

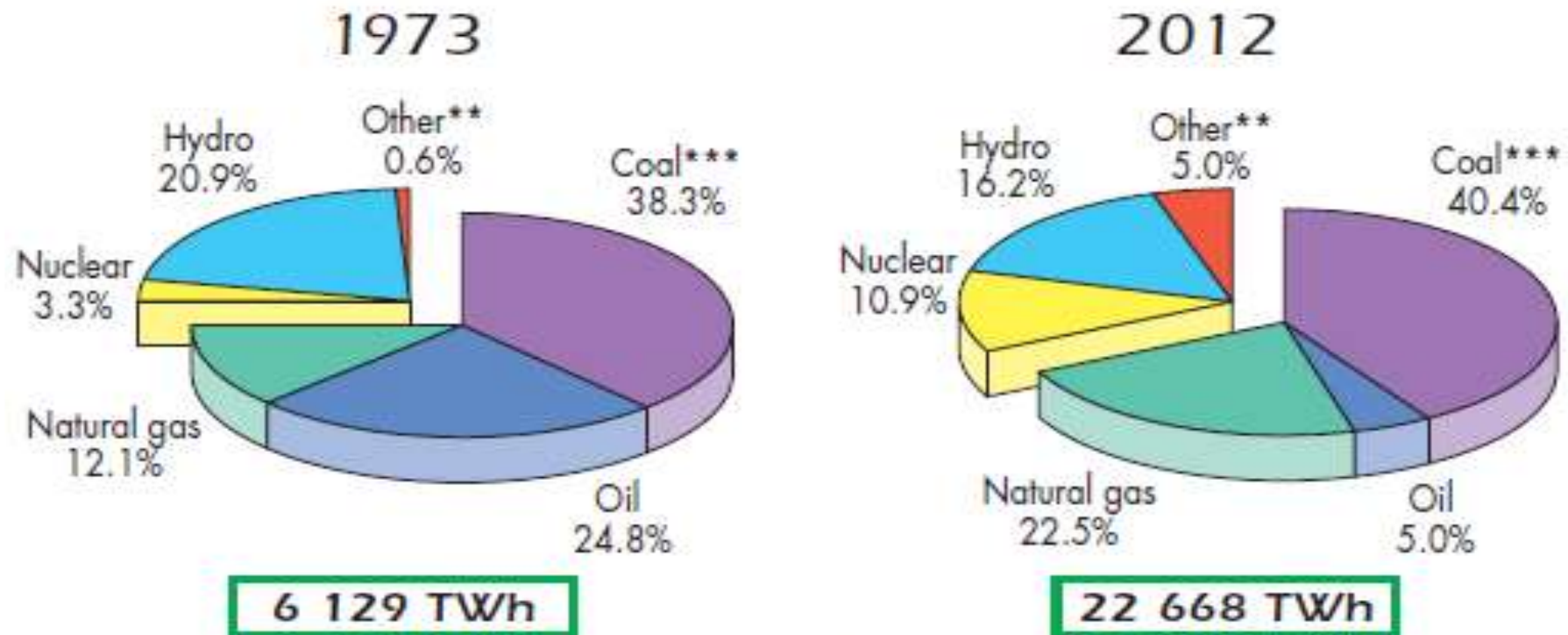


Production of hydrogen and its use in fuel cells

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Global fuel shares of electricity generation

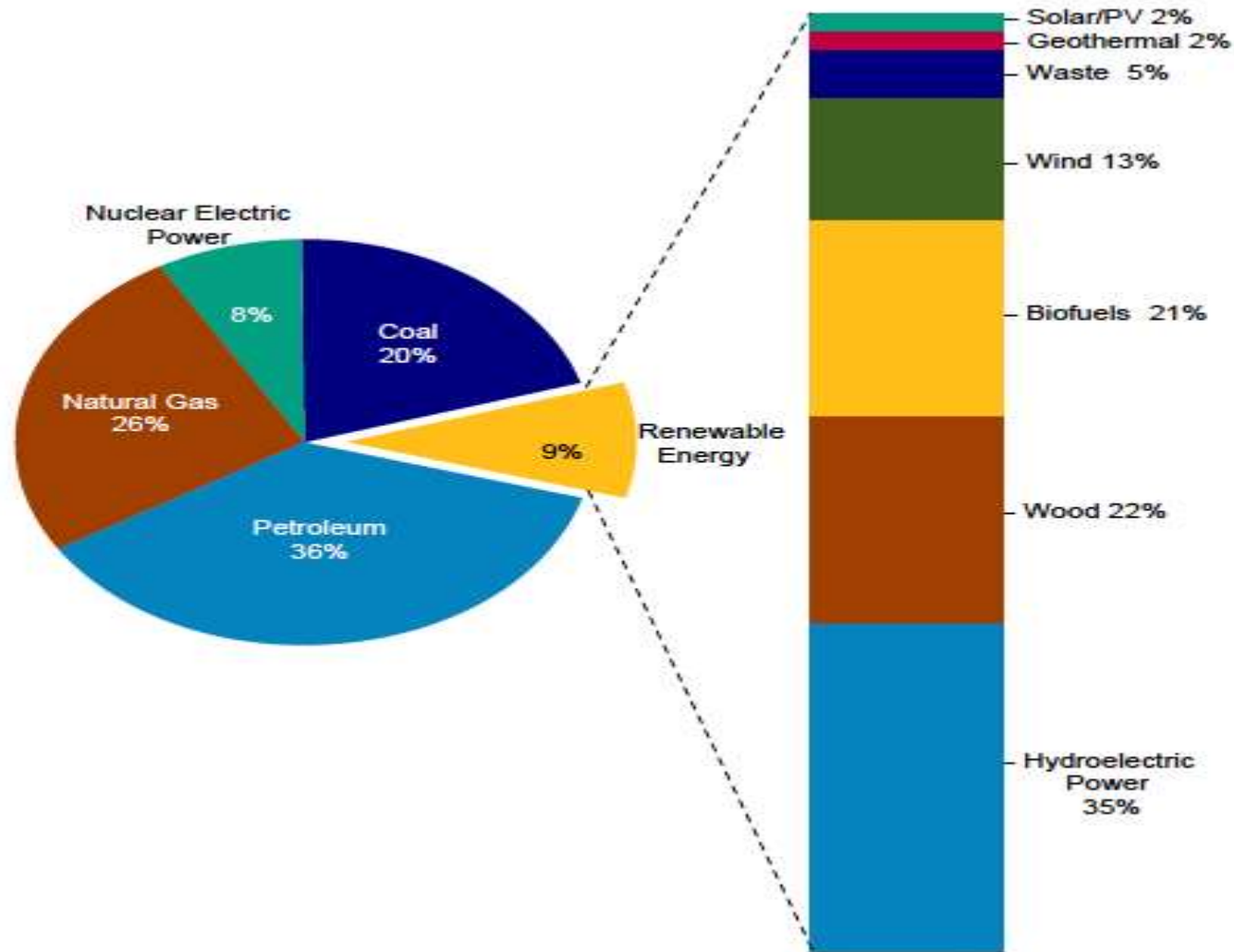


*Excludes electricity generation from pumped storage.

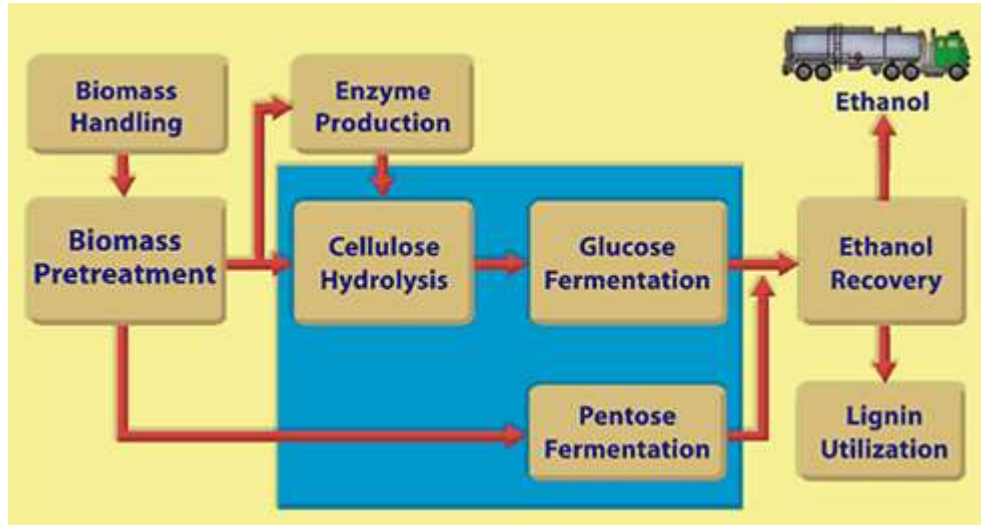
**Includes geothermal, solar, wind, heat, etc.

***In these graphs, peat and oil shale are aggregated with coal.

The share of renewables in energy supply

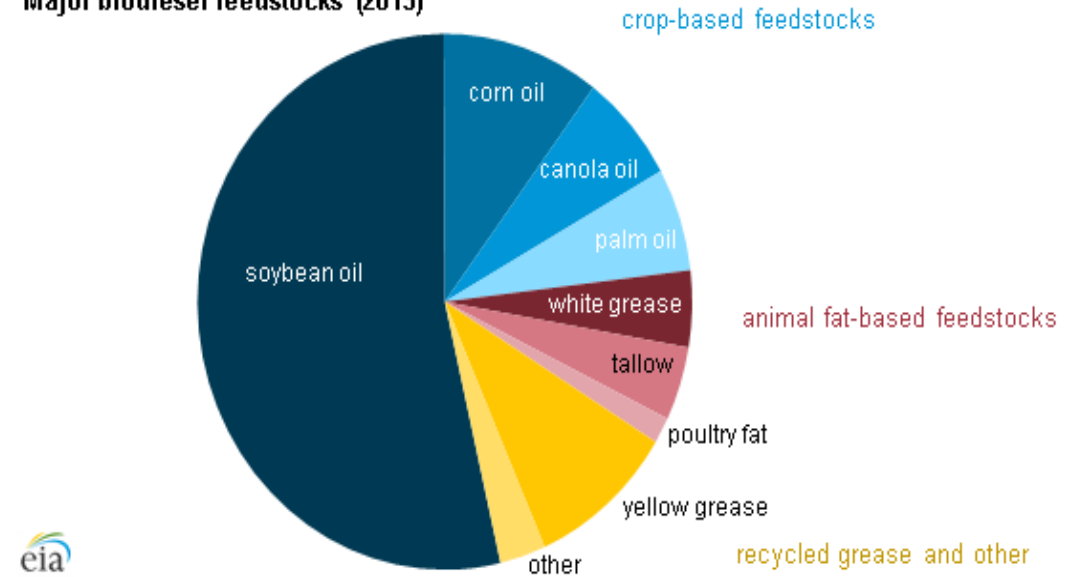


Global biofuel production



5406 billion liters of oil/year
95 billion ethanol /year
17 billion biodiesel/year
2% of the total oil supply!

