04						
	Critical or Severe type faults:	Red lamp:	0x10						
Byte 2	Flash status								
	Used by controller – not related to the actuator LED	Flashing:	0xFF						
Byte 3	Fault information	Bits 24 to 6:	SPN of active fault						
Byte 4		Bits 5 to 1:	FMI of active fault						
Byte 5									
Byte 6	Occurrence counter (OC)		•						
	Number of times the active f	Number of times the active fault has appeared previously							
Byte 7	Reserved (FF)	Reserved (FF)							
Byte 8		1							

In the event of Multiple previously active faults the PVED will use the Broadcast Announce Message (BAM) transport protocol.

The BAM message size depends on the number of previous faults.

## Frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x1CECFFyy*	8	BAM	No of bytes	5	No of packets	Reserved	DM 2 PGN		
0x1CEBFFyy*	8	Sequence	Lamp status	Reserved	Fault 1				Fault 2
0x1CEBFFyy*	8	Sequence	Fault 2 con	Fault 2 cont. Fault 3					
0x1CEBFFyy*	8	Sequence	Fault 4				BAM cont.		

<sup>\*</sup> yy = source address

# **Transport protocol from J1939-21**

BAM	Byte 1	BAM
	Byte 2	Number of bytes
	Byte 3	
	Byte 4	Number of packets
		How many messages are sent in the complete BAM
	Byte 5	Reserved (FF)
	Byte 6	DM 2 PGN (0x00FECB)
	Byte 7	
	Byte 8	



Data Transfer DT1	Byte 1	Sequence					
		Identification number of	Identification number of the BAM message in the BAM sequence				
	Byte 2	Lamp status	Lamp status				
		Used by controller – no	Used by controller – not related to the actuator LED				
		Info or warning type faults:	Amber lamp:	0x04			
		Critical or severe type faults:	Red lamp:	0x10			
	Byte 3	Reserved (FF)					
	Byte 4	Fault information of	Bits 24 to 6:	SPN of fault			
	Byte 5	fault 1	Bits 5 to 1:	FMI of fault			
	Byte 6						
	Byte 7	Occurrence counter					
		Number of times the ac	tive fault has appea	red previously			
	Byte 8	Fault information of fau	Fault information of fault 2				
		SPN of fault	SPN of fault				
Data Transfer DT2	Byte 1	Sequence					
		Identification number of	of the BAM message	in the BAM sequence			
	Byte 2	Fault information of	Bits 24 to 6:	SPN of fault			
	Byte 3	fault 2 cont.	Bits 5 to 1:	FMI of fault			
	Byte 4	Occurrence counter					
		Number of times the active fault has appeared previously					
	Byte 5	Fault information of	Bits 24 to 6:	SPN of fault			
	Byte 6	fault 3	Bits 5 to 1:	FMI of fault			
	Byte 7						
	Byte 8	Occurrence counter	1	-			
		Number of times the ac	tive fault has appea	red previously			
Data Transfer DT3	Byte 1	Sequence					
		Identification number of	of the BAM message	in the BAM sequence			
	Byte 2	Fault information of	Bits 24 to 6:	SPN of fault			
	Byte 3	fault 3	Bits 5 to 1:	FMI of fault			
	Byte 4						
	Byte 5	Occurrence counter	,	·			
		Number of times the ac	tive fault has appea	red previously			
	Byte 6	BAM continued					
	Byte 7						
	Byte 8						

# **Busy response**

If the BAM session is unavailable due to ongoing transmission of DM1 or DM2 messages a busy response will be transmitted.

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x18E8FFyy*	8	Control byte	0x00	Reserved		Address busy acknowledge	Requested PGN		
		0x02		0xFF	0xFF	0x05	0xCB	0xFE	0x00

<sup>\*</sup> yy = source address



## **PGN: Diagnostic Message 3**

The Clear/Reset of Previously Active Diagnostic Trouble Codes (abbreviated DM3) is used by the controller to clear the diagnostics log within the PVED

#### Frame format

## Request frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3
0x18EAxxyy*	3	Request PGN LSB	Request PGN MSB	0x00
		0xCC	0xFE	

<sup>\*</sup>xx = destination address (0x80-0x8F), yy = source address

#### Response frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x18E8FFyy*	8	Control byte	0x00	Reserved		Address acknowledge	Request P	GN	

