



Before

- **Must** remove any debris/leftover prints from bed
- **Should** clean bed (e.g. with isopropanol)

During

- **Must** observe 1st layer
- **Must not** leave the workshop during the print; check regularly

After

- **Must** remove filament from extruder (may break off if left)
- **Must** let nozzle cool down before turning off printer
- **Should** turn off slicer PC if not needed