Major biodiesel feedstocks (2013)



High risk for fuel against food

Available renewable energy sources

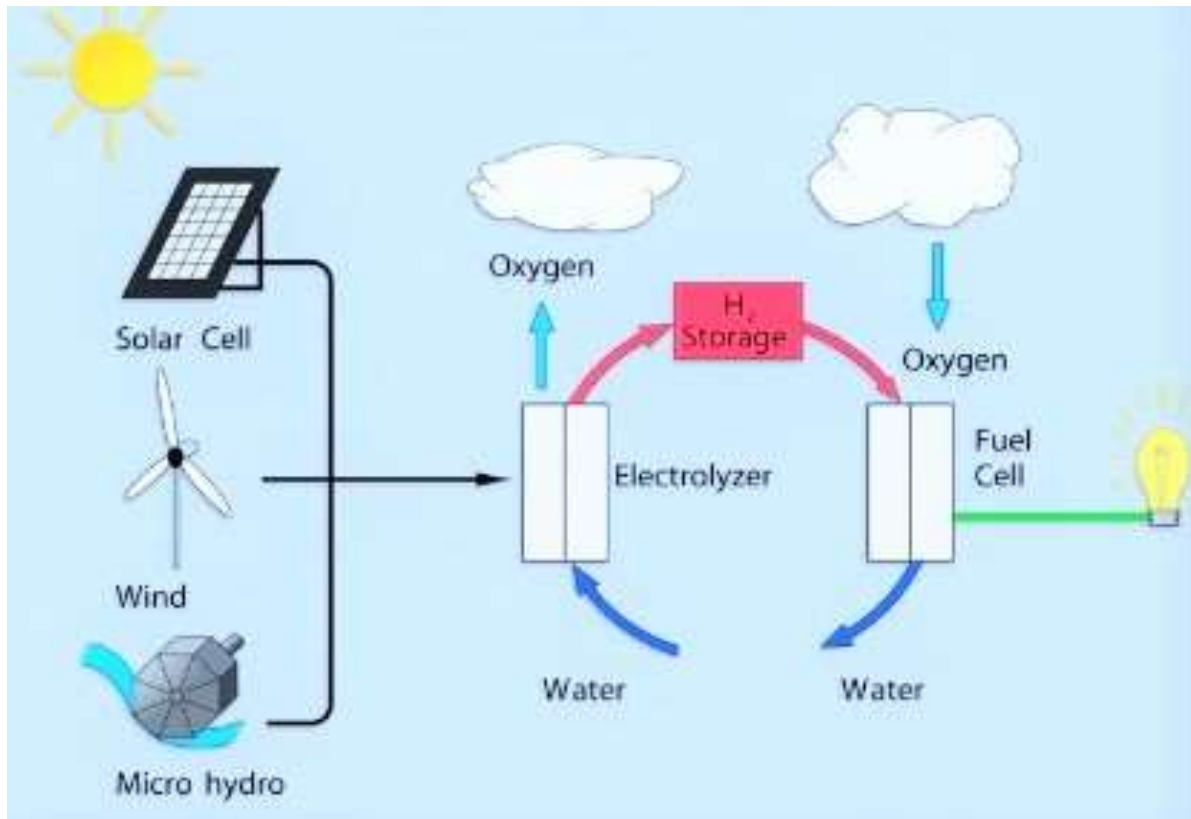
- **Hydropower potential 1,834 TWh/yr¹ (current use at 7%)**
- **Biomass resources 70 billion tonnes¹**
- **Solar insolation at 1800-2850 kWh/m² yr., solar PV at 40,500 TWh/yr¹**
- **Wind speeds 95 TW²**
- **Geothermal 14,000 MW¹**

¹ World Energy Council (2010)

² Greenfacts

The Clean Energy Set-up

With renewable resources such as solar, wind and flowing rivers and springs, Geothermal, biomass there can be a sustainable, clean and safe electric generation by displacing fossil fuels



Solar 227 GW (2015) >26% from 2014¹
Wind 433 GW (2015) >17% from 2014²
Hydropower 1055 GW (2015) 3% from 2014³

0 at the end of 1990s for solar and wind

1. IEA, Report PVPS T1-29-2016
2. Global wind energy council (GWEC)
3. HydroWorld.com

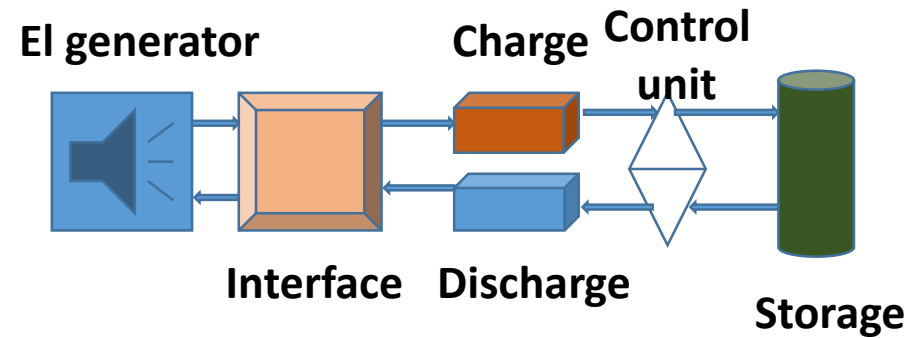
Energy storage systems (ESS)

ESS converts electrical energy from a power network to a form that can be stored and used again at convenience as electrical energy.

Utilization of renewables means

- **Variable energy outputs**
- **Stochastic nature of the sources**
- **Decentralized off-grids or on-grids**
- **Difficulty in integrating to the existing power grids**
- **Supply and demand**

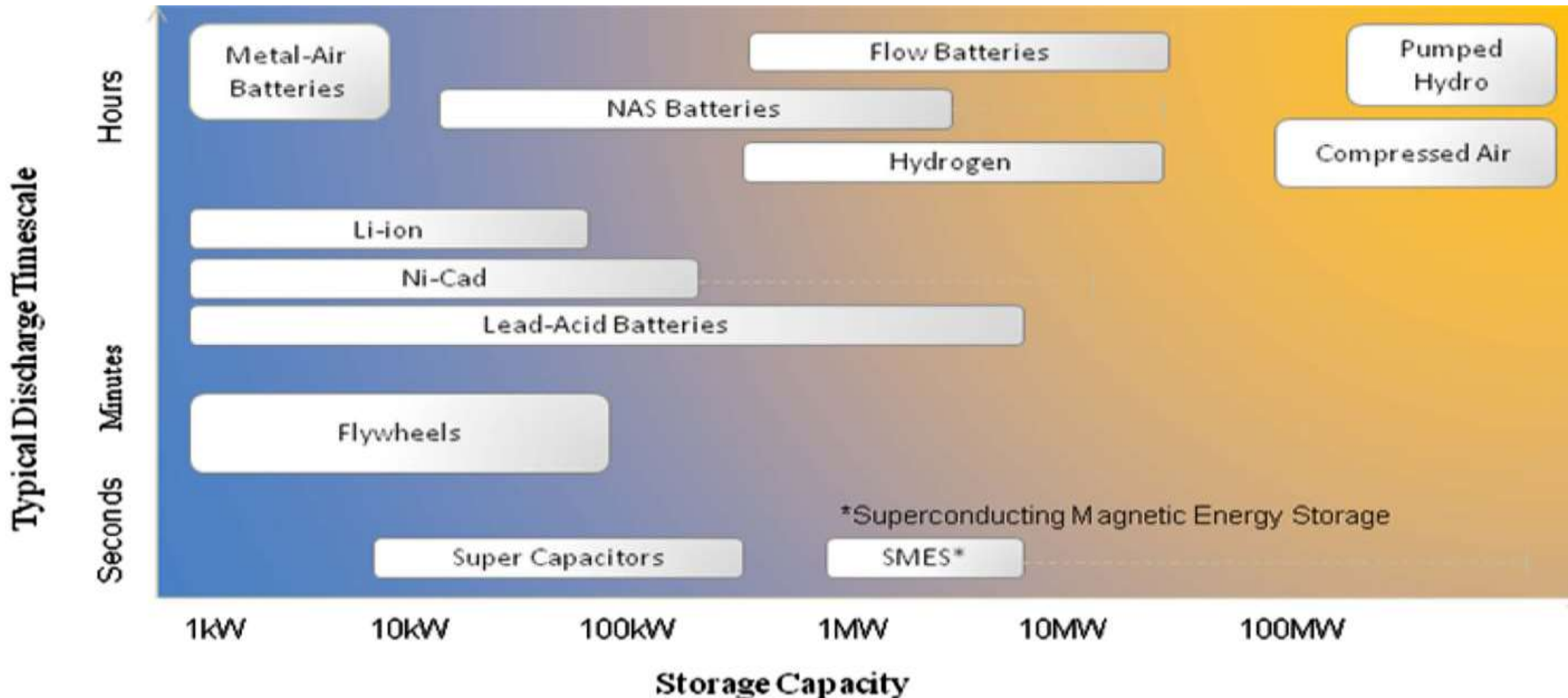
Components of ESS



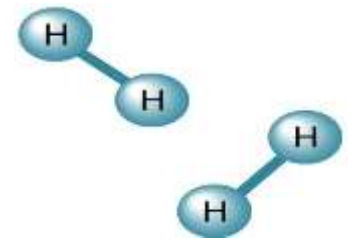
ESS offers integration and flexibility in power systems by providing

- **Predictability without fluctuations**
- **Energy arbitrage revenues (off-peak to on peak)**
- **High energy utilization**
- **Stable performance**
- **Improvement in power**

Different types of ESS and their capacity



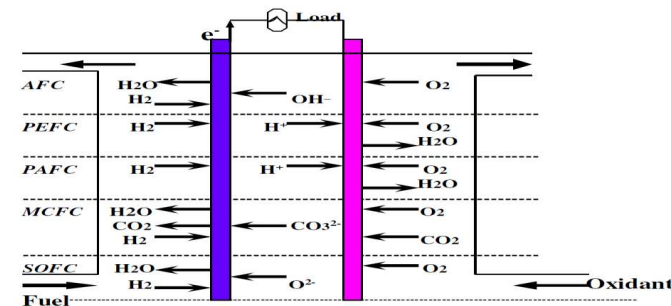
Hydrogen as future energy carrier



- The simplest molecule, lightest and most abundant element on Earth
- Current use as a bulk chemical in chemical processes