<sup>\*</sup> yy = source address

#### **Transmission rate:**

## on request

## DM 3 data

Byte 1	Control byte	Positive acknowledge:	0x00				
		Busy:	0x02				
Byte 2	0x00						
Byte 3	Reserved (FF)						
Byte 4							
Byte 5	Address acknowledge						
	Source address of requesto	r					
Byte 6	DM 3PGN (0x00FECC)	DM 3PGN (0x00FECC)					
Byte 7							
Byte 8							

#### **PGN: Diagnostic Message 4**

The Freeze Frame Parameters (abbreviated DM4) is used to trigger the PVED to transmit all current and previously active faults of a specific fault code stored in the diagnostic history onto the CAN bus.

## **Request frame format**

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6
0x18EAxxyy*	6	DM4 PGN LSB	DM4 PGN 2 <sup>nd</sup> byte	DM4 PGN MSB	SPN/FMI		
		0xCD	0xFE	0x00			

<sup>\*</sup> xx = destination address (0x80-0x8F), yy = source address



#### **Timeouts**

- No message received by actuator after last packet was transmitted: 1250ms
- No message received by actuator after a hold the connection open message was received:
   1050ms

Transmission rate:

on request

#### DM4

## **Response frame format**

No entries of the requested fault code

The actuator diagnostic history does not contain any record of the requested fault code.

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x18FECDyy*	8	0x00	0x00	0x00	0x00	0xFE	0xFF (Reserved)		

<sup>\*</sup> yy = source address

## Entries of requested fault code found

Actuator request to establish connection

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x1CECxxyy*	8	Control byte	Total no of data availa	bytes with ble	Total no if packet	Number of packets that can be sent to one request**	Request PC	GN (DM4)	
		0x10					0xCD	0xFE	0x00

xx = destination address (0x80-0x8F), yy = source address

#### Master ECU to establish connection

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x1CECxxyy*	8	Control byte	Total no of packets can be sent**	Next packet no	Reserved		Request Po	GN (DM4)	
		0x11			0xFF	0xFF	0xCD	0xFE	0x00

 $<sup>^*</sup>$  xx = destination address (0x80-0x8F), yy = source address

After the connection is established the PVED will transmit the content of the diagnostic history. The following frames will be sent for all occurrences of the enquired fault.

<sup>\*\*</sup> maximum number of packets that can be sent to one DM4 request = 8

<sup>\*\*</sup> Must be equal to byte 5 in the actuator request to establish connection – if master ECU is busy set to 0x00 meaning the connection is maintained open until timeout, but no data will be transmitted until new message arrives.



# Diagnostic history frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8		
0x1CEBxxyy*	8	Sequence no	Length	SPN/FMI			Occurren ce / fault status	Fault ID	Operating time 1st occurrence		
0x1CEBxxyy*	8	Sequence no	Operating time 1st occurrence Operating time 1st occurrence				erating time last occurrence				
0x1CEBxxyy*	8	Sequence no	Environme	Environmental data for 1st fault record							
0x1CEBxxyy*	8	Sequence no									
0x1CEBxxyy*	8	Sequence no									
0x1CEBxxyy*	8	Sequence no									
0x1CEBxxyy*	8	Sequence no									
0x1CEBxxyy*	8	Sequence no									
0x1CEBxxyy*	8	Sequence no									

<sup>\*</sup> xx = destination address (0x80-0x8F), yy = source address

# Diagnostic history data

Message 1	Byte 1	Sequence number								
	Byte 2	Freeze Frame Length								
	Byte 3	Fault information	Bits 24 to 6:	SPN of fault						
	Byte 4		Bits 5 to 1:	FMI of fault						
	Byte 5									
	Byte 6*	Occurrence count and	current state							
		Bits 8 to 2:	Number of times the activ	ve fault has appeared previously						
		Bit 1:	Current state of the fault code	0 = previous fault						
			1 = currently active fault							
	Byte 7*	Fault ID	Fault ID							
	Byte 8*	Operating time of 1st	Operating time of 1st occurrence of the fault (LSB)							
Message 2	Byte 1	Sequence number								
	Byte 2*	Operating time of 1st occurrence of the fault								
	Byte 3*									
	Byte 4*									
	Byte 5*	Operating time of last occurrence of the fault								
	Byte 6*		1							
	Byte 7*									
	Byte 8*									
Message 3	Byte 1	Sequence number								
	Byte 2	Valve state upon fault	occurrence							
	Byte 3	Set point at fault occu	rrence							
	Byte 4									
	Byte 5	Demand value at fault	occurrence							
	Byte 6									
	Byte 7	Spool position at fault	occurence							
	Byte 8									



# Diagnostic history data (continued)

Message 4	Byte 1	Sequence number
	Byte 2	Battery voltage
	Byte 3	
	Byte 4	Operating time
	Byte 5	
	Byte 6	
	Byte 7	
	Byte 8	Last spool position before fault occurrence
Message 5	Byte 1	Sequence number
	Byte 2	Last demand value before fault occurrence
	Byte 3	2 <sup>nd</sup> to last spool position before fault occurrence
	Byte 4	2 <sup>nd</sup> to last demand value before fault occurrence
	Byte 5	3 <sup>rd</sup> to last spool position before fault occurrence
	Byte 6	3 <sup>rd</sup> to last demand value before fault occurrence
	Byte 7	4 <sup>th</sup> to last spool position before fault occurrence
	Byte 8	4 <sup>th</sup> to last demand value before fault occurrence
Message 6	Byte 1	Sequence number
	Byte 2	5 <sup>th</sup> to last spool position before fault occurrence
	Byte 3	5 <sup>th</sup> to last demand value before fault occurrence
	Byte 4	6 <sup>th</sup> to last spool position before fault occurrence
	Byte 5	6 <sup>th</sup> to last demand value before fault occurrence
	Byte 6	7 <sup>th</sup> to last spool position before fault occurrence
	Byte 7	7 <sup>th</sup> to last demand value before fault occurrence
	Byte 8	8 <sup>th</sup> to last spool position before fault occurrence
Message 7	Byte 1	Sequence number
	Byte 2	8 <sup>th</sup> to last demand value before fault occurrence
	Byte 3	9 <sup>th</sup> to last spool position before fault occurrence
	Byte 4	9 <sup>th</sup> to last demand value before fault occurrence
	Byte 5	File number
	Byte 6	
	Byte 7	Line number
	Byte 8	
Message 8	Byte 1	Sequence number
	Byte 2	PCB temperature
	Byte 3	Reserved (0xFF)
	Byte 4	
	Byte 5	
	Byte 6	
	Byte 7	Checksum
	Byte 8	
* Fiolds are d	ifferent from	n the J1939 standard

<sup>\*</sup> Fields are different from the J1939 standard



Master ECU to terminate connection upon receiving last packet with end of message acknowledge

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x1CECxxyy*	8	Control byte	Total numl bytes recei		Total number of packets received	Reserved	Request PC	GN (DM4)	
		0x13				0xFF	0xCD	0xFE	0x00

<sup>\*</sup> xx = destination address (0x80-0x8F), yy = source address

#### **Abort connection**

Both master ECU and PVED can abort the connection at any time

#### Abort message frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8	
0x1CECxxyy	8	Control byte	Abort reason	Reserved			Request PGN (DM4)			
		0xFF		0xFF	0xFF	0xFF	0xCD	0xFE	0x00	

<sup>\*</sup> xx = destination address (0x80-0x8F), yy = source address

#### Abort message data

Byte 1	Control byte	0xFF
Byte 2	Abort reason	1: Already in one or more connections and cannot support another
		2: System resources needed to perform other tasks – session terminated
		3: Timeout occurred - session terminated
Byte 3	Reserved	0xFF
Byte 4		
Byte 5		
Byte 6	Request PGN (DM4)	0xCD
Byte 7	7	00xFE
Byte 8		0x00

## **PGN: Diagnostic Message 11**

The Clear/Reset of Active Diagnostic Trouble Codes (abbreviated DM 11) is used as command along with two consecutive blocked states to recover to active state when the fault state has been entered due to a non-severe fault.

DM 11 support can be enabled/disabled by the PLUS+1° Service Tool.