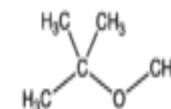
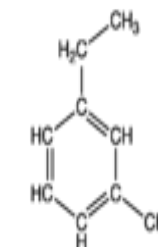
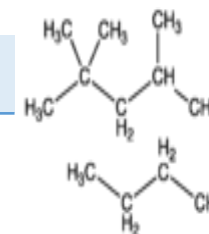
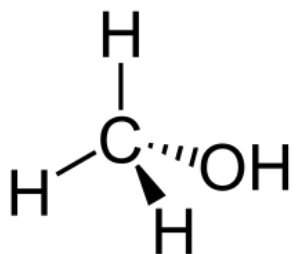
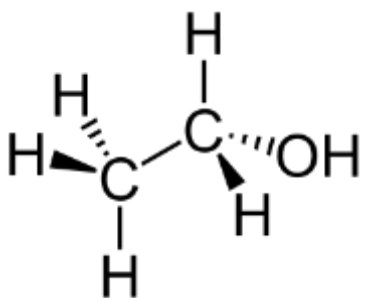
- Acid-base
- Petrochemical industries (hydrotreatment and hydrocracking of compounds, catalytic reforming)
- Fertilizer (ammonia), Methanol, F-T products, ore reduction
- Fine chemicals, polymers, alcohols, Food industry
- Fuel (rockets, cars, fuel cells)



Hydrogen as future energy carrier

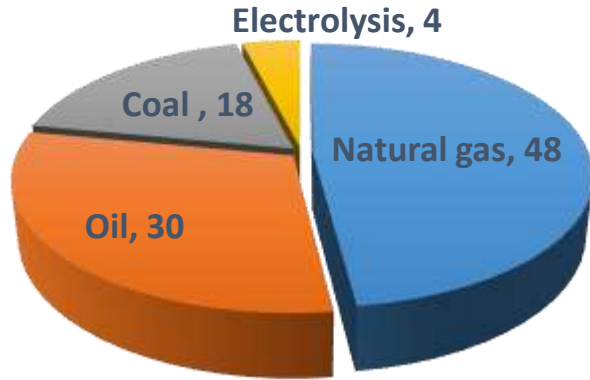
Table 1. Theoretical energy contents of some fuels

Type of Fuel	Specific energy (kWh/kg)	Energy density (kWh/L)
Compressed hydrogen gas	33	0.56
Liquefied hydrogen	33	2.38
Ethanol	8.7	6.58
Methanol	5.6	4.4
Gasoline	12.8	9.5



Current production of hydrogen

Production share of hydrogen in the world (%) 50 10⁶ tons/year*



Primary energy source

1. *Solar*
2. *Wind*
3. *Tidal*
4. *Hydro*
5. *Solar*

electricity

water electrolysis

6. Nuclear

7. Biomass

Gasification

Gas clean up

8. Coal

9. Natural gas

10. Hydrocarbon (oil...)

reforming

Hydrogen

*R. Kothari et al. Ren Sust Energy Rev. 12 (2008) 553
US DOE, Washington DC 20585 (2013)

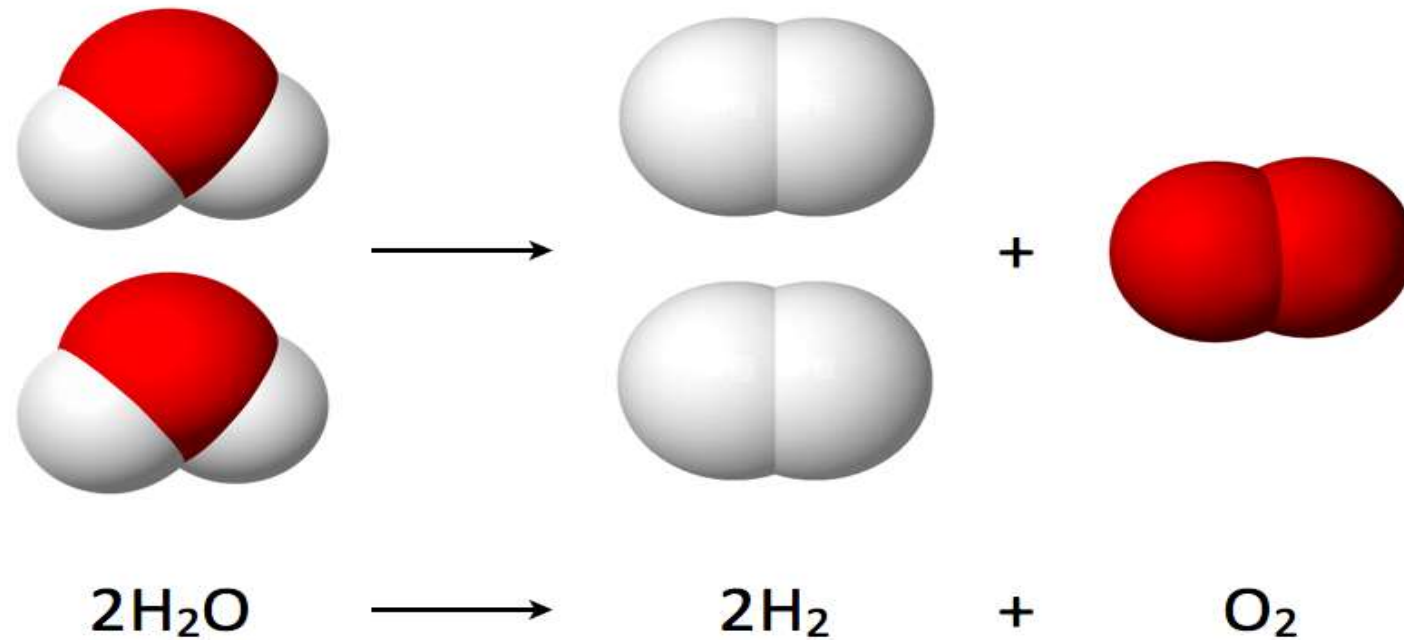
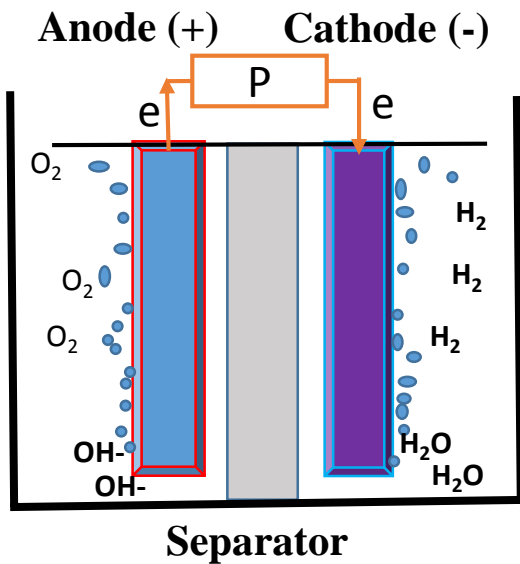
Current production of hydrogen

Hydrogen production from fossil fuel feedstock through a set of processes

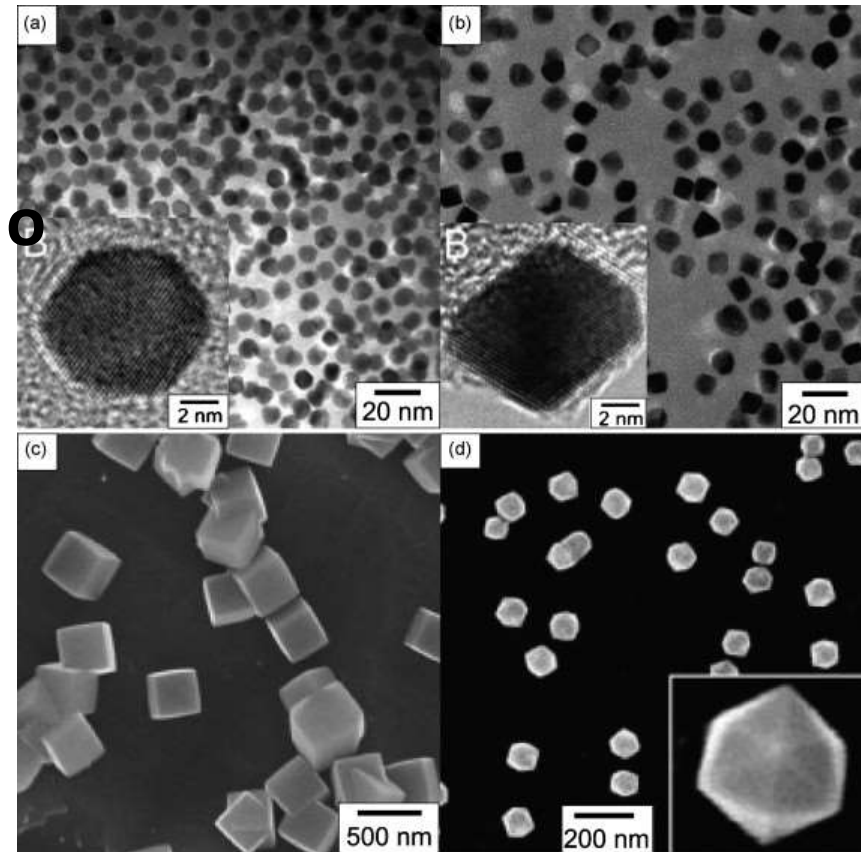
1. A hydrocarbon fuel (petroleum, coal, natural gas) \Rightarrow Sulfur removal
2. Gaseous sulfur on metal oxide \Rightarrow Another step of sulfur removal
3. fuel and water \Rightarrow hydrogen + CO \Rightarrow High temperature conversion to hydrogen
4. Carbon monoxide removal
5. Gas clean up \Rightarrow Removal of carbon dioxide and water
6. >99% H₂

Electrolysis cell and the reactions

Electricity needed 33.3 kWh/kg H₂



Catalysts and alternatives for the reactions



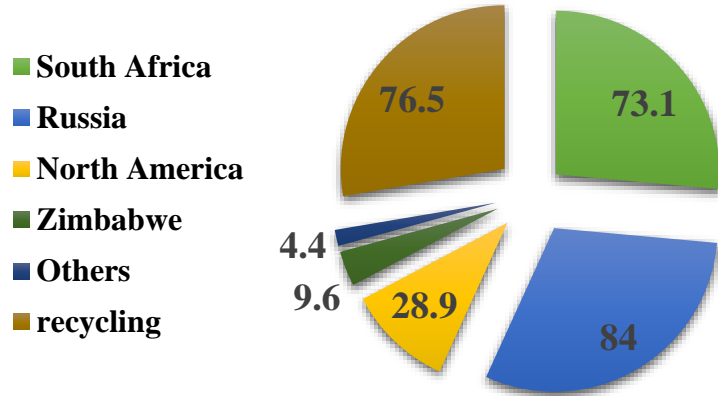
TEM images of Pt nanostructures³

An electrocatalyst is a substance which increases the rate of the reaction without being consumed in the reaction.

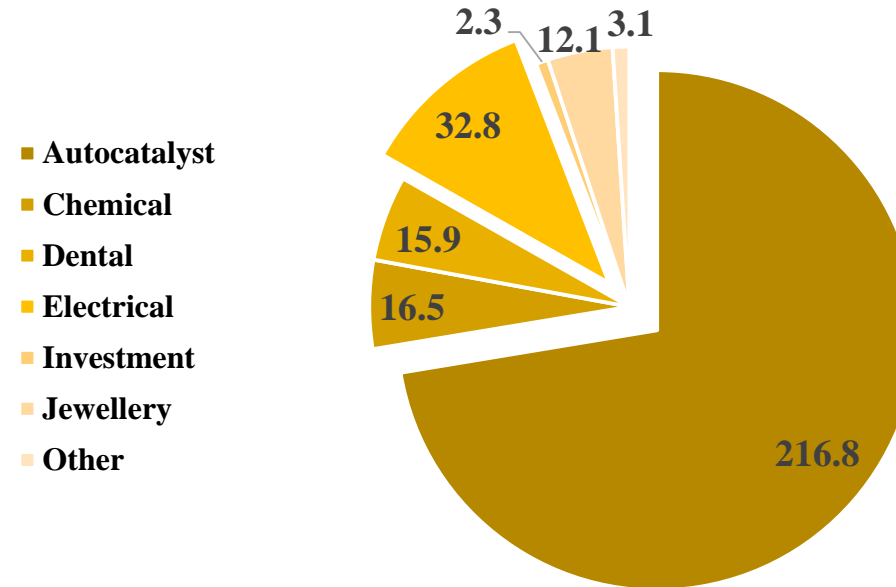
Most of the active catalysts are based on platinum group metals such as platinum, ruthenium, rhodium and iridium.

Would the PGM survive large scale applications as catalysts?

Total supply of Pt in tons (276.5) 2013 (JM)

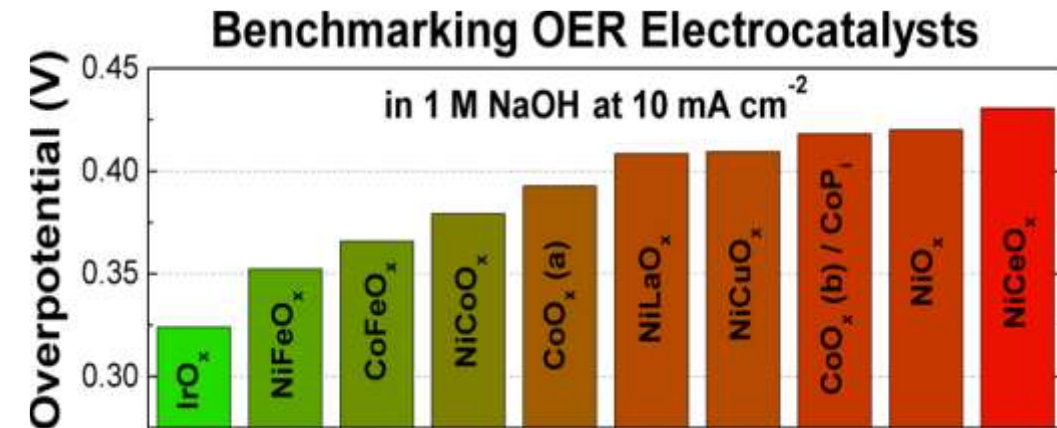


Total demand of Pt in tons (300), 2013 (JM)



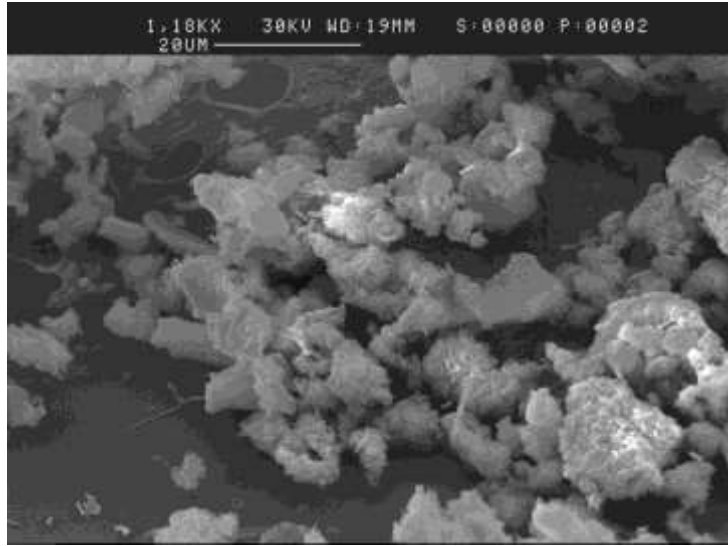
Ir, Rh, Re are by presence and weight among the rarest PGM among the mined in the Earth!

Thus, the incentive and drive to find alternative catalysts with low-cost and abundance

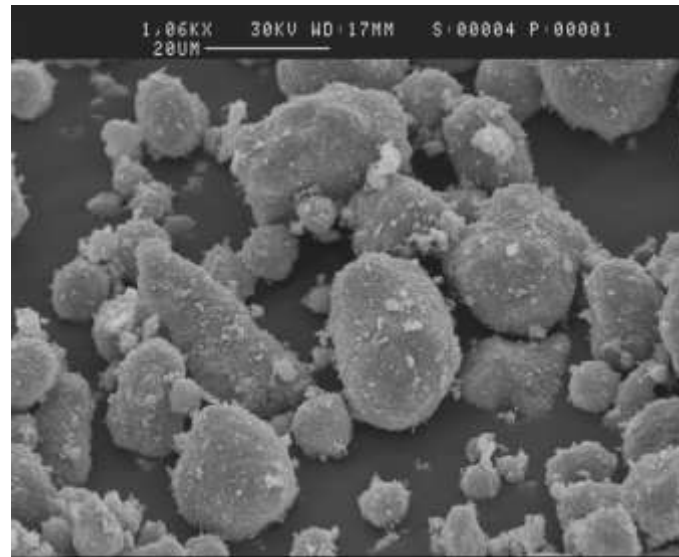


Ref. CCL McCrory et al. JACS, 135 (2013) 16977

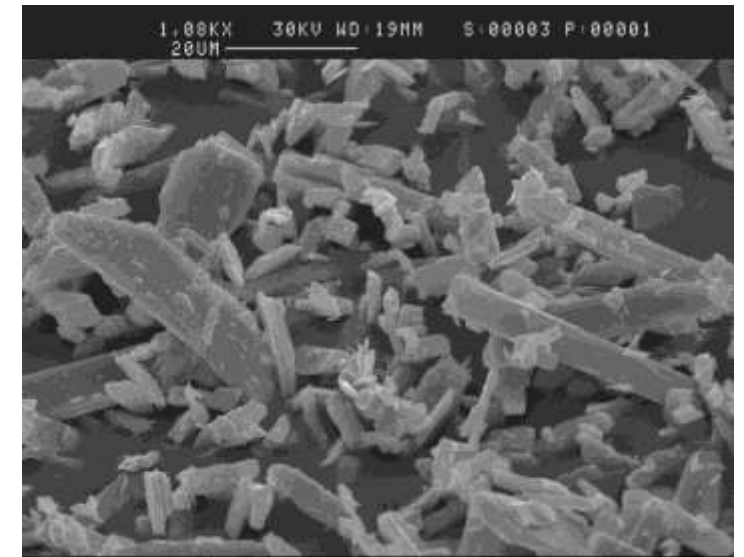
Catalysts and additives by SEM characterization



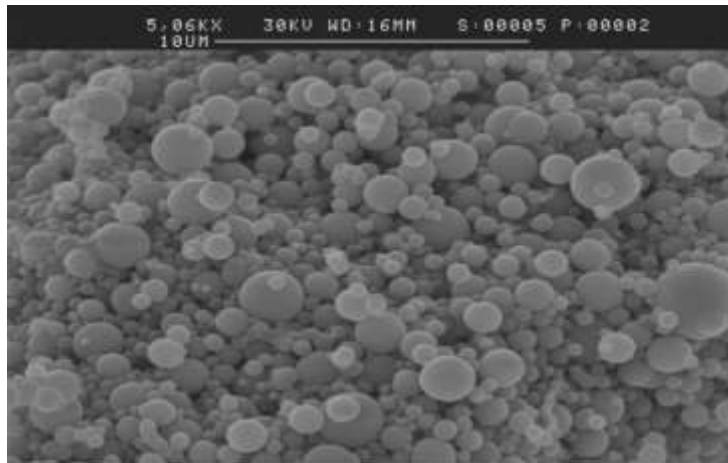
Ni-Fe Raney: ~ 80wt% Ni, 7wt% Al, 13wt% Fe