## Frame format

## Request frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3
0x18EAxxyy*	3	Request PGN LSB	Request PGN MSB	0x00
		0xD3	0xFE	

<sup>\*</sup> x = destination address (0x80-0x8F), yy = source address



#### Answer frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x18E8FFyy*	8	Control byte	0x00	Reserved		Address acknowledge	Request P	GN	

on request

Transmission rate:

## DM 11 data

Byte 1	Control byte	Positive acknowledge:	0x00					
		Negative acknowledge:	0x01					
Byte 2	0x00		·					
Byte 3	Reserved (FF)							
Byte 4								
Byte 5	Address acknowledge	Address acknowledge						
	Source address of requestor							
Byte 6	DM 11 PGN (0x00FED3)	DM 11 PGN (0x00FED3)						
Byte 7								
Byte 8								

## **PGN: Diagnostic Message 13**

The Start Diagnostics message (abbreviated DM 13) is used to bring the PVED from Inactive Control State to full operational mode.

DM 13 support can be enabled/disabled by the PLUS+1° Service Tool.

## Frame format

## Request frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x18DFFFyy*	8	Network type	Reserved						
		0xFD							

<sup>\*</sup> yy = source address

**Transmission rate:** on request

<sup>\*</sup>yy = source address



## **Parameter overview**

The following parameters can be configured within a PVED-CC Series 5 ISOBUS to tailor the behavior to the exact need of the function which it controls. All parameters can be changed using the PLUS+1\* Service Tool.

## Parameter overview

Parameter	Description	Range	Default
NodeID (source	Source address of the PVED	128 - 143	128
address)		0x80-0x8F	0x80
Vehicle serial number	Free fields to enter vehicle serial number or other machine specific data	free (23 positions)	blank
Scaling of port flow	Scaling of the spool stroke. 100% scaling = 7mm spool	Resolution: 0.4%	
command* – Extend	stroke	0-100%	100%
	band offset* – Spool stroke when given a PFC of 1.	0-250	250
		0x00-0xFA	0xFA
Scaling of port flow		Resolution: 0.4%	
command* – Retract	stroke	0-100%	100%
ead band offset* – Spool stroke when given a PFC of 1.		0-250	250
		0x00-0xFA	0xFA
Dead band offset* –	Spool stroke when given a PFC of 1.	0-100%	0
Extend	Dead band offset is superimposed on top of the spool curve dead band jump.	0x00-0x64	0x00
Dead band offset* –	Spool stroke when given a PFC of 1.	0-100%	0
Retract	Dead band offset is superimposed on top of the spool curve dead band jump.	0x00-0x64	0x00
Progressivity curve* - Extend	Pre-defined curves to change flow from linear to progressive	1-16	1
Progressivity curve - Retract <sup>*</sup>	Pre-defined curves to change flow from linear to progressive	1-16	1
Ramp up* - Extend	Time to stroke spool from neutral to full stroke.	Resolution: 16 ms	
	Full stroke is defined by the scaling parameter.	0-4000 ms	0 ms
		0-250	0
		0x00-0xFA	0x00
Ramp down* -	Time to stroke spool from full stroke to neutral.	Resolution: 16 ms	
Extend	Full stroke is defined by the scaling parameter	0-4000 ms	0 ms
		0-250	0
		0x00-0xFA	0x00
Ramp up* - Retract	Time to stroke spool from neutral to full stroke.	Resolution: 16 ms	
	Full stroke is defined by the scaling parameter	0-4000 ms	0 ms
		0-250	0
		0x00-0xFA	0x00
Ramp down* -	Time to stroke spool from full stroke to neutral.	Resolution: 16 ms	
Retract	Full stroke is defined by the scaling parameter	0-4000 ms	0 ms
		0-250	0
		0x00-0xFA	0x00
Invert ports*	Inverts PFC	Inverted/not inverted	Not inverte