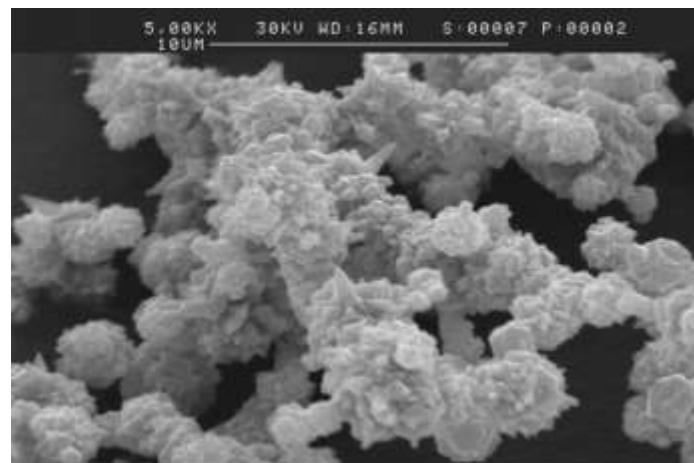
Co_3O_4



MoO_3

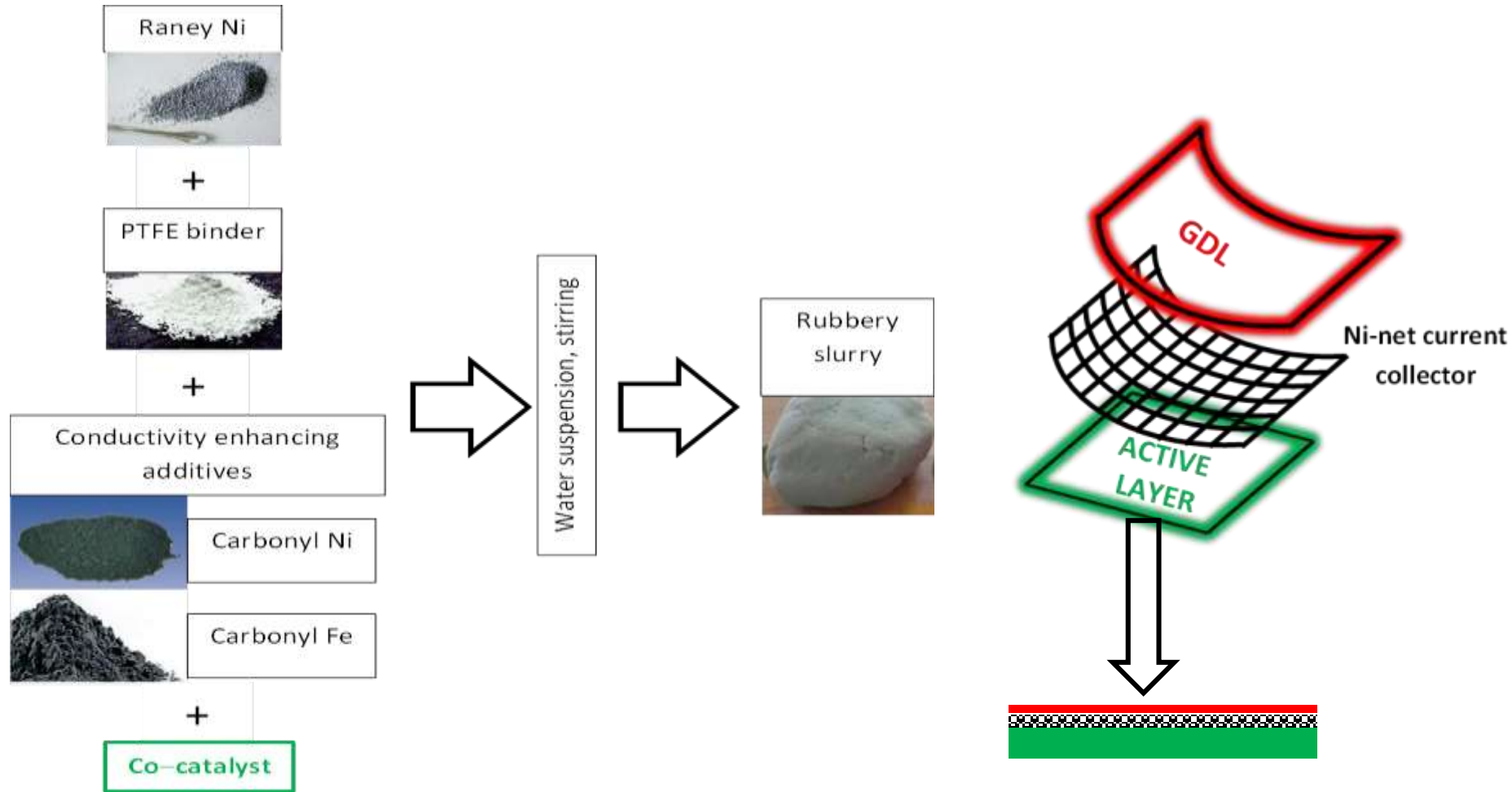


Carbonyl iron



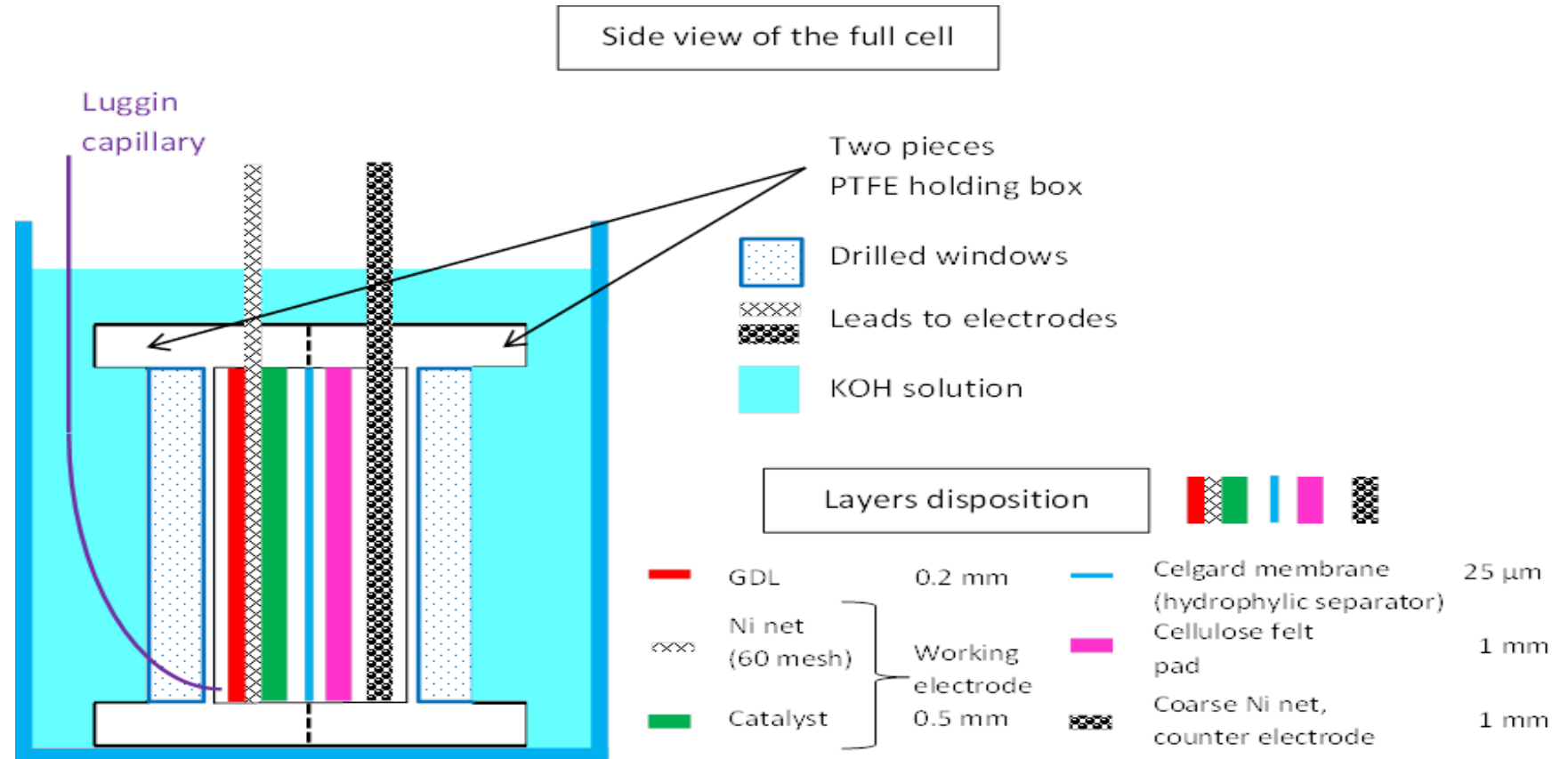
Carbonyl Nickel

PTFE bonded Raney-Ni with ad-atoms/mixtures



Test of electrodes for electrolysis

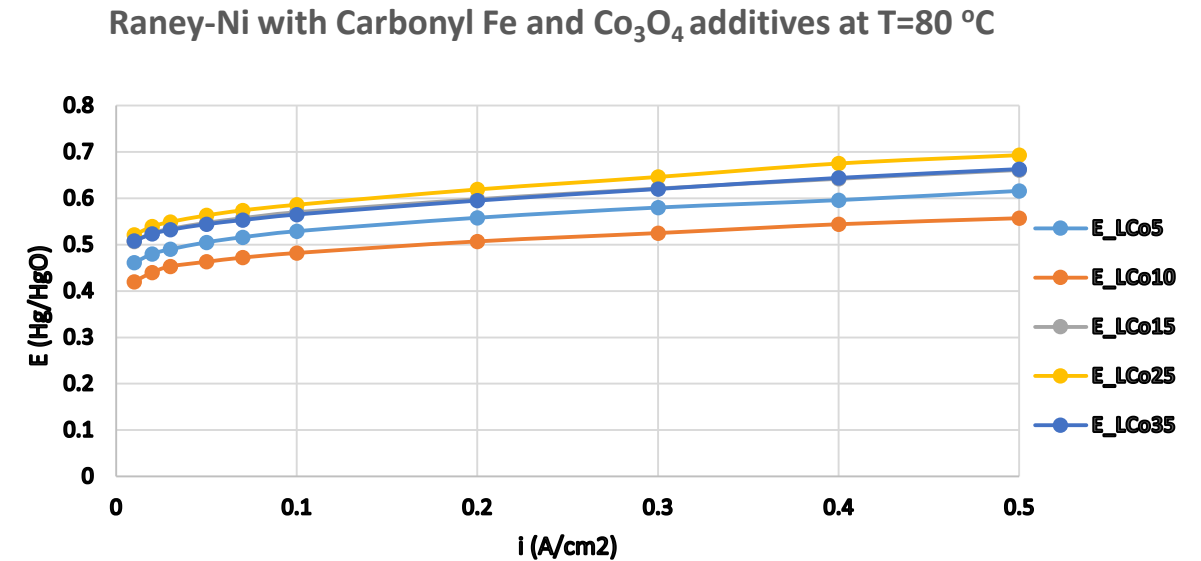
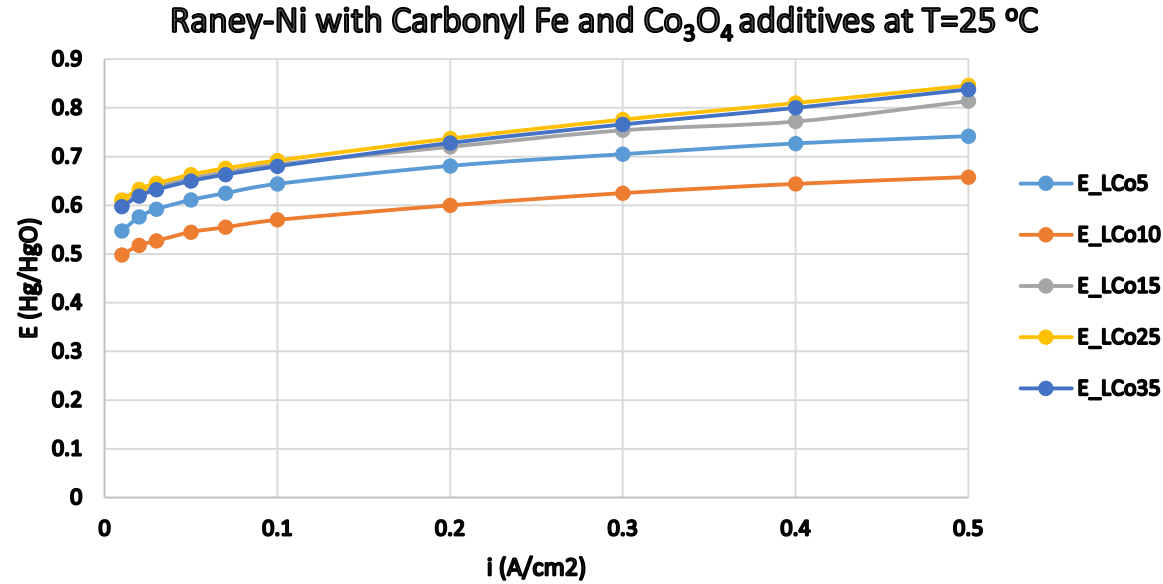
Alkaline electrolyte
At 25-100 °C.



Half-cell design and “Zero gap” cell

Results of half-cell measurements

Anodic materials



Improvement of activity and stability

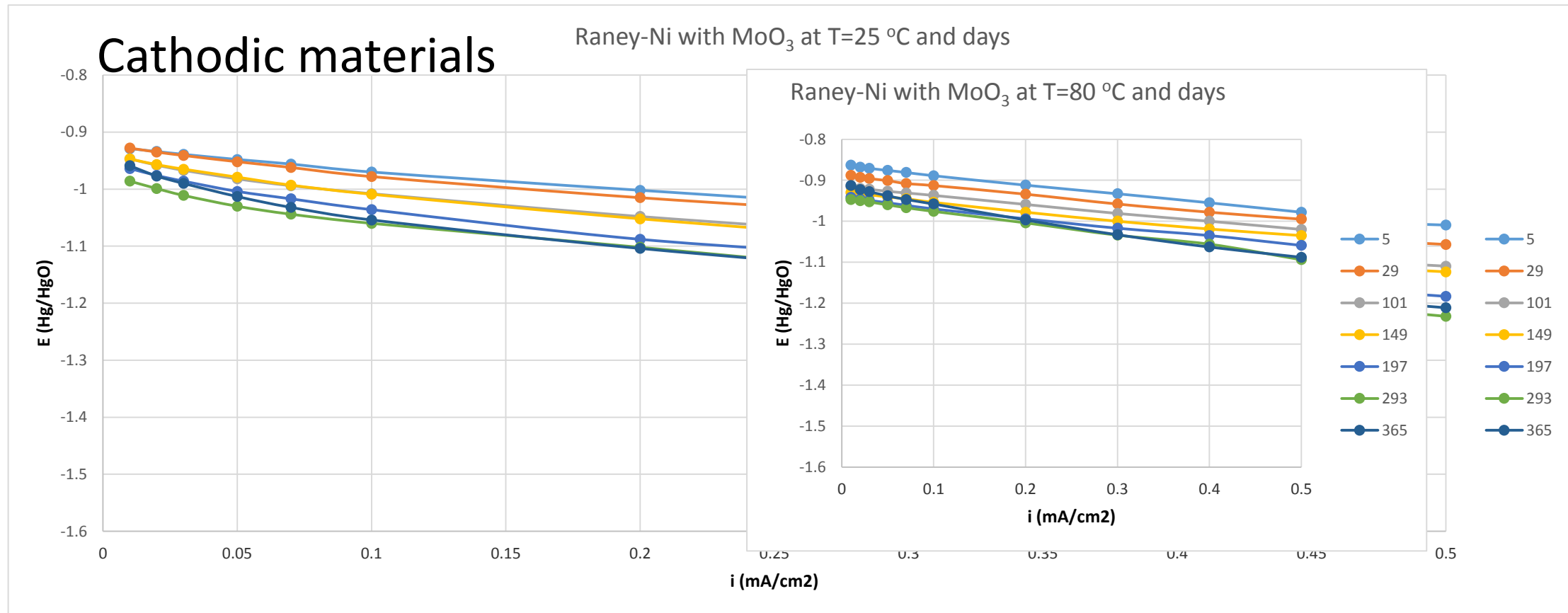
- The presence of oxyphil materials

- 10 wt.% of Co_3O_4

- Thickness of active layer ca. 0.5 mm

- Higher temperature, higher kinetics (100 to 175 mV)

Half-cell measurements



Improvement of activity and stability

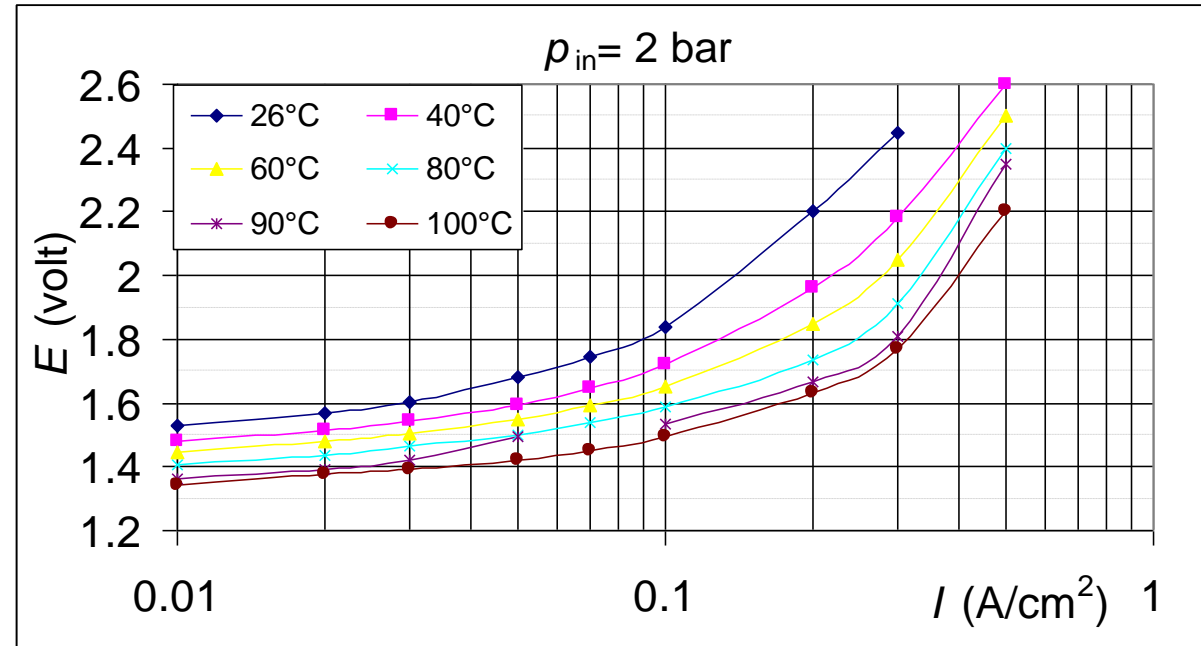
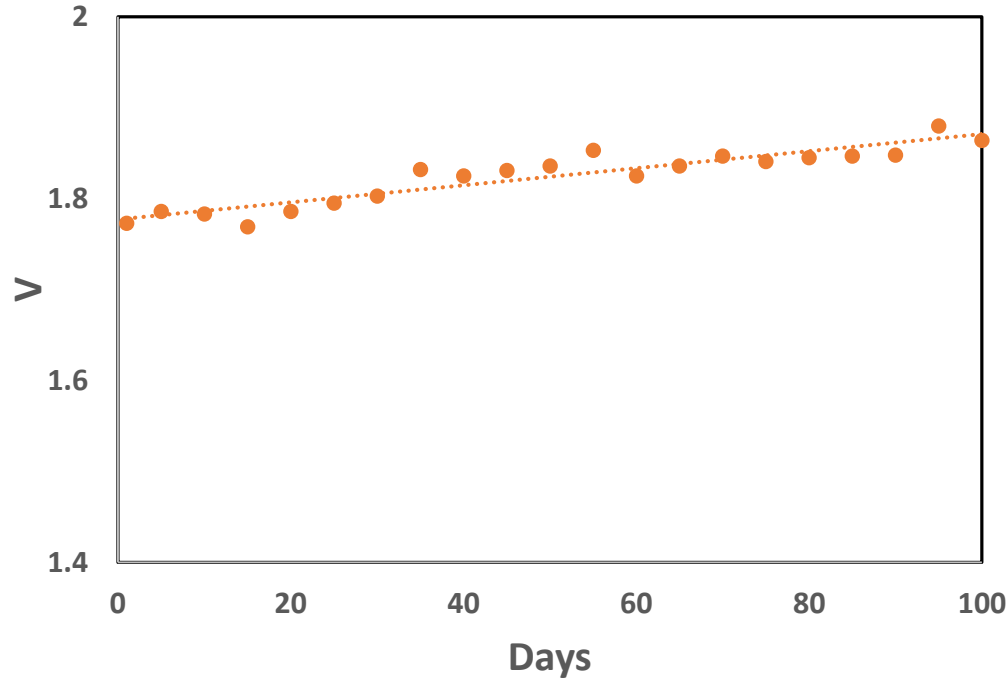
- Additive of MoO₃ (10 wt.%)

- Higher temperature, higher kinetics (100-200 mV)

- Thickness of active layer ca. 0.5 mm

Test of electrolysis cell

Cell Voltage at 20-22 °C at 100 mA/cm²



Temperature dependence of the zero-gap cell

Stable performances at room temp.
Low decline rate
Gas bubble formations results in cell voltage fluctuations

Fuel cells

A fuel cell converts the chemical energy of the fuel directly to electrical energy

- *High theoretical energy conversion efficiency (η)*

$\text{H}_2 + \frac{1}{2} \text{O}_2 \rightarrow \text{H}_2\text{O} + \text{Electricity} + \text{Heat}$

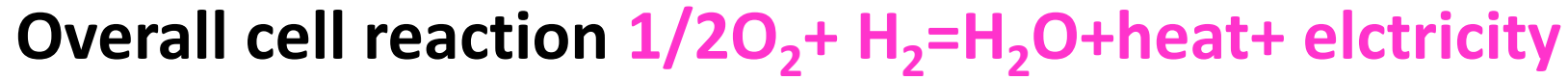
$\eta > 83\%$ (HHV on aqueous product)

$\eta > 94\%$ (LHV on gaseous product)