## Parameter overview (continued)

Parameter	Description	Range	Default
Power Save	Reduce power consumption by making the PVED enter a sleep mode when in neutral.	ON/OFF	ON
	Time delay configurable		
Power save entry	Time the spool has to stay in neutral position before	Resolution: 100 ms	
delay	power save mode is entered	0-8000 ms	500 ms
		0-80	50
		0x00-0x50	0x32
Low voltage	Time from voltage drops below acceptable limit (9VDC)	Resolution: 100 ms	
reaction delay	to the DM1 is transmitted	0-2000 ms	1000 ms
		0-20	10
		0x00-0x14	0x0A
AVEF transmit time	How often is the AVEF transmitted onto the bus	Resolution: 1 ms	
		0-10000 ms	100 ms
		0-10000	100
		0x00-0x2710	0x64
AVC timeout	Timeout period for receiving the AVC message from the	Resolution: 1 ms	
	master	0-10000 ms	300 ms
		0-10000	300
		0x00-0x2710	0x12C
Support DM13	Choose whether or not Start Diagnostics (DM13 message) is required to have the PVED operate	Enable/disable	Disable
Float ramp time	Time to stroke the spool from full flow to float position	Resolution: 1 ms	
Tioacramp time	·	0-500 ms	0 ms
		0-500	0
		0x00-0x1F4	0x00
Float threshold*	Minimum PFC needed to be received by the PVED before	Resolution: 0.4%	
	allowed to enter float	0-100%	0%
		0-250	0
		0x00-0xFA	0x00
Support DM11	Choose whether or not Reset of Active DTCs (DM11) is required to leave fault state	Enable/disable	Enable
Temperature	Allowed time to stroke the spool from full stroke to	Resolution: 100 ms	
dependent spool	neutral for in a 10 °C temperature interval from -40 to +130 °C	0-25500 ms	See graph
timeout	+130 °C	0-255	below
		0x00-0xFF	†
Temperature	Time added to temperature dependent timeout to reach	Resolution: 1%	
dependent spool	float position	0-100%	100%
timeout float add- on		0-255	255
		0x00-0xFF	0xFF
DM1 status transmission	Transmission of DM1 message will occur either as status each 1000 ms or by fault event	Status message / event triggered	Status message
Enable KWP2000	Enable actuator to respond to KWP2000 protocol messages	Enable/disable	Enable
KWP2000 ID	Respond to global or specific KWP2000 messages	Global/specific	Global

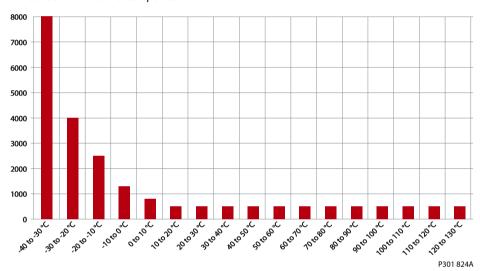


## Parameter overview (continued)

Parameter	Description	Range	Default
KWP2000 message	Timeout period for receiving KWP2000 message from the	Resolution: 1 sec	
timeout	master	0-255 sec	5 sec
		0-255	5
		0x00-0xFF	0x05
Reserved bits in AVEF byte 3	Chooses wether the reserved bits in byte 3 of AVEF is 0 or 1	0/1	1

<sup>\*</sup> Part of Process Data and can be modified at runtime.

#### Timeout as a function of temperature



#### **PVED-CC ISObus Process data**

Process Data is part of the parameters in the PVED-CC Series 5 ISOBUS. These data can be changed at runtime using the CAN bus messages shown.

## **Process data messages**

Message ID	Message type	DLC	Control Byte (Byte 1)
0x0CCBxxyy*	Write Command	8	0x00
0x0CCBxxyy*	Read Command	8	0x10

<sup>\*</sup> xx = destination address (0x80-0x8F), yy = source address

## **Process data overview**

Data Dictionary column	Process Data Parameter
0	Scaling of PFC – Extend
1	Scaling of PFC – Retract
3	Progressivity Curve – Extend
4	Dead band Offset – Extend
5	Dead band Offset – Retract
6	Progressivity Curve – Retract
8	Ramp up – Extend



Data Dictionary column	Process Data Parameter
9	Ramp down – Extend
10	Ramp up – Retract
11	Ramp down – Retract
12	Invert ports
13	Float Threshold
14	Commit to EEPROM
15	Restore Factory Settings

## Setpoint transfer feature: Write process data

The write process data will change the behavior of the PVED, and thereby the valve, at runtime by changing the value of a given parameter.

#### Frame format

## Write frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x0CCBxxyy*	8	Control Byte	Count number	Impleme nt type and position	Data dictionary row / column	Process da parameters		Not used	

<sup>\*</sup> xx = destination address (0x80-0x8F), yy = source address

#### Write data

Byte 1	Control Byte (0x00)	Control Byte (0x00)					
Byte 2	Count number (0x00)	Count number (0x00)					
Byte 3	Implement type and position (0)	Implement type and position (0x00)					
Byte 4	Data dictionary	Bits 8-5:	Data dictionary row (0x06)				
		Bits 4-1:	Data dictionary column				
Byte 5	Process data variable (0x00)		•				
Byte 6							
Byte 7	Not used by PVED (0x00)	Not used by PVED (0x00)					
Byte 8							

## Linked fault flags

Fault	SPN	FMI
Process data out of range	298983	2
Process data out of range at boot-up	520579	2

## Read frame format

Msg ID	DLC	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7	Byte 8
0x0CCCBxxyy*	8	Control Byte	Count number	Impleme nt type and position	Data dictionary row / column	Process da parameter		Not used	in PVED

<sup>\*</sup> xx = source address

#### **Transmission rate:**

on request



## Read data

Byte 1	Control Byte (0x10)					
Byte 2	Count number (0x00)	Count number (0x00)				
Byte 3	Implement type and position (0)	Implement type and position (0x00)				
Byte 4	Data dictionary	Bits 8-5:	Data dictionary row (0x06)			
		Bits 4-1:	Data dictionary column			
Byte 5	Process data variable	Process data variable				
Byte 6	7					
Byte 7	Not used by PVED (0x00)	Not used by PVED (0x00)				
Byte 8						



## Diagnostics

# **PVED-CC (ISObus) Diagnostics log**

The PVED-CC Series 5 contains a diagnostic log saving the occurrence of all faults listed below (sorted in asending order by SPN). The faults are transmitted onto the CAN bus through the DM1 message upon occurrence and previously active faults can be enquired through the DM2 message. The complete list of active and previously active faults can be seen in the PLUS+1° Service Tool.

## Diagnostics log

Fault ID	Fault	Description	SPN	FMI	Severity	SPN + FMI byte values as seen in DM1/DM2 frames		
						Byte 3	Byte 4	Byte 5
4	Supply voltage above upper limit	Actuator supply voltage above specified upper limit. Please ensure sufficient power supply.	627	3	WARNING	0x73	0x02	0x03
5	Supply voltage below lower limit	Actuator supply voltage below specified lower limit. Please ensure sufficient power supply.	627	4	WARNING	0x73	0x02	0x04
34	Memory (flash) corrupted	Actuator component fault.	628	12	SEVERE	0x74	0x02	0x0C
32	Memory (RAM) corrupted	Actuator component fault.	1557	12	SEVERE	0x15	0x06	0x0C
42	PSM buffer overload	Actuator component fault.	298965	11	SEVERE	0xD5	0x8F	0x8B
39	PSM operation fault	Actuator component fault.	298966	11	SEVERE	0xD6	0x8F	0x8B
57	Loss and recovery of CAN bus connection	CAN bus connection to the actuator failed but recovered. Please verify connection.	298967	19	WARNING	0xD7	0x8F	0x93
3	Interpolation fault	Actuator component fault.	298968	11	SEVERE	0xD8	0x8F	0x8B
53	Commit-to-EEPROM invalid cmd.	Command Commit-to- EEPROM out of valid range.	298983	2	INFO	0xE7	0x8F	0x82
58	AVC not recieved within timeout period	Auxillary Valve Command not recived by actuator before timeout specified	298985	19	WARNING	0xE9	0x8F	0x93
61	Float threshold set point not given	Setpoint less than float threshold given when commanded into float position.	298986	19	WARNING	0xEA	0x8F	0x93
49	Actual main spool position exceeds set point recieved.	Main spool stroke further away from neutral than demanded by setpoint. (Dependent on timeout value).	298988	7	CRITICAL	0xEC	0x8F	0x87
48	Main spool not in neutral at boot up.	Main spool not at neutral position in the module at time of bootup.	298989	7	CRITICAL	0xED	0x8F	0x87
47	Float not reached.	Main spool cannot reach float position.	298990	7	CRITICAL	0xEE	0x8F	0x87
29	POST fault	Power On Self-Test failed. Actuator cannot start up.	298992	12	SEVERE	0xF0	0x8F	0x8C
27	Handshake bootup fault.	Actuator component fault.	298993	11	SEVERE	0xF1	0x8F	0x8B
63	Stack usage >90%	Actuator component fault.	298996	2	CRITICAL	0xF4	0x8F	0x82
62	Solenoid driver validation fault	Actuator component fault.	298997	2	CRITICAL	0xF5	0x8F	0x82
35	Memory (EEPROM) communication fault	Actuator component fault.	299001	12	CRITICAL	0xF9	0x8F	0x8C
2	Parameter truncation change	Value of parameter changed due to truncation.	299002	11	SEVERE	0xFA	0x8F	0x8B
1	Internal calculation fault	Actuator component fault.	299004	11	SEVERE	0xFC	0x8F	0x8B
0	Software Initialisation fault	Software could not initialize. Check that no active errors are present on CAN bus.	299005	11	SEVERE	0xFD	0x8F	0x8B
12	Handshake not received by safeUC	Actuator component fault.	299007	11	SEVERE	0xFF	0x8F	0x8B
13	Transducer signal frequency out of range.	Actuator component fault.	299008	8	SEVERE	0x00	0x90	0x88