Advantages of Fuel Cells

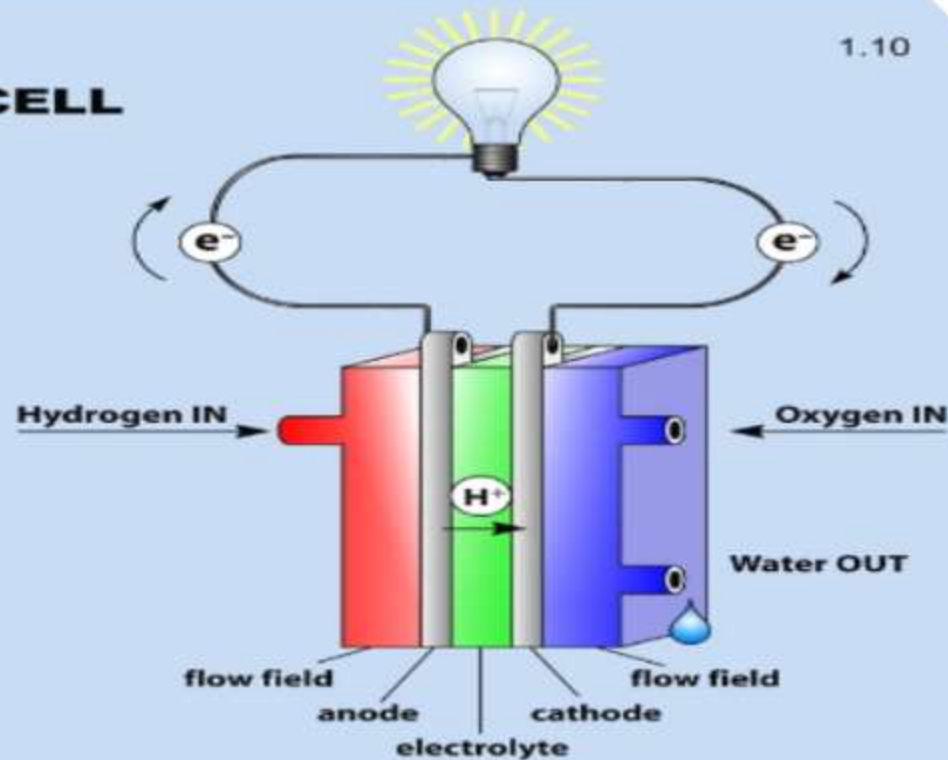
- High efficiency
- Co-generation of heat
- Flexibility in the source of fuel
- Modular size and stand-alone
- Applicable to transport systems
- Non-pollutant and noiseless

Principles of a fuel cell operation



A SIMPLE FUEL CELL

Combines hydrogen and oxygen in a chemical reaction producing water and releasing energy



Types of Fuel cells

Type	AFC	PEFC	PAFC	MCFC	SOFC
Electrolyte	KOH	Membr.	H ₃ PO ₄	K/Li-CO ₃	Zr/Y ₂ O ₃
T (C)	50-100	50-100	200	650	<1000
Electrode	C/metal	C	C	metal	cermets
Anode	Pt/ Ra-Ni	Pt	Pt	Ni	NiZrO ₂
Cathode	Ag/Pt/oxi- des/TPP	Pt	Pt	NiO	Perovskite
Fuel	H ₂	H ₂	H ₂	H ₂	H ₂ -CO
Oxidant	O ₂ /air	O ₂ /air	O ₂ /air	O ₂ /air	O ₂ /air

DMFC-Direct methanol fuel cell,

DBFC-borohydride

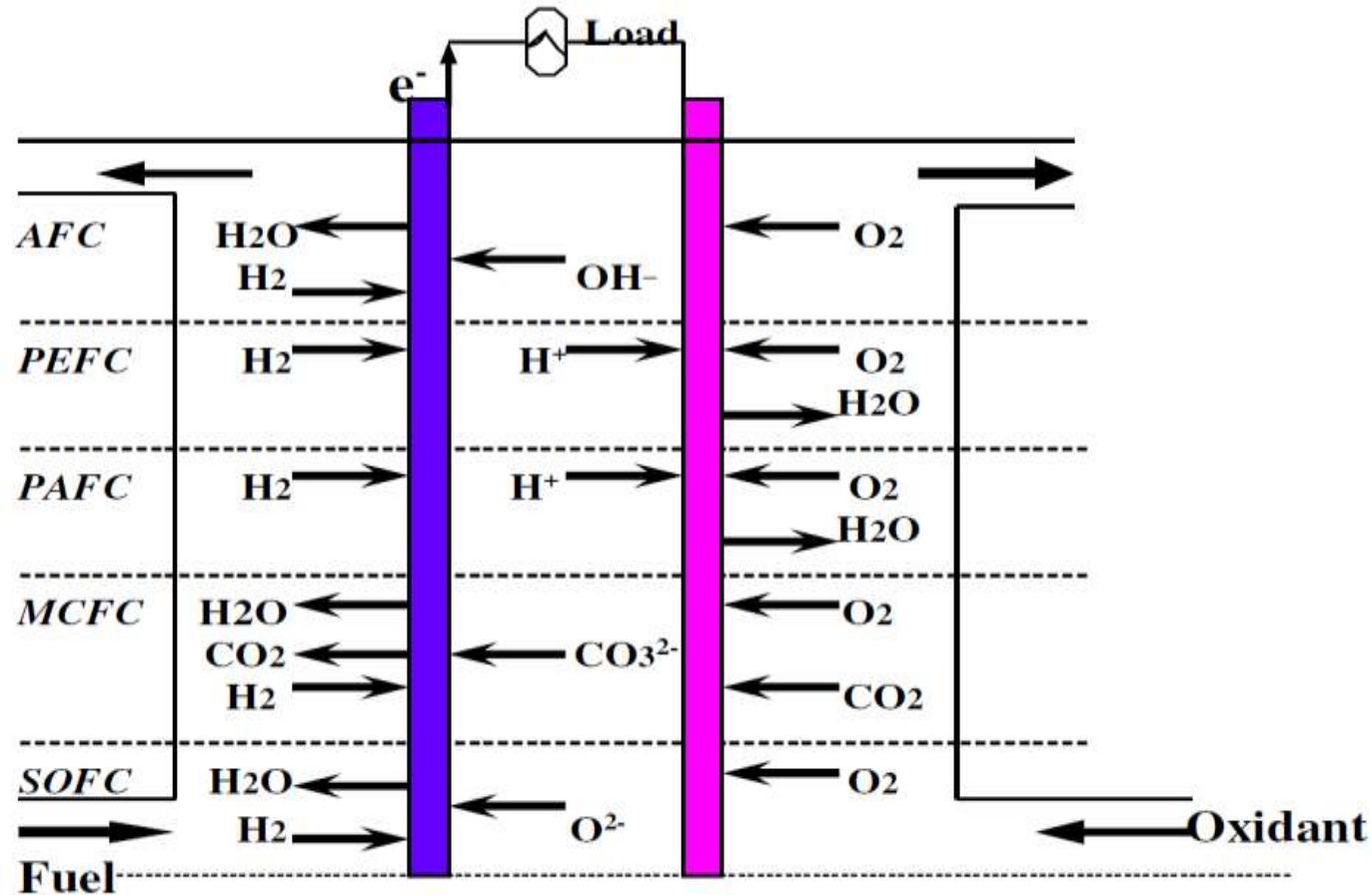
BioFC-Biological fuel cell,

DHFC- hydrazine

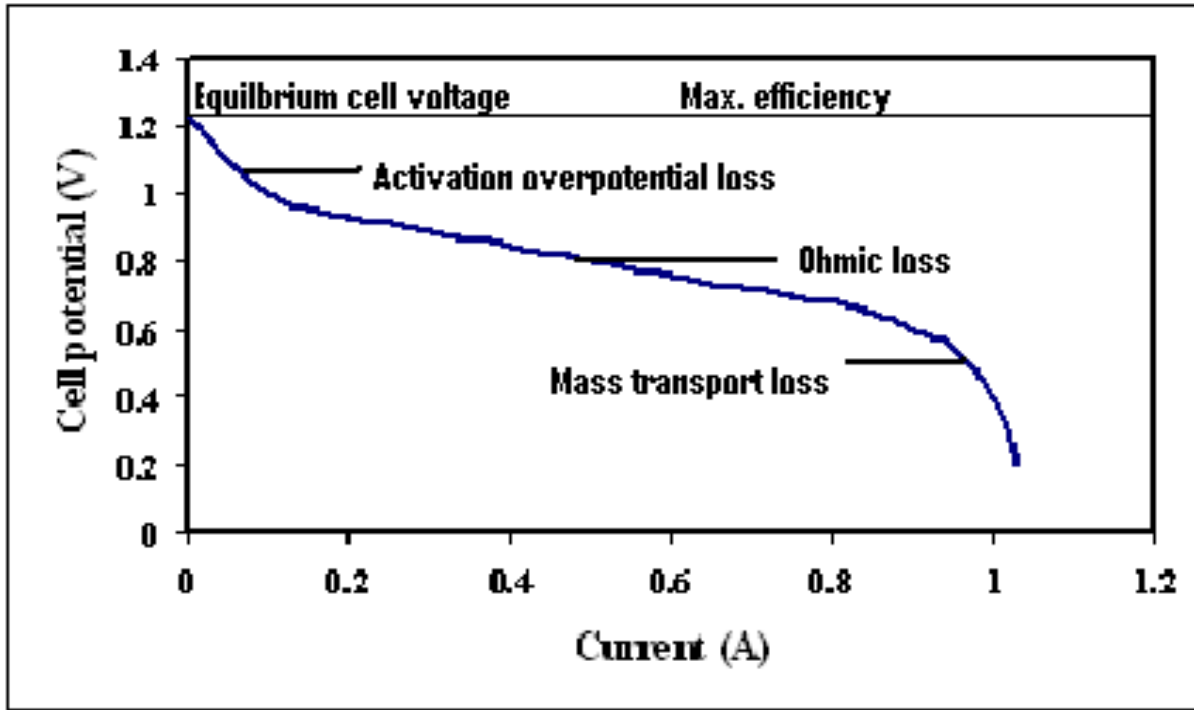
DEFC-Ethanol fuel cell,

DFAFC-formic acid

Main types of fuel cells with flow directions of reactants and products



Irreversible Thermodynamics



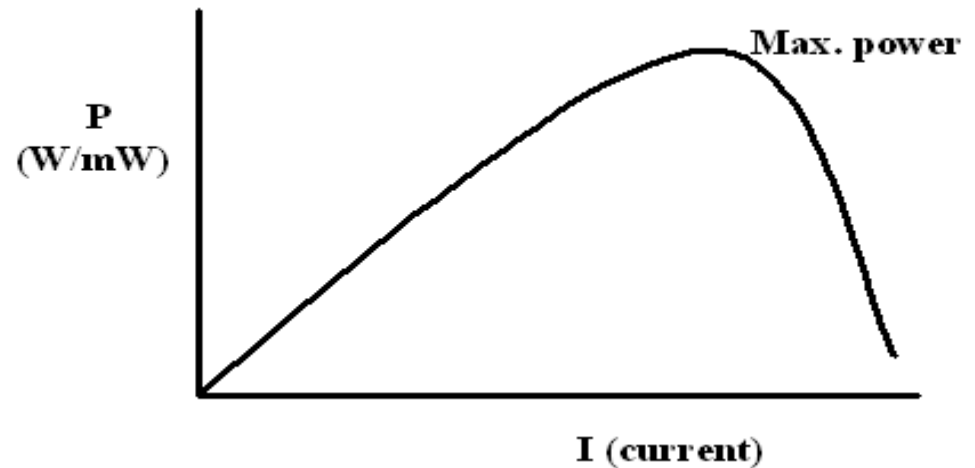
Polarization curve of a fuel cell and its inherent losses