# Diagnostics

## Diagnostics log (continued)

14 16 18	Safety demodulator A: signal out of range Safety-controller PSU out of range	Actuator component fault.						2 frames
16	rangé	Actuator component fault				Byte 3	Byte 4	Byte 5
	Safety-controller PSU out of range	netuator component taut.	299009	2	SEVERE	0x01	0x90	0x82
18		Actuator component fault.	299010	2	SEVERE	0x02	0x90	0x82
	Safety-controller fuse bit fault	Actuator component fault.	299011	2	SEVERE	0x03	0x90	0x82
15	Safety demodulator B: signal out of range	Actuator component fault.	299012	2	SEVERE	0x04	0x90	0x82
17	Safety-controller: Voltage reference out of range	Actuator component fault.	299013	2	SEVERE	0x05	0x90	0x82
19	Safety-controller spool position cross validation fault	Actuator component fault.	299014	2	SEVERE	0x06	0x90	0x82
20	Safety switch state fault	Actuator component fault. Not able to perform safe operation!	299015	12	SEVERE	0x07	0x90	0x8C
51	SPI buffer overload	Actuator component fault.	299020	2	INFO	0x0C	0x90	0x82
52	SPI communication fault	Actuator component fault.	299021	2	SEVERE	0x0D	0x90	0x82
25	Handshake bootup fault.	Actuator component fault.	299022	12	SEVERE	0x0E	0x90	0x8C
26	Safety switch state fault.	Actuator component fault.	299023	12	SEVERE	0x0F	0x90	0x8C
31	Spool position cross validation fault	Actuator component fault.	299025	2	SEVERE	0x11	0x90	0x82
28	Safety-controler initialization fault.	Actuator component fault.	299026	12	WARNING	0x12	0x90	0x8C
30	Safety-controller task scheduling fault	Actuator component fault.	299028	12	SEVERE	0x14	0x90	0x8C
38	Memory (EEPROM) corrupted	Actuator component fault.	299029	12	SEVERE	0x15	0x90	0x8C
64	CRC fault	The Operator has not approved the data change	299030	2	SEVERE	0x16	0x90	0x82
65	Invalid hardware version.	Actuator component fault.	520448	2	SEVERE	0x00	0xF1	0xE2
56	AVEF from Work Function actuators not recieved within timeout period	Auxillary Valve Estimated Flow not recived from Work Function actuators by Inlet actuator before timeout specified	520449	19	WARNING	0x01	0xF1	0xF3
55	Corrupted data received by Inlet actuator	CRC or DLC data received from Inlet actuator is corrupted	520450	19	CRITICAL	0x02	0xF1	0xF3
54	COMM : Running number validation for AVC and AVEF	The running number for Auxillary Valve Command nd Auxillary Valve Estimated Flow could not be validated.	520451	19	CRITICAL	0x03	0xF1	0xF3
41	Memory (EEPROM) CRC fault	Actuator component fault.	520576	2	INFO	0x80	0xF1	0xE2
37	PWM calibration	Actuator component fault.	520577	2	SEVERE	0x81	0xF1	0xE2
40	Config sector CRC fault	Actuator component fault.	520578	2	SEVERE	0x82	0xF1	0xE2
33	Memory (EEPROM) invalid parameter	One or more configured EEPROM parameters out of specified range.	520579	2	SEVERE	0x83	0xF1	0xE2
43	Average operating temp above limit.	The average detected operating temperature is above the upper limit specified.	520580	16	WARNING	0x84	0xF1	0xF0
44	Current temp above upper limit.	The current temperature the actuator operates in is above specified operation limit.	520581	0	CRITICAL	0x85	0xF1	0xE0
6	5V PSU out of range	Actuator component fault.	520582	2	SEVERE	0x86	0xF1	0xE2
7	Spool position calculation fault	Actuator component fault.	520583	2	SEVERE	0x87	0xF1	0xE2
50	LVDT supply frequency out-of-range	Actuator component fault.	520584	2	SEVERE	0x88	0xF1	0xE2
8	V reference signal out of range.	Actuator component fault.	520585	2	SEVERE	0x89	0xF1	0xE2