Power (W or mW)

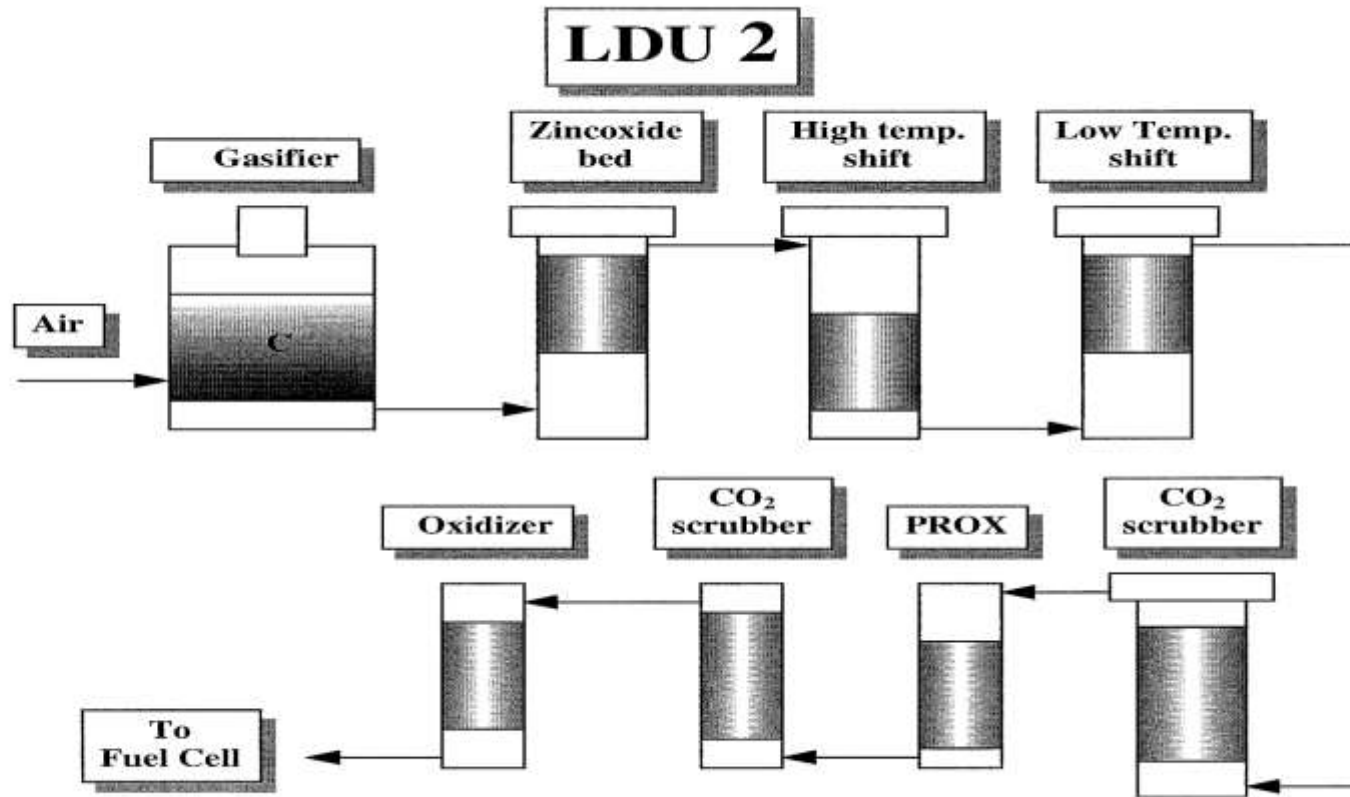
$$P = E_{\text{cell}} \times I$$

Power density (W/cm² or mW/cm²)

$$P = E_{\text{cell}} \times I/A$$



Integration of gasifier for H₂ production with AFC

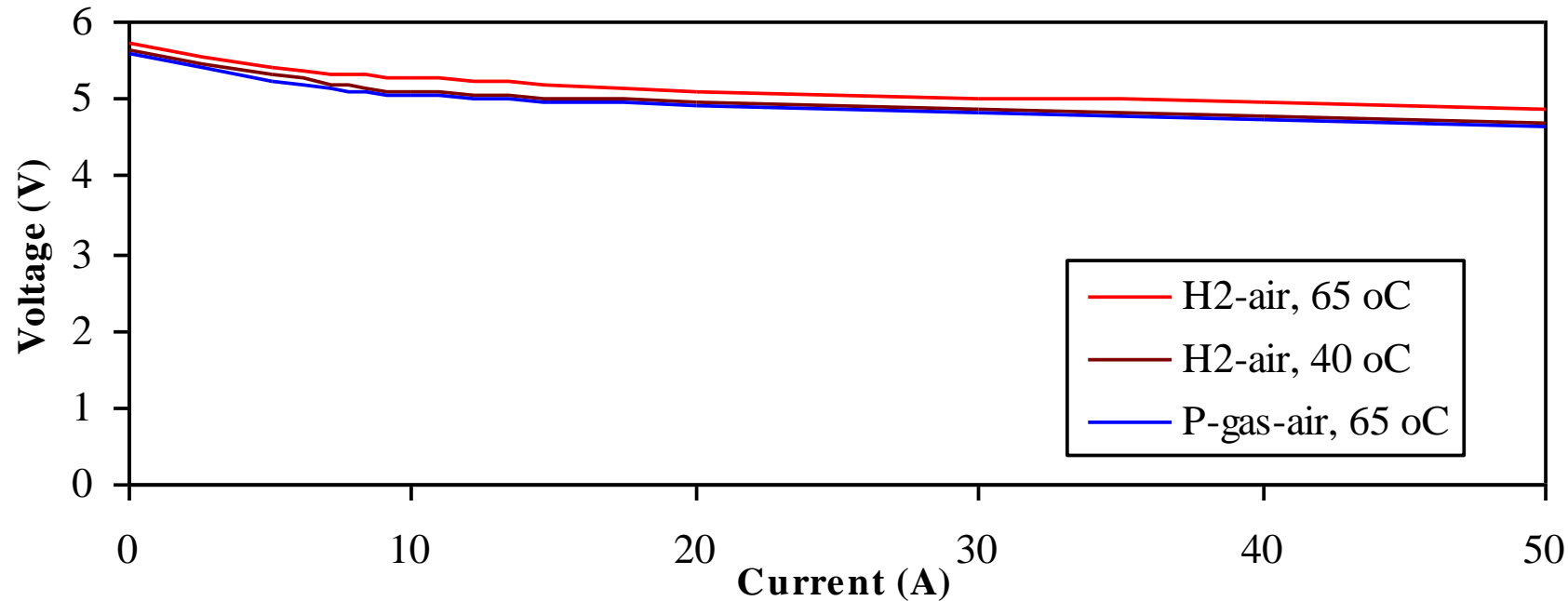


Fuel Enrichment and gas clean-up

Gas composition after the gasifier & the whole system

Gas	After gasifier (Vol.%)	After the whole system (Vol.%)
CO	15-21	0-15 ppm
H ₂	3-6	20-30
CH ₄	0.5-1	-----
CO ₂	8-12	20-90 ppm
N ₂	65-70	70-80

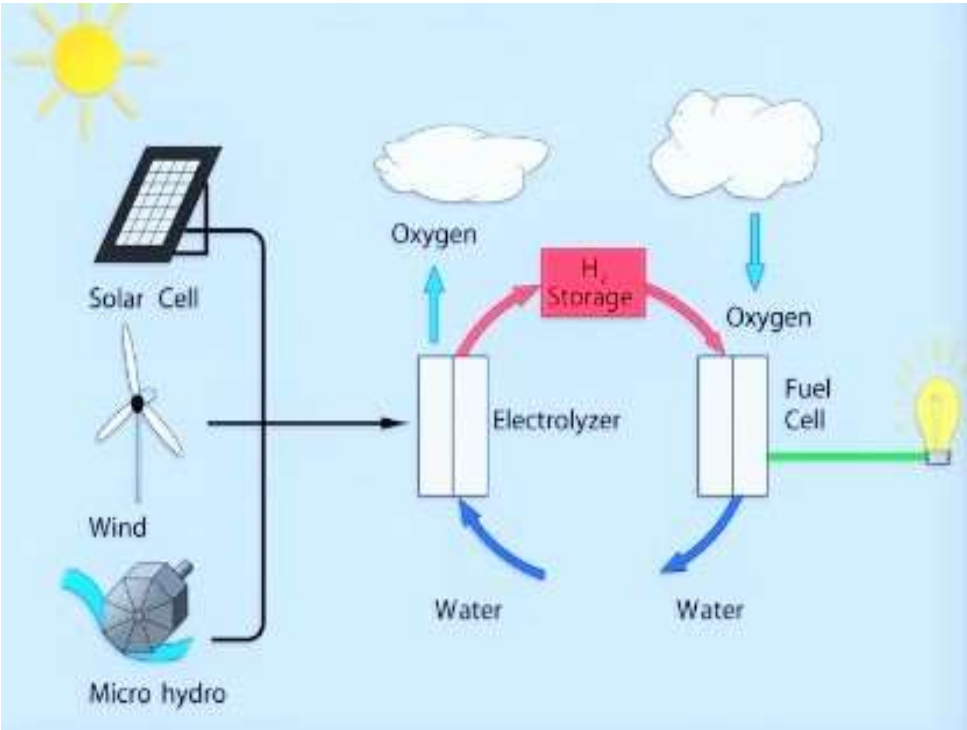
Fuel Cell performance with P-gas



Performance of an AFC stack module.

Pure hydrogen 260 W
Producer gas 250 W

Conversion to hydrogen and storage in fuel cells



Geothermal
Biomass

FUEL CELLS, THE UNIVERSAL POWER SUPPLY

5 MW	COMMUNITIES	
↕	POWER PLANTS	
	INDUSTRIAL	
300 kW	OFFICE BUILDINGS	COMMUTER TRAINS
↕	HOSPITALS	SCHOOLS
	BUSES	TRUCKS
5 kW	CARS	MINING TRAINS
↕	HOMES	
	BOATS	SNOWMOBILES
	GOLF CARTS	WHEEL CHAIRS
	POWER TOOLS	CAMPING EQUIPMENT
25 W	LAPTOP COMPUTER	STREET LAMPS
↕	CELL PHONE	DIGITAL CAMERA
	TOYS	WATCHES
	HEARING AIDS	CALCULATOR

**Thank you for
your attention**