## **Diagnostics**

#### Diagnostics log (continued)

Fault ID	Fault	Description	SPN	FMI	Severity	SPN + FMI byte values as seen in DM1/DM2 frames		
						Byte 3	Byte 4	Byte 5
9	GND signal unstable.	Actuator component fault.	520586	3	SEVERE	0x8A	0xF1	0xE3
60	Safety switch state fault	Actuator component fault. Not able to perform safe operation!	520587	12	SEVERE	0x8B	0xF1	0xEC
10	Demodulator A: signal out of range	Actuator component fault.	520588	2	SEVERE	0x8C	0xF1	0xE2
11	Demodulator B: signal out of range	Actuator component fault.	520589	2	SEVERE	0x8D	0xF1	0xE2
45	Current temp below lower limit.	The current temperature the actuator operates in is below specified operation limit.	520590	1	CRITICAL	0x8E	0xF1	0xE1
46	Main spool cannot return to neutral	Main spool cannot return back to neutral by neutral command setpoint.	520591	7	CRITICAL	0x8F	0xF1	0xE7
36	Fault overload	More than three faults were raised simultaneously.	520592	0	SEVERE	0x90	0xF1	0xE0
59	AVC data recieved invalid	Auxillary Valve Command input recieved by actuator. Invalid state and/or flow request sent from controller.	520676	19	WARNING	0xE4	0xF1	0xF3

With occurrence of severe faults the actuator must always be repowered.

With multiple occurrences of severe faults replace actuator.

#### **Diagnostic history**

In addition to the diagnostic log, the PVED-CC Series 5 holds a record of the last 16 faults occurred. The faults are stored in a FIFO buffer.

Besides the fault code the history also contains more information on the behavior and state of the valve upon fault occurrence. The diagnostic history can be seen in the PLUS+1° Service Tool.

Parameter	Description				
Fault ID	ID number of the fault raised				
Valve State	State of device upon fault occurrence				
Current set point	Set point upon fault occurrence				
Current spool position	Spool position upon fault occurrence				
Battery voltage	Battery voltage upon fault occurrence				
Operating time	Operating time upon fault occurrence*				
Setpoint and spool position history	Last 9 setpoint and spool positions prior to fault occurrence				
Temperature	Temperature upon fault occurrence <sup>†</sup>				

 $<sup>^</sup>st$  Operating time is logged every 6 minutes when the power to the PVED is ON

## **Temperature histogram**

The PVED-CC Series 5 logs the temperature and time each 6 minutes. This temperature record is used to make a temperature histogram.

The temperature used is the one received in the PGN: Vehicle Fluid Temperature. If no PGN:VFT is received the PVED uses the onboard PCB temperature sensor.

The Temperature Histogram can be seen in the PLUS+1° Service Tool.

<sup>&</sup>lt;sup>†</sup> Temperature is either received through PGN: VFT or onboard PCB temperature sensor



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Local address:

Danfoss Power Solutions (US) Company 2800 East 13th Street Ames, IA 50010, USA Phone: +1 515 239 6000 Danfoss Power Solutions GmbH & Co. OHG Krokamp 35 D-24539 Neumünster, Germany

Phone: +49 4321 871 0

Danfoss Power Solutions ApS Nordborgvej 81 DK-6430 Nordborg, Denmark Phone: +45 7488 2222 Danfoss Power Solutions Trading (Shanghai) Co., Ltd. Building #22, No. 1000 Jin Hai Rd Jin Qiao, Pudong New District Shanghai, China 201206 Phone: +86 21 3418 5200

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